Water Heater

Webasto
Feel the Drive

***Thermo Top Evo 5+* Parking Heater** E1 00 0258

Installation Documentation
Jeep Grand Cherokee

Validity

Manufacturer	Model	Type	EG-BE-Nr. / ABE
Jeep	Grand Cherokee	WK	e4 * 2007 / 46 * 0186 * ...

Motorisation	Fuel	Transmission type	Output in kW	Displacement in cm³	Engine code
3.6 V6	Petrol	AG	210	3604	ERB

AG = automatic transmission

From Model Year 2011
Left-hand drive vehicle

Verified equipment variants: Automatic air-conditioning
Front fog light
Headlight washer system
Euro 5+ emission standard

Not verified: Passenger compartment monitoring

Total installation time: about 12.5 hours

Jeep Grand Cherokee

Table of Contents

Necessary Components

- Basic delivery scope *Thermo Top Evo 5+* based on price list
- Installation kit for Jeep Grand Cherokee 2011 3.6 V6 Petrol : **1317820A**
- Heater control in accordance with price list and upon consultation with end customer
- In case of Telestart, indicator lamp in accordance with price list and in consultation with end customer

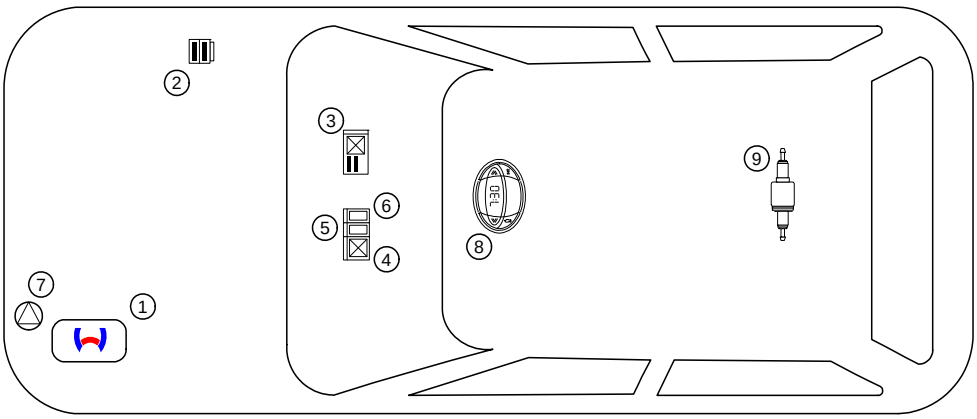
Installation instructions:

- Arrange for the vehicle to be delivered with the tank only about ¼ full!
- The installation location of the push button in case of Telestart or Thermo Call should be confirmed with the end customer.
- Depending on the available space and manufacturer's instructions, we recommend the use of a vehicle battery with more electrical capacity.

Installation Overview

Legend:

1. Heater
2. Fuse holder of engine compartment
3. Relay and fuse holder of passenger compartment
4. IPCU
5. K2 relay
6. K3 relay (only up to MY 2013)
7. Circulating pump
8. Digital timer
9. Metering pump



Notes on Total Installation Time

The total installation time includes the time needed for mounting and demounting of the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater.
The total installation time may vary for vehicle equipment other than provided.

Information on Operating and Installation Instructions

1 Important Information (not complete)

1.1 Installation and Repair

The improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.

To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.

Installation and repair may ONLY be carried out by persons trained and certified in a Webasto training course. NEVER try to install or repair Webasto heating or cooling systems if you have not completed a Webasto training course, you do not have the necessary technical skills and you do not have the technical documentation, tools and equipment available to ensure that you can complete the installation and repair work properly.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

1.2 Operation

To ensure safe operation, we recommend having the heater checked every two years by an authorised Webasto dealer, especially when used over a long period and/or under extreme environmental conditions.

Do not operate the heater in closed rooms due to the danger of poisoning and suffocation.

Always switch off the heater before refuelling.

The heater may only be used with the prescribed fuel Diesel (DIN EN 590) or petrol (DIN EN 228).

The heater may not be cleaned with a high-pressure cleaner.

1.3 Please note

ALWAYS follow all Webasto installation and operating instructions and observe all warnings.

To become familiar with and understand all functions and properties of the heater, the operating instructions must be read carefully and observed at all times.

For proper, safe installation and repair work, the installation instructions with all warnings and safety information must be carefully read and observed at all times. Please always contact a workshop authorised by Webasto for all installation and repair work.

Important

Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.

This liability exclusion particularly applies to improper installations and repairs, installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.

The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components must audibly snap into place during assembly.

Sharp edges should be fitted with rub protection. Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329).

Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components!

The initial startup is to be executed with the Webasto Thermo Test Diagnosis.

When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted.

2 Statutory regulations governing installation

Guidelines	Thermo Top Evo
Heating Directive ECE R122	E1 00 0258
EMC Directive ECE R10	E1 04 5627

Note

The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

Important

Failure to follow the installation instructions will result in the invalidation of the type approval for the heater and therefore invalidation of the general **homologation of the vehicle**.

Note

The heater is licensed in accordance with paragraph 19, section 3, No. 2b of the StVZO (German Road Traffic Licensing Authority).

2.1 Excerpt from ECE regulation 122 (heating system) paragraph 5 for the installation of the heater

Beginning of excerpt.

ANNEX VII

REQUIREMENTS FOR COMBUSTION HEATERS AND THEIR INSTALLATION

1. GENERAL REQUIREMENTS

1.7.1. A clearly visible tell-tale in the operator's field of view shall inform when the combustion heater is switched on or off.

2. VEHICLE INSTALLATION REQUIREMENTS

2.1. Scope

2.1.1. Subject to paragraph 2.1.2. combustion heaters shall be installed according to the requirements of this Annex.

2.1.2. Vehicles of category O having liquid fuel heaters are deemed to comply with the requirements of this Annex.

2.2. Positioning of heater

2.2.1. Body sections and any other components in the vicinity of the heater must be protected from excessive heat and the possibility of fuel or oil contamination.

2.2.2. The combustion heater shall not constitute a risk of fire, even in the case of overheating. This requirement shall be deemed to be fulfilled if the installation ensures an adequate distance to all parts and suitable ventilation, by the use of fire resistant materials or by the use of heat shields.

2.2.3. In the case of M2 and M3 vehicles, the heater must not be positioned in the passenger compartment. However, an installation in an effectively sealed envelope which also complies with the conditions in paragraph 2.2.2 may be used.

2.2.4. The label referred to in paragraph 1.4 or a duplicate, must be positioned so that it can be easily read when the heater is installed in the vehicle.

2.2.5. Every reasonable precaution should be taken in positioning the heater to minimise the risk of injury and damage to personal property.

2.3. Fuel supply

2.3.1. The fuel filler must not be situated in the passenger compartment and must be provided with an effective cap to prevent fuel spillage.

2.3.2. In the case of liquid fuel heaters, where a supply separate to that of the vehicle is provided, the type of fuel and its filler point must be clearly labelled.

2.3.3. A notice, indicating that the heater must be shut down before refuelling, must be affixed to the fuelling point. In addition a suitable instruction must be included in the manufacturer's operating manual.

2.4. Exhaust system

2.4.1. The exhaust outlet must be located so as to prevent emissions from entering the vehicle through ventilators, heated air inlets or opening windows.

2.5. Combustion air inlet

2.5.1. The air for the combustion chamber of the heater must not be drawn from the passenger compartment of the vehicle.

2.5.2. The air inlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

2.6. Heating air inlet

2.6.1. The heating air supply may be fresh or recirculated air and must be drawn from a clean area not likely to be contaminated by exhaust fumes emitted either by the propulsion engine, the combustion heater or any other vehicle source.

2.6.2. The inlet duct must be protected by mesh or other suitable means.

2.7. Heating air outlet

2.7.1. Any ducting used to route the hot air through the vehicle must be so positioned or protected that no injury or damage could be caused if it were to be touched.

2.7.2. The air outlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

End of excerpt.

In multilingual versions the German language is binding.

Jeep Grand Cherokee

Notes on Validity

This installation document applies to the Jeep Grand Cherokee 3.6 V6 Petrol vehicles - for validity, see page 1 - from model year 2011 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this installation documentation.

Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

Technical Instructions

Special Tools
- Hose clamp pliers for auto-tightening hose clamps
- Hose clamp pliers for Clic hose clamps of type W
- Automatic wire stripper 0.2 - 6mm²
- Crimping pliers for cable lug / tab connector 0.5 - 6mm²
- Torque wrench for 2.0 - 10 Nm
- Torque wrench for 30 - 80 Nm
- Hose clamping pliers
- Metric thread-setter kit
- Webasto Thermo Test Diagnosis with current software

Dimensions
- All dimensions in mm

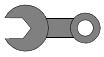
Tightening torque values
- Tightening torque values of 5x13 heater bolts and 5x11 heater stud bolts = 8Nm.
- Tightening torque values of 5x15 retaining plate of water connection piece bolts = 7Nm.
- Tighten other bolt connections in accordance with manufacturer's instructions or in accordance with state-of-the-art-technology.

Explanatory Notes on Document

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps.

Special features are highlighted using the following symbols:

Mechanical system



Electrical system

Coolant circuit

Combustion air

Fuel

Exhaust gas

Software

Specific risk of injury or fatal accidents.

Specific risk due to electrical voltage

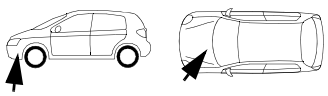
Specific risk of damage to components.

Specific risk of fire or explosion.

Reference to general installation instructions of the Webasto components or to the manufacturer's vehicle-specific documents.

Reference to a special technical feature.

The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle



Tightening torque according to the manufacturer's vehicle-specific documents

Jeep Grand Cherokee

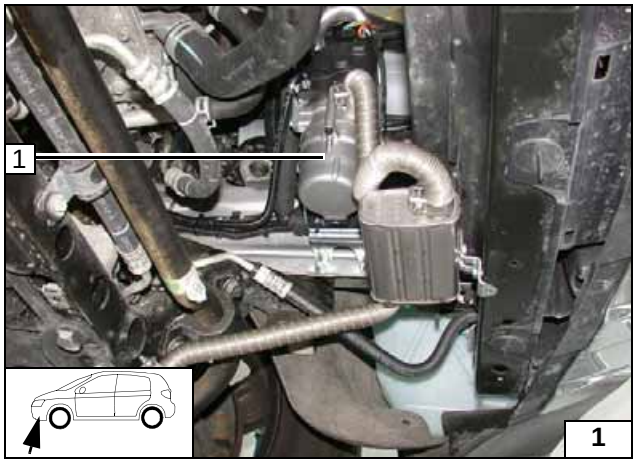
Preliminary Work

Vehicle

- Open the fuel tank cap.
- Ventilate the fuel tank.
- Close the fuel tank cap again.
- Depressurise the cooling system.
- Disconnect the battery.
- Remove the exhaust system (middle and rear silencer)
- Remove the heat protection trim of the cardan shaft.
- Remove the cardan shaft according to the manufacturer's instructions.
- Remove the fuel lines trim at the left on the underbody.
- Remove the fuel tank according to the manufacturer's instructions.
- Remove the fuel-tank sending unit according to the manufacturer's instructions.
- Remove the lower engine cover.
- Drain the engine coolant.
- Remove the engine design cover.
- Remove the air filter box including the air ducting.
- Remove the footwell trim under the glove compartment.
- Remove the air outlet nozzle in the right footwell.
- Remove the trim of the entrance strip on the right side (for Telestart option only).
- Remove the lower A-pillar trim in the right footwell.
- Remove the A/C control panel.

Heater

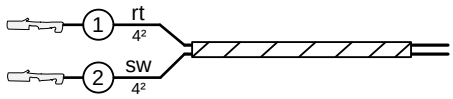
- Remove years that do not apply from the type and duplicate label.
- Attach the duplicate label (type label) in the appropriate place inside the engine compartment.



Heater Installation Location

1 Heater

Installation location



2

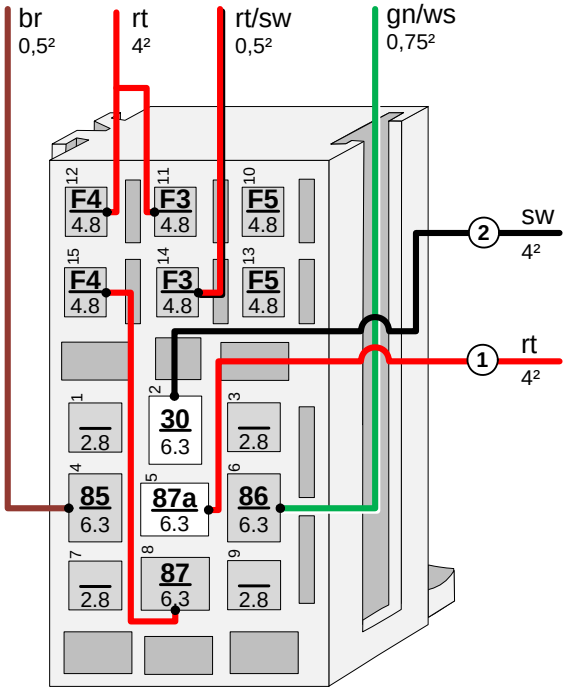
Preparing Electrical System

Wire sections retain their numbering in the entire document.

Assigning wires

Produce all following electrical connections as shown in the wiring diagram.

① Red (rt) wire of fan wiring harness
② Black (sw) wire of fan wiring harness



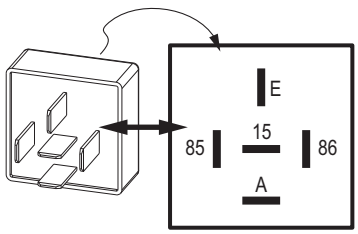
3

Connecting wires to socket of passenger compartment relay and fuse holder

Check the IPCU settings when starting up the heater, adjust if necessary!

Settings:

Duty cycle: 62%
Frequency: 100Hz
Voltage: not relevant
Function: Low side



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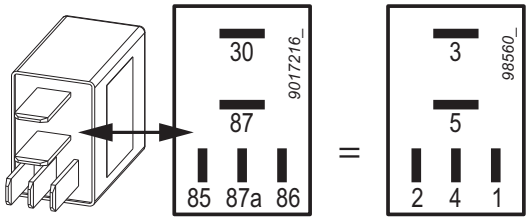
View of IPCU



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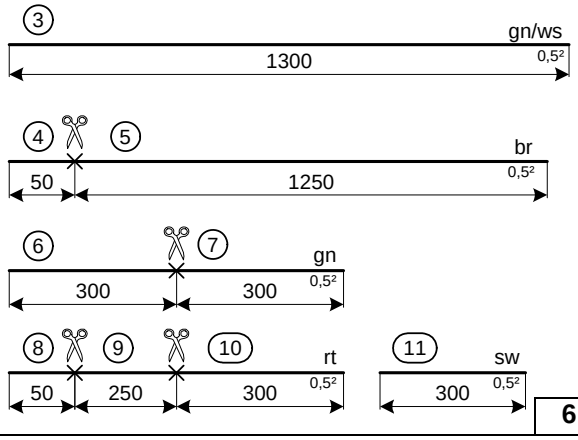
View of K2 / K3 relay



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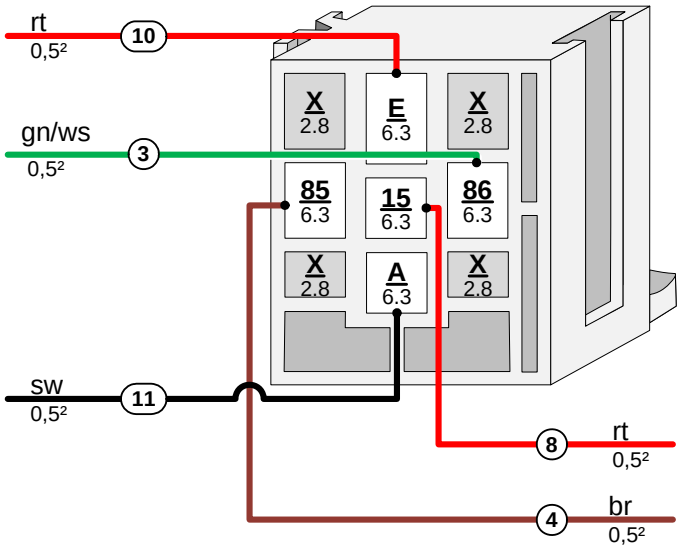
Up to MY 2013

Pull wires (10) and (11) into the provided protective sleeving.

Cutting wires to length



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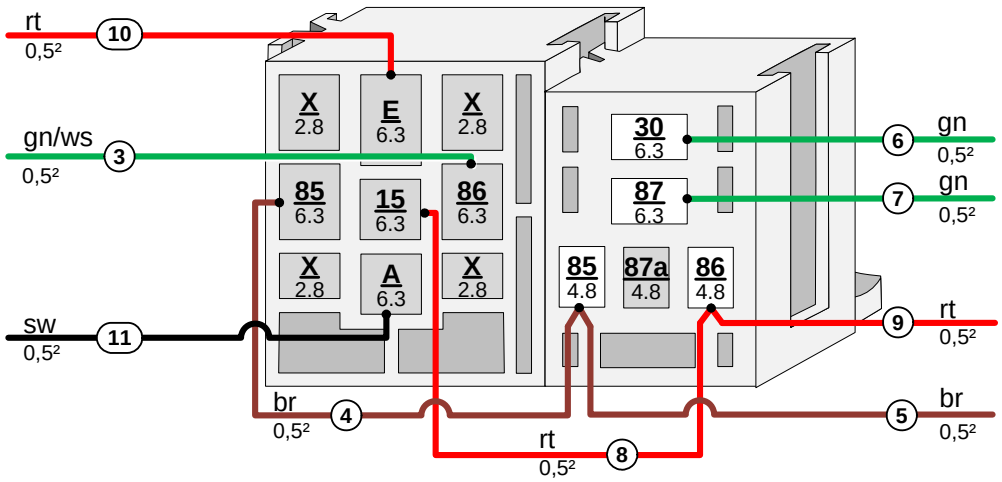
Connecting wires to the IPCU socket



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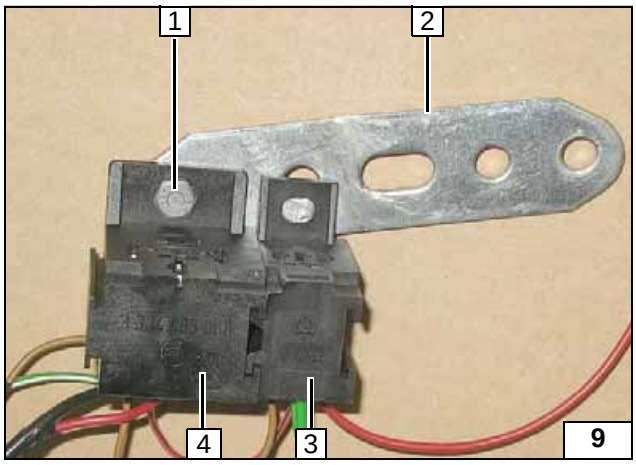
Interlocking socket of IPCU and K2 relay, connecting wires



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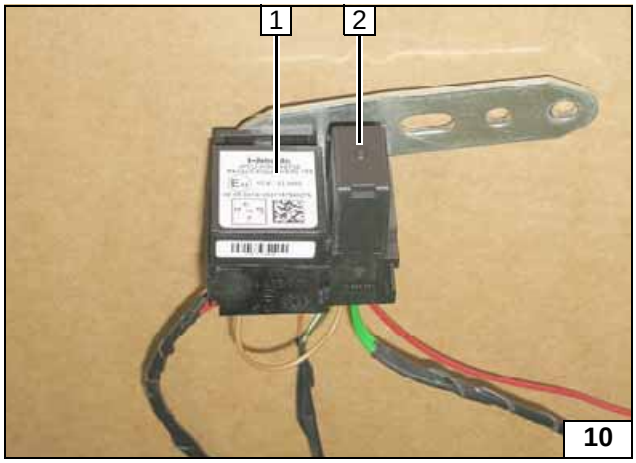
1 M5x16 bolt, large diameter washer, flanged nut
2 Perforated bracket
3 K2 relay socket
4 IPCU socket

Premounting IPCU and K2 relay socket



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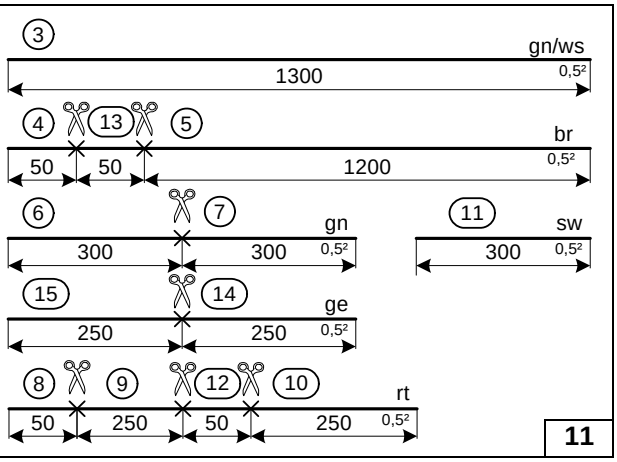
1 IPCU
2 K2 relay

Mounting IPCU and K2 relay

Cutting wires to length



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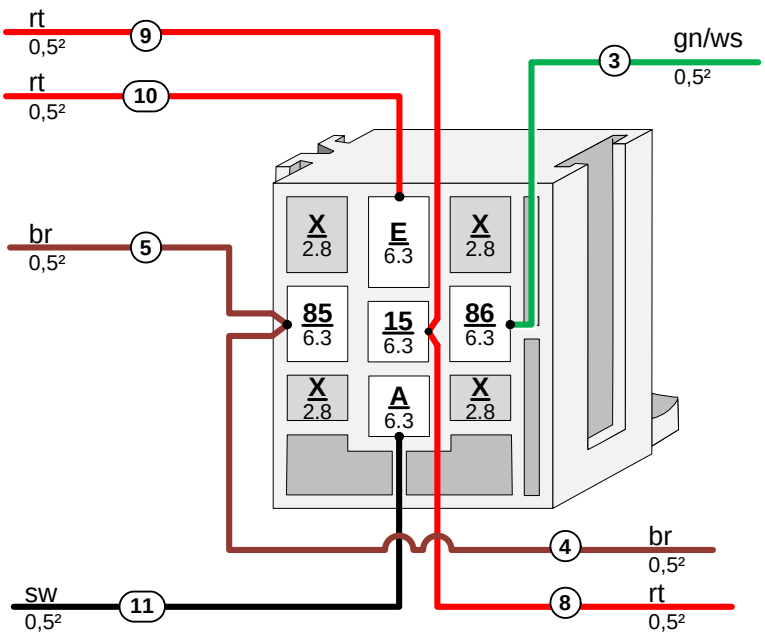
From MY 2014

Pull wires (10) and (11) into the provided protective sleeving.

