

# Water Heater



## Thermo Top C Parking Heater



## Installation documentation

### Suzuki Grand Vitara

2.4 and 3.2 l Petrol

from model year 2009

Left-hand drive vehicle

Automatic air-conditioning



#### **WARNING!**

Hazard warning:

Incorrect installation or repair of Webasto heating systems may cause a fire or result in the emission of carbon monoxide, which can be fatal. Serious or fatal injuries can be caused as a result.



Specialist company training, technical documentation, specialised tools and equipment are required to install and repair Webasto heating and cooling systems. Only original Webasto parts must be used. For this, also see the catalog of air and water heater accessories from Webasto.

**NEVER attempt to install or repair Webasto heating or cooling systems if you have not successfully completed the company training and thereby acquired the required technical skills, or if you do not have access to the required technical documentation, tools and equipment needed to carry out correct installation and repairs.**

ALWAYS follow all Webasto installation and repair instructions and observe all warnings.

**The initial startup is to be executed with the Webasto Thermo Test Diagnosis.**

Webasto does not accept any liability for defects and damage that are attributable to installation by untrained staff.

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## Validity

Manufacturer	Model	Type	EG BE No. / ABE
Suzuki	Grand Vitara	JT	e4 * 2001 / 116 * 0091 * ...

Engine type	Engine model	Output in kW	Displacement in cm <sup>3</sup>
J24B	Petrol	124	2393
N32A	Petrol	171	3195

Vehicle and engine types, equipment variants and national specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

The installation location of the digital timer should be confirmed with the end customer before installation.

## Heater / delivery scope

Quantity	Description	Order No.:
1	Suzuki-specific heater delivery scope	See Suzuki price list
1	Installation set for Suzuki Grand Vitara 2.4 and 3.2 Petrol	1315044B
1	Heater control	See Suzuki price list

### Foreword

This installation documentation applies to Suzuki Grand Vitara vehicles with a 2.4 and 3.2 l Petrol engine - for validity, see page 2 - from model year 2009 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to the installation documentation.

However, the stipulations in the "installation documentation", the "operating instructions" and the "installation instructions" for the *Thermo Top C* must always be observed.

The corresponding rules of technology and any information from the vehicle manufacturer should be observed during the installation work.

### General Instructions

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wires and tie back.

Sharp edges should be fitted with rub protection (split-open fuel hose).

Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329). When installing an IPCU, check or adjust the corresponding settings before installation.

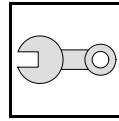
### Special Tools

- Torque wrench for 2.0 - 10 Nm
- Hose clamping pliers
- Metric thread-setter kit

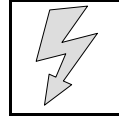
**Explanatory Notes on Document**

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps.

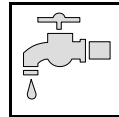
**Mechanical system**



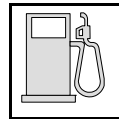
**Electrical system**



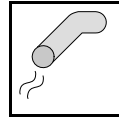
**Coolant circuit**



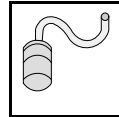
**Fuel**



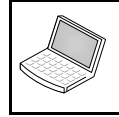
**Exhaust gas**



**Combustion air**



**Software**



Special features are highlighted using the following symbols:



Specific risk of injury or fatal accidents.



Specific risk of damage to components.



Specific risk of fire or explosion.



Reference to general installation instructions of Webasto components or to the manufacturer's vehicle-specific documents.



Reference to a special technical feature.



The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.

**All dimensions are in mm!**

**Tightening torque of hose clamps = 2.0 + 0.5 Nm!**

**Tightening torque of Ejet screws, Ejet studs = 10 Nm!**

**Preliminary Work**

**WARNING!**

- Open the fuel tank cap, ventilate the tank.
- Close the fuel tank cap again.
- Disconnect the battery earth connection.
- Depressurise the cooling system.
- Copy the factory number from the original type label to the duplicate type label.
- Remove years that do not apply from the duplicate label.
- Attach the duplicate label (type label) in the appropriate place.
- Completely remove the battery together with the carrier.
- Remove the air filter together with the intake hose.
- Remove the lower transmission cover behind the engine trim (2.4 only).
- Remove the exhaust system in the area of the Cardan shaft.
- Detach the Cardan shaft of the rear axis according to the manufacturer's instructions.
- Remove the fuel tank according to the manufacturer's instructions.
- Remove the fuel-tank sending unit in accordance with the manufacturer's instructions.
- Remove the A/C control panel in accordance with the manufacturer's instructions.
- Remove the lower cover of the right footwell.
- Remove the glove compartment.

Remove page 32 "Operating Instructions for End Customer" and add to the vehicle operating instructions.



**Heater installation location**

Figure shows 3.2 ltr. engine

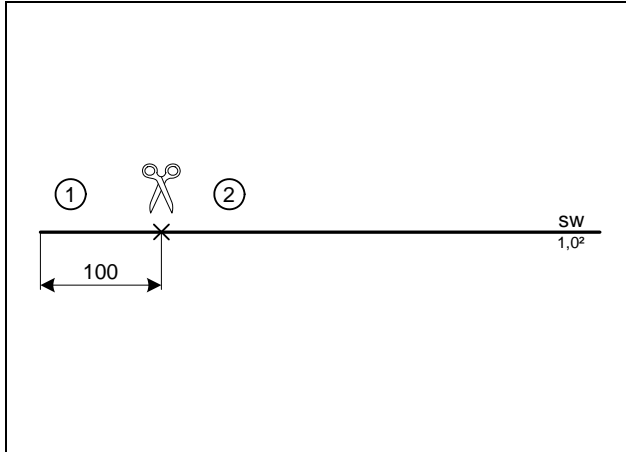
1 Heater



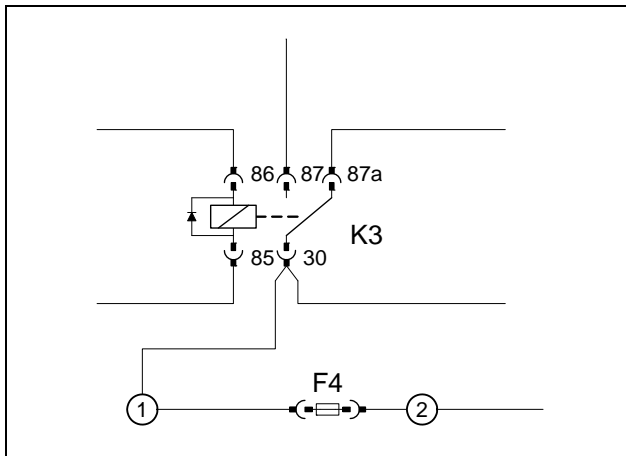
**Installation location**



Preparing electrical system



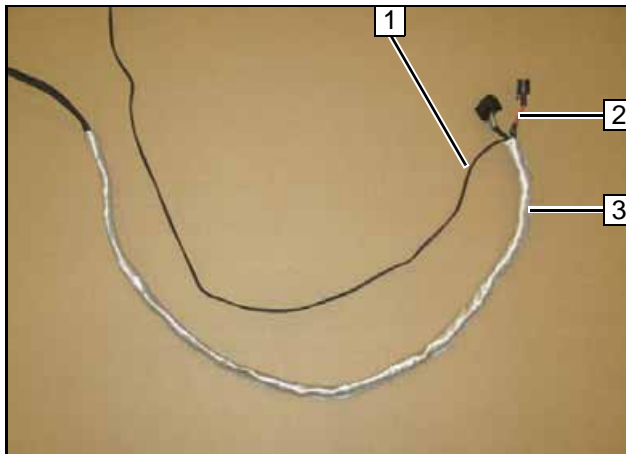
Cutting wires to length



Produce connections as shown in wiring diagram. Install wire section 2 in the protective sleeving provided.



Preparing fuse F4



Cut out heat protection hose 3 and slide onto wiring harness of heater 2 and wiring harness of metering pump 1.



Preparing wiring harness



**Electrical system**

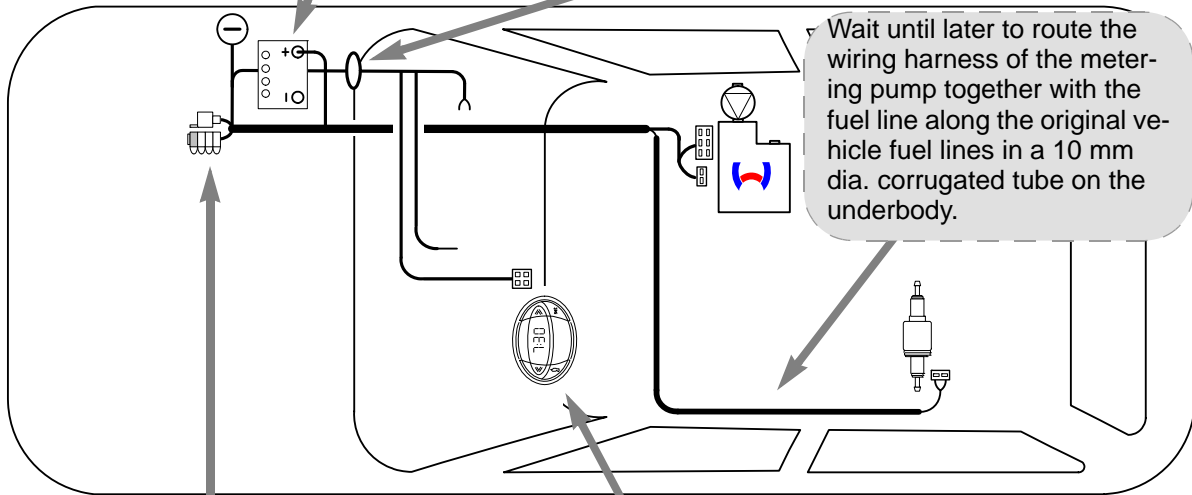
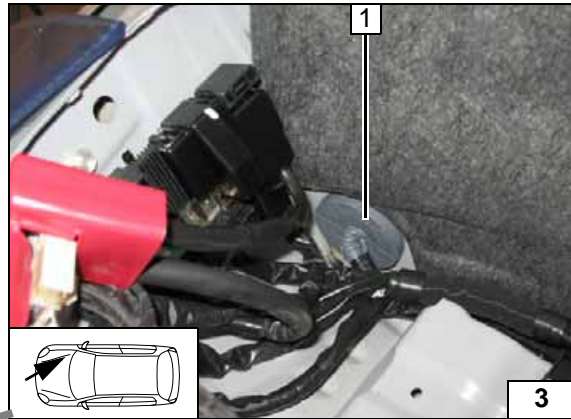
**Positive and earth connection**

- 1 Positive wire on positive battery terminal
- 2 Earth wire to earth support point

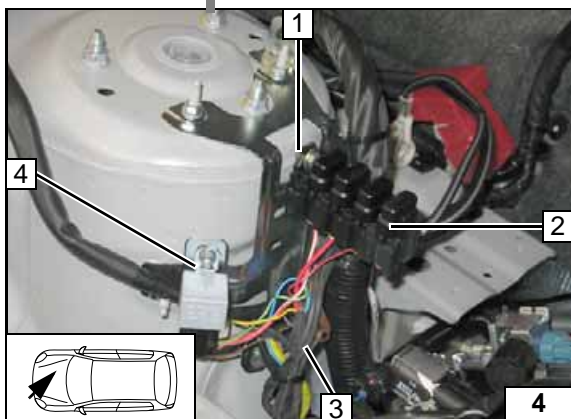


**Wiring harness pass through**

- 1 Protective rubber plug



**Wiring harness routing diagram**



**Fuse holder, K3 relay**

Route wiring harnesses of heater and metering pump **3** in 17 mm dia. corrugated tube to underbody. Bend up tab at position **1**.

