Water Heater



Installation documentation

Skoda Yeti

Diesel - CR from model year 2010 Left-hand drive vehicle Climatronic



WARNING!

Hazard warning:

Incorrect installation or repair of Webasto heating systems may cause a fire or result in the emission of carbon monoxide, which can be fatal. Serious or fatal injuries can be caused as a result.



Specialist company training, technical documentation, specialised tools and equipment are required to install and repair Webasto heating and cooling systems.

Only original Webasto parts must be used. For this, also see the catalog of air and water heater accessories from Webasto.

NEVER attempt to install or repair Webasto heating or cooling systems if you have not successfully completed the company training and thereby acquired the required technical skills, or if you do not have access to the required technical documentation, tools and equipment needed to carry out correct installation and repairs.

ALWAYS follow all Webasto installation and repair instructions and observe all warnings.

The initial startup is to be executed with the Webasto Thermo Test Diagnosis.

Webasto does not accept any liability for defects and damage that are attributable to installation by untrained staff.

Ident. No.: 1315337D_EN Fee Euro 10.00 © Webasto AG

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Validity

Manufacturer	Model	Туре	EG-BE No./ABE
Skoda	Yeti	5L	e11 * 2007 / 46 * 0010 *

Engine type	Engine model	Output in kW	Displacement in cm ³
CFHA	Diesel - CR	81	1968
CBDB	Diesel - CR	103	1968
CBBB	Diesel - CR	125	1968

Vehicle and engine types, equipment variants and national specifications not listed in these installation instructions have not been tested. However, installation according to this installation documentation may be possible.

The installation location of the digital timer must be coordinated with the end customer before the installation.

Heater / Installation Kit

Quantity	Description	Order No.:
1	Retail accessories Thermo Top E / C	See price list
1	Installation kit for Skoda Yeti 2010 Diesel - CR	1315336B
1	Heater control	See price list

Required additionally for automatic air-conditioning system -Climatronic:

Quantity	Description	Order No.:
1	ZSK IPCU for Climatronic trade	9013645A

Heater recommended for the respective vehicle class:

Vehicle	Heater
Compact car	Thermo Top E
Mid-size car, estate car	Thermo Top C

The selection of the heater is based on the passenger compartment size of the vehicle and the level of comfort required by the customer!



Foreword

This installation documentation applies to Skoda Yeti Diesel - CR vehicles - for validity, see page 2 - from model year 2010 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this installation documentation.

However, the stipulations in this "installation documentation", the "operating instructions" and the "installation instructions" for the *Thermo Top E/C* must always be observed.

The corresponding rules of technology and any information from the vehicle manufacturer should be observed during the installation work.

General Instructions

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties.

Sharp edges should be fitted with rub protection (fuel hose).

Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329). Check or adjust the corresponding settings before installing an IPCU!

Special Tools

- Torque wrench for 2.0 10 Nm
- Hose clamping pliers
- Metric thread-setter kit

Explanatory Notes on Document

To provide you with a quick overview of the individual working steps, you will find an identification mark on the outside top right corner of the page in question.

Mechanical system

Electrical system



Coolant circuit



Fuel



Exhaust gas



Combustion air



Software



Special features are highlighted using the following symbols:



Specific risk of injury or fatal accidents.



Specific risk of damage to components.



Specific risk of fire or explosion.



Reference to general installation instructions of Webasto components or to the manufacturer's vehicle-specific documents.



Reference to a special technical feature.



The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.

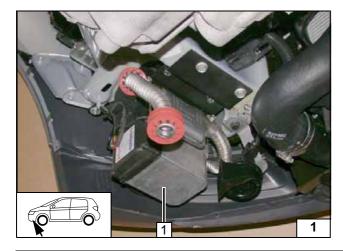
All dimensions are in mm! Tightening torque of hose clamps = 2.0 + 0.5 Nm! Tightening torque of Ejot screws, Ejot studs = 10 Nm!

Preliminary Work

WARNING!

- Open the fuel tank cap, ventilate the tank.
- Close the fuel tank cap again.
- Disconnect the battery "earth" or "ground" connection.
- Depressurise the cooling system!
- Copy the factory number from the original type label to the duplicate type label.
- Remove years that do not apply from the duplicate label.
- Attach the duplicate label (type label) in the appropriate place.
- Remove the engine cover.
- Remove the charge-air hose.
- Remove the air filter together with the intake hose.
- Completely remove the battery together with the carrier.
- Remove the cover of the fuse and relay box in the engine compartment.
- Remove the front left wheel.
- Remove the left-hand wheel well trim.
- Remove the underride protection.
- Remove the right-hand underbody trim.
- Remove the rear bench seat.
- Open the right-hand tank-fitting service lid.
- Remove the left-hand instrument panel trim.
- Remove the lower instrument panel trim on the front passenger's side.
- Remove the lower instrument panel trim of the centre console.

Remove page 30 "Operating Instructions for End Customer" and add to the vehicle operating instructions.