Connecting wires to the IPCU socket



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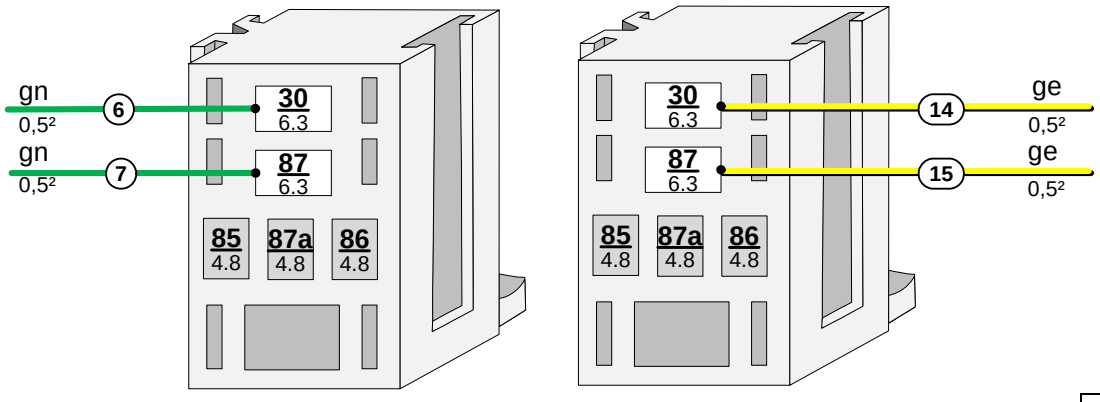
Connecting wires to K2 and K3 relay socket



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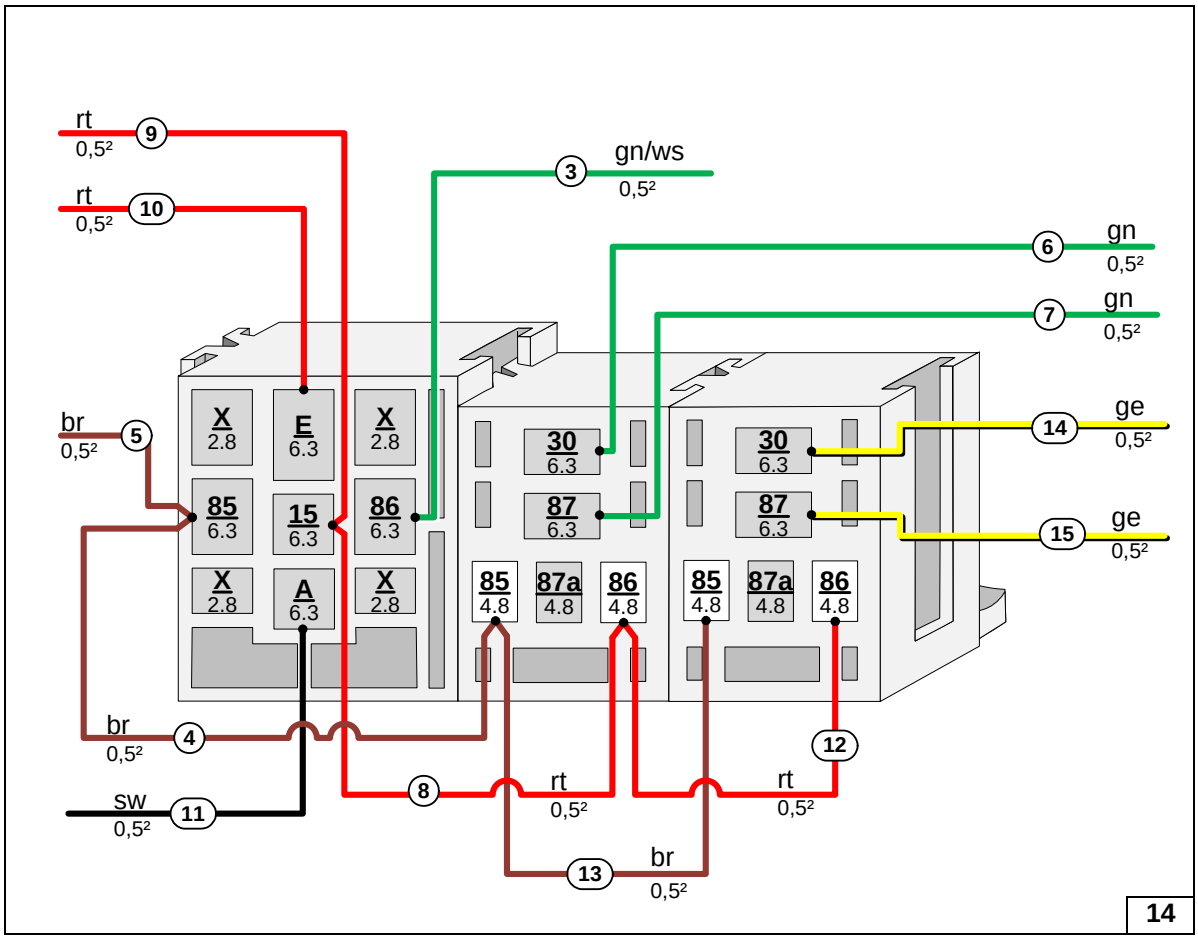
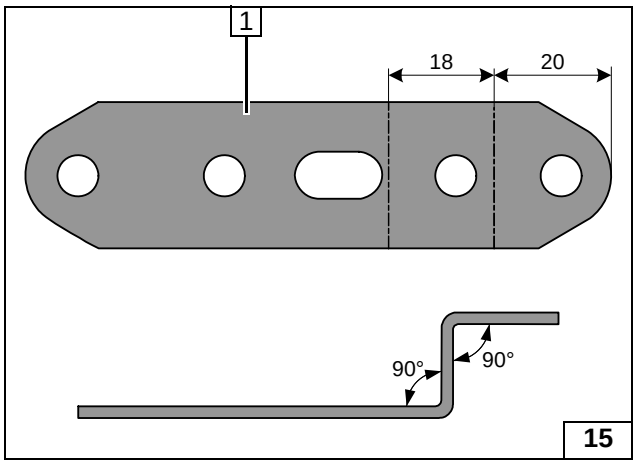
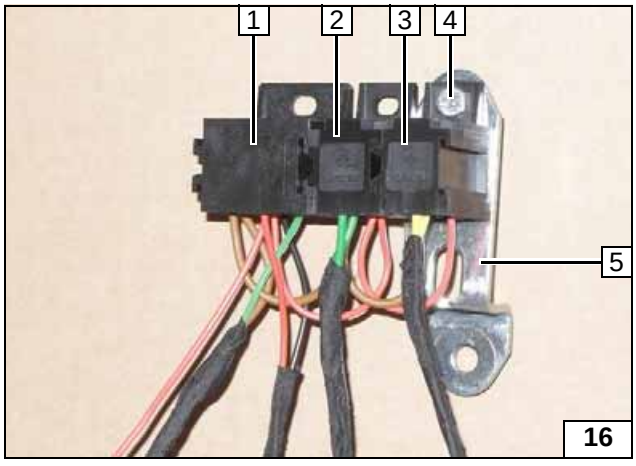


Interlocking socket of IPCU, K2 and K3 relay, connecting wires



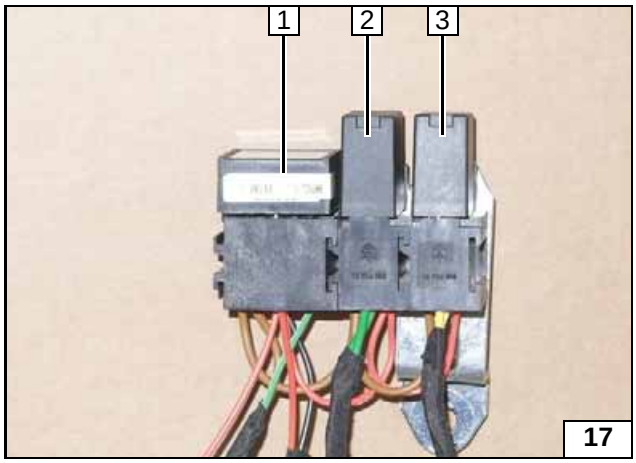
1 Perforated bracket

Preparing perforated bracket



1 IPCU socket
2 K2 relay socket
3 Socket of K3 relay
4 M5x16 bolt, large diameter washer, flanged nut
5 Perforated bracket

Installing perforated bracket



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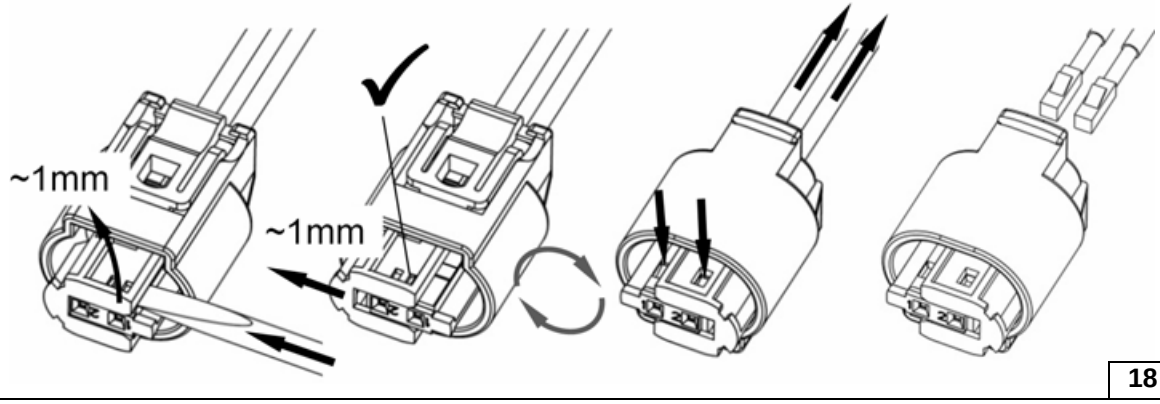
1 IPCU
2 K2 relay
3 K3 relay

Mounting IPCU, K2 relay and K3 relay

Connector X7



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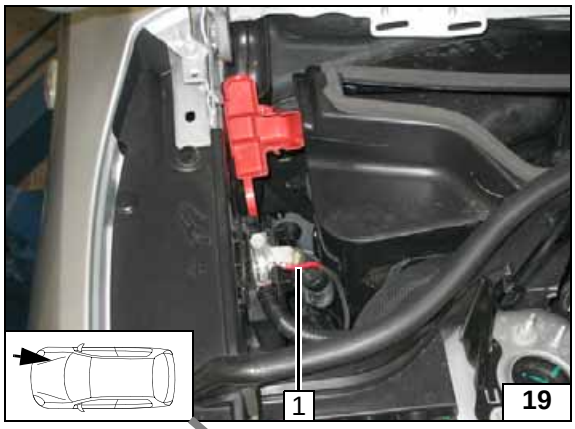
Removing metering pump connector

Electrical System

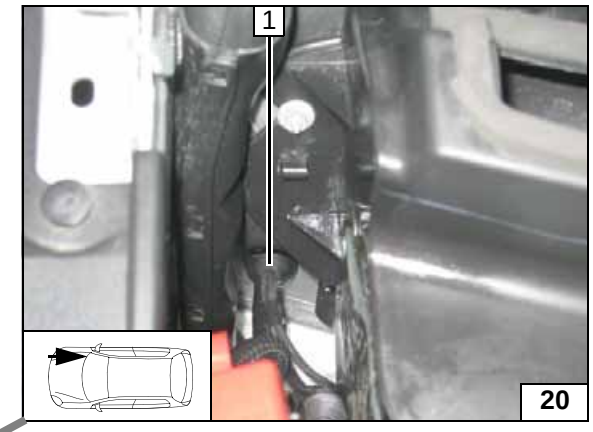
Positive wire

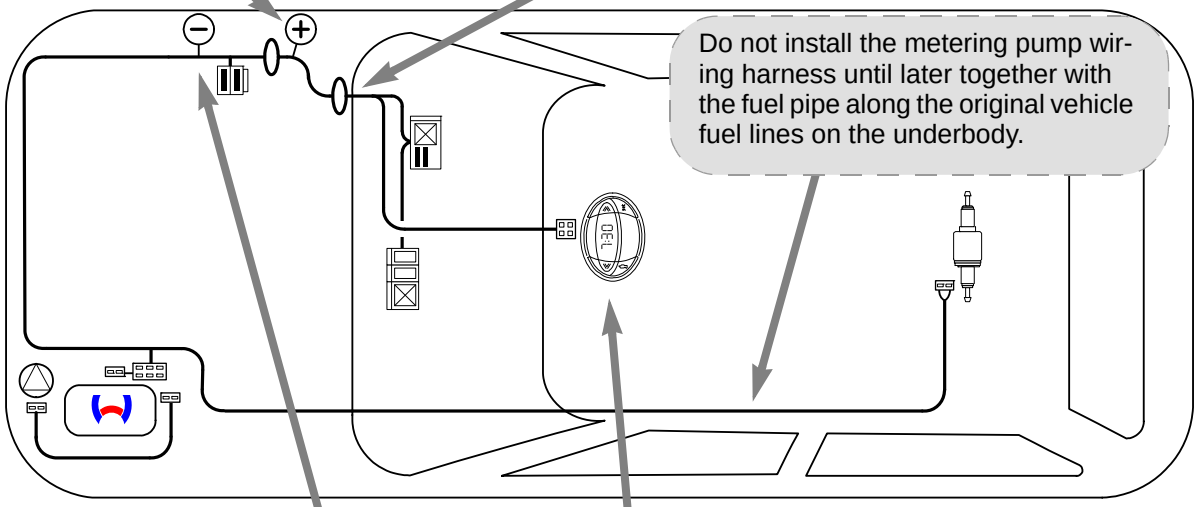
1 Positive wire on original vehicle positive support point



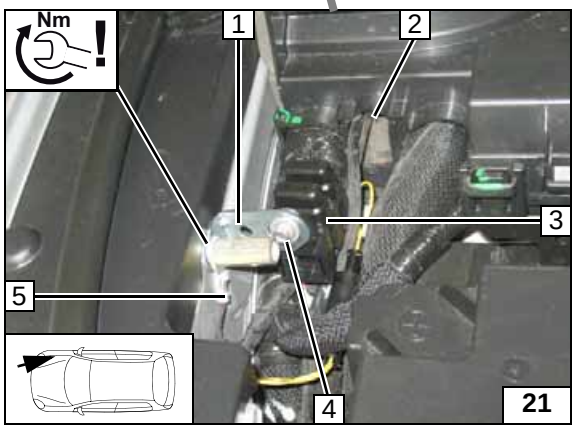
Wiring harness pass through

1 Cable grommet



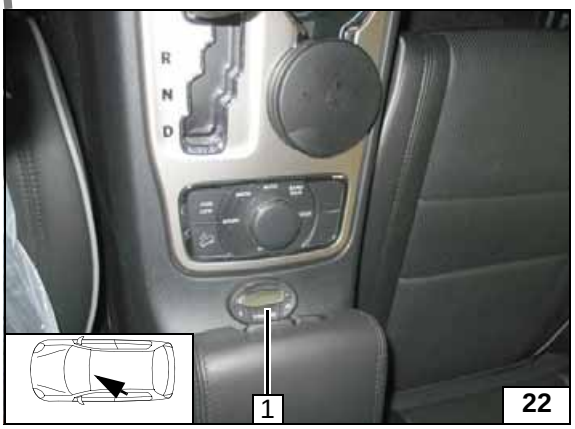


Wiring harness routing diagram



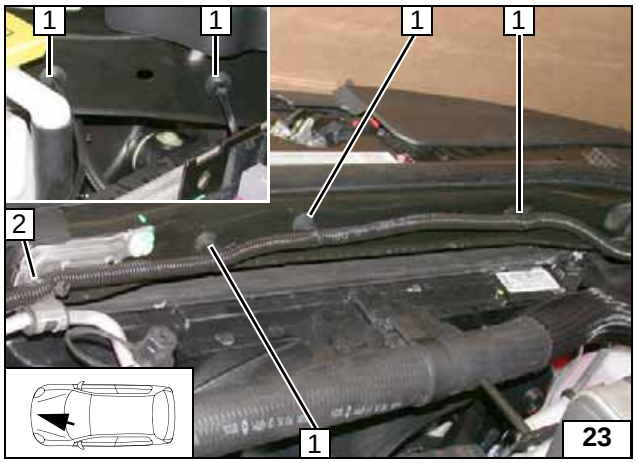
Fuse holder of engine compartment, earth wire

1 Angle bracket
2 Cable pass through via partition wall
3 Fuses F1-2
4 M5x16 bolt, washer [2x], retaining plate for fuse holder, nut
5 Earth wire with 8mm dia. cable lug, original vehicle earth support point



Digital timer

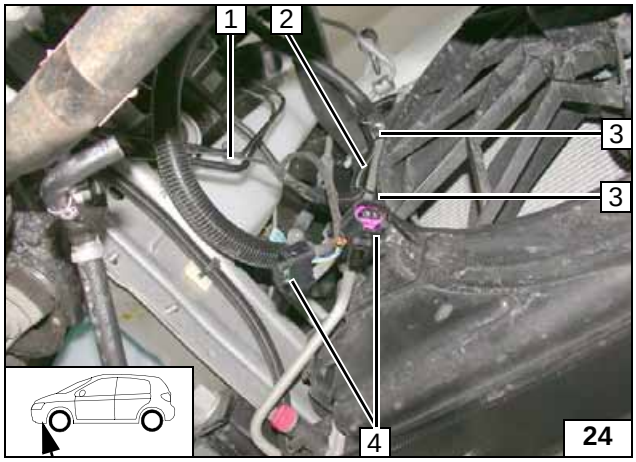
1 Digital timer



Insert clip-type cable tie **1** [5x] in the existing holes and route wiring harnesses of heater and metering pump in 2100 mm long, 10 mm dia. corrugated tube (slit longitudinally) to the installation location of the heater.

