Water Heater

Webasto
Feel the Drive

Thermo Top Evo Parking Heater

E1
00 0258

Installation Documentation
Mercedes Benz ML (X166)

Validity

Manufacturer	Model	Type	EG-BE No. / ABE
Mercedes Benz	ML	X166	e1 * 2007 / 46 * 0598 * ...

Motorisation	Fuel	Transmission type	Output in kW	Displacement in cm³	Engine code
250 CDI	Diesel R4	7G- Tronic	150	2143	OM 651
350 CDI	Diesel V6	7G- Tronic	190	2987	OM 642

From Model Year 2012
Left-hand drive vehicle

Verified equipment variants:
Front fog light
Headlight washer system
ECO start-stop function
Thermotronic
Blue TEC
Blue Efficiency
4 Matic

Not verified: Passenger compartment monitoring

Total installation time: approx. 9.5 hours

Mercedes Benz ML (X166)

Table of Contents

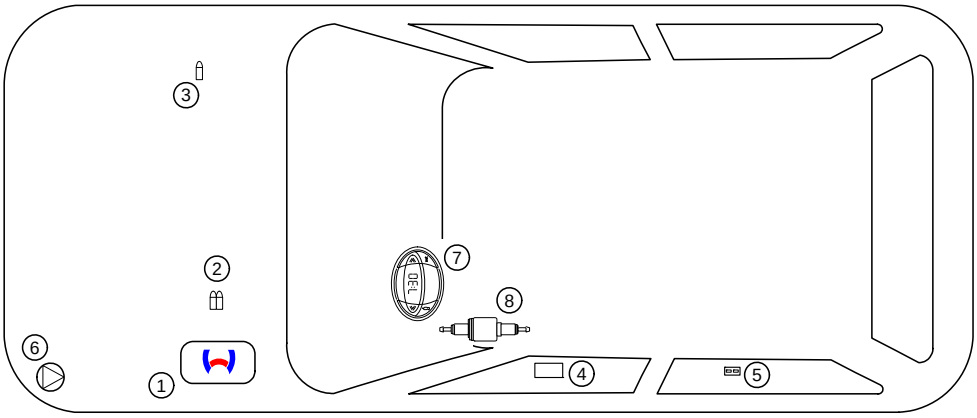
Necessary Components

- Basic delivery scope *Thermo Top Evo* in accordance with price list
- Installation kit for Mercedes Benz ML (X166) 2012 Diesel: **1318716B**
- Heater control in accordance with price list and upon consultation with end customer
- In case of Telestart, indicator lamp in accordance with price list and in consultation with end customer

Installation Overview

Legend:

1. Heater
2. Engine compartment fuse holder
3. Main fuse
4. Fan module
5. CAN-node
6. Circulating pump
7. Digital timer
8. Metering pump



Information on Total Installation Time

The total installation time includes the time needed for mounting and demounting of the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater.
The total installation time may vary for vehicle equipment other than provided.

Mercedes Benz ML (X166)

Information on Operating and Installation Instructions

1 Important Information (not complete)

1.1 Installation and Repair

The improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.

To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.

Installation and repair may ONLY be carried out by persons trained and certified in a Webasto training course. NEVER try to install or repair Webasto heating or cooling systems if you have not completed a Webasto training course, you do not have the necessary technical skills and you do not have the technical documentation, tools and equipment available to ensure that you can complete the installation and repair work properly.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

1.2 Operation

To ensure safe operation, we recommend having the heater checked every two years by an authorised Webasto dealer, especially when used over a long period and/or under extreme environmental conditions.

Do not operate the heater in closed rooms due to the danger of poisoning and suffocation.

Always switch off the heater before refuelling.

The heater may only be used with the prescribed fuel Diesel (DIN EN 590) or petrol (DIN EN 227).

The heater may not be cleaned with a high-pressure cleaner.

1.3 Please note

ALWAYS follow all Webasto installation and operating instructions and observe all warnings.

To become familiar with and understand all functions and properties of the heater, the operating instructions must be read carefully and observed at all times.

For proper, safe installation and repair work, the installation instructions with all warnings and safety information must be carefully read and observed at all times. Please always contact a workshop authorised by Webasto for all installation and repair work.

IMPORTANT

Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.

This liability exclusion particularly applies to improper installations and repairs, installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.

The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back.

Sharp edges should be fitted with rub protection (split-open fuel hose)! Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329).

Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components!

The initial startup is to be executed with the Webasto Thermo Test Diagnosis.

When installing an IPCU, the corresponding settings must be checked or adjusted before the installation.

2 Statutory regulations governing installation

Guidelines	Thermo Top Evo
Heating Directive ECE R122	E1 00 0258
EMC Directive ECE R10	E1 03 5627

NOTE

The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

IMPORTANT

Failure to follow the installation instructions will result in the invalidation of the type approval for the heater and therefore invalidation of the general **homologation of the vehicle**.

NOTE

For vehicles with an EU permit, no entry in accordance with § 19 Sub-Section 4 of Annex VIII b to the Road Traffic Act is required.

2.1 Excerpt from the directive 2001/56/EC Appendix VII for the installation of the heater

Beginning of excerpt.

ANNEX VII

REQUIREMENTS FOR COMBUSTION HEATERS AND THEIR INSTALLATION

1. GENERAL REQUIREMENTS

1.7.1. A clearly visible tell-tale in the operator's field of view shall inform when the combustion heater is switched on or off.

2. VEHICLE INSTALLATION REQUIREMENTS

2.1. Scope

2.1.1. Subject to paragraph 2.1.2. combustion heaters shall be installed according to the requirements of this Annex.

2.1.2. Vehicles of category O having liquid fuel heaters are deemed to comply with the requirements of this Annex.

2.2. Positioning of heater

2.2.1. Body sections and any other components in the vicinity of the heater must be protected from excessive heat and the possibility of fuel or oil contamination.

2.2.2. The combustion heater shall not constitute a risk of fire, even in the case of overheating. This requirement shall be deemed to be fulfilled if the installation ensures an adequate distance to all parts and suitable ventilation, by the use of fire resistant materials or by the use of heat shields.

2.2.3. In the case of M2 and M3 vehicles, the heater must not be positioned in the passenger compartment. However, an installation in an effectively sealed envelope which also complies with the conditions in paragraph 2.2.2 may be used.

2.2.4. The label referred to in paragraph 1.4 or a duplicate, must be positioned so that it can be easily read when the heater is installed in the vehicle.

2.2.5. Every reasonable precaution should be taken in positioning the heater to minimise the risk of injury and damage to personal property.