Heater installation location

1 Heater

Installation location





Electrical system

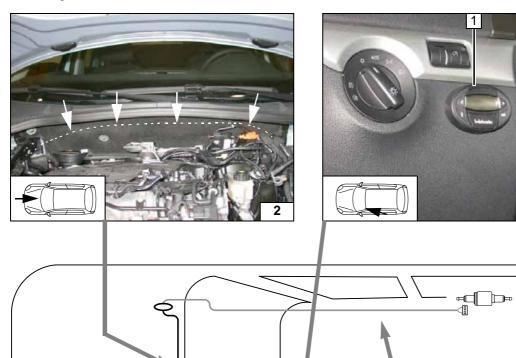
Wiring routing

Route wiring harness of metering pump and fuel line in fabric protective hose behind insulation mat to right-hand vehicle side

Digital timer

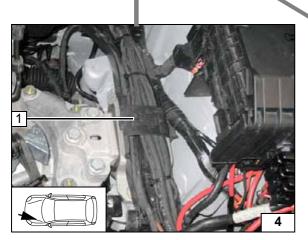
1 Digital timer





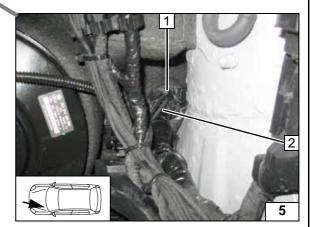


Wiring harness routing diagram



Wiring harness routing

Route wiring harnesses in original vehicle cable duct.



Do not install the metering pump wiring harness until later together with fuel pipe along the original vehicle fuel lines on the

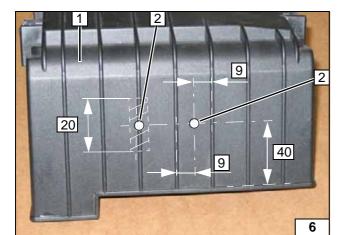
Wiring harness pass through

1 Protective rubber plug

underbody

2 Wiring harnesses of fan controller and heater control





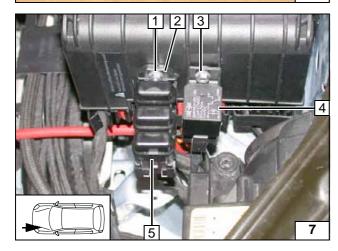
Preparing fuse holder and K3 relay



Countersink 5.5 mm dia. hole [2x] **2** from behind.

1 Cover of fuse and relay carrier

Holes in fuse carrier

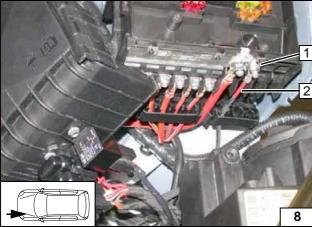


Insert large diameter washer between cover and retaining plate **2**. Replace 25 A fuse F3 with 3 A fuse.



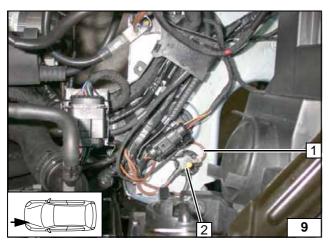
- 1 M5x12 countersunk head screw, large diameter washer, flanged nut
- 3 M5x12 countersunk head screw, flanged nut
- 4 K3 relay
- 5 Fuses pushed on

Installing fuse holder and K3 relay



- 1 Original vehicle positive support point
- 2 Positive wire

Positive wire

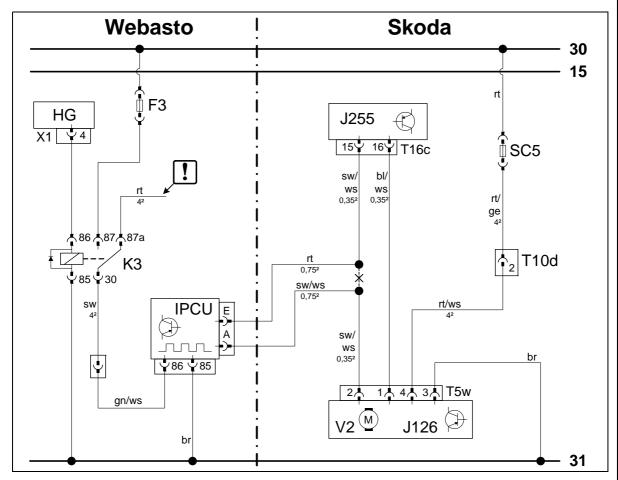


- 1 Earth wire
- 2 Original vehicle earth support point

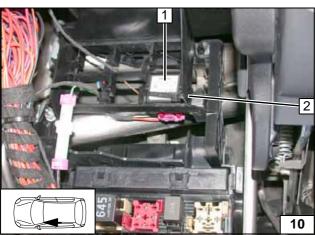
Earth wire



Fan controller



Webasto components		Vehicle components		Coloui	Colours and symbols	
HG	Heater TT-C/E	SC5	40 A fan fuse	rt	red	
X1	6-pin heater connector	T	Plug connections	WS	white	
F3	Replace 25A fuse with	J126	Fan controller	sw	black	
	3A fuse.	J255	A/C control panel	br	brown	
K3	Fan relay	V2	Fan motor	gn	green	
IPCU	Pulse width modulator			bl	blue	
IPCU adjustment values:						
Duty cycle: 30%					Insulate wire end and tie	
Freque	ency: 400Hz				back	
Voltage	e: 8V			Х	Cutting point	
Function: High-side active Wiring colours		colours may vary.				



