Water Heater



Thermo Top Evo Parking Heater



Installation Documentation Mazda 5

Validity

Manufacturer	Мо	del	Туре	EG-BE-Nr. / ABE	
Mazda 5		CW	e1 * 2007 / 46 * 0433 *		
Motorisation	Fuel	Transmission type	Output in kW	Displacement in cm ³	Engine code
1.6	Diesel	6-speed SG	85	1560	Y6

SG = Manual transmission

From Model Year 2011 Left-hand drive vehicle

Verified equipment vari- ants:	Manual / automatic air-conditioning system	
	Front fog light	
	Xenon with headlight washer system	
	Euro 5 exhaust emission standard	
Not verified:	Passenger compartment monitoring	
Total installation time:	about 8.5 hours	

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Necessary Components

- Basic delivery scope Thermo Top Evo based on price list
- Installation kit for Mazda 5 2011 1.6 Diesel: 1316804B Mazda Order No.: 4100-78-779A
- Heater control in accordance with price list and upon consultation with end customer
- In case of Telestart, indicator lamp in accordance with price list and in consultation with end customer

Installation Overview

Legend:

1. Heater

partment

3 4 2. Fuse holder of engine com-3. Fuse holder of passenger compartment 4. Circulating pump 2 5. Digital timer 6. Metering pump

Notes on Total Installation Time

The total installation time includes the time needed for mounting and demounting of the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater.

The total installation time may vary for vehicle equipment other than provided.

Information on Operating and Installation Instructions

1 Important Information (not complete)

1.1 Installation and Repair

The improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.



To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.

Installation and repair may ONLY be carried out by persons trained and certified in a Webasto training course. NEVER try to install or repair Webasto heating or cooling systems if you have not completed a Webasto training course, you do not have the necessary technical skills and you do not have the technical documentation, tools and equipment available to ensure that you can complete the installation and repair work properly.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

1.2 Operation

To ensure safe operation, we recommend having the heater checked every two years by an authorised Webasto dealer, especially when used over a long period and/or under extreme environmental conditions.

Do not operate the heater in closed rooms due to the danger of poisoning and suf-

Always switch off the heater before refuelling.

The heater may only be used with the prescribed fuel Diesel (DIN EN 590) or petrol (DIN EN 227)

The heater may not be cleaned with a high-pressure cleaner.

1.3 Please note

ALWAYS follow all Webasto installation and operating instructions and observe all warnings

To become familiar with and understand all functions and properties of the heater, the operating instructions must be read carefully and observed at all times.

For proper, safe installation and repair work, the installation instructions with all warnings and safety information must be carefully read and observed at all times. Please always contact a workshop authorised by Webasto for all installation and repair work.

Important

Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.

This liability exclusion particularly applies to improper installations and repairs, installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.

The liability due to culpable disregard to life, limb or health and due to dam-age or injuries caused by a wilful or reckless breach of duty remain unaf-fected, as does the obligatory product liability.

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components must audibly snap into place during assembly.

Sharp edges should be fitted with rub protection. Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329).

Observe the instructions and guidelines of the respective vehicle manufac-turer for demounting and mounting vehicle specific components!

The initial startup is to be executed with the Webasto Thermo Test Diagnosis

When installing an IPCU, the corresponding settings must be checked or adjusted before the installation.

2 Statutory regulations governing installation

Guidelines	Thermo Top Evo
Heating Directive ECE R122	E1 00 0258
EMC Directive ECE R10	E1 03 5627

Note

The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

Important

Failure to follow the installation instructions will result in the invalidation of the type approval for the heater and therefore invalidation of the general homologation of the vehicle.

Note

For vehicles with an EU permit, no entry in accordance with $\$ 19 Sub-Section 4 of Annex VIII b to the Road Traffic Act is required.

Excerpt from the directive 2001/56/EC Appendix VII for the 2.1 installation of the heater

Beginning of excerpt.

ANNEX VII

REQUIREMENTS FOR COMBUSTION HEATERS AND THEIR INSTALLATION

1. GENERAL REQUIREMENTS

A clearly visible tell-tale in the operator's field of view shall inform when the combustion heater is switched on or off. 1.7.1.

VEHICLE INSTALLATION REQUIREMENTS

2.1. Scope

2.

- Subject to paragraph 2.1.2. combustion heaters shall be installed ac-cording to the requirements of this Annex. 2.1.1.
- Vehicles of category O having liquid fuel heaters are deemed to comply with the requirements of this Annex. 2.1.2.

2.2. Positioning of heater

- Body sections and any other components in the vicinity of the heater must be protected from excessive heat and the possibility of fuel or oil 2.2.1. contamination.
- The combustion heater shall not constitute a risk of fire, even in the case of overheating. This requirement shall be deemed to be fulfilled if the installation ensures an adequate distance to all parts and suitable ventilation, by the use of fire resistant materials or by the use of heat shields. 2.2.2.
- 2.2.3. In the case of M2 and M3 vehicles, the heater must not be positioned in the passenger compartment. However, an installation in an effectively sealed envelope which also complies with the conditions in paragraph 2.2.2 may be used.
- 2.2.4. The label referred to in paragraph 1.4 or a duplicate, must be positioned so that it can be easily read when the heater is installed in the vehicle.
- 2.2.5. Every reasonable precaution should be taken in positioning the heater to minimise the risk of injury and damage to personal property.