2.3. Fuel supply

2.3.1. The fuel filler must not be situated in the passenger compartment and must be provided with an effective cap to prevent fuel spillage.

2.3.2. In the case of liquid fuel heaters, where a supply separate to that of the vehicle is provided, the type of fuel and its filler point must be clearly labelled.

2.3.3. A notice, indicating that the heater must be shut down before refuelling, must be affixed to the fuelling point. In addition a suitable instruction must be included in the manufacturer's operating manual.

2.4. Exhaust system

2.4.1. The exhaust outlet must be located so as to prevent emissions from entering the vehicle through ventilators, heated air inlets or opening windows.

2.5. Combustion air inlet

2.5.1. The air for the combustion chamber of the heater must not be drawn from the passenger compartment of the vehicle.

2.5.2. The air inlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

2.6. Heating air inlet

2.6.1. The heating air supply may be fresh or recirculated air and must be drawn from a clean area not likely to be contaminated by exhaust fumes emitted either by the propulsion engine, the combustion heater or any other vehicle source.

2.6.2. The inlet duct must be protected by mesh or other suitable means.

2.7. Heating air outlet

2.7.1. Any ducting used to route the hot air through the vehicle must be so positioned or protected that no injury or damage could be caused if it were to be touched.

2.7.2. The air outlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

End of excerpt.

In multilingual versions the German language is binding.

Mercedes Benz ML (X166)

Information on Validity

This installation document applies to Mercedes Benz ML (X166) Diesel vehicles - for validity, see page 2 - from model year 2012 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this installation documentation.

Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

Technical Information

Special Tools

- **Hose clamp pliers for self-clamping hose clamps**
- **Hose clamp pliers for Clic hose clamps of type W**
- **Automatic wire stripper 0.2 - 6mm²**
- **Crimping pliers for cable lug / tab connector 0.5 - 6mm²**
- **Torque wrench for 2.0 - 10 Nm**
- **Hose clamping pliers**
- **Metric thread-setter kit**
- **Webasto Thermo Test diagnosis with current software**

Dimensions

- **All dimensions are in mm.**

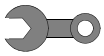
Tightening torque values

- **Tightening torque values of 5x13 heater bolts = 8Nm.**
- **Tightening torque value of 5x15 retaining plate of water connection piece bolt = 7Nm.**
- **Tighten other bolt connections in accordance with manufacturer's instructions or in accordance with state-of-the-art-technology.**

Explanatory Notes on Document

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps.

Mechanical system



Electrical system

Coolant circuit

Combustion air

Fuel

Exhaust gas

Software

Special features are highlighted using the following symbols:

Specific risk of injury or fatal accidents

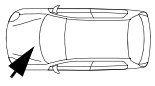
Specific risk of damage to components

Specific risk of fire or explosion

Reference to general installation instructions of the Webasto components or to the manufacturer's vehicle-specific documents

Reference to a special technical feature

The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle



Mercedes Benz ML (X166)

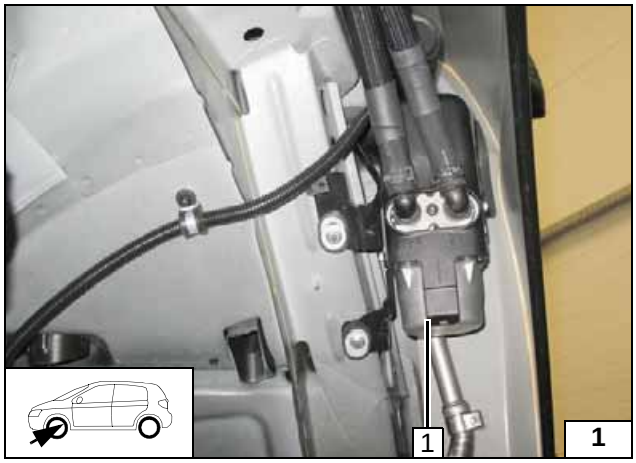
Preliminary Work

Vehicle

- **Open the fuel tank cap, ventilate the tank.**
- **Close the fuel tank cap again.**
- **Disconnect the battery earth connection. (Move the front passenger's seat forward and remove the battery cover under the seat.)**
- **Depressurise the cooling system.**
- **Pull off the front transversal sealing strip above the engine compartment partition wall, remove the trim on the left and right-hand sides.**
- **Remove the adjacent segment of the engine compartment partition wall over the water hoses.**
- **Detach the coolant expansion tank.**
- **Remove the design cover of the engine.**
- **Remove the cover of the fuse box on the right-hand side in the engine compartment.**
- **Remove the left-hand front wheel.**
- **Remove the two-piece wheel well trim of the left front wheel.**
- **Remove the lower engine trim.**
- **Remove the vehicle underbody trim.**
- **Remove the A-pillar trim in the driver's side footwell.**
- **Detach the lower footwell trim on the driver's side.**
- **Remove the footmat on the driver's side and remove the footwell trim.**
- **Remove the door sill cover on the driver's side in the front and in the rear.**

Heater

- **Remove years that do not apply from the type and duplicate label.**
- **Attach the duplicate label (type label) in the appropriate place in the engine compartment.**



Heater Installation Location

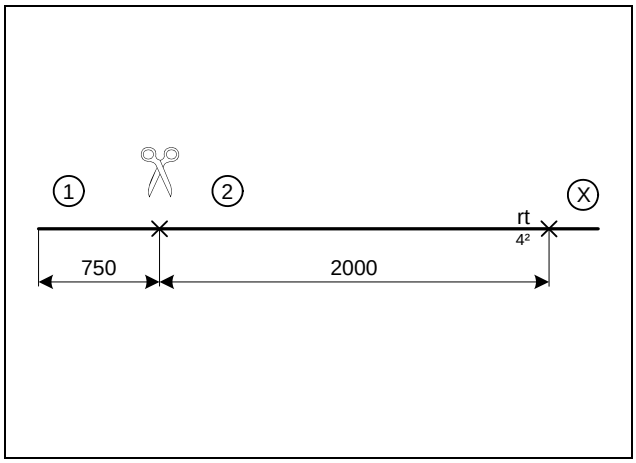
1 Heater

Installation location

Preparing Electrical System

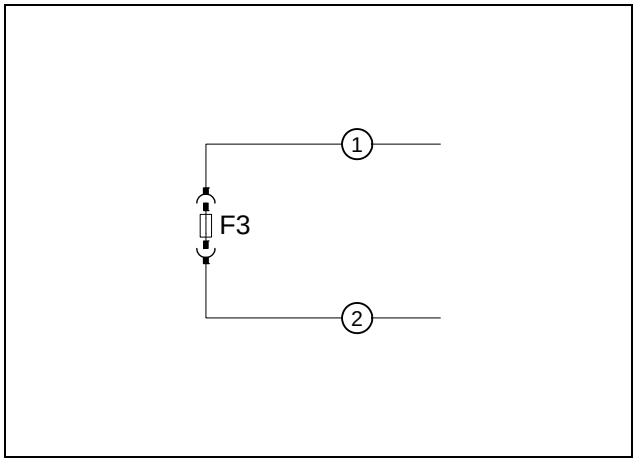
Wire sections retain their numbering in the entire document.
Discard section X.