- 1 M5x16 bolt, retaining plate of fuse holder, washers, M5 nut
- 2 Fuse holder
- 4 K3 relay, M5x16 bolt, washer, M5 nut

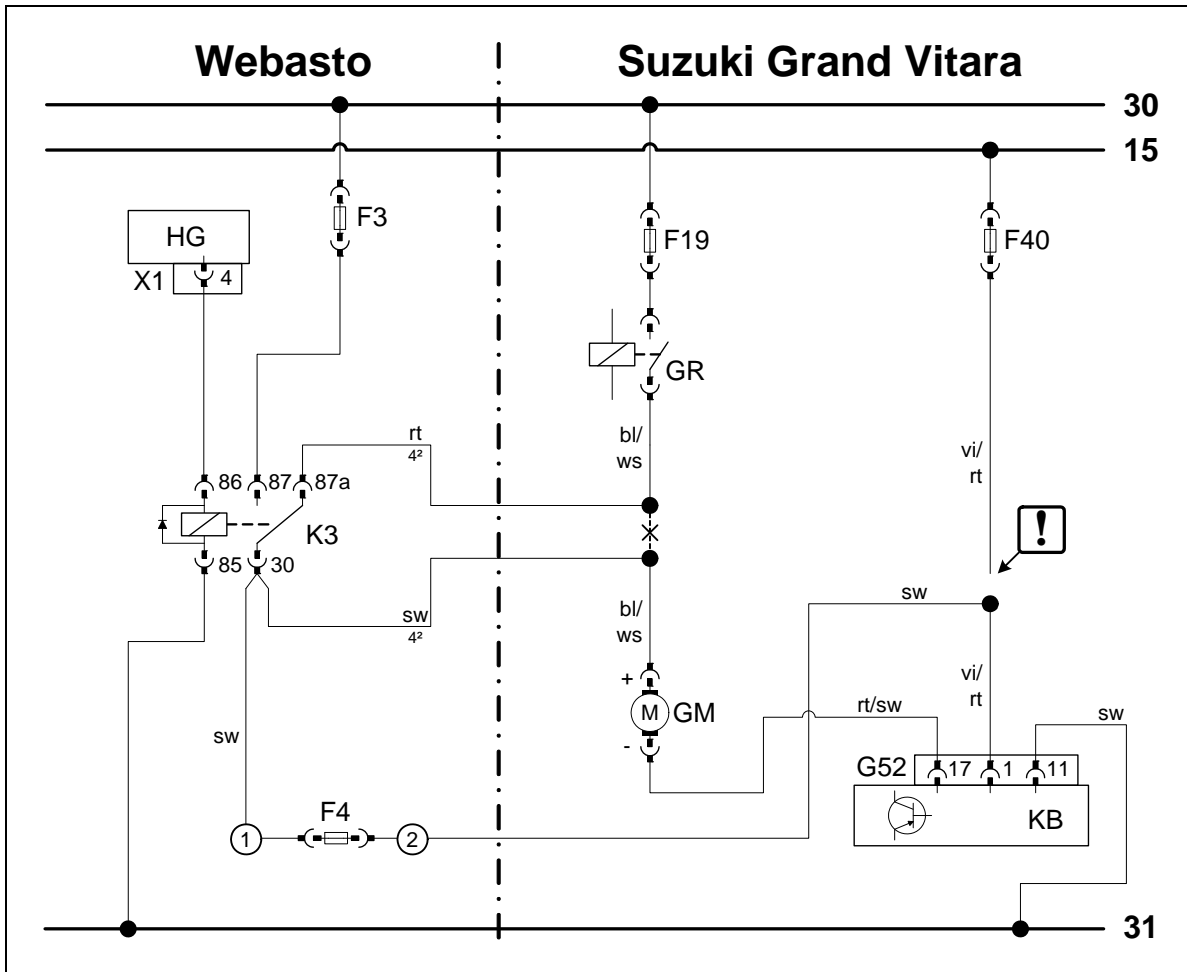


**Digital timer**

- 1 Digital timer



Fan control

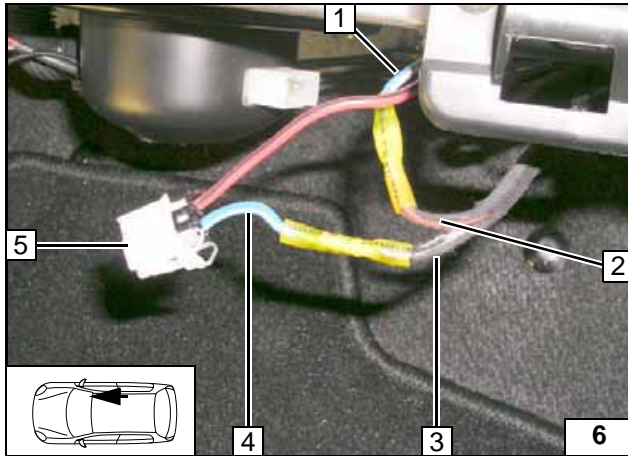
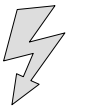


Wiring diagram

Webasto components		Vehicle components		Colours and symbols	
HG	Heater TT-C/E	GM	Fan motor	rt	red
X1	6-pin heater connector	GR	Fan relay	ws	white
F3	25 A fuse	KB	A/C control panel	sw	black
F4	10A fuse	G52	28-pin connector KB	bl	blue
K3	Fan relay	F19	40A fuse	vi	violet
		F40	10A fuse		
					Insulate wire ends and tie back
				X	Cutting point
				Wiring colours may vary.	

Legend



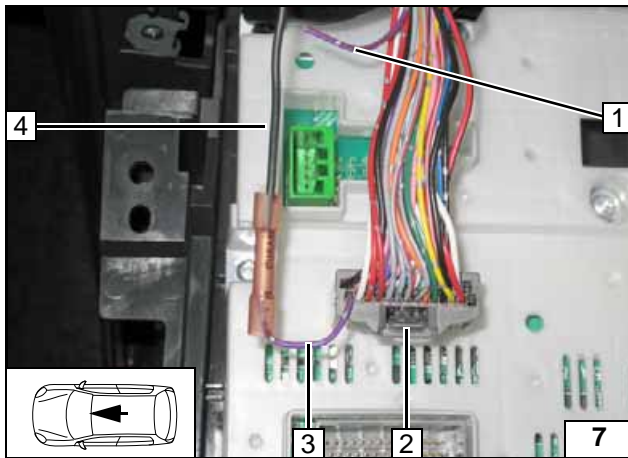


Connection to 2-pin connector **5** from the fan motor.  
Produce connections as shown in wiring diagram.

- 1** Blue/white (bl/ws) wire of fan relay
- 2** Red (rt) wire from K3/87a
- 3** Black (sw) wire from K3/30
- 4** Blue/white (bl/ws) wire to connector of fan motor



**Connect-  
ing fan-mo-  
tor**

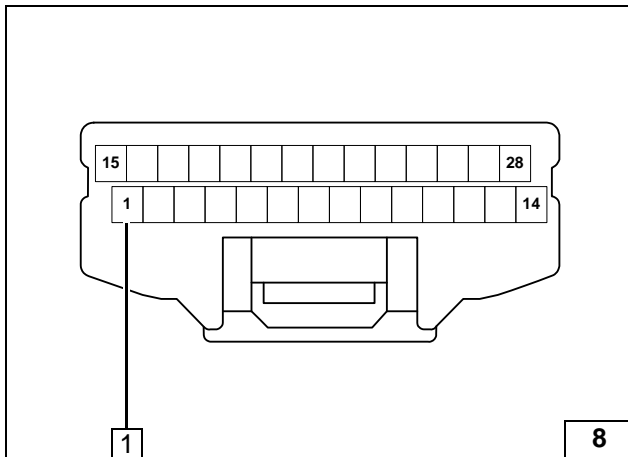


Connection to 28-pin connector **2** G52 from A/C control panel. Insulate violet/red (vi/rt) wire **1** of fuse F40 and tie back.  
Produce connections as shown in wiring diagram.

- 3** Violet/red (vi/rt) wire from connector of G52 Pin 1
- 4** Black (sw) wire of fuse F4



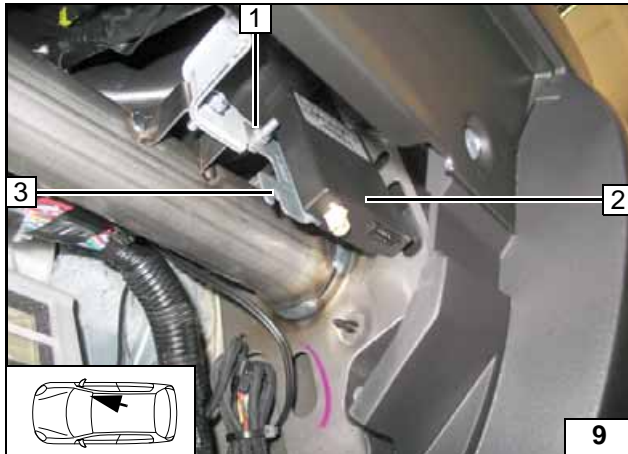
**Connect-  
ing A/C  
control  
panel**



Connector G52 on 1 line side.



**Connector  
G52**

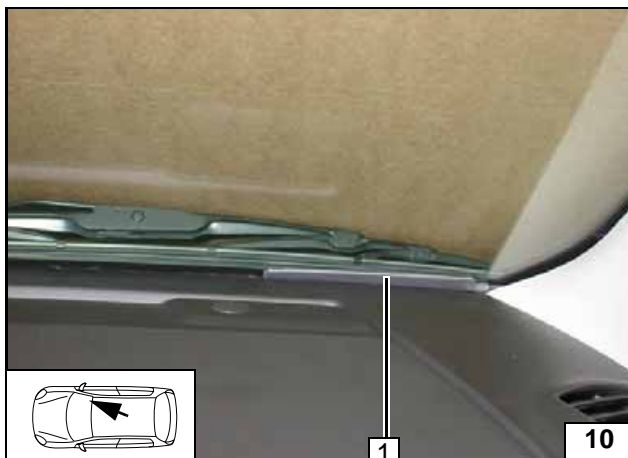


**Remote option (Telestart)**

- 1 Existing hole, M5x16 bolt, washer, flanged nut
- 2 Receiver
- 3 Bracket

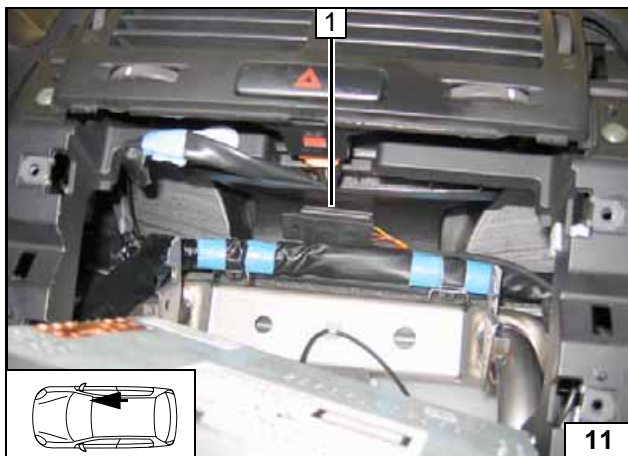


**Mounting receiver**



- 1 Antenna

**Mounting antenna**

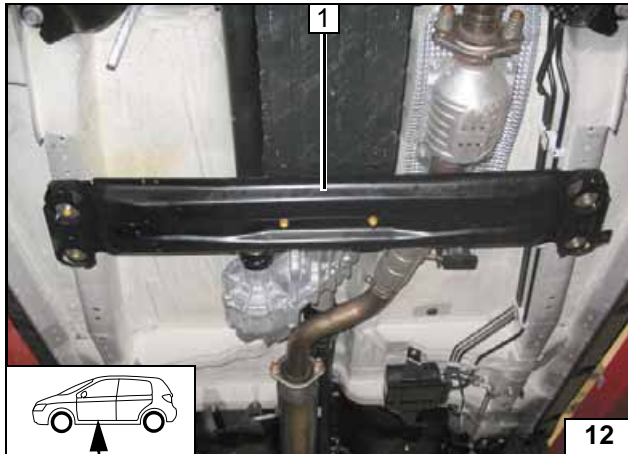
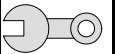


**Temperature sensor only for T100 HTM**

Fasten temperature sensor 1 with adhesive tape.



**Mounting temperature sensor**



**Preparing installation location**

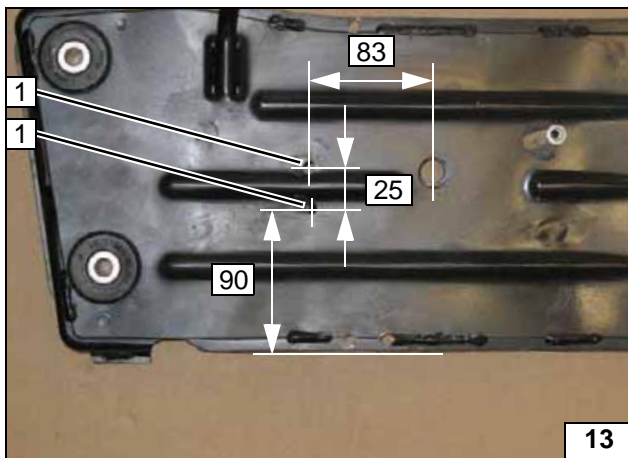
One chooses between version **A** and **B** depending on the vehicle equipment.

