Water Heater

Thermo Top Evo Parking Heater

E1
00 0258

With FuelFix

Installation Documentation
Kia Rio

Validity

Manufacturer	Model	Type	EG-BE-No. / ABE
Kia	Rio	UB	e11 * 2007 / 46 * 0195 * ...

Motorisation	Fuel	Transmission type	Output in kW	Displacement in cm³	Engine code
1.2 B	Petrol	5-speed SG	63	1248	G4LA

SG = manual transmission

From Model Year 2011
Left-hand drive vehicle

Verified equipment variants: Manual / automatic air-conditioning system
Front fog lights

Total installation time: approx. 7 hours

Kia Rio

Table of Contents

Necessary Components

- Basic delivery scope of Thermo Top Evo in accordance with price list
- Installation kit with FuelFix Kia Rio 1.2 / 1.4 Petrol 2012: **1318003E**
- Heater control in accordance with price list and upon consultation with end customer
- In case of Telestart, indicator lamp in accordance with price list and in consultation with end customer

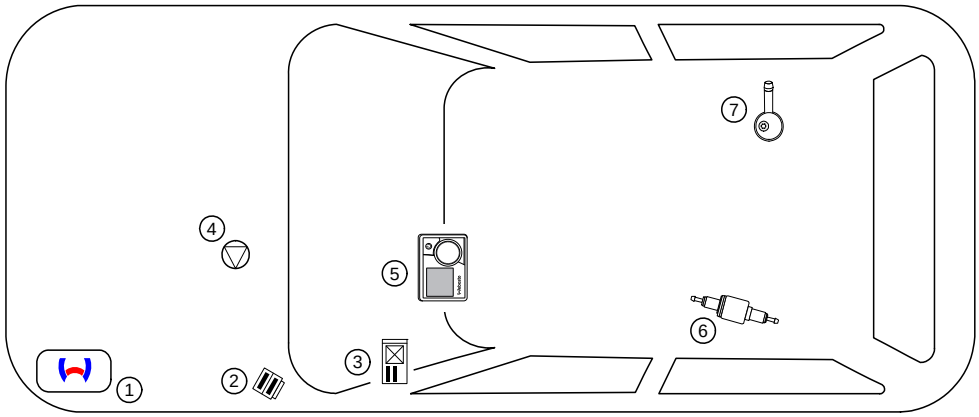
Installation instructions:

- Arrange for the vehicle to be delivered with the tank only about ¼ full.
- The installation location of the push button in case of Telestart or Thermo Call should be confirmed with the end customer.
- Depending on the available space and manufacturer's instructions, we recommend the use of a vehicle battery with more electrical capacity.

Installation Overview

Legend:

1. Heater
2. Engine compartment fuse holder
3. Passenger compartment relay and fuse holder
4. Circulating pump
5. MultiControl CAR
6. Metering pump
7. FuelFix



Information on Total Installation Time

The total installation time includes the time needed for mounting and demounting of the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater. The total installation time may vary for vehicle equipment other than provided.

Information on Operating and Installation Instructions

1 Important information (not complete)

1.1 Installation and repair

The improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.

To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.

Installation and repair may ONLY be carried out by persons trained and certified in a Webasto training course. NEVER try to install or repair Webasto heating or cooling systems if you have not completed a Webasto training course, you do not have the necessary technical skills and you do not have the technical documentation, tools and equipment available to ensure that you can complete the installation and repair work properly.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

1.2 Operation

To ensure safe operation, we recommend having the heater checked every two years by an authorised Webasto dealer, especially when used over a long period and/or under extreme environmental conditions.

Do not operate the heater in closed rooms due to the danger of poisoning and suffocation.

Always switch off the heater before refuelling.

The heater may only be used with the prescribed fuel diesel (DIN EN 590) or petrol (DIN EN 228).

The heater may not be cleaned with a high-pressure cleaner.

1.3 Please note

ALWAYS follow all Webasto installation and operating instructions and observe all warnings.

To become familiar with and understand all functions and properties of the heater, the operating instructions must be read carefully and observed at all times.

For proper, safe installation and repair work, the installation instructions with all warnings and safety information must be carefully read and observed at all times. Please always contact a workshop authorised by Webasto for all installation and repair work.

Important

Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.

This liability exclusion particularly applies to improper installations and repairs, installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.

The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components must audibly click into place during assembly.

Sharp edges should be fitted with rub protection. Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329).

Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components!

The initial startup is to be executed with the Webasto Thermo Test Diagnosis.

When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted.

2 Statutory regulations governing installation

Guidelines	Thermo Top Evo
Heating Directive ECE R122	E1 00 0258
EMC Directive ECE R10	E1 04 5627

Note

The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

Important

Failure to follow the installation instructions will result in the invalidation of the type approval for the heater and therefore invalidation of the general **homologation of the vehicle**.

Note

The heater is licensed in accordance with paragraph 19, section 3, No. 2b of the StVZO (German Road Traffic Licensing Authority).

2.1 Excerpt from ECE regulation 122 (heating system) paragraph 5 for the installation of the heater

Beginning of excerpt.

ANNEX VII

REQUIREMENTS FOR COMBUSTION HEATERS AND THEIR INSTALLATION

1. GENERAL REQUIREMENTS

1.7.1. A clearly visible tell-tale in the operator's field of view shall inform when the combustion heater is switched on or off.

2. VEHICLE INSTALLATION REQUIREMENTS

2.1. Scope

2.1.1. Subject to paragraph 2.1.2. combustion heaters shall be installed according to the requirements of this Annex.

2.1.2. Vehicles of category O having liquid fuel heaters are deemed to comply with the requirements of this Annex.

2.2. Positioning of heater

2.2.1. Body sections and any other components in the vicinity of the heater must be protected from excessive heat and the possibility of fuel or oil contamination.

2.2.2. The combustion heater shall not constitute a risk of fire, even in the case of overheating. This requirement shall be deemed to be fulfilled if the installation ensures an adequate distance to all parts and suitable ventilation, by the use of fire resistant materials or by the use of heat shields.

2.2.3. In the case of M2 and M3 vehicles, the heater must not be positioned in the passenger compartment. However, an installation in an effectively sealed envelope which also complies with the conditions in paragraph 2.2.2 may be used.

2.2.4. The label referred to in paragraph 1.4 or a duplicate, must be positioned so that it can be easily read when the heater is installed in the vehicle.

2.2.5. Every reasonable precaution should be taken in positioning the heater to minimise the risk of injury and damage to personal property.

2.3. Fuel supply

2.3.1. The fuel filler must not be situated in the passenger compartment and must be provided with an effective cap to prevent fuel spillage.

2.3.2. In the case of liquid fuel heaters, where a supply separate to that of the vehicle is provided, the type of fuel and its filler point must be clearly labelled.

2.3.3. A notice, indicating that the heater must be shut down before refuelling, must be affixed to the fuelling point. In addition a suitable instruction must be included in the manufacturer's operating manual.

2.4. Exhaust system

2.4.1. The exhaust outlet must be located so as to prevent emissions from entering the vehicle through ventilators, heated air inlets or opening windows.

2.5. Combustion air inlet

2.5.1. The air for the combustion chamber of the heater must not be drawn from the passenger compartment of the vehicle.

2.5.2. The air inlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

2.6. Heating air inlet

2.6.1. The heating air supply may be fresh or recirculated air and must be drawn from a clean area not likely to be contaminated by exhaust fumes emitted either by the propulsion engine, the combustion heater or any other vehicle source.

2.6.2. The inlet duct must be protected by mesh or other suitable means.

2.7. Heating air outlet

2.7.1. Any ducting used to route the hot air through the vehicle must be so positioned or protected that no injury or damage could be caused if it were to be touched.

2.7.2. The air outlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

End of excerpt.

In multilingual versions the German language is binding.

Kia Rio

Information on Validity

This installation documentation applies toKia Rio Petrol vehicles - for validity, see page 1 - from model year 2011 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this "installation documentation".

Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

Technical Information

Special Tools
- Hose clamp pliers for self-clamping hose clamps
- Hose clamp pliers for Clic hose clamps of type W
- Automatic wire stripper 0.2 - 6mm²
- Crimping pliers for cable lug / tab connector 0.5 - 6mm²
- Torque wrench for 2.0 - 10 Nm
- Hose clamping pliers
- Metric thread-setter kit
- Deep-hole marker
- Webasto Thermo Test diagnosis with current software

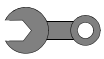
Dimensions
- All dimensions are in mm.

Tightening torque values
- Tightening torque values of 5x13 heater bolts and 5x11 heater stud bolts = 8Nm.
- Tightening torque value of 5x15 water connection piece retaining plate bolt = 7Nm.
- Tighten other bolt connections in accordance with manufacturer's instructions or in accordance with state-of-the-art-technology.

Explanatory Notes on Document

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps.

Mechanical System



Electrical System

Coolant Circuit

Combustion Air

Fuel

Exhaust Gas

Software

Special features are highlighted using the following symbols:

Specific risk of damage to components.

Specific risk due to electrical voltage.

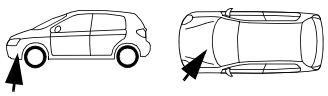
Specific risk of injury or fatal accidents.

Specific risk of fire or explosion.

Reference to the manufacturer's vehicle-specific documents or to the general installation instructions of Webasto components.

Reference to a special technical feature.

The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.



Tightening torque according to the manufacturer's vehicle-specific documents.

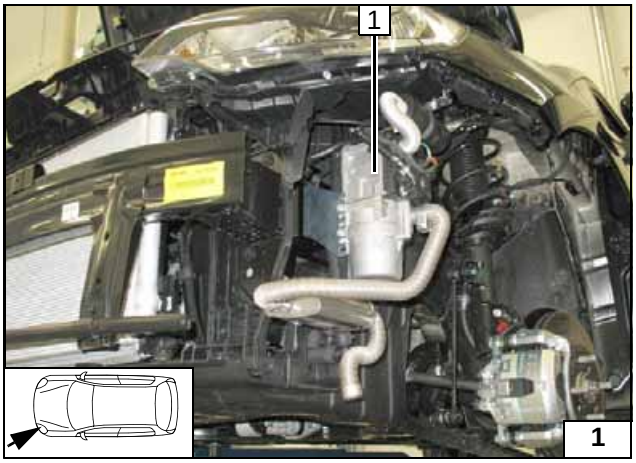
Preliminary Work

Vehicle

- Open the fuel tank cap.
- Ventilate the fuel tank.
- Close the fuel tank cap again.
- Depressurise the cooling system.
- Disconnect and completely remove the battery together with the carrier.
- Remove the air filter together with the intake hose.
- Remove the bumper.
- Detach the left-hand wheel well trim
- Remove the underride protection (if present).
- Remove the rear bench seat.
- Open the tank-fitting service lid.
- Remove the lower instrument panel trim on the driver's side.
- Remove the A/C control panel in accordance with manufacturer's instructions (only with automatic air-conditioning).

Heater

- Remove years that do not apply from the type and duplicate label.
- Attach the duplicate label (type label) in the appropriate place in the engine compartment.



Heater Installation Location

1 Heater

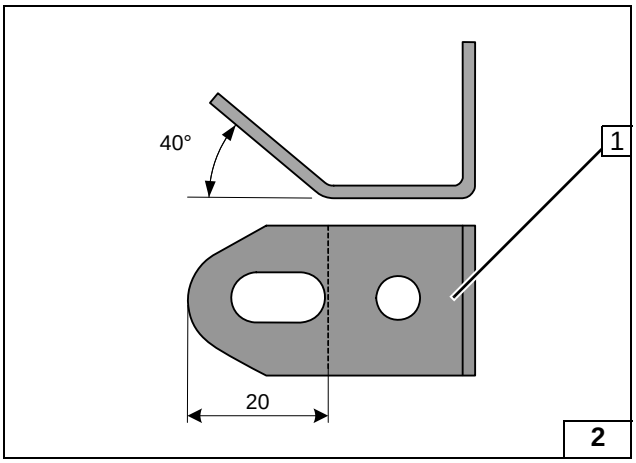
Installation location

Preparing Electrical System

All vehicles

Bend angle bracket **1** as shown.

Preparing angle bracket



2

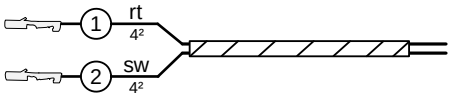
Wire sections retain their numbering throughout the entire document.

Produce all following electrical connections as shown in the wiring diagram.

Manual air-conditioning

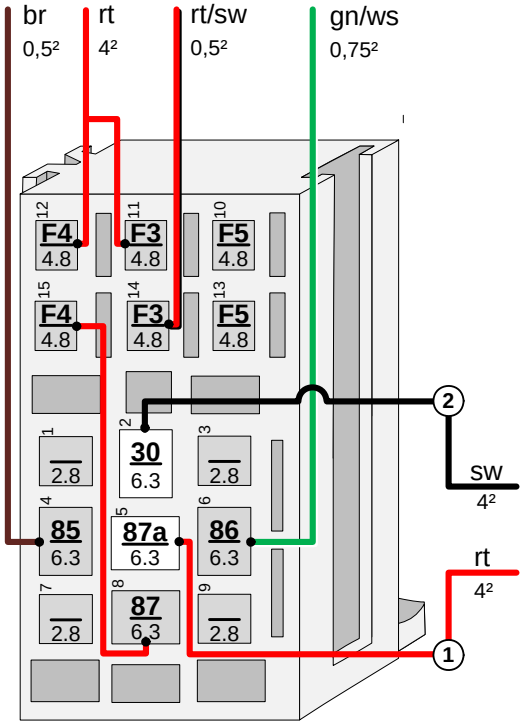
① Red (rt) wire of fan wiring harness
② Black (sw) wire of fan wiring harness

Assigning wires



3

Connecting wires to passenger compartment relay and fuse holder



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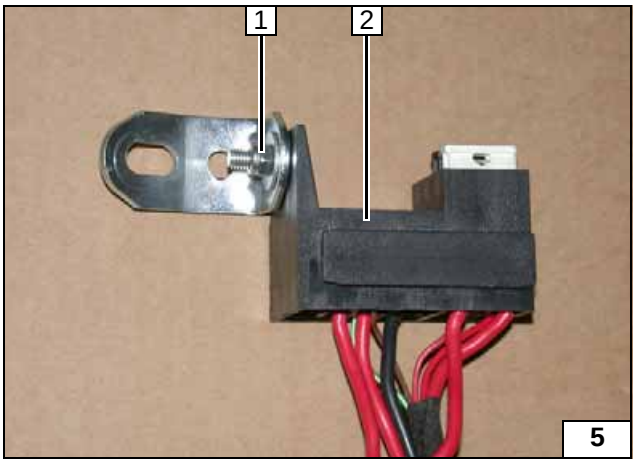
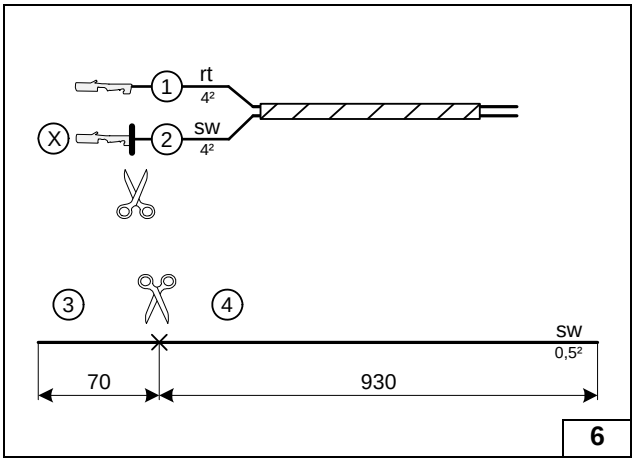
Premounting passenger compartment relay and fuse holder