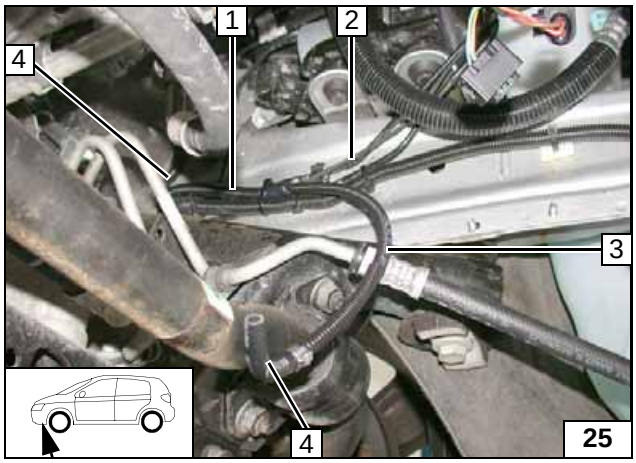
2 Cable tie

Wire routing in engine compartment



1 Metering pump wiring harness
2 Wiring harness of heater
3 Cable tie [2x]
4 Connector of heater wiring harness

Wire routing in engine compartment



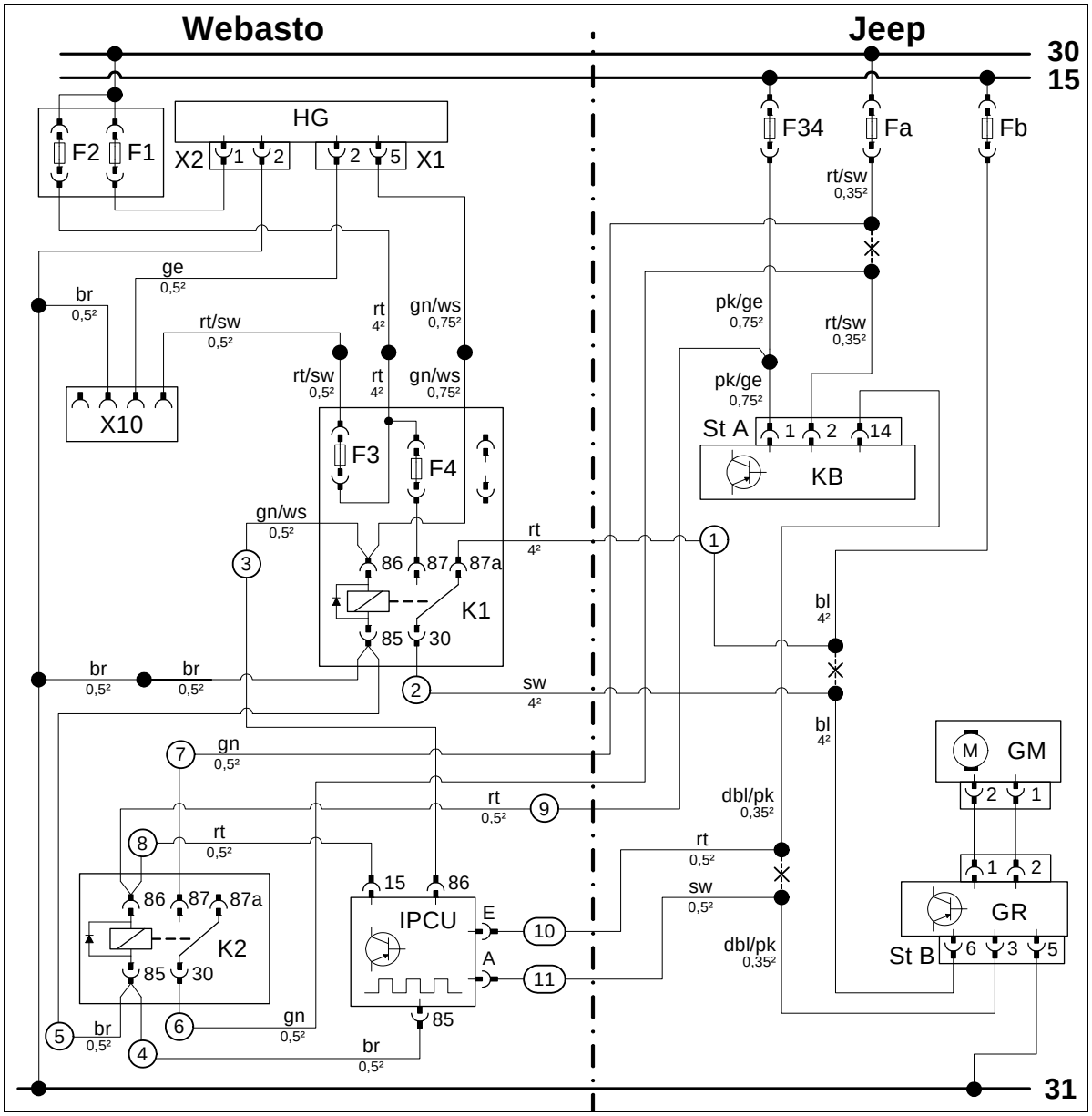
Route wiring harness of metering pump and 6000 mm long fuel line together in 10 mm dia. corrugated tube **1** behind the heat protection trim **4** along the brake wires to the underbody.

2 Metering pump wiring harness
3 10 mm dia. corrugated tube, fuel line
4 90° moulded hose

Routing in engine compartment

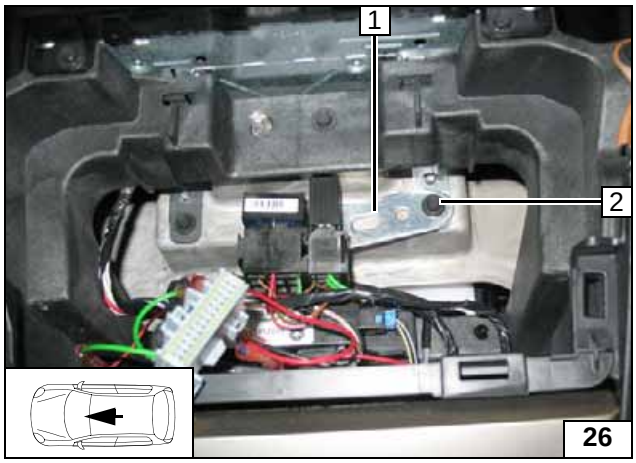
Fan Controller up to MY 2013

Wiring diagram



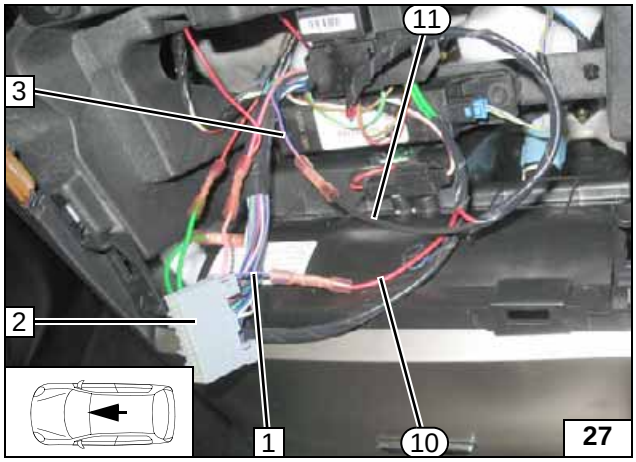
Webasto components		Vehicle components		Colours and symbols	
HG	Heater TT-Evo	F34	Fuse	rt	red
X1	6-pin heater connector	Fa	Fuse	sw	black
X2	2-pin heater connector	Fb	Fuse	ge	yellow
F1	20A fuse	KB	A/C control panel	gn	green
F2	30A fuse	St A	26-pin connector of KB	ws	white
X10	Heater control	GM	Fan motor	br	brown
K1	Fan relay	GR	Fan controller	bl	blue
F3	1A fuse	St B	6-pin connector GR	dbl	dark blue
F4	25A fuse			pk	pink
K2	Additional relay				
IPCU	Pulse width modulator				
IPCU settings:					
Duty cycle:	62%				
Frequency:	100Hz				
Voltage:	not relevant			**X**	Cutting point
Function:	Low side			Wiring colours may vary.	

Legend



1 Perforated bracket
2 Original vehicle bolt

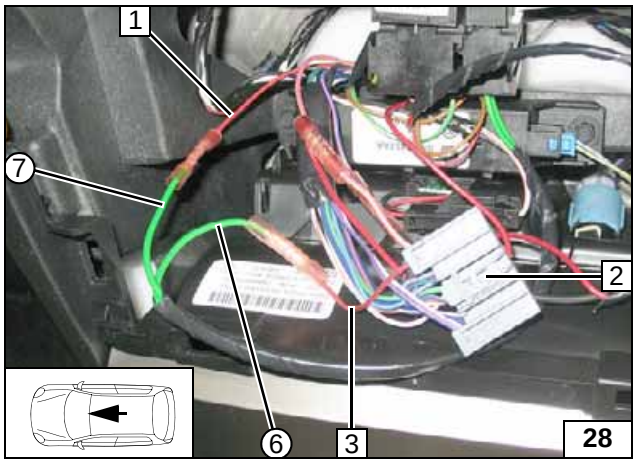
Premounting K2 relay and IPCU



Connection to 26-pin connector **2** from A/C control panel.

1 Dark blue/pink (dbl/pk) wire of A/C control panel connector, pin 14
3 Dark blue/pink (dbl/pk) wire of fan controller
⑩ Red (rt) wire from IPCU/E
⑪ Black (sw) wire from IPCU/A

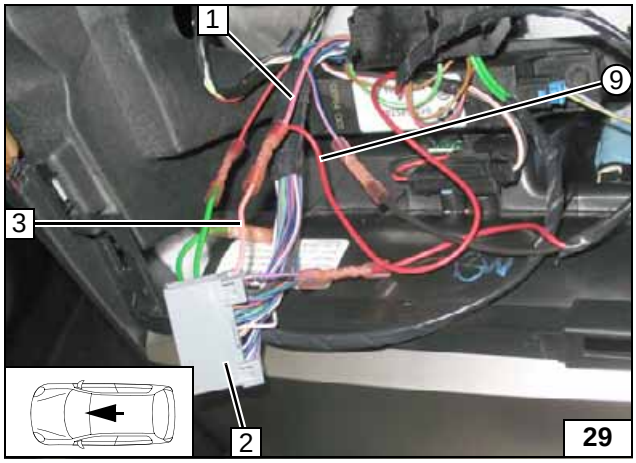
Connection of IPCU to A/C control panel



Connection to 26-pin connector **2** from A/C control panel.

1 Red/black (rt/sw) wire from Fuse Fa
3 Red/black (rt/sw) wire of A/C control panel connector Pin 2
⑥ Green (gn) wire of K2/30
⑦ Green (gn) wire of K2/87

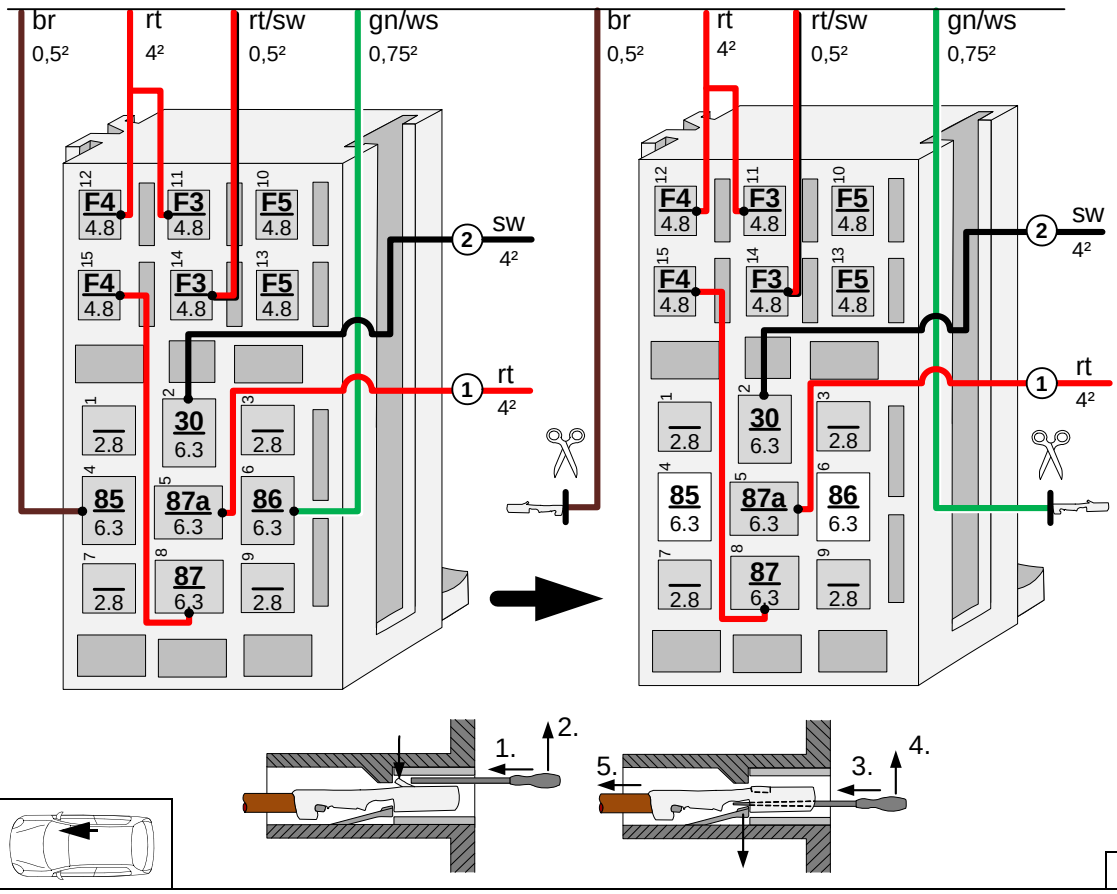
Connecting K2 relay of A/C control panel



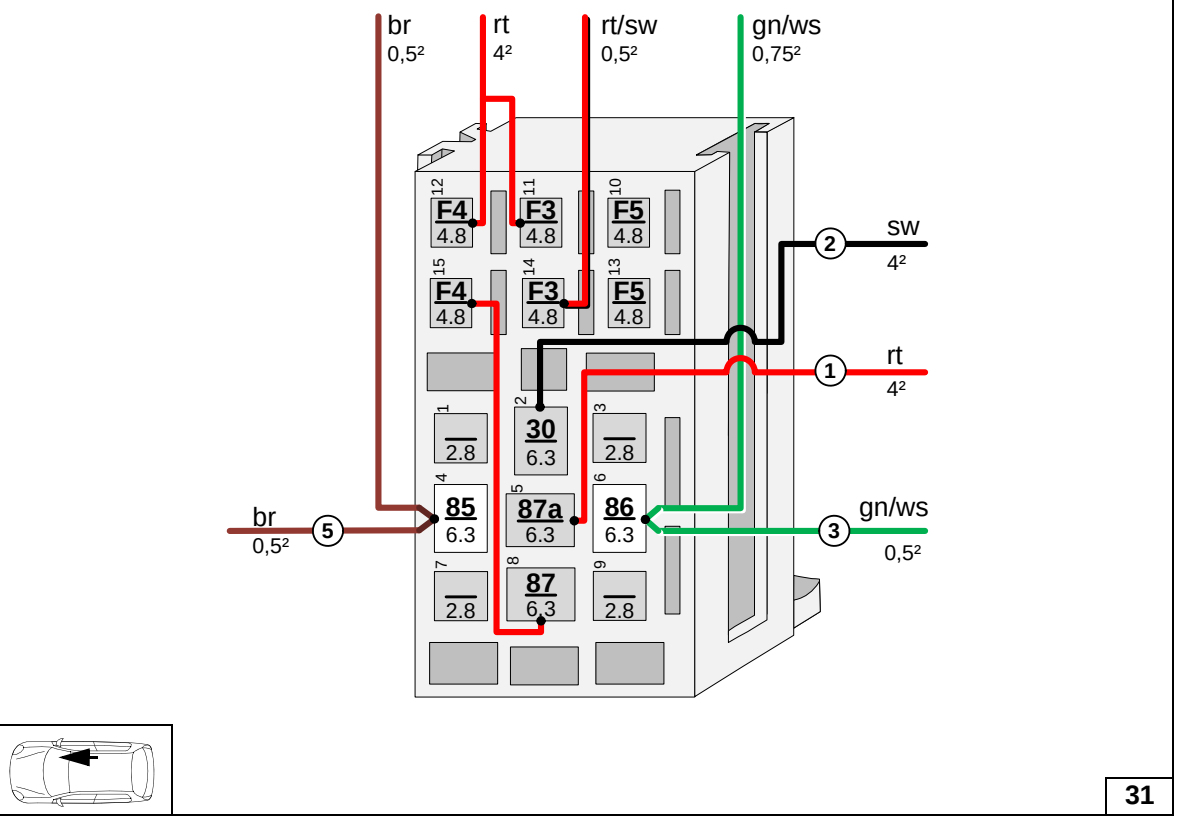
Connection to 26-pin connector **2** from A/C control panel. Route green/white wire (gn/ws) ③ of IPCU/86 and brown (br) wire ⑤ of IPCU/85 from centre console in the front passenger's side footwell.

1 Pink/yellow (pk/ge) wire of fuse F34
3 Pink/yellow (pk/ge) wire of A/C control panel connector, pin 1
⑨ Red (rt) wire of K2/86

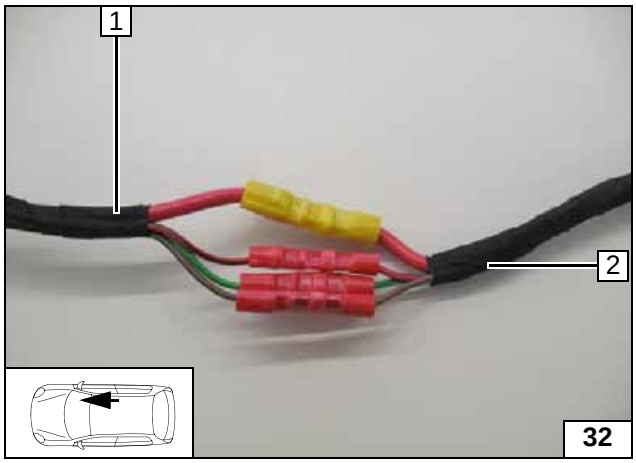
Connection of terminal 15



Preparing relay and fuse holder of passenger compartment

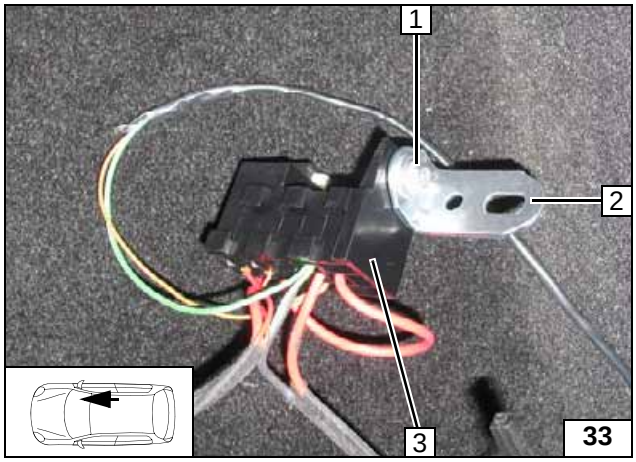


Connecting wires to passenger compartment relay and fuse holder



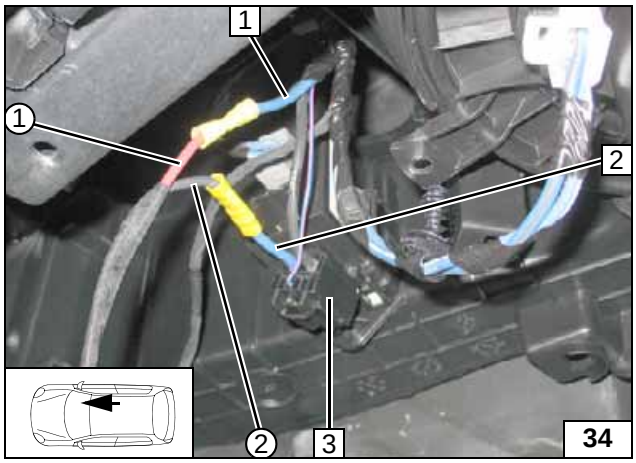
Connect same colour wires of wiring harness of passenger compartment relay and fuse holder **1** with wiring harness of heater **2** as shown in wiring diagram.