**Version A**

1 Cross member



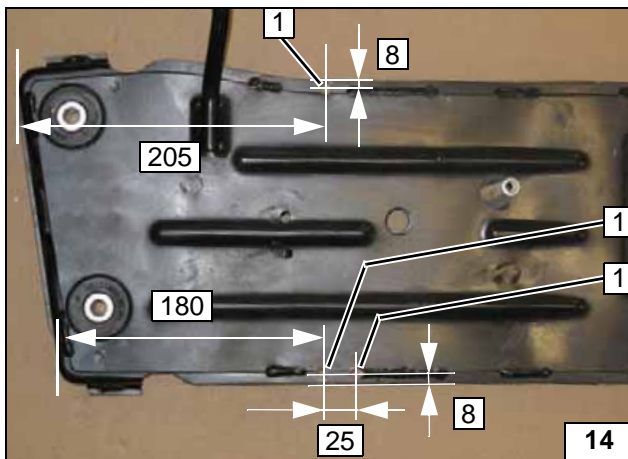
**Removing cross member**



Drill 7 mm dia. hole vertically at position 1 [2x] through both levels.

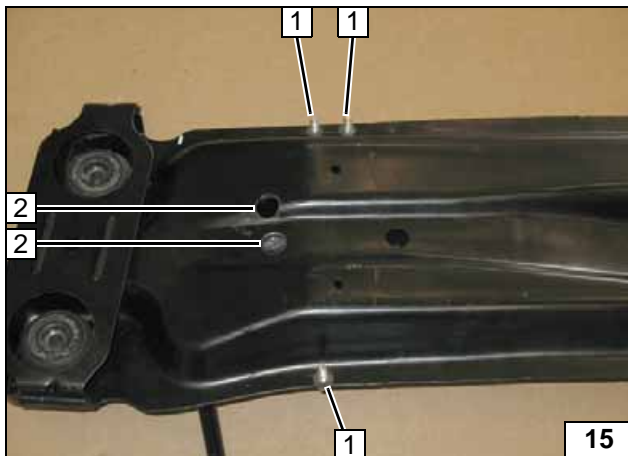


**Holes in cross member**



1 7 mm dia. hole [3x]

**Holes in cross member**

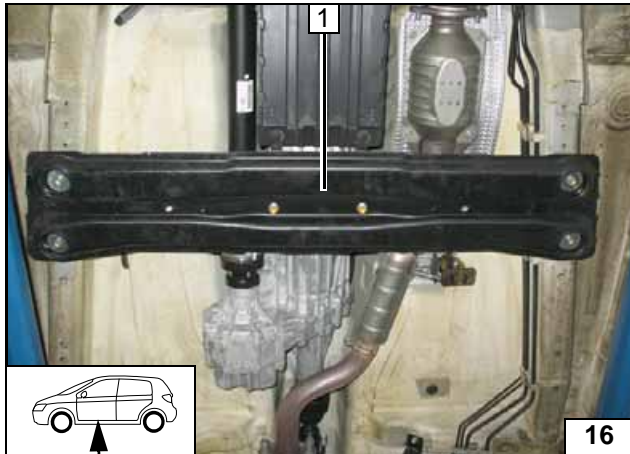
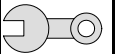


Drill 16 mm dia. hole at position 2 [2x].

1 M6x20 bolt, pin lock [3x]



**Preparing cross member**

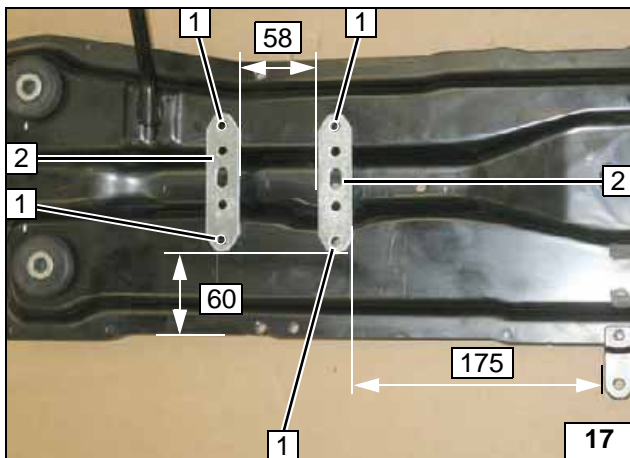


**Version B**

1 Cross member



**Removing cross member**

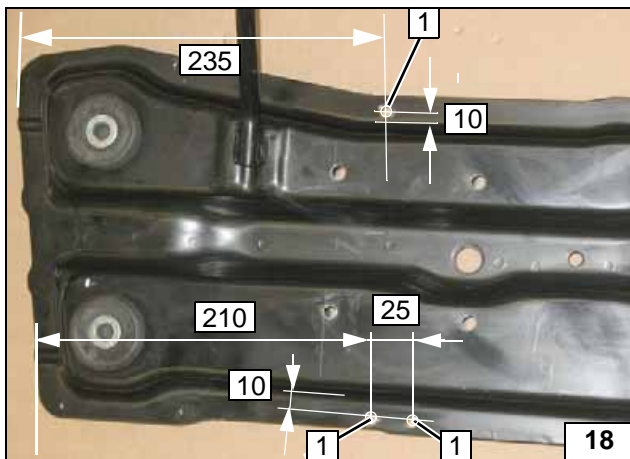


Align perforated brackets 2 to cross member. Vertical hole at position 1 through both levels.

1 Copy hole pattern, 7 mm dia. hole [4x]



**Holes in cross member**



1 7 mm dia. hole [3x]

**Holes in cross member**

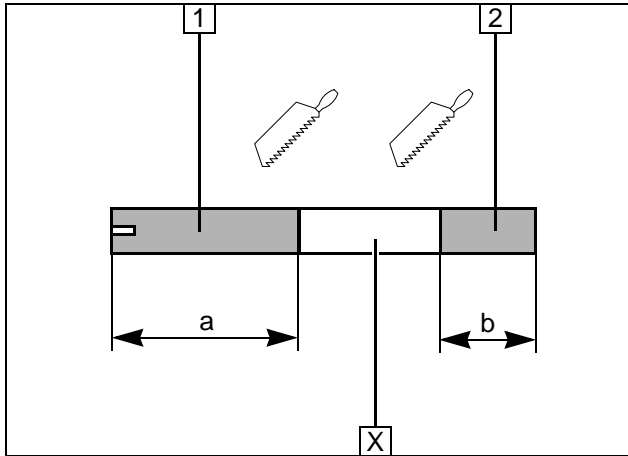
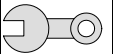


Drill out 7 mm dia. hole at position 2 [4x] to 16 mm dia (lower level only).

1 M6x20 bolt, pin lock [3x]



**Preparing cross member**



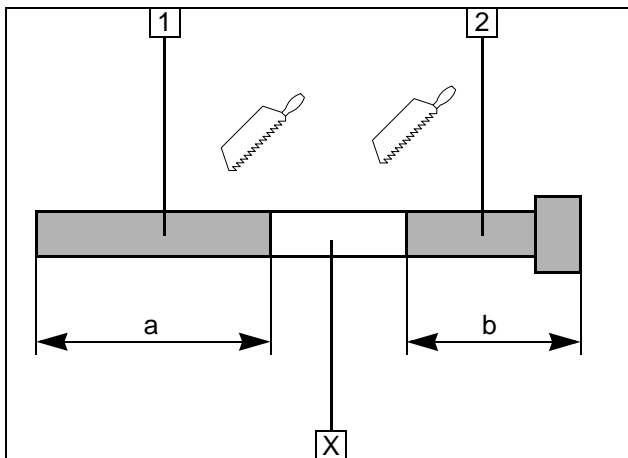
**Preparing heater**

Versions A and B

- 1 Combustion air pipe  
a = 125
- 2 Combustion air pipe  
b = 75

Discard section X

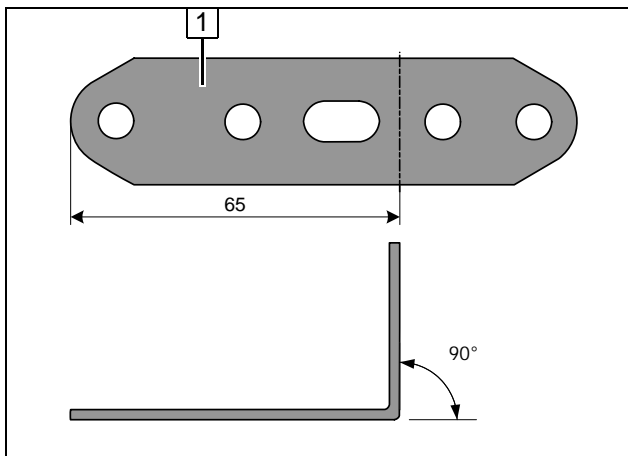
Preparing combustion air pipe



- 1 Exhaust pipe  
a = 230
- 2 Exhaust end section  
b = 80

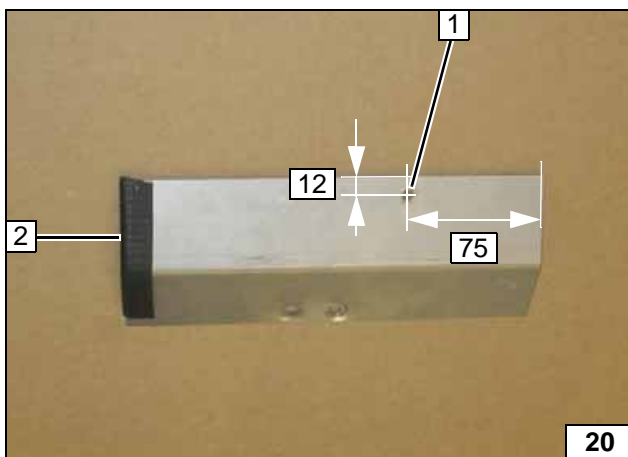
Discard section X

Preparing exhaust pipe



1 Perforated bracket

Angling down perforated bracket



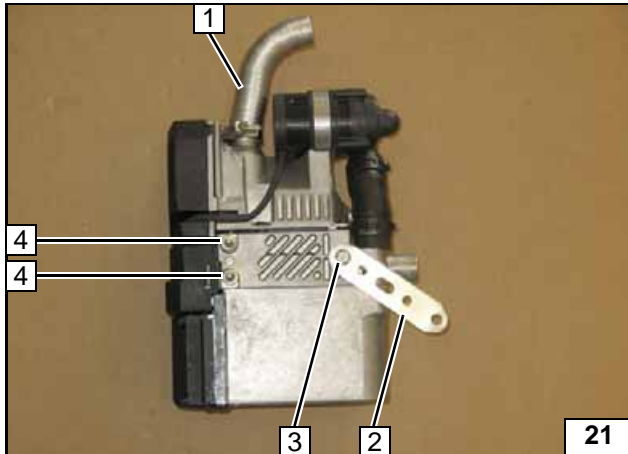
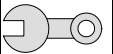
Cut edge protection 2 to length and install.

- 1 5.5 mm dia. hole



Preparing guard plate

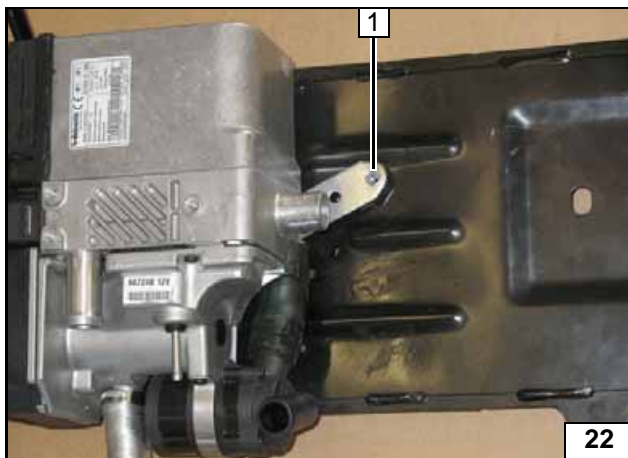




**Version A**

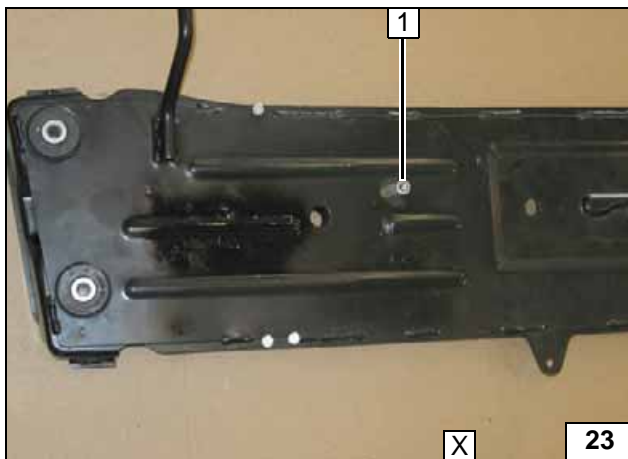
- 1 Combustion air pipea , 27 mm dia. clamp
- 2 Perforated bracket
- 3 E-jot screw
- 4 E-jot stud bolt, washer [2x each]