1 M5x16 bolt, pre-bent angle bracket, large diameter washer [2x], nut
2 Passenger compartment relay and fuse holder

Cutting to length / assigning wires

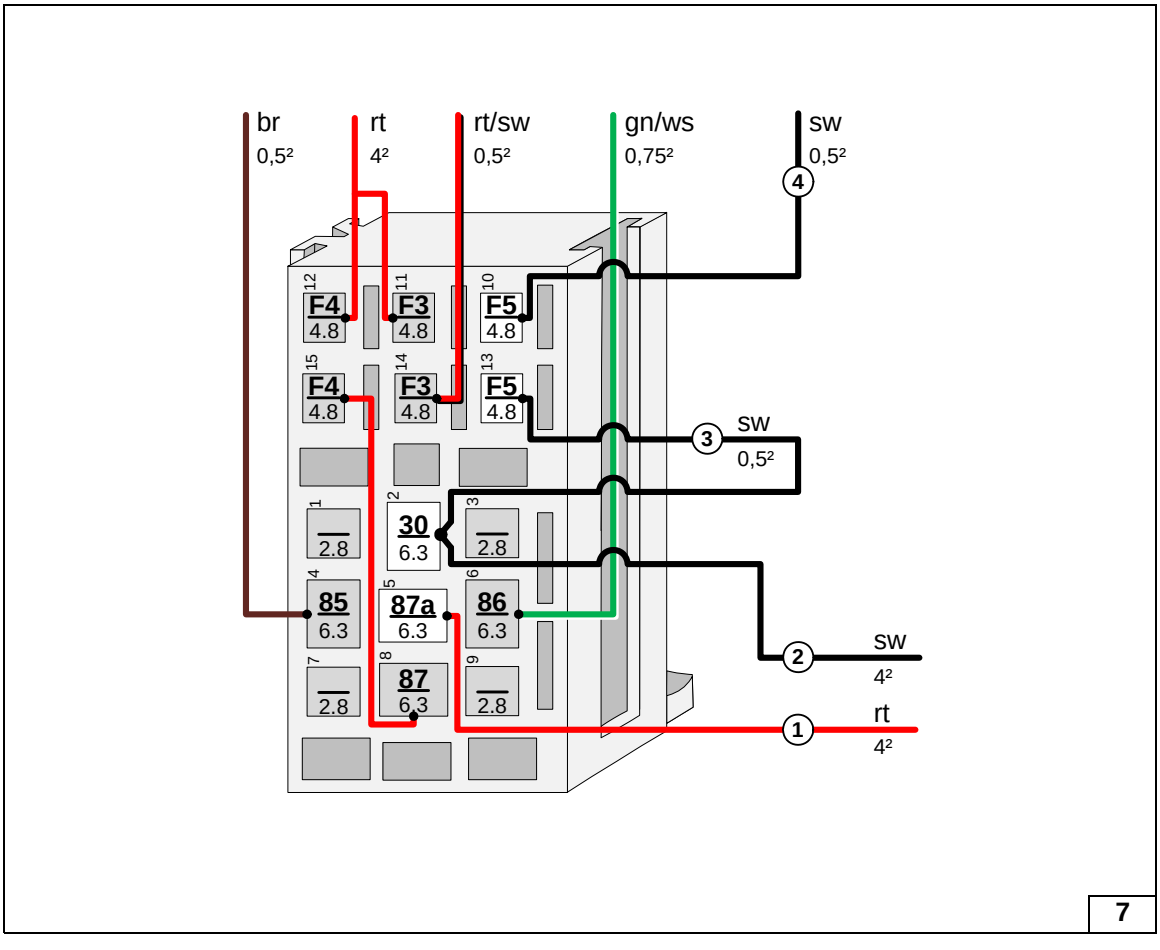


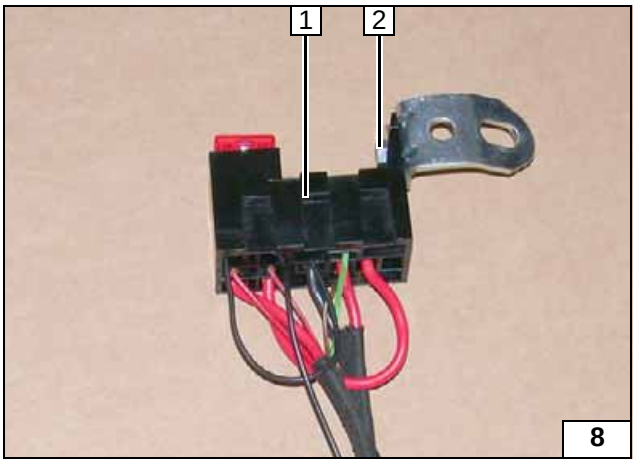
Automatic air-conditioning

Discard section **X**.

Pull wire section ④ into provided protective sleeving.

Connecting wires to passenger compartment relay and fuse holder





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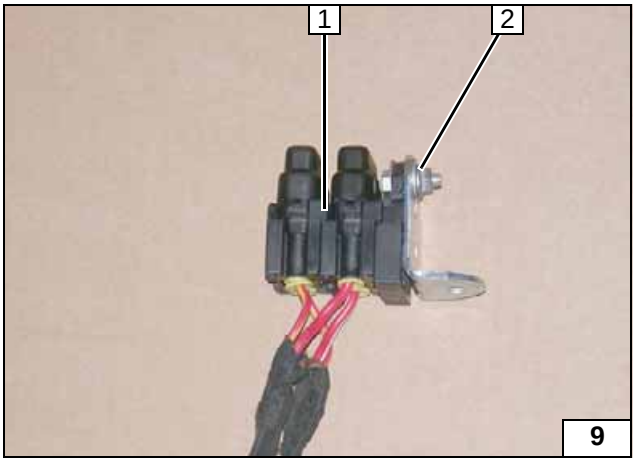
1 Passenger compartment relay and fuse holder
2 M5x16 bolt, pre-bent angle bracket, large diameter washer [2x], nut

Premounting passenger compartment relay and fuse holder



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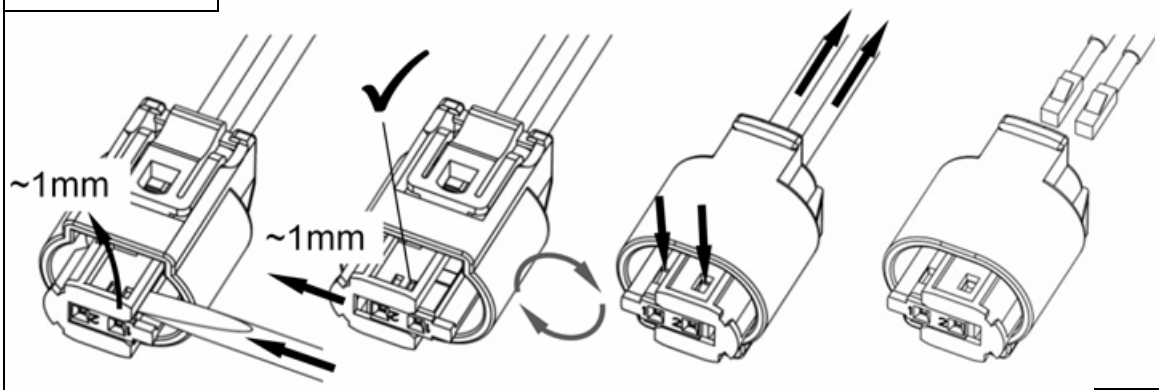
All vehicles

1 Fuse holder
2 M5x16 bolt, angle bracket, large diameter washer [2x], nut

Premounting engine compartment fuse holder

Connector X7



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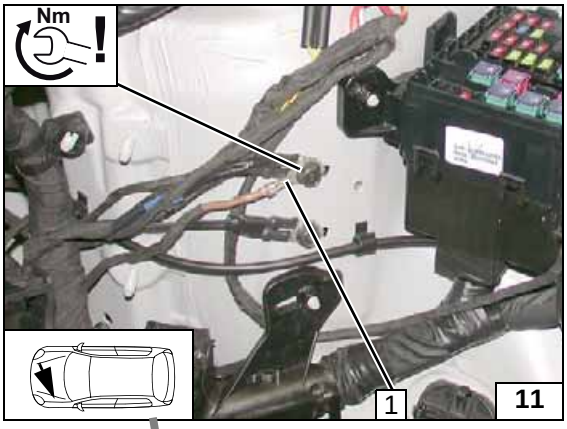
Dismantling metering pump connector

Electrical System

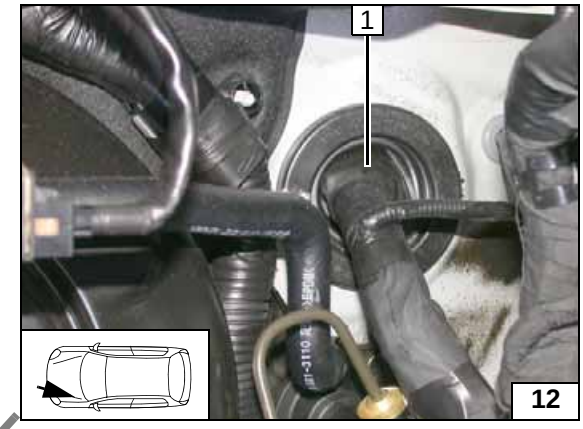
Earth wire

1 Earth wire on original vehicle earth support point

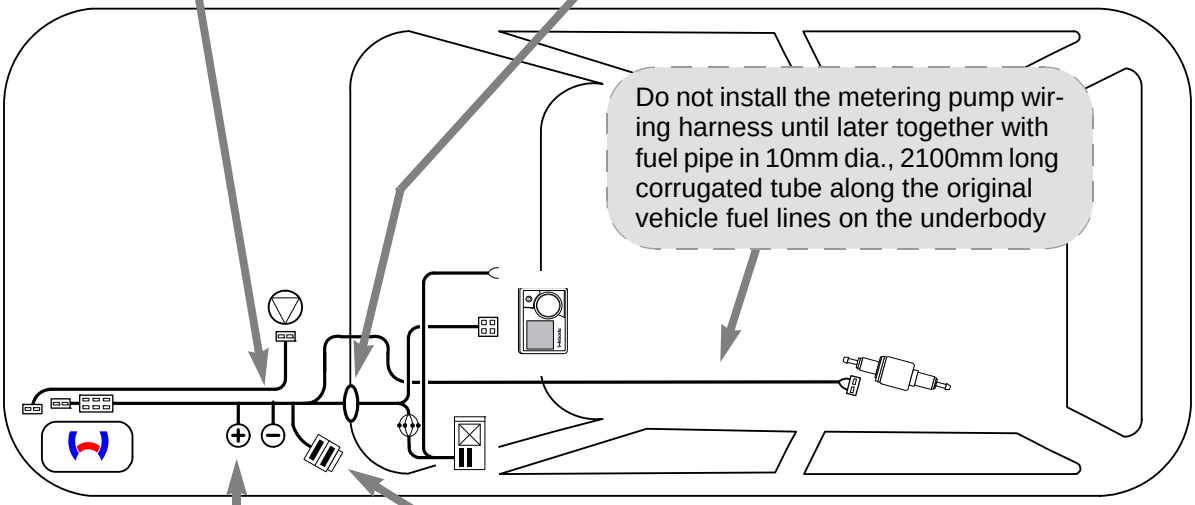


Wiring harness pass through

1 Protective rubber plug

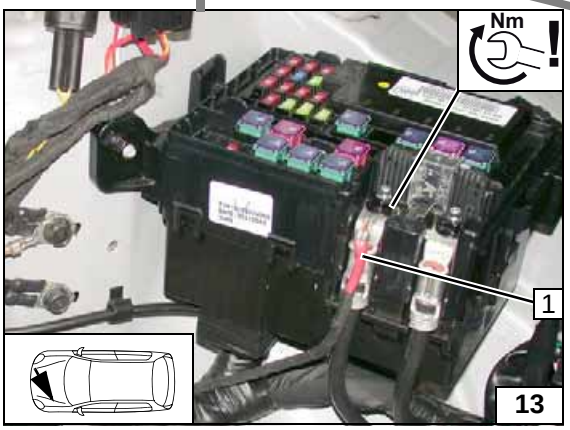


Wiring harness routing diagram



Positive wire

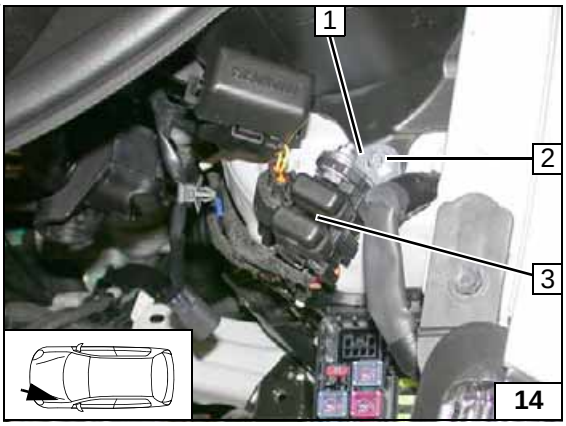
1 Positive wire on positive distributor



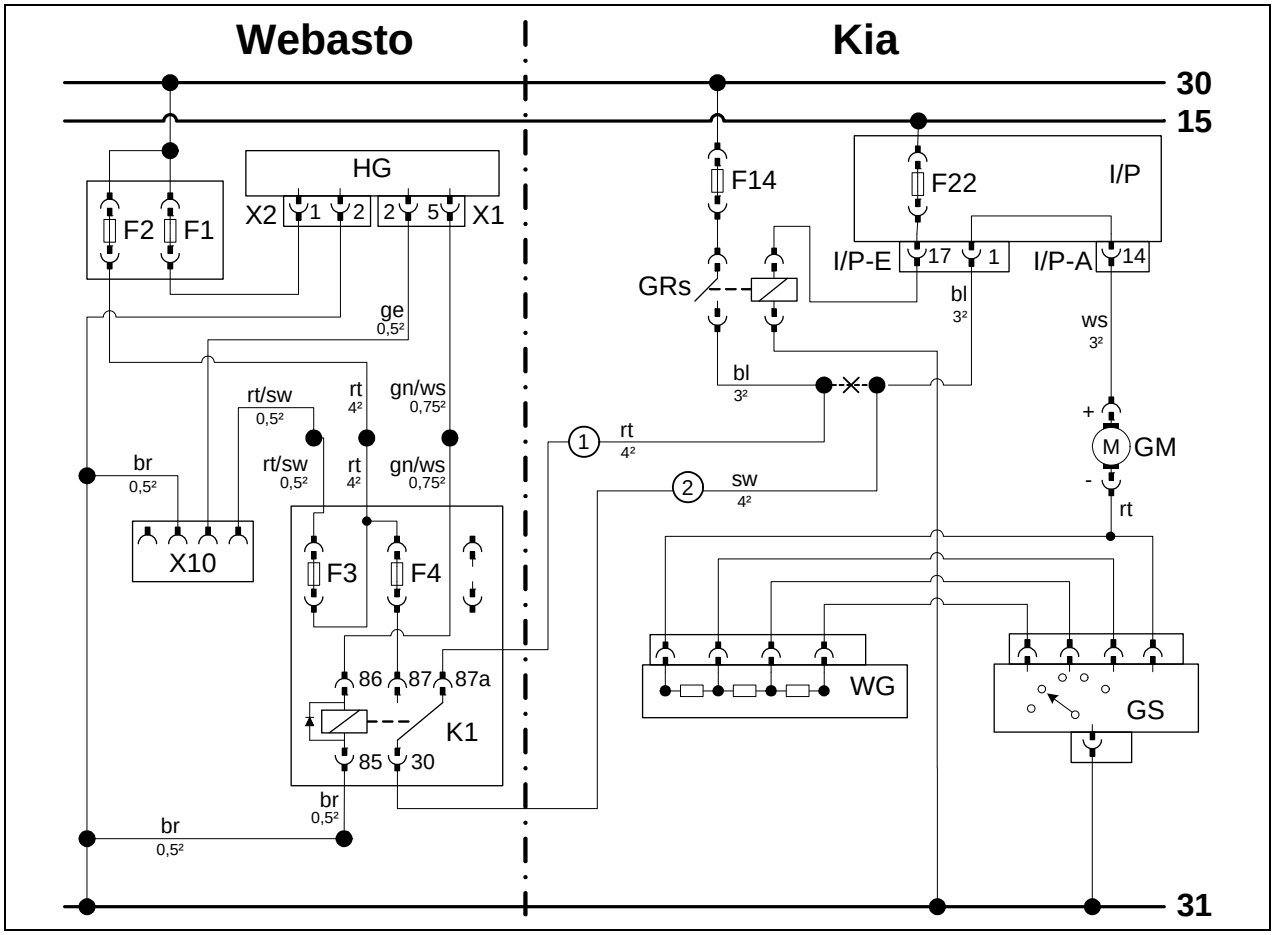
Engine compartment fuse holder

Remove original vehicle clip at position **2**.

1 Angle bracket
2 M6x20 bolt, flanged nut, existing hole
3 Fuses F1-2



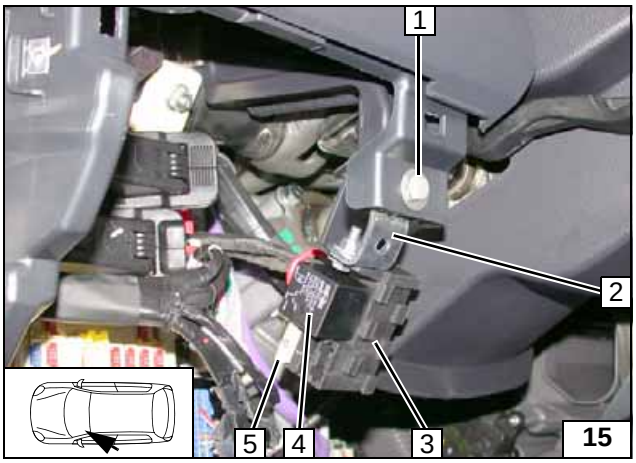
Fan Controller for Manual Air-Conditioning



Webasto components		Vehicle components		Colours and symbols	
HG	TT-Evo heater	I/P	Instrument panel fuse box	rt	red
X1	6-pin heater connector			sw	black
X2	2-pin heater connector	F22	10A fuse	ge	yellow
F1	20A fuse	I/P-A	Connector I/P	gn	green
F2	30A fuse	I/P-E	Connector I/P	br	brown
X10	4-pin connector of heater control	F14	40A fuse	ws	white
		GRs	Fan relay	bl	blue
F3	1A fuse	GM	Fan motor		
F4	25A fuse	WG	Resistor group	**X**	Cutting point
K1	Fan relay	GS	Fan switch	Wiring colours may vary.	

