Water Heater

Webasto
Feel the Drive

***Thermo Top Evo* Parking Heater**

E1
00 0258

Installation Documentation
Kia Rio

Validity

Manufacturer	Model	Type	EG-BE-No. / ABE
Kia	Rio	UB	e11 * 2007 / 46 * 0195 * ...

Motorisation	Fuel	Transmission type	Output in kW	Displacement in cm³	Engine code
1.1 D	Diesel	6-speed SG	55	1120	D3FA
1.4 D	Diesel	6-speed SG	66	1396	D4FC

SG = manual transmission

From Model Year 2011
Left-hand drive vehicle

Verified equipment variants: Manual / automatic air-conditioning system
Front fog lights

Exclusion: FuelFix alteration

Total installation time: approx. 8 hours

Kia Rio

Table of Contents

Necessary Components

- Basic delivery scope of *Thermo Top Evo* in accordance with price list
- Installation kit for Kia Rio 2011 Diesel: **1318168C**
- Heater control in accordance with price list and upon consultation with end customer
- In case of Telestart, indicator lamp in accordance with price list and in consultation with end customer

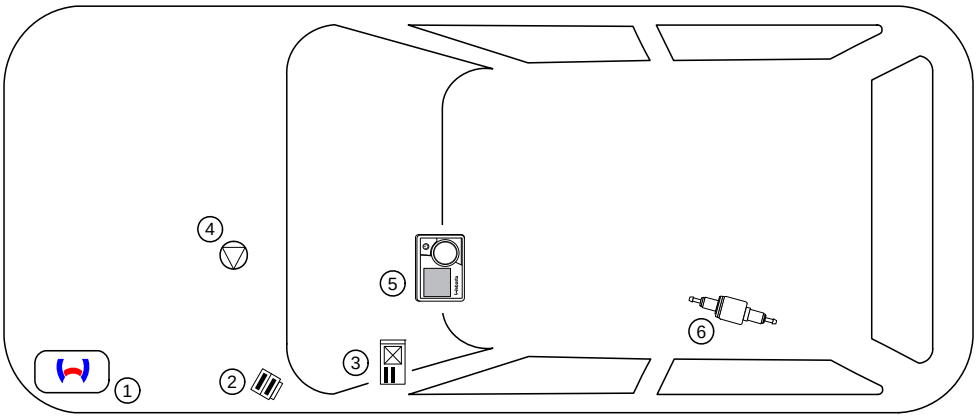
Installation instructions:

- Arrange for the vehicle to be delivered with the tank only about ¼ full.
- The installation location of the push button in case of Telestart or Thermo Call should be confirmed with the end customer.
- Depending on the available space and manufacturer's instructions, we recommend the use of a vehicle battery with more electrical capacity.

Installation Overview

Legend:

1. Heater
2. Engine compartment fuse holder
3. Passenger compartment relay and fuse holder
4. Circulating pump
5. MultiControl CAR
6. Metering pump



Information on Total Installation Time

The total installation time includes the time needed for mounting and demounting of the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater.
The total installation time may vary for vehicle equipment other than provided.

Information on Operating and Installation Instructions

1 Important information (not complete)

1.1 Installation and repair

The improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.

To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.

Installation and repair may ONLY be carried out by persons trained and certified in a Webasto training course. NEVER try to install or repair Webasto heating or cooling systems if you have not completed a Webasto training course, you do not have the necessary technical skills and you do not have the technical documentation, tools and equipment available to ensure that you can complete the installation and repair work properly.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

1.2 Operation

To ensure safe operation, we recommend having the heater checked every two years by an authorised Webasto dealer, especially when used over a long period and/or under extreme environmental conditions.

Do not operate the heater in closed rooms due to the danger of poisoning and suffocation.

Always switch off the heater before refuelling.

The heater may only be used with the prescribed fuel diesel (DIN EN 590) or petrol (DIN EN 228).

The heater may not be cleaned with a high-pressure cleaner.

1.3 Please note

ALWAYS follow all Webasto installation and operating instructions and observe all warnings.

To become familiar with and understand all functions and properties of the heater, the operating instructions must be read carefully and observed at all times.

For proper, safe installation and repair work, the installation instructions with all warnings and safety information must be carefully read and observed at all times. Please always contact a workshop authorised by Webasto for all installation and repair work.

Important

Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.

This liability exclusion particularly applies to improper installations and repairs, installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.

The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components must audibly snap into place during assembly.

Sharp edges should be fitted with rub protection. Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329).

Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components!

The initial startup is to be executed with the Webasto Thermo Test Diagnosis.

When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted.

2 Statutory regulations governing installation

Guidelines	Thermo Top Evo
Heating Directive ECE R122	E1 00 0258
EMC Directive ECE R10	E1 04 5627

Note

The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

Important

Failure to follow the installation instructions will result in the invalidation of the type approval for the heater and therefore invalidation of the general **homologation of the vehicle**.

Note

The heater is licensed in accordance with paragraph 19, section 3, No. 2b of the StVZO (German Road Traffic Licensing Authority).

2.1 Excerpt from ECE regulation 122 (heating system) paragraph 5 for the installation of the heater

Beginning of excerpt.

ANNEX VII

REQUIREMENTS FOR COMBUSTION HEATERS AND THEIR INSTALLATION

1. GENERAL REQUIREMENTS

1.7.1. A clearly visible tell-tale in the operator's field of view shall inform when the combustion heater is switched on or off.

2. VEHICLE INSTALLATION REQUIREMENTS

2.1. Scope

2.1.1. Subject to paragraph 2.1.2. combustion heaters shall be installed according to the requirements of this Annex.

2.1.2. Vehicles of category O having liquid fuel heaters are deemed to comply with the requirements of this Annex.

2.2. Positioning of heater

2.2.1. Body sections and any other components in the vicinity of the heater must be protected from excessive heat and the possibility of fuel or oil contamination.

2.2.2. The combustion heater shall not constitute a risk of fire, even in the case of overheating. This requirement shall be deemed to be fulfilled if the installation ensures an adequate distance to all parts and suitable ventilation, by the use of fire resistant materials or by the use of heat shields.

2.2.3. In the case of M2 and M3 vehicles, the heater must not be positioned in the passenger compartment. However, an installation in an effectively sealed envelope which also complies with the conditions in paragraph 2.2.2 may be used.

2.2.4. The label referred to in paragraph 1.4 or a duplicate, must be positioned so that it can be easily read when the heater is installed in the vehicle.

2.2.5. Every reasonable precaution should be taken in positioning the heater to minimise the risk of injury and damage to personal property.

2.3. Fuel supply

2.3.1. The fuel filler must not be situated in the passenger compartment and must be provided with an effective cap to prevent fuel spillage.

2.3.2. In the case of liquid fuel heaters, where a supply separate to that of the vehicle is provided, the type of fuel and its filler point must be clearly labelled.

2.3.3. A notice, indicating that the heater must be shut down before refuelling, must be affixed to the fuelling point. In addition a suitable instruction must be included in the manufacturer's operating manual.

2.4. Exhaust system

2.4.1. The exhaust gas outlet must be located so as to prevent emissions from entering the vehicle through ventilators, heated air inlets or opening windows.

2.5. Combustion air inlet

2.5.1. The air for the combustion chamber of the heater must not be drawn from the passenger compartment of the vehicle.

2.5.2. The air inlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

2.6. Heating air inlet

2.6.1. The heating air supply may be fresh or recirculated air and must be drawn from a clean area not likely to be contaminated by exhaust fumes emitted either by the propulsion engine, the combustion heater or any other vehicle source.

2.6.2. The inlet duct must be protected by mesh or other suitable means.

2.7. Heating air outlet

2.7.1. Any ducting used to route the hot air through the vehicle must be so positioned or protected that no injury or damage could be caused if it were to be touched.

2.7.2. The air outlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

End of excerpt.

In multilingual versions the German language is binding.

Information on Validity

This installation documentation applies to Kia Rio Diesel vehicles - for validity, see page 1 - from model year 2011 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this “installation documentation”.

Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

Technical Information

Special Tools

- Hose clamp pliers for self-clamping hose clamps
- Hose clamp pliers for Clic hose clamps of type W
- Automatic wire stripper 0.2 - 6mm²
- Crimping pliers for cable lug / tab connector 0.5 - 6mm²
- Torque wrench for 2.0 - 10 Nm
- Hose clamping pliers
- Deep-hole marker
- Webasto Thermo Test diagnosis with current software

Dimensions

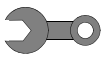
- All dimensions are in mm.

Tightening torque values

- Tightening torque values of 5x13 heater bolts and 5x11 heater stud bolts = 8Nm.
- Tightening torque value of 5x15 water connection piece retaining plate bolt = 7Nm.
- Tighten other bolt connections in accordance with manufacturer's instructions or in accordance with state-of-the-art-technology.

Explanatory Notes on Document

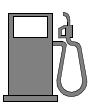
You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps.

Mechanical System 

Electrical System 

Coolant Circuit 

Combustion Air 

Fuel 

Exhaust Gas 

Software 

Special features are highlighted using the following symbols:

Specific risk of injury or fatal accidents. 

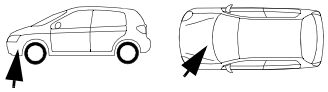
Specific risk due to electrical voltage. 

Specific risk of damage to components. 

Specific risk of fire and explosion. 

Reference to general installation instructions of the Webasto components or to the manufacturer's vehicle-specific documents. 

Reference to a special technical feature. 

The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle. 

Tightening torque according to the manufacturer's vehicle-specific documents. 

Kia Rio

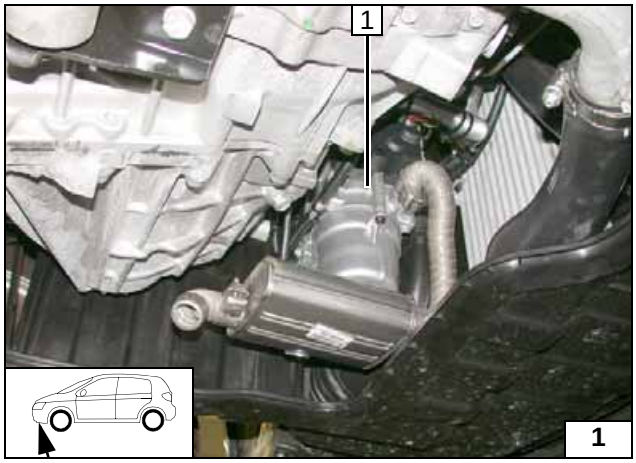
Preliminary Work

Vehicle

- Open the fuel tank cap.
- Ventilate the fuel tank.
- Close the fuel tank cap again.
- Depressurise the cooling system.
- Remove the air filter completely, together with the intake hose.
- Disconnect and completely remove the battery together with the carrier.
- Remove the engine control unit.
- Remove the cover of the fuse and relay box in the engine compartment.
- Remove the left underride protection.
- Remove the left front wheel.
- Remove the left front wheel well trim.
- Remove the rear bench seat.
- Open the tank-fitting service lid.
- Remove the fuel tank sending unit in accordance with the manufacturer's instructions.
- Remove the lower instrument panel trim on the driver's side.
- Remove the A/C control panel in accordance with manufacturer's instructions (only with automatic air-conditioning).

Heater

- Remove years that do not apply from the type and duplicate label.
- Attach the duplicate label (type label) visibly in the appropriate place in the engine compartment.



Heater Installation Location

1 Heater

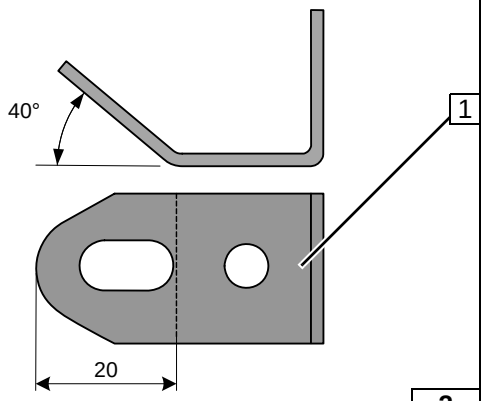
Installation location

Preparing Electrical System

All vehicles

Bend angle bracket **1** as shown.

Preparing angle bracket



2

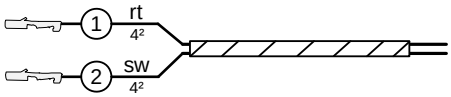
Wire sections retain their numbering throughout the entire document.

Produce all following electrical connections as shown in the wiring diagram.