Cutting wires to length



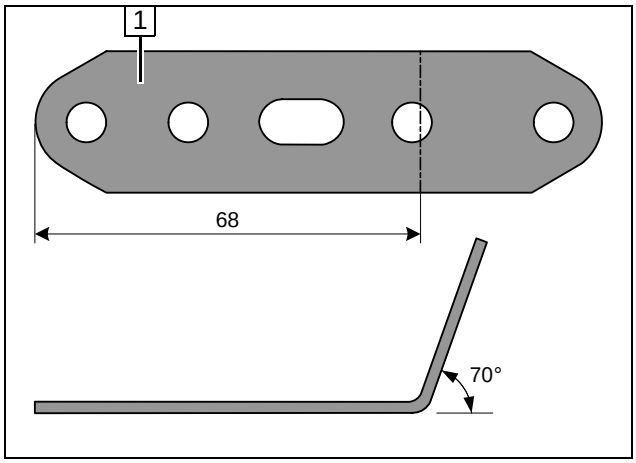
Replace 30A fuse F2 with 1A fuse. Pull red (rt) wire ② and red (rt) wire ① into sockets of fuse holder F3. 30A main fuse F3 will only be inserted during final work.

Connecting wires



1 Perforated bracket

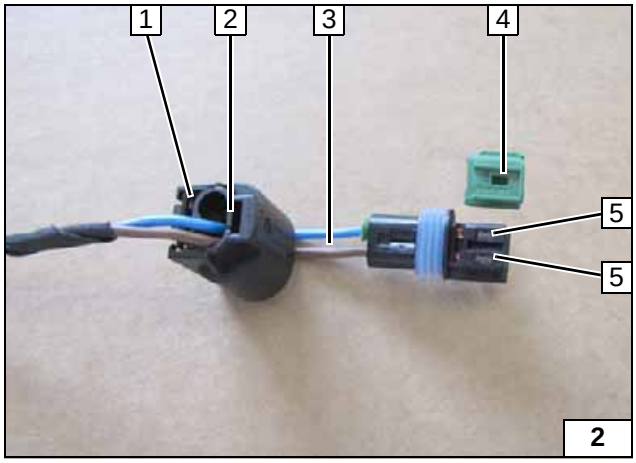
Angling down perforated bracket



Complete connector of metering pump after routing. Pin assignment is not relevant.

1 Connector housing
2 Lock
3 Blue/brown (bl/br) wires
4 Coding
5 Timer lock

Dismantling connector

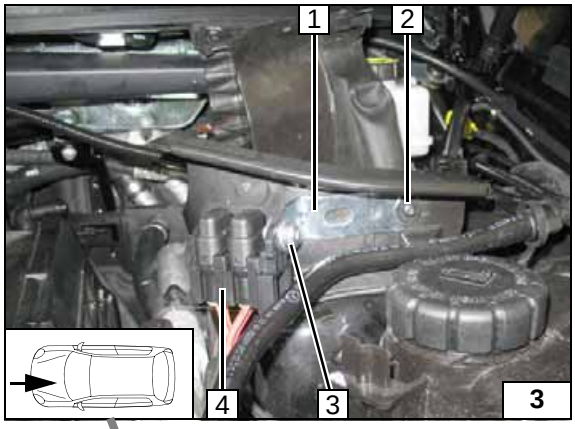


Electrical System

Fuse holder of engine compartment

Align perforated bracket **1**.

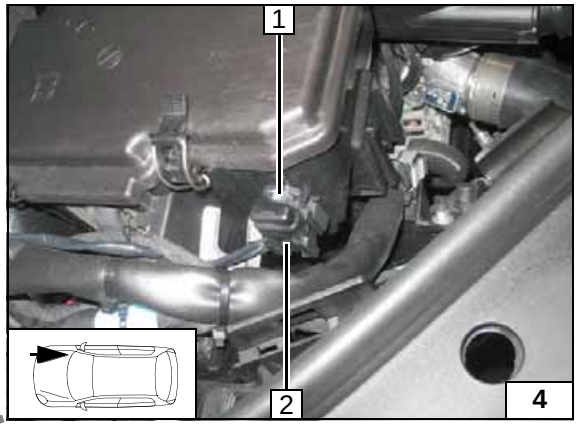
- **2** Original vehicle bolt
- **3** M5x16 bolt, washers, retaining plate of fuse holder, nut
- **4** Fuses F1-2 (replace 30A fuse with 1A fuse)