**Preparing heater**



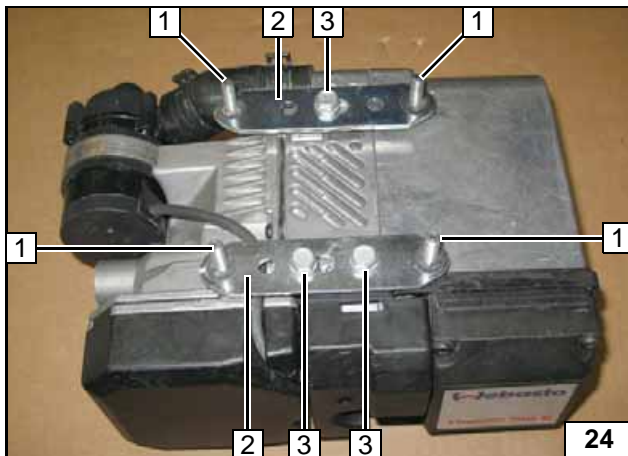
- 1 Copy hole pattern

**Copying hole pattern**



- 1 Drill 9.1 mm dia. hole; install rivet nuts

**Installing rivet nut**



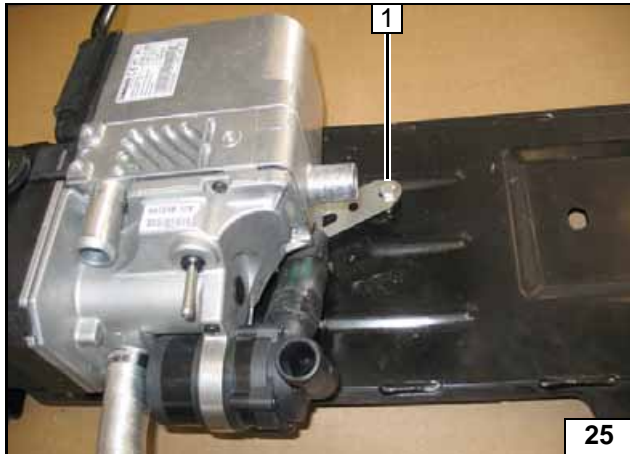
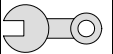
**Version B**

Observe alignment of perforated brackets as shown.

- 1 M6x20 bolt, pin lock [4x each]
- 2 Perforated bracket [2x]
- 3 E-jot screw [3x]



**Preparing heater**



**Installing heater**

**Version A**

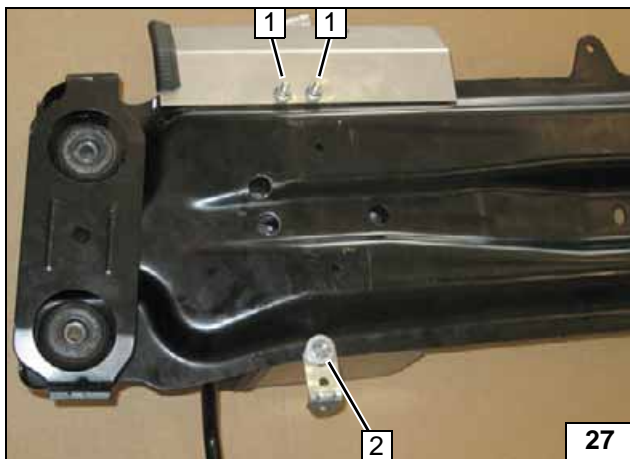
- 1 M6x30 bolt, spring lockwasher, 8 mm shim

**Mounting heater**



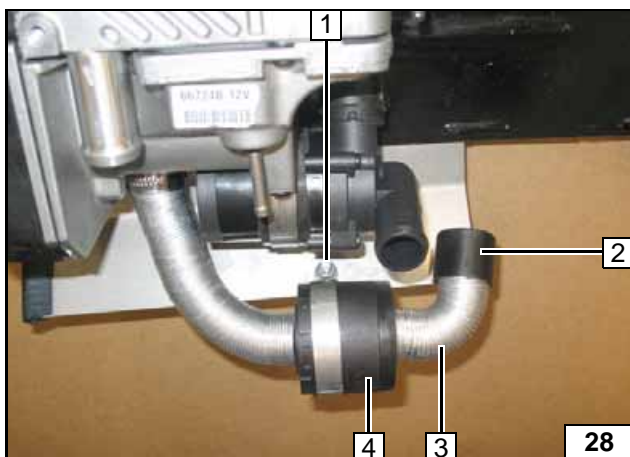
- 1 Flanged nut [2x]

**Mounting heater**



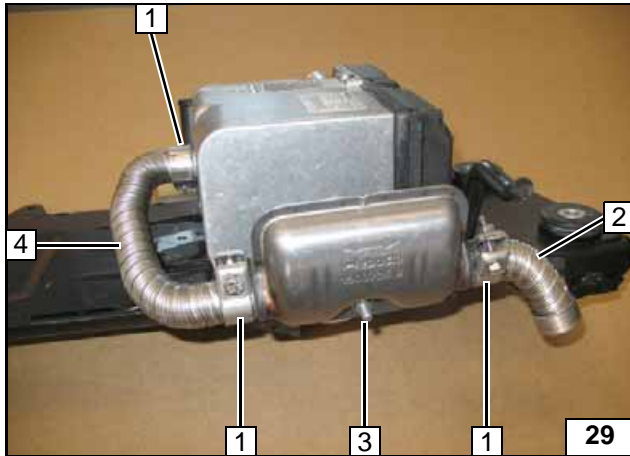
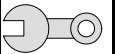
- 1 Flanged nut [2x]
- 2 Perforated bracket, large diameter washer, flanged nut

**Mounting guard plate**



- 1 M5x16 bolt, 51 mm dia. clamp, Flanged nut
- 2 Protective cap
- 3 Combustion air pipe b
- 4 Silencer

**Mounting combustion air pipe**



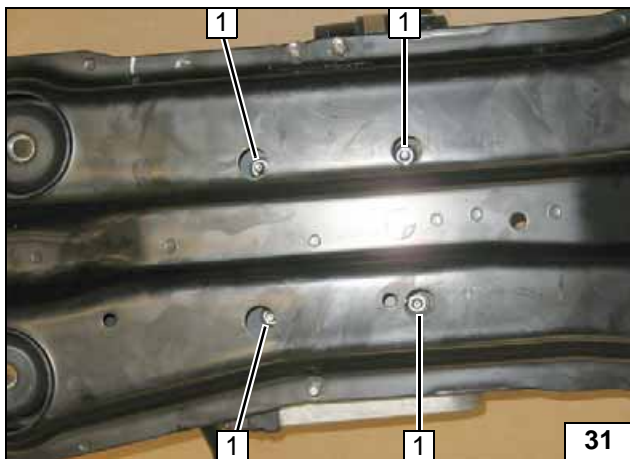
- 1 Hose clamp [3x]
- 2 Exhaust end section
- 3 M6x20 bolt, flanged nut
- 4 Exhaust pipe

Mounting exhaust pipe



- 1 Hose section, 10 mm dia. clamp [2x]
- 2 Fuel line

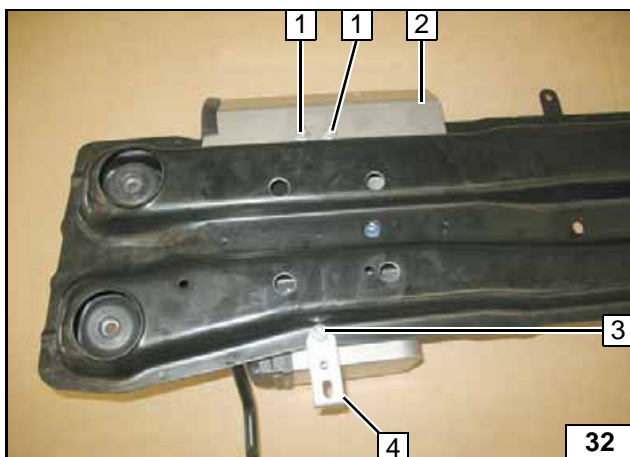
Premounting fuel line



**Version B**

- 1 Flanged nut [4x]

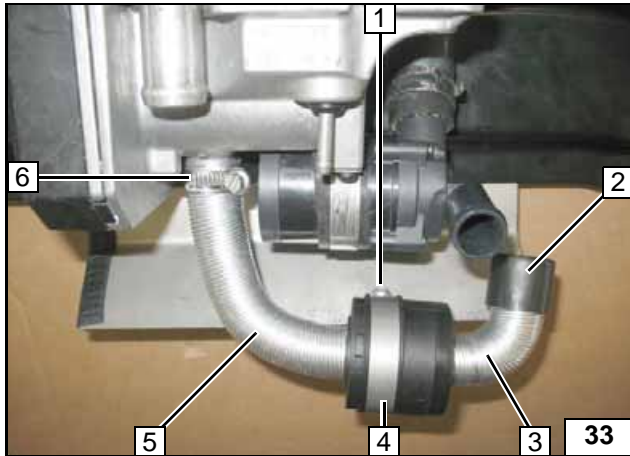
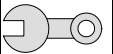
Mounting heater



- 1 Flanged nut [2x]
- 2 Guard plate
- 3 Flanged nut
- 4 Perforated bracket

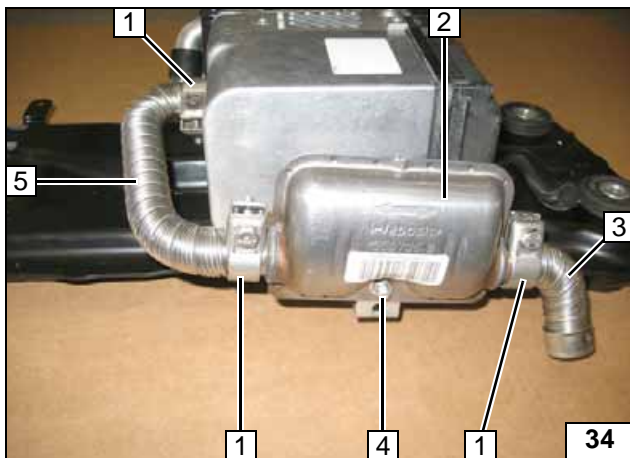
Mounting guard plate and perforated bracket





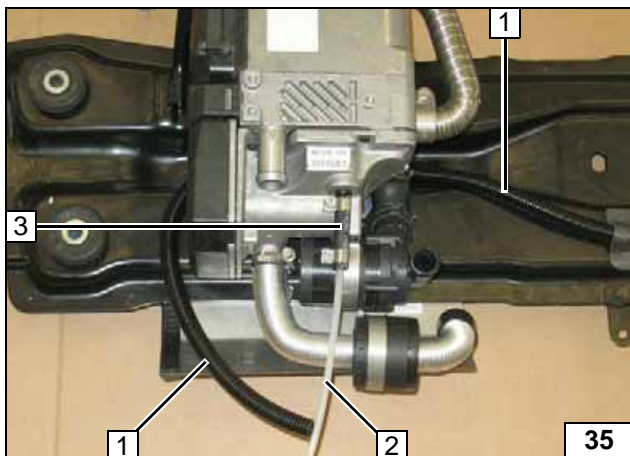
- 1 M5x16 bolt, flanged nut
- 2 Protective cap
- 3 Combustion air pipe b
- 4 51 mm dia. clamp, silencer
- 5 Combustion air pipe a
- 6 27 mm dia. clamp

Mounting combustion air pipe



- 1 Hose clamp [3x]
- 2 Silencer
- 3 Exhaust end section
- 4 M6x20 bolt, flanged nut
- 5 Exhaust pipe

Mounting exhaust pipe

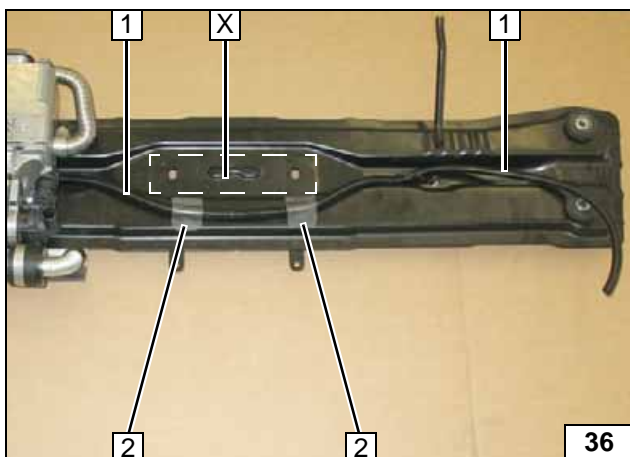


Cut approx. 1800mm from 10 mm dia. corrugated tube 1 and install below heater as shown.