Assigning wires

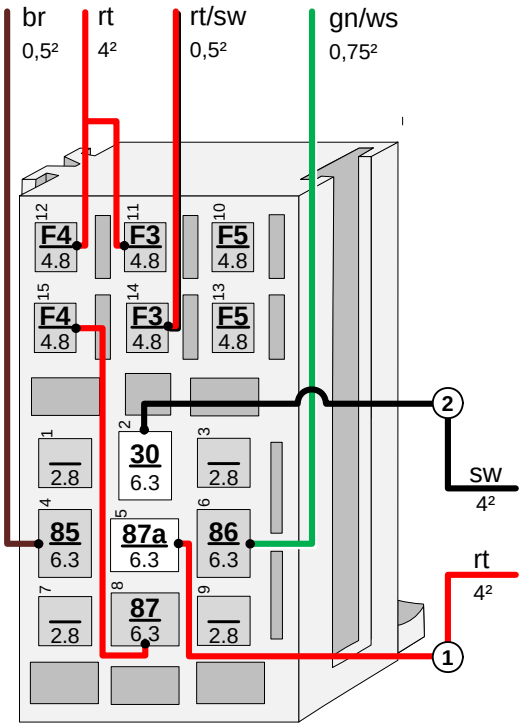
Manual air-conditioning

① Red (rt) wire of fan wiring harness
② Black (sw) wire of fan wiring harness



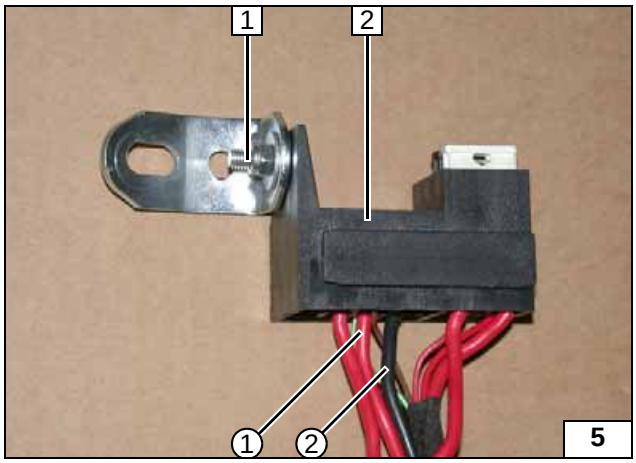
3

Connecting wires to passenger compartment relay and fuse holder



4

Premounting passenger compartment relay and fuse holder

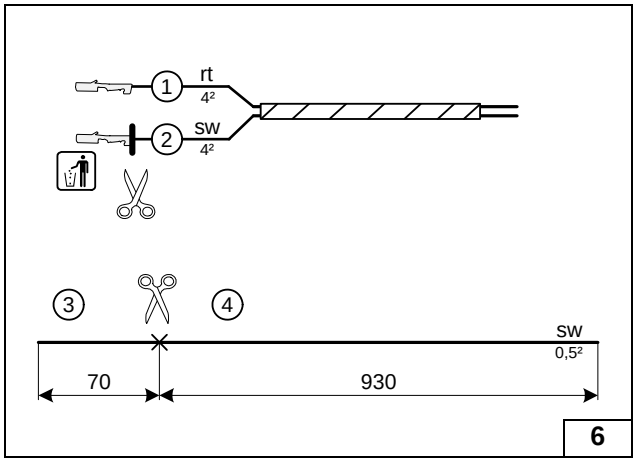


1 M5x16 bolt, pre-bent angle bracket, large diameter washer [2x], nut
2 Passenger compartment relay and fuse holder

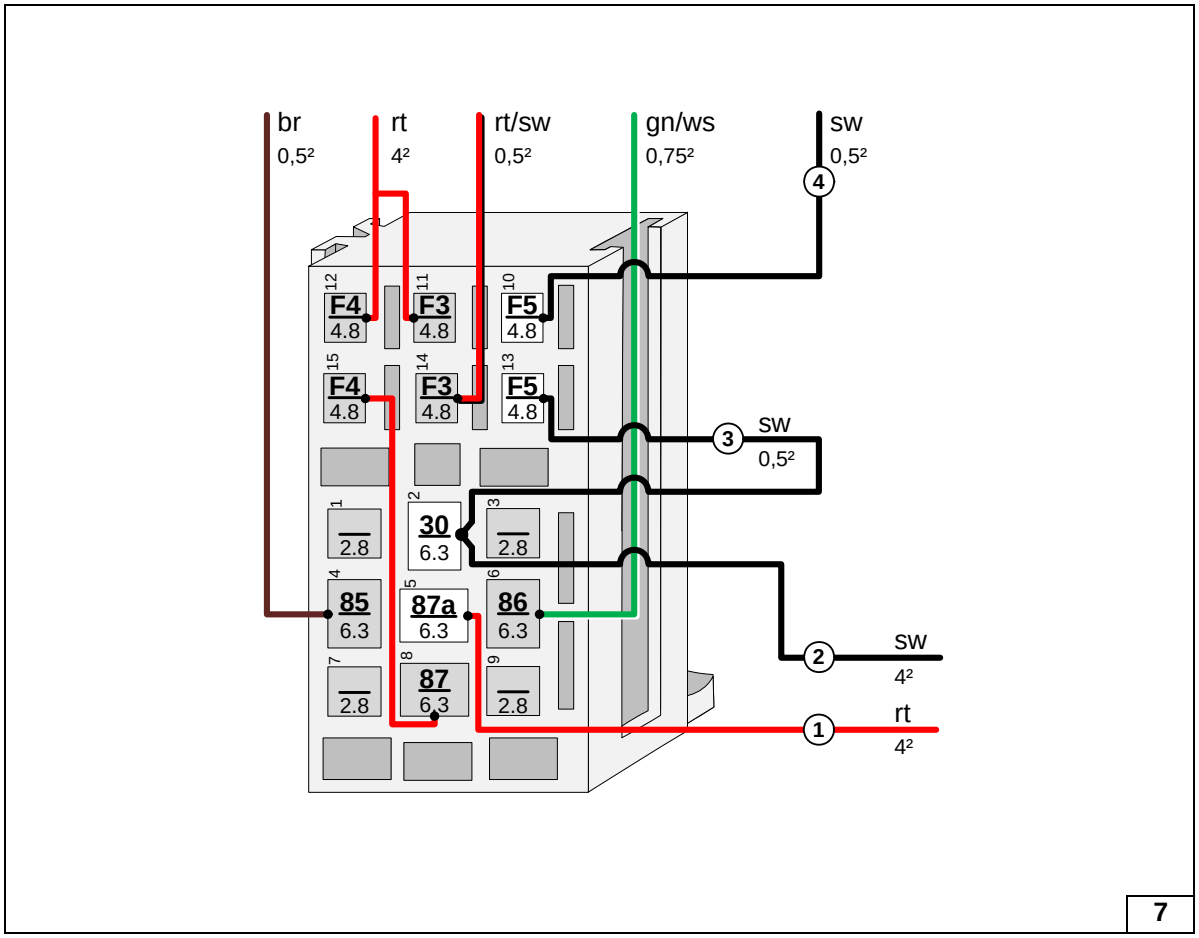
Cutting to length / assigning wires

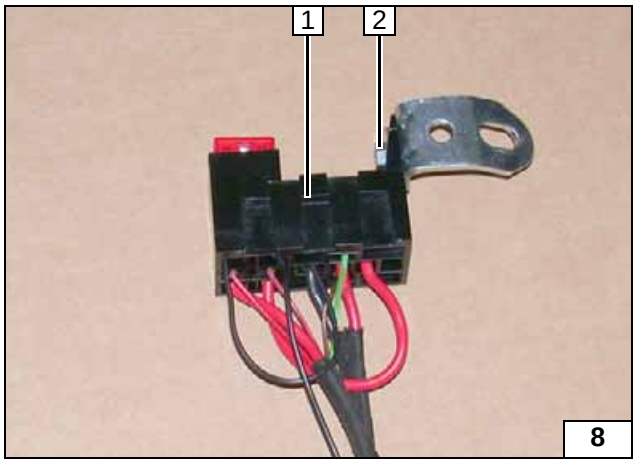
Automatic air-conditioning

Pull wire section ④ into provided protective sleeving.



Connecting wires to passenger compartment relay and fuse holder





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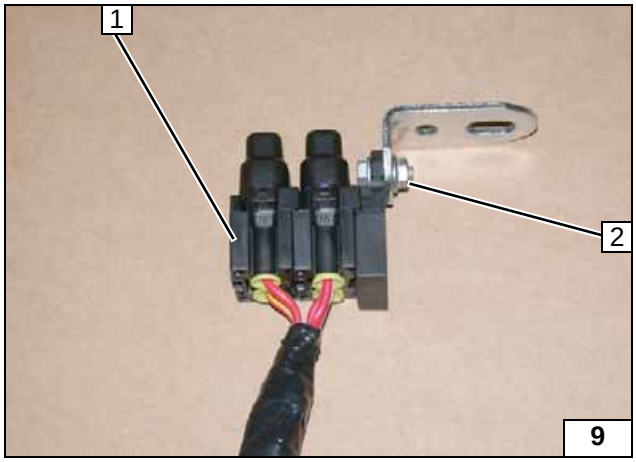
1 Passenger compartment relay and fuse holder
2 M5x16 bolt, pre-bent angle bracket, large diameter washer [2x], nut

Premounting passenger compartment relay and fuse holder



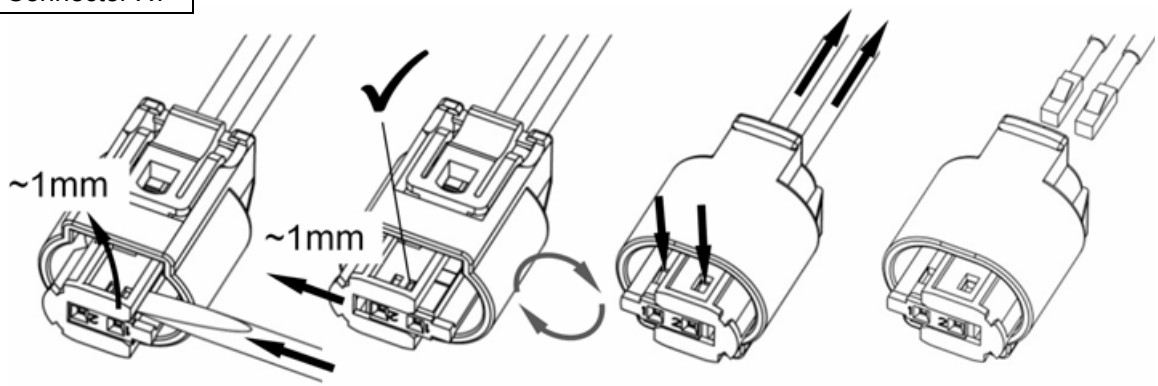
9

All vehicles

1 Fuse holder
2 M5x16 bolt, angle bracket, large diameter washer [2x], nut

Premounting engine compartment fuse holder

Connector X7



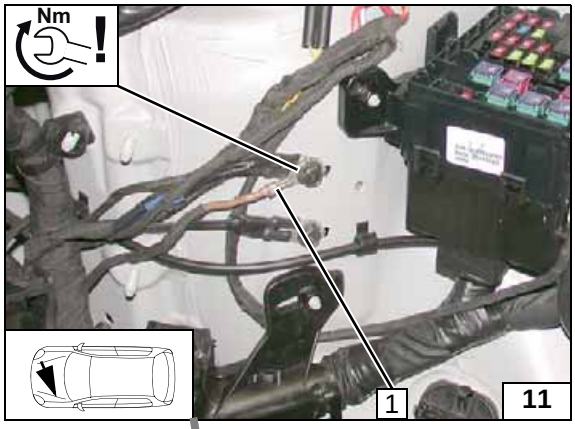
10

Dismantling metering pump connector

Electrical System

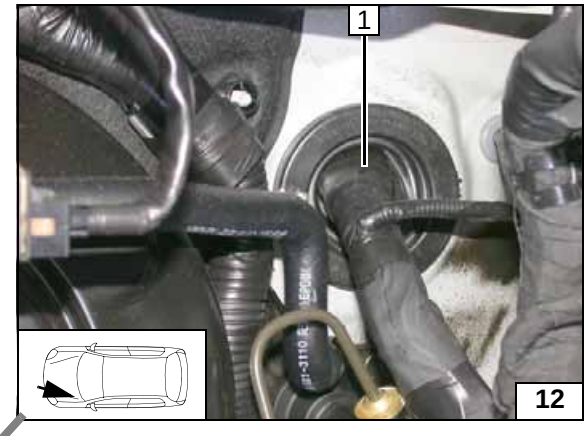
Earth wire

1 Earth wire on original vehicle earth support point

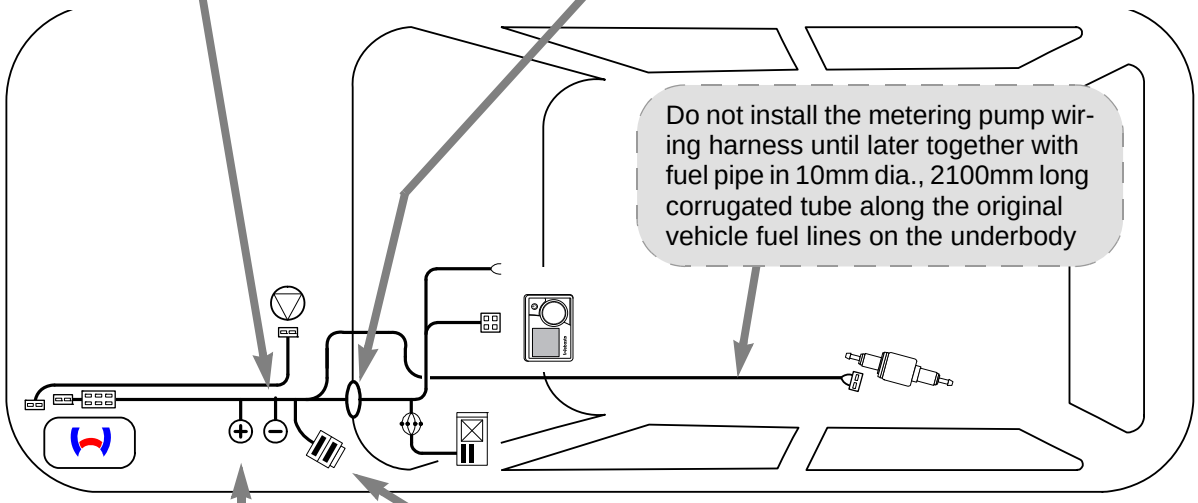


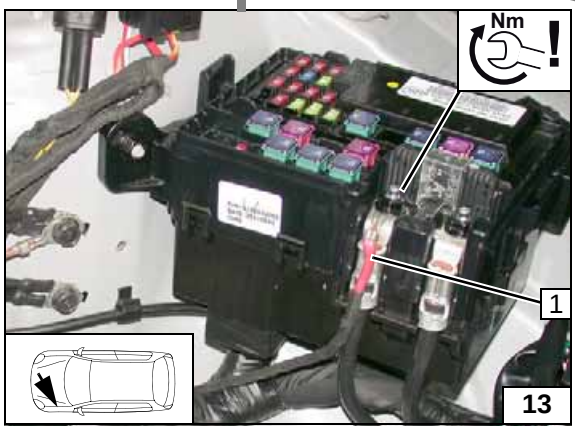
Wiring harness pass through

1 Protective rubber plug



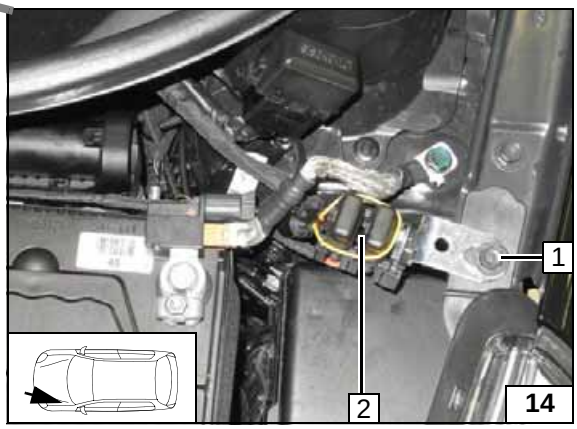
Wiring harness routing diagram





Positive wire

1 Positive wire on positive distributor

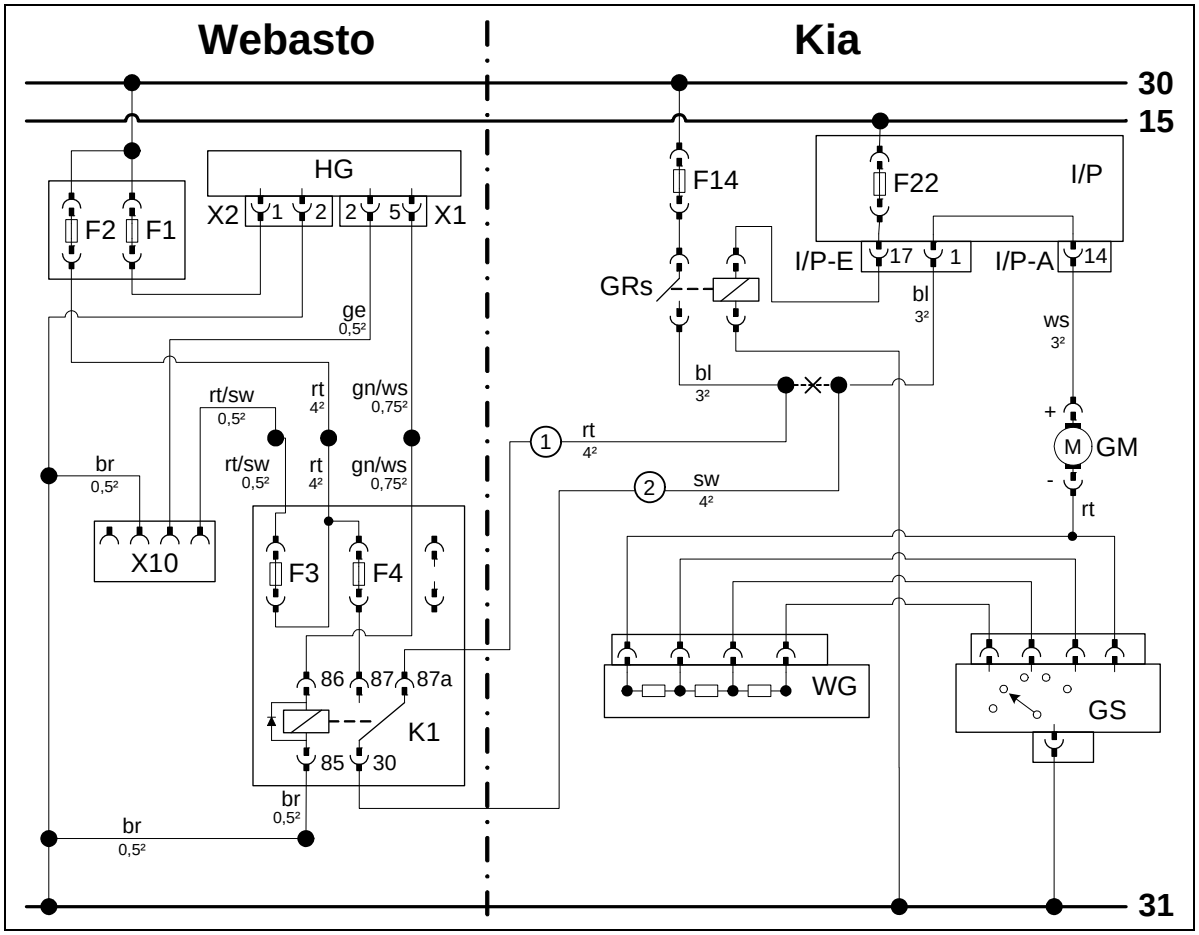


Engine compartment fuse holder

1 Original vehicle bolt
2 Fuses F1-2

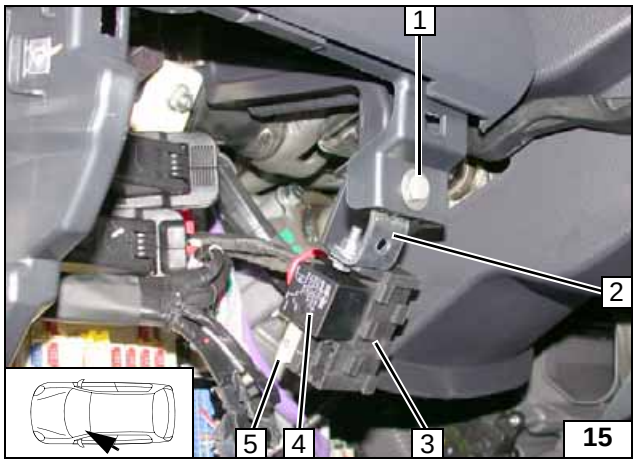
Fan Controller for Manual Air-Conditioning

Wiring diagram



Legend

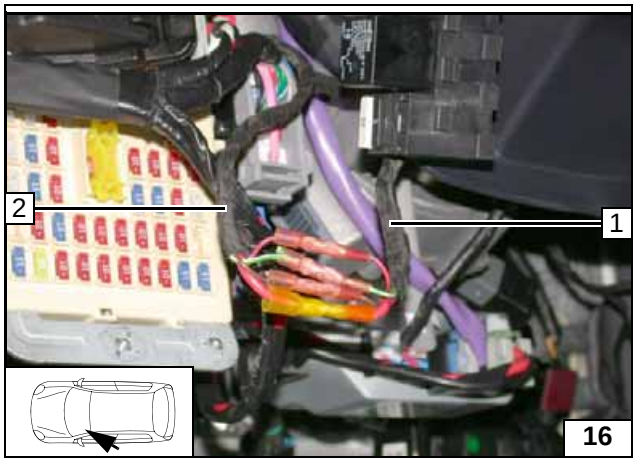
Webasto components		Vehicle components		Colours and symbols	
HG	TT-Evo heater	I/P	Instrument panel fuse box	rt	red
X1	6-pin heater connector			sw	black
X2	2-pin heater connector	F22	10A fuse	ge	yellow
F1	20A fuse	I/P-A	Connector I/P	gn	green
F2	30A fuse	I/P-E	Connector I/P	br	brown
X10	4-pin connector of heater control	F14	40A fuse	ws	white
		GRs	Fan relay	bl	blue
F3	1A fuse	GM	Fan motor		
F4	25A fuse	WG	Resistor group	**X**	Cutting point
K1	Fan relay	GS	Fan switch	Wiring colours may vary.	