Connecting wiring harnesses using same colour wires



1 M5x16 bolt, large diameter washer, flanged nut
2 Angle bracket
3 Relay and fuse holder of passenger compartment

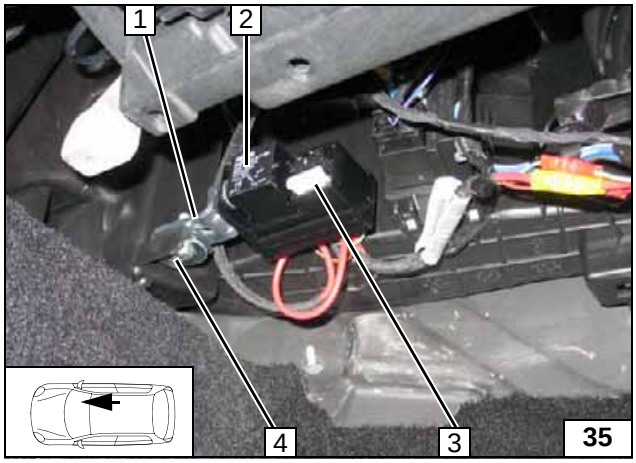
Preparing relay and fuse holder of passenger compartment



Connection to 6-pin connector **3** from fan controller

1 Blue (bl) wire of fuse Fb
2 Blue (bl) wire of fan controller connector Pin 6
① Red (rt) wire from K1/87a
② Black (sw) wire from K1/30

Connecting fan controller



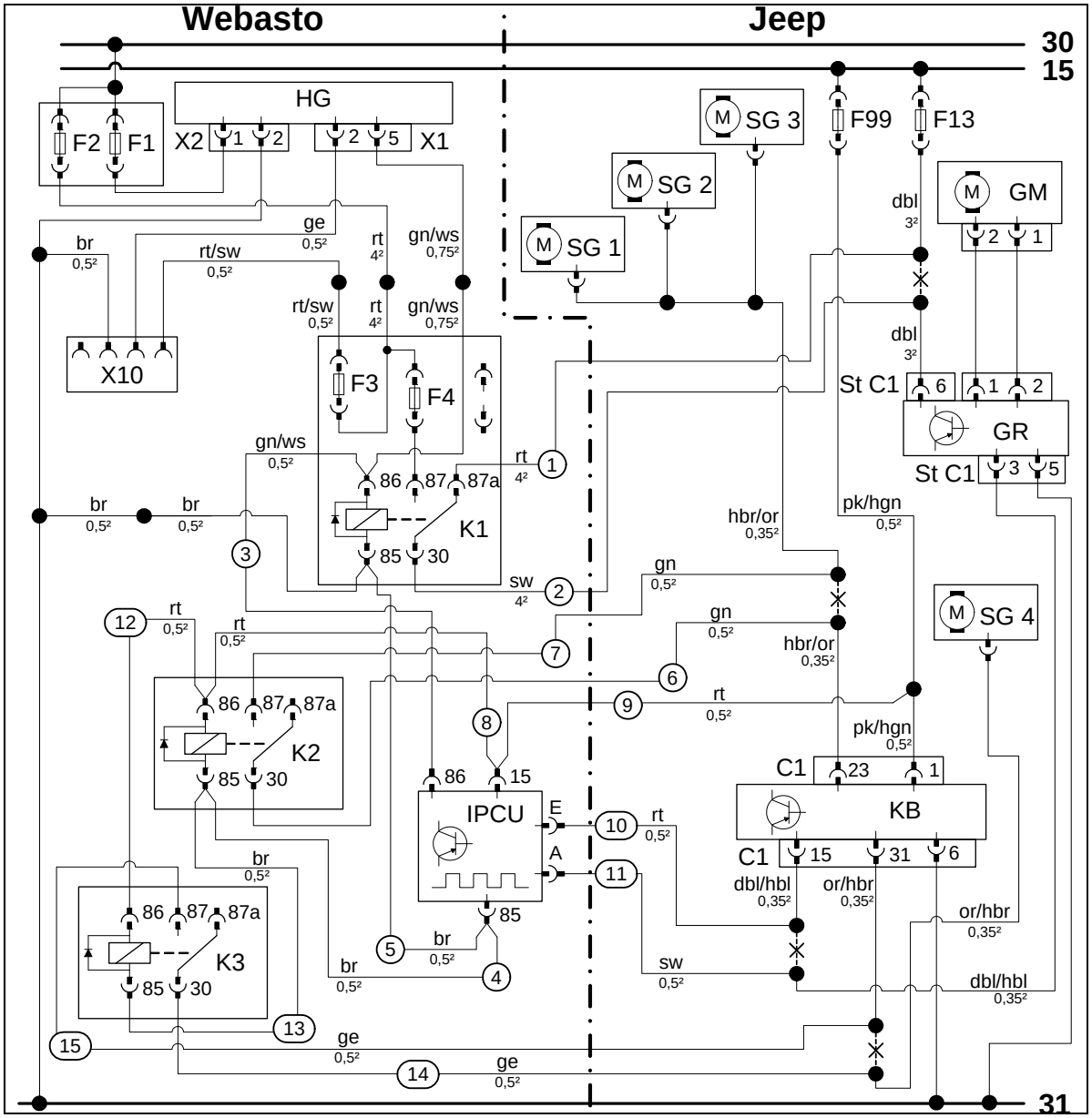
Mount K1 relay **2** after installation.

1 Angle bracket
3 25A fuse F4
4 M6x20 bolt, large diameter washer, flanged nut, original vehicle hole

Installing relay and fuse holder of passenger compartment

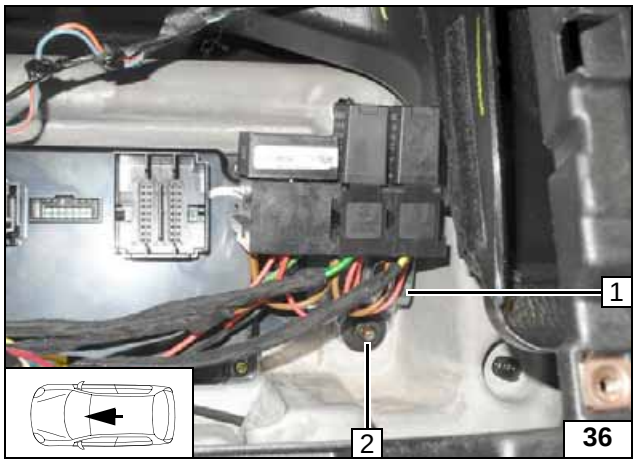
Fan Controller from MY 2014

Wiring diagram



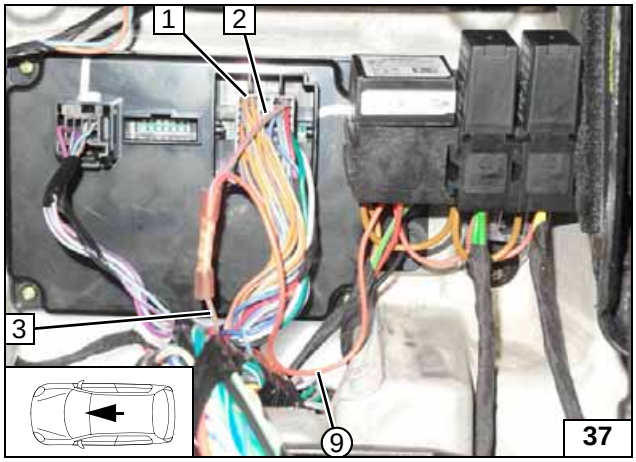
Webasto components		Vehicle components		Colours and symbols	
HG	Heater TT-Evo	F99	10 A fuse	rt	red
X1	6-pin heater connector	F13	40A fuse	sw	black
X2	2-pin heater connector	SG 3	Actuator for air recirculation flap	ge	yellow
F1	20A fuse	SG 2	Actuator for front air distribution flap	gn	green
F2	30A fuse			ws	white
X10	Heater control	GM	Fan motor	br	brown
K1	Fan relay	SG 1	Actuator for left-hand mixed air flap	hbr	light brown
F3	1A fuse			bl	blue
F4	25A fuse	GR	Fan controller	hgn	pale green
K2	Additional relay	St C1	6-pin connector GR	dbl	dark blue
IPCU	Pulse width modulator	SG 4	Actuator for right-hand mixed air flap	hbl	light blue
K3	Additional relay			or	orange
IPCU settings:		KB	A/C control unit	pk	pink
Duty cycle:	62%	C1	36-pin connector of KB		
Frequency:	100Hz				
Voltage:	not relevant			**X**	Cutting point
Function:	Low side			Wiring colours may vary.	

Legend



1 Perforated bracket
2 Original vehicle bolt

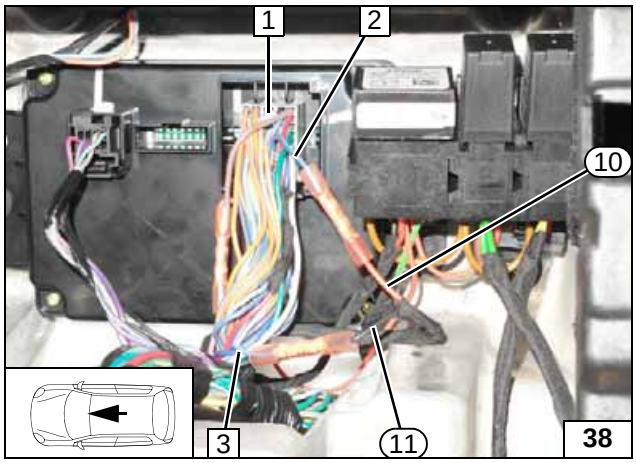
Mounting K2/K3 relay and IPCU



Connection to grey (gr) 36-pin connector **1** from A/C control unit. Route green/white (gn/ws) wire ③ of IPCU/86 and brown (br) wire ⑤ of IPCU/85 from centre console in the front passenger's side footwell.

2 Pink/light green (pk/hgn) wire of A/C control unit grey connector, pin 1
3 Pink/light green (pk/hgn) wire from fuse F99
⑨ Red (rt) wire from IPCU/15

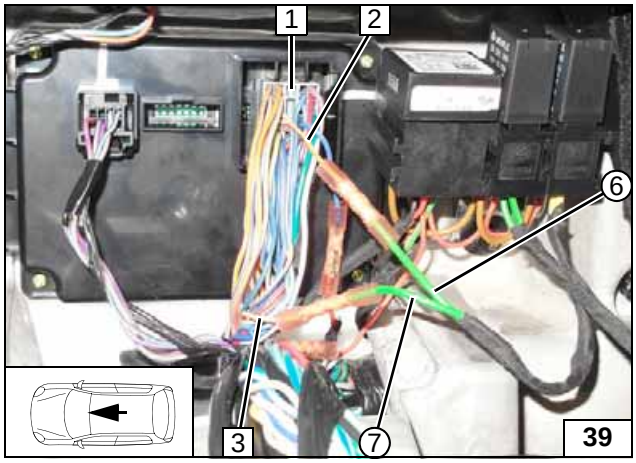
Connection of IPCU/15 to A/C control unit



Connection to grey (gr) 36-pin connector **1** from A/C control unit.

2 Dark blue/pale blue (dbl/hbl) wire of A/C control unit grey connector Pin 15
3 Dark blue/light blue (dbl/hbl) wire of fan controller St C1, pin 3
⑩ Red (rt) wire from IPCU/E
⑪ Black (sw) wire from IPCU/A

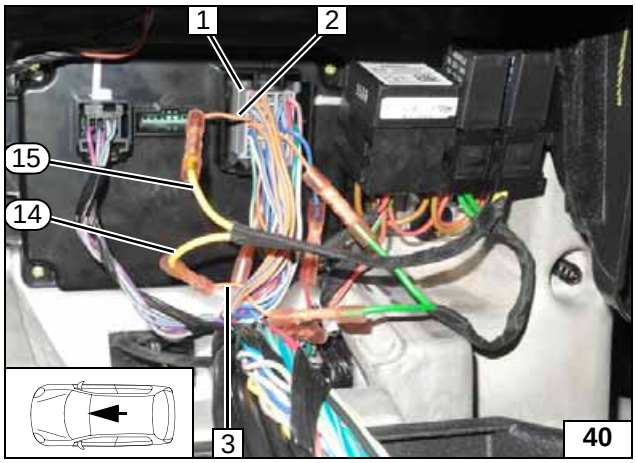
Connection of IPCU to A/C control unit



Connection to grey (gr) 36-pin connector **1** from A/C control unit.

2 Light brown/orange (hbr/or) wire of A/C control unit grey connector Pin 23
3 Light brown/orange (hbr/or) wire from actuator for air flaps
⑥ Green (gn) wire of K2/30
⑦ Green (gn) wire of K2/87

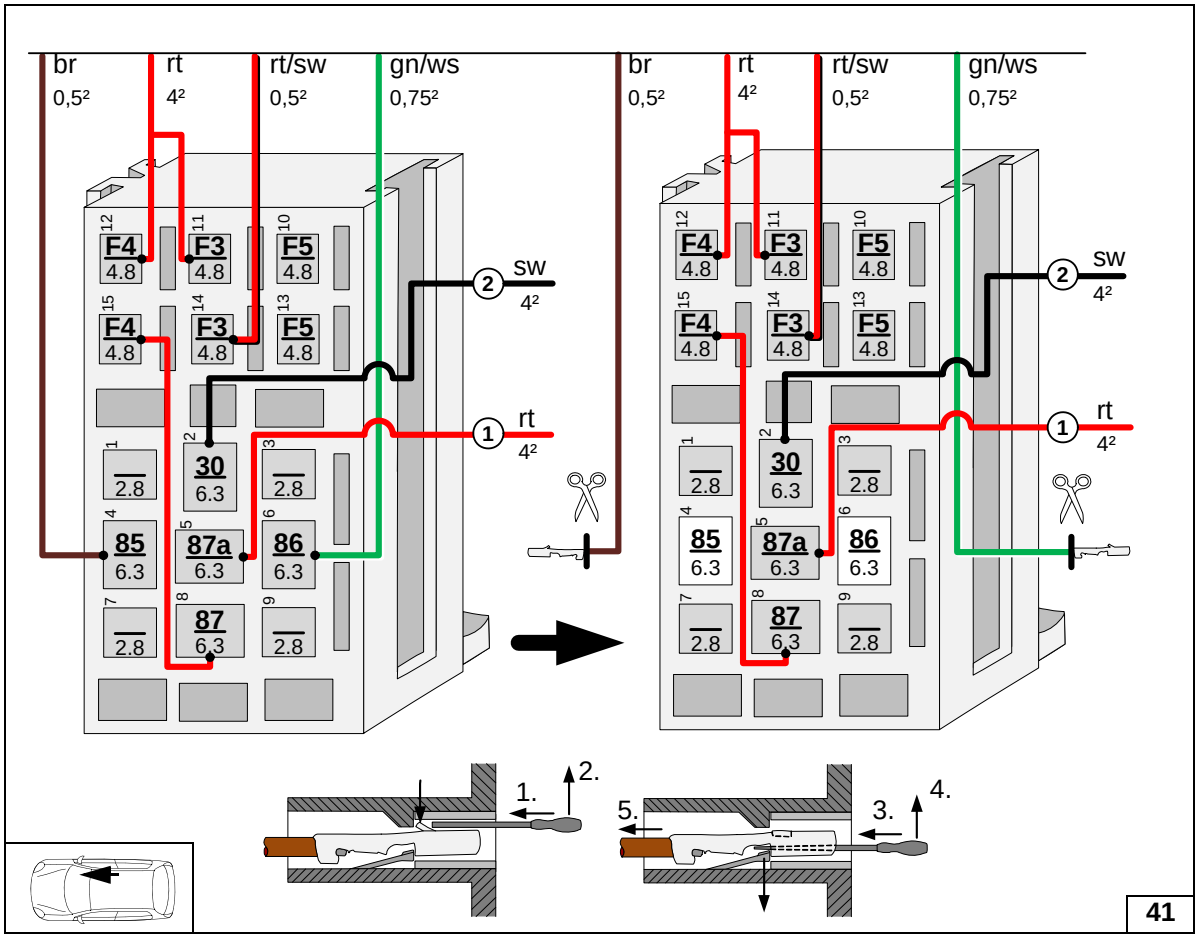
Connection of K2 relay to A/C control unit



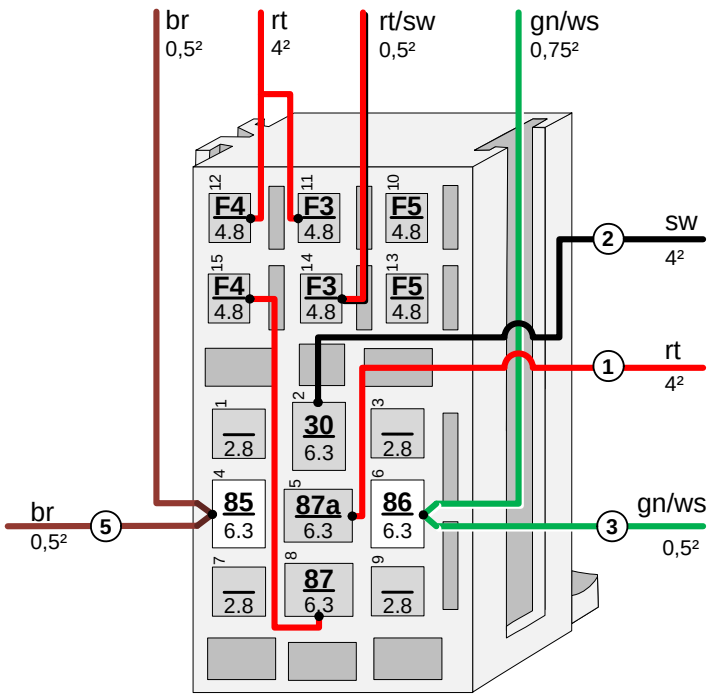
Connection to grey (gr) 36-pin connector **1** from A/C control unit.

- **2** Orange/light brown (or/hbr) wire of A/C control unit grey connector Pin 31
- **3** Orange/light brown (or/hbr) wire from actuator for air flap
- (14) Yellow (ge) wire of K3/30
- (15) Yellow (ge) wire of K3/87

Connection of K3 relay to A/C control unit

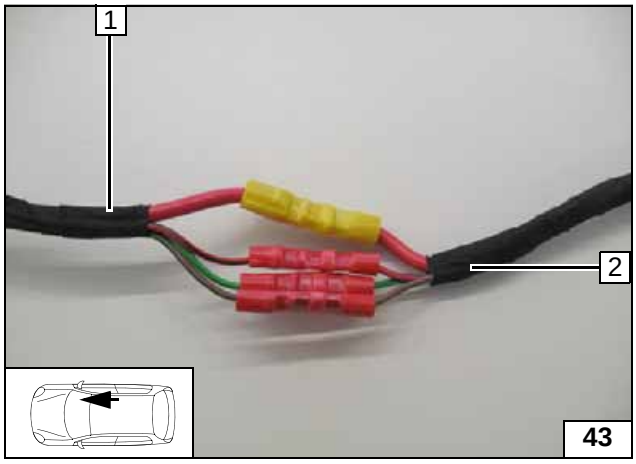


Preparing relay and fuse holder of passenger compartment



42

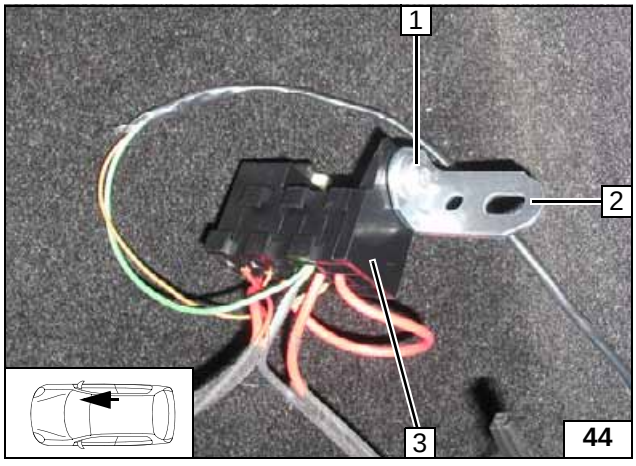
Connecting wires to passenger compartment relay and fuse holder



43

Connect same colour wires of wiring harness of passenger compartment relay and fuse holder **1** with wiring harness of heater **2** as shown in wiring diagram.

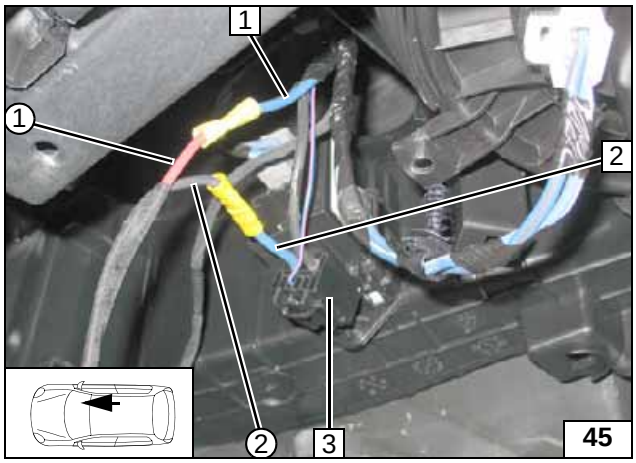
Connecting wiring harnesses using same colour wires



44

1 M5x16 bolt, large diameter washer, flanged nut
2 Angle bracket
3 Relay and fuse holder of passenger compartment

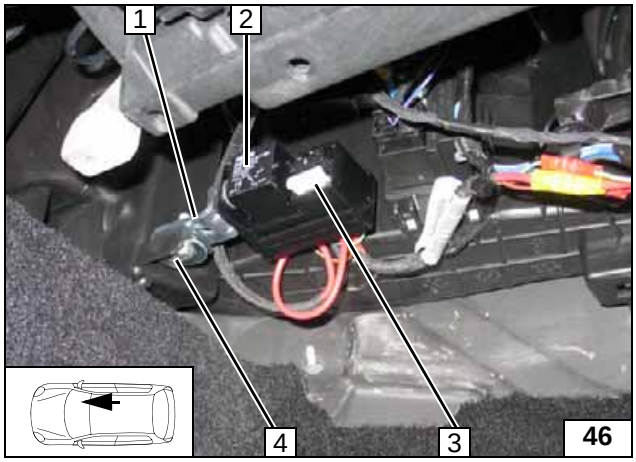
Preparing relay and fuse holder of passenger compartment



Connection to 6-pin connector **3** from fan controller.

