Water Heater



Thermo Top E Parking Heater



Installation Documentation

smart fortwo coupe / convertible

Petrol and Diesel
From model year 2007
Left-hand drive vehicle
Manual air-conditioning system
Also MHD



WARNING!

Hazard warning:

The improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.



To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

NEVER attempt to install or repair Webasto heating or cooling systems if you have not successfully completed the company training and thereby acquired the required technical skills, or if you do not have access to the required technical documentation, tools and equipment needed to carry out correct installation and repairs.

ALWAYS follow all Webasto installation and repair instructions and observe all warnings.

The initial startup is to be executed with the Webasto Thermo Test Diagnosis. See section 'Final Work'.

Webasto does not accept any liability for defects and damage that are attributable to installation by untrained staff.

Ident. No.: 1313778D EN © Webasto AG

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Validity

Manufacturer	Model	Туре	EG-BE No. / ABE
Smart	fortwo coupe/converti-	BR 451	e1 * 2001 / 116 * 0413 *
	ble		

Engine type	Engine model	Output in kW	Displacement in cm ³
132.9	Petrol	45	999
132.9	Petrol	52	999
132.9	Petrol	62	999
660.1	Diesel	33	799
660.2	Diesel	33	799

Exclusion: Not in case of 660.3 engine, 40kW diesel, 799 ccm.

Vehicle and engine types, equipment variants and national specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

The installation location of the digital timer should be confirmed with the end customer before installation.

Heater / Delivery scope

Quantity	Description	Order No.:
1	Delivery scope of smart fortwo coupe/convertible petrol	1313730B
or		
1	Delivery scope of smart fortwo coupe/convertible diesel	1313729B
and		·
1	Heater control	See price list

Foreword

This installation documentation applies to smart fortwo coupe / convertible Petrol and Diesel vehicles - for validity, see page 2 - from model year 2007 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this 'installation documentation'.

However, the stipulations in this 'installation documentation', the 'operating instructions' and 'installation instructions' for the *Thermo Top E / C* must always be observed.

The corresponding rules of technology and any information from the vehicle manufacturer should be observed during the installation work.

General Instructions

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components have to audibly click into place during installation.

Sharp edges should be fitted with rub protection. Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K).

When installing an IPCU, the corresponding settings must be checked or adjusted before the installation.

Special Tools

- Torque wrench for 2.0 10 Nm
- Hose clamping pliers
- Metric thread-setter kit

Explanatory Notes on Document

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual work steps.

Mechanical System

Electrical System

5

Coolant Circuit



Fuel



Exhaust Gas



Combustion Air



Software



Special features are highlighted using the following symbols:



Specific risk of injury or fatal accidents.



Specific risk of damage to components.



Specific risk of fire and explosion.



Reference to general installation instructions of Webasto components or to the manufacturer's vehicle-specific documents.



Reference to a special technical feature.



The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.

All dimensions are in mm!

Tightening torque of hose clamps = 2.0 + 0.5 Nm!

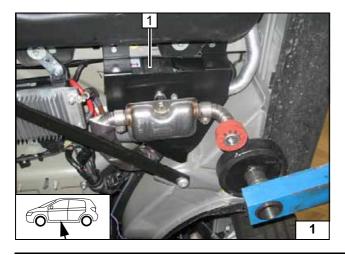
Tightening torque of Ejot screws, Ejot studs = 10 Nm!

Preliminary Work

WARNING!

- Open the fuel tank cap, ventilate the fuel tank.
- Extract the fuel with suitable means.
- Disconnect the battery.
- Remove the front cover.
- Depressurise the cooling system.
- Copy the factory number from the original type label to the duplicate type label.
- Remove years that do not apply from the duplicate label.
- Attach the duplicate label (type label) in the appropriate place.
- Remove the entire lower vehicle trim.
- Remove the front air ducting on the underbody.
- Remove the diagonal struts (smart convertible only).
- Remove the bracket for the control unit (smart MHD only).
- Remove the right rear wheel.
- Remove the right rear wheel well trim.
- Remove the fuel tank according to the manufacturer's instructions.
- Fold back the floor trim on the front passenger's side.
- Expose the battery compartment.
- Remove the lower trim of the centre console.

Please remove page 27 'Operating Instructions for End Customer' and add to the operating instructions.