Mount IPCU 1 on relay socket, insert in free slot and fasten with cable tie 2. Produce connections as shown in wiring diagram.



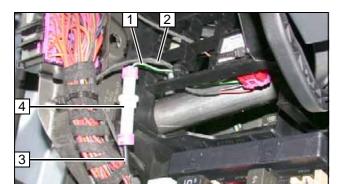
Climatronic wiring diagram

Legend



Installing IPCU



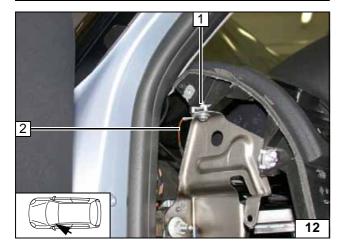


Insulate red (rt) wire of K3/87a and tie back. Produce connections as shown in wiring diagram.



- 1 Green/white (gn/ws) wire IPCU/86
- 2 Wiring harness of fan control (black (sw) wire IPCU/A, red (rt) wire IPCU/E)
- 3 Black (sw) wire from K3/30
- 4 AMP connector





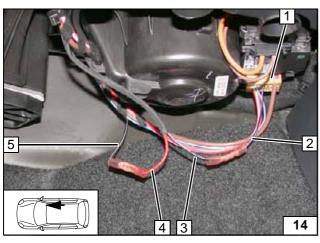
- 1 Original vehicle bolt
- 2 Brown (br) wire of IPCU/85

Earth connection of IPCU



1 Wiring harness of fan controller

Wiring routing



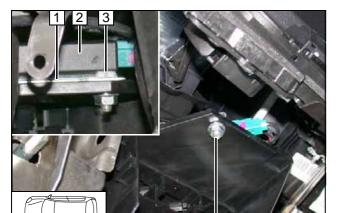
Connection on 6-pin connector **1** T5w, Pin 2 from fan controller.

Produce connections as shown in wiring diagram.

- 2 Black/white (sw/ws) wire of 6-pin connector T5w, Pin 2
- 3 Black/white (sw/ws) wire from IPCU/A
- 4 Red (rt) wire of IPCU/E
- 5 Black/white (sw/ws) wire of A/C control panel

Connecting fan controller



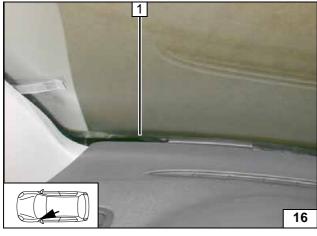


Remote option Telestart

Drill bracket of receiver 1 at Position 3 to 6.5mm dia.

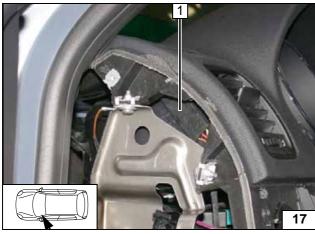
- 2 Receiver
- 3 M6x16 bolt, flanged nut

Installing receiver



1 Antenna

Installing antenna



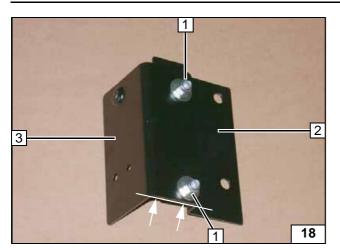
Temperature sensor HTM 100

Fasten temperature sensor **1** with double-sided adhesive tape.



Installing temperature sensor





Preparing heater

Align bracket Part A 2 and bracket Part B 3 at the markings.

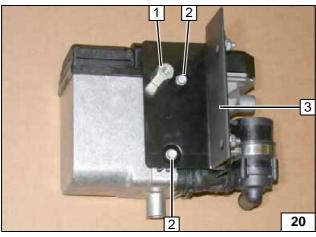
1 M8x20 bolt, large diameter washer, self-locking nuts [2x each]

Premounting bracket



1 Ejot stud

Premounting heater



Insert one washer each between heater and bracket **3** at position **2**.



- 1 M6x30 spacer nut
- **2** Ejot screw, washer [2x each]

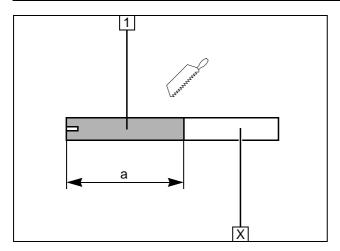
Premounting bracket on heater



- 1 Strut
- 2 Ejot screw [2x]
- 3 Glue on rub protection

Installing strut

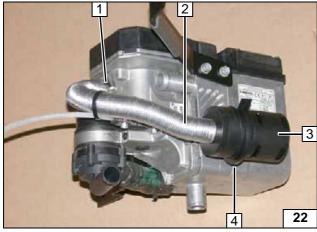




1 Combustion air pipe a = 250

Discard section X

Cutting combustion air pipe to length

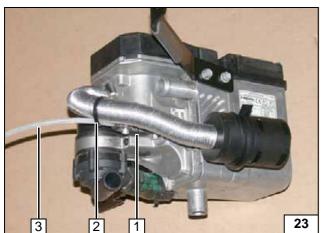


Insert retaining clip 4 in existing hole of heater.