Wiring diagram

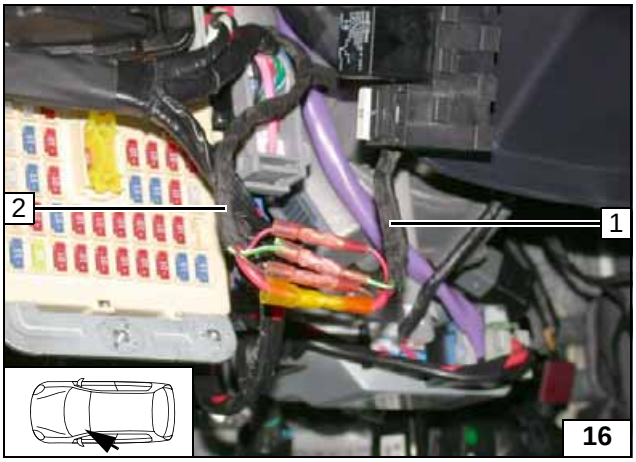
Legend



Remove original vehicle bolt at position **1**.

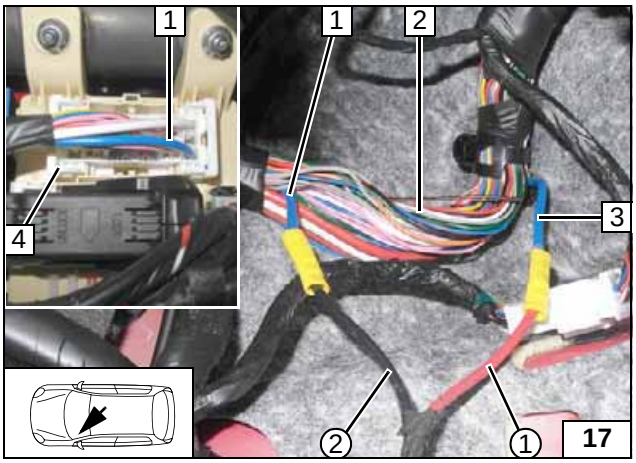
1 M6x25 bolt, washer, nut, existing hole
2 Angle bracket
3 Passenger compartment relay and fuse holder
4 K1 relay
5 25A fuse F4

Installing passenger compartment relay and fuse holder



1 Wiring harness of passenger compartment relay and fuse holder
2 Wiring harness of heater

Connecting same colour wires of wiring harnesses



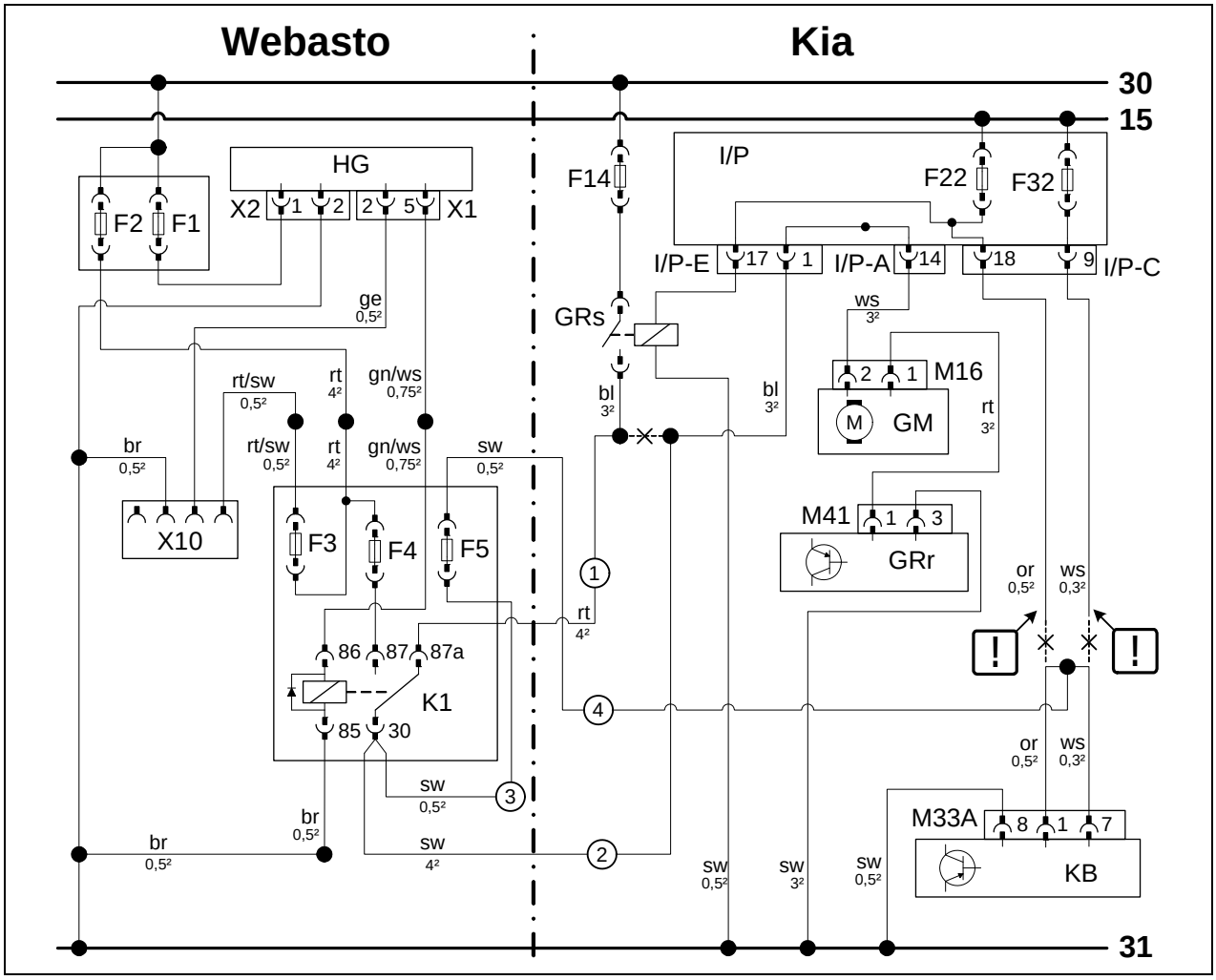
Detach and separate blue (bl) wire (3²) of fan relay to fan motor from original vehicle wiring harness **2** (measure if necessary).

1 Blue (bl) wire of connector I/P-E/ pin 1
3 Blue (bl) wire of fan relay
4 Connector I/P-E (see small image)
① Red (rt) wire of K1/87a, fan wiring harness
② Black (sw) wire of K1/30, fan wiring harness

Connecting fan motor

Fan Controller for Automatic Air-Conditioning

Wiring diagram



Webasto components		Vehicle components		Colours and symbols	
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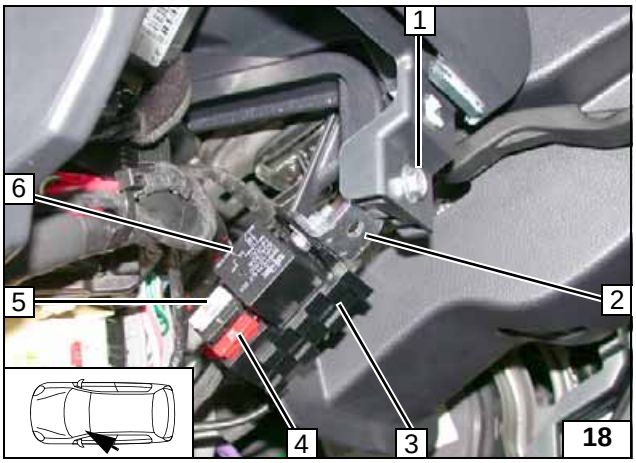
X1	6-pin heater connector			sw	black
X2	2-pin heater connector	F22	10A fuse	ge	yellow
F1	20A fuse	F32	10A fuse	gn	green
F2	30A fuse	I/P-E	Connector I/P	or	orange
X10	4-pin connector of heater control	I/P-A	Connector I/P	ws	white
		I/P-C	Connector I/P	br	brown
F3	1A fuse	F14	40A fuse	or	orange
F4	25A fuse	GRs	Fan relay	bl	blue
F5	10A fuse	GM	Fan motor		
K1	Fan relay	M16	2-pin connector of GM		
		GRr	Fan controller	**X**	Cutting point
		M41	4-pin connector of GRr	!	Insulate wire end and tie back
		KB	A/C control unit		
		M33A	8-pin connector of KB	Wiring colours may vary.	

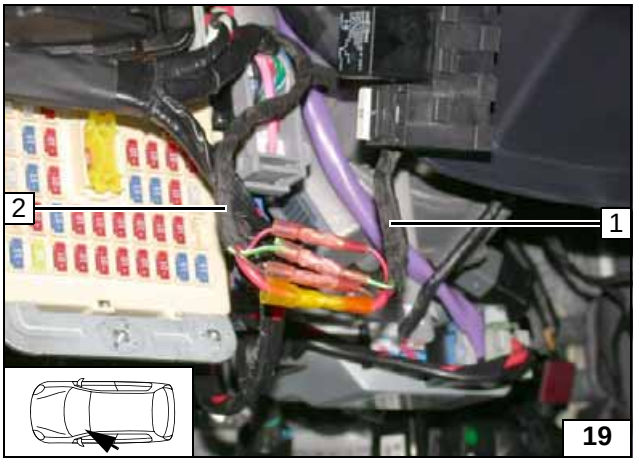
Legend



Remove original vehicle bolt at position **1**.

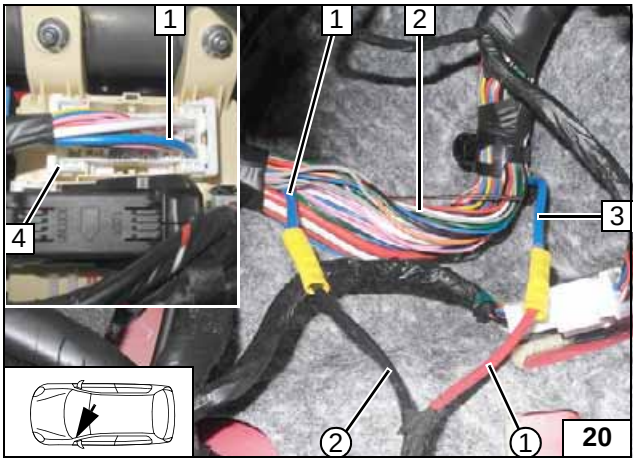
1 M6x25 bolt, washer, nut, existing hole
2 Angle bracket
3 Passenger compartment relay and fuse holder
4 10A fuse F5
5 25A fuse F4
6 K1 relay

Installing passenger compartment relay and fuse holder



1 Wiring harness of passenger compartment relay and fuse holder
2 Wiring harness of heater

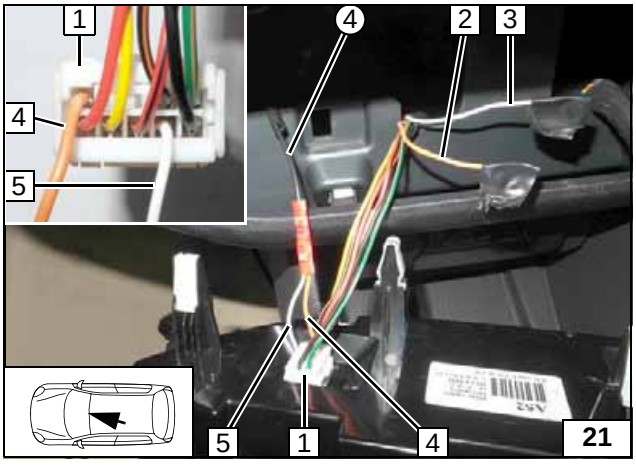
Connecting same colour wires of wiring harnesses



Detach and separate blue (bl) wire (3²) of fan relay to fan motor from original vehicle wiring harness **2** (measure if necessary).

1 Blue (bl) wire of connector I/P-E/ pin 1
3 Blue (bl) wire of fan relay
4 Connector I/P-E (see small image)
① Red (rt) wire of K1/87a, fan wiring harness
② Black (sw) wire of K1/30, fan wiring harness

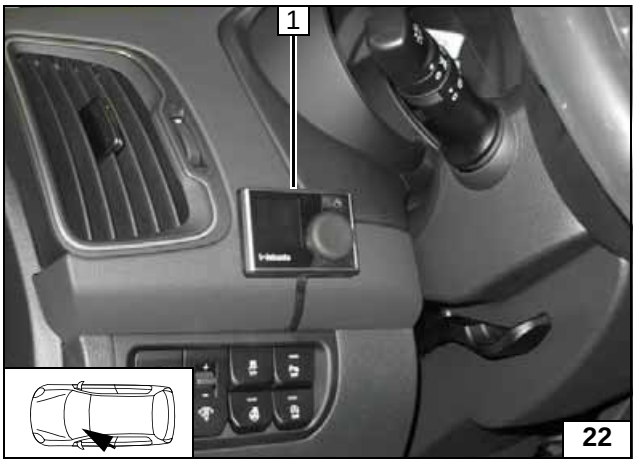
Connecting fan motor



Connection to 10-pin connector M33A **1** of A/C control unit (see small image). Insulate and tie back orange (or) wire **2** and white (ws) wire **3**.

4 Orange (or) wire of 10-pin connector M33A, pin 1
5 White (ws) wire of 10-pin connector M33A, pin 7
④ Black (sw) wire of fuse F5

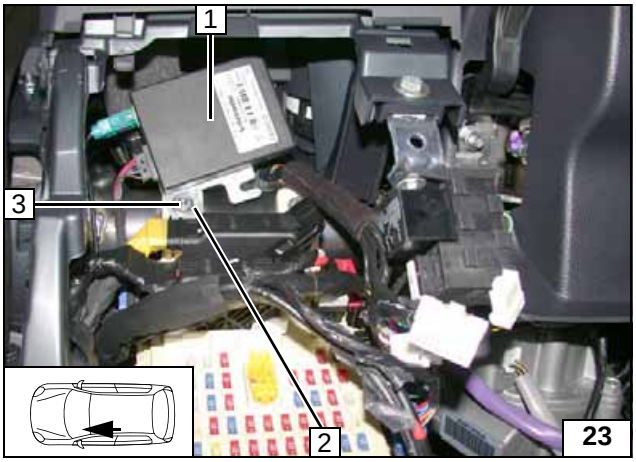
Connecting A/C control unit



MultiControl CAR Option

1 MultiControl CAR

Installing Multi Control

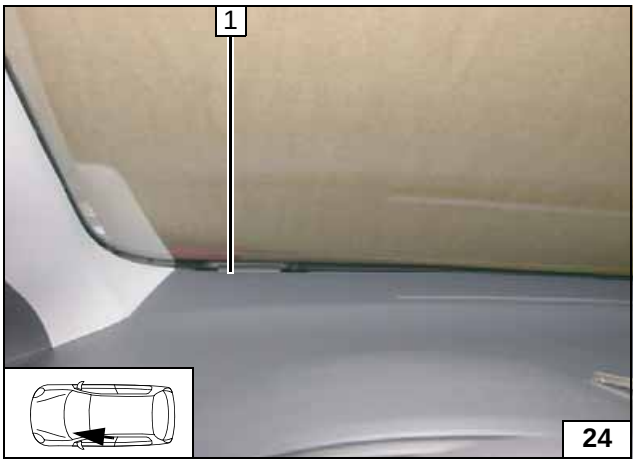


Remote Option (Telestart)

Drill out hole in bracket of receiver **2** to 7mm dia.

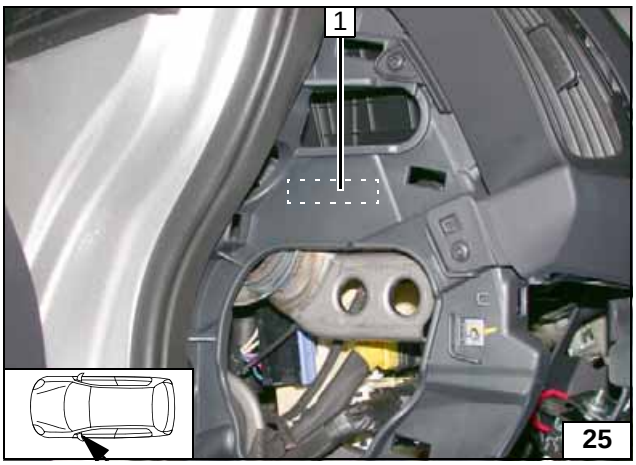
1 Receiver
3 Original vehicle stud bolt, flanged nut

Installing receiver



1 Antenna

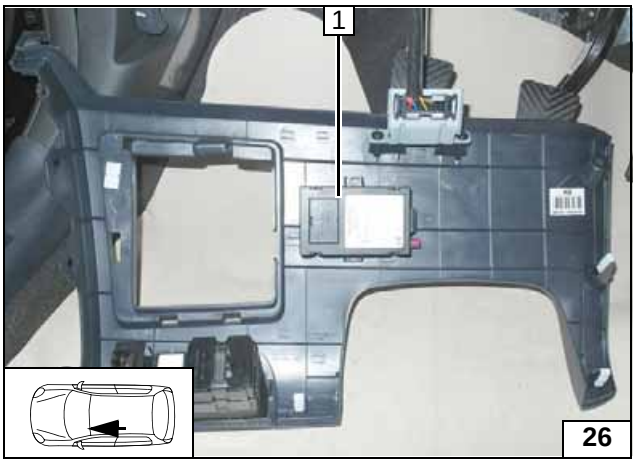
Installing antenna



Temperature sensor T100 HTM

Fasten temperature sensor **1** with adhesive tape.