1 Blue (bl) wire of fuse F13
2 Blue (bl) wire of fan controller connector Pin 6
① Red (rt) wire from K1/87a
② Black (sw) wire from K1/30

Connecting fan controller



Mount K1 relay **2** after installation.

1 Angle bracket
3 25A fuse F4
4 M6x20 bolt, large diameter washer, flanged nut, original vehicle hole

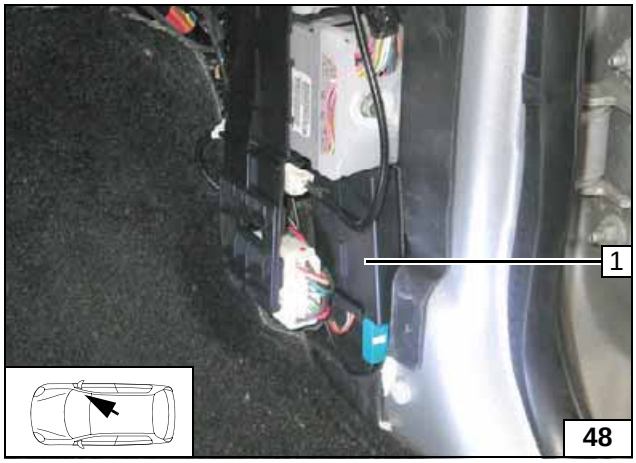
Installing relay and fuse holder of passenger compartment

Heater Controls up to 2013

Digital timer

1 Digital timer

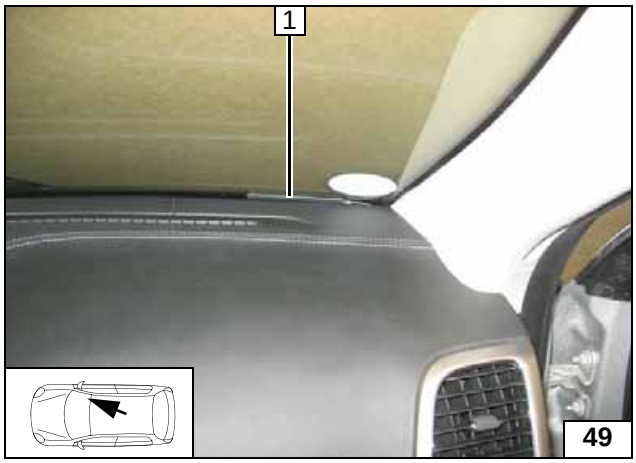
Installing digital timer



Remote Option (Telestart)

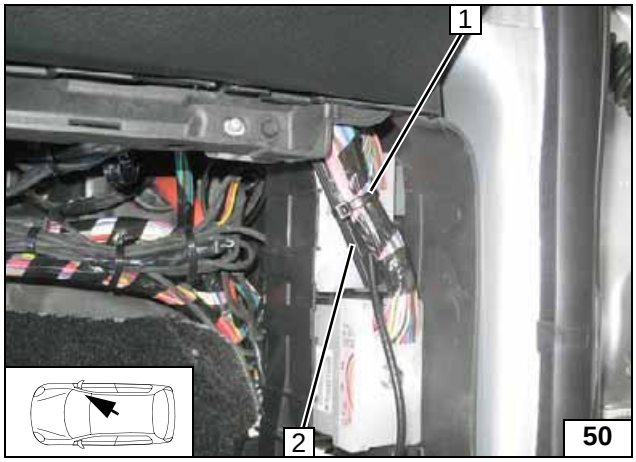
Fasten receiver **1** with adhesive tape.

Installing receiver



1 Antenna

Installing antenna



Temperature sensor T100 HTM

Fasten temperature sensor **2** with cable tie **1**.

Installing temperature sensor

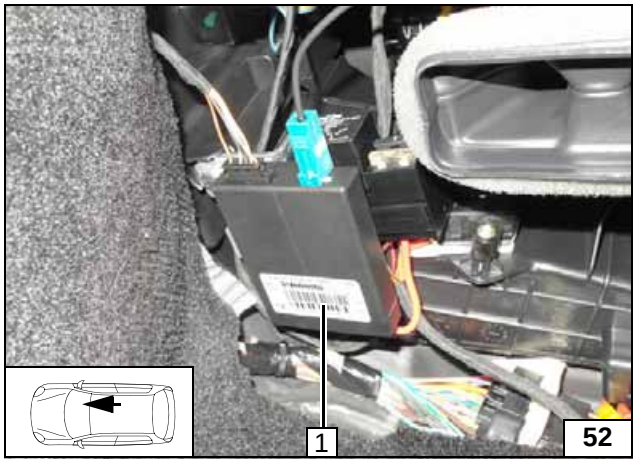
Heater Controls from 2014

Digital timer

1 Digital timer

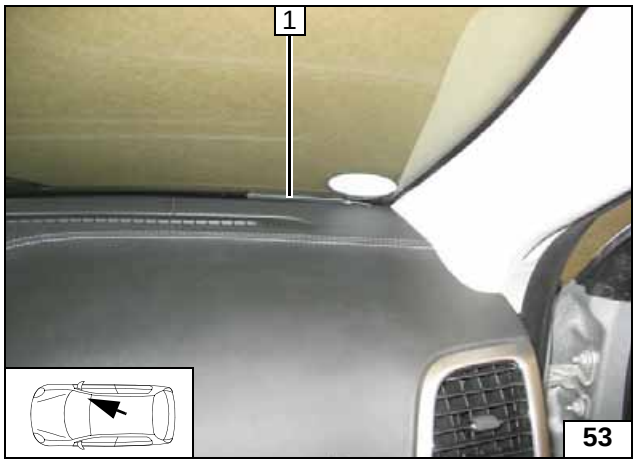
Installing digital timer

Remote Option (Telestart)



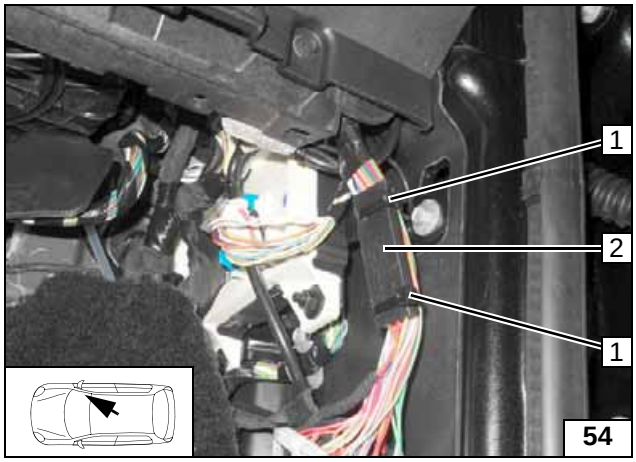
Fasten receiver **1** with adhesive tape.

Installing receiver



1 Antenna

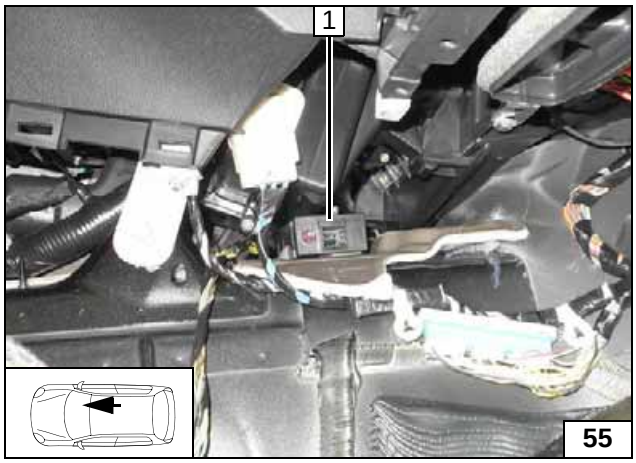
Installing antenna



Temperature sensor T100 HTM

Fasten temperature sensor **2** with cable tie **1**.

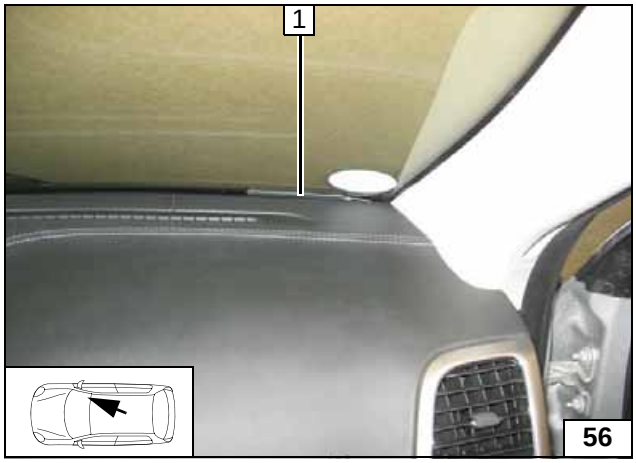
Installing tempera-ture sensor



Remote option (Thermo Call)

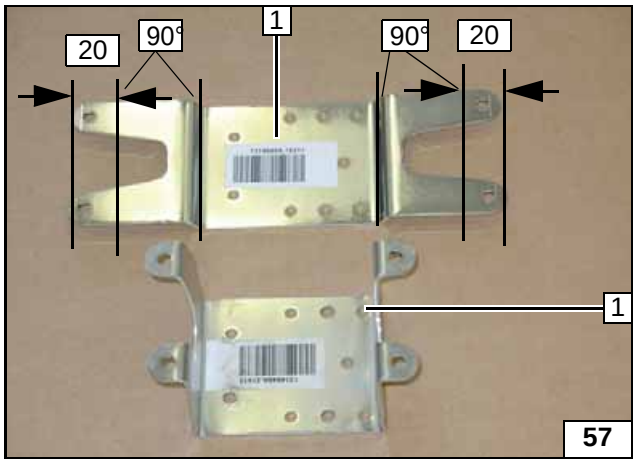
Fasten receiver **1** with adhesive tape.

Installing receiver



1 Antenna

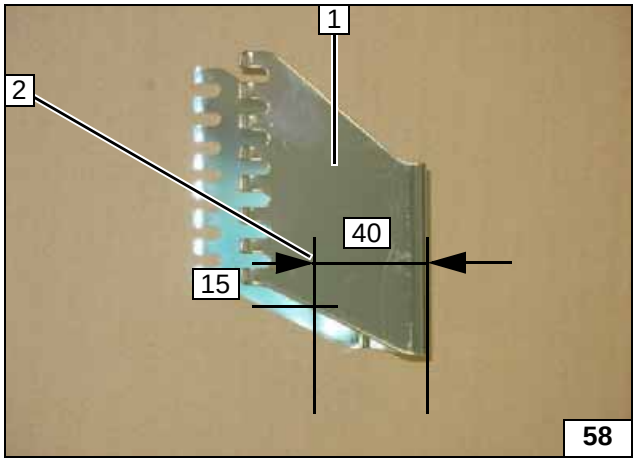
Installing antenna



Preparing Installation

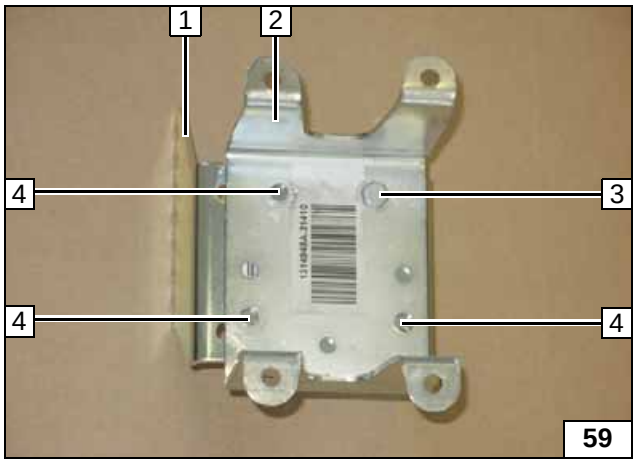
Angle down bracket **1** as shown.

Bending bracket



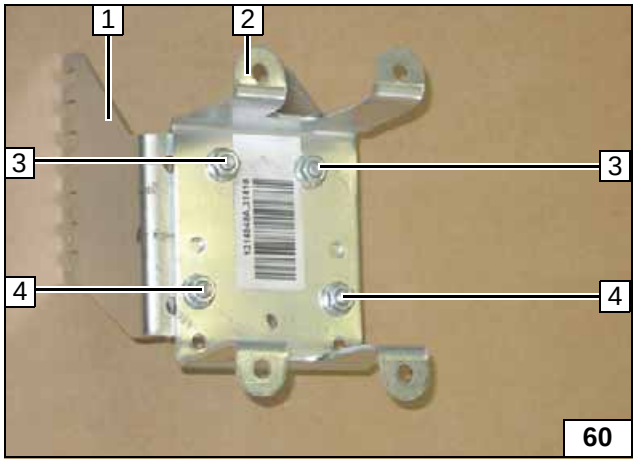
1 Bracket
2 7.0 mm dia. hole

Preparing bracket



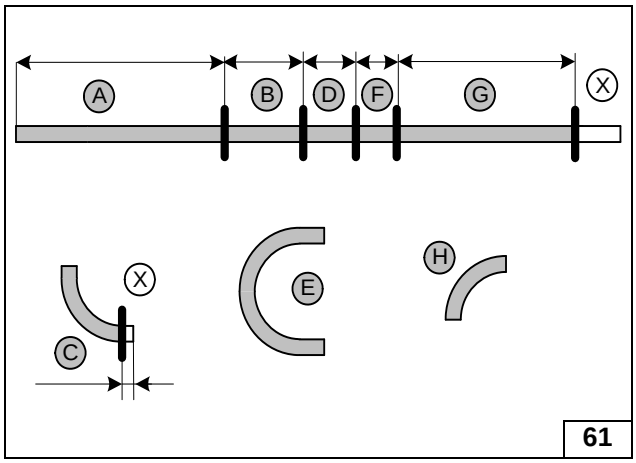
Align bracket **2** to bracket **1**, fix with M6X16 bolt and flanged nut **3**, copy hole pattern **4** to 7 mm dia. bracket **1** [3x] and drill.

Copying hole pattern



1 Bracket
2 Bracket
3 M6x16 bolt, nut
4 M6x16 bolt, large diameter washer, nut

Premounting bracket

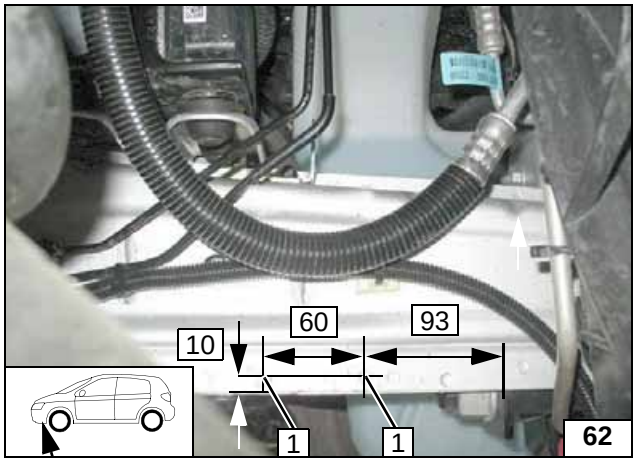


Discard section **X**.
Hose **C** = 90°, 18 mm dia. moulded hose
Hose **E** = 180°, 18 mm dia. moulded hose
Hose **H** = 180°, 15-18 mm dia. moulded hose

A = 630
B = 120
C = 5
D = 70
F = 60
G = 530

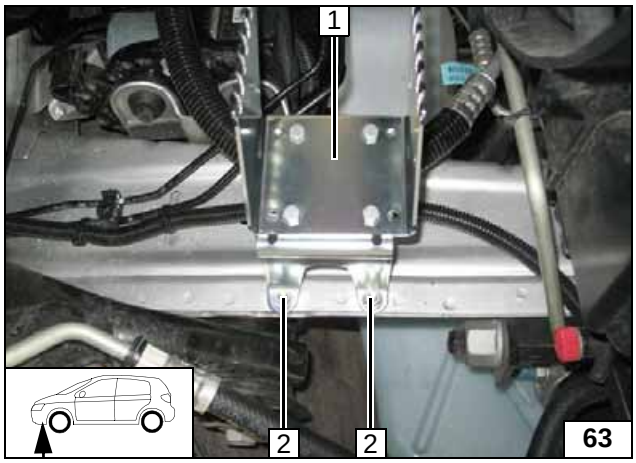
Cutting hoses to length

Preparing Installation Location



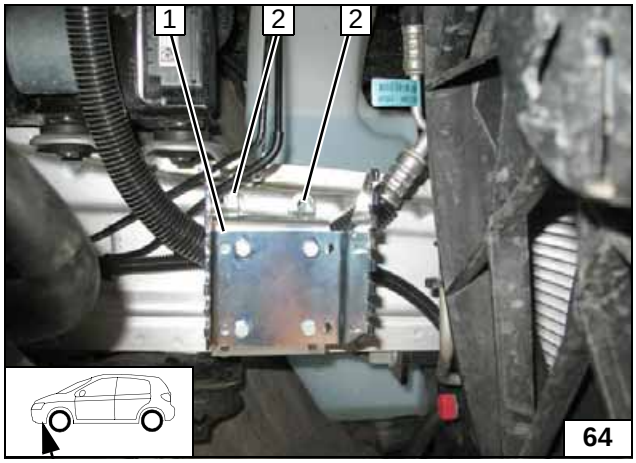
Copy hole pattern **1** [2x], 7mm dia. hole [2x]

Copying hole pattern



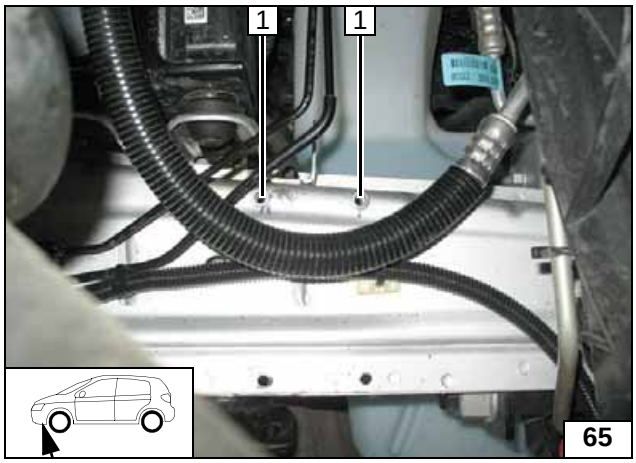
Mount bracket **1** with M6x16 bolt **2** [2x] and flanged nut [2x].

Copying hole pattern



Align bracket **1**, copy hole pattern **2**[2x]. Disassemble bracket again.