Heater Installation Location

Photo shows convertible with MHD

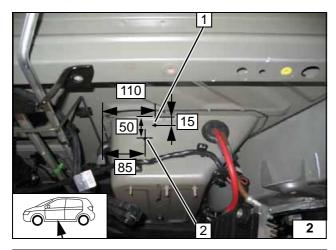
1 Heater



Installation location



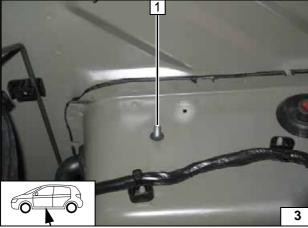




Preparing Electrical System

- 1 4.5 mm dia. hole
- 2 6.5 mm dia. hole (vehicles with MHD only)

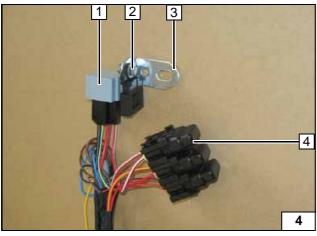
Holes in battery tray



M6x20 bolt 1 and pin lock only on vehicles with petrol engine with MHD



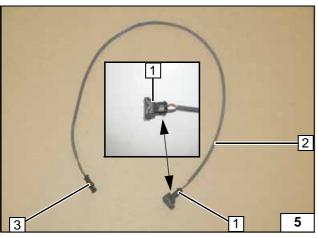
Inserting bolt



- 1 K3 relay
- 2 M5x16 bolt, washer [2x], retaining plate,
- 3 Angle bracket4 Fuse holder



Preparing wiring harness



Shorten cable extension 2 to 740 mm, install connector 1 (brown (br) wire in chamber 2, black (sw) wire in chamber 1 [connect to same colours of connector for circulating pump])

3 2 pin connector for connection of heater



Preparing wiring harness extension of circulating pump



Electrical System

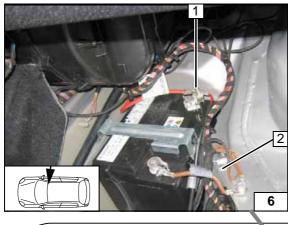
Positive and earth connection

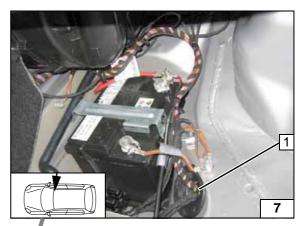
- 1 Positive wire on positive battery terminal
- 2 Earth wire on earth support point

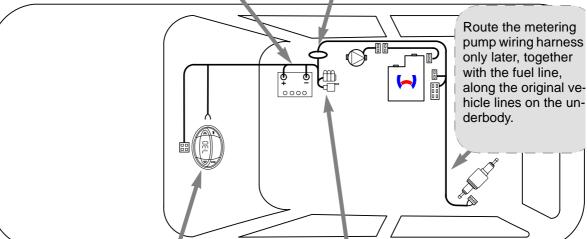
Wiring harness pass through

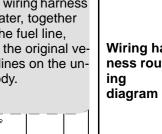
1 Protective rubber plug, wiring harness of metering pump, wiring harness of heater

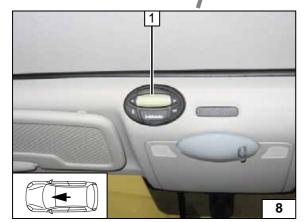






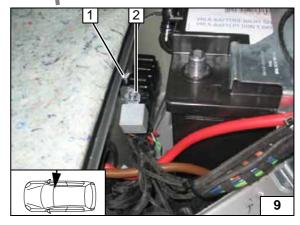








1 Digital timer



Fuse holder, K3 relay

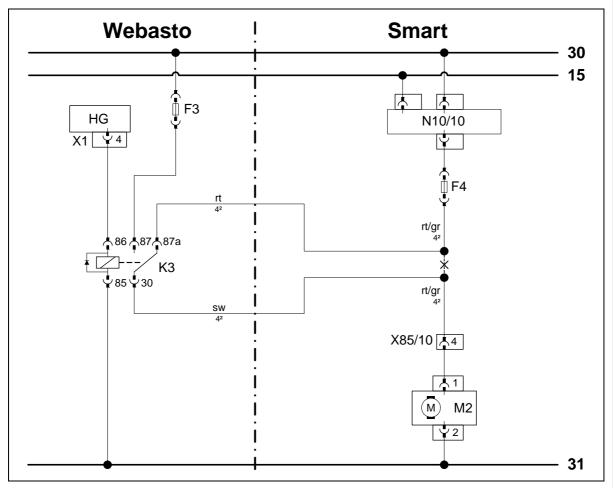
- 1 5.5x13 self-tapping screw, washer, angle bracket, 4.5 dia. hole
- 2 Premounted angle bracket and wiring harness

[i]

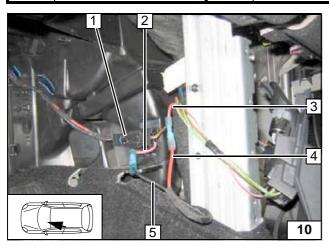
Wiring harness rout-



Fan Controller



Webasto components		Vehicle components		Colo	Colours and symbols	
HG	Heater TT-C/E	M2	Fan motor	rt	red	
X1	6-pin heater connector	X85/10	Connector	gr	grey	
F3	25A fuse	F4	25A fuse	sw	black	
K3	Fan relay	N10/10	SAM control unit	br	brown	
				Х	Cutting point	
				Wirin	Wiring colours may vary.	