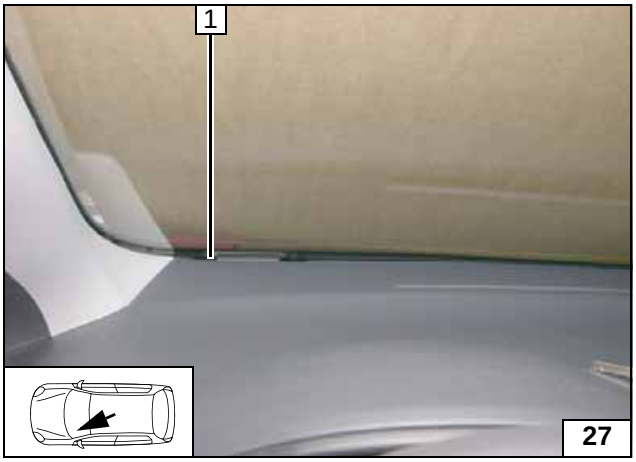
Installing temperature sensor



Thermo Call Option

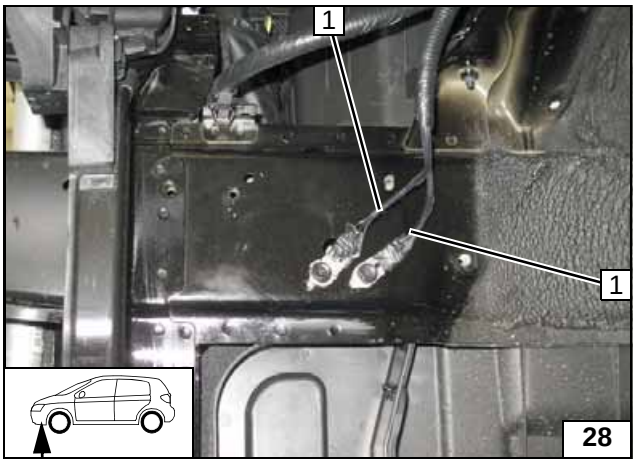
Fasten receiver **1** with adhesive tape.

Installing receiver



1 Antenna

Installing antenna

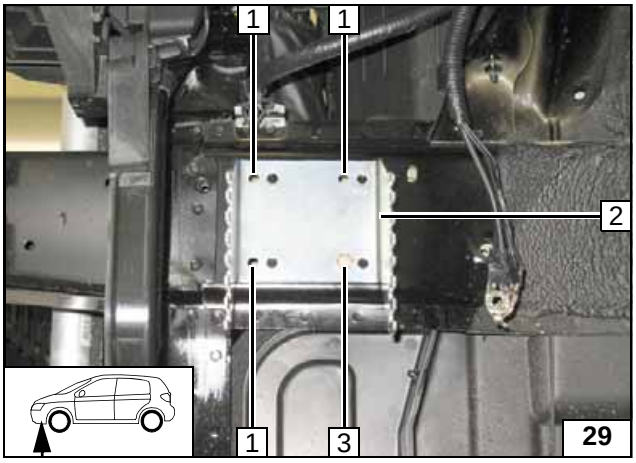


Preparing Installation Location

Discard original vehicle bolts.

1 Earth wire [2x]

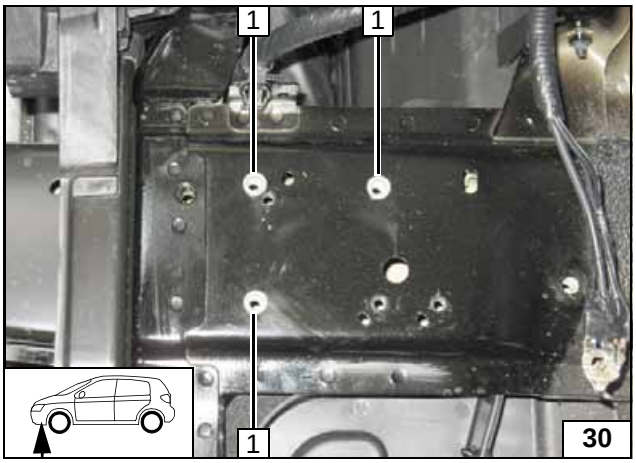
Removing earth wires



Install loosely and align bracket **2**.

1 Copy hole pattern [3x]
3 M6x20 bolt, original vehicle threaded hole

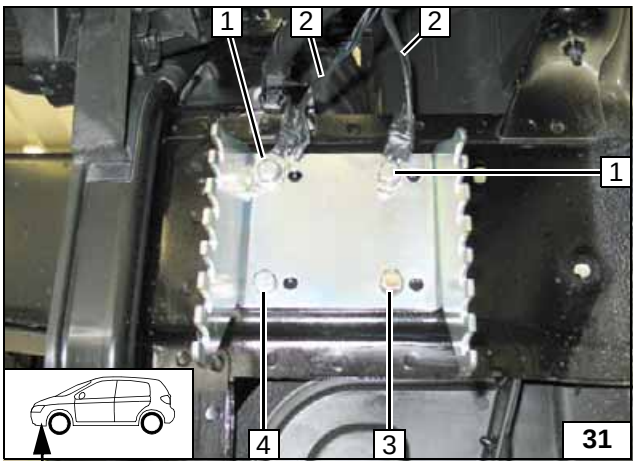
Copying hole pattern



Remove bracket.

1 Dia. 9.1 mm hole; rivet nuts [3x each]

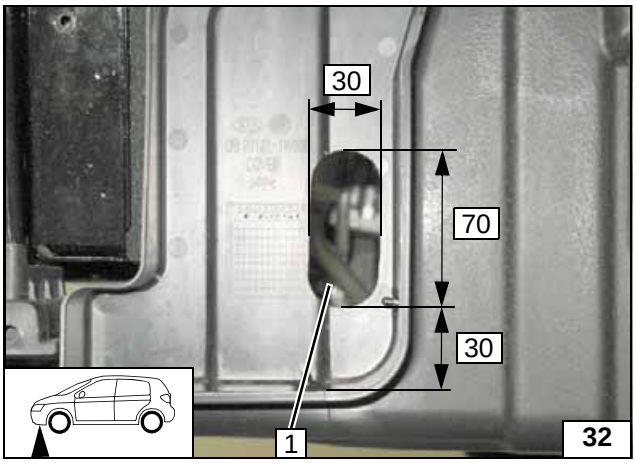
Installing rivet nut



Insert washer between bracket and frame side member at position **3**.

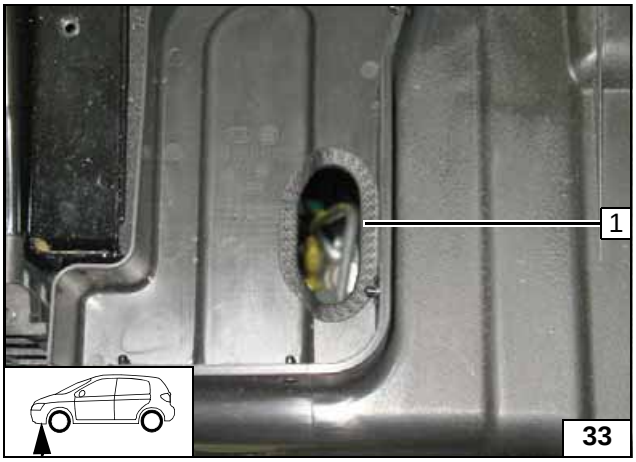
1 M6x20 bolt, serrated lock washer, earth wire **2** [2x each]
3 M6x20 bolt, spring lockwasher, washer
4 M6x20 bolt, spring lockwasher

Installing bracket



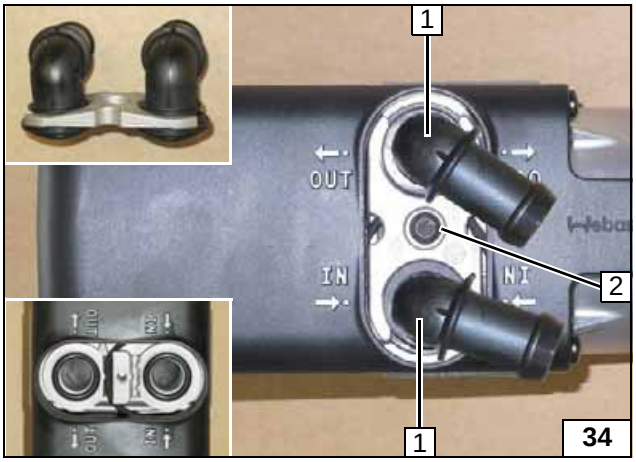
1 Cut out oblong hole

Cutting out engine compartment trim



1 180mm edge protection

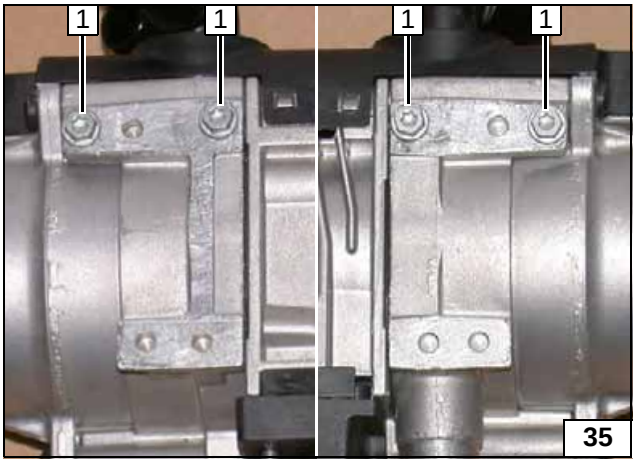
Inserting edge protection



Preparing Heater

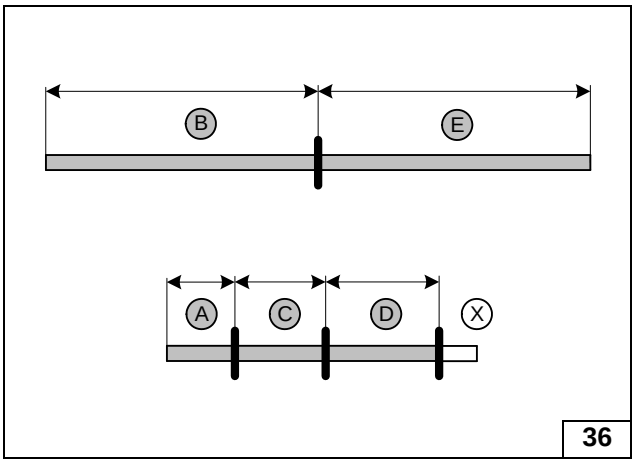
1 Water connection piece, sealing ring [2x each]
2 5x15 self-tapping bolt, retaining plate of water connection pieces

Installing water connection pieces



Screw 5x13 self-tapping bolts **1** [4x] into existing holes by a max. of 3 thread turns.

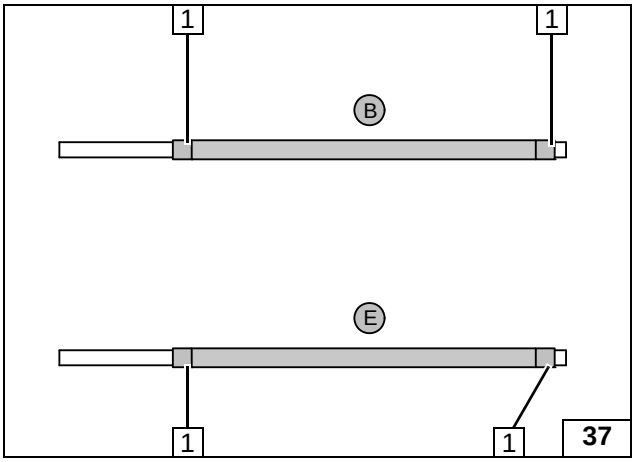
Premounting bolts loosely



Discard section **X**.

A = 100
B = 1000
C = 150
D = 190
E = 1000

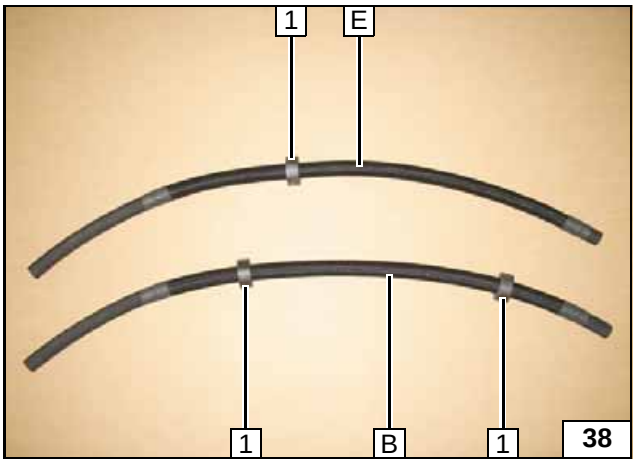
Cutting hoses to length



Cut braided protection hose in middle and slide onto hoses **B** and **E**. Cut heat shrink plastic tubing to length.

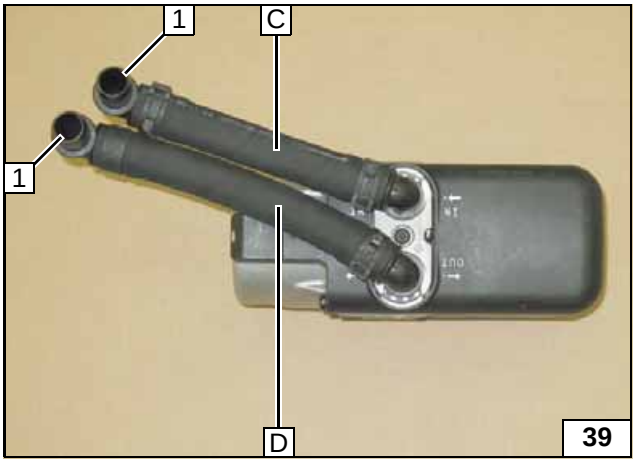
1 Heat shrink plastic tubing, 50mm length [4x]

Preparing hoses



1 Slide on black (sw) rubber isolator [3x]

Preparing hoses

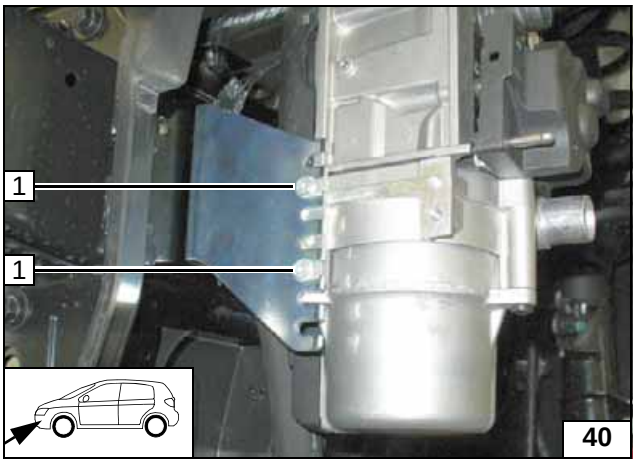


All spring clips = 25 mm dia.