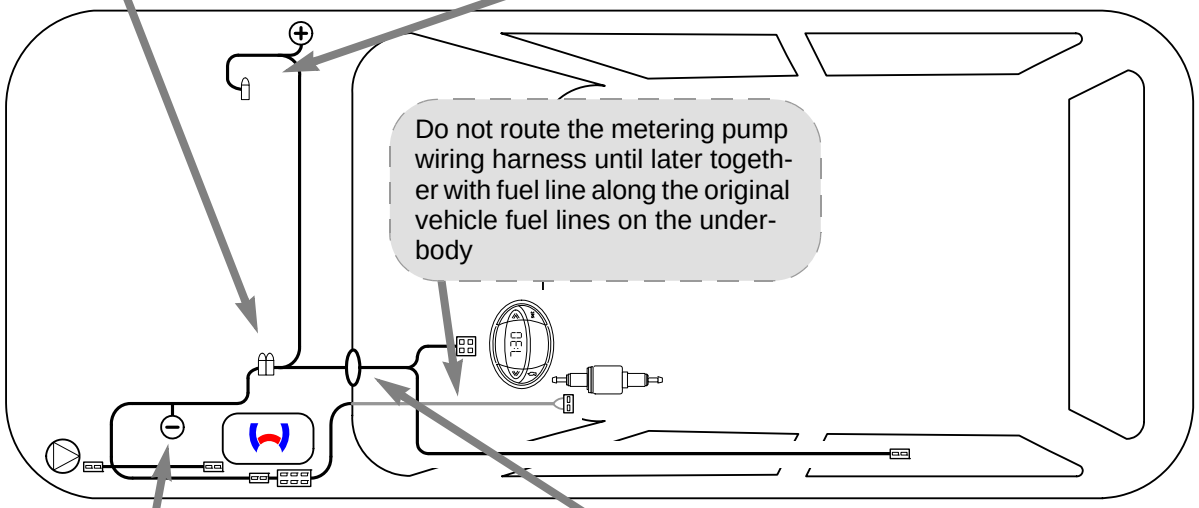
Main fuse F3

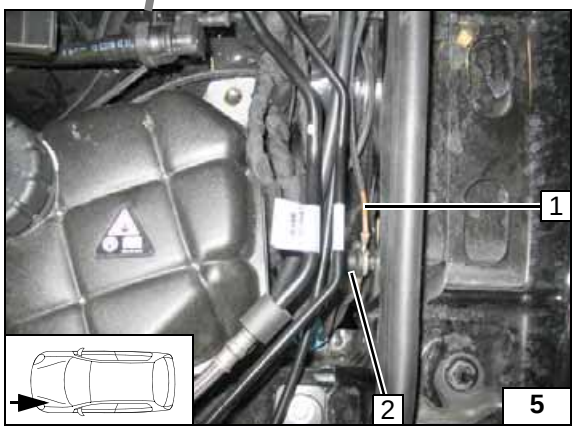
When drilling, watch components located behind.

- **1** 5.5mm dia. hole , M5x16 bolt, washers, retaining plate of fuse holder, nut
- **2** 30A main fuse F3 (insert only during "final work")



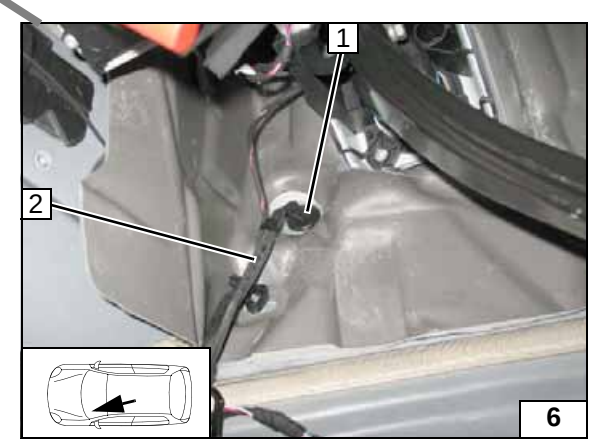
Wiring harness routing diagram





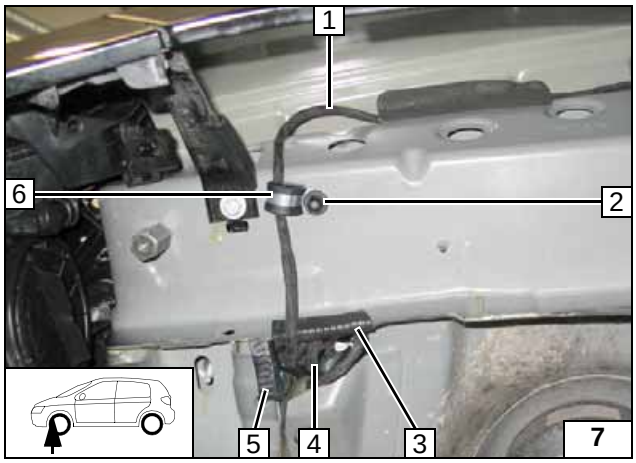
Earth wire

- **1** Earth wire, cable lug
- **2** Original vehicle earth support point



Wiring harness pass through

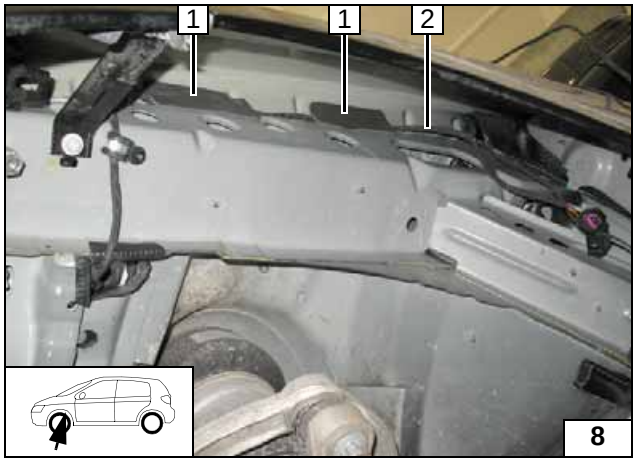
- **1** Protective rubber plug
- **2** Wiring harness of heater, heater control



Separate edge protection.

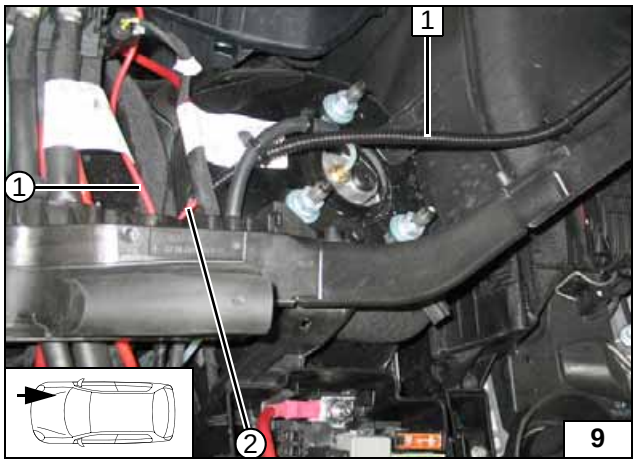
1 Wiring harness of heater
2 Original vehicle stud bolt, plastic nut
3 60mm edge protection
4 Original vehicle pass through
5 40mm edge protection
6 10 mm dia. rubber-coated p-clamp

Routing of heater wiring harness



Fasten wiring harness of heater **2** to body using insulation protection strips [2x] **1**.