Connection on connector **1** from fan motor. Produce connections as shown in wiring diagram.

- 2 Red/grey (rt/gr) wire of connector X85/10
- 3 Red/grey (rt/gr) wire from fuse
- 4 Red (rt) wire from K3/87a
- 5 Black (sw) wire from K3/30

i

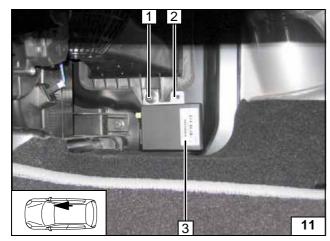
Wiring diagram

Legend



Connecting fan motor





Remote Option (Telestart)

- 1 Original vehicle stud bolt, flanged nut
- 2 Bracket
- 3 Receiver

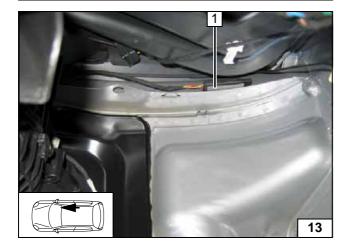


Installing receiver



1 Aerial





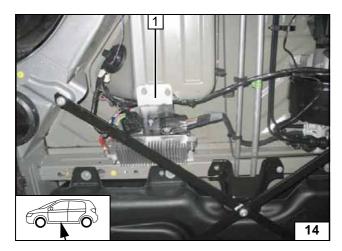
Temperature sensor for HTM100 only



1 Fasten temperature sensor with adhesive tape

Installing tempera-ture sensor





Preparing Installation Location

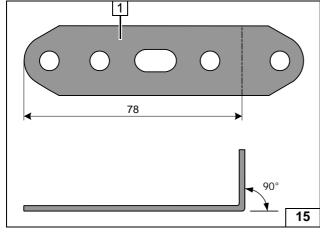
Only vehicles with MHD

Remove bracket 1; will not be reused.



Preparing installation for MHD control unit

1 Perforated bracket A



Angling down per-

forated bracket A



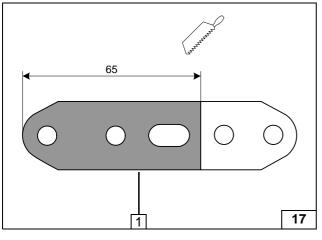


Mounting perforated bracket A for control unit MHD

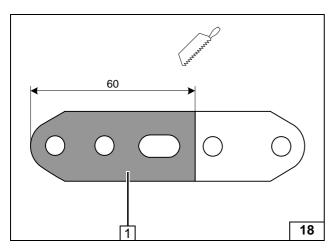


1 Perforated bracket B

Cutting perforated bracket B to length

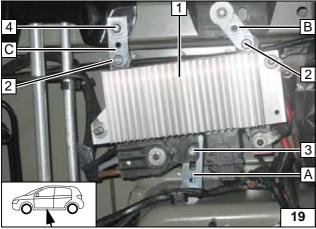






1 Perforated bracket C

Cutting perforated bracket C to length

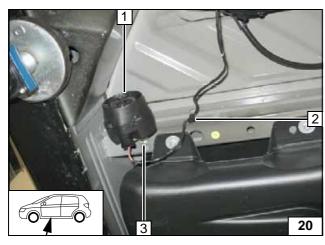


Loosely mount perforated bracket **B** on control unit; will not be mounted until later together with fuel tank.



- 1 MHD control unit
- 2 M6x20 bolt, large diameter washer, flanged nut [2x each]
- 3 Flanged nut
- 4 Original vehicle bolt

Mounting MHD control unit

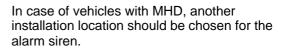


Only vehicles with alarm sirens without MHD



- 1 Dismantle alarm sirens
- 2 Unclip wiring harness
- 3 Discard original vehicle bolt