1 90° connecting pipe [2x]

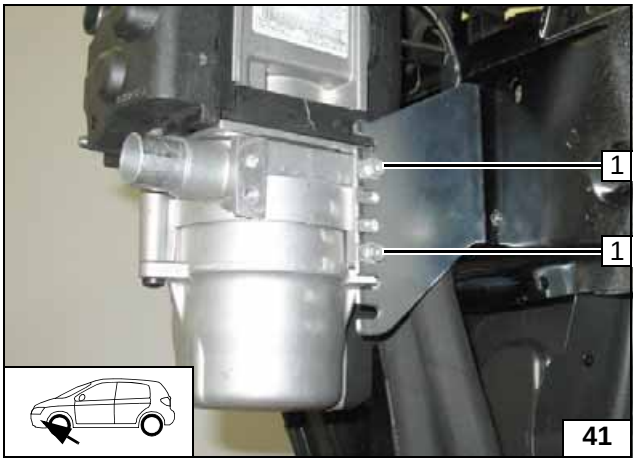
Premounting hoses

Installing Heater



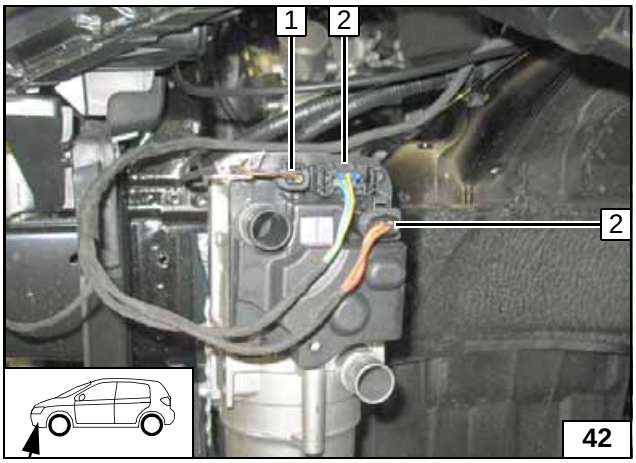
1 Tighten 5x13 self-tapping bolt [2x]

Mounting heater



1 Tighten 5x13 self-tapping bolt [2x]

Mounting heater

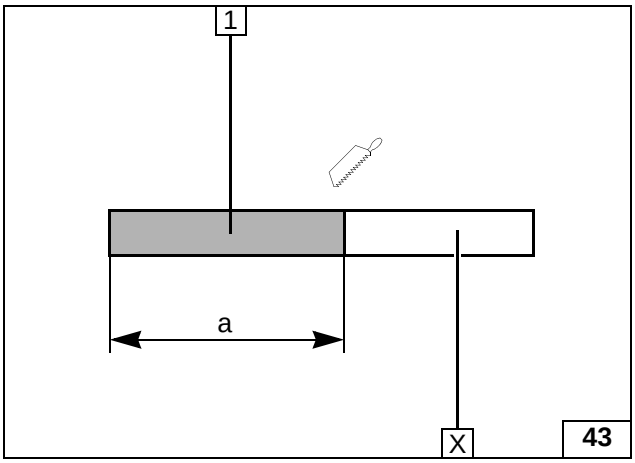


1 Connector of circulating pump wiring harness
2 Heater wiring harness connector [2x]

Installing wiring harnesses

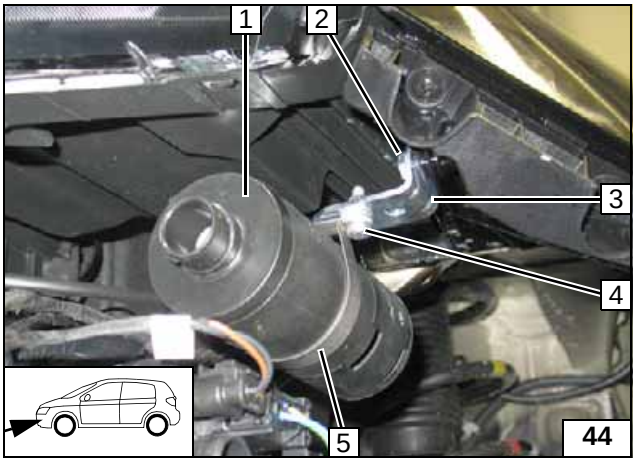
Combustion Air

Discard section **X**.



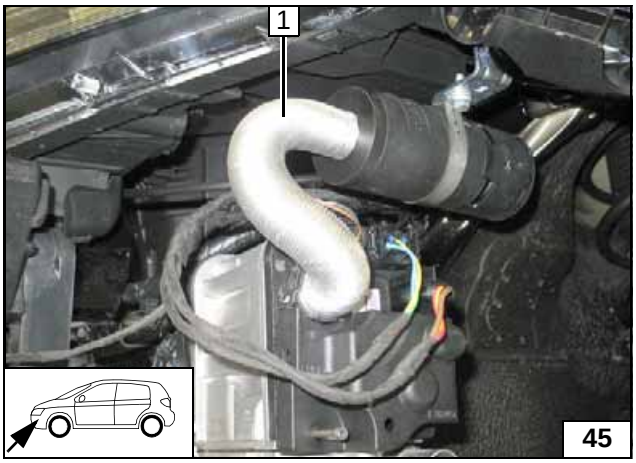
1 Combustion air pipe
a = 200mm

Cutting combustion air pipe to length



1 Silencer
2 Flanged nut, original vehicle bolt
3 Angle bracket
4 M5x16 bolt, large diameter washer, flanged nut
5 51mm dia. clamp

Installing silencer



1 Combustion air pipe

Installing combustion air pipe

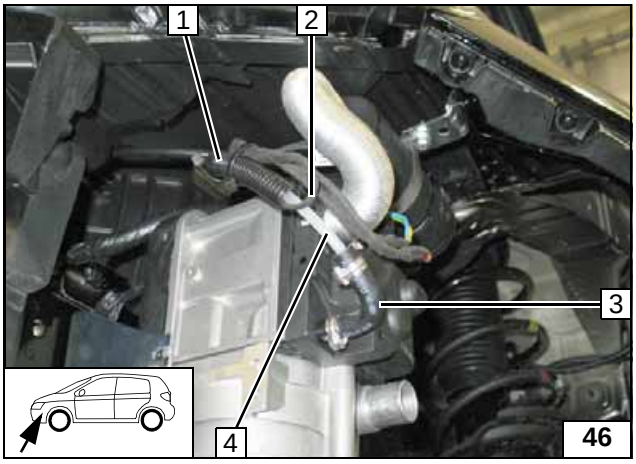
Fuel

Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

Catch any fuel running off in a suitable container.

Install fuel line and metering pump wiring harness so that they are protected against stone impact.
Unless specified otherwise, always fasten using cable ties.
Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

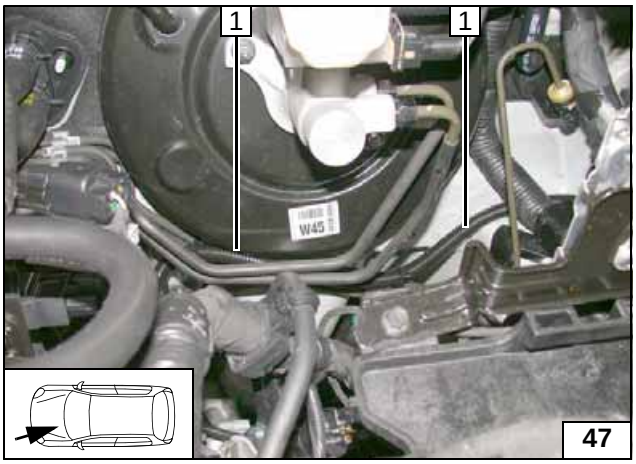
The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.



Pull fuel line **4** and wiring harness of metering pump **2** in 10mm dia. corrugated tube **1**.

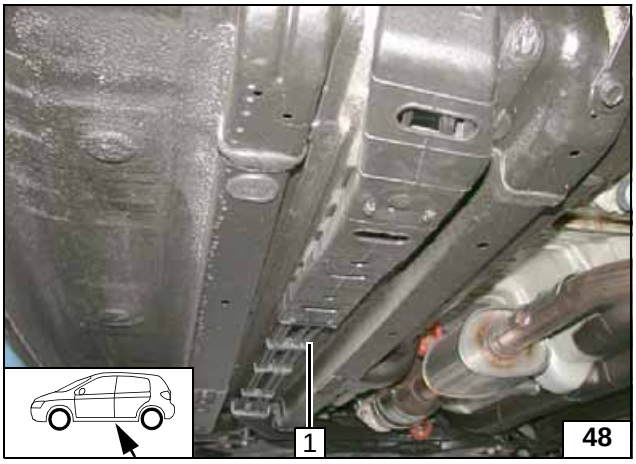
3 90° moulded hose, 10mm dia. clamp [2x]

Connecting heater



Route fuel line, wiring harness of metering pump in 10mm dia. corrugated tube **1** along original vehicle lines to the underbody and secure using cable ties.

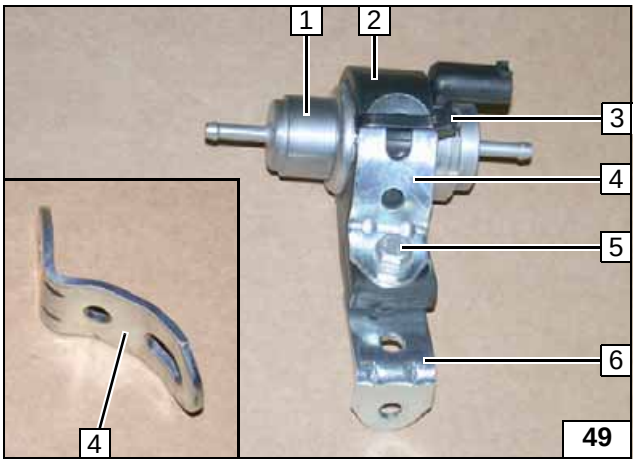
Routing lines



Route fuel line and wiring harness of metering pump in 10mm dia. corrugated tube along original vehicle lines **1** to the underbody.

Routing lines

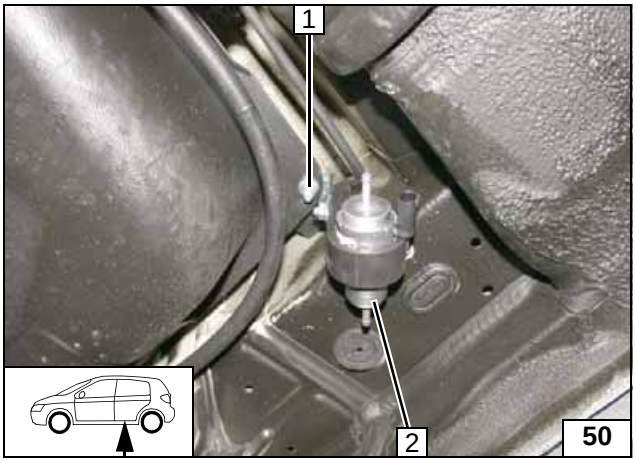
Premounting metering pump



Bend angle bracket **4** as shown.

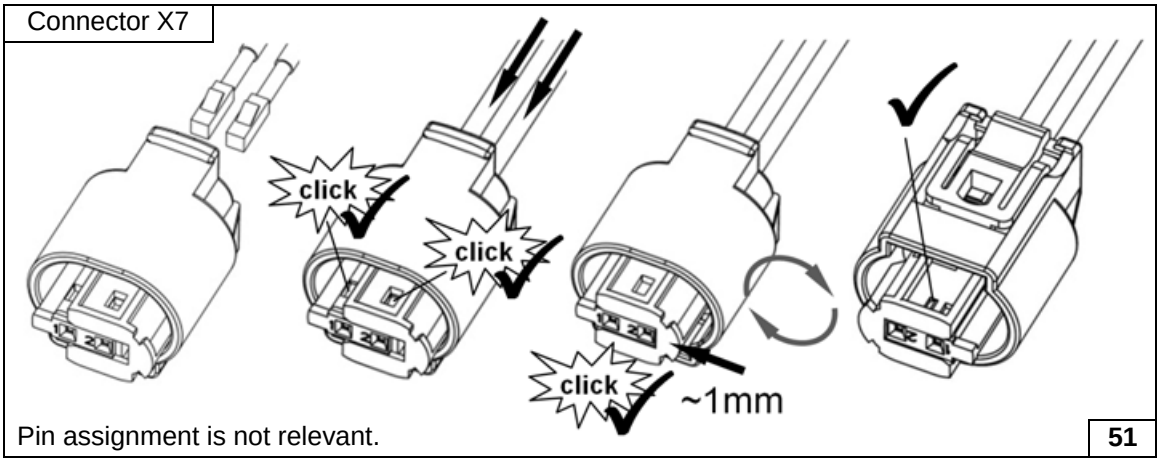
1 Metering pump
2 Mounting of metering pump
3 Cable tie
4 Angle bracket
5 M6x25 bolt, flanged nut
6 Angle bracket

Installation of metering pump

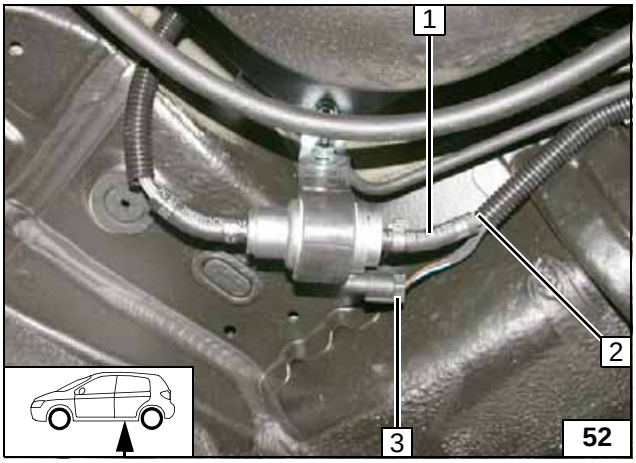


1 M6x20 bolt, flanged nut, original vehicle hole
2 Metering pump

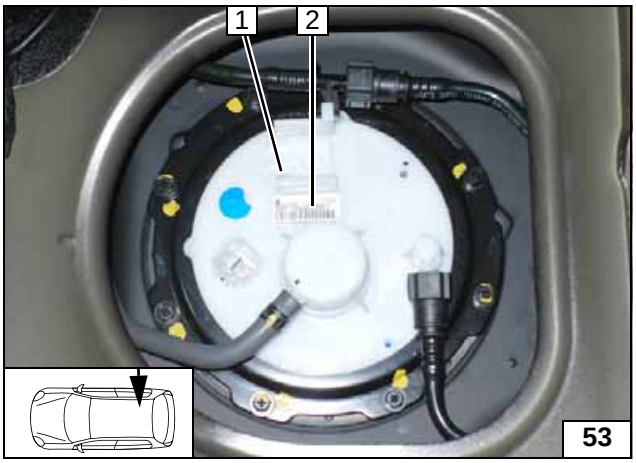
Completing metering pump connector



Connecting metering pump



1 Hose section, 10mm dia. clamp [2x]
2 Fuel line of heater
3 X7 connector of metering pump wiring harness

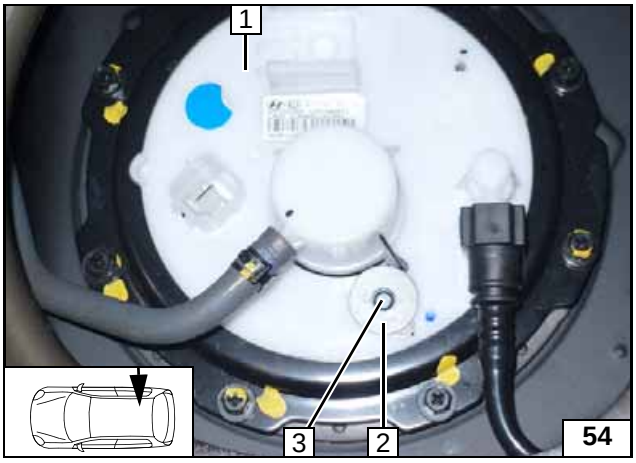


Installing FuelFix

Work steps F1.

1 Fuel tank sending unit
2 New position of sticker

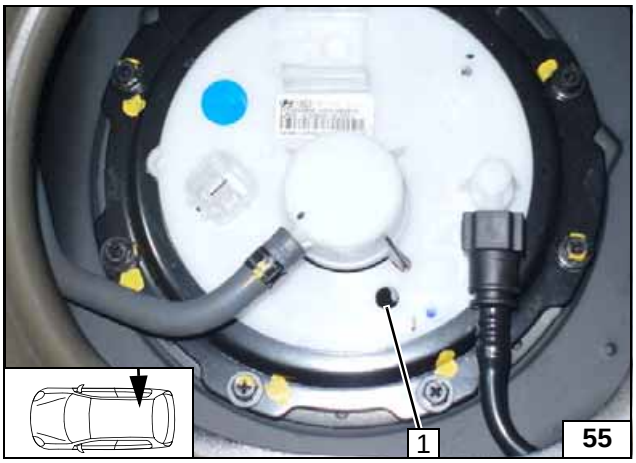
Moving sticker



Work steps F2.

1 Fuel tank sending unit
2 Position washer with outer dia. d_a = 21.6mm as template against the raised parts.
3 Hole pattern

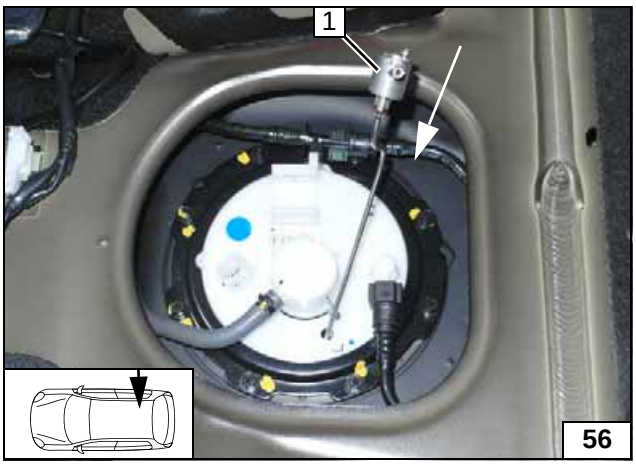
Hole for FuelFix



Work step F3.

1 Hole made with provided drill

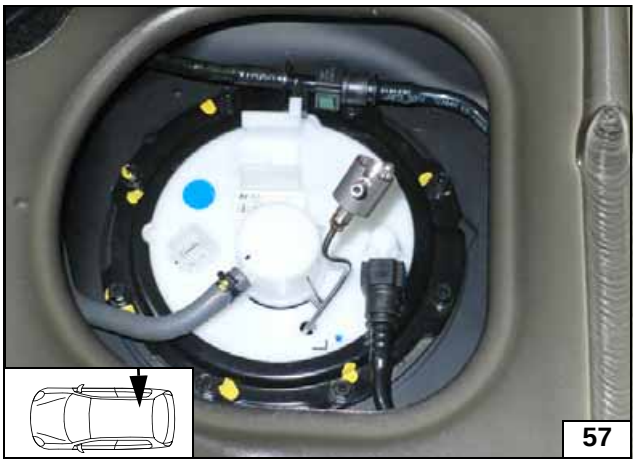
Hole for FuelFix



Work steps F4 and F5.