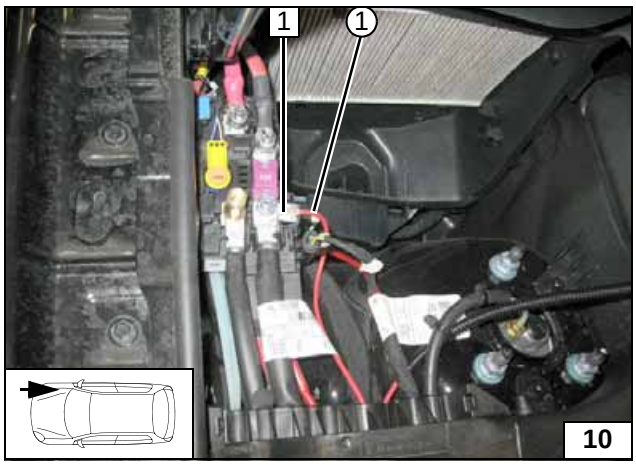
Routing of heater wiring harness



Pull red (rt) wire ② into 6mm dia. corrugated tube **1**.

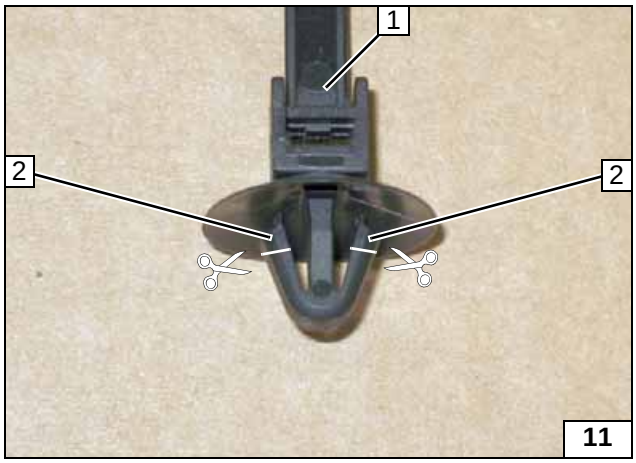
① Red (rt) wire of fuse F3, cable lug

Routing lines



1 Original vehicle positive support point
① Red (rt) wire of fuse F3, cable lug

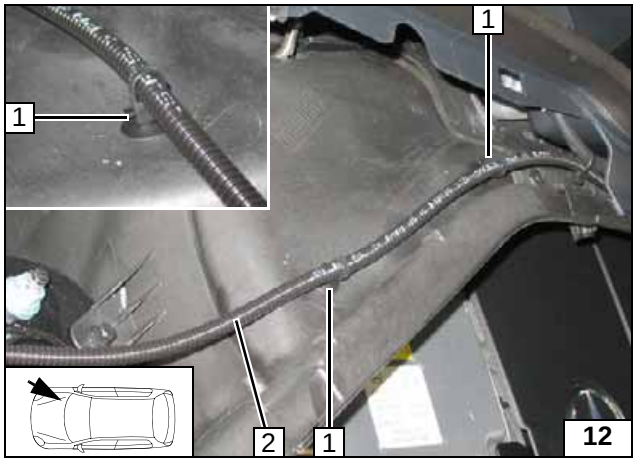
Connection of positive extension



Clip-type cable tie [4x] to fasten corrugated tube of positive extension (two will be used for "electrical system" and two for "final work").

1 Shorten clip-type cable tie
2 Discard sections

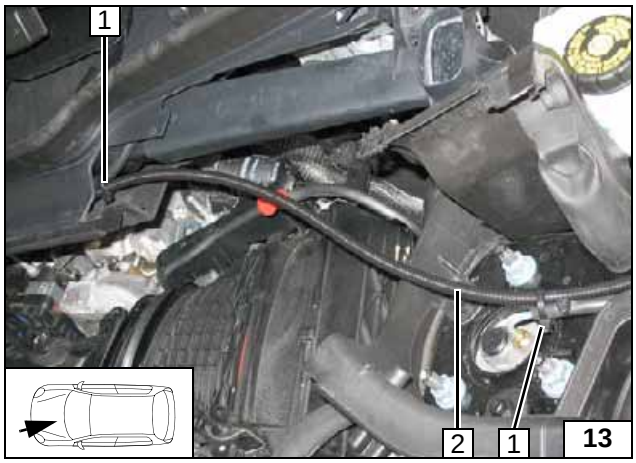
Preparing clip-type cable tie [4x]



6mm dia. hole [2x] at position **1**. When drilling, watch components located behind.

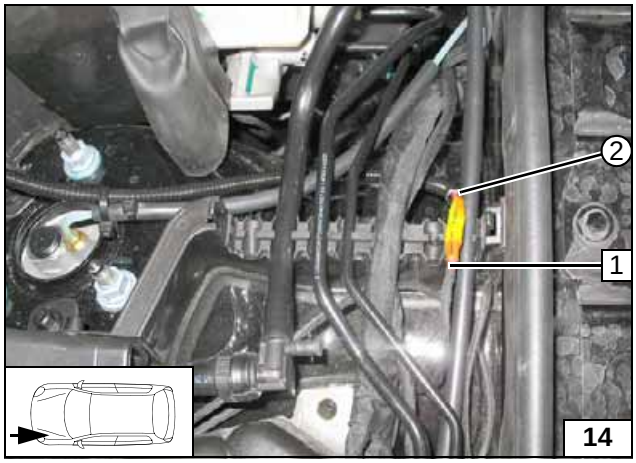
1 Clip-type cable tie [2x]
2 Red (rt) wire ② in 6mm dia. corrugated tube