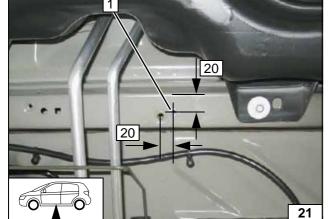
Dismantling alarm siren



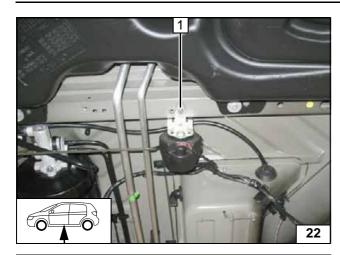


1 Drill 9.1 mm dia. hole and insert rivet nut

Inserting rivet nut

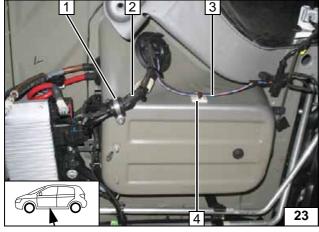






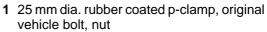
1 M6x20 bolt, spring lockwasher, large diameter washer

Mounting alarm siren



All vehicles

Degrease adhesive surface for socket.



- 2 Original vehicle wiring harness, wiring harness of heater, wiring harness of metering
- 3 Original vehicle wiring harness
- 4 Self-adhesive socket, cable tie

Fixing wiring harnesses in place

Degrease adhesive surface for socket 1 [2x]



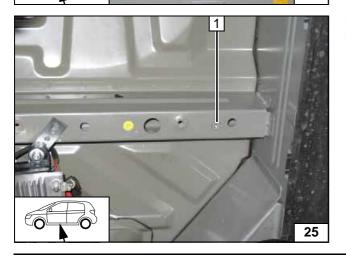
Degreasing bonding surface

130

Drill out hole 1 to 9.1mm dia.; insert M6 rivet



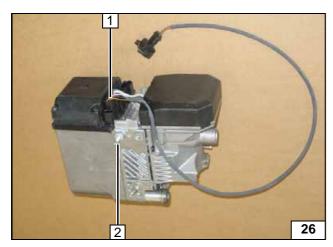
Installing rivet nut



1313778D_EN **12**

24



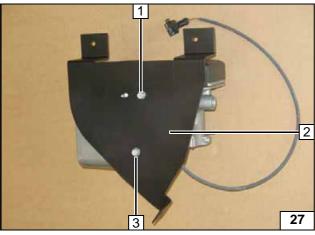


Remove centre heater cover and remount following installation.

- 1 Adapter cable2 Ejot stud



Premounting heater



Insert one washer between heater and bracket 2 at position 1 and three washers at position 3.



- 1 Ejot screw, washer
- 3 Ejot screw, washer [3x]



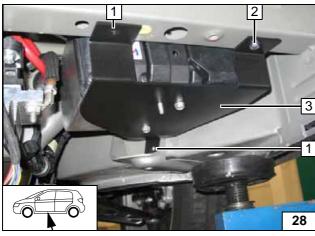


Photo shows smart convertible MHD. Align bracket 3, copy hole pattern 1.



- 1 Hole pattern for 9.1 mm dia. hole [2x]
- 2 M6x20 bolt
- 3 Bracket

Copying hole pattern



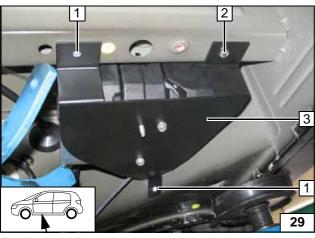


Photo shows smart fortwo coupé

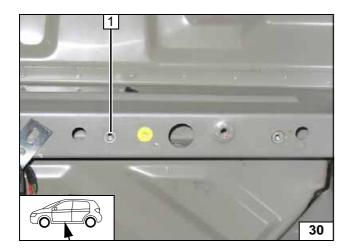
Align bracket 3, copy hole pattern 1 [2x].

2 M6x20 bolt



Copying hole pattern





1 M6 rivet nut

Installing rivet nut

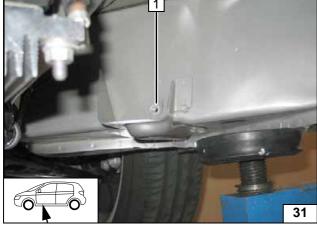
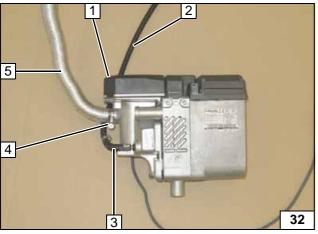


Photo shows smart convertible.