2.3. **Fuel supply**

- 2.3.1. The fuel filler must not be situated in the passenger compartment and must be provided with an effective cap to prevent fuel spillage
- In the case of liquid fuel heaters, where a supply separate to that of the vehicle is provided, the type of fuel and its filler point must be clearly la-2.3.2. belled
- A notice, indicating that the heater must be shut down before refuelling, must be affixed to the fuelling point. In addition a suitable instruction must be included in the manufacturer's operating manual. 2.3.3.

2.4. Exhaust system

The exhaust outlet must be located so as to prevent emissions from en-tering the vehicle through ventilators, heated air inlets or opening win-2.4.1. dows

2.5. Combustion air inlet

- The air for the combustion chamber of the heater must not be drawn from the passenger compartment of the vehicle. 2.5.1.
- The air inlet must be so positioned or guarded that blocking by rubbish 2.5.2. or luggage is unlikely.

2.6. Heating air inlet

- The heating air supply may be fresh or recirculated air and must be drawn from a clean area not likely to be contaminated by exhaust fumes emitted either by the propulsion engine, the combustion heater or any 2.6.1. other vehicle source
- 2.6.2. The inlet duct must be protected by mesh or other suitable means.

2.7. Heating air outlet

- Any ducting used to route the hot air through the vehicle must be so po-sitioned or protected that no injury or damage could be caused if it were 2.7.1. to be touched.
- 2.7.2. The air outlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely

End of excerpt

In multilingual versions the German language is binding.

Notes on Validity

This installation document applies to the Mazda 5 1.6 Diesel vehicles - for validity, see page 1 - from model year 2011 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this installation documentation.

Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

Technical Instructions

Special Tools

- · Hose clamp pliers for auto-tightening hose clamps
- · Hose clamp pliers for Clic hose clamps of type W
- Automatic wire stripper 0.2 6mm²
- Crimping pliers for cable lug / tab connector 0.5 6mm²
- Torque wrench for 2.0 10 Nm
- Hose clamping pliers
- Metric thread-setter kit
- · Webasto Thermo Test Diagnosis with current software

Dimensions

• All dimensions are in mm.

Tightening torque values

- Tightening torque values of 5x13 heater bolts and 5x11 heater stud bolts = 8Nm.
- Tightening torque values of 5x15 retaining plate of water connection piece bolts = 7Nm.
- Tighten other bolt connections in accordance with manufacturer's instructions or in accordance with state-of-theart-technology.

Explanatory Notes on Document

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps. Special features are highlighted using the following symbols:

Steps.			
Mechanical system)	Specific risk of injury or fatal accidents	
Electrical system	4	Specific risk of damage to components	!
Coolant circuit		Specific risk of fire and explosion	
Combustion air		Reference to general installation instructions of the Webasto components or to the manufacturer's vehicle-specific documents.	i
Fuel		Reference to a special technical feature	
		The arrow in the vehicle icon indicates the position on the vehicle	
Exhaust gas		and the viewing angle	
Software			

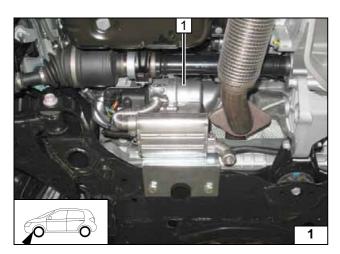
Preliminary Work

Vehicle

- Open the fuel tank cap.
- Ventilate the fuel tank.
- Close the fuel tank cap again.
- Depressurise the cooling system.
- Disconnect the battery and remove it with the battery box.
- Remove the underride protection of the engine.
- Remove the underbody trim on the right.
- Remove the fuel tank.
- Remove the A-pillar trim in the front passenger's side footwell.
- Remove the glove compartment.
- · Remove the fuse box of the passenger compartment.

Heater

- Remove years that do not apply from the type and duplicate label.
- Attach the duplicate label (type label) in the appropriate place inside the engine compartment.

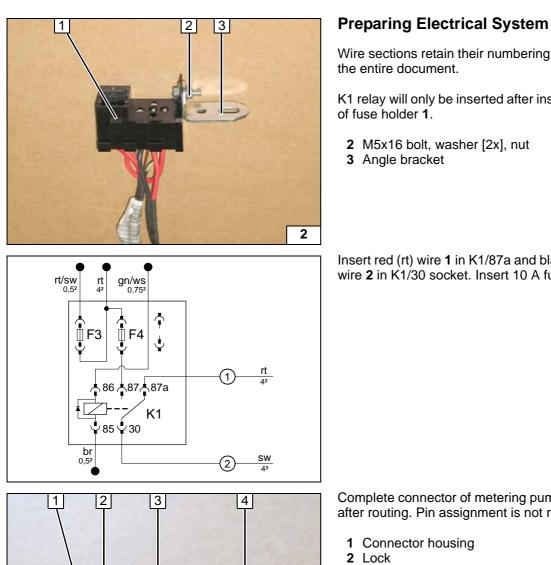


Heater Installation Location

1 Heater

Installation location





Wire sections retain their numbering through the entire document.

K1 relay will only be inserted after installation Preparing

- 2 M5x16 bolt, washer [2x], nut
- 3 Angle bracket

Insert red (rt) wire 1 in K1/87a and black (sw) wire 2 in K1/30 socket. Insert 10 A fuse F4.



fuse holder

Preparing fuse holder

Complete connector of metering pump again after routing. Pin assignment is not relevant.