Remove original vehicle bolt at position **1**.

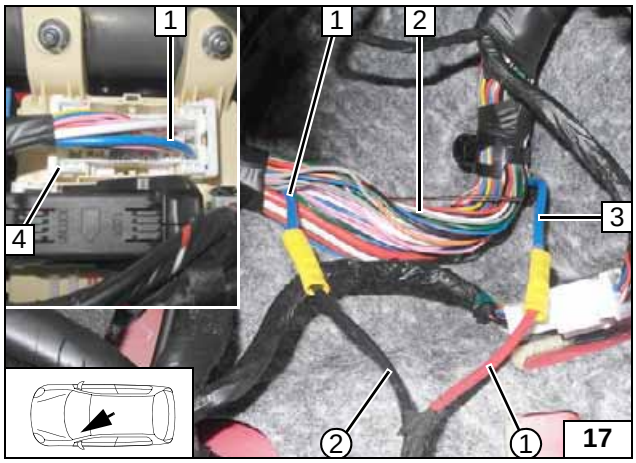
1 M6x25 bolt, washer, nut, existing hole
2 Angle bracket
3 Passenger compartment relay and fuse holder
4 K1 relay
5 25A fuse F4

Installing passenger compartment relay and fuse holder



1 Wiring harness of passenger compartment relay and fuse holder
2 Wiring harness of heater

Connecting same colour wires of wiring harnesses



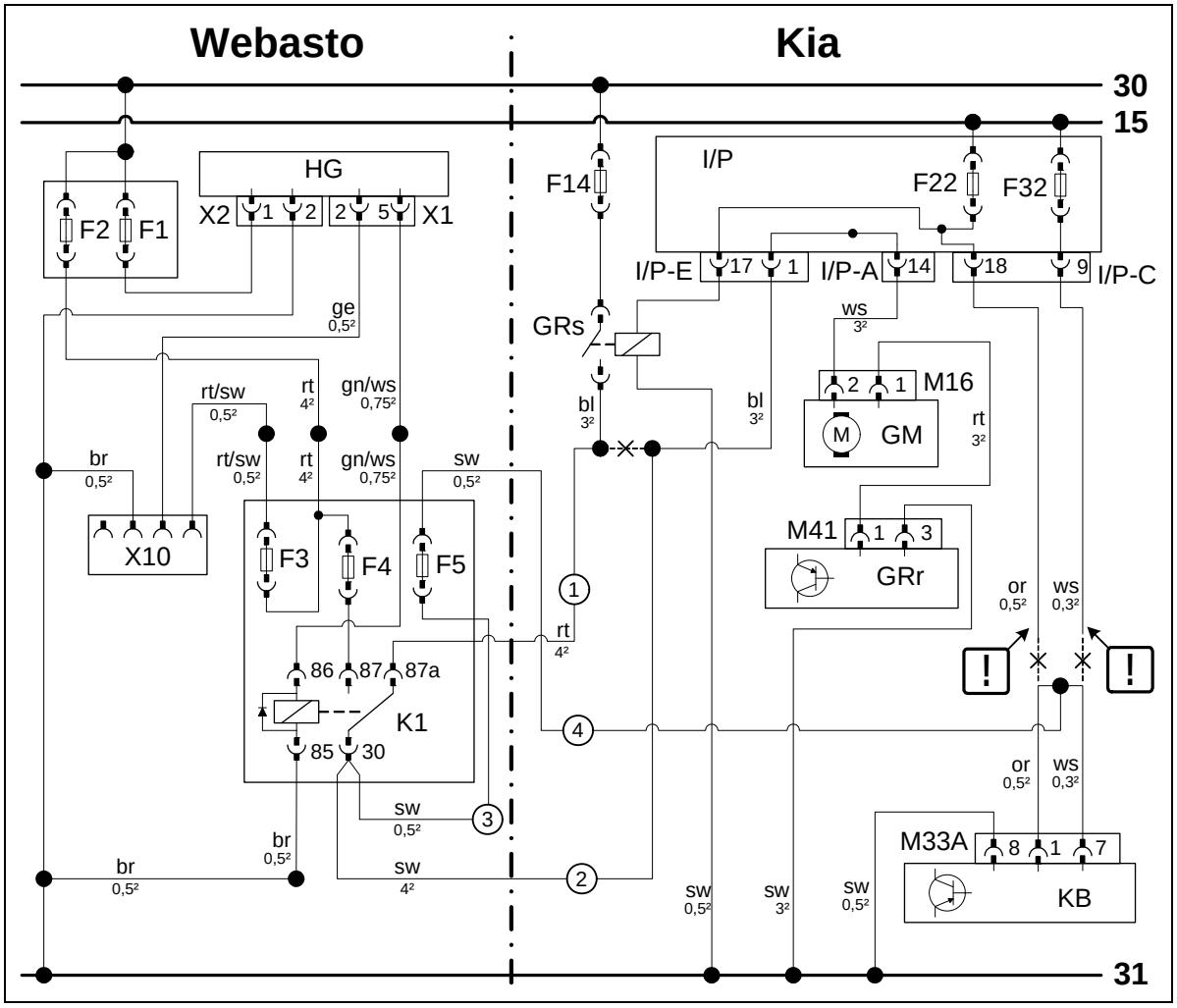
Identify blue (bl) wire (3²) of original vehicle wiring harness **2** that connects the fan relay to the fan motor by measuring, detach and separate it.

1 Blue (bl) wire of connector I/P-E/ pin 1
3 Blue (bl) wire of fan relay
4 Connector I/P-E (see small image)
① Red (rt) wire of K1/87a, fan wiring harness
② Black (sw) wire of K1/30, fan wiring harness

Connecting fan motor

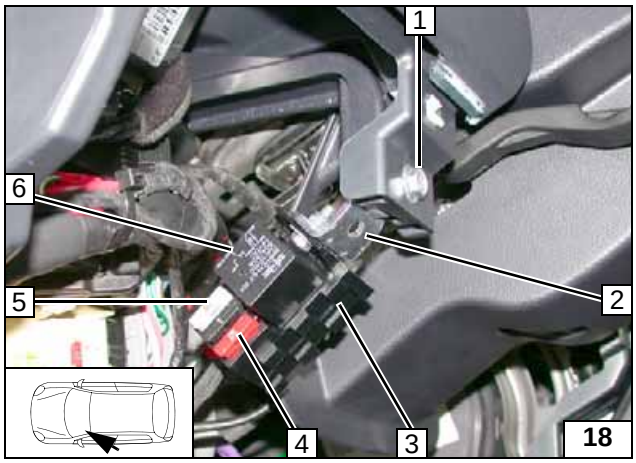
Fan Controller for Automatic Air-Conditioning

Wiring diagram



Legend

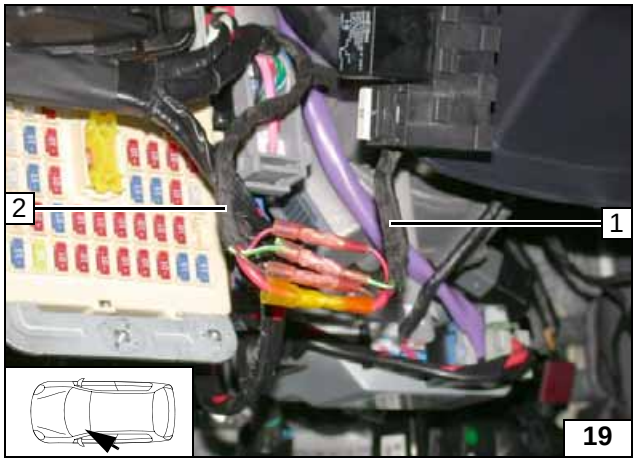
Webasto components		Vehicle components		Colours and symbols	
HG	TT-Evo heater	I/P	Instrument panel fuse box	rt	red
X1	6-pin heater connector			sw	black
X2	2-pin heater connector	F22	10A fuse	ge	yellow
F1	20A fuse	F32	10A fuse	gn	green
F2	30A fuse	I/P-E	Connector I/P	or	orange
X10	4-pin connector of heater control	I/P-A	Connector I/P	ws	white
		I/P-C	Connector I/P	br	brown
F3	1A fuse	F14	40A fuse	or	orange
F4	25A fuse	GRs	Fan relay	bl	blue
F5	10A fuse	GM	Fan motor		
K1	Fan relay	M16	2-pin connector of GM		
		GRr	Fan controller	**X**	Cutting point
		M41	4-pin connector of GRr	!	Insulate wire end and tie back
		KB	A/C control unit		
		M33A	8-pin connector of KB	Wiring colours may vary.	



Remove original vehicle bolt at position **1**.

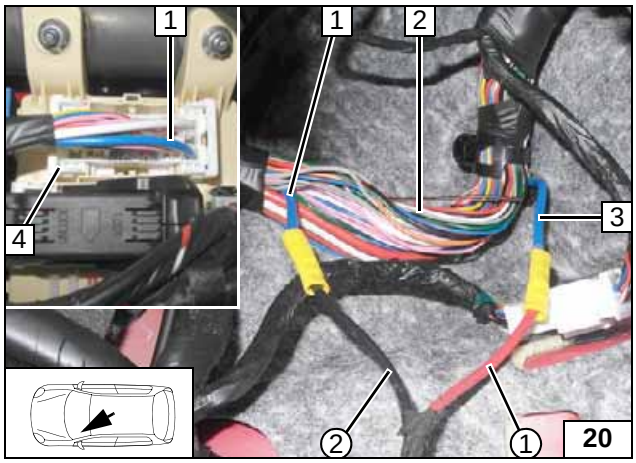
1 M6x25 bolt, washer, nut, existing hole
2 Angle bracket
3 Passenger compartment relay and fuse holder
4 10A fuse F5
5 25A fuse F4
6 K1 relay

Installing passenger compartment relay and fuse holder



1 Wiring harness of passenger compartment relay and fuse holder
2 Wiring harness of heater

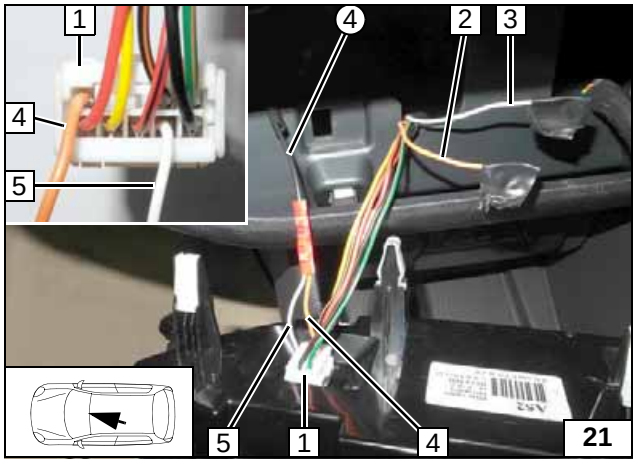
Connecting same colour wires of wiring harnesses



Identify blue (bl) wire (3²) of original vehicle wiring harness **2** that connects the fan relay to the fan motor by measuring, detach and separate it.

1 Blue (bl) wire of connector I/P-E/ pin 1
3 Blue (bl) wire of fan relay
4 Connector I/P-E (see small image)
① Red (rt) wire of K1/87a, fan wiring harness
② Black (sw) wire of K1/30, fan wiring harness

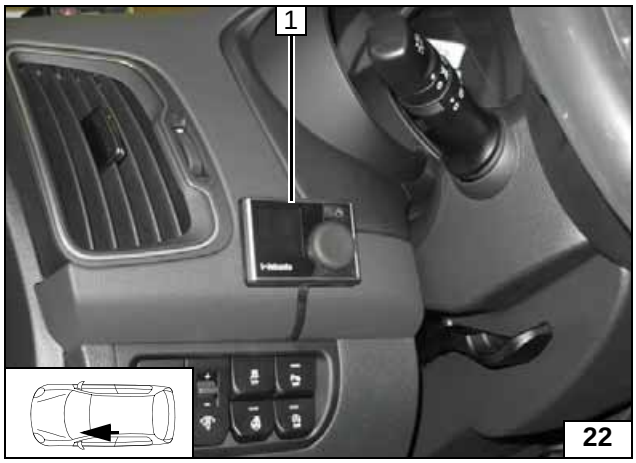
Connecting fan motor



Connection to 8-pin connector M33A **1** of A/C control unit (see small image). Insulate and tie back orange (or) wire **2** and white (ws) wire **3**.

4 Orange (or) wire of 8-pin connector M33A, pin 1
5 White (ws) wire of 8-pin connector M33A, pin 7
④ Black (sw) wire of fuse F5

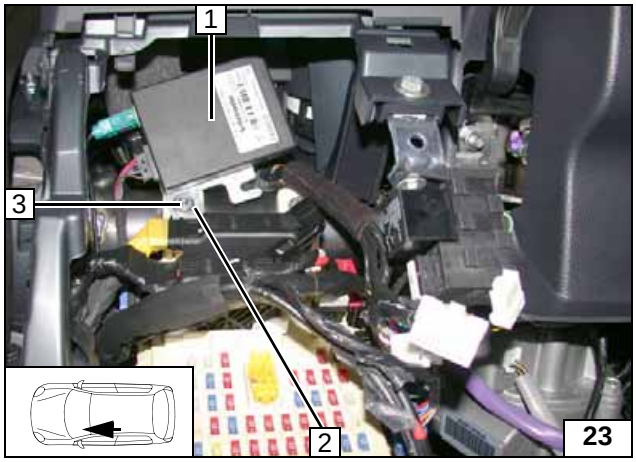
Connecting A/C control unit



MultiControl CAR Option

1 MultiControl CAR

Installing MultiControl

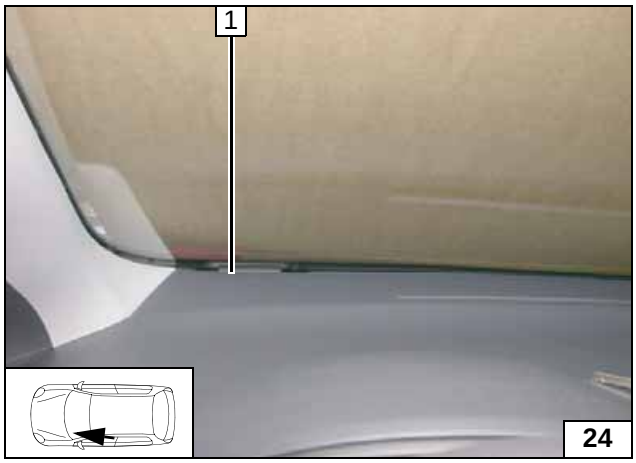


Remote Option (Telestart)

Drill out hole in bracket of receiver **2** to 7mm dia.

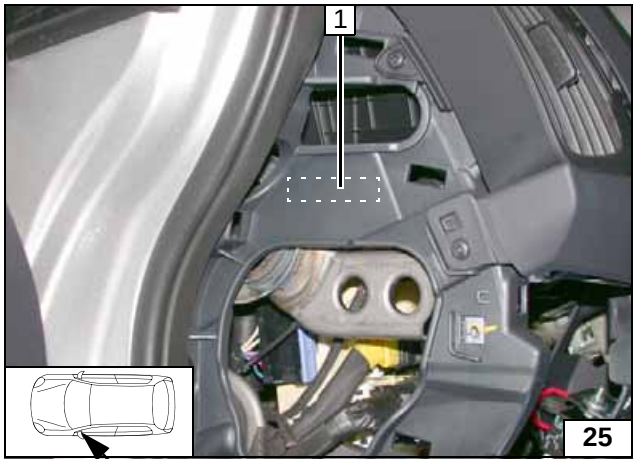
1 Receiver
3 Original vehicle stud bolt, flanged nut

Installing receiver



1 Aerial

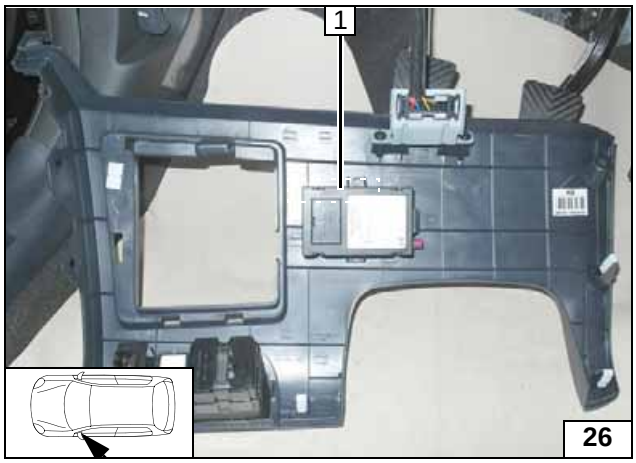
Installing aerial



Temperature sensor T100 HTM

Fasten temperature sensor **1** with adhesive tape.