1 M6 rivet nut

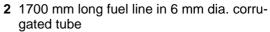


Installing rivet nut



Premounting Heater

Remove bracket from heater 1



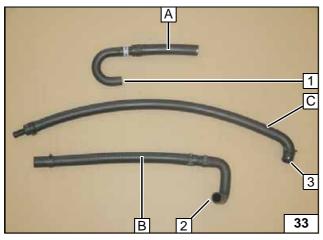
- 3 90° moulded hose, 10mm dia. clamp [2x]
- 4 27mm dia. clamp
- 5 Combustion-air intake pipe



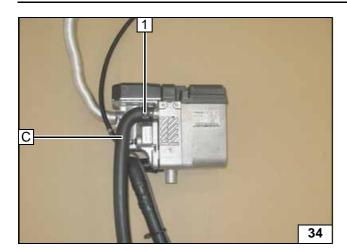
- A Hose group for connection to pipe socket of engine outlet 1
- **B** Hose group for connection on coolant inlet of heater **2**
- C Hose group for connection to coolant outlet of heater 3



Preparing hose groups





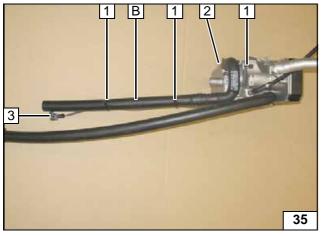


Mount hose C on coolant outlet of heater

1 27mm dia. clamp



Installing hose C

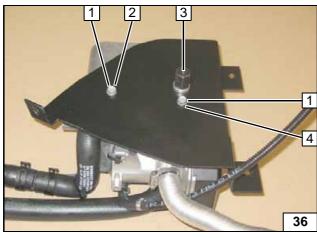


Mount hose **B** on coolant inlet of heater; fix adapter cable **3** in place with cable ties **1** [3x].



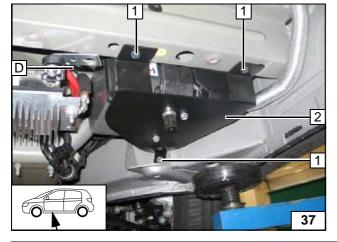
1 27mm dia. clamp





- 1 Ejot screw [2x]
- 2 Washers [3x] between heater and bracket
- 3 5 mm shim, M6x20 spacer nut
- 4 Washer [1x] between heater and bracket

Installing bracket



Installing Heater

Photo shows smart convertible. Connect wiring harness on heater.

- 1 M6x20 bolt, spring lockwasher [3x]
- 2 Bracket

Installing heater





Coolant Circuit

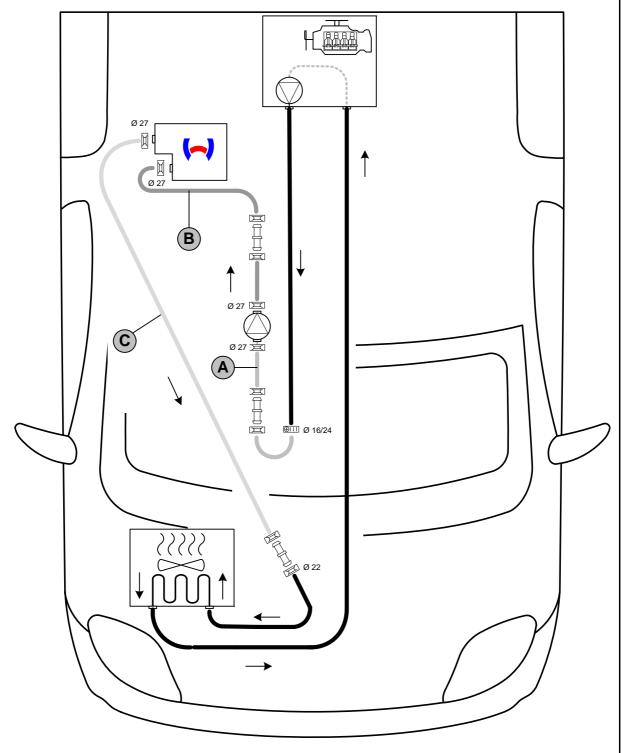
WARNING!

Any coolant running off should be collected in an appropriate container. Route hoses kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when installing the hoses.

The connection should be modelled on an 'inline' circuit and based on the following diagram:



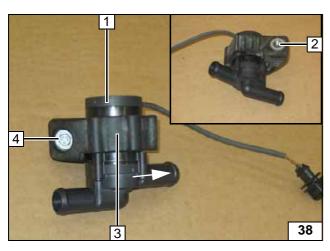
Hose routing diagram



All spring clips not designated $\ \ \ \ \ \ \ \ \ \ \$ are premounted. All connecting pipes $\ \ \ \ \ \ \ \ \ \ \$ premounted.