- 2 Fuel line
- 3 Hose section, 10 mm dia. clamp [2x]

Premounting fuel line

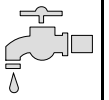


Cut adhesive strips at the middle. Ensure space X between transmission support.



- 1 10 mm dia. corrugated tube
- 2 Adhesive strip cut in the middle [2x]

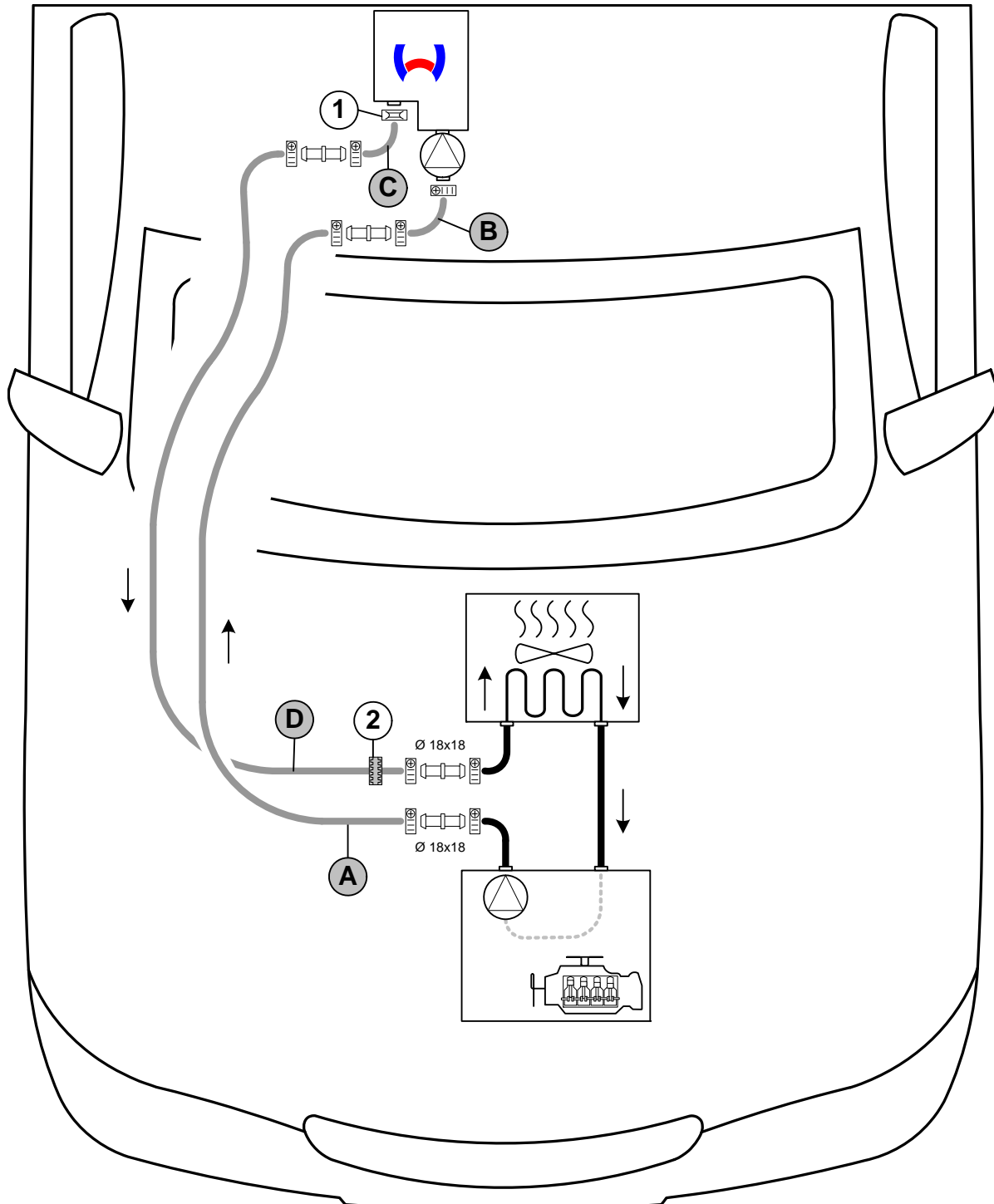
Premounting fuel line



**Coolant circuit 2.4 for petrol**

**WARNING!**

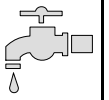
Any coolant running off should be collected using an appropriate container. Route hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when mounting the hoses. The connection should be "inline" based on the following diagram:



Hose routing diagram

All connecting pipes not designated = 18x20 mm dia. All hose clamps = 16-27 mm dia. 1= 27 mm dia. spring clip 2 = Black (sw) rubber isolator .

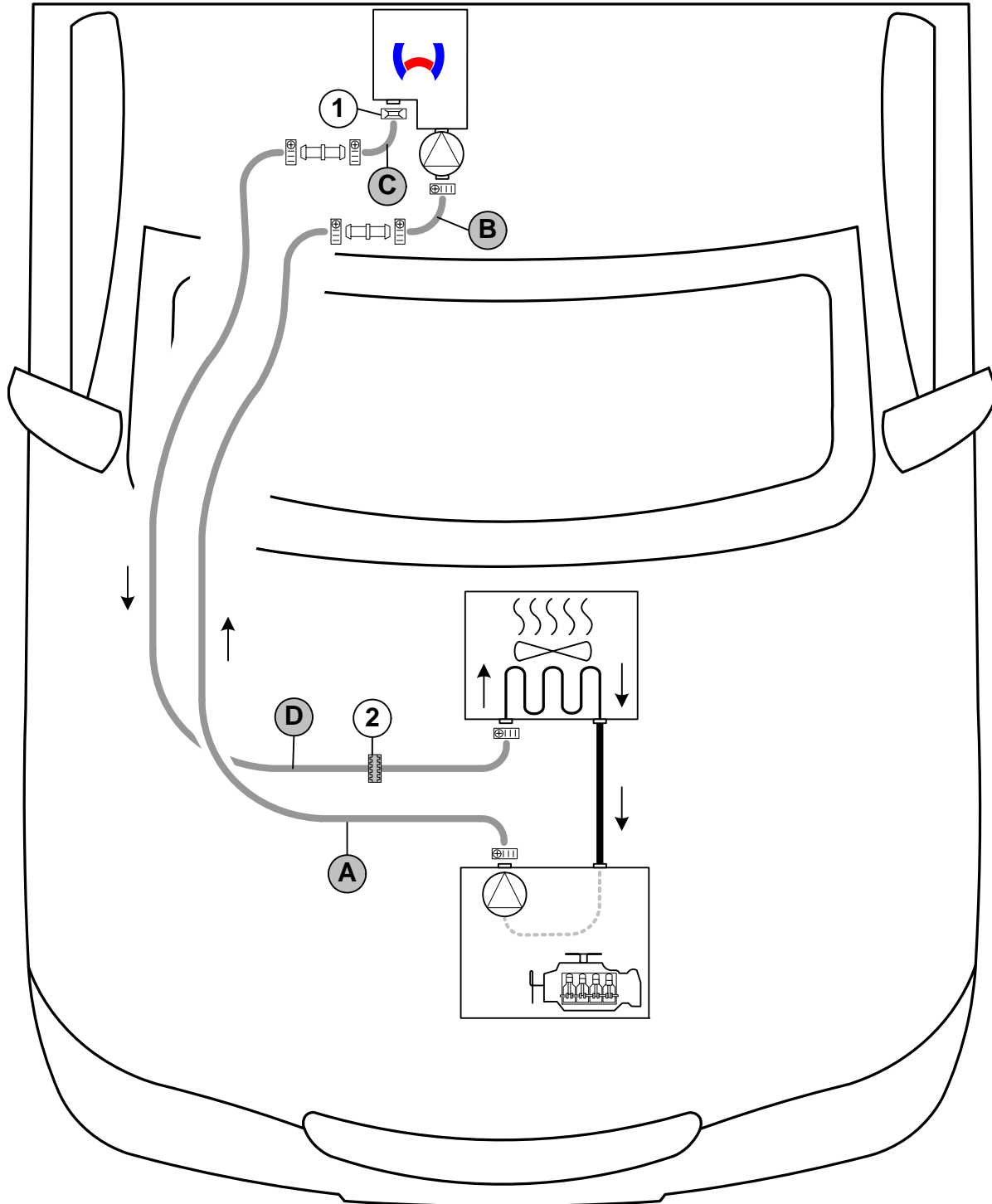




**Coolant circuit 3.2 for petrol**

**WARNING!**

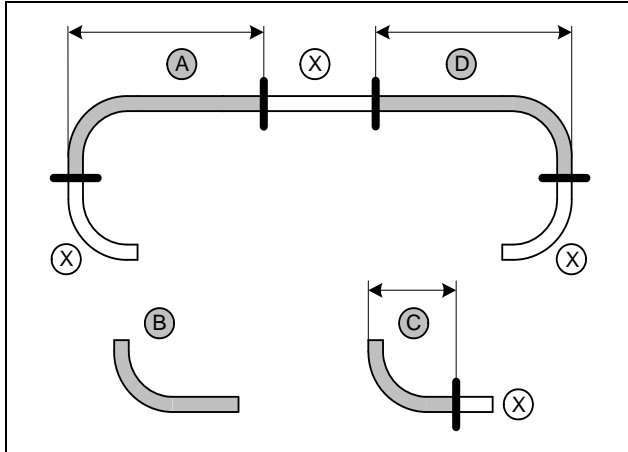
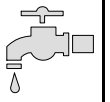
Any coolant running off should be collected using an appropriate container. Route hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when mounting the hoses. The connection should be "inline" based on the following diagram:



Hose routing diagram

All connecting pipes = 18x20 mm dia. All hose clamps = 16-27 mm dia. 1 = 27 mm dia. spring clip 2 = Black (sw) rubber isolator .





Discard section X

**B** = 90°, 20 mm dia. moulded hose  
**C** = 90°, 20 mm dia. moulded hose

**2.4 Petrol:**

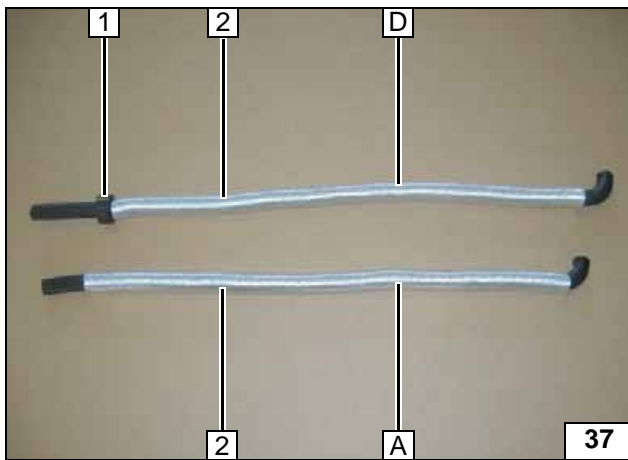
**A** = 700  
**D** = 820  
**C** = 100

**3.2 Petrol:**

**A** = 800  
**D** = 880  
**C** = 100



**Cutting hoses to length**

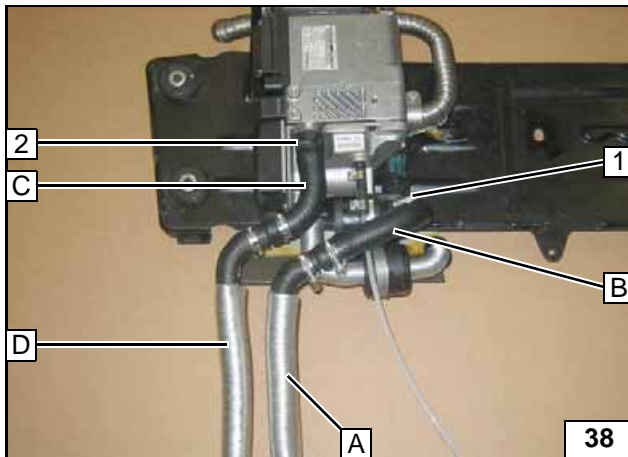


Slide heat protection hose 2 [2x] onto hoses A and D .