Routing positive extension



1 Cable tie [2x]
2 Red (rt) wire ② in 6mm dia. corrugated tube

Routing positive extension

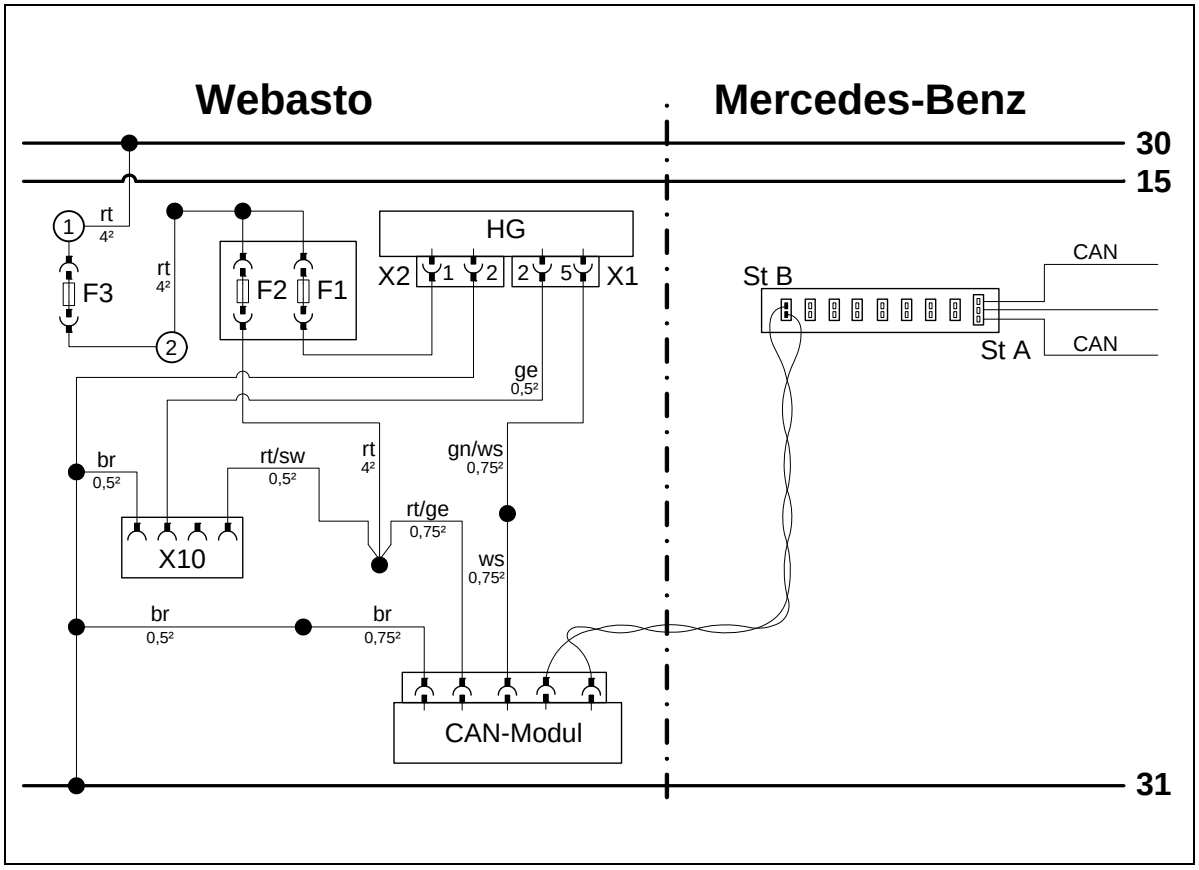


Connect positive wire of heater wiring harness **1** according to wiring diagram with red (rt) wire ②.

Extending positive wire

Fan Control

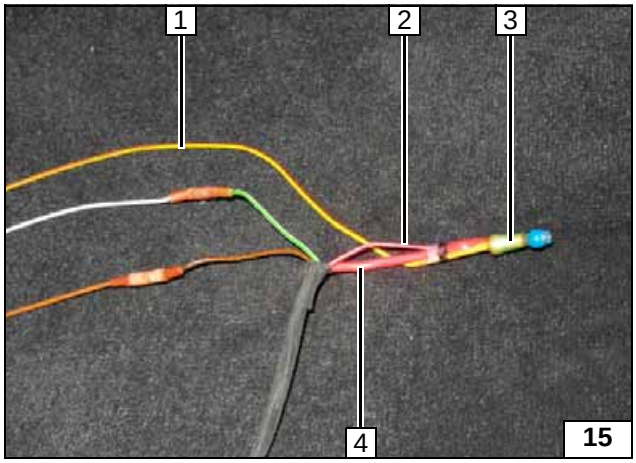
Wiring diagram



Legend

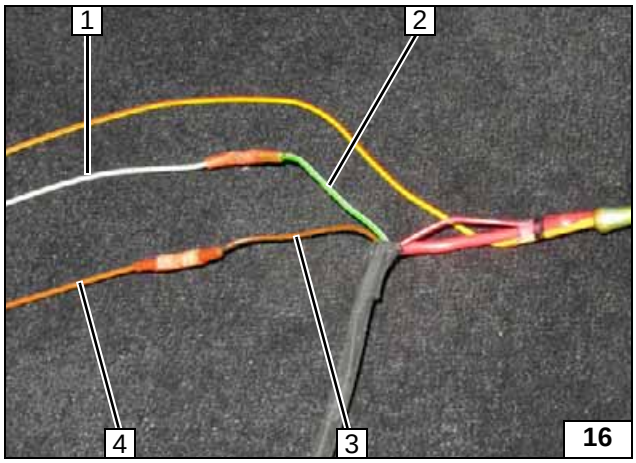
Webasto components		Vehicle components		Colours and symbols	
HG	TT-Evo heater	ST A	CAN-node	rt	red
X1	6-pin heater connector			sw	black
X2	2-pin heater connector			ge	yellow
X10	4-pin connector Heater control			gn	green
				or	orange
F1	Fuse, 20A			ws	white
F2	Replace 30A fuse with 1A fuse.			br	brown
F3	30A main fuse			Cable colours may vary.	
ST B	Connector of CAN-busmodule				

Connecting wires



Connect wires with solder wire terminator **3** according to wiring diagram.

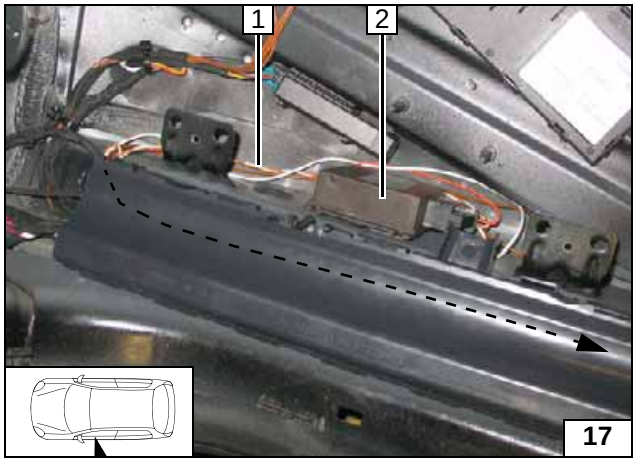
1 Red/yellow (rt/ge) positive (plus) wire of CAN-module
2 Red/black (rt/sw) wire of connector X10
4 Red (rt) wire of fuse F2



Connect wires with connector according to wiring diagram.