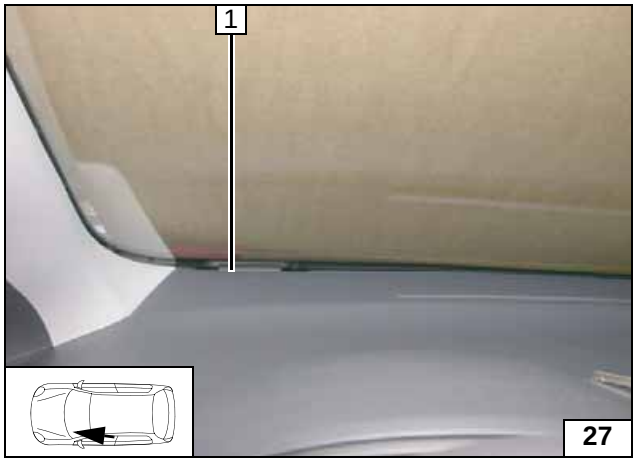
Installing temperature sensor



Thermo Call Option

Fasten receiver **1** with adhesive tape.

Installing receiver

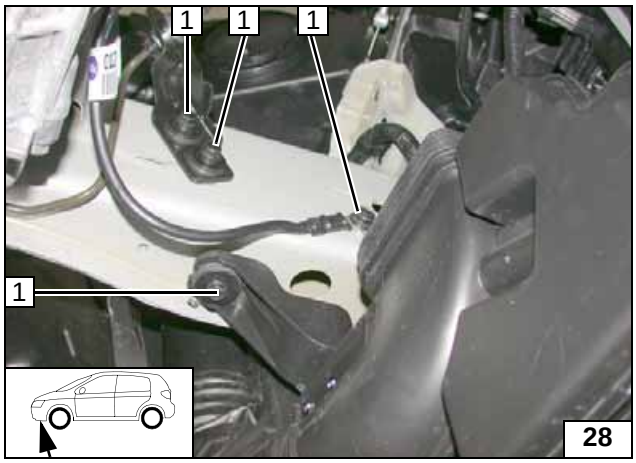


1 Aerial

Installing aerial

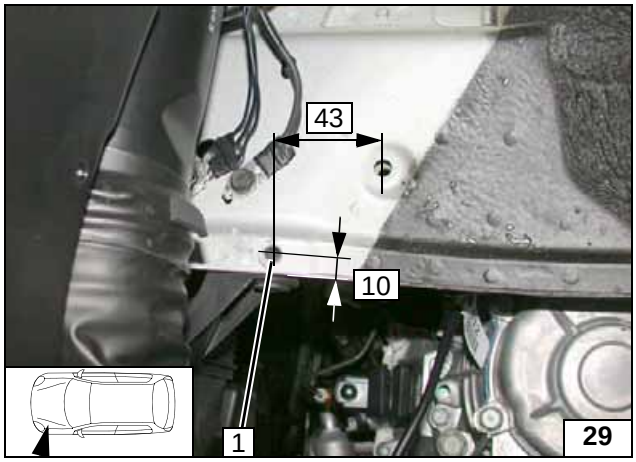
Preparing Installation Location

Remove original vehicle bolts **1** [4x], will be reused.



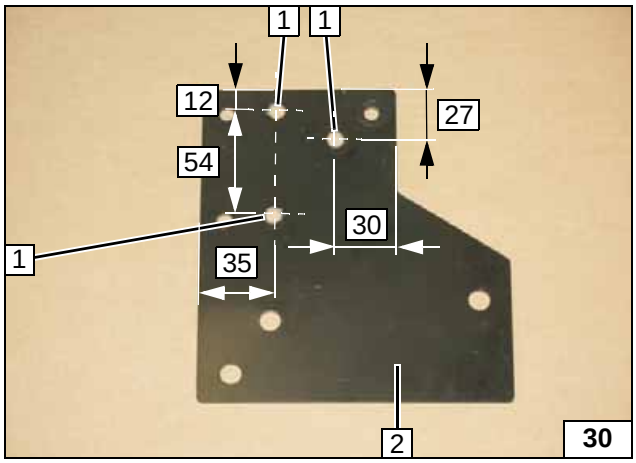
Preparing installation location

1 Copy hole pattern, 7mm dia. hole



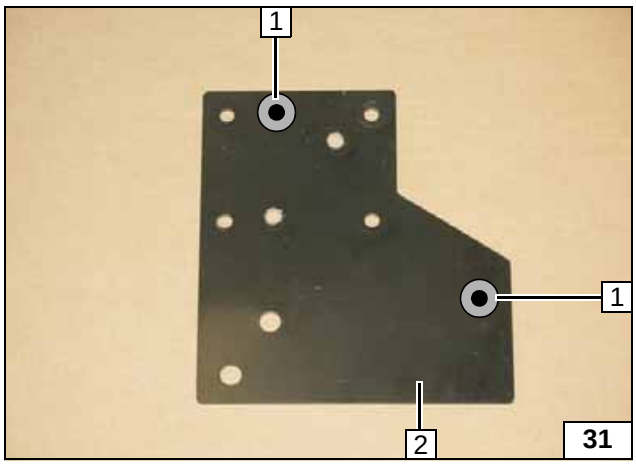
Hole in frame side member

1 6.5 mm dia. hole [3x]
2 Retaining plate

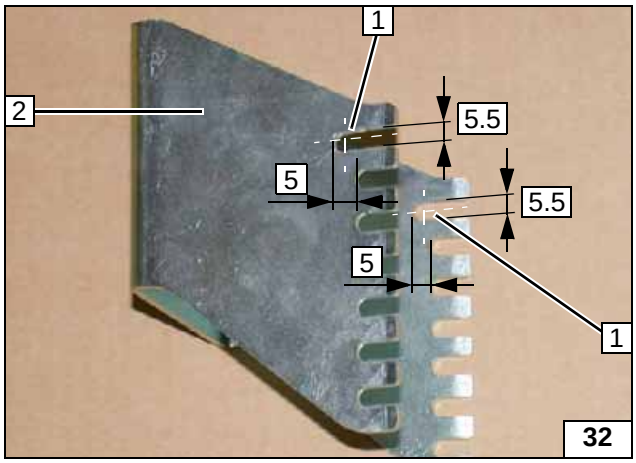


Preparing retaining plate

Remove paintwork from retaining plate **2** on both sides in the area of hole **1** [2x].

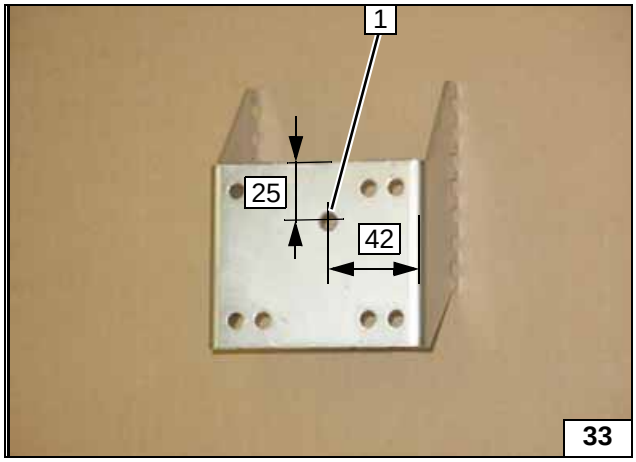


Preparing retaining plate



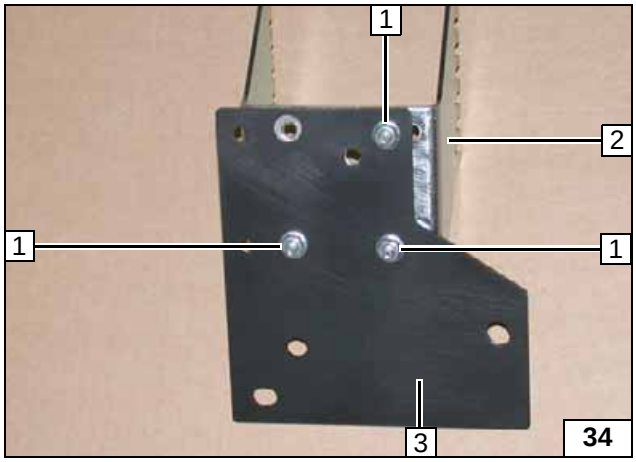
Enlarge upper oblong holes **1** of bracket **2** on both sides to 5mm.

Preparing bracket



1 6.5 mm dia. hole

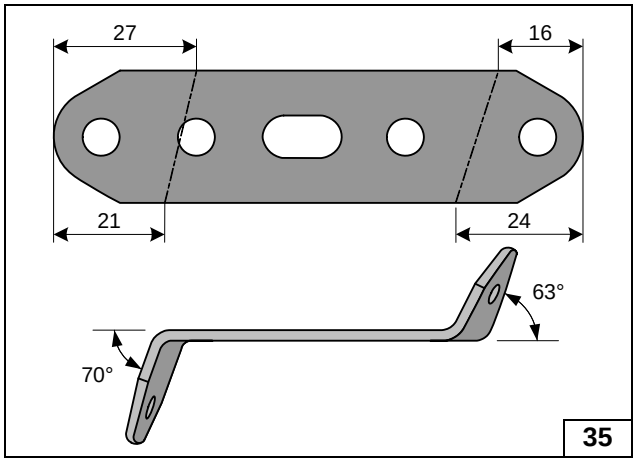
Preparing bracket



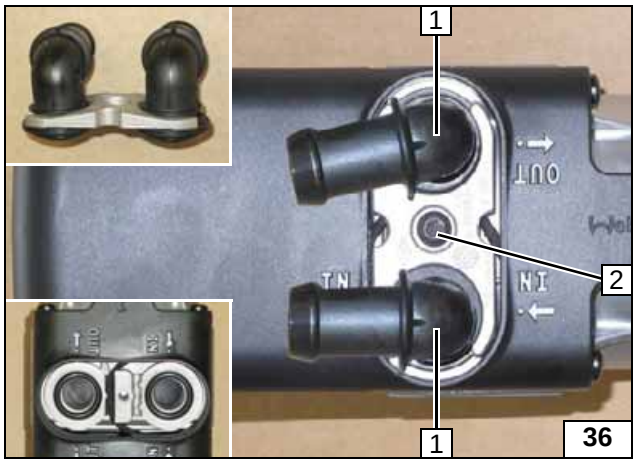
Install bracket **2** and retaining plate **3**.

1 M6x12 bolt, flanged nut [3x each]
2 Bracket
3 Retaining plate

Preparing bracket



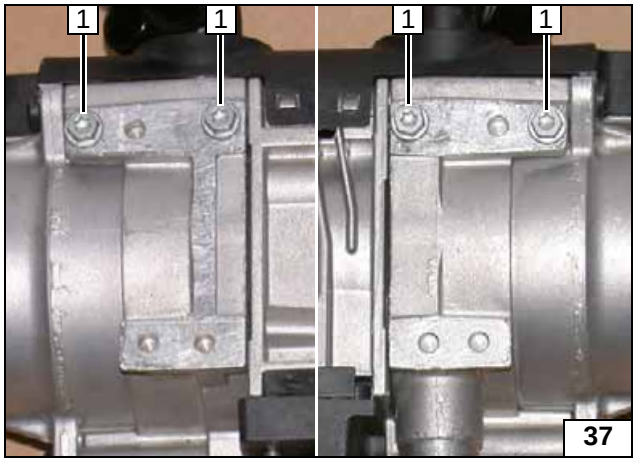
Preparing perforated bracket



Preparing Heater

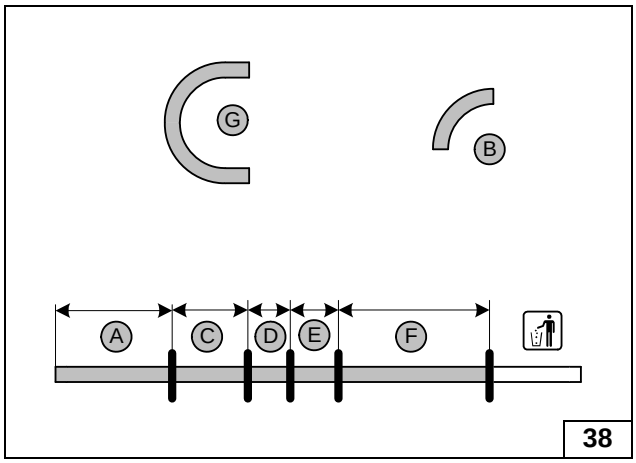
1 Water connection piece, sealing ring [2x each]
2 5x15 self-tapping bolt, retaining plate of water connection piece

Installing water connection piece



Screw 5x13 self-tapping bolts **1** [4x] into existing holes by a max. of 3 thread turns.

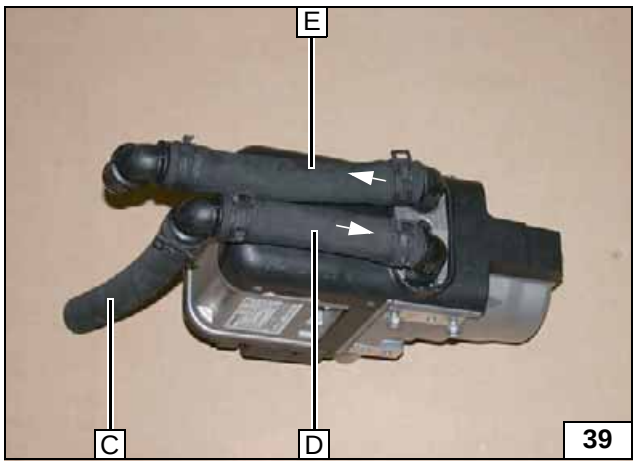
Premounting bolts loosely



B = 90°, 18 mm dia. moulded hose
G = 180°, 18mm dia. moulded hose (1.4 only)

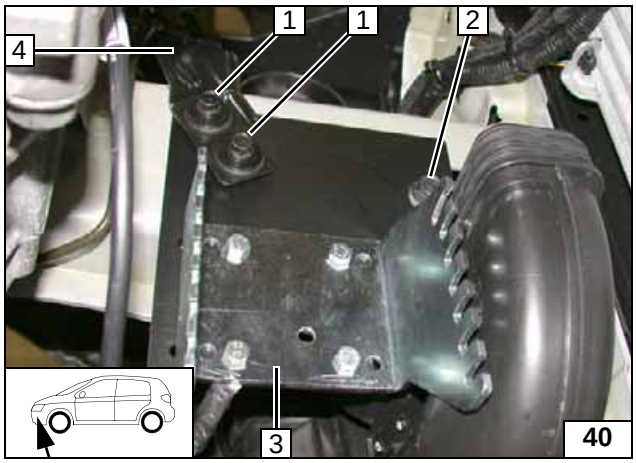
1.1		1.4	
A =	160	**A** =	155
C =	180	**C** =	135
D =	105	**D** =	105
E =	120	**E** =	120
F =	315	**F** =	340

Cutting hoses to length



All spring clips = 25 mm dia.
All connecting pipes = 90°, 18x18 mm dia.

Premounting hoses

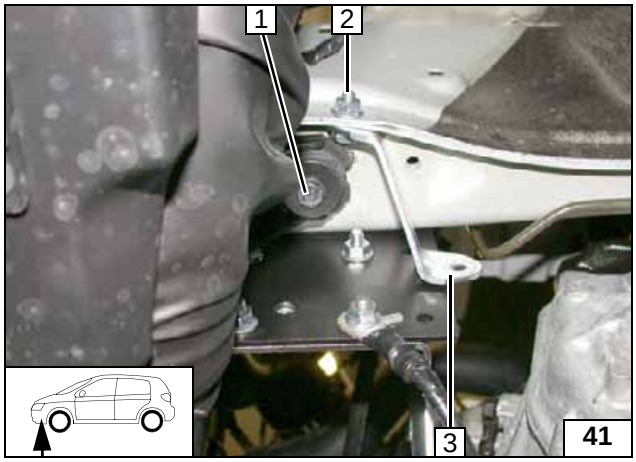


Installing Bracket

Insert toothed washer between premounted bracket **3** and frame side member at position **2**.