- 1 Connector housing

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- 3 Blue/brown (bl / br) wires
- 4 Coding
- 5 Timer lock

Disassembling connector



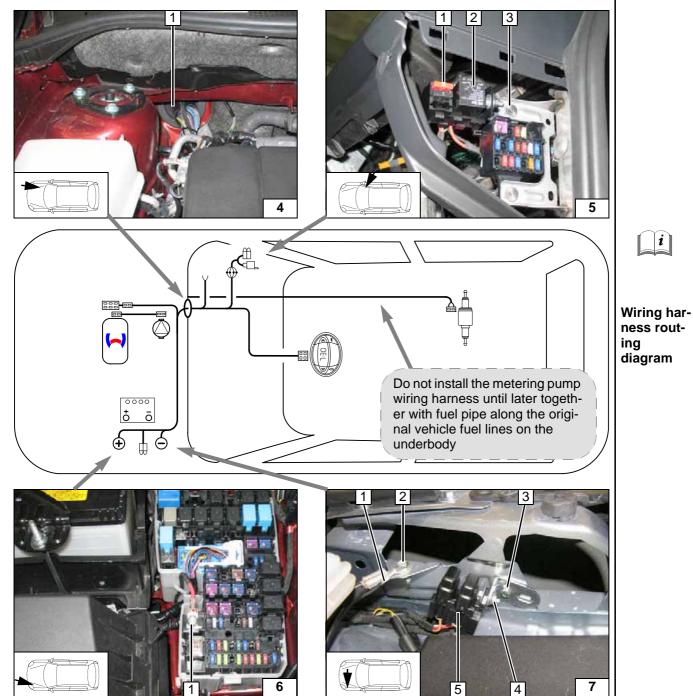
Electrical System

Wiring harness pass through

1 Protective rubber plug

Fuse holder of passenger compartment

- 1 F4 10A fuse
- 2 K1 relay
- 3 Original vehicle stud bolt of fuse holder



Positive wire

Positive wire on original vehicle bolt **1**. Tightening torque 8-12 Nm.

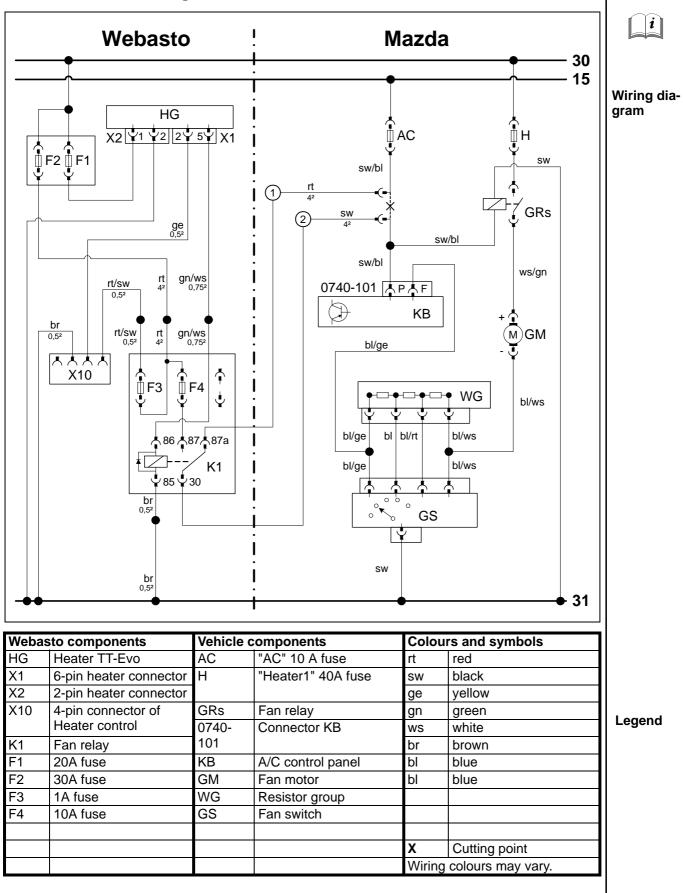
Fuse holder in engine compartment

Earth wire **1** on original vehicle bolt **2**. Tightening torque 8-12 Nm.

- **3** M6x20 bolt, angle bracket, large diameter washer, flanged nut, existing hole
- 4 M5x16 bolt, washer [2x], retaining plate of fuse holder, nut
- 5 F1-2 fuses