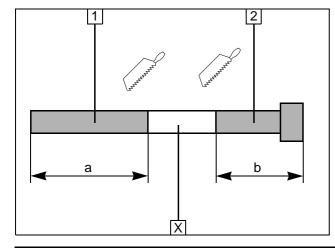
- 1 27 mm dia. clamp
- 2 Combustion air pipe
- 3 Silencer

Premounting combustion air pipe



- 1 Hose section, 10 mm dia. clamp [2x]
- 2 Cable tie
- 3 Fuel line

Preinstalling fuel line

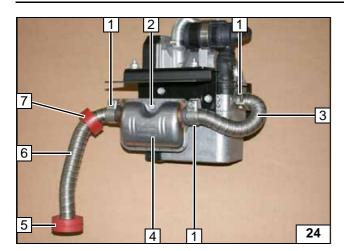


- 1 Exhaust pipe a = 210
- **2** Exhaust end section b = 270

Discard section ${\bf X}$

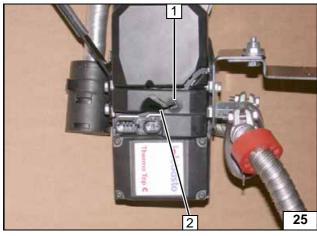
Preparing exhaust pipe





- Hose clamp [3x]
 M6x16 bolt, spring lockwasher
 Exhaust pipe
- 4 Exhaust silencer
- 5 Red (rt) rubber isolator with groove6 Exhaust end section
- 7 Red (rt) rubber isolator

Premounting exhaust system

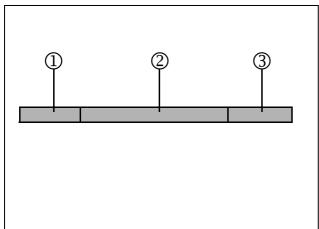


Punch through perforation at position 1.

2 Clip-type cable tie



Installing clip-type cable tie



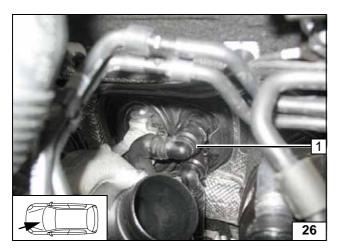
①= 400

②= 1800

③= 600

Cutting fabric protective hose to length





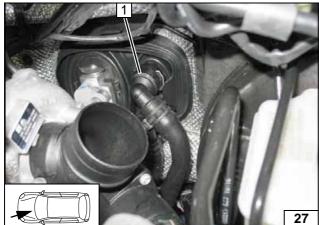
Preparing coolant circuit

Depending on the vehicle specific equipment, a distinction is made between variant **A** and **B**.

Variant A

Coupling piece of heat exchanger inlet **1** points to the right.

Variant A

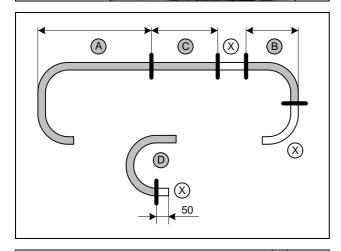


Variant B

Coupling piece of heat exchanger inlet 1 points to the bottom left.



Variant B

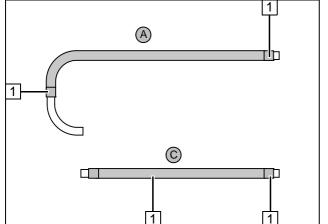


D = shorten 180°, 20mm dia. moulded hose Discard section **X**

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Variant A	Variant B	
A = 900 B = 100 C = 860	A = 870 B = 100 C = 860	

Cutting hoses to length



Push braided protection hoses onto hose **A** and **C** and cut to length.

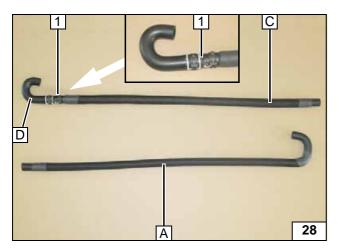
Cut heat shrink plastic tubing to length.

1 50 mm long heat shrink plastic tubing [4x]



Preparing hoses

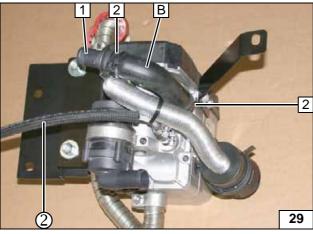




1 20x20 mm connecting pipe, 27 mm dia. spring clip [2x]



Premounting hoses

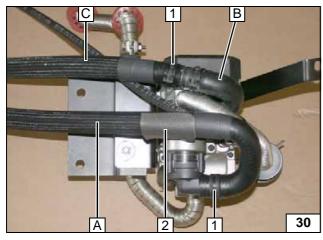


Slide fabric protective hose ② onto fuel line.