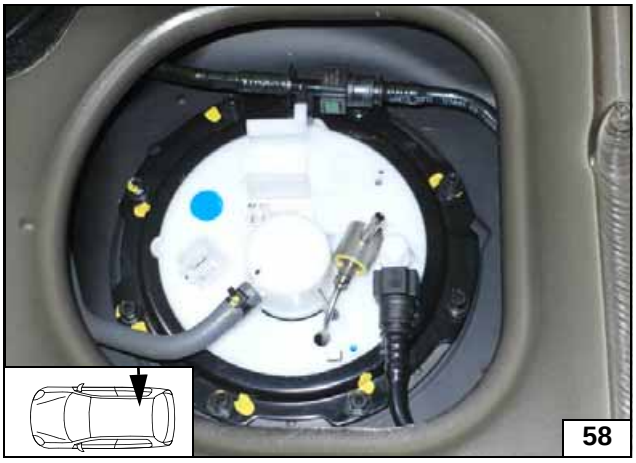
Bend FuelFix **1** according to template and cut to length.

Inserting FuelFix



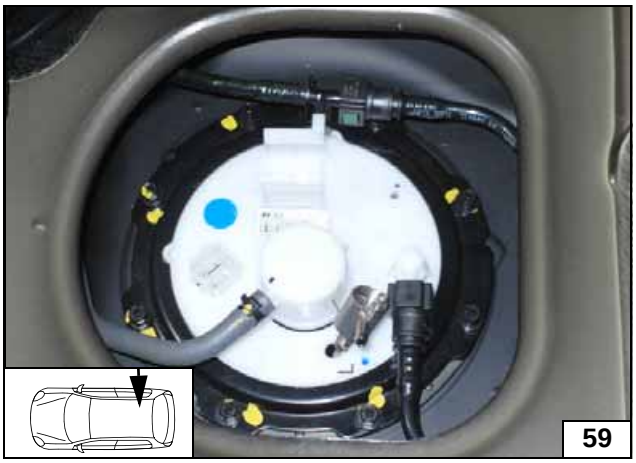
Work step F5.

Inserting FuelFix



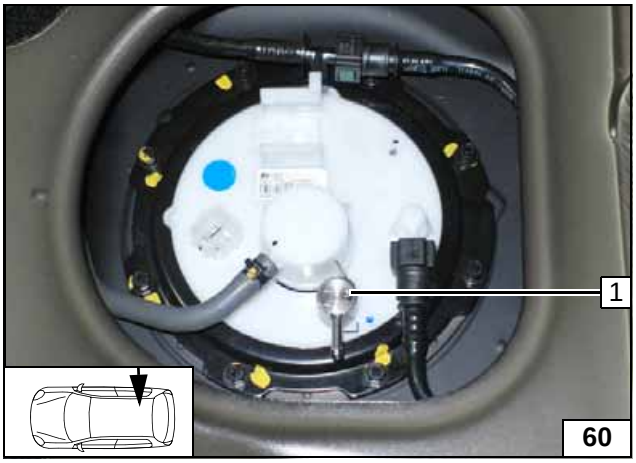
Work step F5.

Inserting FuelFix



Work step F5.

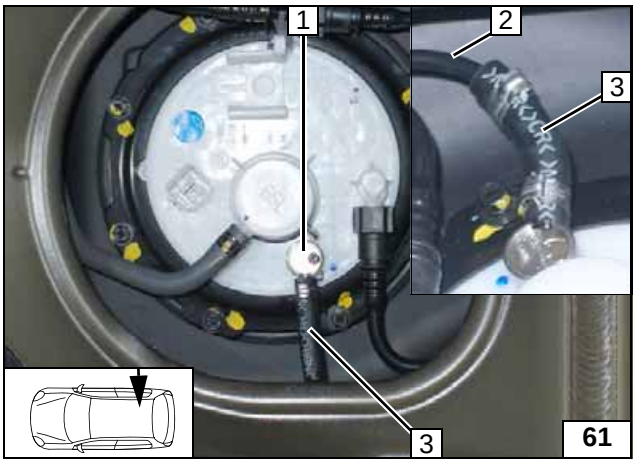
Inserting FuelFix



Work steps F5.3 and F5.4.

Align FuelFix **1** as shown.

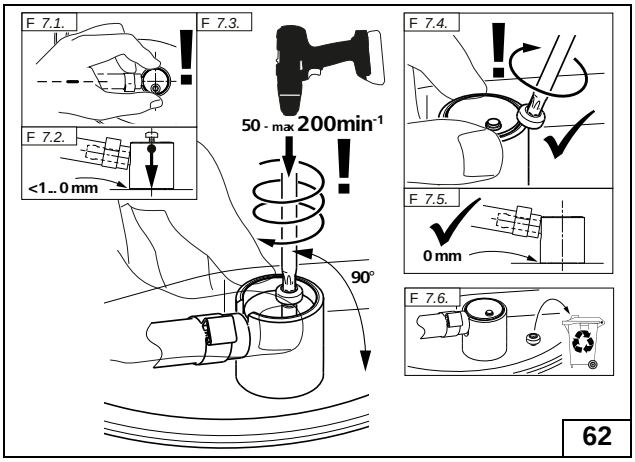
Aligning FuelFix



Work step F6.

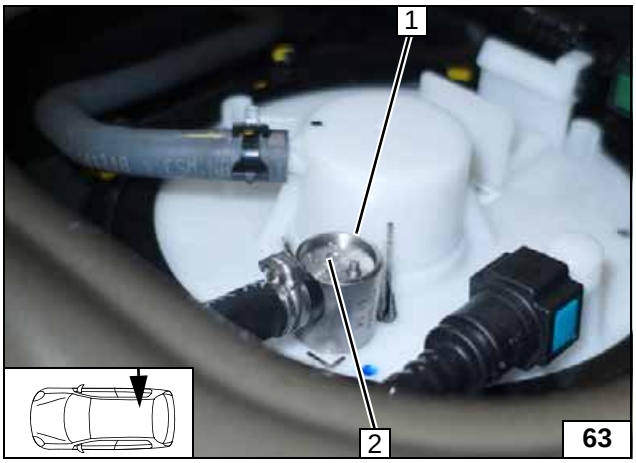
1 FuelFix
2 Fuel line
3 Hose section, 10mm dia. clamp [2x]

Connecting fuel line



Work step F7.

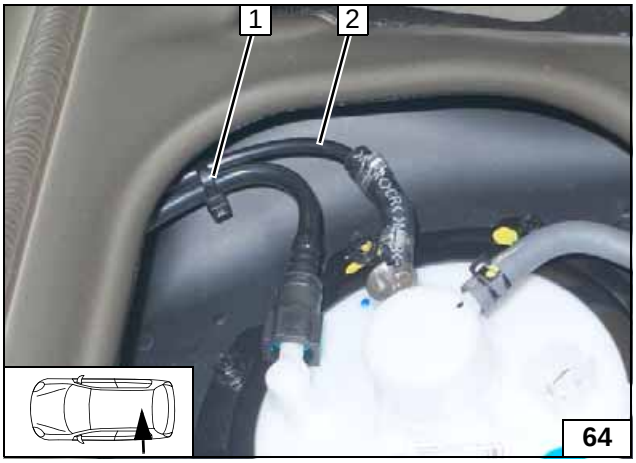
Mounting FuelFix



Work step F8.

Ensure firm seating of FuelFix and positioning of clamping piece **2** with respect to upper edge **1** of the housing.

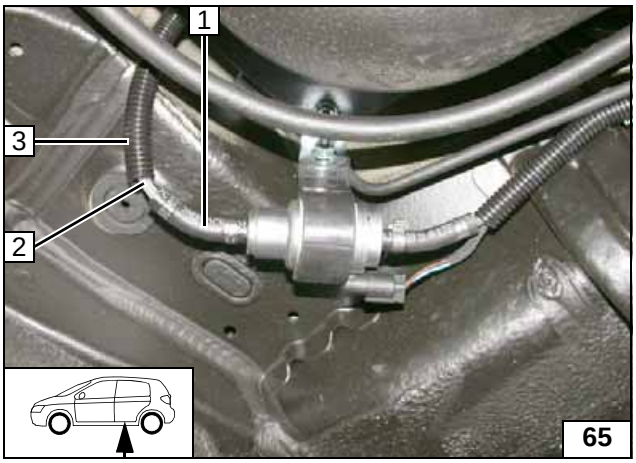
Checking final position



Work step F8.

1 Cable tie as tension relief
2 Fuel line of FuelFix

Installing fuel line



Check the position of the components; adjust if necessary. Check that they have freedom of movement.

1 Hose section, 10mm dia. clamp [2x]
2 Fuel line of FuelFix
3 10 mm dia. corrugated tube

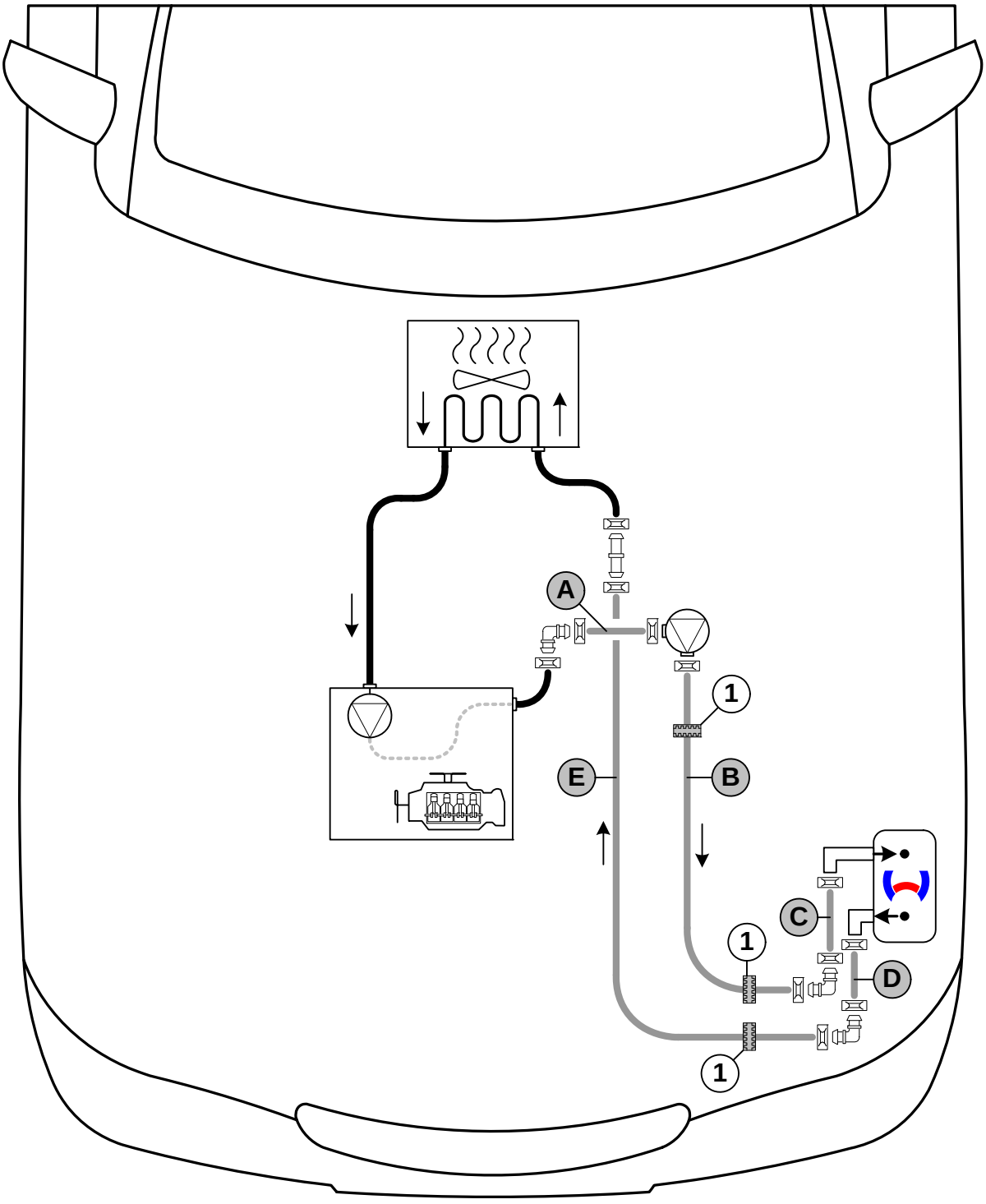
Connecting metering pump

Coolant Circuit

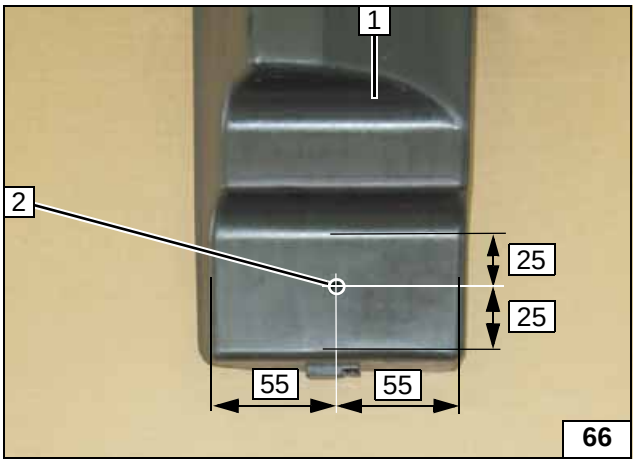
Any coolant running off should be collected in a suitable container. Route hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when installing the hoses.

The connection should be modelled on an "inline" circuit and based on the following diagram:

Hose routing diagram

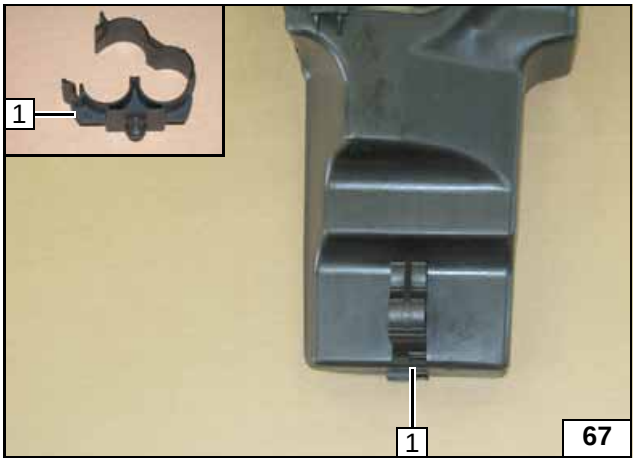


All spring clips without a specific designation = 25 mm dia.
1 = black (sw) rubber isolator.
All connecting pipes and = 18x18mm dia.



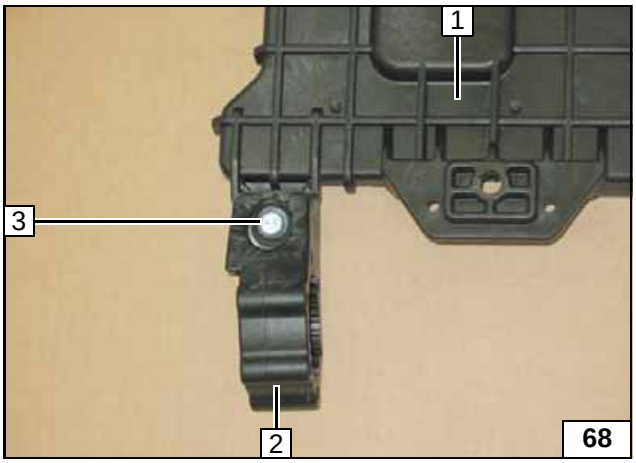
1 Air filter box
2 8mm dia. hole

Hole in air filter box



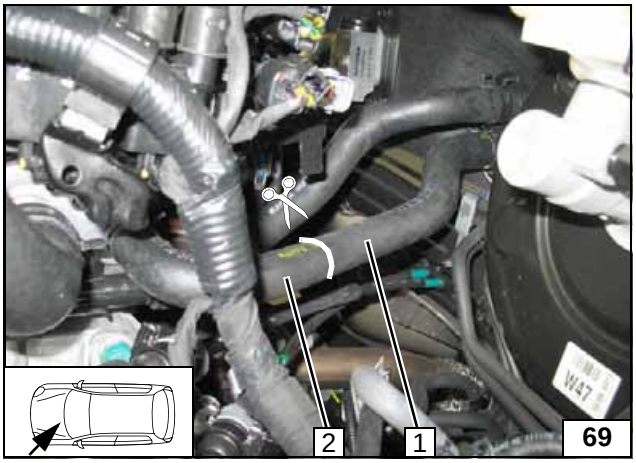
1 Hose bracket

Mounting hose bracket



1 Underside of battery carrier
2 Mounting of circulating pump
3 M6x25 bolt, existing threaded hole

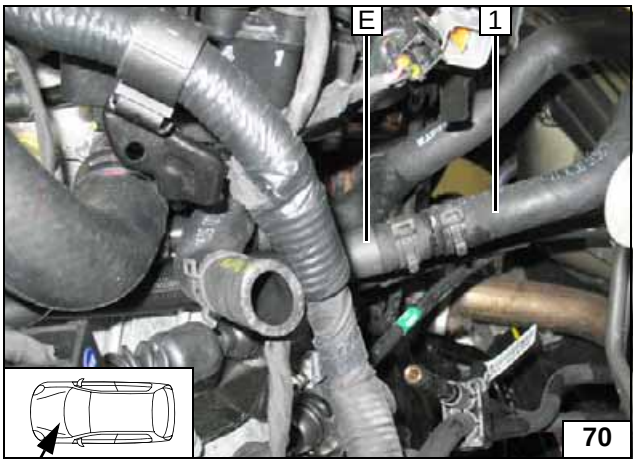
Preinstalling mounting of circulating pump



Cut hose of engine outlet / heat exchanger inlet at the marking.