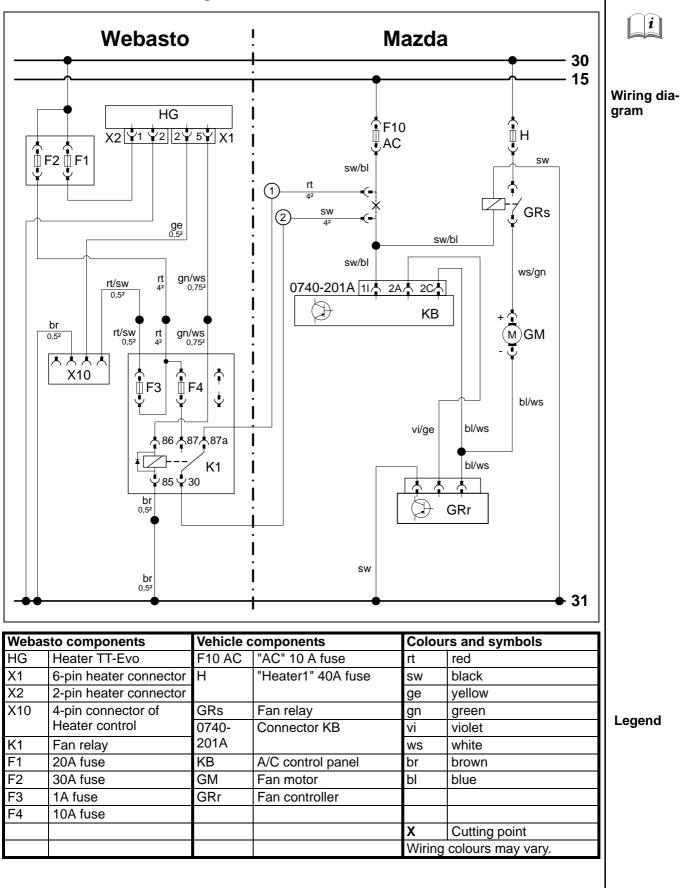


Manual Air-Conditioning Fan Controller

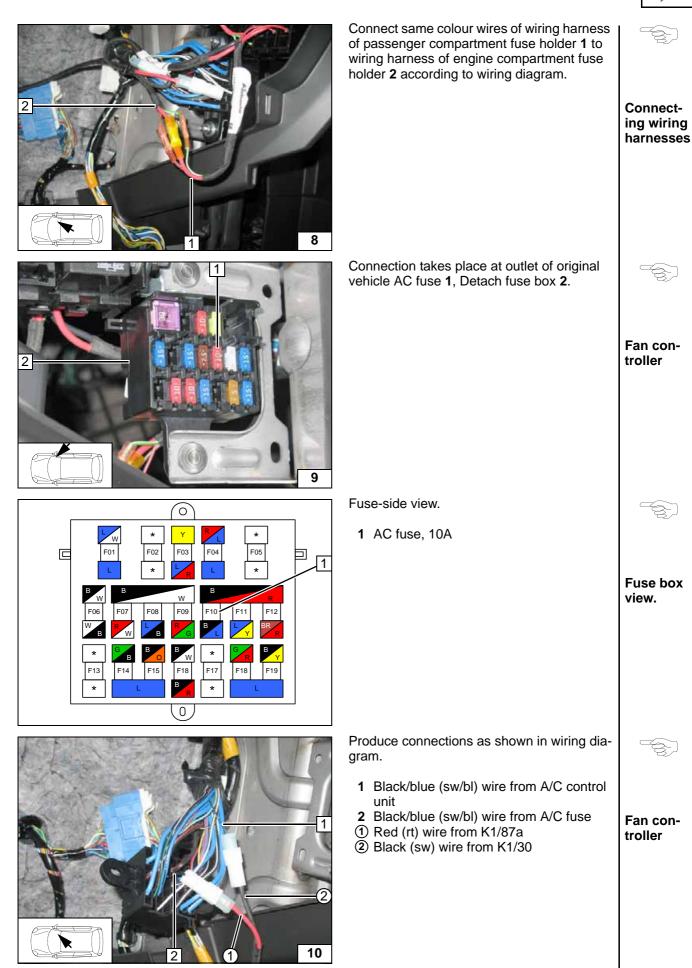


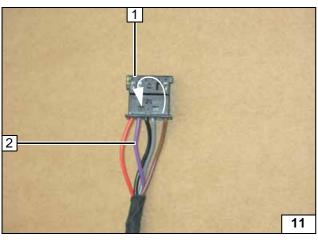


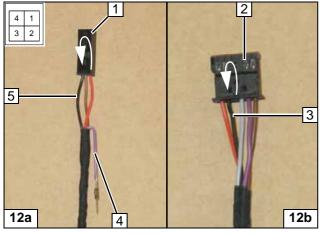
Automatic Air-Conditioning Fan Controller

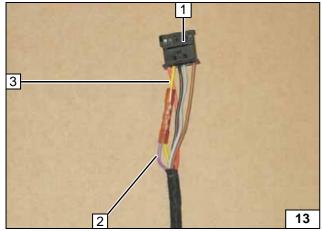


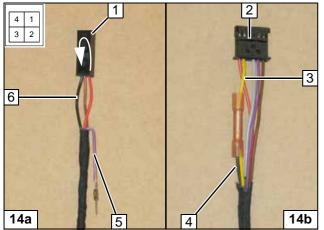












A.C. 10	Combination of Heater Controls	
	Only for "silver" Telestart Observe attached installation instructions for "black" Telestart.	
	Telestart T91 with and without push but- ton.	Preparing connector
	Figure 11 (Y-adapter connector)	
A DE LA DE L	Detach violet (vi) wire 2 from 6-pin connector 1 Pin 5 and insert it into Pin 2.	
	Digital timer and Telestart T91.	
	Figure 12a (Coupling of Y-adapter, wire-side view)	
	Detach violet (vi) wire 4 from 4-pin coupling 1	Preparing
	Pin 1, insulate and tie back. Detach black (sw) wire 5 from 4-pin coupling 1 Pin 2, and insert into Pin 1.	connector
	Figure 12b (Y-adapter connector)	
	Detach black (sw) wire 3 from 6-pin connector 2 Pin 3 and insert it into Pin 2.	
2	Telestart HTM100 with and without push button.	
	Figure 13 (Y-adapter connector)	
	Detach violet (vi) wire 2 from 6-pin connector 1 Pin 5. Cut yellow (gb) wire 3 approx. 50mm be- fore the connector 1 . Connect violet (vi) wire 2 and yellow (gb) wire 3 to connector.	Preparing connector
	Divided times and Telestert T400 UTMI	
	Digital timer and Telestart T100 HTM!	
	Figure 14a (Coupling of Y-adapter, wire-side view)	
	Detach violet (vi) wire 5 from 4-pin coupling 1 Pin 1, insulate and tie back. Detach black (sw) wire 6 from 4-pin coupling 1 Pin 2, and insert into Pin 1.	Preparing connector
	Figure 14b (Y-adapter connector)	
	Detach black (sw) wire 4 from 6-pin connector 2 Pin 3. Cut yellow (gb) wire 3 approx. 50mm be- fore the connector 2 . Connect black (sw) wire 4 and yellow (gb) wire 3 to connector.	