- 1 20x20 connecting pipe
- 2 27 mm dia. spring clip [2x]

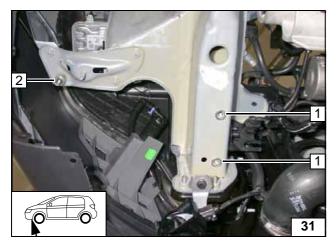
Premounting heater



- 1 27 mm dia. spring clip [2x]2 Glue on rub protection

Premount-ing coolant hoses



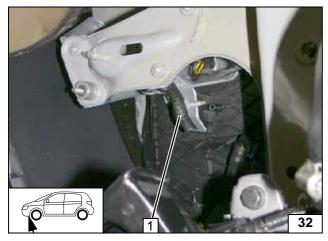


Preparing installation location

Remove original vehicle bolt at Position 2 and discard.

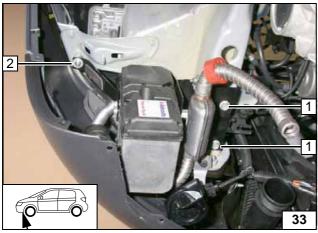
- 1 Original vehicle hole, M10 rivet nut [2x]
- 2 M6x40 bolt, 10mm shim, 5mm shim, pin lock

Preparing installation location



1 50 mm edge protection

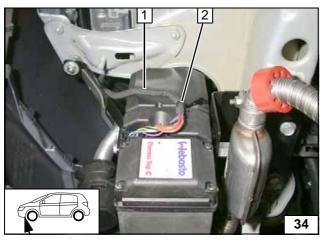
Installing edge protection



Installing heater

- 1 M10x30 bolt [2x]
- 2 Large diameter washer, M6 flanged nut

Installing heater



Mount wiring harness 1 on heater and fasten on clip-type cable tie 2.



Mounting wiring harness



Fuel

CAUTION!

Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

Catch any fuel running off with an appropriate container.

Install fuel line and metering pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties.

Mount the fuel line and wiring harness with rub protection on sharp edges.

!

WARNING!

The fuel line and wiring harness are routed to the metering pump in as shown in the wiring harness routing diagram.



Route wiring harness of metering pump 1 and fuel line in fabric protective hose ② behind insulation mat to right-hand side of vehicle.



Installing lines



Route wiring harness of metering pump and fuel line in fabric protective hose ② in original vehicle line duct 1 to underbody.



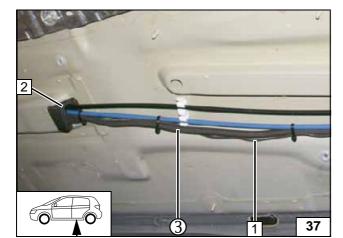
Installing lines



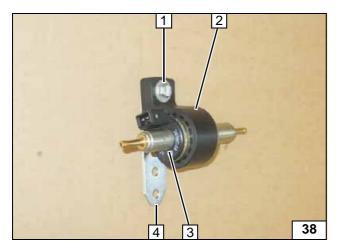


1 Metering pump wiring harness





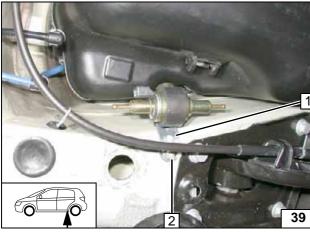




Secure bracket of metering pump 2 with cable tie on perforated bracket 4.

- 1 M6x20 bolt, large diameter washer, flanged nut
- 3 Metering pump

Premounting metering pump

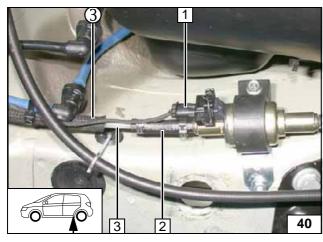


Align metering pump and bend perforated bracket 1 upward.



2 Existing hole, M6x20 bolt, large diameter washer, flanged nut

Installing metering pump



Secure fabric protective hose ③ with cable tie

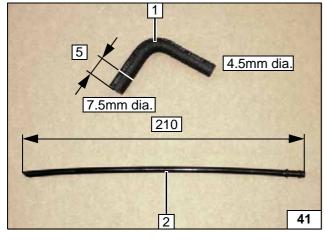


- Wiring harness of metering pump, connector mounted
- 2 Hose section, 10 mm dia. clamp [2x]
- 3 Fuel line

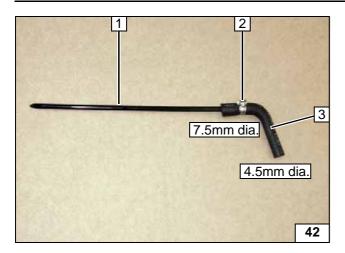
Connecting metering pump

- 1 90° moulded hose
- 2 Standpipe

Cutting standpipe and moulded hose to length





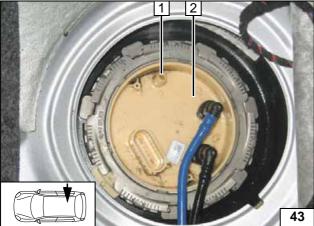


10 mm dia. clamp 2 in centre between beads on end of standpipe.