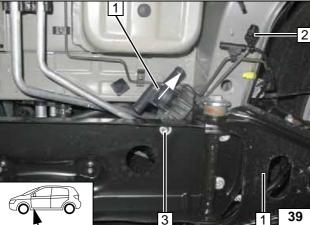






- 1 Circulating pump
- 2 21.5 mm dia. washer
- **3** Mount
- 4 M6x40 bolt, 17.5 mm dia. washer

Premounting circulating pump

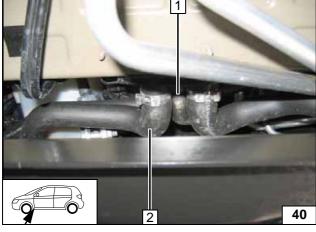


Ensure sufficient distance from neighbouring components.

Observe direction of flow of circulating pump 1.

- 2 Connector
- 3 21.5 mm dia. washer, flanged nut

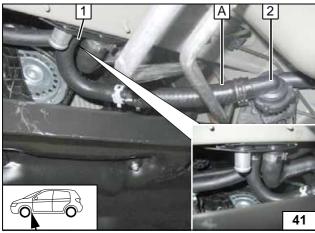
Installing circulating pump



Pull off water hose **2** for easier installation. Pull hose of heat exchanger inlet **1** off connection piece. Discard clamp.



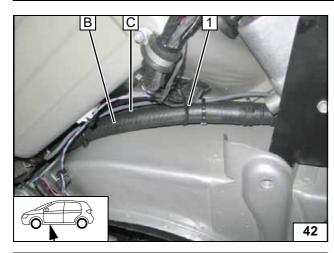
Cutting point



- 1 Pipe socket on engine outlet, 16-24 mm dia. clamp
- 2 Circulating pump

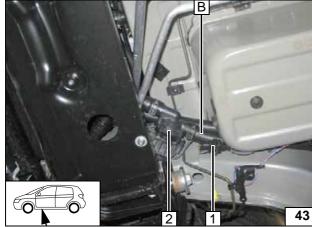
Connection on engine outlet





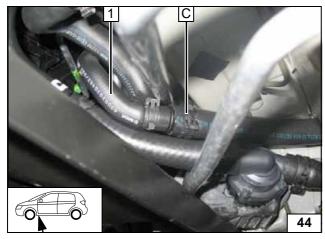
1 Cable tie

Routing



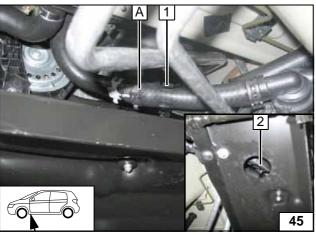
- 1 Plug connection on circulating pump
- 2 Circulating pump

Connecting hose B to circulating pump



1 Hose of heat exchanger inlet

Connecting hose C to heat exchanger in-

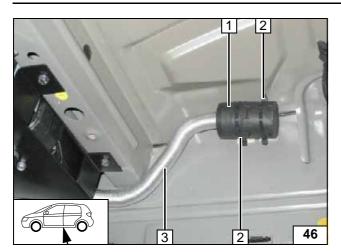


Install hose bracket **1** between hose A and original vehicle hose of heat exchanger inlet **2**.



Routing





Combustion Air

- 1 Silencer
- 2 Socket, cable tie [2x]3 Combustion air pipe



Installing silencer



Fuel

CAUTION!

Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

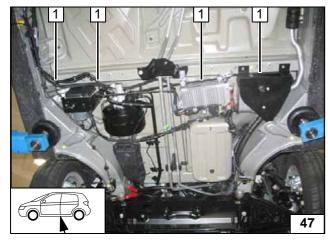
Catch any fuel running off in an appropriate container.

Install fuel line and metering pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties.

Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

WARNING!

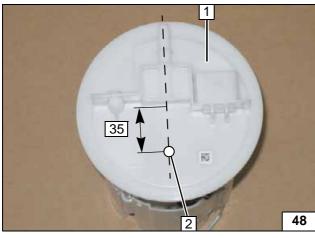
The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.



Route fuel line in corrugated tube and metering-pump wiring harness 1 along original vehicle lines and secure with cable ties.



Wiring routing



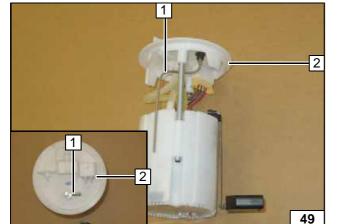
Fuel extraction on petrol vehicles

Remove fuel tank sending unit 1 in accordance with the manufacturer's instructions.

2 Copy hole pattern, 6mm dia. hole



Fuel extraction



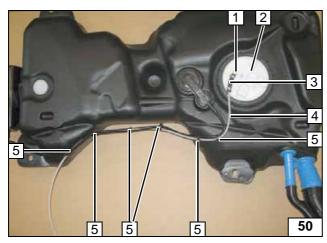
Shape fuel standpipe 1 in accordance with template, cut to length and install in fuel tank sending unit 2.