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Diagram of heater con-

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Mounting digital tim-

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Mounting digital tim-

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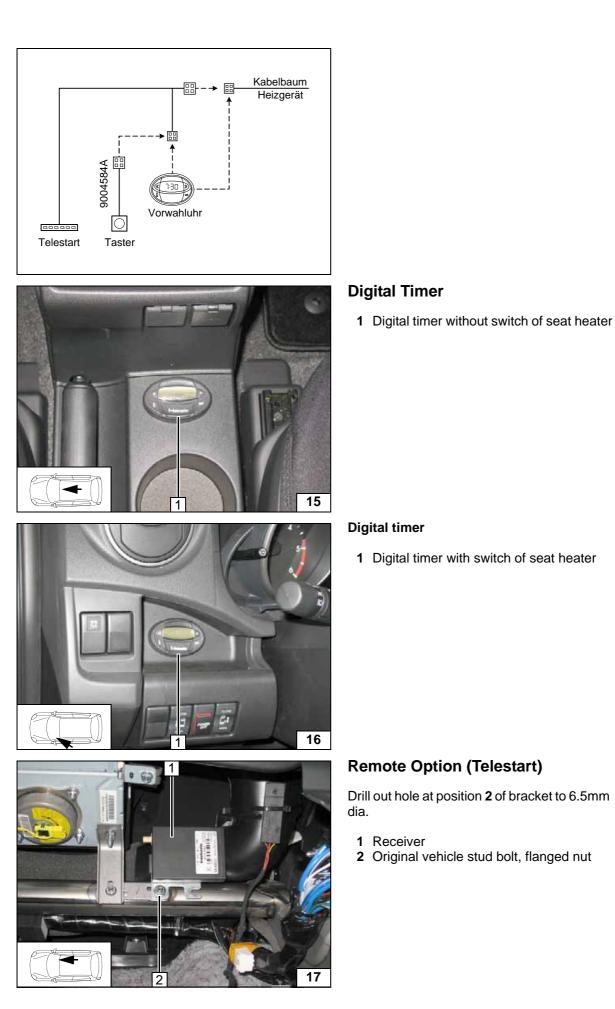
Mounting

receiver

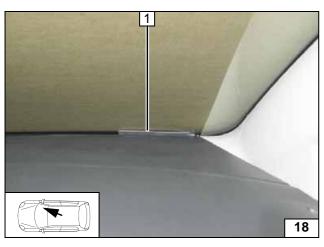
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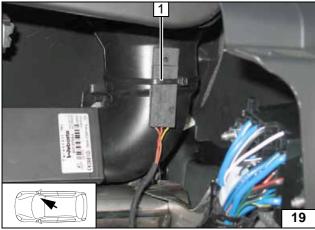
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- 1 Antenna

Mounting antenna

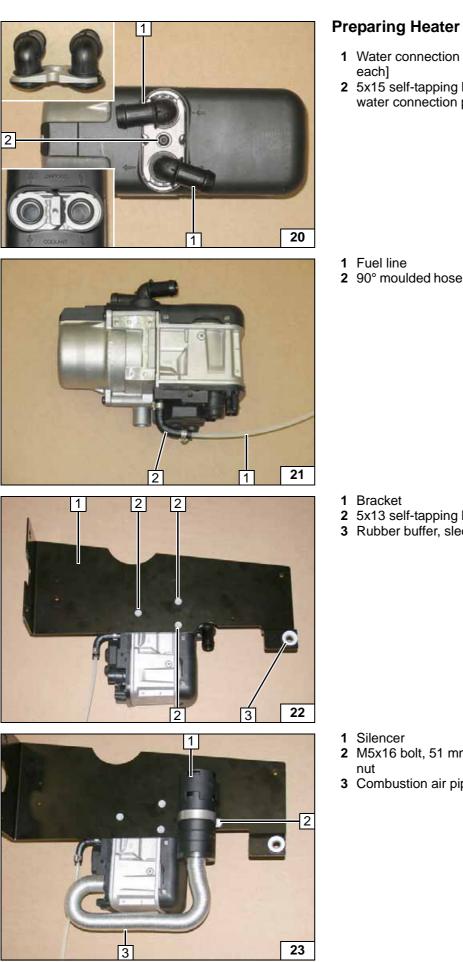
Temperature sensor T100 HTM

Fasten temperature sensor **1** with cable tie.