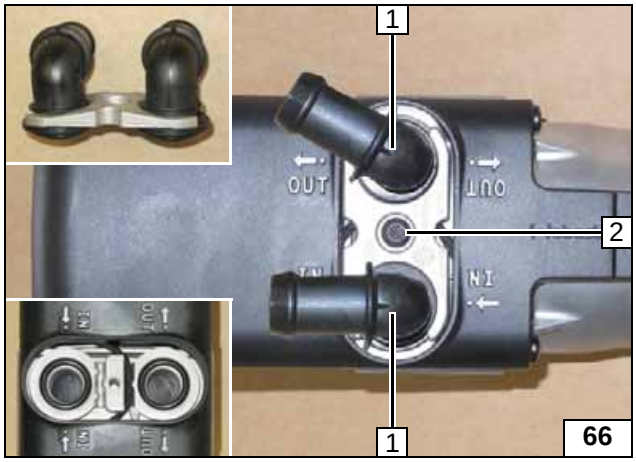
Copying hole pattern



1 9.1 mm dia. hole, M6 rivet nut [2x]

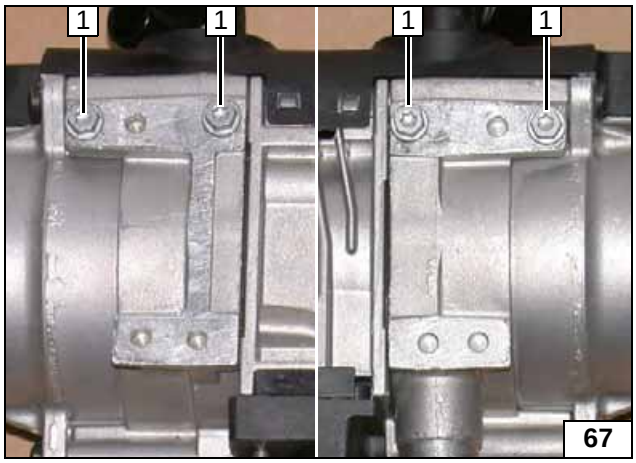
Installing rivet nuts

Preparing Heater



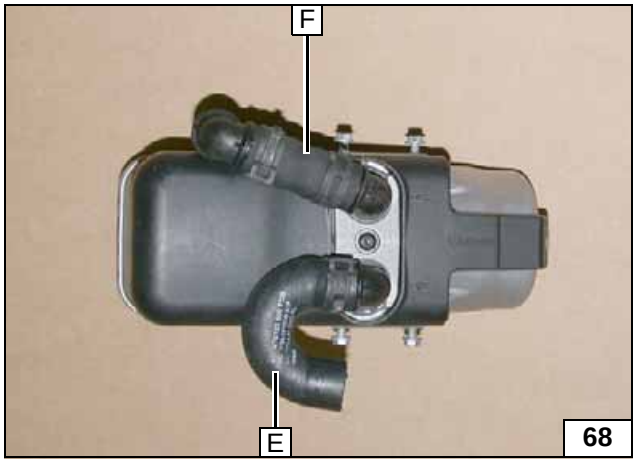
1 90° water connection piece, sealing ring [2x each]
2 5x15 self-tapping bolt, retaining plate of water connection piece

Installing water connection piece



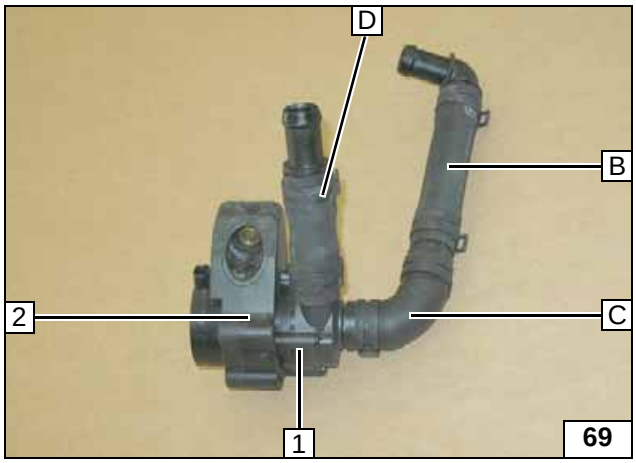
Screw 5x13 self-tapping bolts **1** [4x] into existing holes by a maximum of 3 thread turns.

Premounting bolts loosely



All spring clips, 25 mm dia.
All connecting pipes, 18x18 mm dia.

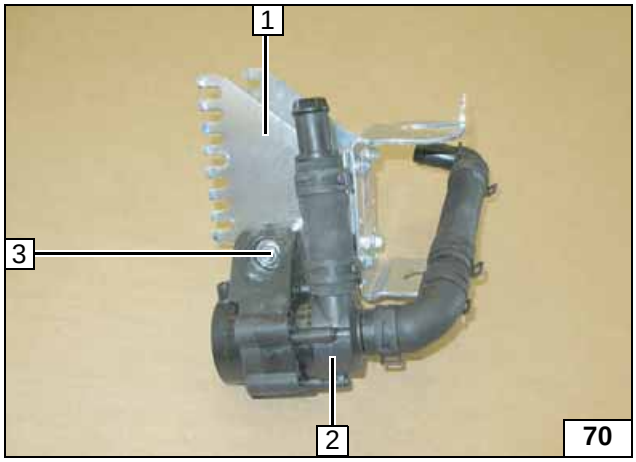
Mounting hoses E and F



All spring clips, 25 mm dia.
All connecting pipes, 18x18 mm dia.

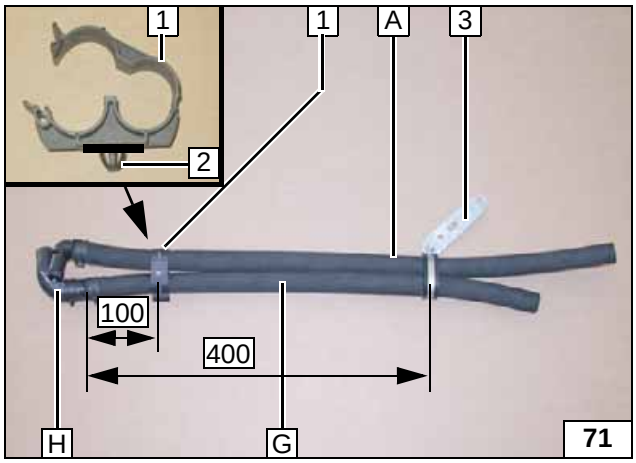
1 Circulating pump
2 Mounting for circulating pump

Premounting circulating pump



1 Bracket of heater
2 Circulating pump premounted
3 M6x25 bolt, washer, flanged nut

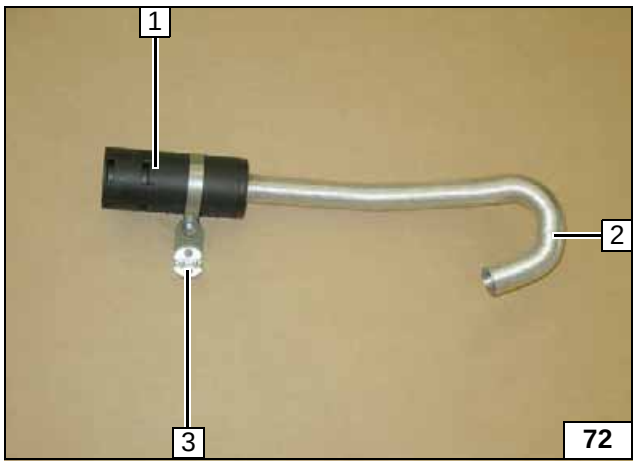
Premounting bracket and circulating pump



Separate retaining clip **2** from hose bracket **1**.

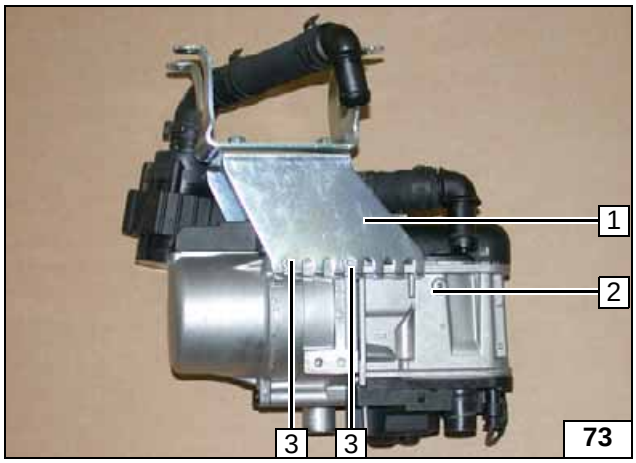
1 Hose bracket
3 Perforated bracket, 38 mm dia. rubber-coated clamp, M6x16 bolt, flanged nut

Premounting coolant hoses A, G and H



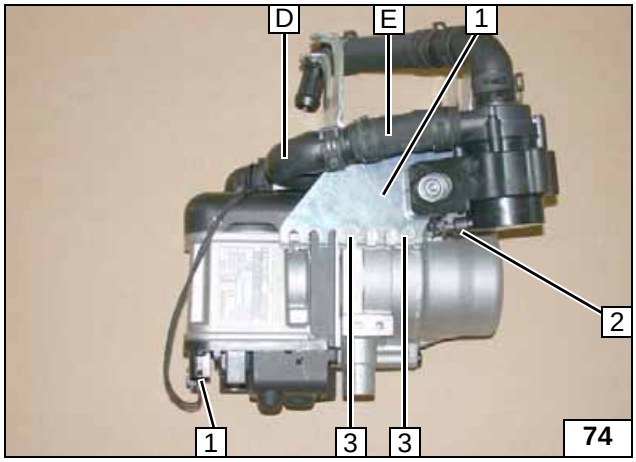
1 Silencer
2 Intake pipe
3 Angle bracket, M5x16 bolt, nut, large diameter washer, 51 mm dia. clamp

Premounting silencer



Insert heater **2** in bracket **1** as shown and tighten 5x13 self-tapping bolt **3** [2x].

Premounting heater



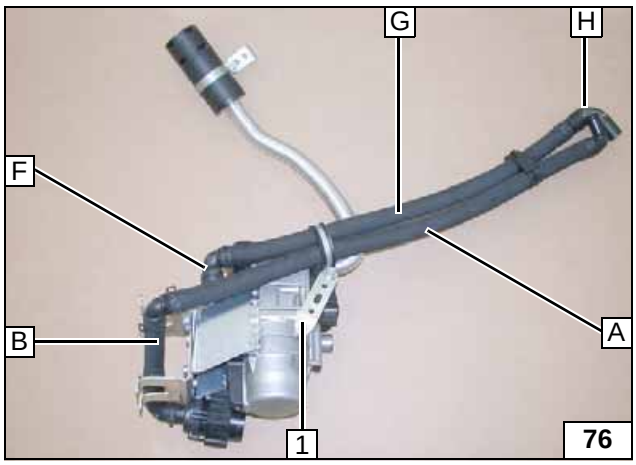
Connect hose **D** and **E**.

1 Bracket
2 Install wiring harness of circulating pump
3 Tighten 5x13 self-tapping bolts [2x]

Premounting heater

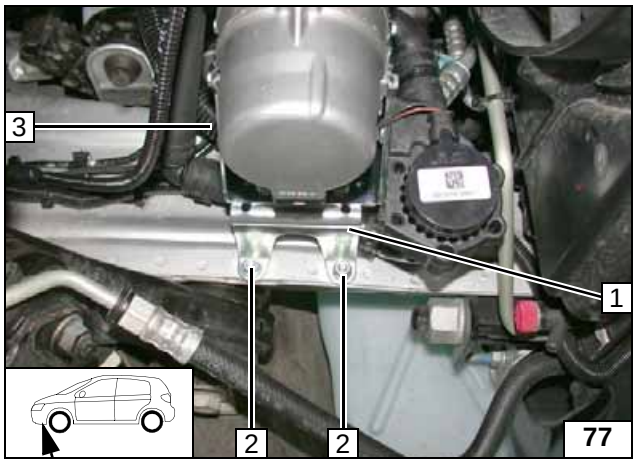
1 Intake pipe

Premounting intake pipe on heater



1 5x13 self-tapping bolt, perforated bracket

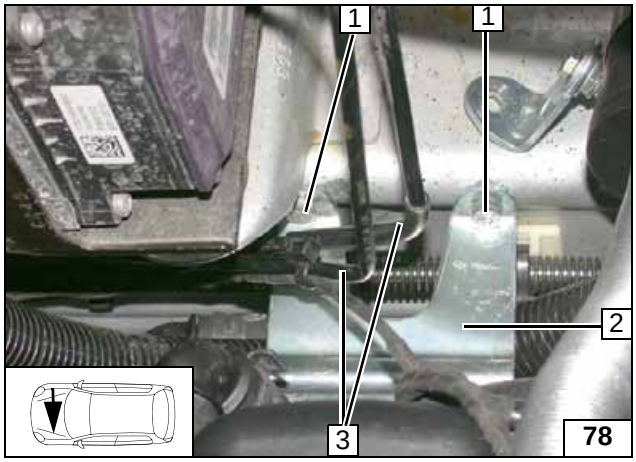
Connecting preinstalled coolant hoses to heater



Installing Heater

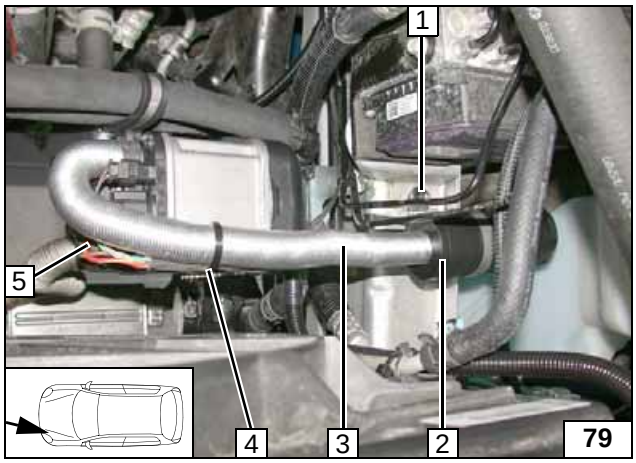
Align A/C line **3** within the bracket without system.

1 Bracket with heater premounted
2 M6x16 bolt, flanged nut



Align brake wires **3** without system.

1 M6x20 bolt, spring lockwasher
2 Bracket with heater premounted



Combustion Air

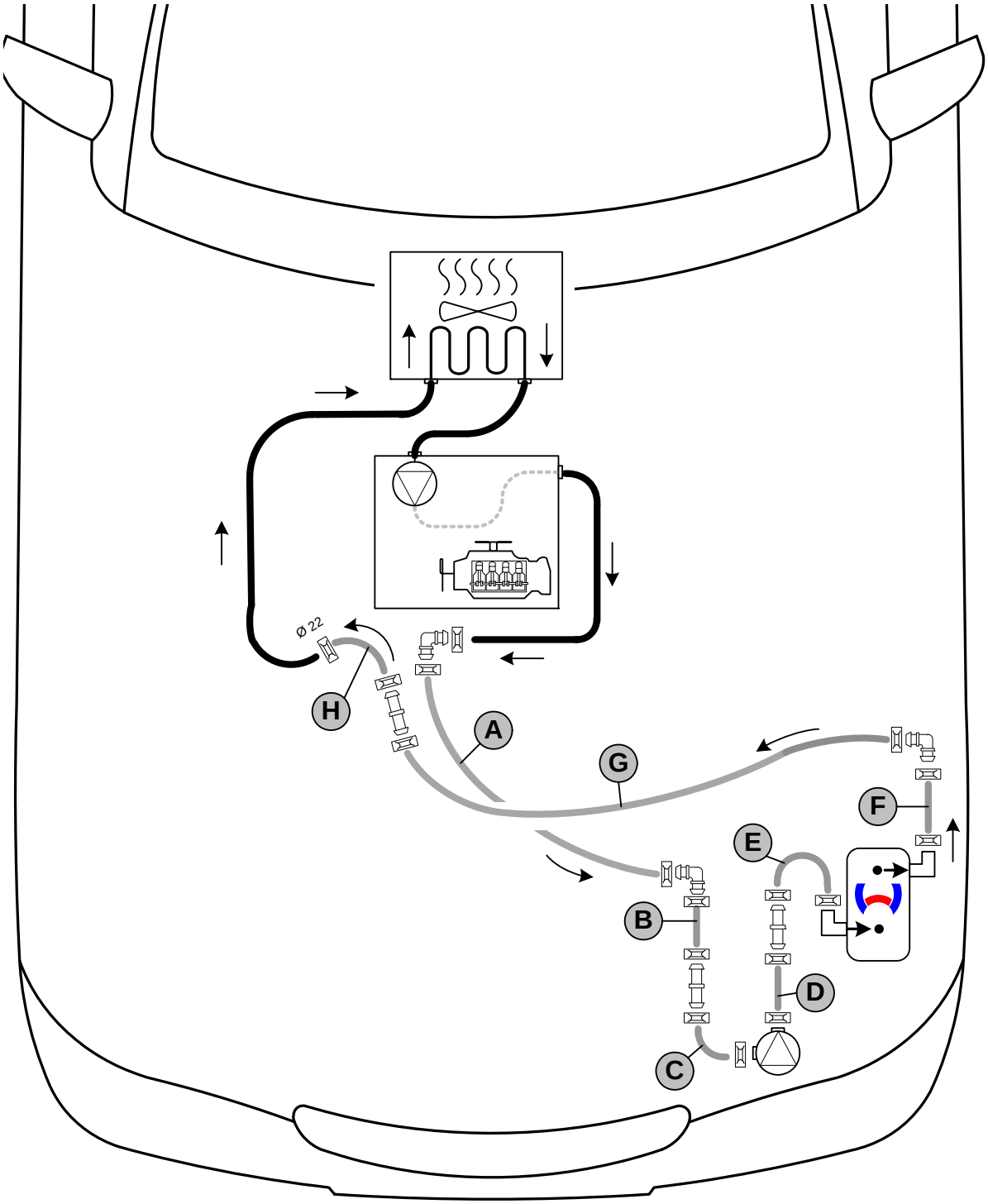
Align silencer **2** and install with plastic nut **1** on original vehicle stud bolt.

3 Intake pipe
4 Cable tie, wiring harness of heater
5 Attach connector [2x] of heater wiring harness to heater

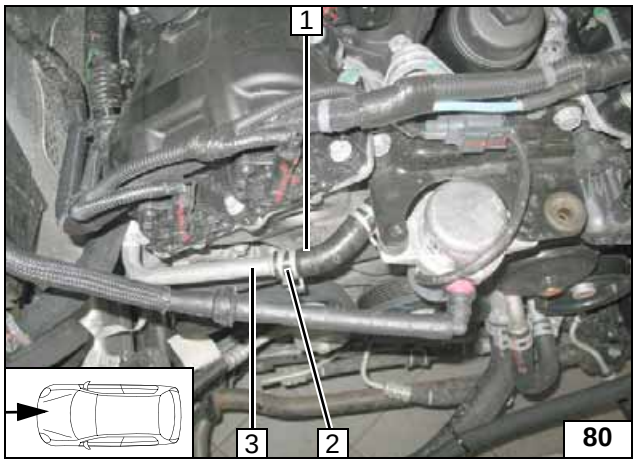
Coolant Circuit

WARNING!
Any coolant running off should be collected using an appropriate container. Install hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when installing the hoses.
The connection should be modelled on an "inline" circuit and based on the following diagram:

Hose routing diagram

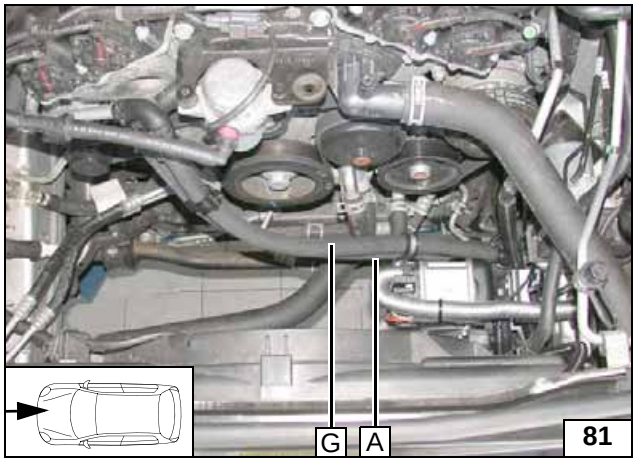


All spring clips without a specific designation = 25mm dia.
All connecting pipes without specific designation = 18x18mm dia.
All connecting pipes without specific designation = 18x18 mm dia.



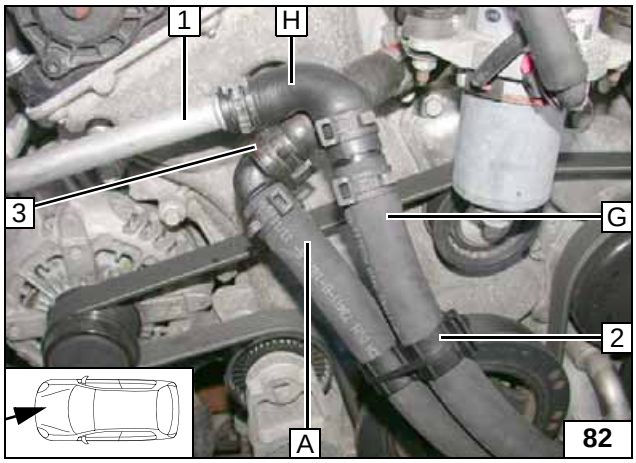
Pull hose end at engine outlet **1** off pipe **3**, the original vehicle spring clip **2** will not be re-used.

Cutting point



Route hoses **A** and **G** to connecting point.