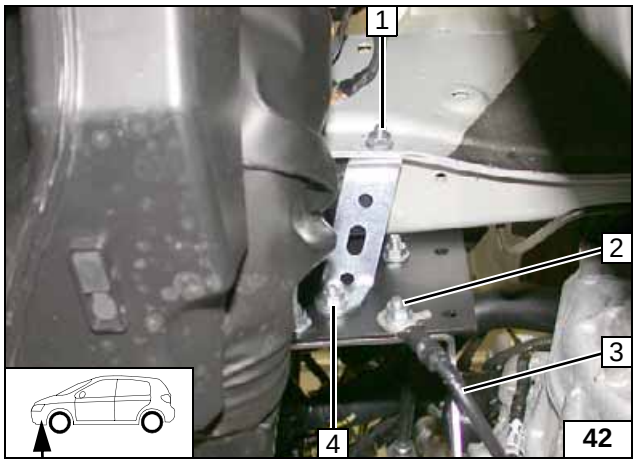
1 Original vehicle bolts [2x]
2 Original vehicle bolt, toothed washer
4 Original vehicle bracket

Installing bracket



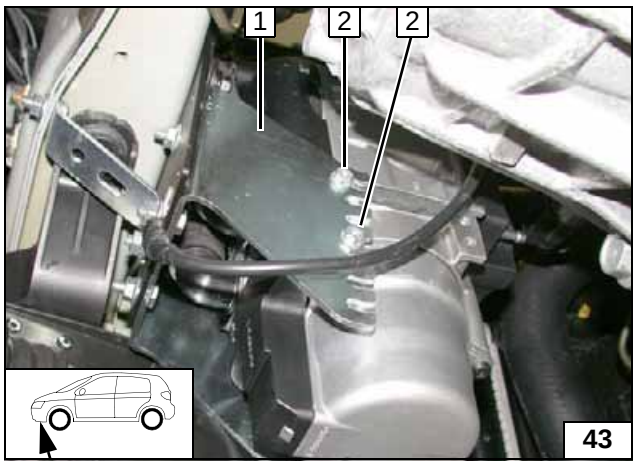
1 Original vehicle bolt
2 M6x16 bolt, flanged nut
3 Loosely mount perforated bracket

Loosely installing perforated bracket



1 Tighten screw fitting
2 M6x16 bolt, flanged nut
3 Original vehicle earth cable
4 M6x16 bolt, flanged nut

Installing perforated bracket

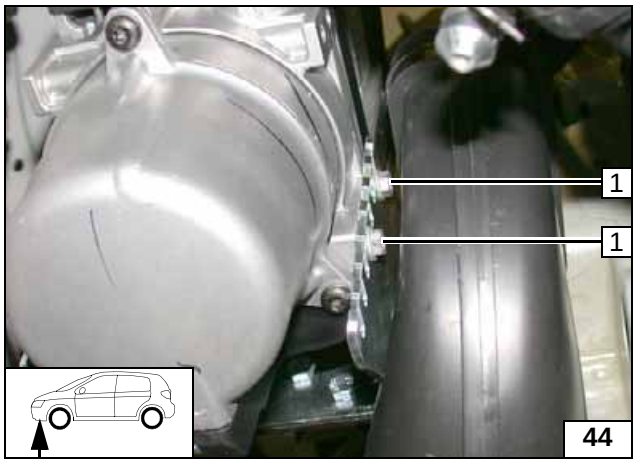


Installing Heater

Insert heater in bracket **1** and align facing frame side member.

2 Tighten 5x13 self-tapping bolt [2x]

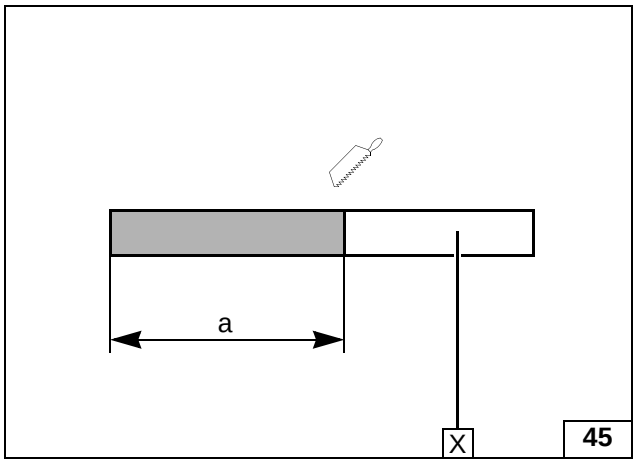
Installing heater



1 Tighten 5x13 self-tapping bolt [2x]

Installing heater

Combustion Air



a = 290

X =

Cutting combustion air pipe to length

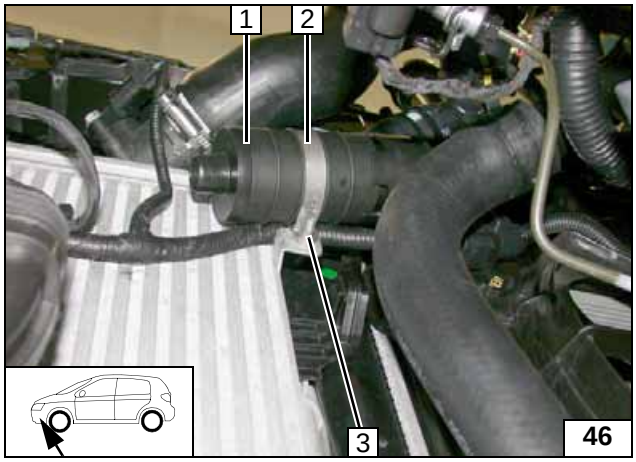
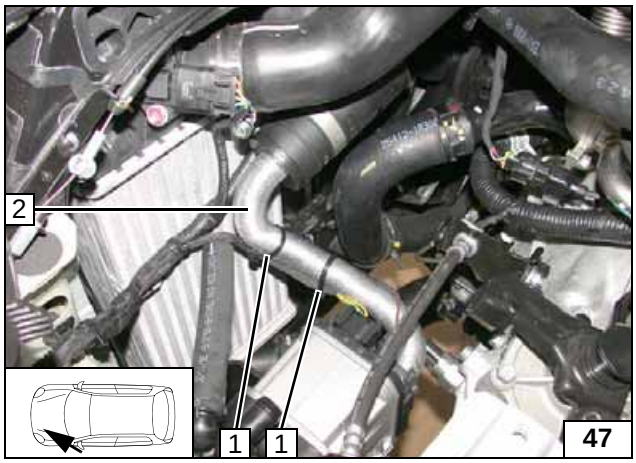


Image shows 1.4!

1 Silencer
2 51mm dia. clamp
3 M5x16 bolt, flanged nut, existing hole

Installing silencer



1 Cable tie [2x]
2 Combustion air pipe

Installing combustion air pipe

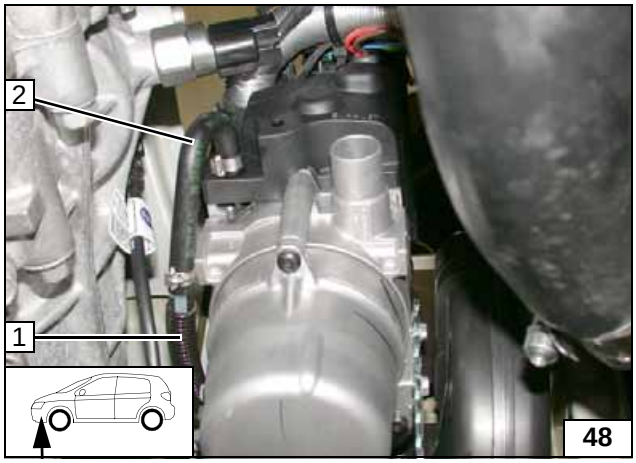
Fuel

CAUTION!
Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

Catch any fuel running off in a suitable container.

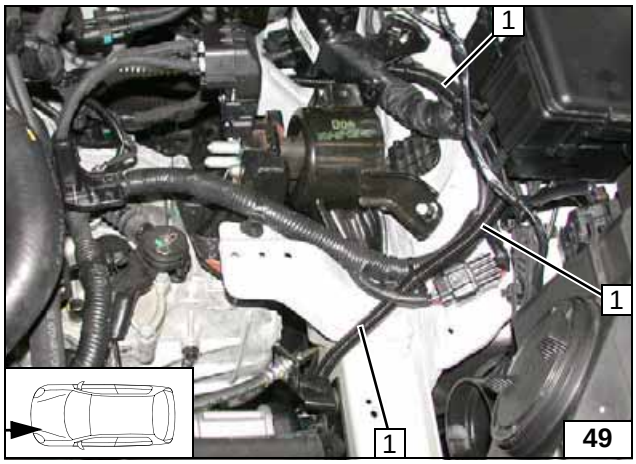
Route fuel line and metering pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties.
Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

WARNING!
The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.



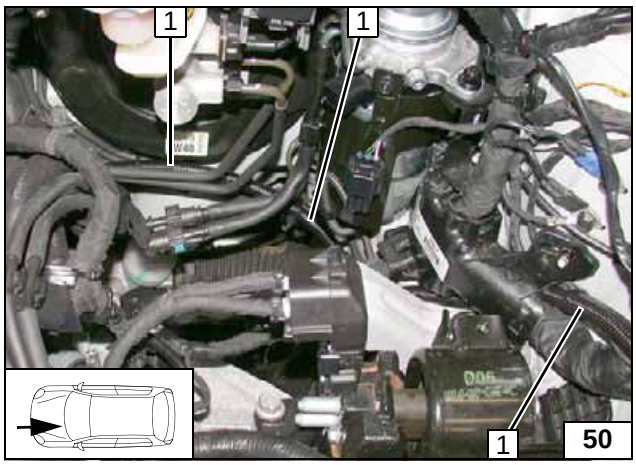
1 Fuel line and wiring harness of metering pump in 10mm dia. corrugated tube
2 180° moulded hose, 10mm dia. clamp [2x]

Connecting heater



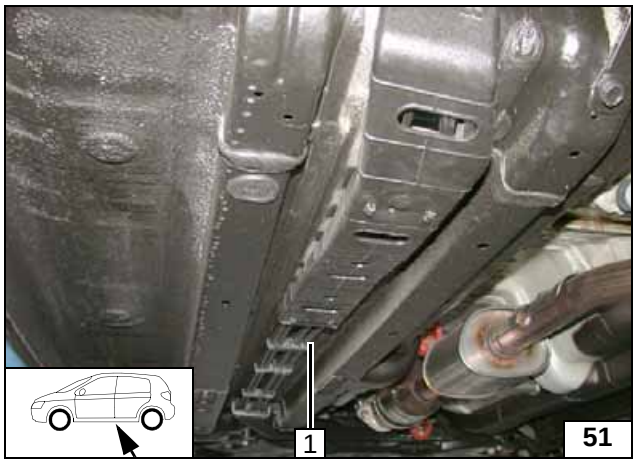
1 Fuel line and wiring harness of metering pump in 10mm dia. corrugated tube

Routing lines



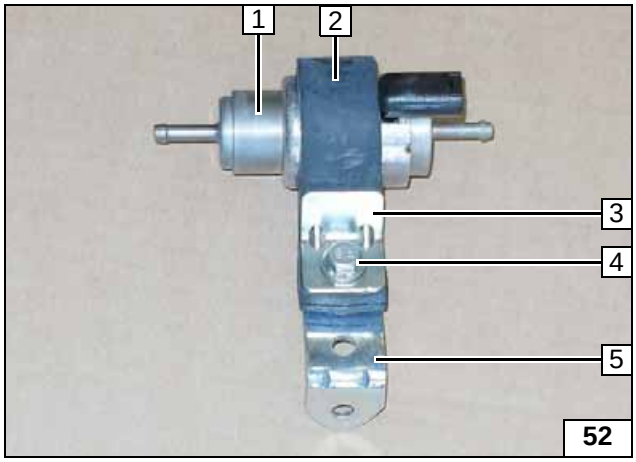
1 Fuel line and wiring harness of metering pump in 10mm dia. corrugated tube

Routing lines



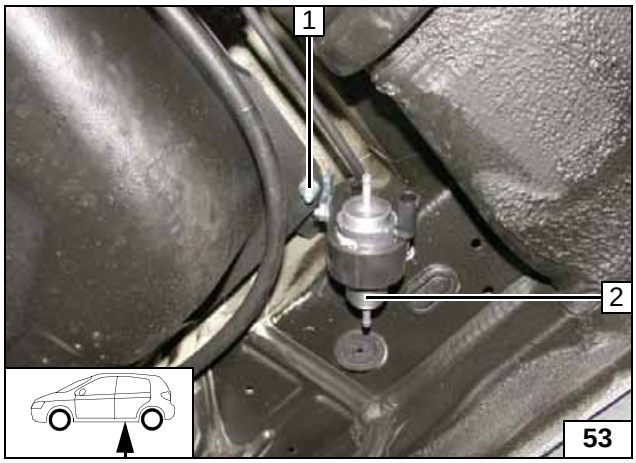
Route fuel line and wiring harness of metering pump in 10mm dia. corrugated tube along original vehicle lines **1** to the underbody and secure using cable ties.

Routing lines



1 Metering pump
2 Metering pump mount
3 Support angle bracket
4 M6x25 bolt, flanged nut
5 Angle bracket

Premounting metering pump

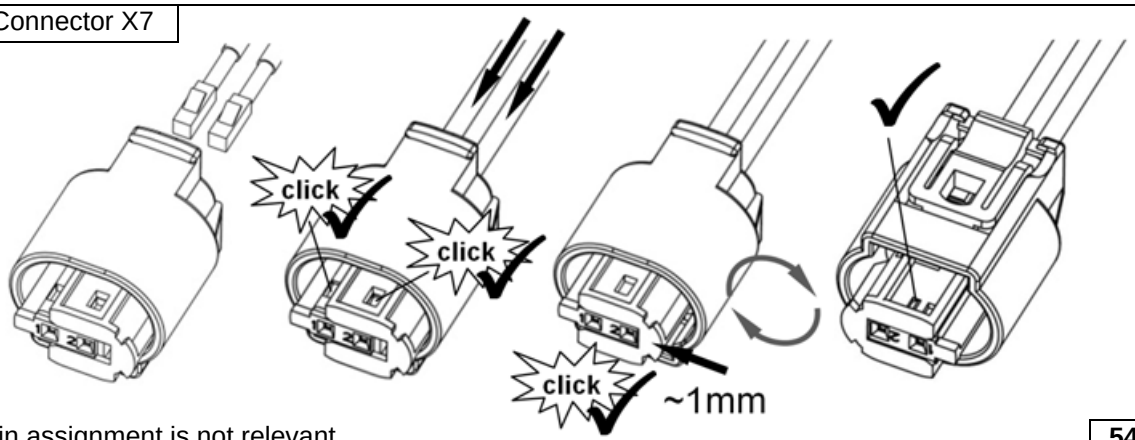


Check the position of the components; adjust if necessary. Check that they have freedom of movement.

1 M6x20 bolt, flanged nut, original vehicle hole
2 Metering pump

Installation of metering pump

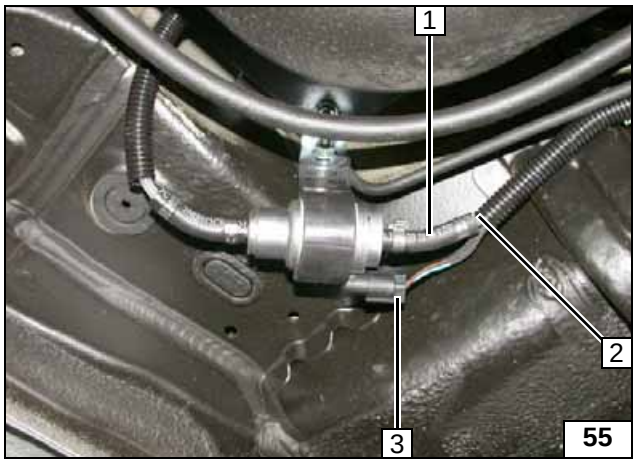
Connector X7



Pin assignment is not relevant.

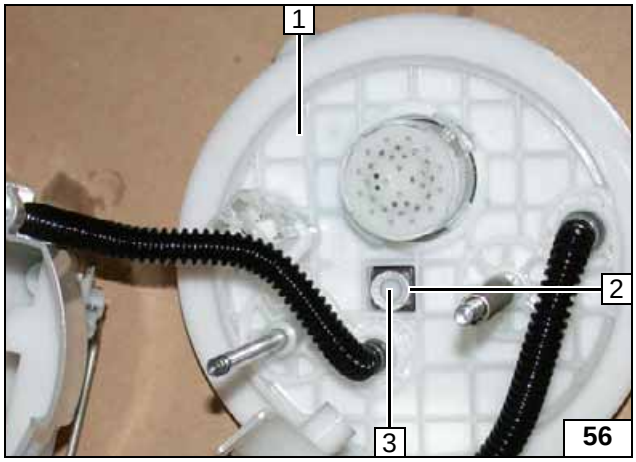
54

Completing metering pump connector



1 Hose section, 10mm dia. clamp [2x]
2 Fuel line of heater
3 Metering pump wiring harness

Connecting metering pump



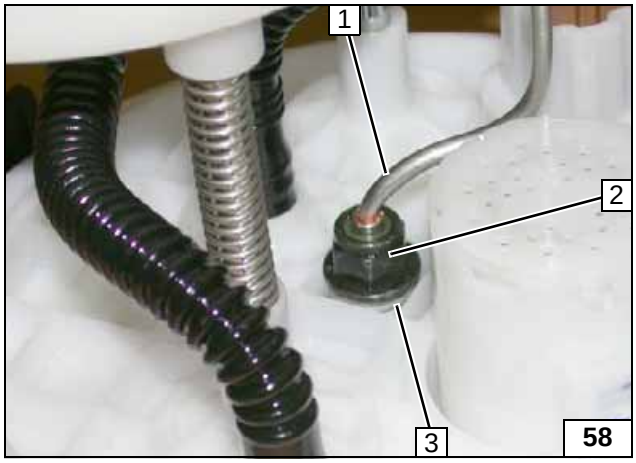
Remove and dismantle fuel tank sending unit **1** according to manufacturer's instructions. Position washer (outer dia. d_a = 12mm) **2** centrally between the ribs.