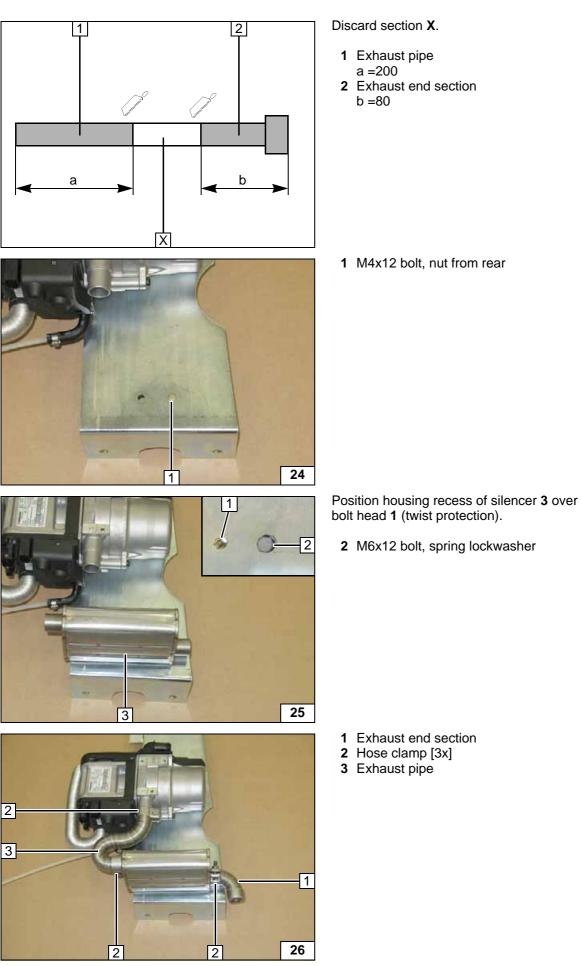


Mounting temperature sensor





aring Heater	i
ater connection piece, sealing ring [2x	
x15 self-tapping bolt, retaining plate of ater connection piece	Mounting water con- nection piece
uel line)° moulded hose, 10 mm dia. clamp [2x]	Premount- ing fuel line
racket <13 self-tapping bolt [3x] ubber buffer, sleeve installation	Mounting bracket
ilencer 5x16 bolt, 51mm dia. clamp, flanged ut ombustion air pipe	i Mounting combus- tion air pipe



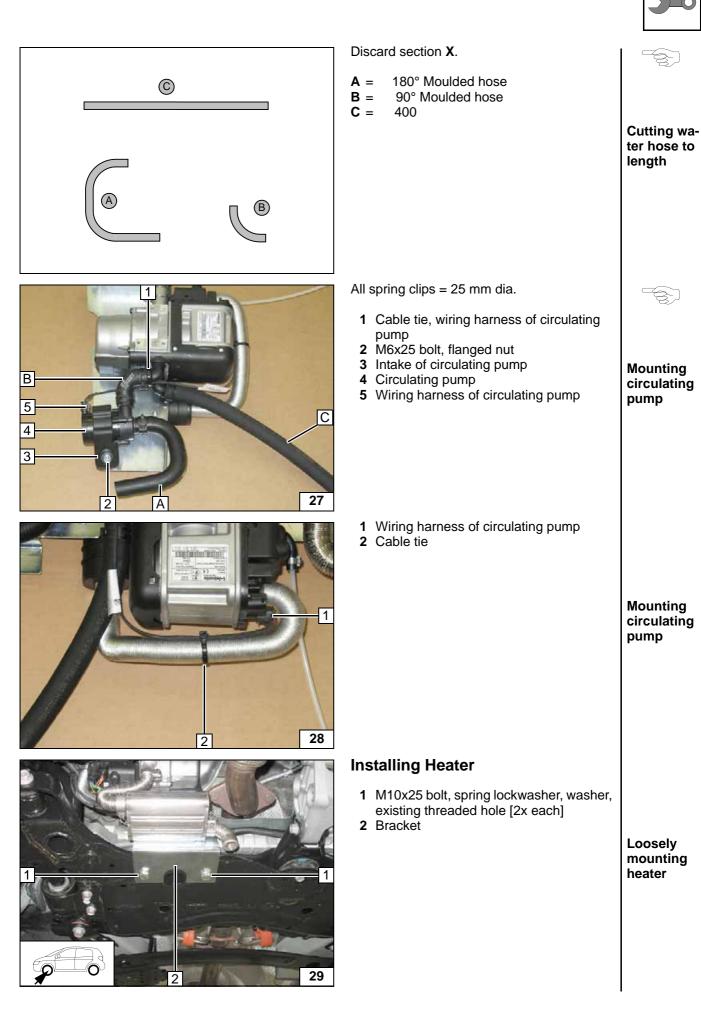
Preparing exhaust pipe

Installing twist protection

Mounting silencer

Mounting exhaust pipe

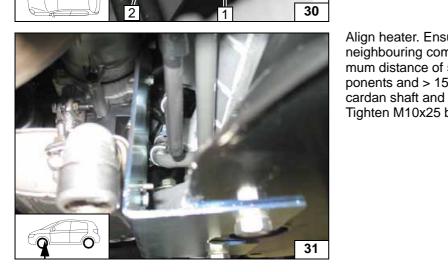






- 1 Bracket
- 2 Large diameter washer, M8 flanged nut, original vehicle stud bolt

	Mounting heater
sure sufficient distance from mponents. Adhere to a mini- 5 mm > from steering com- 5mm from transmission, d engine components. bolts.	Aligning heater