1 White (ws) wire of CAN-module
2 Green/white (gn/ws) wire of connector X1, Pin 5
3 Brown (br) earth wire of heater wiring harness
4 Brown (br) earth wire of CAN-module

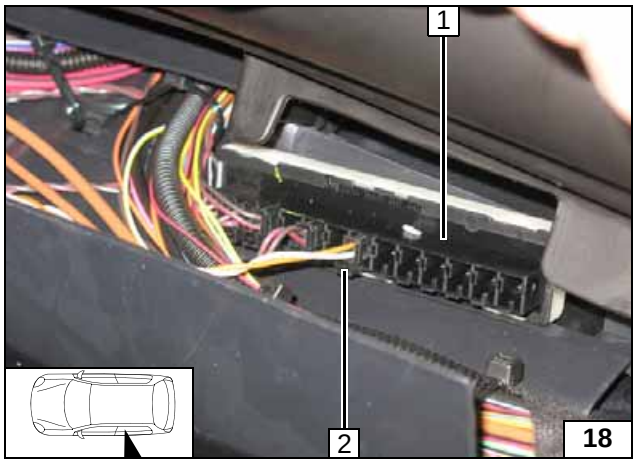
Connecting wires



Route wire of CAN-bus **1** to the rear below the left door sill cover.

2 Fasten CAN-module with adhesive tape

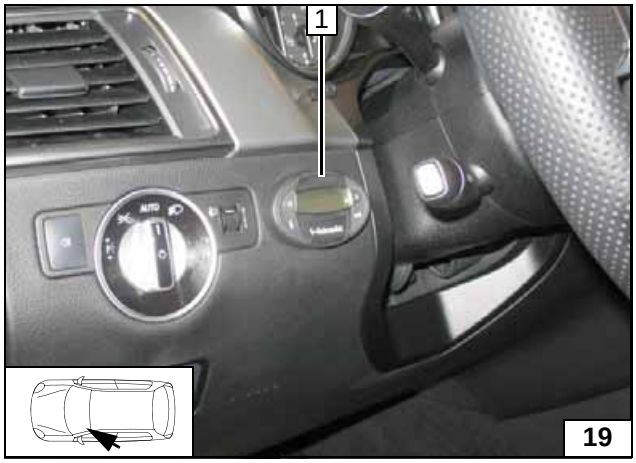
Installing CAN-module



CAN-node is situated below the footwell cover of the left rear bench seat in the direction of the vehicle centre.
Insert connector of CAN-module into free socket. Re-install the door sill cover of the entrance strip in the back left.

1 CAN-node
2 Connector of CAN-module (St B)

Connection of CAN-bus



Digital Timer

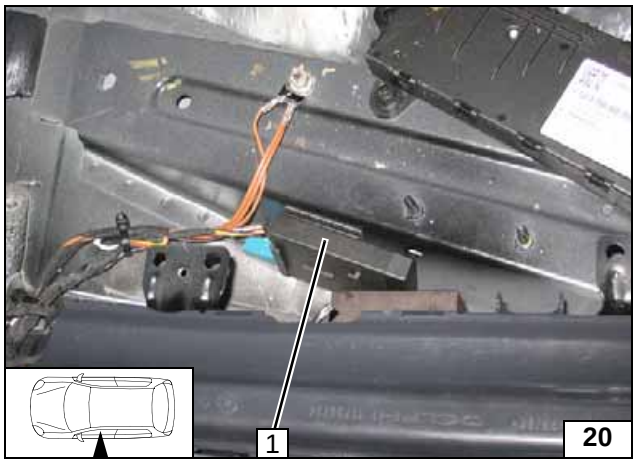
1 Digital timer

Mounting digital timer

Remote Option (Telestart)

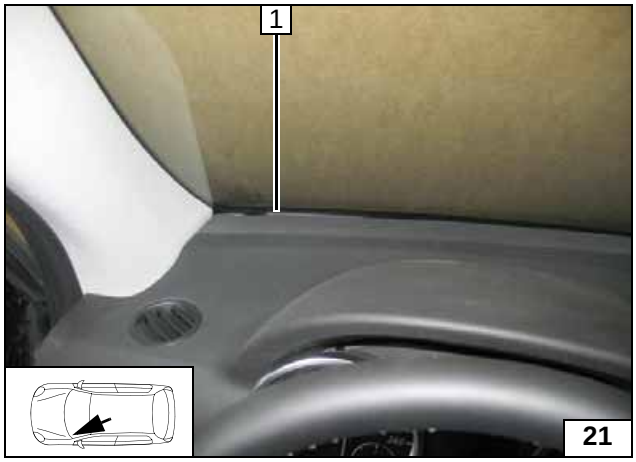
Fasten receiver **1** with adhesive tape.

Mounting receiver



1 Antenna

Mounting antenna



Temperature sensor T100 HTM

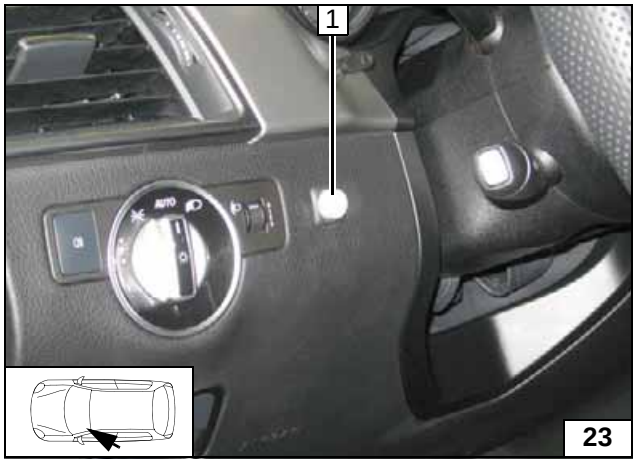
Fasten temperature sensor **1** with adhesive tape.

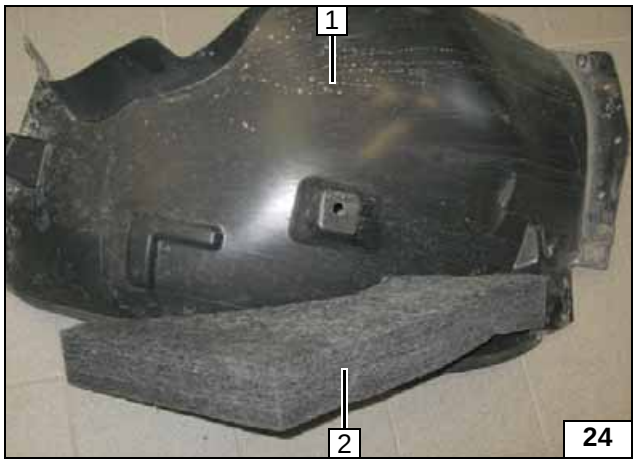
Installing temperature sensor

Push button option

1 Push button

Mounting push button



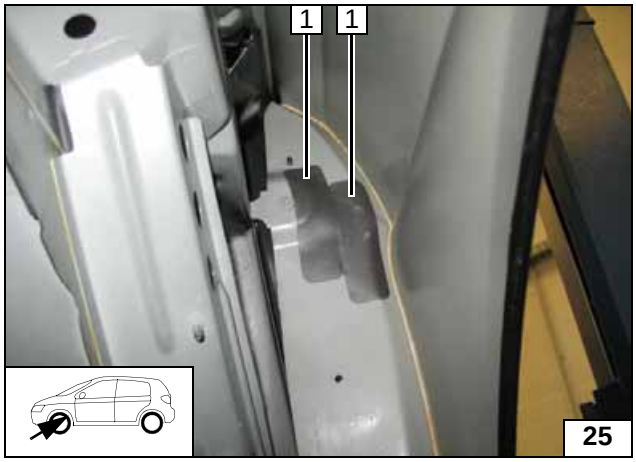


Preparing Installation Location

Pull off insulation **2** and discard.