1 Black (sw) rubber isolator



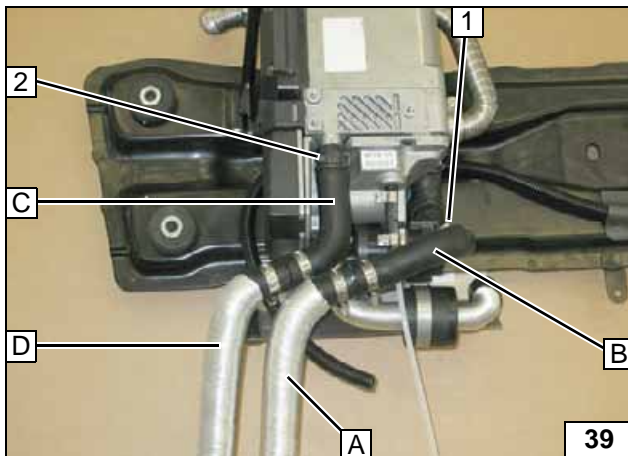
**Preparing hoses**



**Version A**

1 27 mm dia. clamp  
 2 27 mm dia. spring clip

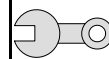
**Premounting hoses**



**Version B**

1 27 mm dia. clamp  
 2 27 mm dia. spring clip

**Premounting hoses**



**Mounting cross member with heater**

**Version A**

Mount wiring harness of heater before the installation.

- 1 Heater premounted



**Version B**

Mount wiring harness of heater before the installation.

- 1 Heater premounted



**Mounting cross member with heater**



**Mounting cross member with heater**



**Fuel**

**CAUTION!**

Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

Catch any fuel running off with an appropriate container.

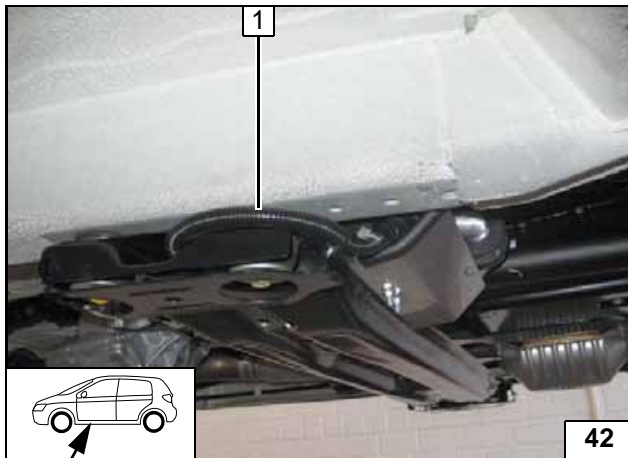
Route fuel line and metering pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties. Mount the fuel line and wiring harness with rub protection on sharp edges.

**WARNING!**

The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.

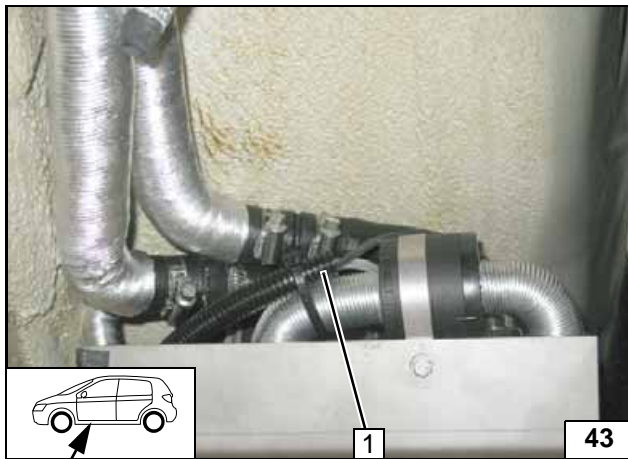


**Routing lines**



**Version A**

Cut 1800mm of 10 mm dia. corrugated tube. Route fuel line and wiring harness of metering pump into 10 mm dia. corrugated tube 1 through cross member on the left hand side of vehicle.

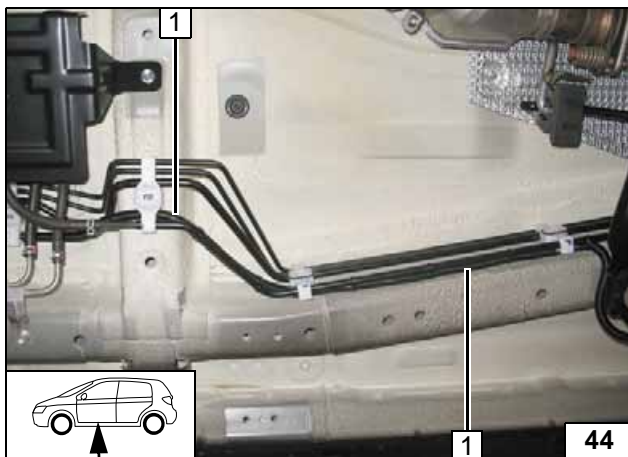


**Version B**

Route fuel line and wiring harness of metering pump into 1800 mm long, 10 mm dia. corrugated tube 1 on cross member on the left hand side of vehicle.



**Routing lines**



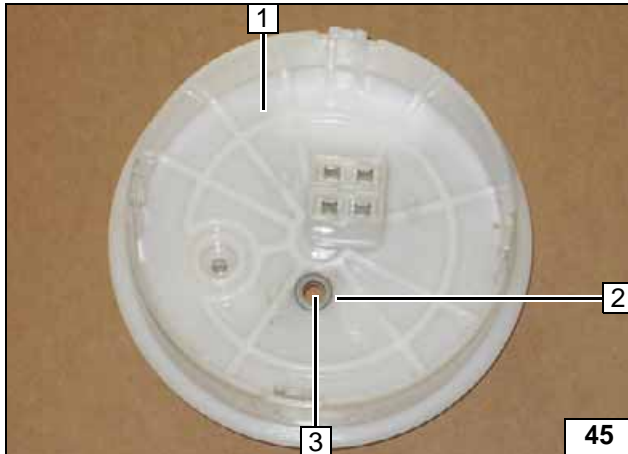
**Versions A and B**

Figure shows version A. Route fuel line and wiring harness of metering pump in 10 mm dia. corrugated tube 1 to the installation location of the metering pump.



**Routing lines**



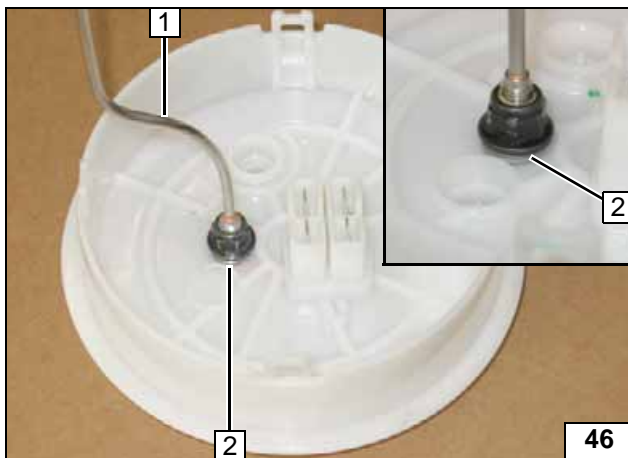


Remove fuel tank according to manufacturer's instructions. Remove and dismantle fuel-tank sending unit **1** in accordance with manufacturer's instructions.

- 2** 6 mm dia. washer
- 3** Copy hole pattern, 6 mm dia. hole



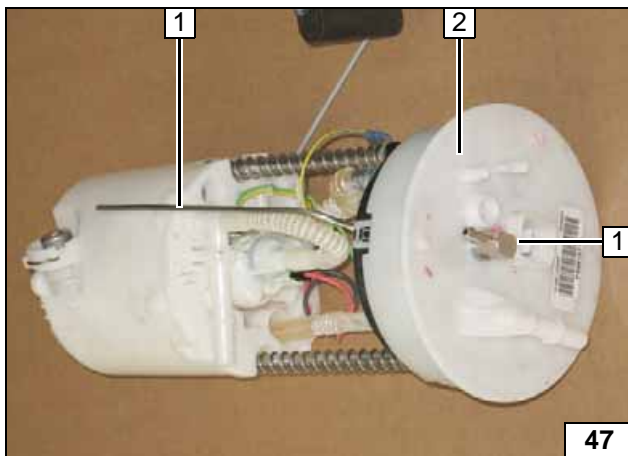
**Fuel extraction**



Shape fuel standpipe **1** according to template, cut to length and install. Insert two 6 mm dia. washers at position **2** between fuel-tank sending unit and fuel standpipe (height compensation).



**Installing fuel standpipe**

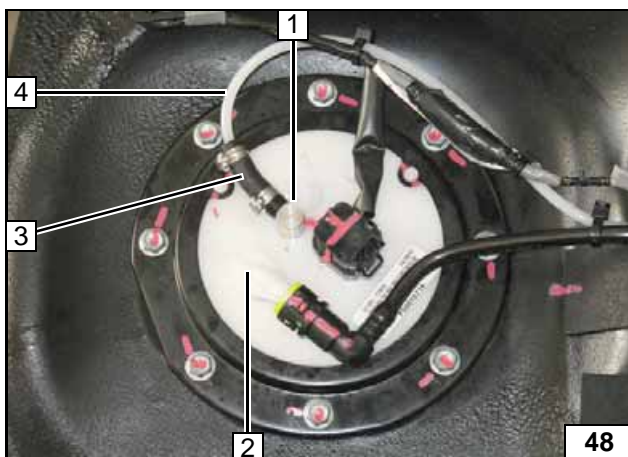


Completing fuel-tank sending unit **2**.

- 1** Fuel standpipe



**Installing fuel standpipe**

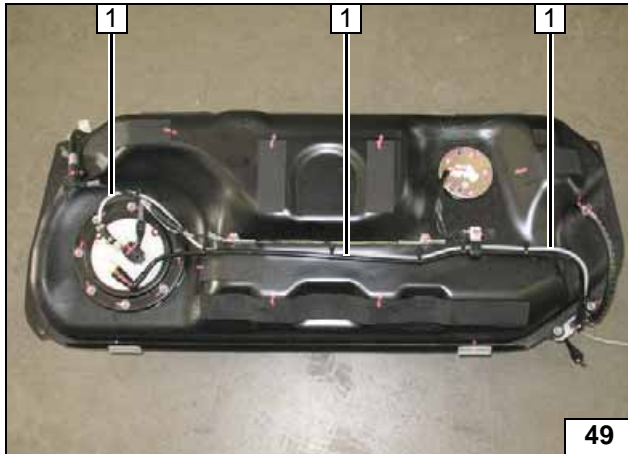


Install fuel-tank sending unit **2** in accordance with manufacturer's instructions.

- 1** Fuel standpipe
- 3** Hose section, 10 mm dia. clamp [2x]
- 4** Fuel line



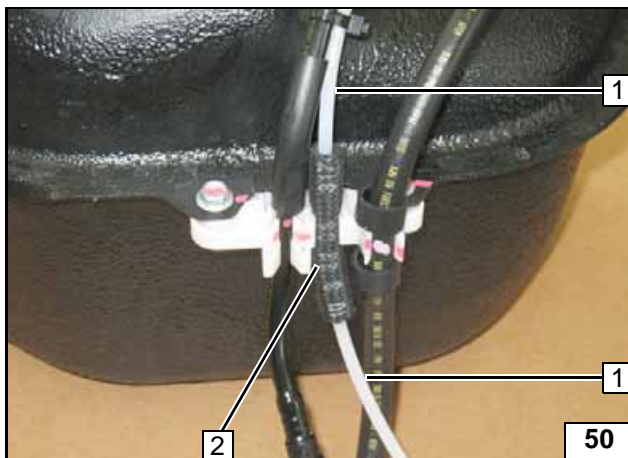
**Connecting fuel line**



Fasten fuel line 1 on original vehicle fuel line with cable tie.



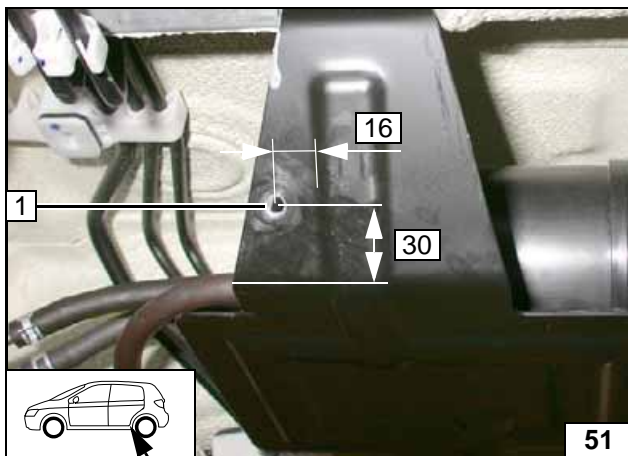
Fastening fuel line



Slide fuel hose 2 on to fuel line 1 and insert in bracket. Remount fuel tank.