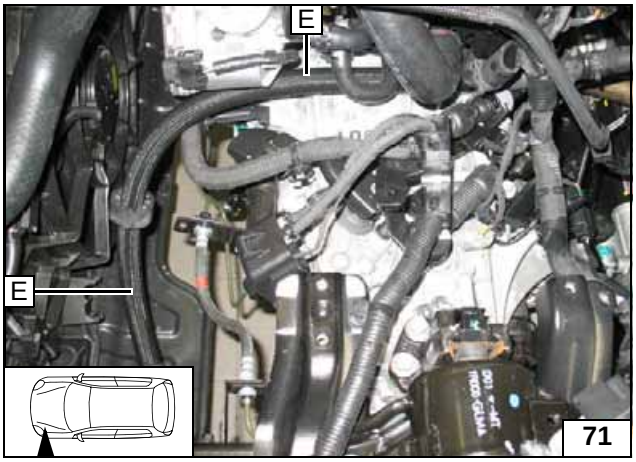
1 Hose section of heat exchanger inlet
2 Engine outlet hose section

Cutting point



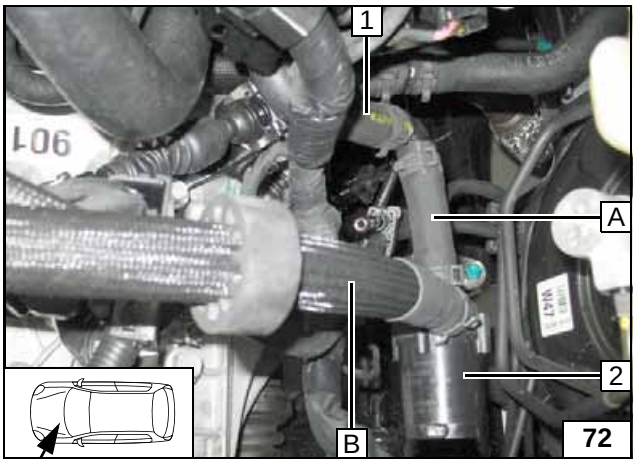
1 Hose section of heat exchanger inlet

Connecting heat exchanger inlet



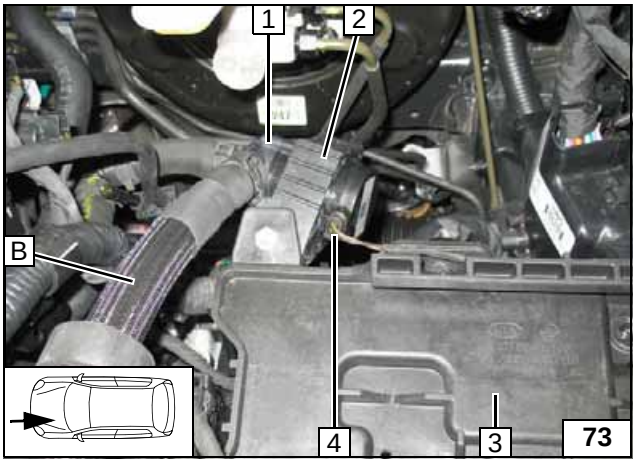
Route hose **E** over the transmission to the heater.

Routing in engine compartment



1 Engine outlet hose section
2 Circulating pump

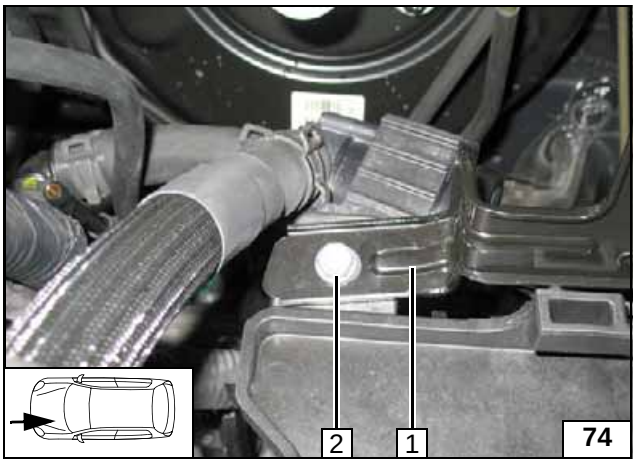
Connecting engine outlet



Install circulating pump **1** in mounting **2**.

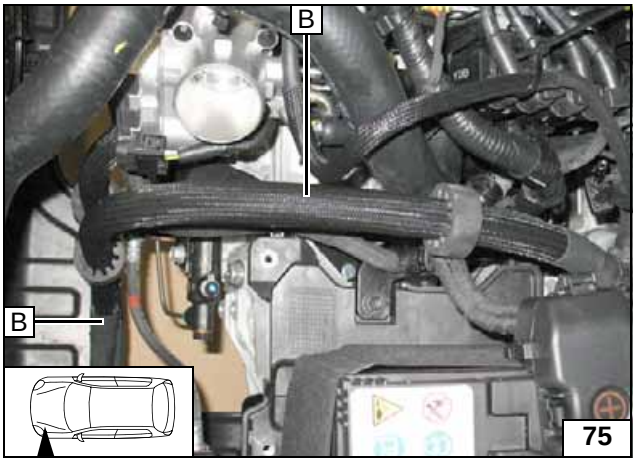
3 Battery carrier
4 Connector of circulating pump wiring harness

Mounting battery carrier



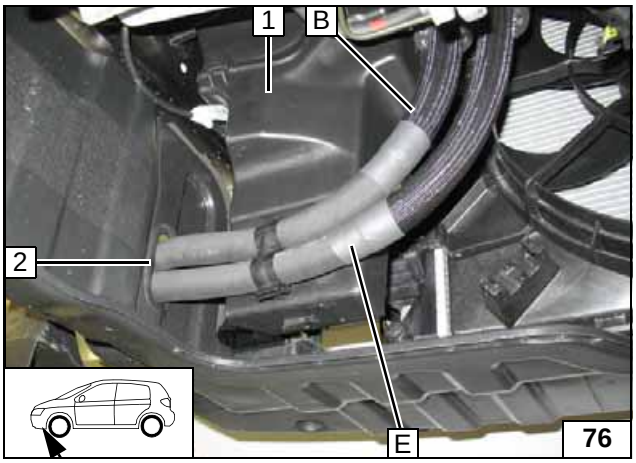
Fasten bracket of control unit **1** with flanged nut **2** on M6x25 bolt.

Mounting control unit



Route hose **B** over the transmission to the heater.

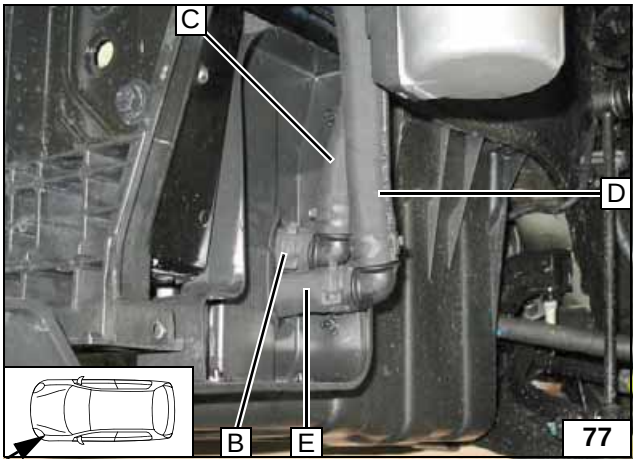
Routing in engine compartment



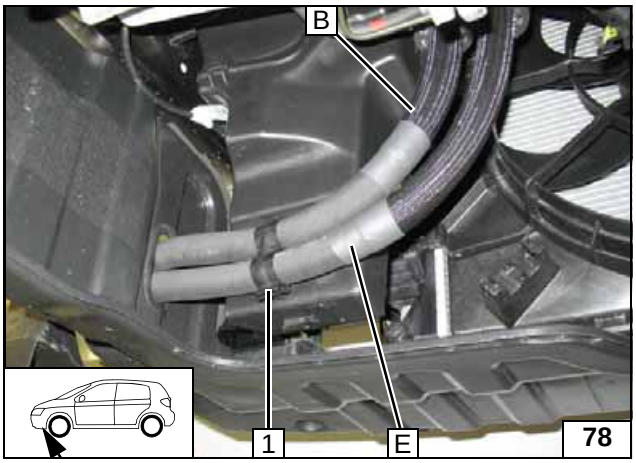
Route hose **B** and **E** through oblong hole **2**.

1 Installed air filter box

Routing in engine compartment



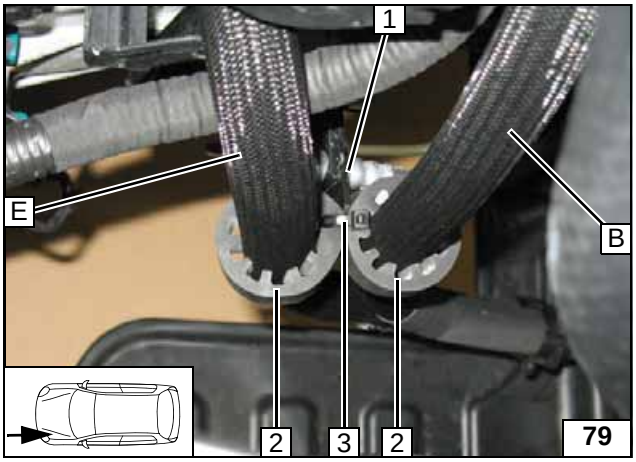
Connecting heater



Align hoses.

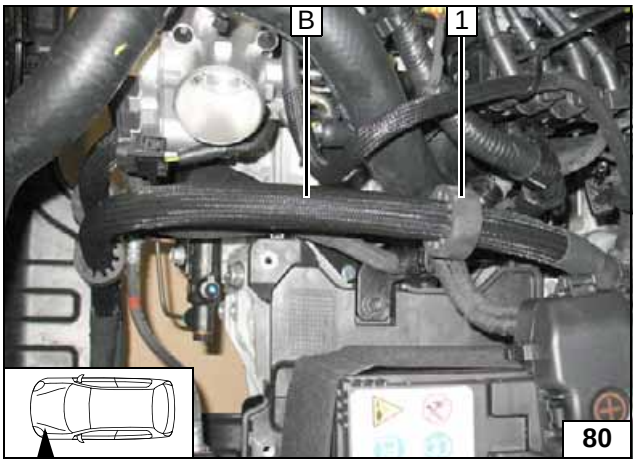
1 Close hose bracket

Fastening hoses



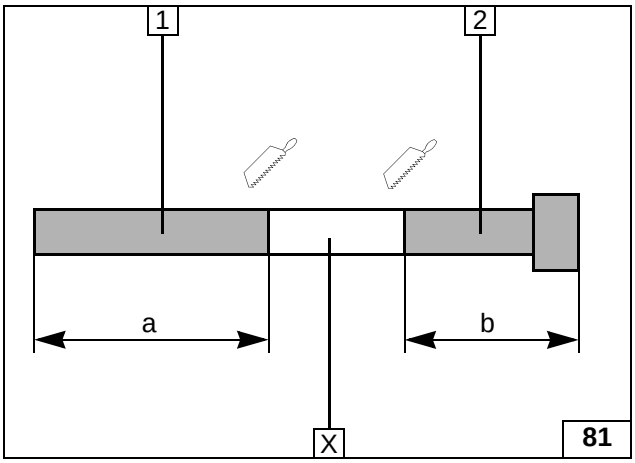
Align black (sw) rubber isolator**2** [2x] and fasten with cable tie **3** to existing hole of coupling line bracket **1**.

Fastening hoses



Align black (sw) rubber isolator **1** between coolant hose and positive wire of battery. Ensure sufficient distance from neighbouring components, correct if necessary.

Aligning rubber isolator

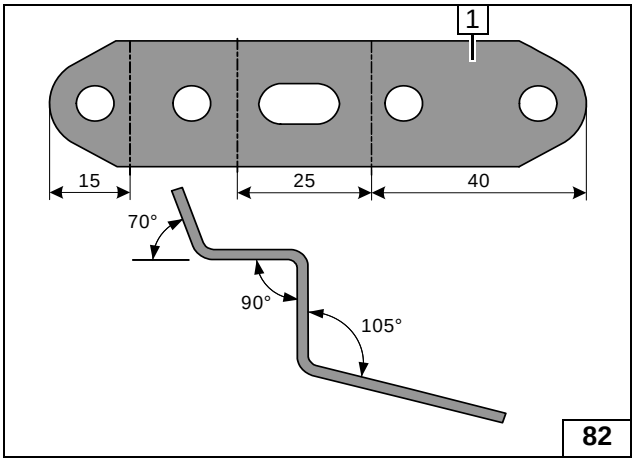


Exhaust Gas

Discard section **X**.

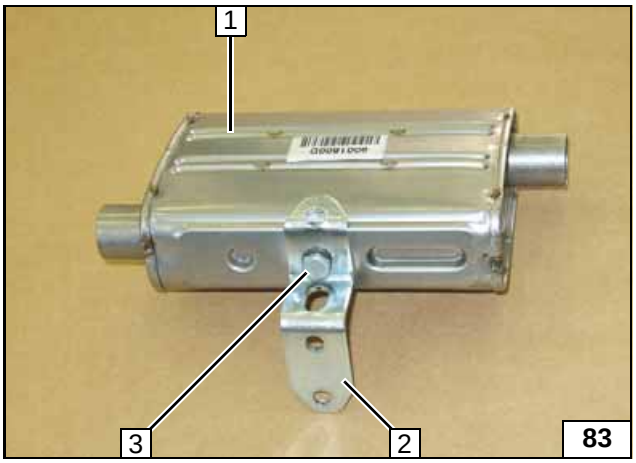
1 Exhaust pipe
a = 500
2 Exhaust end section
b = 210

Preparing exhaust pipe



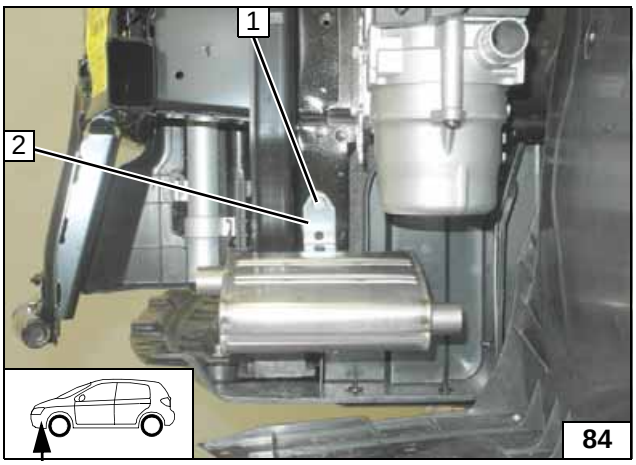
1 Perforated bracket

Preparing perforated bracket



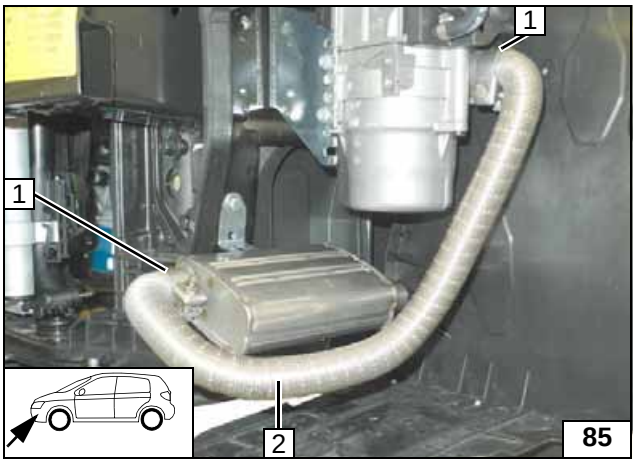
1 Silencer
2 Perforated bracket
3 M6x16 bolt, spring lockwasher

Premounting silencer



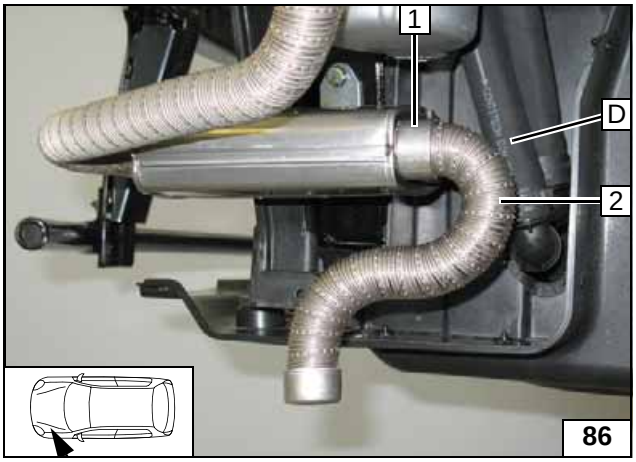
1 M6x20 bolt, spring lockwasher, existing threaded hole
2 Perforated bracket

Installing silencer



1 Hose clamp [2x]
2 Exhaust pipe

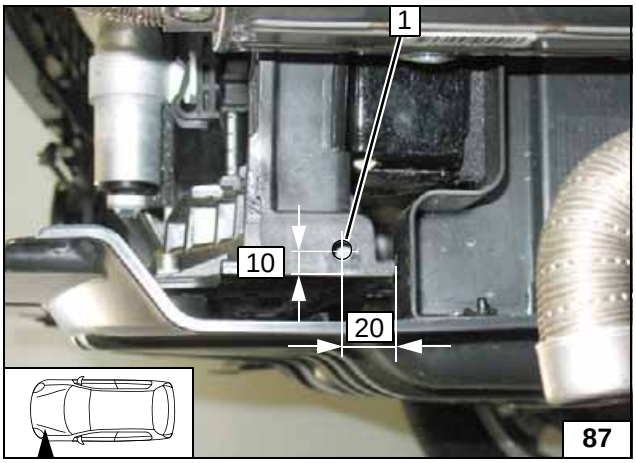
Installing exhaust pipe



Ensure sufficient distance (at least 25mm) between exhaust end section and hose **D** , correct if necessary.