Fuel extraction





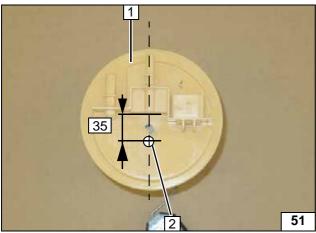


Install fuel tank sending unit 2 according to manufacturer's instructions.

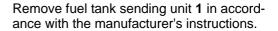
- 1 Fuel standpipe
- 3 Hose section, 10mm dia. clamp [2x]
- 4 Fuel line
- 5 Cable tie [6x]



Connecting fuel line



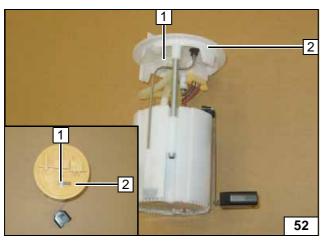
Fuel extraction on diesel vehicles



2 Copy hole pattern, 6mm dia. hole



Fuel extraction



Shape fuel standpipe 1 in accordance with template, cut to length and install in fuel tank sending unit 2.



Fuel extraction



4

4

4

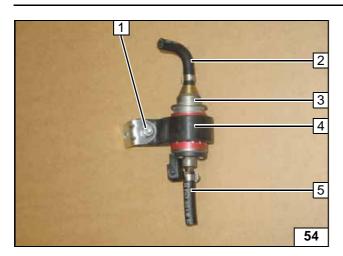
Install fuel tank sending unit 2 according to manufacturer's instructions. Degrease adhesive surface for socket 4 [4x].

- 1 Fuel standpipe
- 3 Hose section, 10mm dia. clamp [2x]
- 4 Cable tie [4x]



Connecting fuel line





All vehicles

- 1 M6x20 bolt, flanged nut
- 2 90° moulded hose, 10mm dia. clamp
- 3 Metering pump
- 4 Metering pump mount
- 5 Hose section, 10 mm dia. clamp



Premounting metering pump

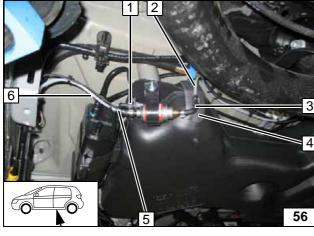


Install fuel tank in accordance with manufacturer's instructions.



- 1 Original vehicle bolt for fuel-tank fastening
- 2 Premounted metering pump

Installing metering pump



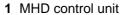
Degrease adhesive surface for rattle protection **4**.



- 1 Wiring harness of metering pump
- 2 Fuel line
- 3 90° moulded hose, 10mm dia. clamp
- 5 Hose section, 10 mm dia. clamp
- 6 Fuel line

Connecting metering pump

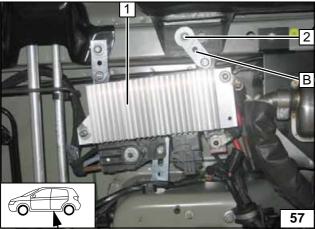




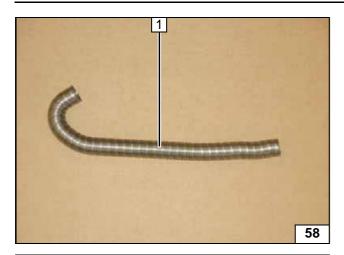
- 2 Original vehicle bolt for fuel-tank fastening
- **B** Perforated bracket



Mounting MHD control unit



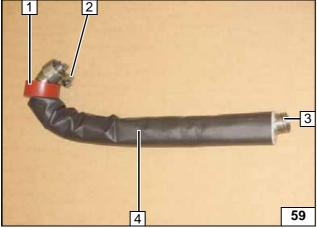




Exhaust Gas

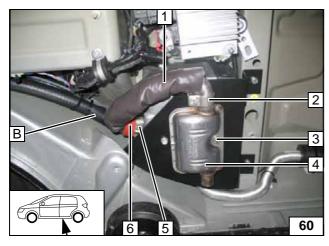
Shape exhaust pipe 1.

Preparing exhaust pipe



- 1 Red (rt) rubber isolator
- 2 Hose clamp, loose
- 3 Exhaust pipe
- 4 Exhaust insulation

Preparing exhaust pipe



Align red (rt) rubber isolator **6** relative to hose **B**.