- 1 Standpipe3 90° moulded hose

Premounting fuel standpipe

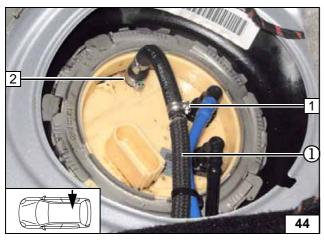


Cut 3 mm off blind plug 1.

2 Fuel-tank sending unit



Cutting off blind plug

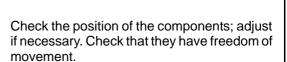


Slide fabric protective hose ① onto fuel line.



- 1 10 mm dia. Caillau clamp
- 2 13.5 mm dia. Caillau clamp

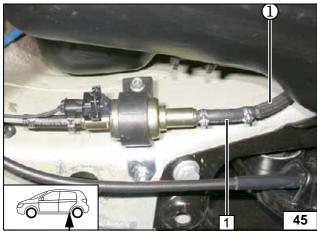
Installing fuel standpipe



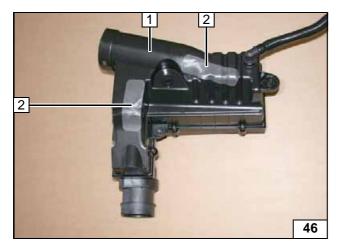


1 90° moulded hose, 10 mm dia. clamp [2x]







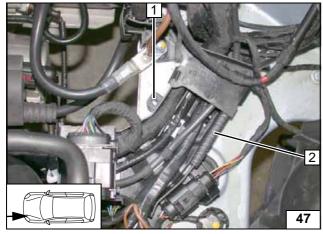


Coolant circuit

All vehicles

- 1 Air filter box
- 2 Glue on rub protection [2x]

Preparing air filter box

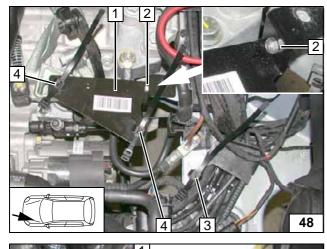


When drilling, watch components located behind!



- 1 6mm dia. hole in centre of tab
- 2 50 mm edge protection

Installing edge protection

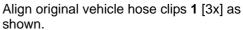


Insert clip-type cable tie 4 [2x] in existing holes of bracket for coolant hoses 1.



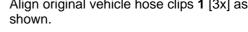
- 2 Original vehicle hole, M6x20 bolt, flanged
- 3 Clip-type cable tie

Installing bracket for coolant hoses





Aligning clips



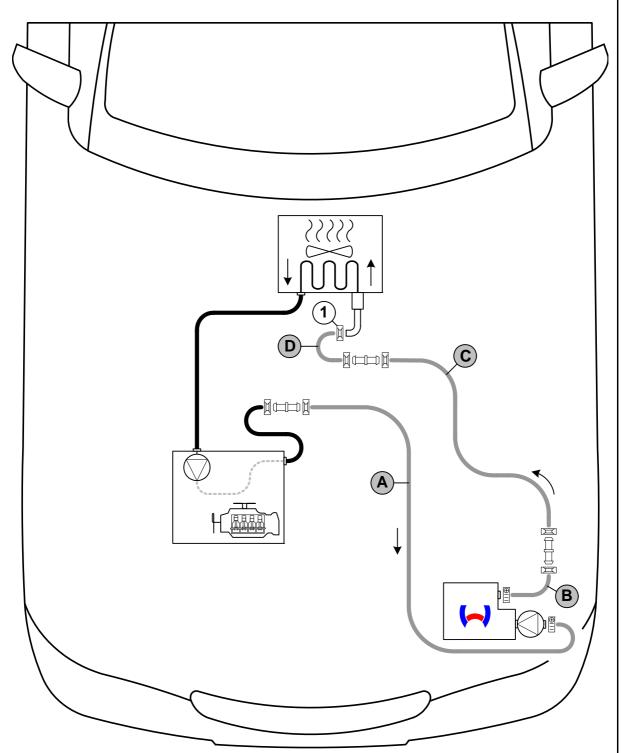


Variant A

WARNING!

Any coolant running off should be collected using an appropriate container. Install hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that no other hose can be damaged! When installing the hoses, the heater must be filled with coolant. The connection should be "inline" based on the following diagram:



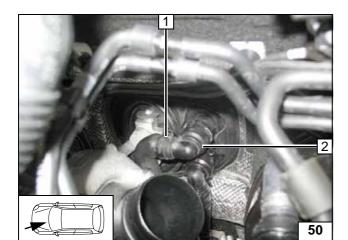


Hose routing diagram

All spring clips without a specific designation = 27 mm dia. **1** = Original vehicle spring clip = 27 mm dia. **1** = Original vehicle spring clip = 20.27 mm dia.! All connecting pipes without a specific designation = 20.27 mm.