3 Copy hole pattern, 6mm dia. hole

Fuel extraction

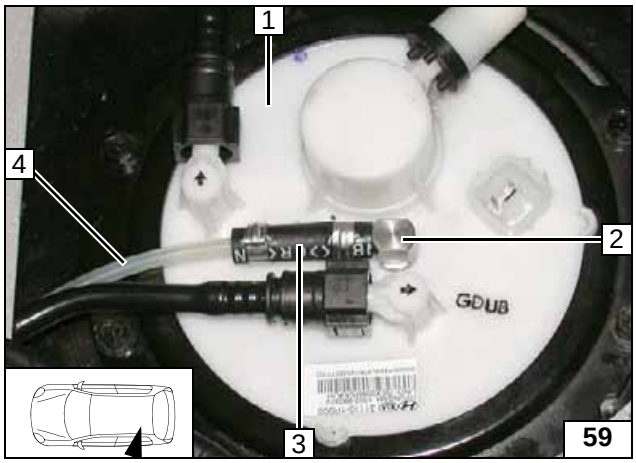
Complete upper and lower sections of fuel tank sending unit. Mould fuel standpipe **1** according to template, cut to length and install. Insert four washers at position **2** to serve as height adjustment (see following image).

Installing fuel standpipe



1 Fuel standpipe
2 Tighten flanged nut
3 Washer [4x]

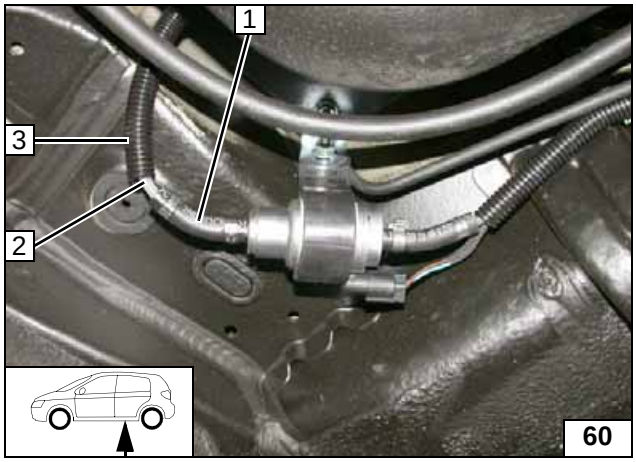
Installing fuel standpipe



Install fuel tank sending unit **1** in accordance with manufacturer's instructions.

2 Fuel standpipe
3 Hose section, 10mm dia. clamp [2x]
4 Fuel line

Connecting fuel line



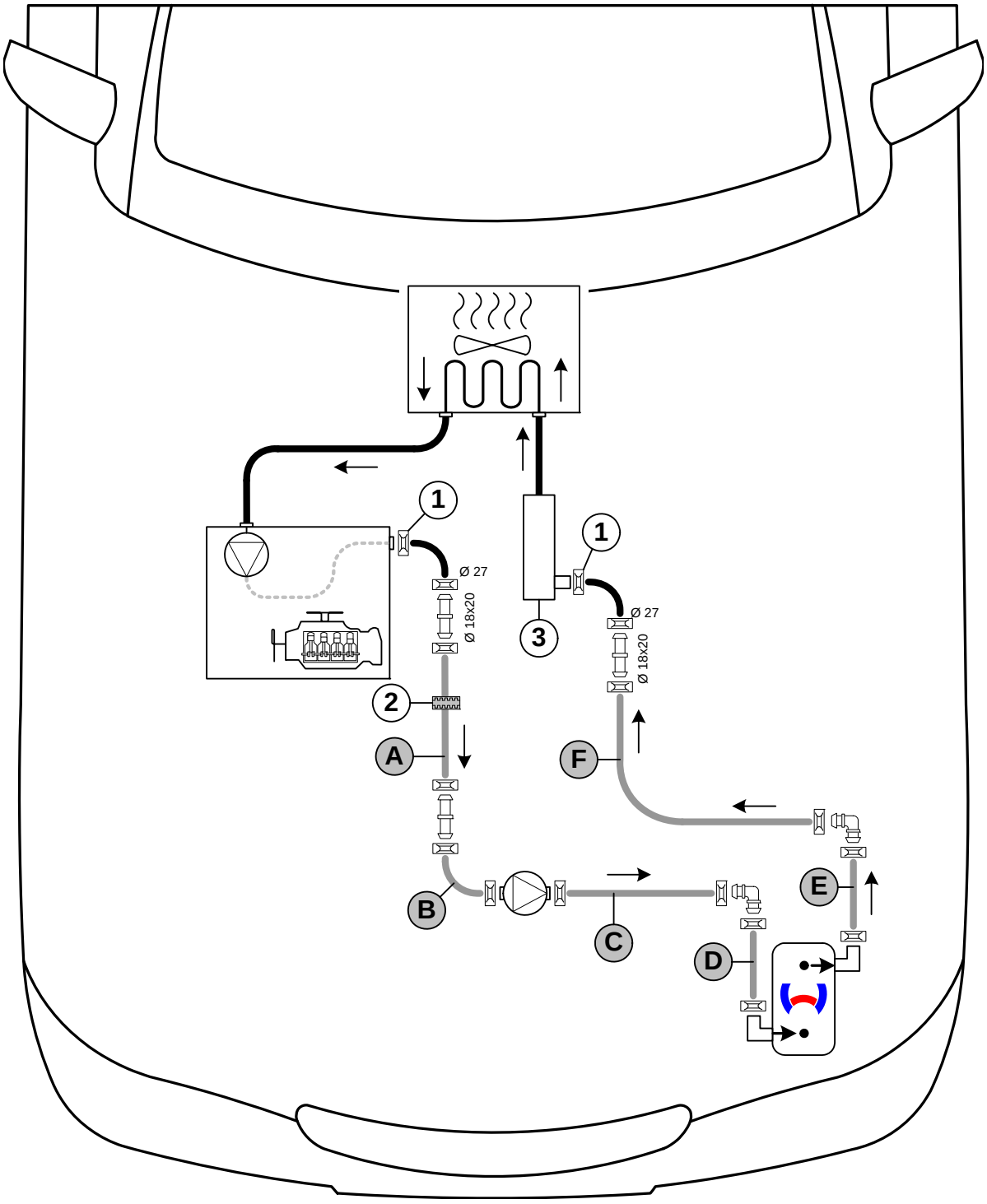
1 Hose section, 10mm dia. clamp [2x]
2 Fuel line of fuel standpipe
3 10 mm dia. corrugated tube

Connecting metering pump

Coolant Circuit 1.1 D

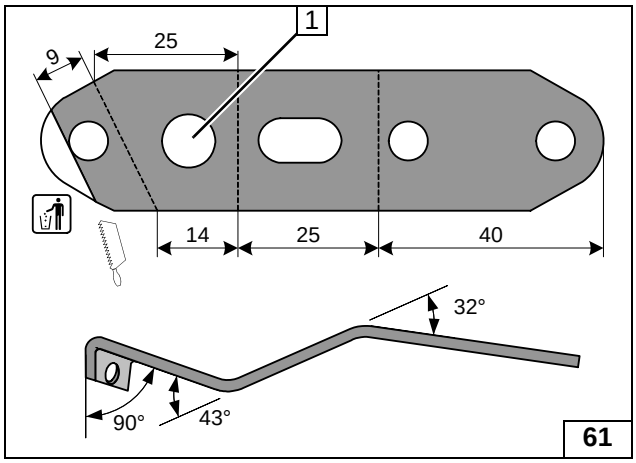
WARNING!
Any coolant running off should be collected in a suitable container. Route hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when installing the hoses.
The connection should be modelled on an 'inline' circuit and based on the following diagram:

Hose routing diagram



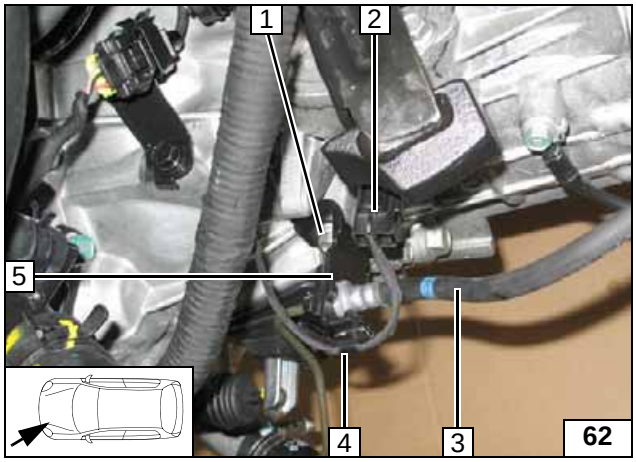
All spring clips without a specific designation = 25 mm dia.
All connecting pipes without a specific designation and = 18x18mm dia.
1 = Original vehicle spring clip .
2 = Black (sw) rubber isolator .
3 = AGR!

Preparing perforated bracket



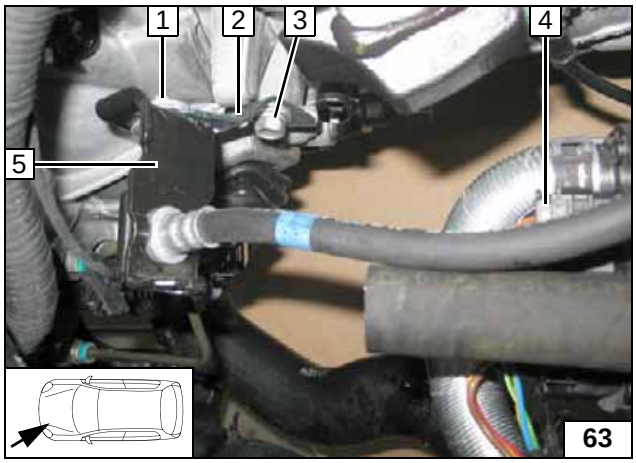
1 8.5 mm dia. hole

Loosening coupling line



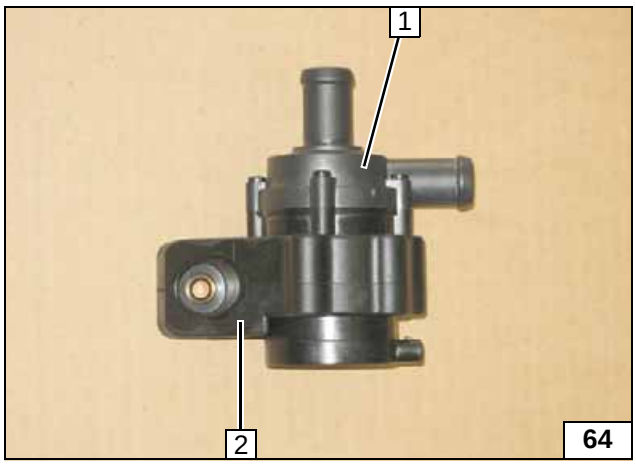
1 Remove original vehicle bolt
2 Disconnect original vehicle connector
3 Coupling line
4 Detach retaining clip
5 Bracket of coupling line

Moving coupling line

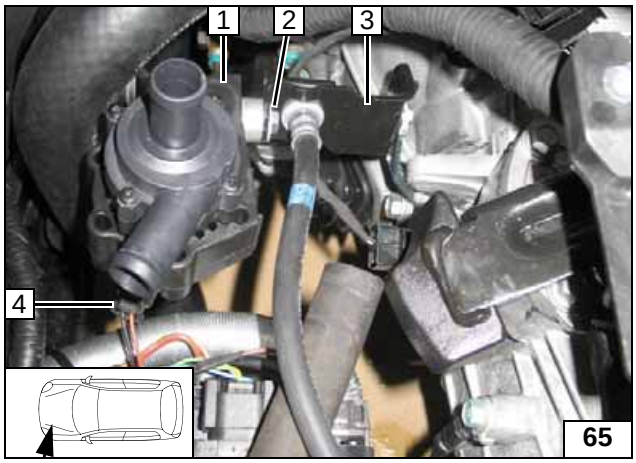


1 M6x20 bolt, large diameter washer, flanged nut
2 Perforated bracket
3 Original vehicle bolt
4 Mount wiring harness of circulating pump
5 Bracket of coupling line

Preparing circulating pump



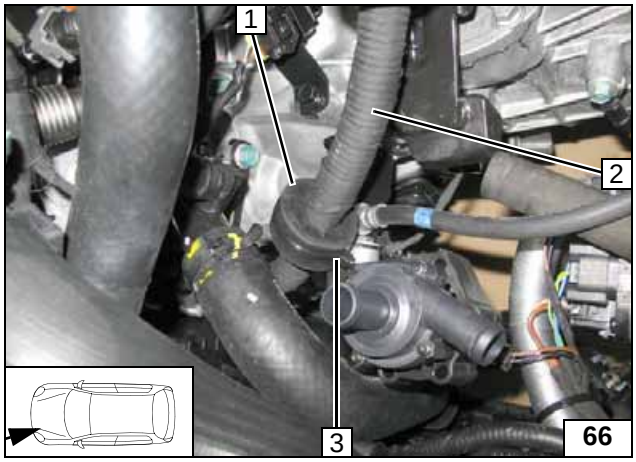
1 Circulating pump
2 Circulating pump mounting



Ensure sufficient distance from neighbouring components.

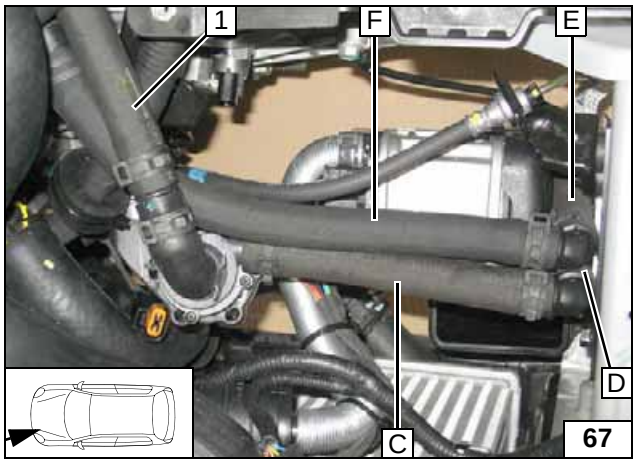
1 Circulating pump mounting
2 M6x35 bolt, 10mm shim, flanged nut, existing hole
3 Bracket of coupling line
4 Mount wiring harness of circulating pump

Installing circulating pump



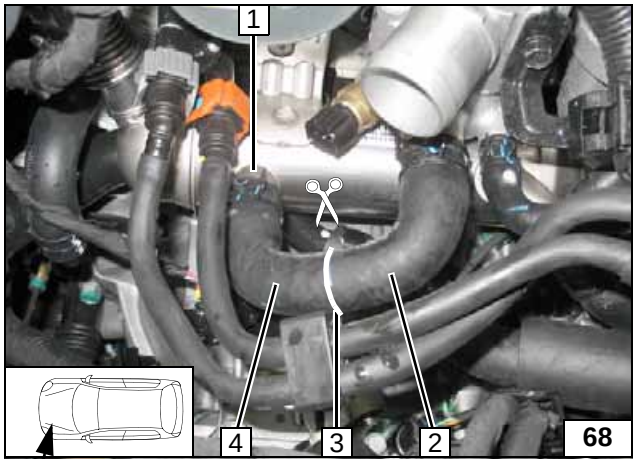
Cut open black (sw) rubber isolator **1**, install on original vehicle wiring harness **2** and secure using cable tie **3**.

Installing rubber isolator



1 Slide on black (sw) rubber isolator

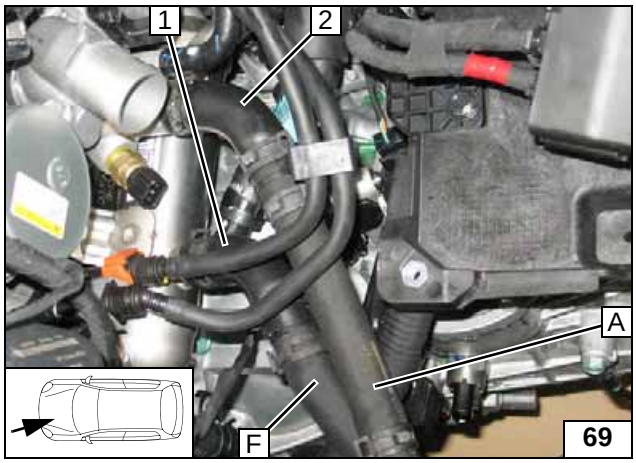
Connection of heater and circulating pump



Twist hose section **4** on AGR connection piece **1** to the front by about 180°.

2 Engine outlet hose section
3 Cutting point (centrally)

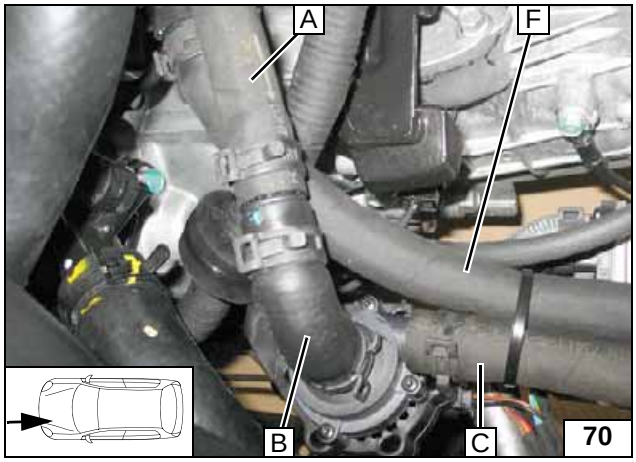
Cutting point



Ensure sufficient distance from neighbouring components.