Fastening fuel line

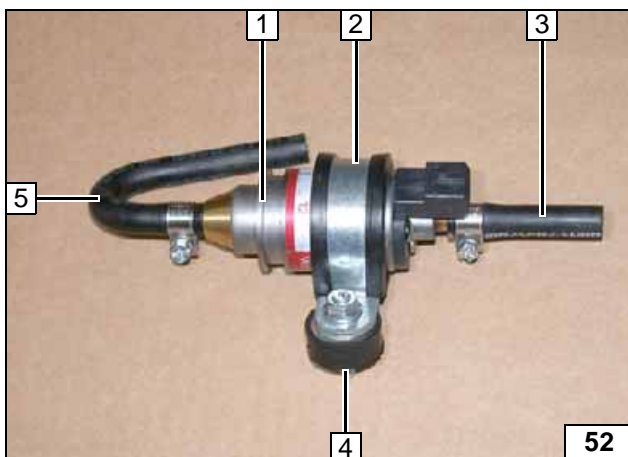


When drilling hole watch the components at the rear



Hole for metering pump

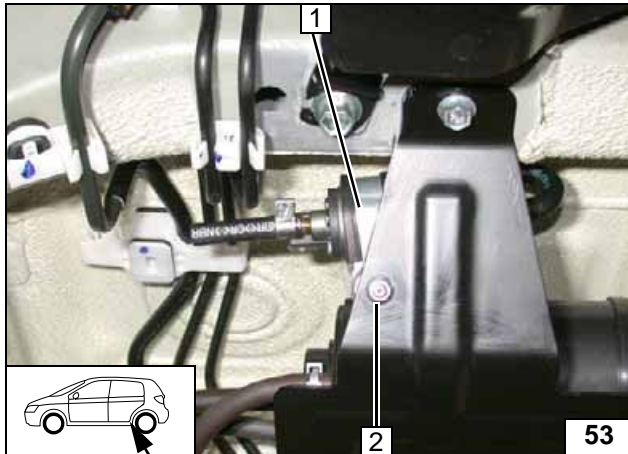
1 7 mm dia. hole



- 1 Metering pump
- 2 Rubber-coated p-clamp
- 3 Hose section, 10 mm dia. clamp
- 4 Silent block, flanged nut
- 5 180° moulded hose, 10 mm dia. clamp

Premounting metering pump

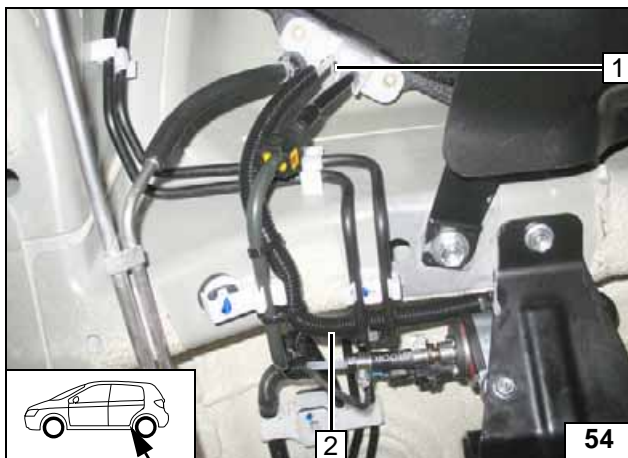




- 1 Premounted metering pump
- 2 Flanged nut on silent block



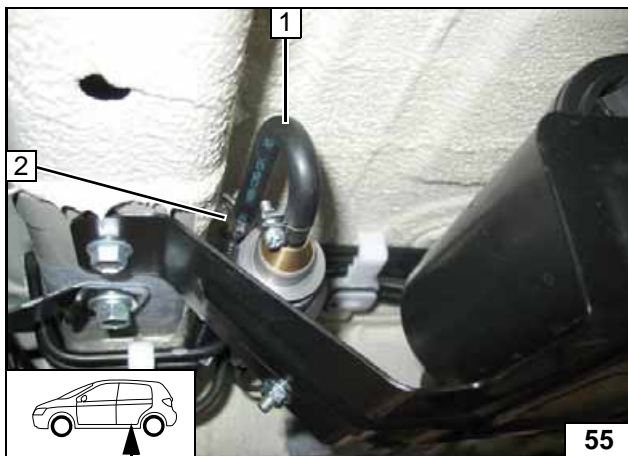
## Mounting metering pump



Slide 10mm dia. corrugated tube 2 onto fuel line 1 of fuel standpipe.



## Routing fuel line

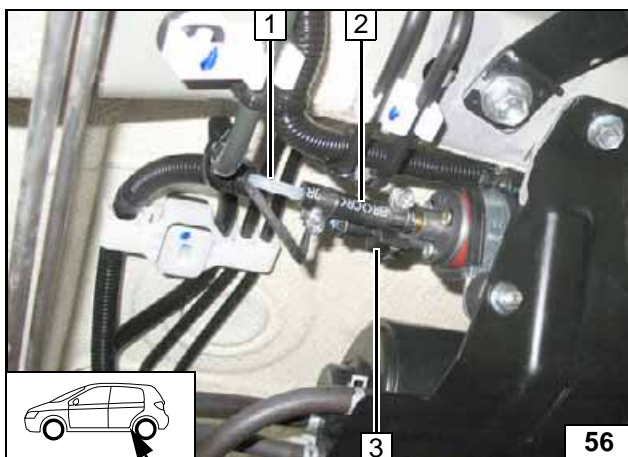


Check the position of the components; adjust if necessary. Check that they have freedom of movement.

- 1 180° moulded hose
- 2 Fuel line of fuel standpipe, 10 mm dia. clamp



## Connecting metering pump

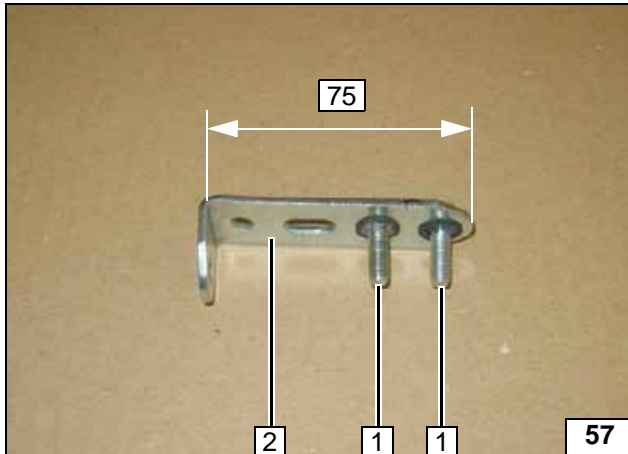
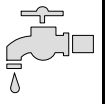


Check the position of the components; adjust if necessary. Check that they have freedom of movement.

- 1 Fuel line of heater
- 2 Hose section, 10 mm dia. clamp
- 3 Wiring harness of metering pump, connector installed



## Connecting metering pump



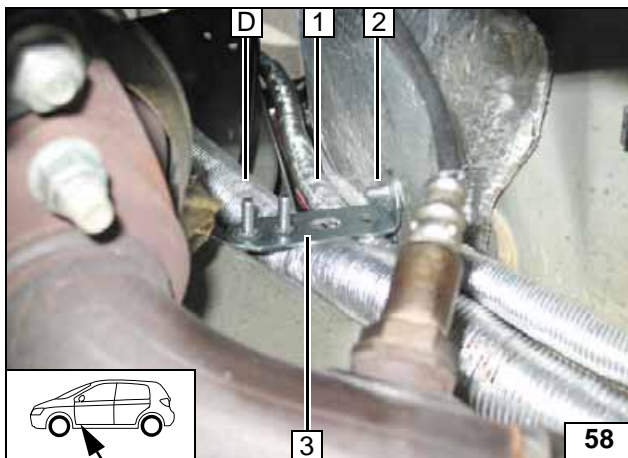
**Coolant circuit**

Angle down perforated bracket **2** by 90°

- 1 M6x20 bolt, pin lock



**Preparing perforated bracket**

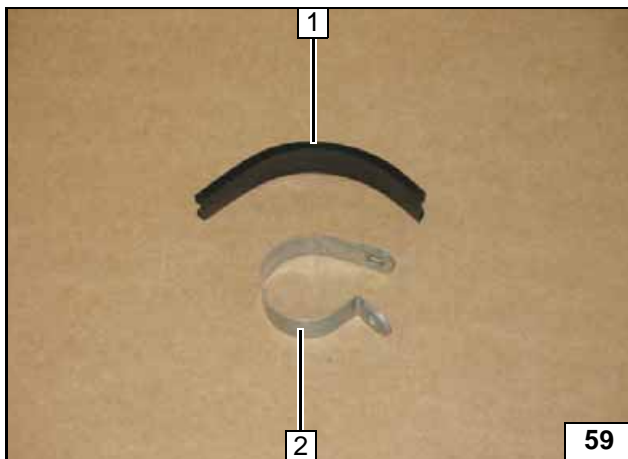


Route wiring harness of heater, metering pump and hose **D** as shown. Remove plastic nut at position **2** and replace it with plate nut.

- 1 Wiring harnesses
- 2 Plate nut
- 3 Premounted perforated bracket



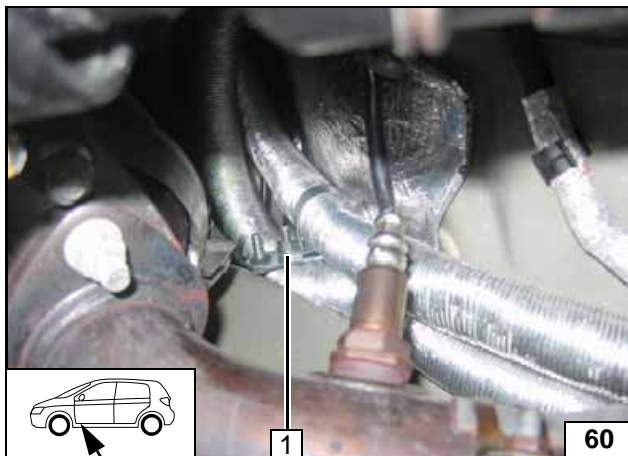
**Mounting perforated bracket**



Remove rubber **1** from 29 mm dia. clamp **2**.



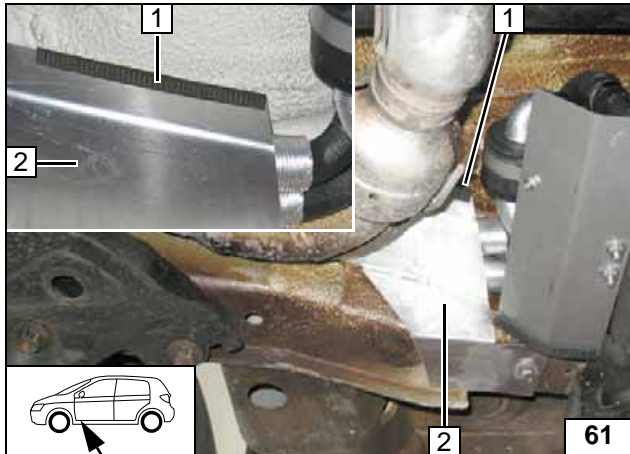
**Preparing clamp**



- 1 29 mm dia. clamp, flanged nut

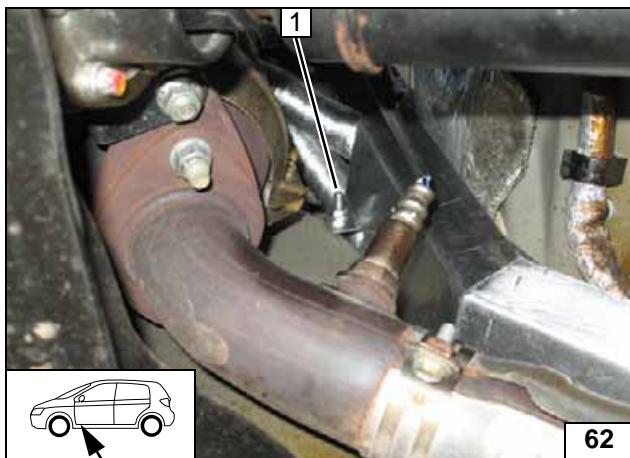


**Mounting clamp**



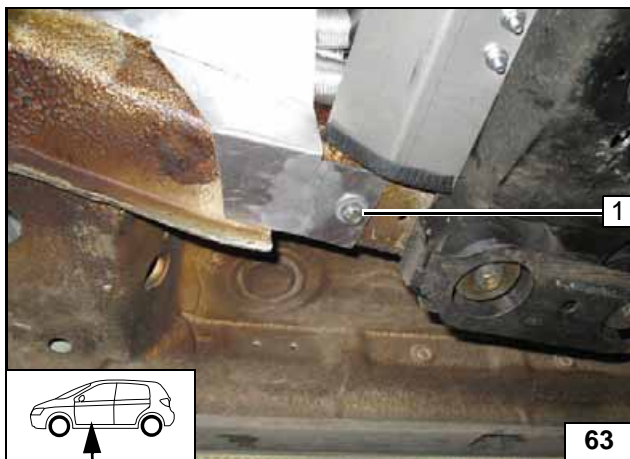
- 1 Insert edge protection
- 2 Heat guard plate

Mounting heat guard plate



- 1 Flanged nut

Mounting heat guard plate



- 1 M8x20 bolt, spring lockwasher, large diameter washer

Mounting heat guard plate



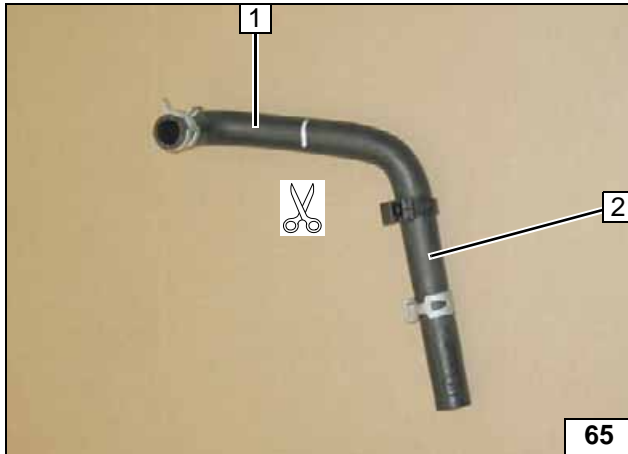
2.4 Petrol

Remove hose of engine outlet / heat exchanger inlet 1.