- 1 Exhaust pipe
- 2 Hose clamp
- 3 Mx12 bolt, spring lockwasher
- 4 Exhaust silencer
- 5 Hose clamp

Installing exhaust pipe



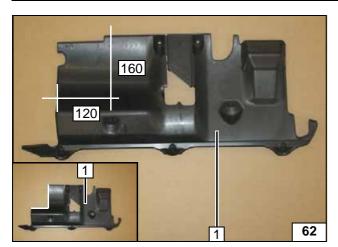
- 1 Hose clamp
- 2 Exhaust end section
- 3 Red (rt) rubber isolator with groove

Installing exhaust pipe and exhaust end section

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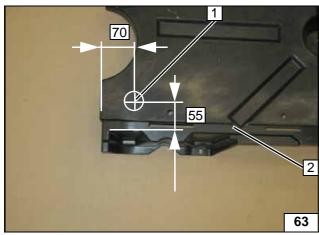




Cut out front air ducting 1 as shown and reinstall.

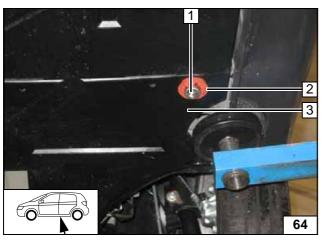


Cutting out air ducting



- 1 42mm dia. hole
- **2** Underride protection

Cutting out underride protection



Align exhaust end section 1 on red rubber isolator 2.

3 Underride protection



Mounting underride protection



Final Work

WARNING!

Reassemble the components in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Secure all loose wires using cable ties.

Only use manufacturer-approved coolant. Spray the heater components with anti-corrosion wax (Tectyl 100K).

- Connect the battery.
- Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.
- Set the digital timer.
- Make settings on A/C control panel according to the 'Operating Instructions for End Customer'.
- Place the 'Switch off parking heater before refuelling' caution label near the filler neck.
- Check the proper operation of the parking heater, see the operating instructions/installation instructions.
- Proceed as follows with the Webasto Thermo test diagnostics during initial start-up:
 - Deliver fuel for the heater under the line filling button
 - Check the CO₂ setting, take the adjustment values from the general installation instructions
 - During the trial run, all coolant and fuel connections must be checked for leakage and firm seating.
 - A troubleshooting must be undertaken if errors occur.



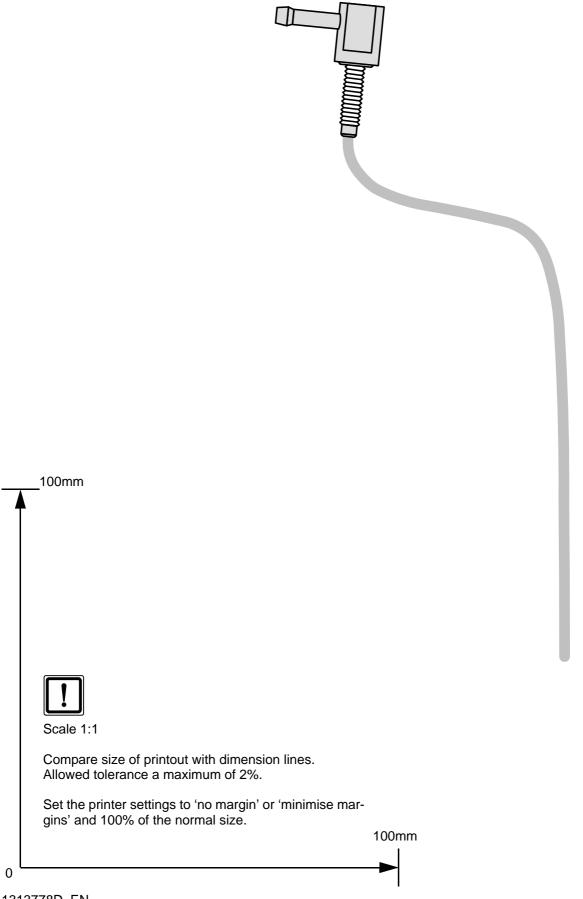


Webasto Thermo & Comfort SE Postfach 1410 82199 Gilching Germany Internet: www.webasto.com Technical Extranet: http://dealers.webasto.com

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Template for Fuel Standpipe of Petrol/Diesel Vehicle



Operating Instructions for End Customer

Please remove page and add to the vehicle operating instructions.



We recommend matching the heating time to the driving time.

Heating time = driving time

Example:

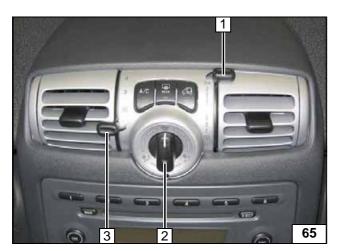
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation.

For instructions on deactivation, please refer to the operating instructions of the vehicle.



Before parking the vehicle, make the following settings:



- 1 Set temperature to 'max.'
- 2 Air outlet to windscreen
- 3 Set fan to level '1'

Manual air-conditioning system

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