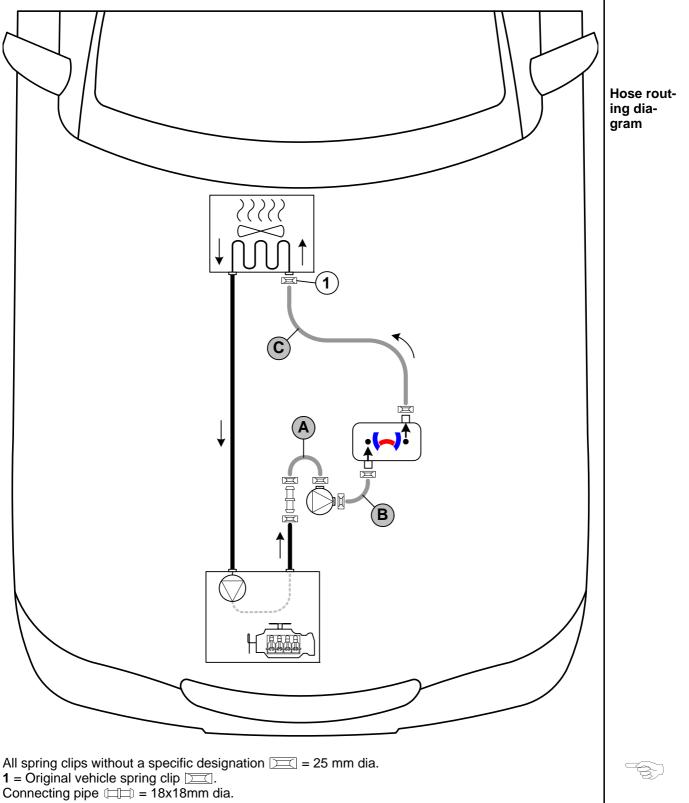
Coolant Circuit

WARNING!

Any coolant running off should be collected using an appropriate container. Route hoses kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when installing the hoses.

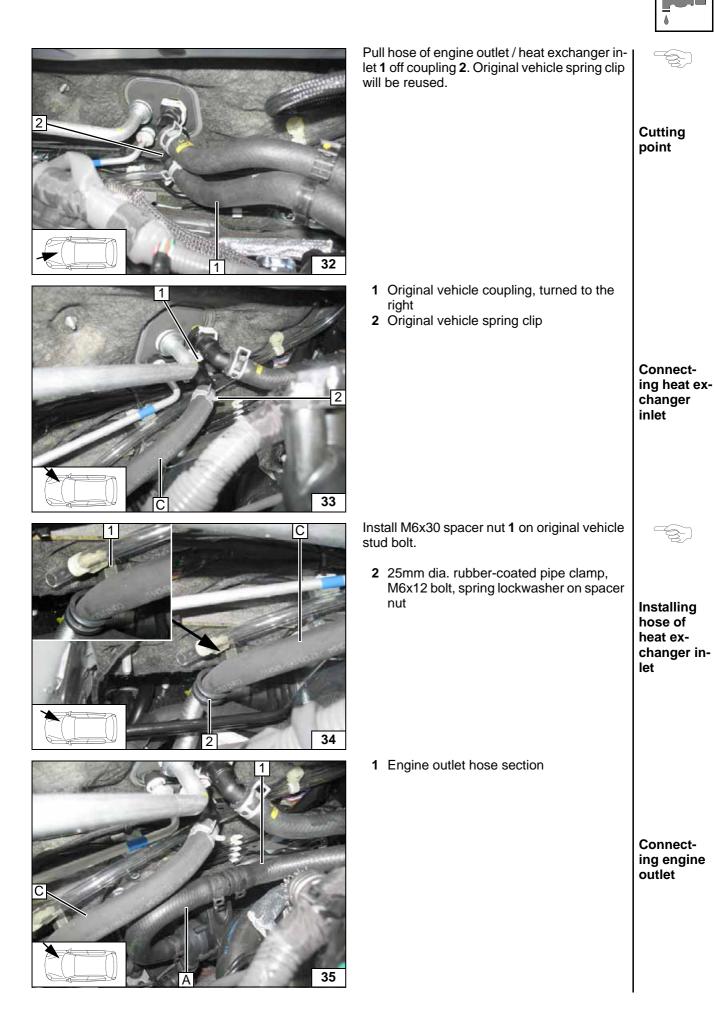
The connection should be "inline" based on the following diagram:

The displayed coolant circuit serves the purpose of primary heating of the passenger compartment.

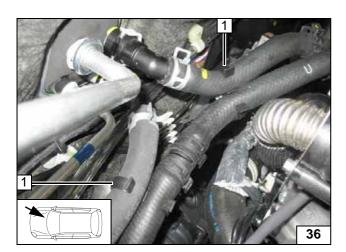




Connect-







Align hoses. Ensure sufficient distance from adjacent components; correct if necessary.

1 Hose bracket [2x]



Routing in engine compartment

Fuel

CAUTION!

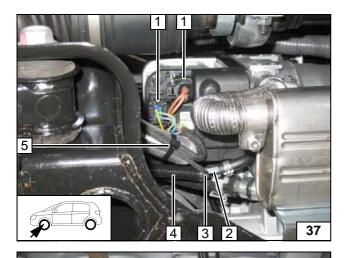
Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

Catch any fuel running off with an appropriate container.

Install fuel line and metering pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties. Mount the fuel line and wiring harness with rub protection on sharp edges.

WARNING!

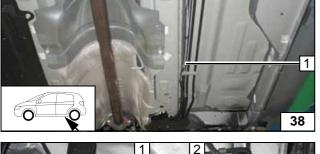
The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.