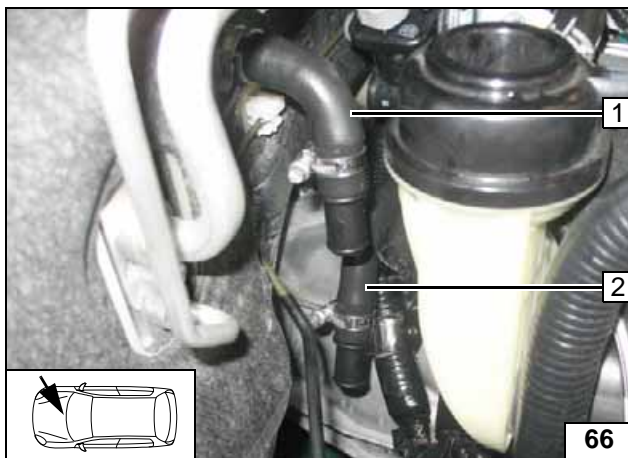
Cutting point





- 1 Hose section of heat exchanger inlet
- 2 Engine outlet hose section

Cutting point

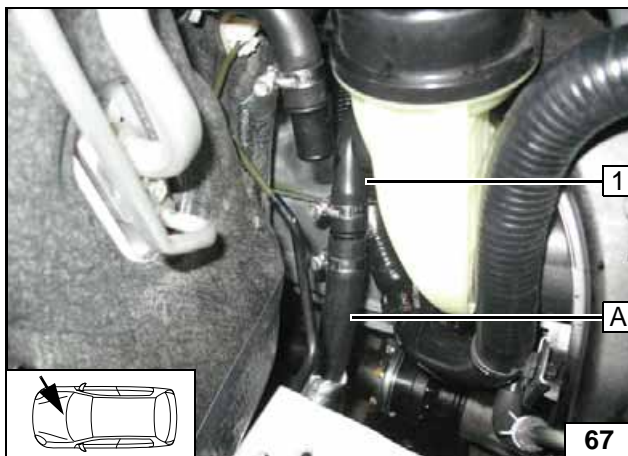


Mounting connecting pipes.



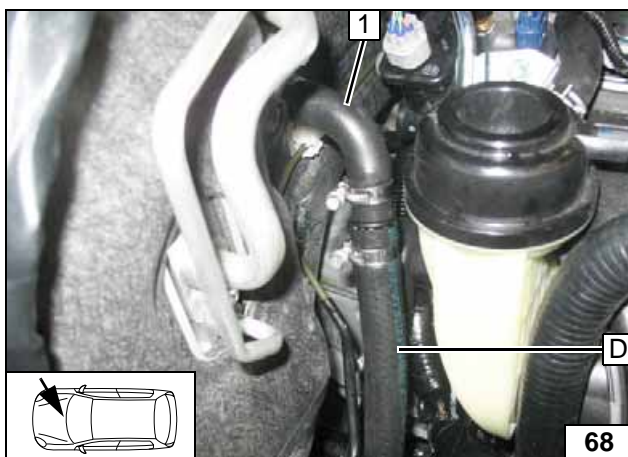
- 1 Hose section of heat exchanger inlet
- 2 Hose section of engine outlet rotated downwards

Connecting heat exchanger inlet and engine outlet



- 1 Hose of engine outlet

Connecting engine outlet



- 1 Hose on heat exchanger inlet

Connecting heat exchanger inlet



Align rubber isolator 1 with brake line.



Aligning rubber iso-lator

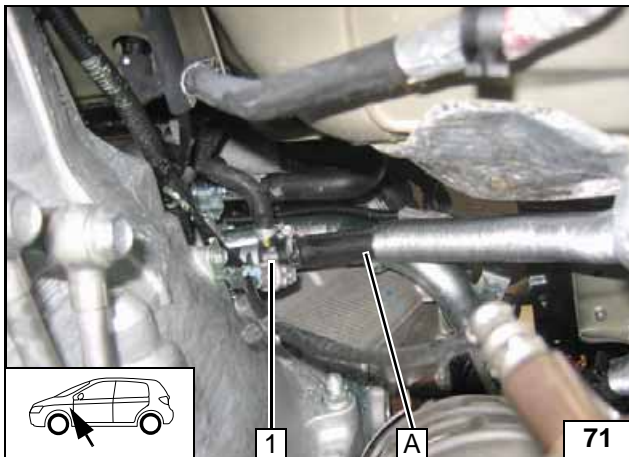


3.2 Petrol

Remove hose of engine outlet / heat exchanger inlet 1.

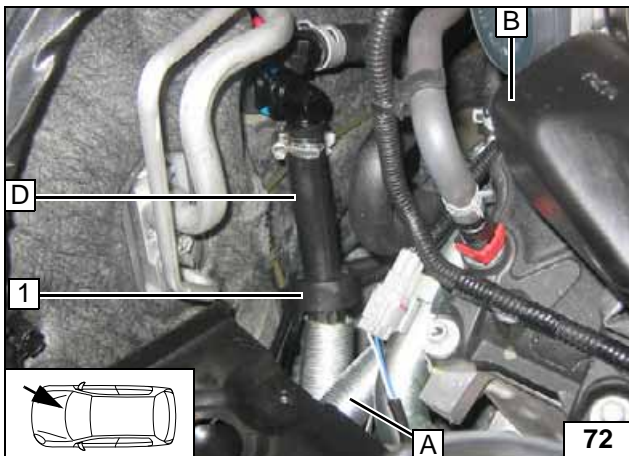


Cutting point



1 Connection piece for engine outlet

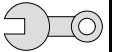
Connect-ing engine outlet



Align rubber isolator 1 with brake line.



Connect-ing heat exchanger inlet



## Final Work

### WARNING!

Reassemble the disassembled components in reverse order.

Check all hoses, clamps and all electrical connections for firm seating.

Secure all loose wires using cable ties.

Only use manufacturer-approved coolant.

Spray the heater components with anti-corrosion wax (Tectyl 100K, Order No. 111329).

- Connect the battery.
- Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.
- Adjust digital timer, teach Telestart transmitter
- Make settings on A/C control panel according to the "Operating Instructions for End Customer".
- Place "Switch off parking heater before refilling" signboard in the area of the filler neck
- For initial start up and function check, see installation instructions



Ensure sufficient distance from neighbouring components.

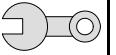
Align exhaust end section 1.



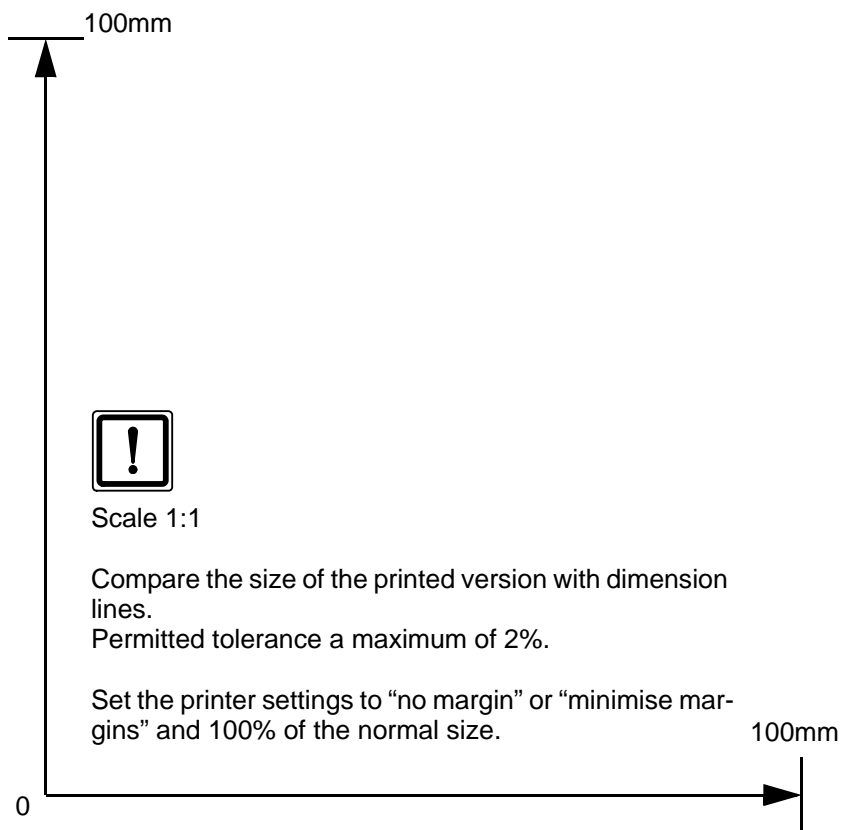
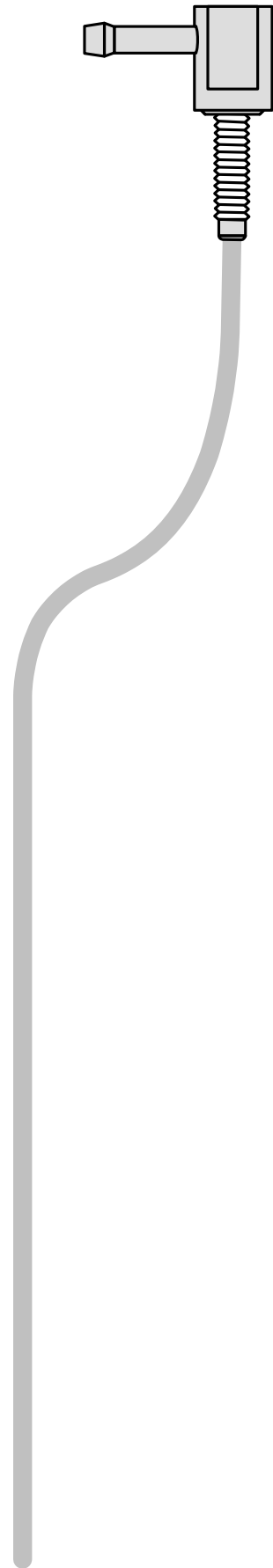
Aligning  
exhaust  
end sec-  
tion

**Webasto**  
Feel the drive

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(14 Cent aus dem deutschen Festnetz)  
Hotfax: 0395 5592 353  
Hotmail: hotline@webasto.de  
<http://www.webasto.de>



Template for fuel standpipe



**Operating Instructions for End Customer**



Please remove page and add to the vehicle operating instructions.

**Note:**

We recommend matching the heating time to the driving time.

Heating time = driving time

**Example:**

For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

**WARNING!**

The fording capability and the off-road capability of the vehicle are limited due to the parking heater being installed on the underbody.

Massive mechanical effects on the underbody (e.g., through floor contacts) are to be avoided.

The vehicle may be immersed no further than the underside of the body. The heater should not be operated during water crossing

Non-observation of these instructions can lead to the heater being damaged.

Damages on account of such non-compliance are not covered by the warranty.



Before parking the vehicle, make the following settings:

**Note:**

The display field of the automatic air-conditioning is active during the additional heating mode and the display "AUTO" flashes.



- 1 Air outlet to windscreen
- 2 Set fan to level "1", or possibly "2"
- 3 Set temperature to "HI"

**Automatic  
air-condi-  
tioning**