Routing in engine compartment

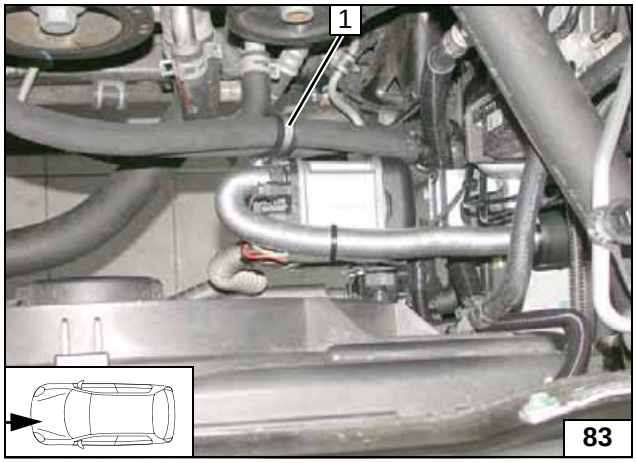


Ensure sufficient distance to neighbouring components.

Align hose bracket **2**.

1 Pipe on heat exchanger inlet
3 Engine outlet hose section

Connecting engine outlet and heat exchanger inlet



Ensure sufficient distance to neighbouring components.

1 38 mm dia. rubber-coated pipe clamp

Routing in engine compartment

Fuel

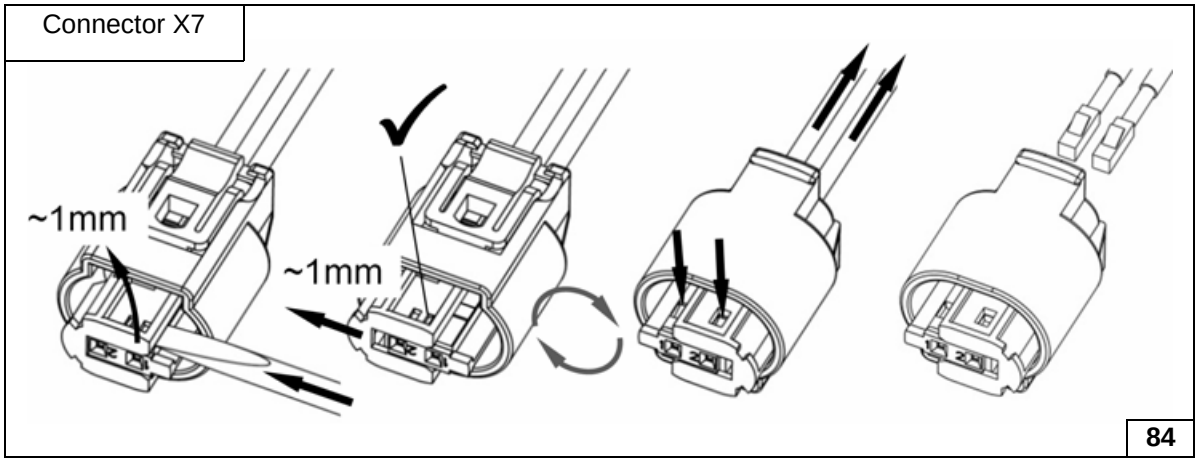
CAUTION!
Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

Catch any fuel running off with an appropriate container.

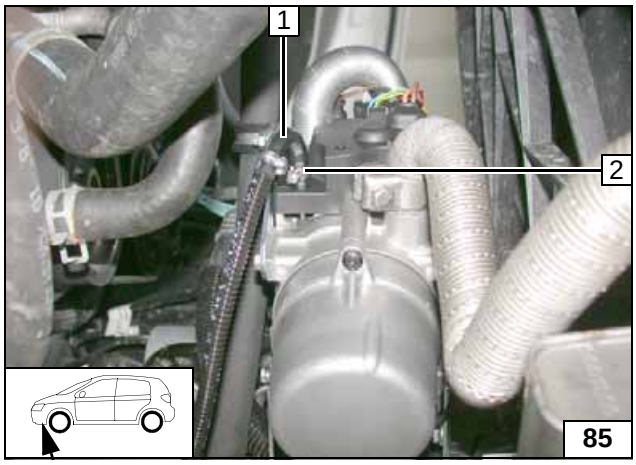
Route fuel line and metering pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties.
Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

WARNING!
The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.

Removing metering pump connector



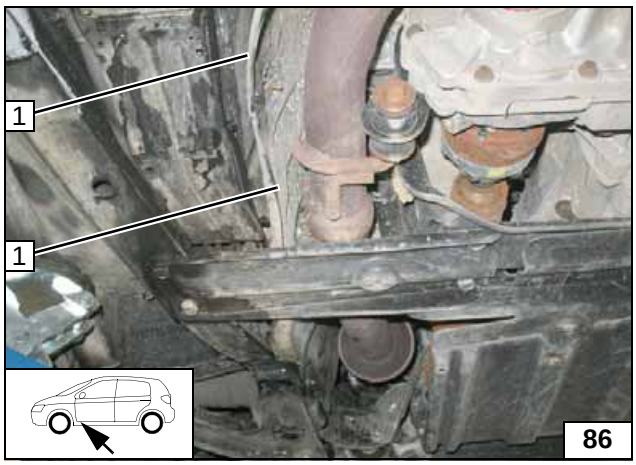
Connecting heater

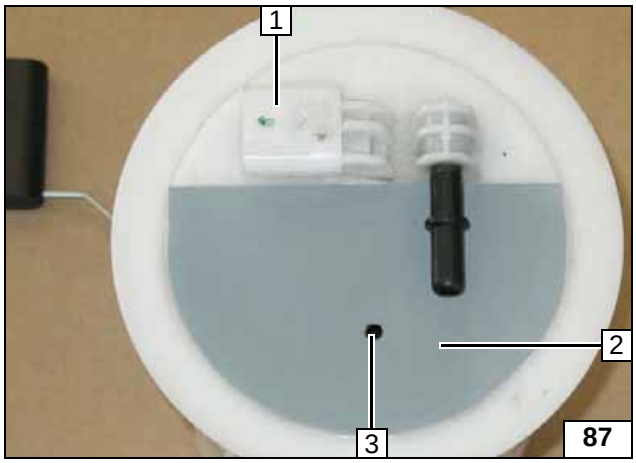


1 90° moulded hose, fuel line
2 10 mm dia. clamp

Routing lines

Route fuel line and wiring harness of metering pump in corrugated tube **1** on original vehicle lines to the rear.

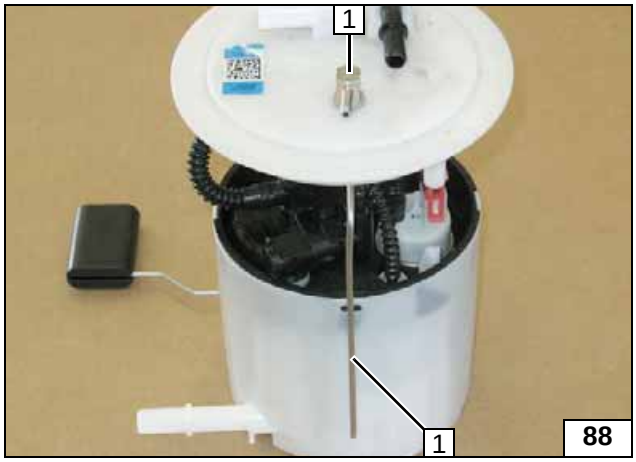




Remove the tank according to the manufacturer's instructions. Remove fuel-tank sending unit **1** in accordance with manufacturer's instructions. Cut out template for fuel-tank sending unit **2** and position.

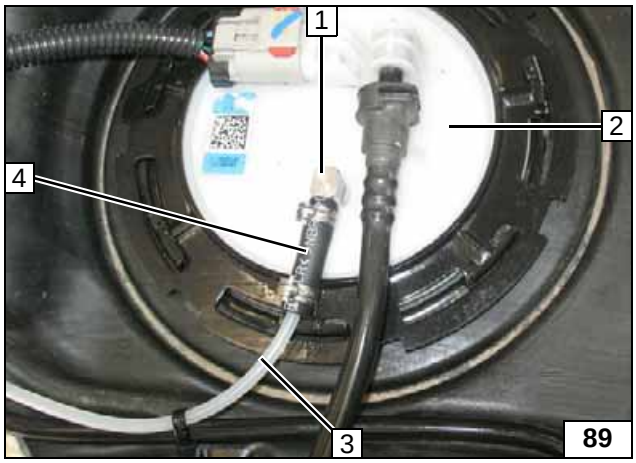
3 Copy hole pattern, 6 mm dia. hole

Fuel extraction



Mould fuel standpipe **1** according to template and cut to length.

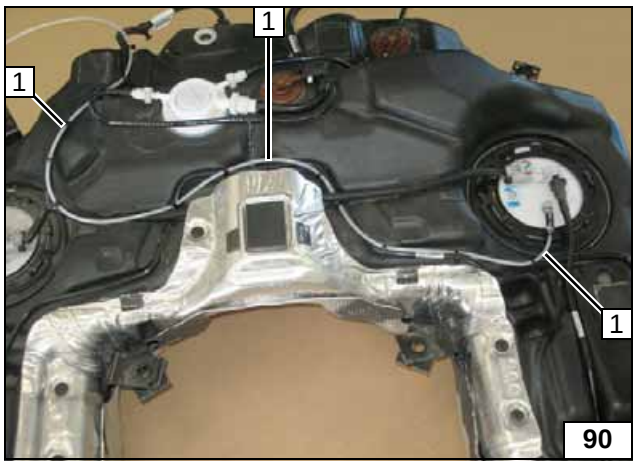
Installing fuel standpipe



Install fuel-tank sending unit **2** in accordance with manufacturer's instructions.

1 Fuel standpipe
3 Fuel line
4 Hose section, 10 mm dia. clamp [2x]

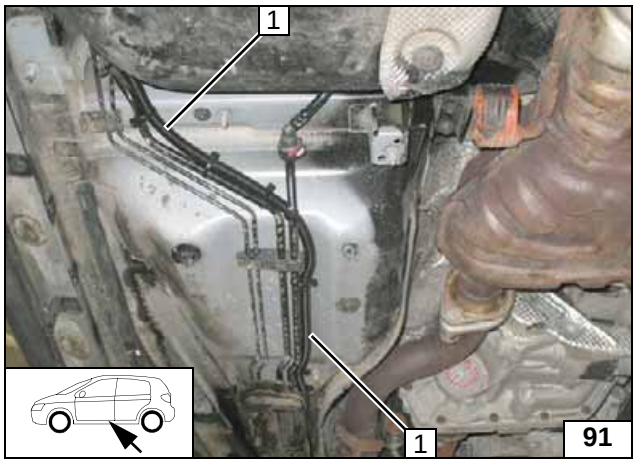
Connecting fuel line



Install tank after routing according to manufacturer's instructions.

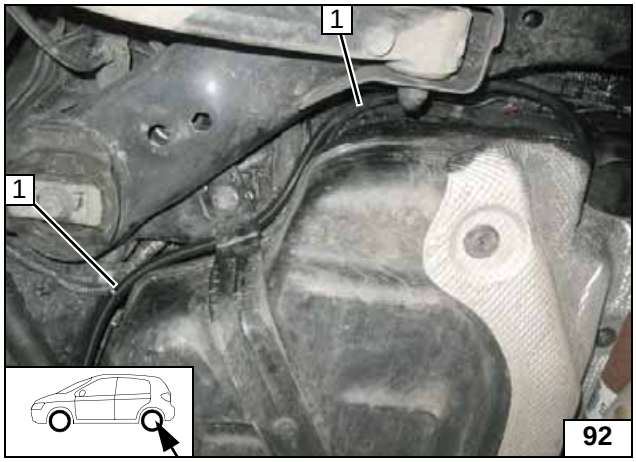
1 Secure fuel line with cable ties

Routing fuel line



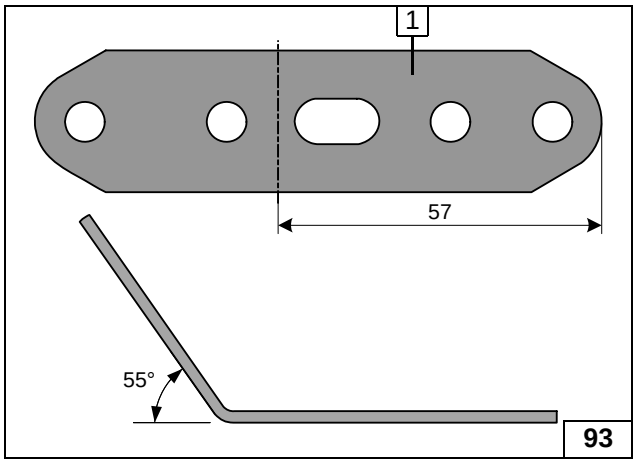
Route fuel line and wiring harness of metering pump in corrugated tube **1** on original vehicle lines to the tank.

Routing lines



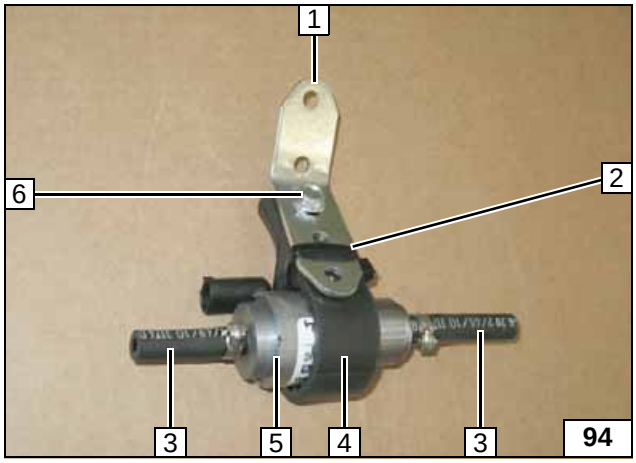
Route fuel line and wiring harness of metering pump in corrugated tube **1** to the installation location of the metering pump.

Routing lines



1 Perforated bracket

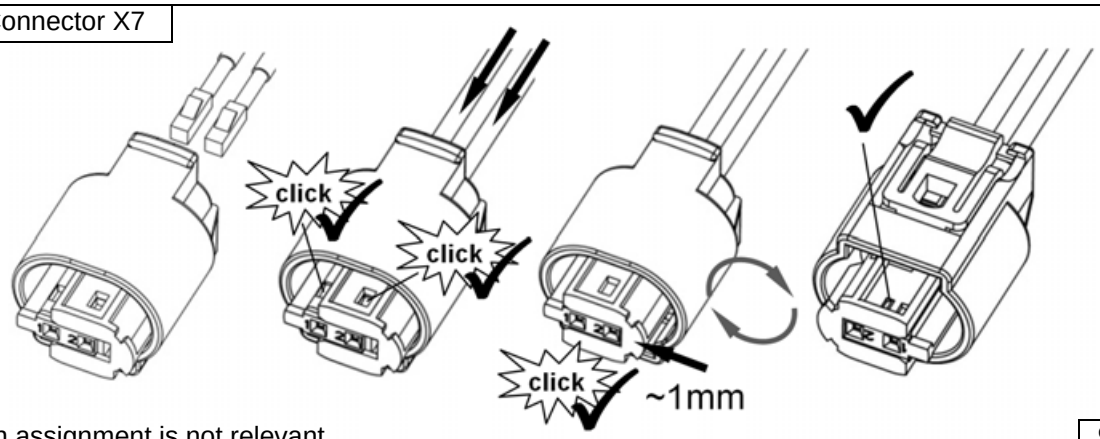
Preparing perforated bracket



1 Perforated bracket
2 Cable tie
3 Hose section, 10 mm dia. clamp [2x each]
4 Metering pump mounting
5 Metering pump
6 M6x25 bolt, support angle bracket, flanged nut

Premounting metering pump

Connector X7



Pin assignment is not relevant.

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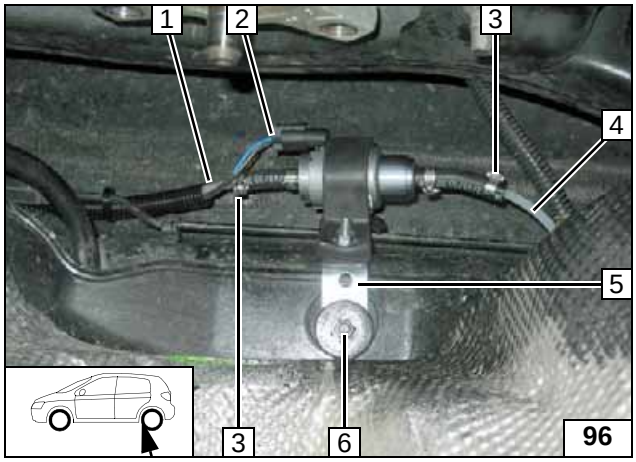
Completing metering pump connector



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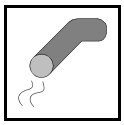
Check the position of the components; adjust if necessary. Check that they have freedom of movement.

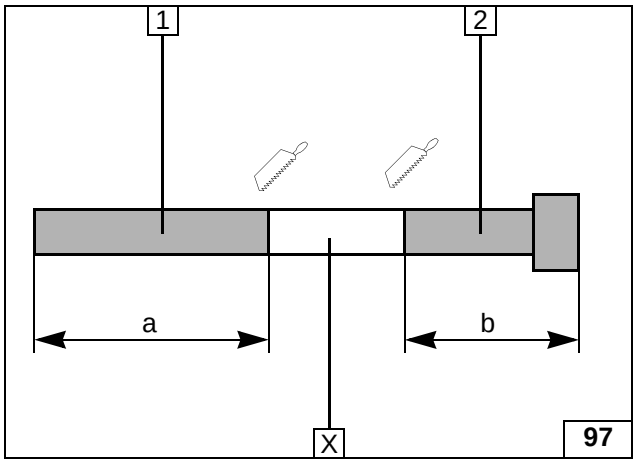
Installing metering pump

1. Fuel line of heater
2. Wiring harness of metering pump, connector mounted
3. 10 mm dia. clamp [2x]
4. Fuel line of fuel standpipe
5. Perforated bracket
6. Original vehicle bolt



Exhaust Gas

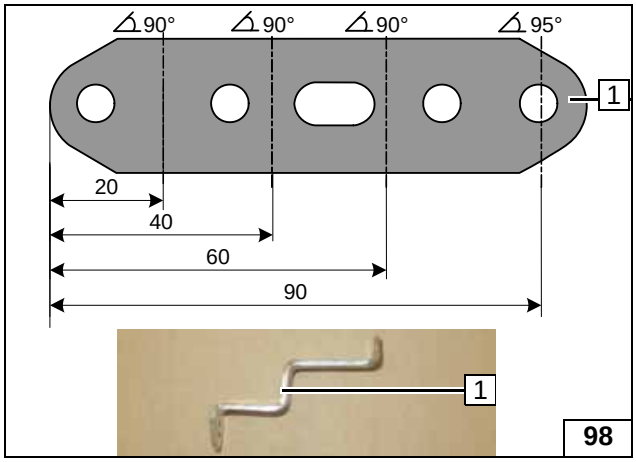
Discard section **X**.