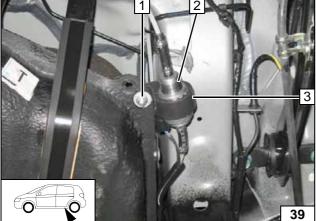


Split corrugated tube in the middle. Insert wiring harness of metering pump **3** and fuel line **2** into corrugated tube section 1 **4** and route to installation location of metering pump.

Install wiring harness of heater [2x]
Cable tie

Fasten fuel line of heater and wiring harness of metering pump to the original vehicle fuel lines **1** with cable tie.





- 1 M6x25 bolt, large diameter washer [2x], flanged nut
- 2 Metering pump
- 3 Intake of metering pump

Mounting metering pump









Installing wiring harnesses

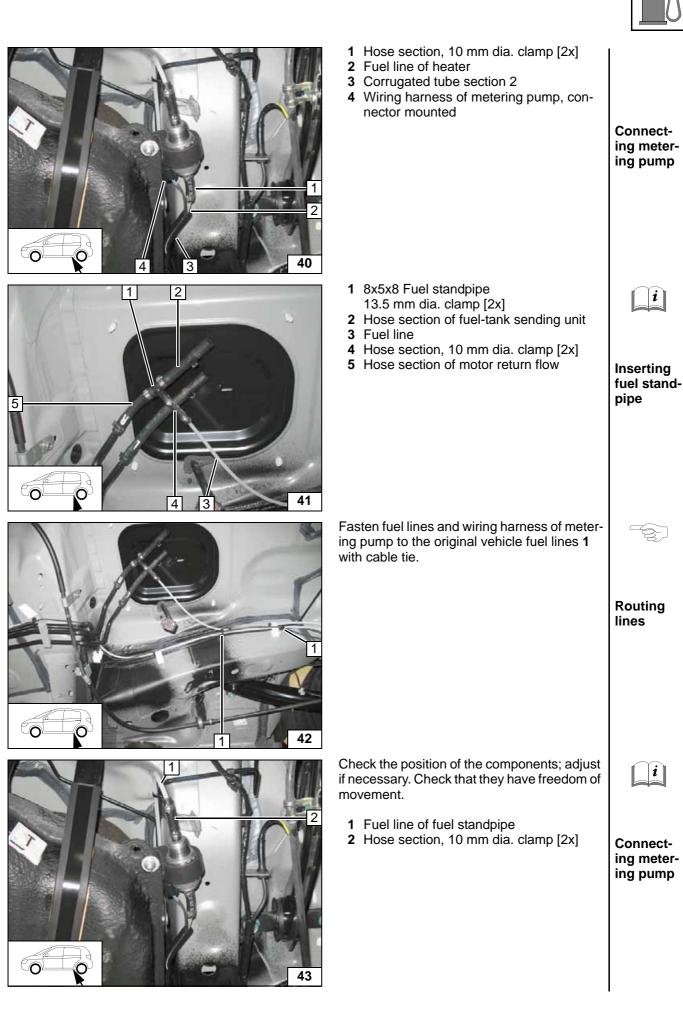


Routing lines



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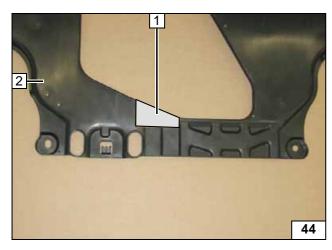
Final Work

WARNING!

Mount removed parts in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Insulate and tie back all loose wires.

Only use manufacturer-approved coolant. Spray heater components with anti-corrosion wax (Tectyl 100K, Order No. 111329).

- Connect the battery.
- Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.
- Adjust digital timer, teach telestart remote option
- Make settings on A/C control panel according to the "Operating Instructions for End Customer".
- Place the signboard "Switch off parking heater before re-fuelling" in the area of the filler neck
- For initial startup and function test, see installation instructions





Cut out underride protection ${\bf 2}$ in the area of the marking ${\bf 1}$.







Cutting out underride protection

Align exhaust end section 1 downward and centre of the recess of the underride protection 2

Aligning exhaust end section

Webasto Thermo & Comfort SE Postfach 1410 82199 Gilching Germany Internet: www.webasto.com Technical Extranet: http://dealers.webasto.com



Operating Instructions for Manual Air-Conditioning Please remove page in case of manual air-conditioning and add it to the vehicle operating instructions. Note: We recommend matching the heating time to the driving time. Heating time = driving time Example: i For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min. Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation. For information on deactivation, please see the vehicle owner's manual. Before parking the vehicle, make the following settings: 1 Set fan to level "1" or max. "2" 1 2 Air outlet to windscreen 3 Set temperature to "HI" A/C control panel 46 2 З 1 20A heater fuse F1 2 2 30A main fuse F2 of passenger compartment Fuses of engine compartment t 47 1 10A fan fuse F4 2 2 1A fuse F3 of heater control Fuses of passenger compartment 48



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A/C control panel

Fuses of engine compartment

Fuses of passenger compartment

Operating Instructions for Automatic Air-Conditioning Please remove page in case of automatic air-conditioning and add it to the vehicle operating instructions. Note: We recommend matching the heating time to the driving time. Heating time = driving time Example: For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min. Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation. For information on deactivation, please see the vehicle owner's manual. Before parking the vehicle, make the following settings: 1 Set fan to level "1" or max. "2" 3 1 2 2 Air outlet to windscreen 3 Set temperature to "29°C" 49 1 20A heater fuse F1 2 2 30A main fuse F2 of passenger compartment J 50 1 10A fan fuse F4 2 2 1A fuse F3 of heater control 51