1 Hose on heat exchanger inlet turned forward
2 Hose of engine outlet

Connection on engine outlet and heat exchanger inlet



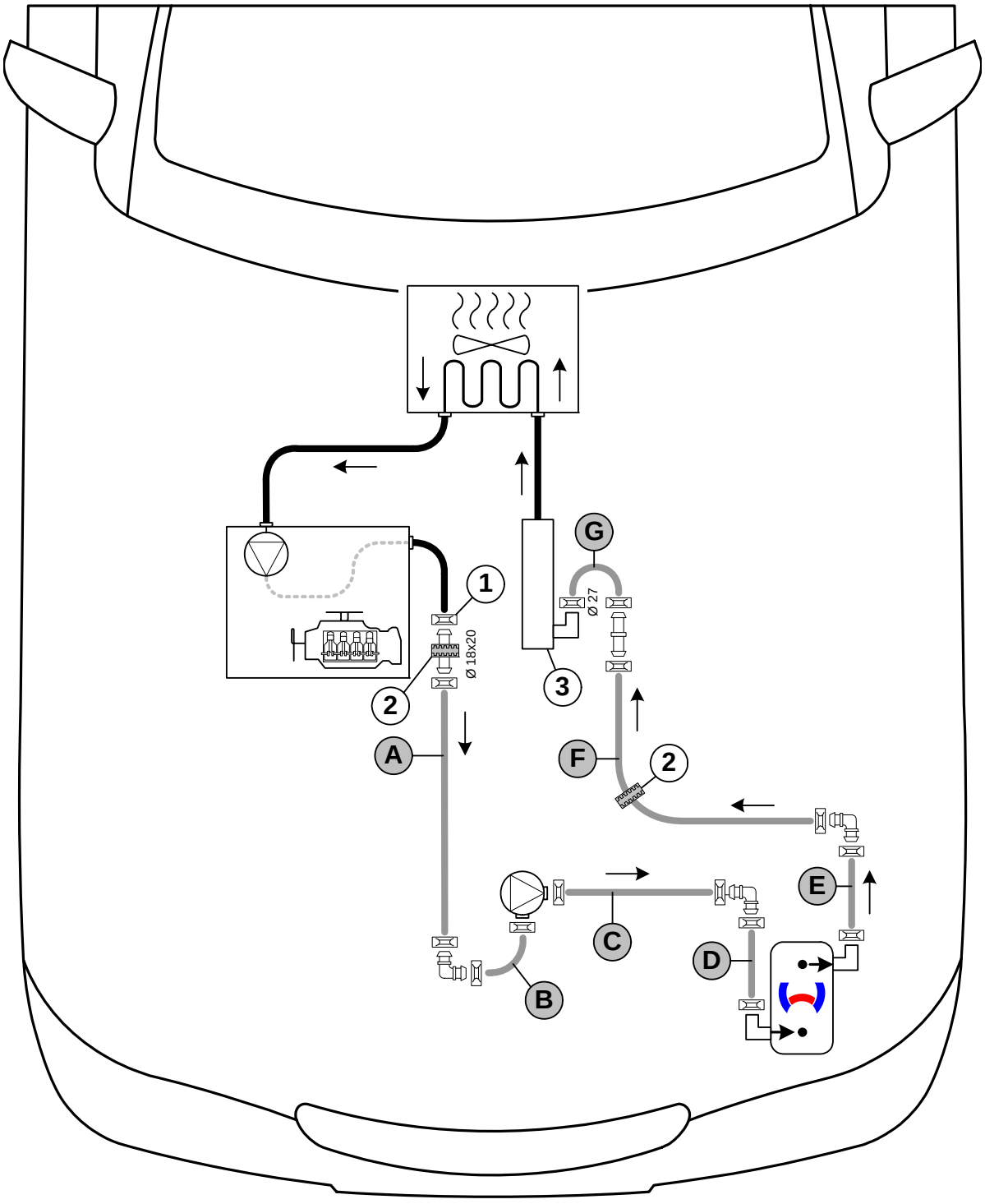
Ensure sufficient distance to parts of gear change, check that there is freedom of movement, correct if necessary.

Aligning hoses

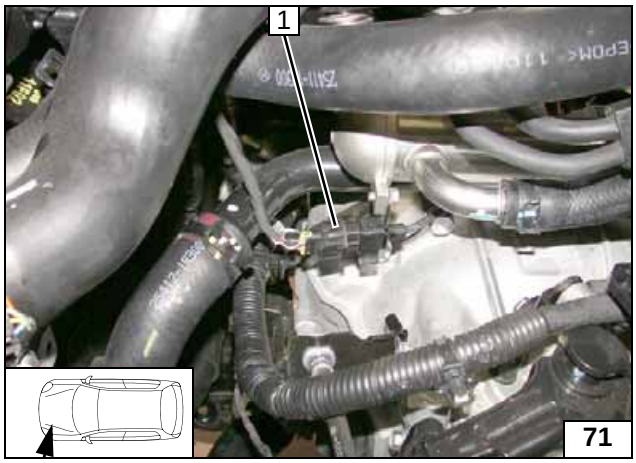
Coolant Circuit 1.4 D

WARNING!
Any coolant running off should be collected in a suitable container. Route hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when installing the hoses.
The connection should be modelled on an 'inline' circuit and based on the following diagram:

Hose routing diagram

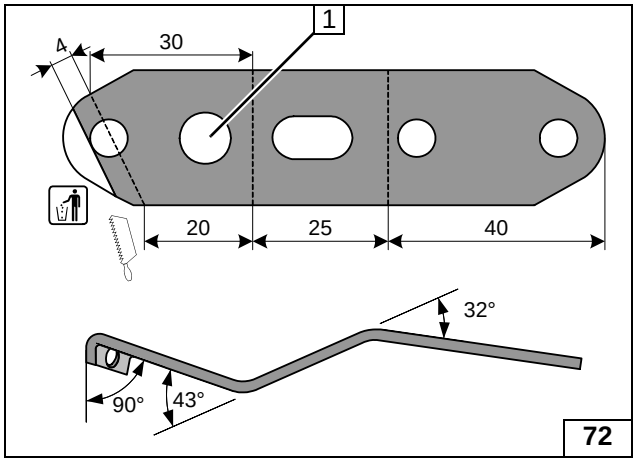


All spring clips without a specific designation = 25 mm dia.
All connecting pipes without a specific designation and = 18x18mm dia.
1 = Original vehicle spring clip .
2 = Black (sw) rubber isolator .
3 = AGR!



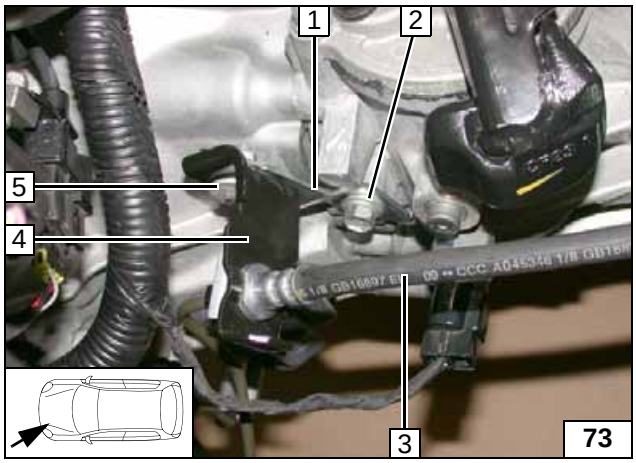
Align original vehicle connector **1** pointing downwards.

Aligning connector



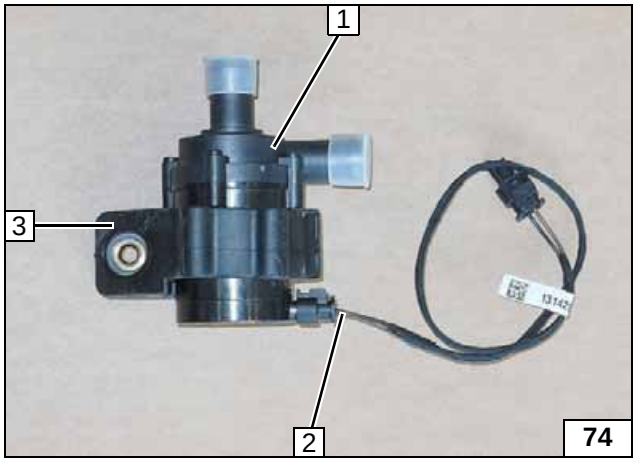
1 8.5 mm dia. hole

Preparing perforated bracket



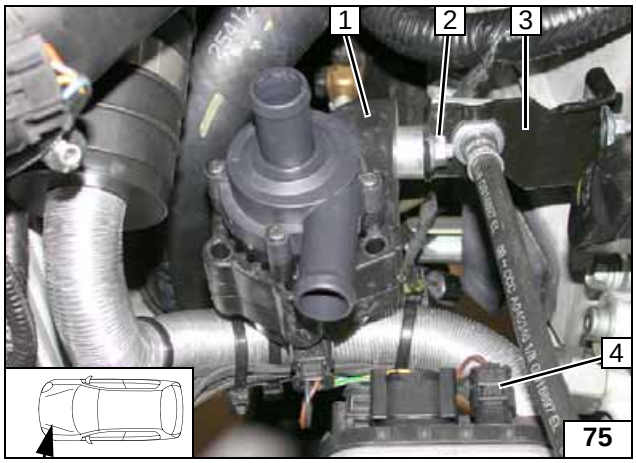
1 Perforated bracket
2 Original vehicle bolt
3 Coupling line
4 Bracket of coupling line
5 M6x20 bolt, large diameter washer, flanged nut

Moving coupling line



1 Circulating pump
2 Wiring harness of circulating pump
3 Circulating pump mounting

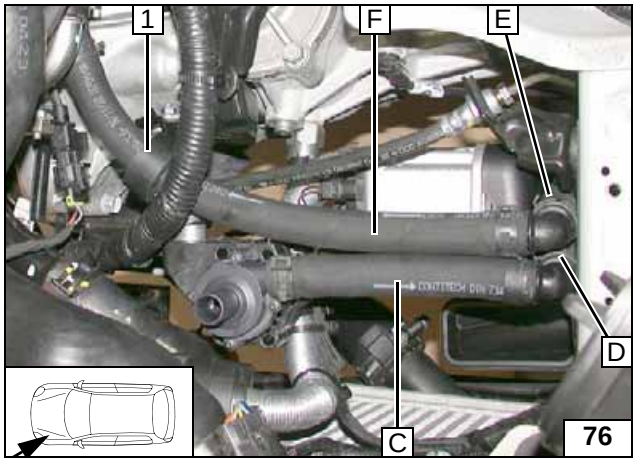
Preparing circulating pump



Ensure sufficient distance from neighbouring components.

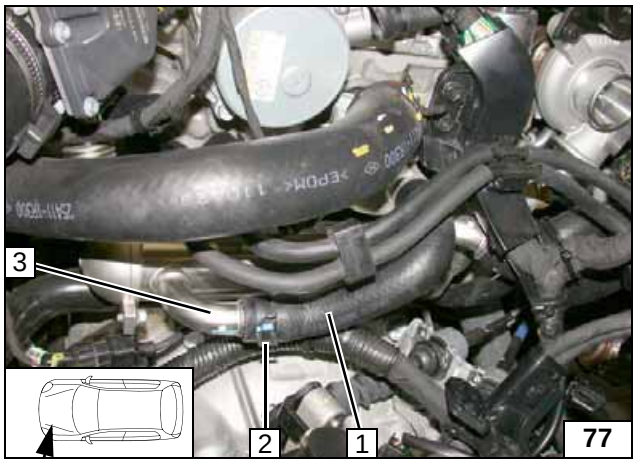
1 Circulating pump mounting
2 M6x35 bolt, 10mm shim, flanged nut, existing hole
3 Bracket of coupling line
4 Mount wiring harness of circulating pump

Installing circulating pump



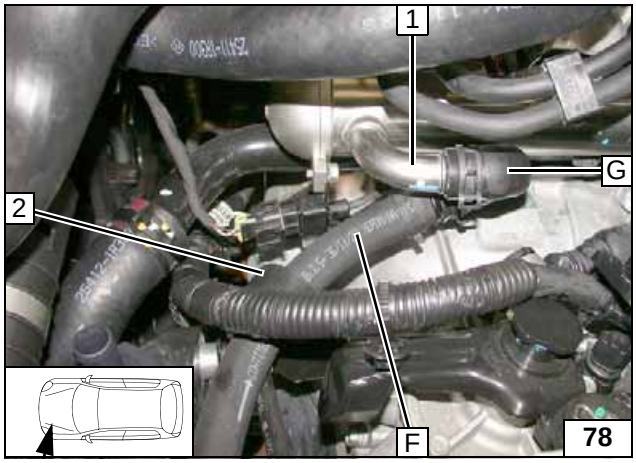
1 Slide on black (sw) rubber isolator

Connection of heater and circulating pump



Pull engine outlet / heat exchanger inlet hose **1** off AGR connection piece **3**. Spring clip **2** will be reused.

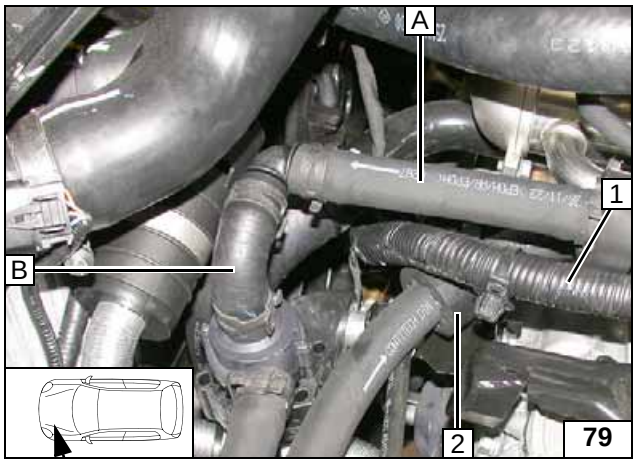
Cutting point



Ensure sufficient distance from neighbouring components, correct if necessary.

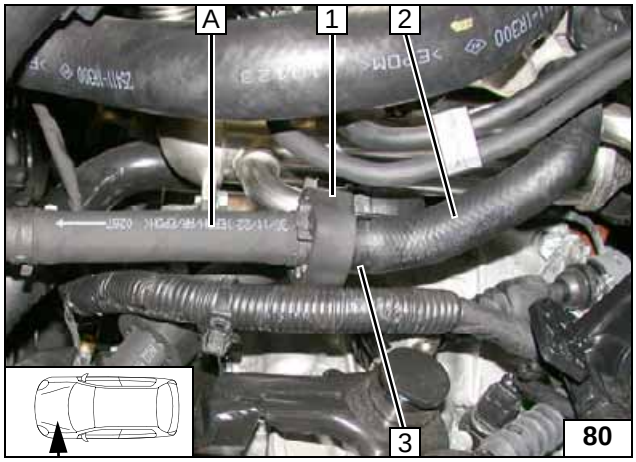
1 AGR connection piece

Connecting heat exchanger inlet



Align black (sw) rubber isolator **2** on original vehicle wiring harness **1**.

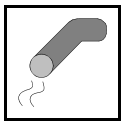
Connecting circulating pump



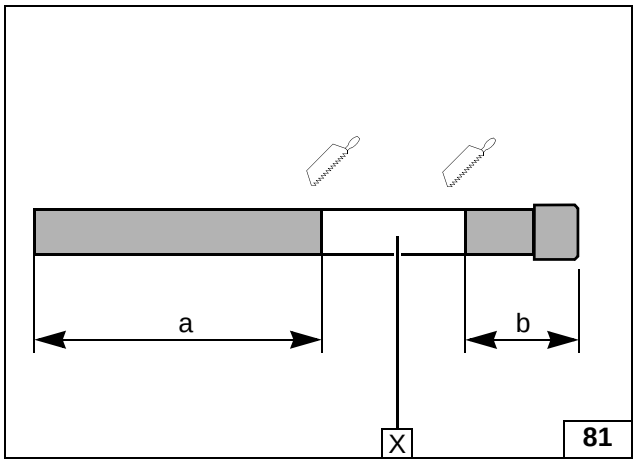
Mount black (sw) rubber isolator **1** at the connection point between hose **A** and engine outlet hose **2**. Ensure sufficient distance to neighbouring components, especially to gear change, correct if necessary.