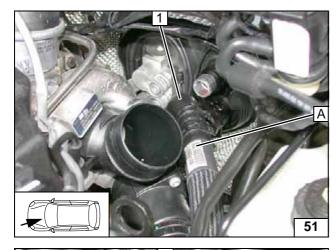




Remove coupling piece on heat exchanger inlet **2**. Spring clip **1** will be reused.

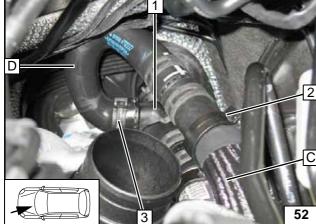


Cutting point



1 Engine outlet hose section

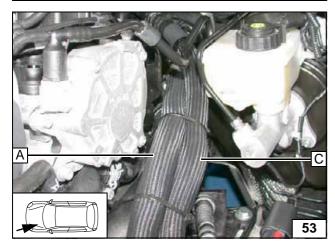
Connecting engine outlet



- Coupling piece on heat exchanger inlet
 Spacer bracket
 Original vehicle spring clip

Connecting heat exchanger inlet

Routing in engine compartment



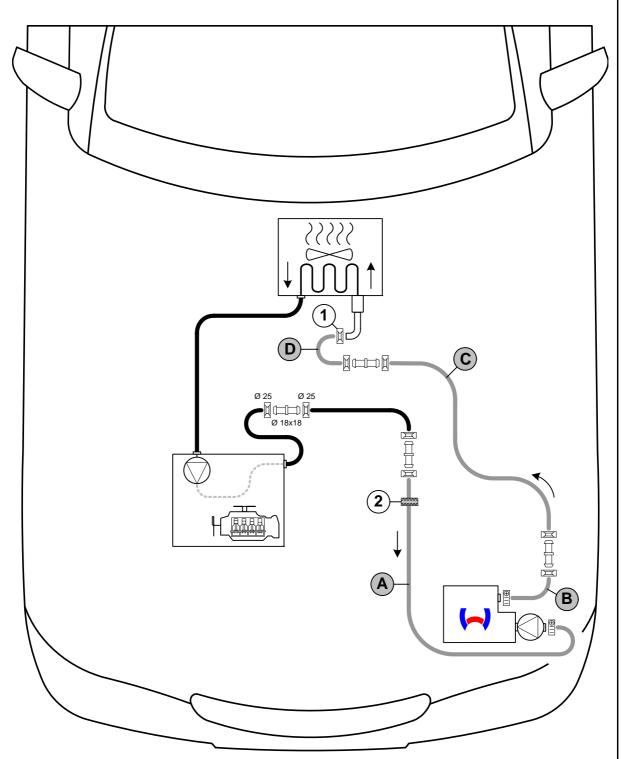


Variant B

WARNING!

Any coolant running off should be collected using an appropriate container. Install hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that no other hose can be damaged! When installing the hoses, the heater must be filled with coolant. The connection should be "inline" based on the following diagram:



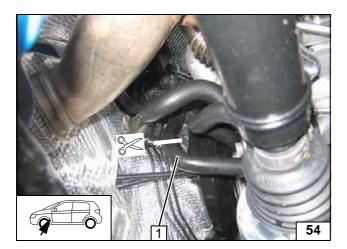


Hose routing diagram

All spring clips without a specific designation = 27 mm dia. **1** = Original vehicle spring clip = . All hose clamps = 20-27 mm dia.! All connecting pipes without a specific designation = dia. 20x20 mm. **2** = Black (sw) rubber isolator



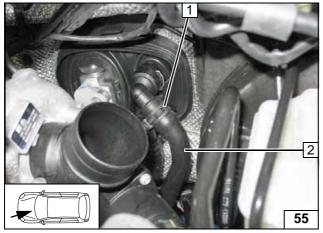




Cut off hose on engine outlet/heat exchanger inlet 1 at marking.



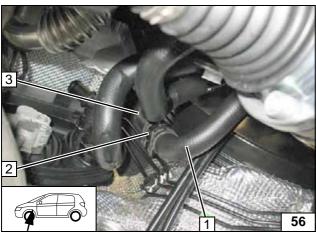
Cutting point



Remove hose section of engine outlet **2**. Spring clip **1** will be reused.



Cutting point

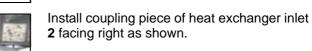


Install hose section of engine outlet **3** turned forward by 90° (see following image). Insert spacer bracket **2** in connecting position.