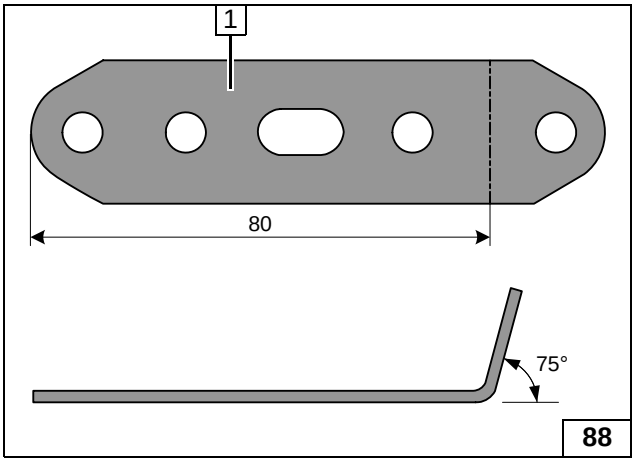
1 Hose clamp
2 Exhaust end section

Installing exhaust end section



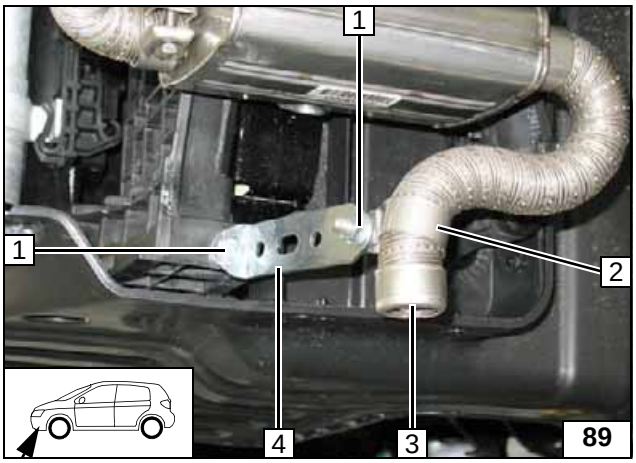
1 8mm dia. hole

Hole for perforated bracket



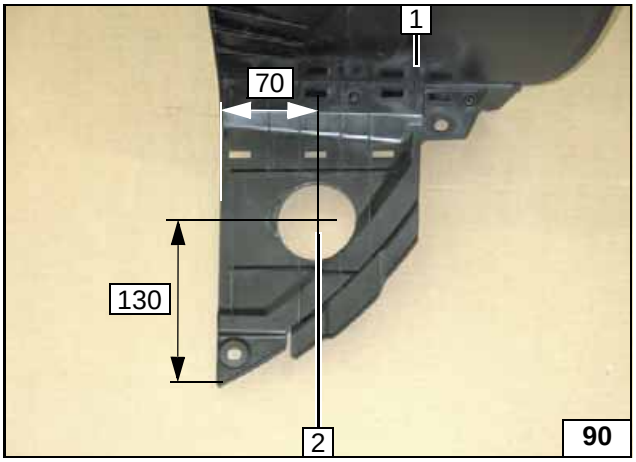
1 Perforated bracket

Preparing perforated bracket



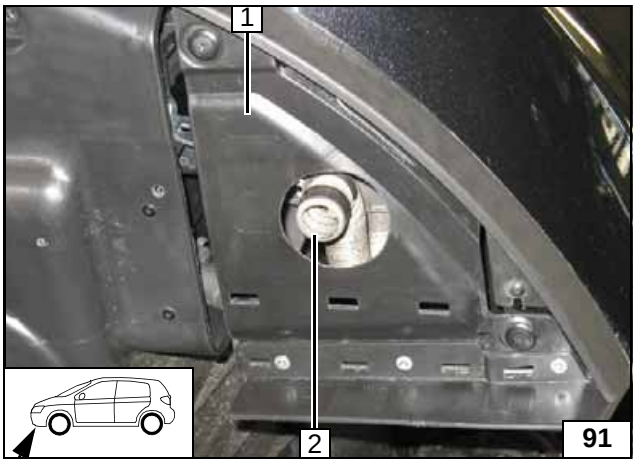
1 M6x20 bolt, flanged nut [2x each]
2 P-clamp
3 Exhaust end section
4 Perforated bracket

Fastening exhaust end section



1 Wheel well trim
2 60 mm dia. hole

Cutting out wheel well trim



Centre exhaust end section **2** in hole.

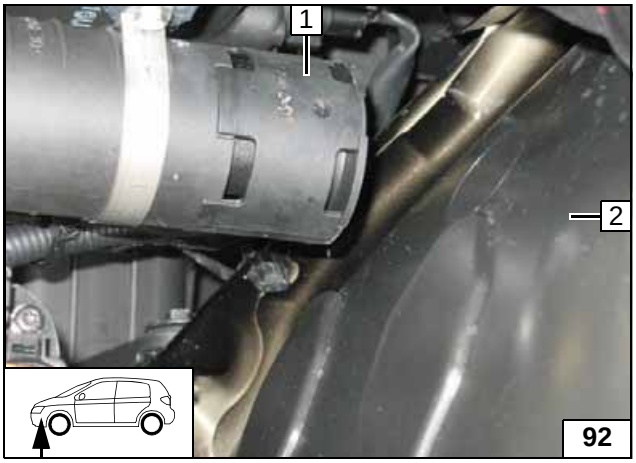
1 Wheel well trim

Aligning exhaust end section

Final Work

Reassemble the components in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Insulate and tie back all loose lines.
Only use manufacturer-approved coolant. Spray the heater components with anti-corrosion wax (Tectyl 100K, Order No. 111329).

- **Connect the battery.**
- **Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.**
- **Program MultiControl CAR, teach Telestart transmitter**
- **Make settings on A/C control panel according to the "Operating Instructions for End Customer".**
- **Place the "Switch off parking heater before refuelling" caution label near the filler neck**
- **See installation instructions for initial start-up and function check**



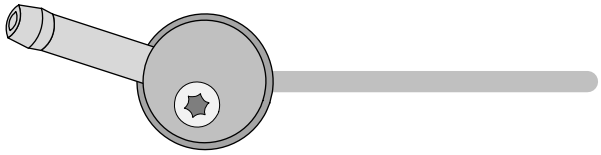
Ensure sufficient distance between combustion air silencer **1** and wheel well trim **2**, correct if necessary.

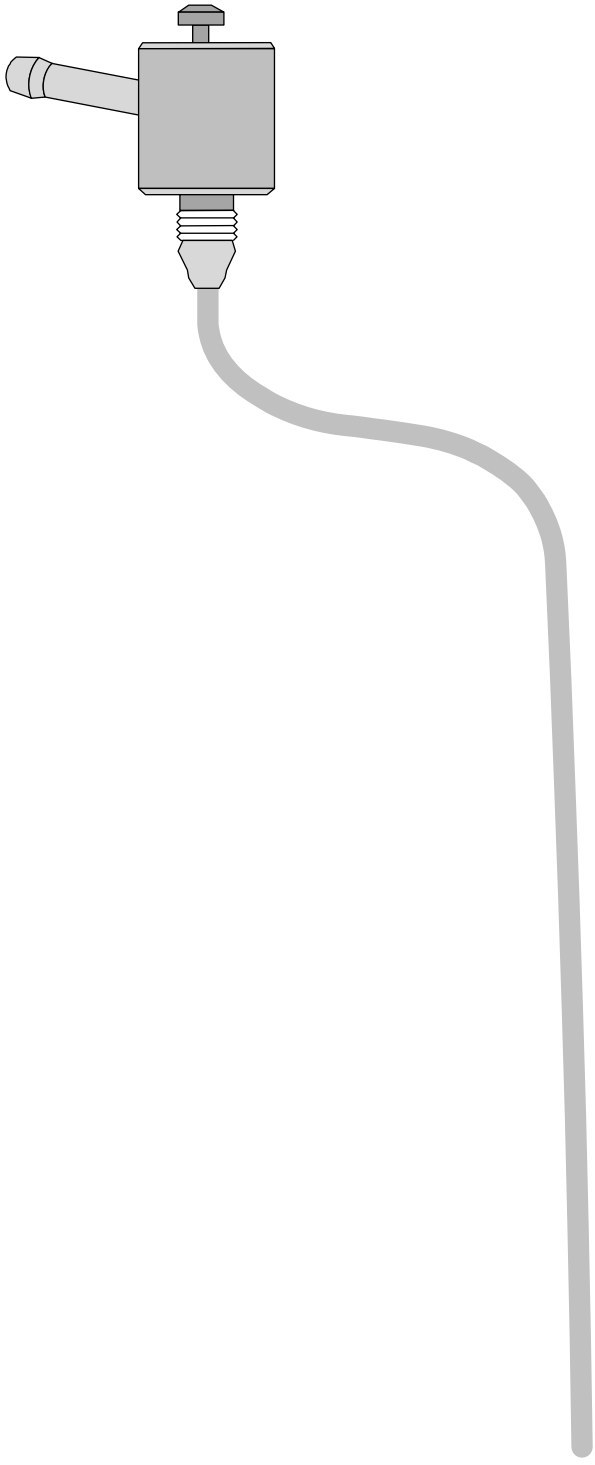
Controlling distance

Webasto Thermo & Comfort SE
Postfach 1410
82199 Gilching
Germany
Internet: www.webasto.com
Technical Extranet:
http://dealers.webasto.com

FuelFix Template

Top view





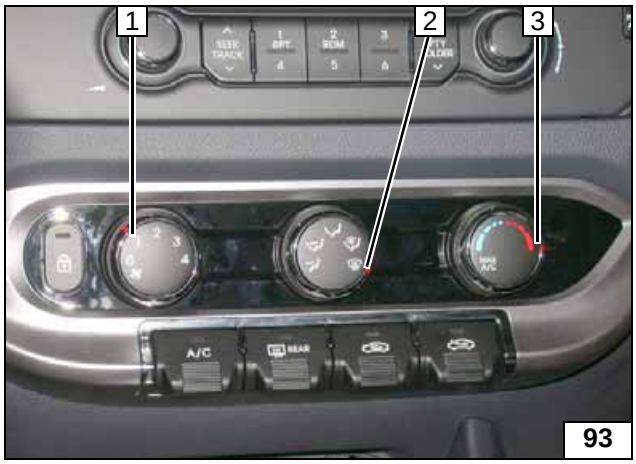
Operating Instructions for Manual Air-Conditioning

Please remove page and add to the vehicle operating instructions.

Note:
We recommend matching the heating time to the driving time.
Heating time = driving time
Example:
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

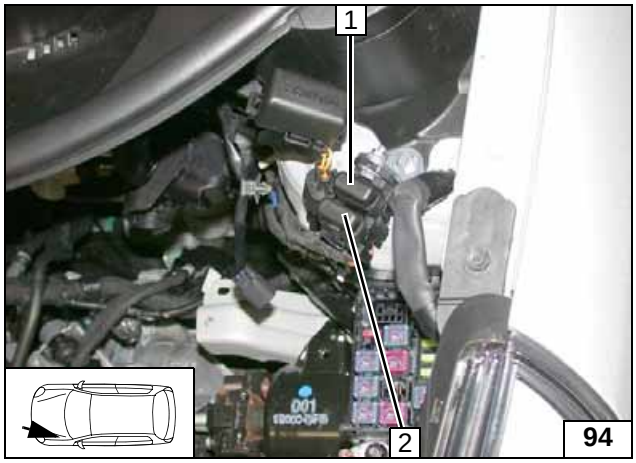
Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation.
Instructions for deactivation can be taken from the operating instructions manual of the vehicle.

Before parking the vehicle, make the following settings:



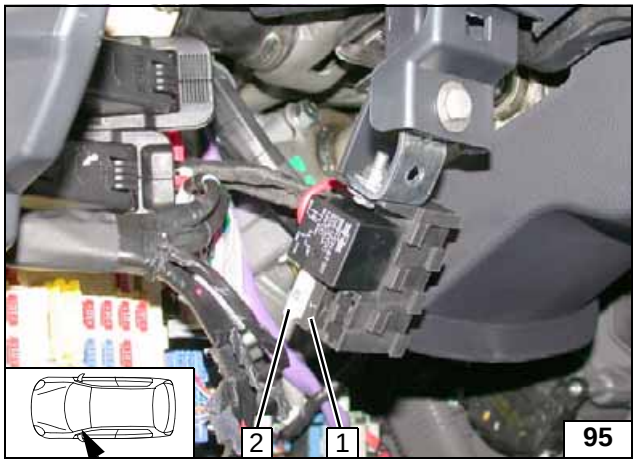
1 Set fan to level "1"
2 Air outlet to windscreen
3 Set temperature to "max."

A/C control panel



1 30A main fuse F2 of passenger compartment
2 20A heater fuse F1

Engine compartment fuses



1 1A heater control fuse F3
2 25A fan fuse F4

Passenger compartment fuses

Operating Instructions for Automatic Air-Conditioning

Please remove page and add to the vehicle operating instructions.

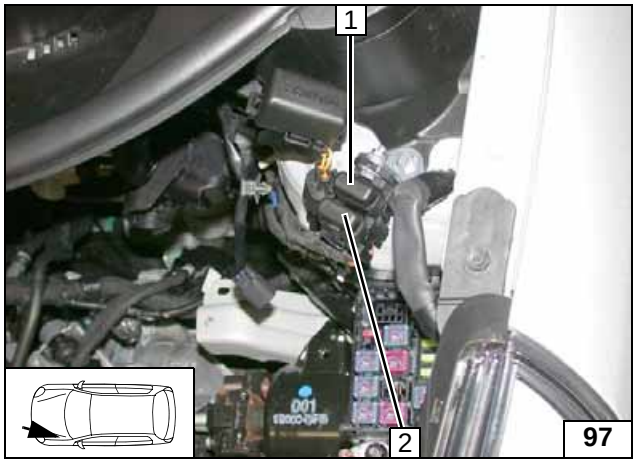
Note:
We recommend matching the heating time to the driving time.
Heating time = driving time
Example:
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation.
Instructions for deactivation can be taken from the operating instructions manual of the vehicle.

Before parking the vehicle, make the following settings:

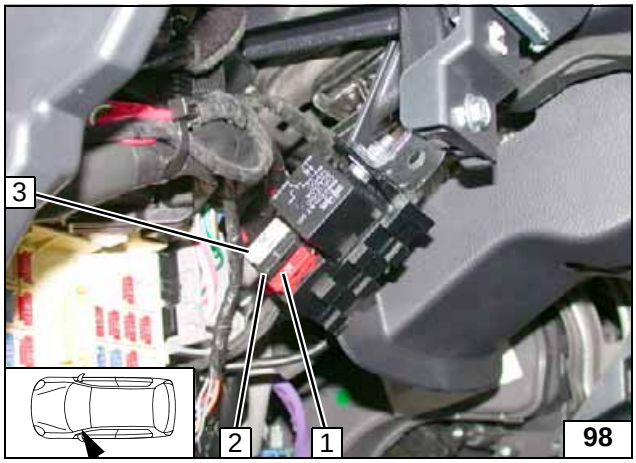
1 Set temperature to "HI"
2 Set fan to level "3"
3 Set air outlet to "windscreen / footwell" using "Mode" button

A/C control panel



1 30A main fuse F2 of passenger compartment
2 20A heater fuse F1

Engine compartment fuses



1 10A additional fuse F5
2 1A heater control fuse F3
3 25A fan fuse F4

Passenger compartment fuses