3 Original vehicle spring clip

Connecting engine outlet



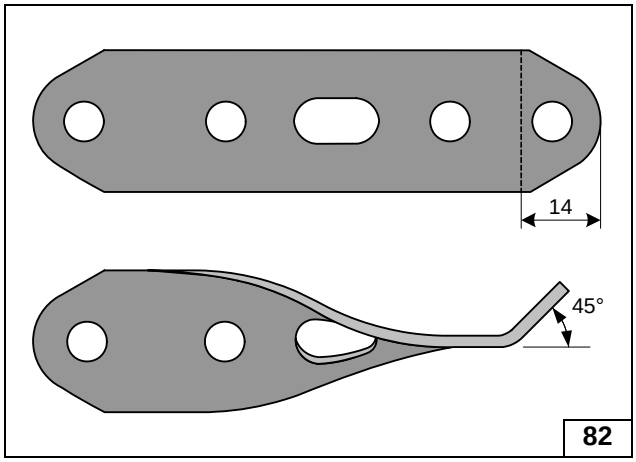
Exhaust Gas



a = 230
b = 70

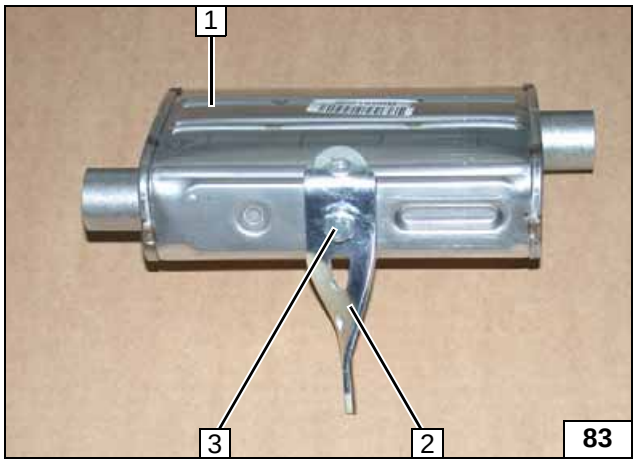
X = 

Preparing exhaust pipe



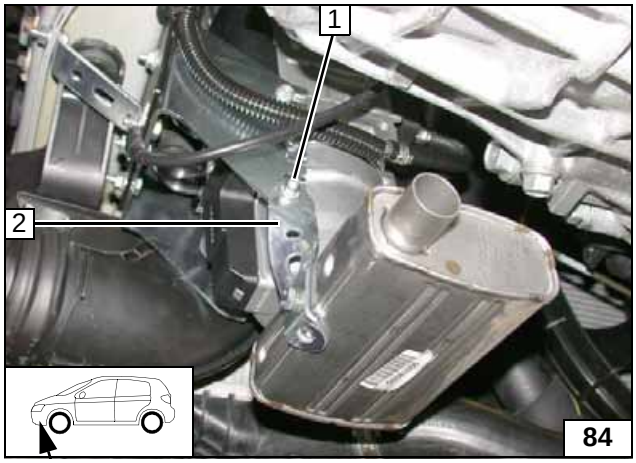
Turn in longitudinal axis by 90° and bend.

Preparing perforated bracket



1 Silencer
2 Perforated bracket
3 M6x16 bolt, spring lockwasher

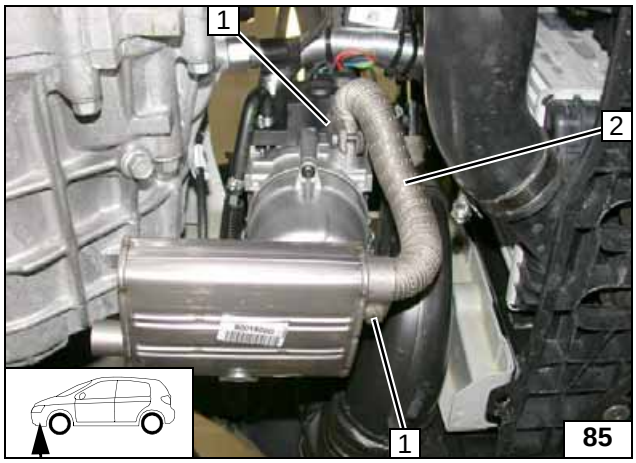
Premount-ing silencer



Use lower oblong hole of bracket.

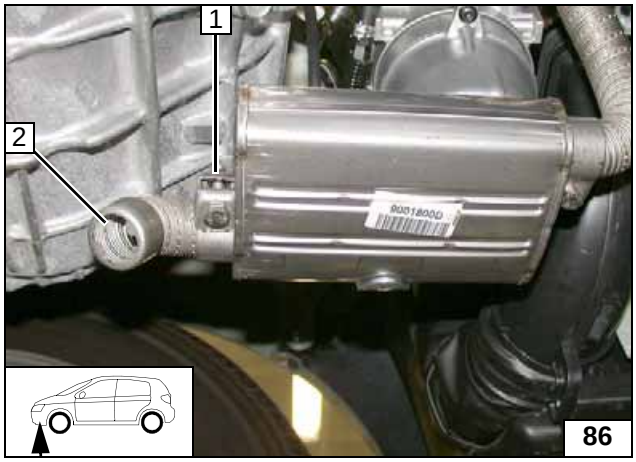
1 M5x16 bolt, large diameter washer, flanged nut
2 Perforated bracket

Installing silencer



1 Hose clamp [2x]
2 Exhaust pipe

Installing exhaust pipe



Ensure sufficient distance from neighbouring components, correct if necessary.

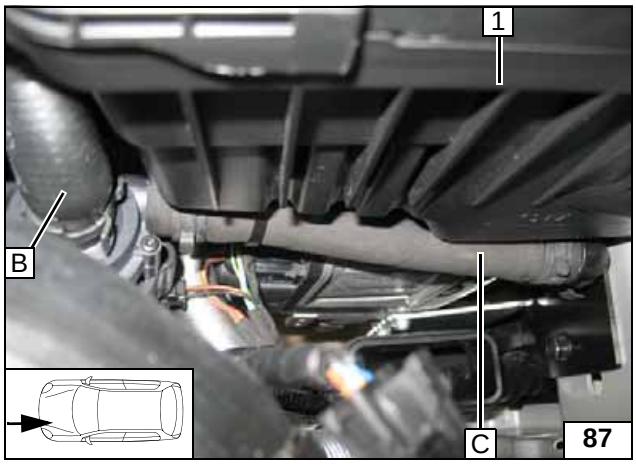
1 Hose clamp
2 Exhaust end section

Installing exhaust end section

Final Work

WARNING!
Reassemble the components in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Insulate and tie back all loose lines.
Only use manufacturer-approved coolant. Spray the heater components with anti-corrosion wax (Tectyl 100K, Order No. 111329).

- **Connect the battery.**
- **Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.**
- **Program MultiControl CAR, teach Telestart transmitter.**
- **Make settings on A/C control panel according to the 'Operating Instructions for End Customer'.**
- **Place the 'Switch off parking heater before refuelling' caution label near the filler neck.**
- **For initial startup and function check, please see installation instructions.**



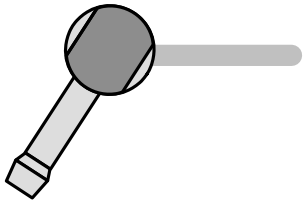
Ensure sufficient distance from air filter box **1**, correct if necessary.

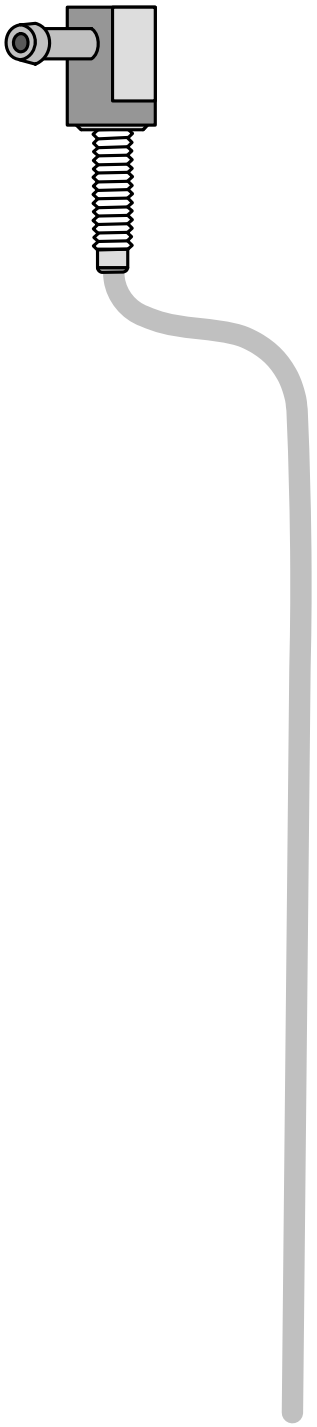
Installing air filter box

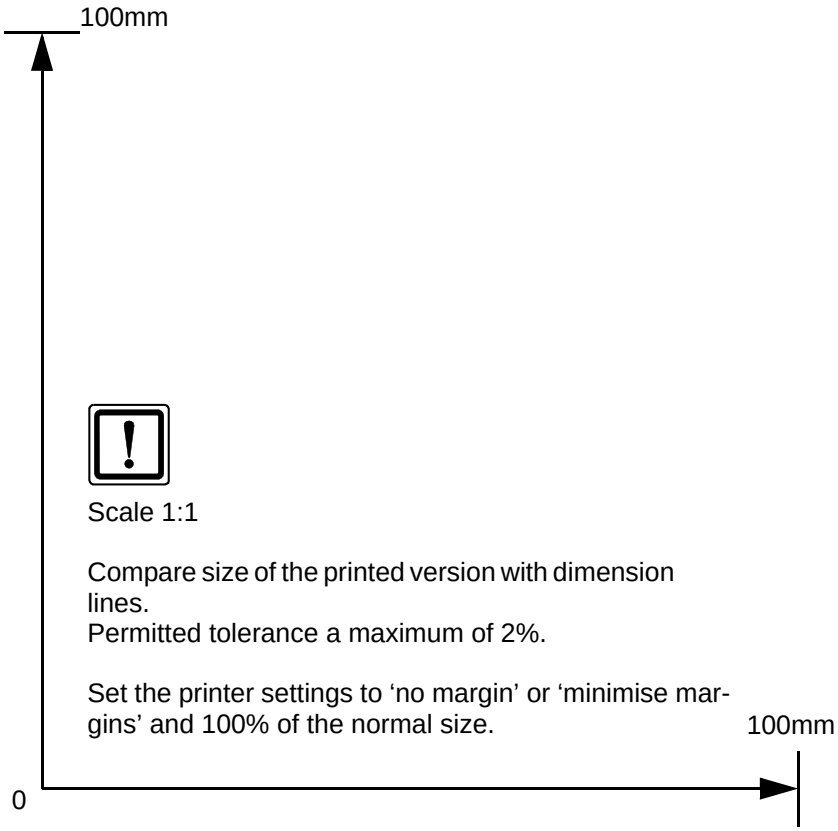
Webasto Thermo & Comfort SE
Postfach 1410
82199 Gilching
Germany
Internet: www.webasto.com
Technical Extranet:
http://dealers.webasto.com

Template for Fuel Standpipe

Top view







Scale 1:1

Compare size of the printed version with dimension lines.
Permitted tolerance a maximum of 2%.

Set the printer settings to ‘no margin’ or ‘minimise margins’ and 100% of the normal size.

Operating Instructions for Manual Air-Conditioning

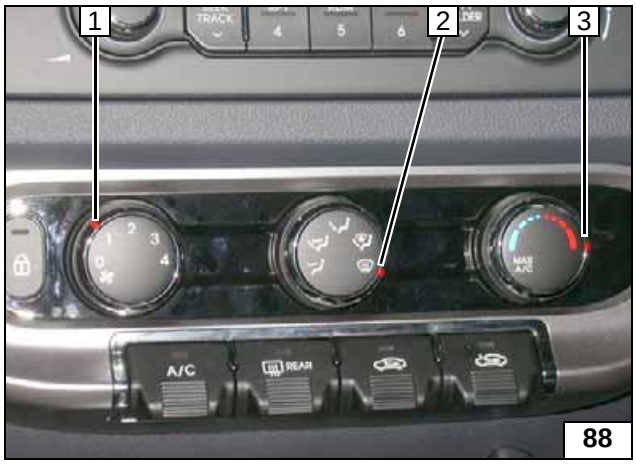
Please remove page and add to the vehicle operating instructions.

Note:
We recommend matching the heating time to the driving time.
Heating time = driving time
Example:
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation.
For instructions on deactivation, please refer to the operating instructions of the vehicle.

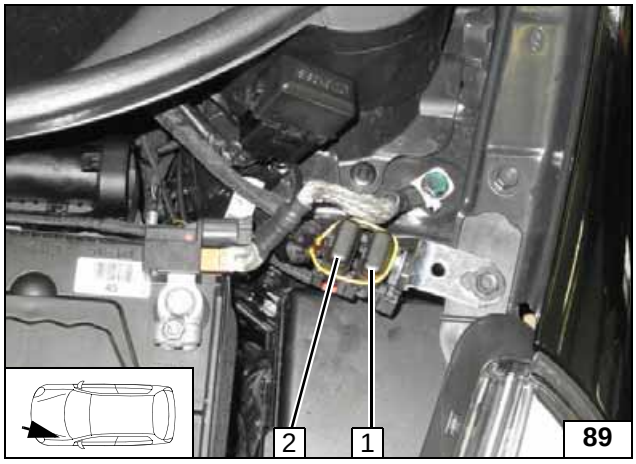
Before parking the vehicle, make the following settings:

Manual A/C



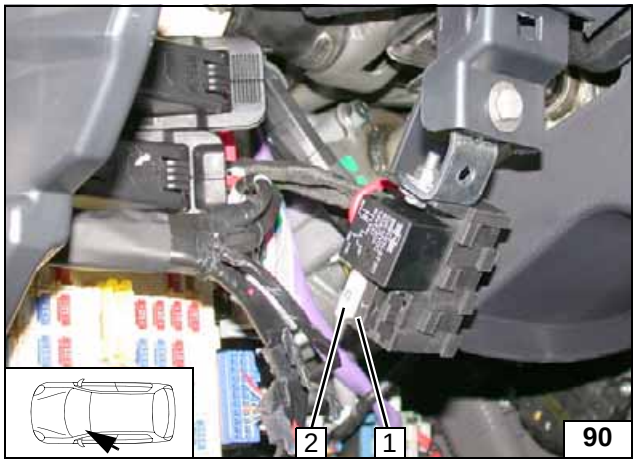
1 Set fan to level ‘1’
2 Air outlet to windscreen
3 Set temperature to ‘max.’

Engine compartment fuses



1 30A main fuse F2 of passenger compartment
2 20A heater fuse F1

Passenger compartment fuses



1 1A heater control fuse F3
2 25A fan fuse F4

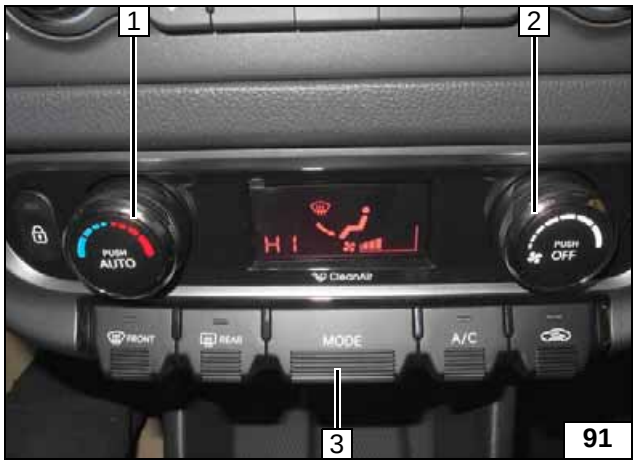
Operating Instructions for Automatic Air-Conditioning

Please remove page and add to the vehicle operating instructions.

Note:
We recommend matching the heating time to the driving time.
Heating time = driving time
Example:
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

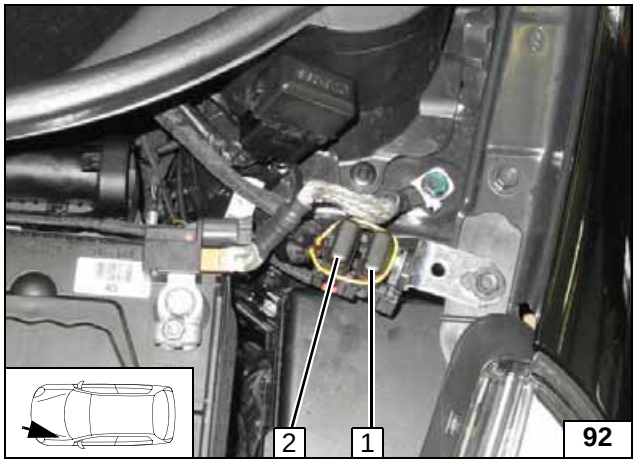
Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation.
For instructions on deactivation, please refer to the operating instructions of the vehicle.

Before parking the vehicle, make the following settings:



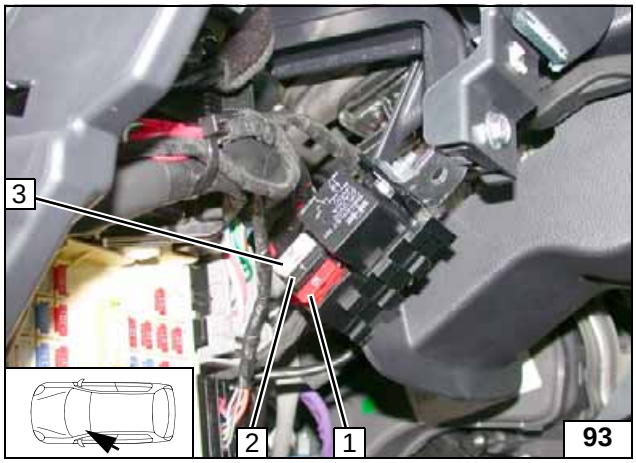
1 Set temperature to ‘HI’
2 Set fan to level ‘3’
3 Set air outlet to ‘windscreen / footwell’ using ‘Mode’ button

A/C control panel



1 30A main fuse F2 of passenger compartment
2 20A heater fuse F1

Engine compartment fuses



1 10A fan fuse F5
2 1A heater control fuse F3
3 25A fan fuse F4

Passenger compartment fuses