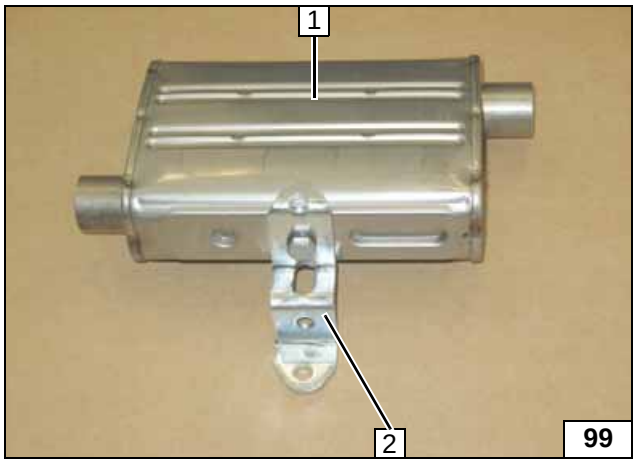
1 Exhaust pipe
a = 390
2 Exhaust end section
b = 350

Preparing exhaust pipe

Angle down perforated bracket **1** as shown**.**

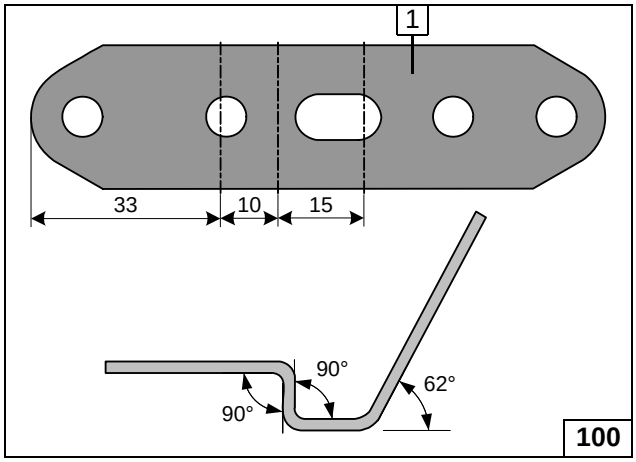


Preparing perforated bracket



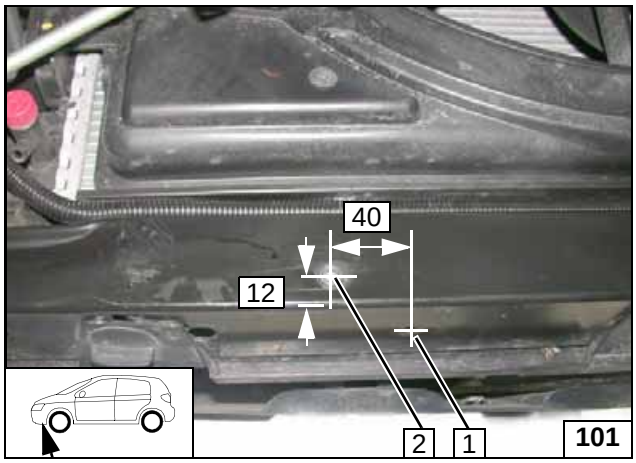
1 Exhaust silencer
2 Perforated bracket, M6x16 bolt, spring lockwasher

Premounting exhaust silencer



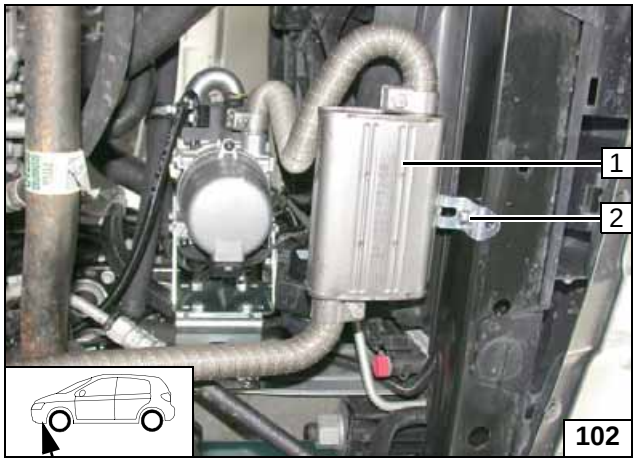
1 Perforated bracket

Preparing perforated bracket for exhaust outlet



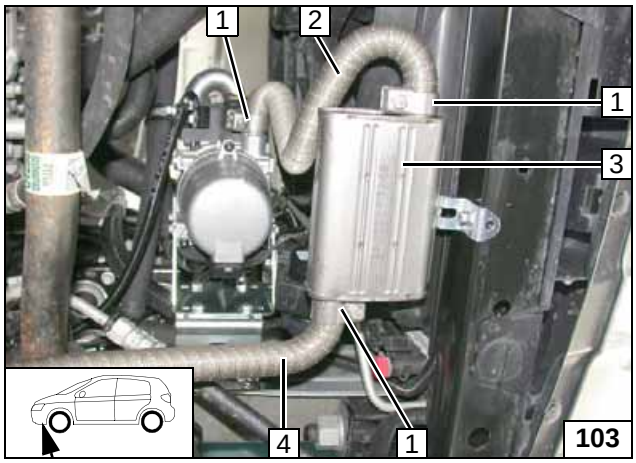
1 Original vehicle hole
2 9.1 mm dia. hole for M6 rivet nut

Hole for exhaust silencer



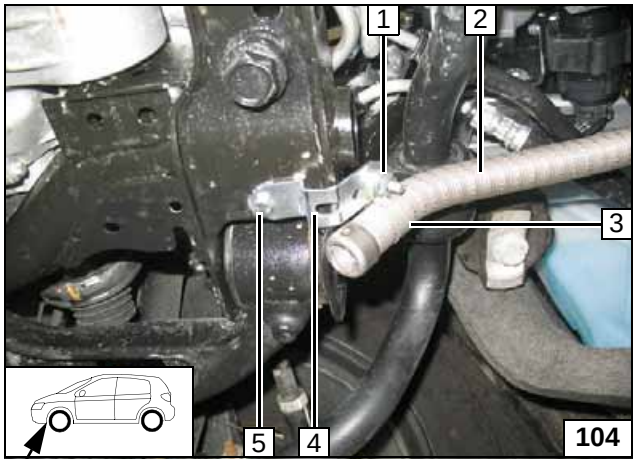
1 Exhaust silencer
2 M6x20 bolt, spring lockwasher, M6 rivet nut

Mounting exhaust silencer



1 Hose clamp [3x]
2 Exhaust pipe
3 Exhaust silencer
4 Exhaust end section

Mounting exhaust silencer



Ensure sufficient distance to neighbouring components.

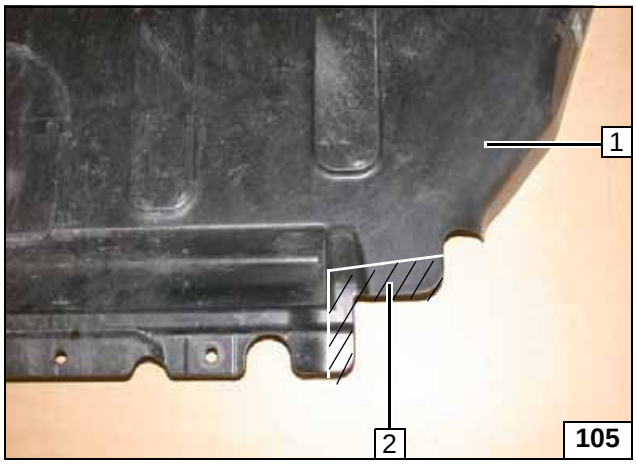
1 M6x20 bolt, flanged nut
2 Exhaust end section
3 P-clamp
4 Perforated bracket
5 M6x20 bolt, large diameter washer, flanged nut, existing hole

Installing exhaust end section

Final Work

WARNING!
Reassemble the disassembled components in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Insulate and tie back all loose wires.
Only use manufacturer-approved coolant. Spray the heater components with anti-corrosion wax (Tectyl 100K, Order No. 111329).

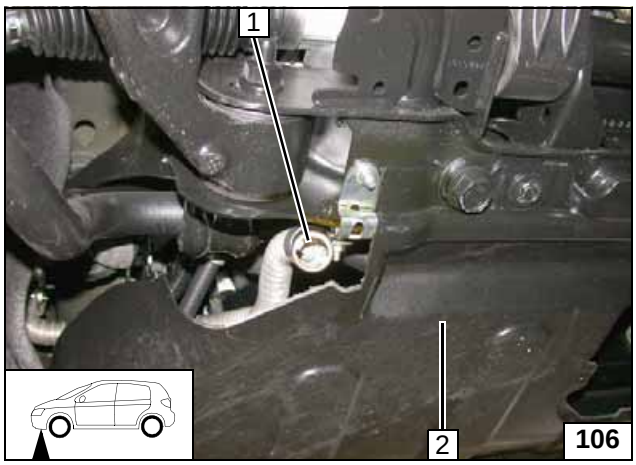
- **Connect the battery.**
- **Fill and bleed the coolant circuit according to the vehicle manufacturer's instructions.**
- **Set digital timer, teach Telestart transmitter.**
- **Make settings on A/C control panel according to the "Operating Instructions for End Customer".**
- **Place caution label "Switch off parking heater before refueling" in the area of the filler neck.**
- **For initial startup and function check, please see Installation Instructions.**



Process underride protection **1** as shown.

2 Discard section

Processing underride protection



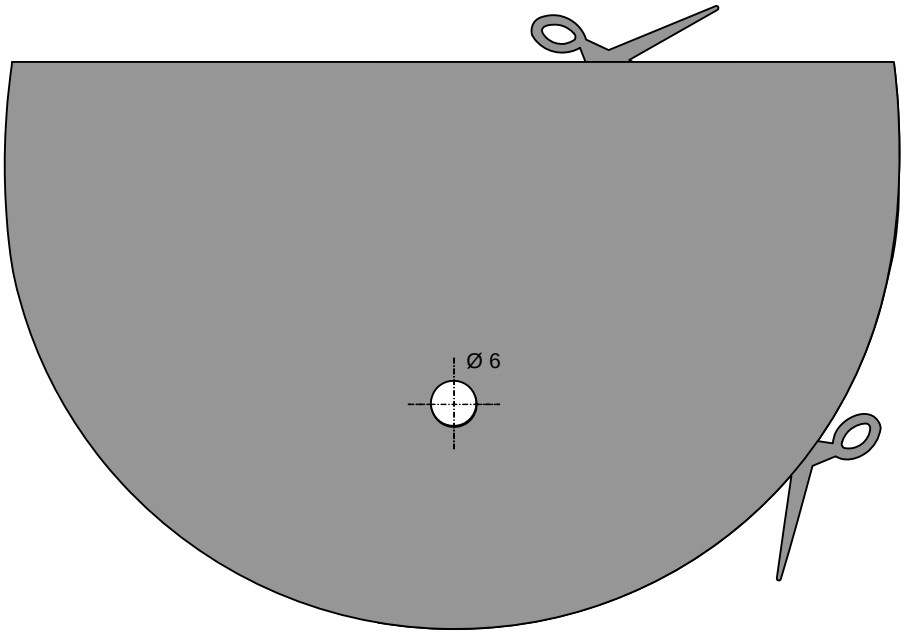
Ensure sufficient distance to neighbouring components.

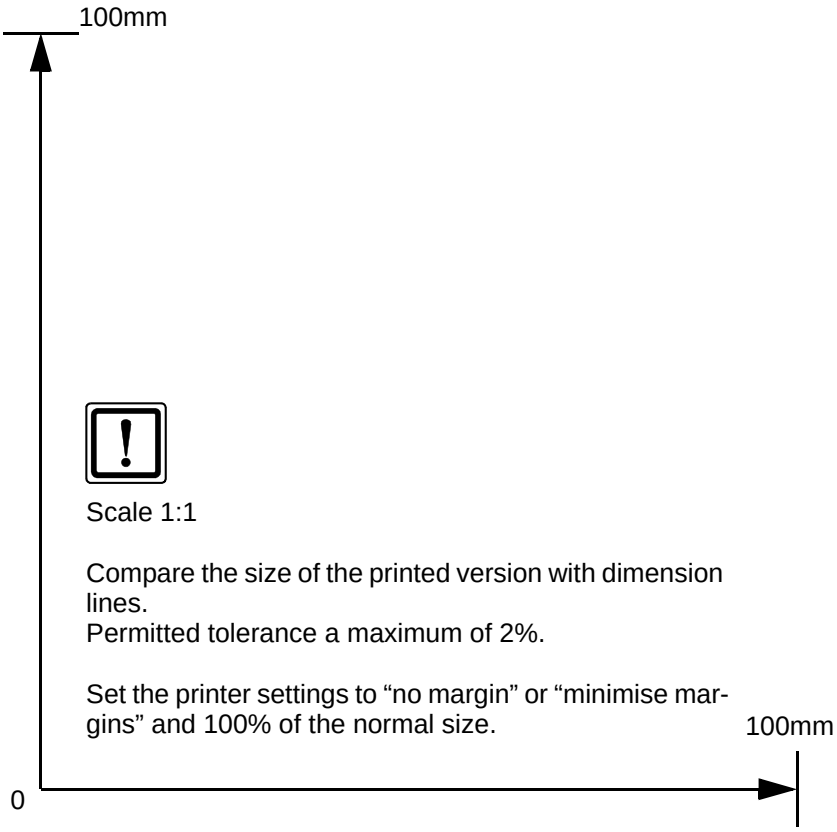
1 Exhaust end section
2 Mount underride protection

Aligning exhaust end section

Webasto Thermo & Comfort SE
Postfach 1410
82199 Gilching
Germany
Internet: www.webasto.com
Technical Extranet:
http://dealers.webasto.com

Template for Fuel-Tank Sending Unit



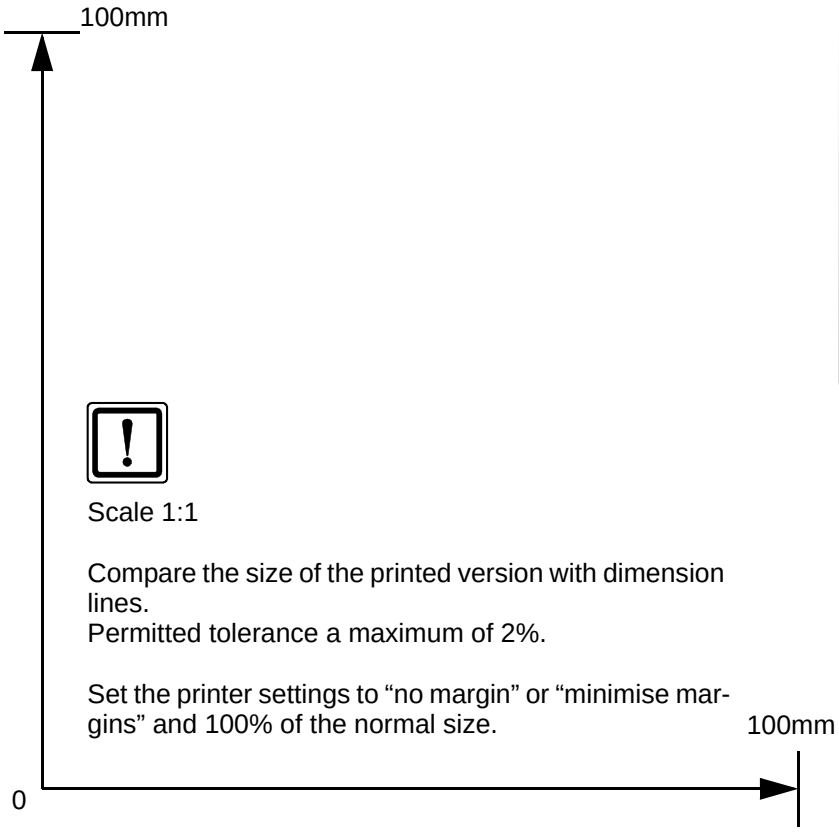


Scale 1:1

Compare the size of the printed version with dimension lines.
Permitted tolerance a maximum of 2%.

Set the printer settings to “no margin” or “minimise margins” and 100% of the normal size.

Template for Fuel Standpipe



Scale 1:1

Compare the size of the printed version with dimension lines.
Permitted tolerance a maximum of 2%.

Set the printer settings to “no margin” or “minimise margins” and 100% of the normal size.

Webasto
Feel the Drive

Operating Instructions for Automatic Air-Conditioning up to MY 2013

Please remove page and add to the vehicle operating instructions.

Note:
We recommend matching the heating time to the driving time.
Heating time = driving time
Example:
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

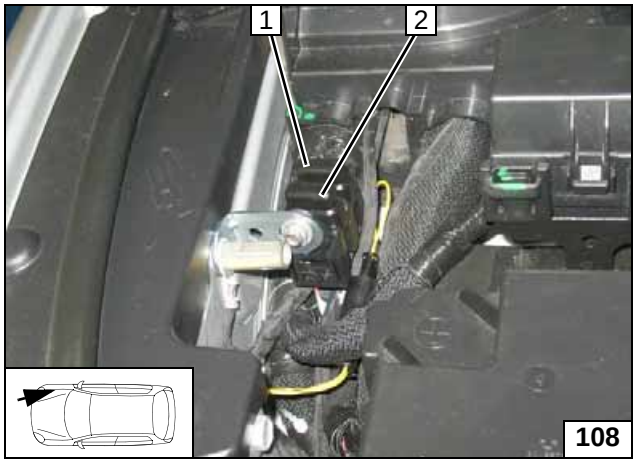
If vehicles have passenger compartment monitoring, this must be deactivated in addition to the vehicle settings for the heating operation.
Instructions for deactivation are given in the Operating Manual of the vehicle!

Before parking the vehicle, make the following settings:

The fan speed need not be pre-selected.

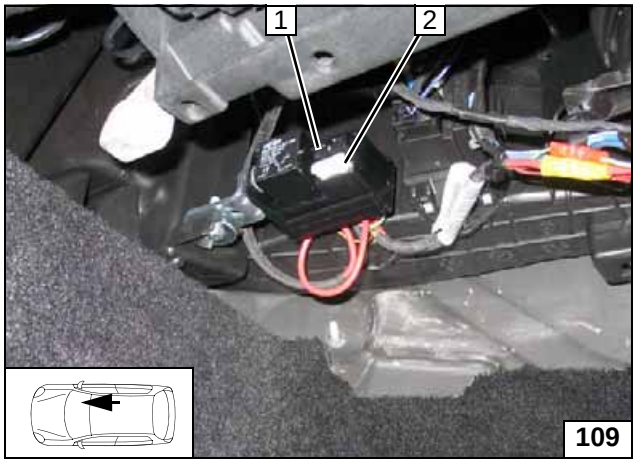
1 Set temperature to "HI"
2 Air outlet to windscreen

A/C control panel



1 20A heater fuse F1
2 30A main fuse F2 of passenger compartment

Engine compartment fuses



1 1A fuse F3 of heater control
2 25A fan fuse F4

Passenger compartment fuses

Webasto
Feel the Drive

Operating Instructions for Automatic Air-Conditioning from MY 2014

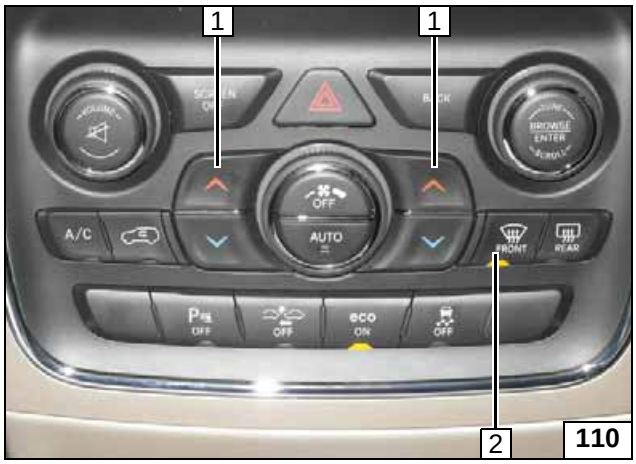
Please remove page and add to the vehicle operating instructions.

Note:
We recommend matching the heating time to the driving time.
Heating time = driving time
Example:
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

If vehicles have passenger compartment monitoring, this must be deactivated in addition to the vehicle settings for the heating operation.
Instructions for deactivation are given in the Operating Manual of the vehicle!

Before parking the vehicle, make the following settings:

A/C control panel



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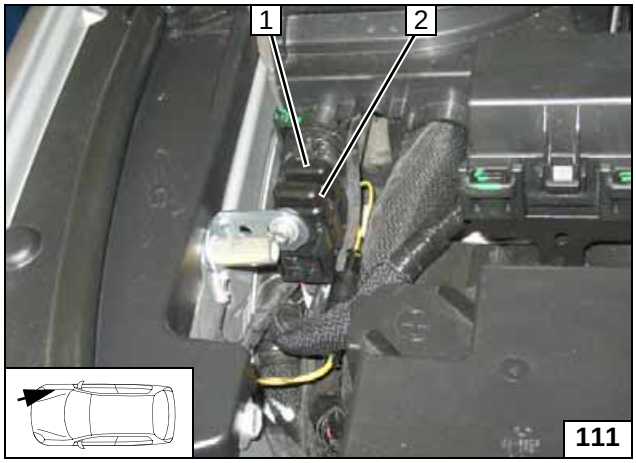
The fan speed need not be pre-selected.

1 Set temperature to "HI" on both sides
2 Air outlet to windscreen

Engine compartment fuses



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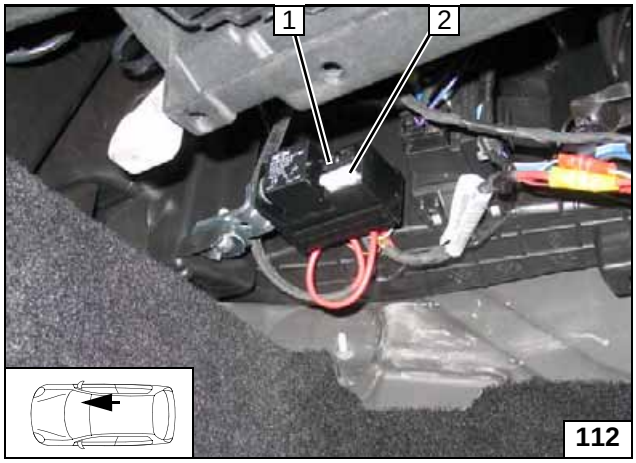
1 20A heater fuse F1
2 30A main fuse F2 of passenger compartment

Passenger compartment fuses



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1 1A fuse F3 of heater control
2 25A fuse F4