1 Hose of engine outlet

Cutting point



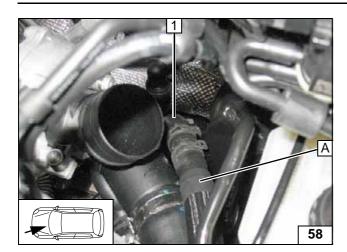


1 Engine outlet hose section

Connecting engine outlet

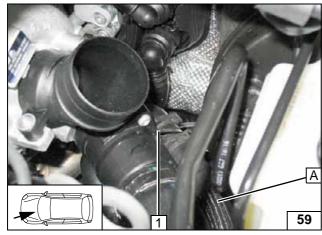






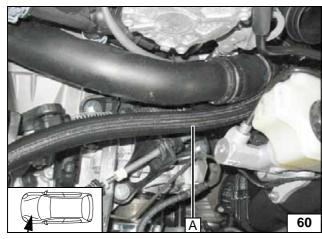
1 Engine outlet hose section

Connecting engine outlet

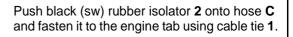


1 Cable tie

Routing in engine compart-ment

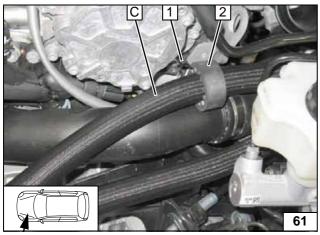


Routing in engine compart-ment

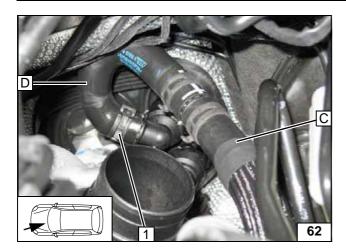




Routing in engine compart-ment

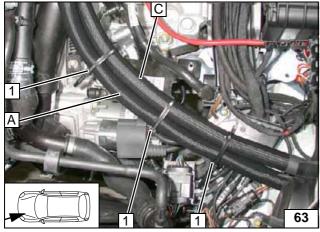






1 Original vehicle spring clip

Connecting heat exchanger inlet



All vehicles

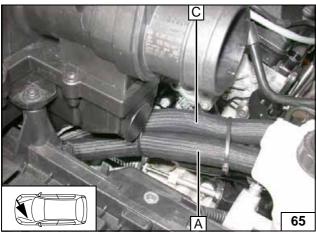
1 Close clip-type cable tie

Routing in engine compart-ment



1 Rub protection

Gluing rub protection

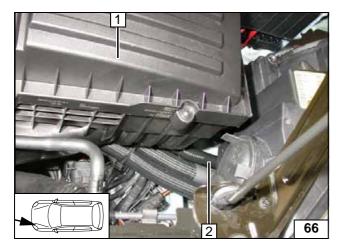


Install battery carrier and air filter box. Ensure sufficient distance to neighbouring components.



Aligning hoses



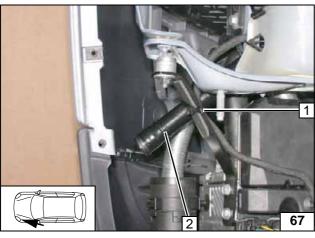


Ensure sufficient distance to neighbouring components.

- 1 Air filter box2 Drain pipe



Routing drain pipe



Ensure sufficient distance to neighbouring components.



2 Drain pipe



Fastening drain pipe







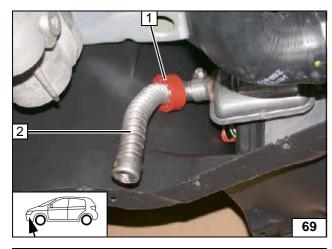


Ensure sufficient distance to neighbouring components, correct if necessary.

1 Exhaust pipe

68

Aligning exhaust pipe



Position red (rt) rubber isolator **1** to wheelwell inner panel.

2 Exhaust end section

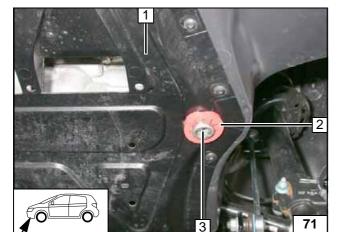


Aligning exhaust end section



1 42 mm dia. hole

Cutting out underride protection



Align exhaust end section 3 flush on red (rt) rubber isolator 2.

1 Underride protection

Mounting rubber isolator



Final Work

WARNING!

Reassemble the disassembled components in reverse order.

Check all hoses, clamps and all electrical connections for firm seating.

Secure all loose cables using cable ties.

Only use manufacturer-approved coolant.

Spray the heater components with anti-corrosion wax (Tectyl 100K, Order No. 111329).

- Connect the battery
- Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.
- Adjust digital timer, teach Telestart
- Make settings on A/C control panel according to the "Operating Instructions for End Customer".
- Place instruction signboard "Switch off parking heater before refuelling" in the area of the filler neck
- For initial start-up and function test, refer to installation instructions





Webasto AG Postfach 80 D-82132 Stockdorf / Germany National Hotline: 01805 93 22 78 (14 Cent aus dem deutschen Festnetz) Hotfax: 0395 5592 353 Hotmail: technikcenter@webasto.com http://www.webasto.com

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Operating Instructions for End Customer



Please remove page and add to the vehicle operating instructions.

Note:

We recommend matching the heating time to the driving time.

Heating time = driving time

Example:

For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

On vehicles with anti-theft alarm, the passenger compartment monitoring system must be deactivated. For information on deactivation, please see the vehicle owner's manual.



Before parking the vehicle, make the following settings:



- 1 Direct air outlet toward windscreen
- 2 Set temperature on both sides to "HI".

Climatron-