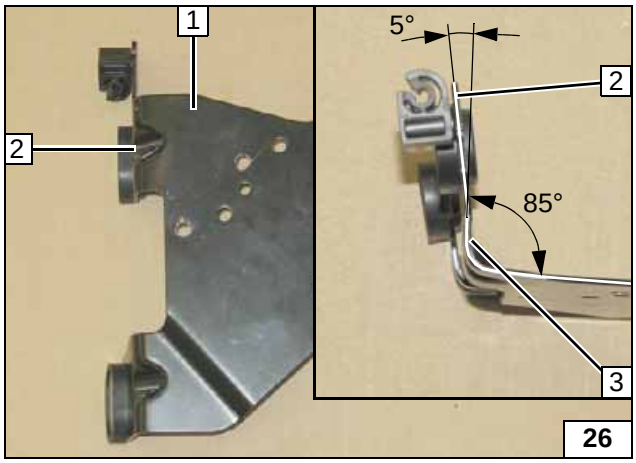
1 Wheel well trim of left front wheel

Removing insulation



1 Insulation protection strips [2x]

Glueing on insulation protection strips

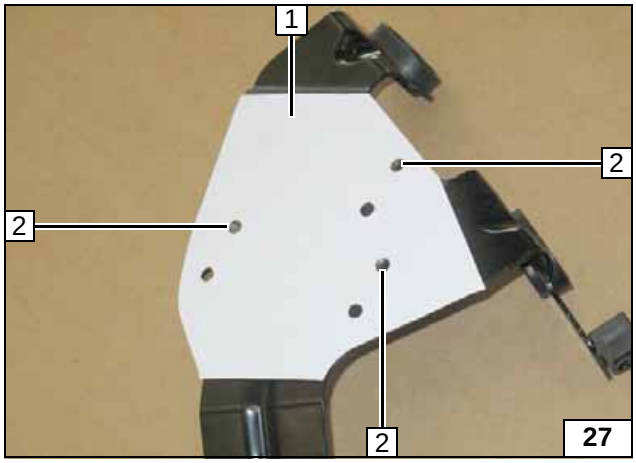


Preparing Bracket

Bend tab inwards at position **3** as shown by about 5° and by about 5° outwards at position **2**. Pay attention to the parallelism of the screw points.

1 Bracket

Preparing bracket

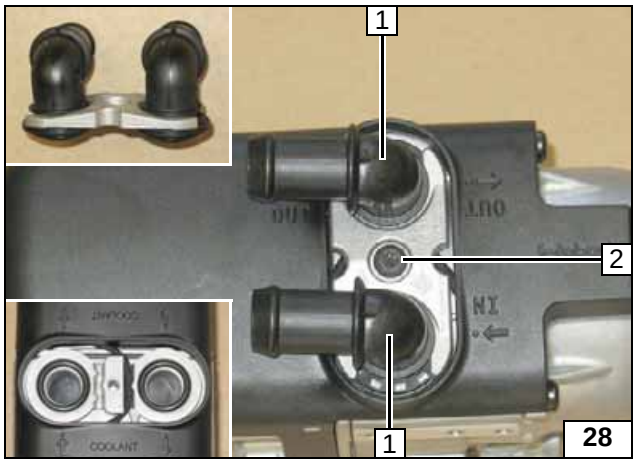


Cut out template **1**, place it and align it with the existing holes.

2 Copy hole pattern, 5.5mm dia. hole [3x each]

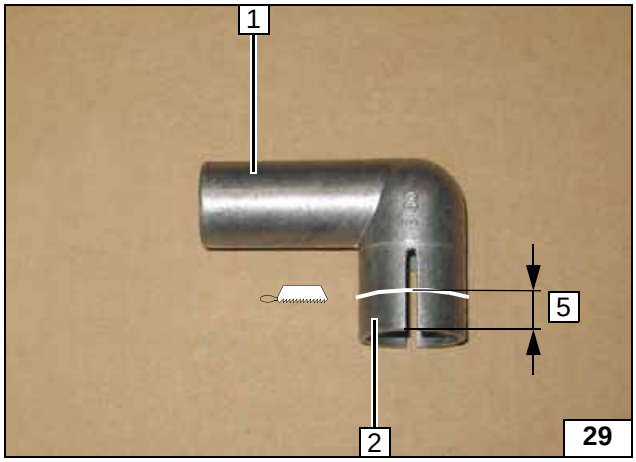
Holes in bracket

Preparing Heater



1 Water connection pieces, sealing ring [2x each]
2 5x15 self-tapping bolt, retaining plate of water connection pieces

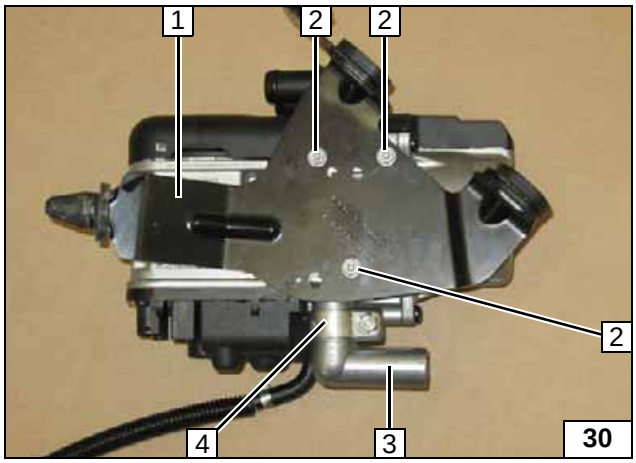
Mounting water connection pieces



Shorten exhaust elbow **1** by 5mm on the line shown here.

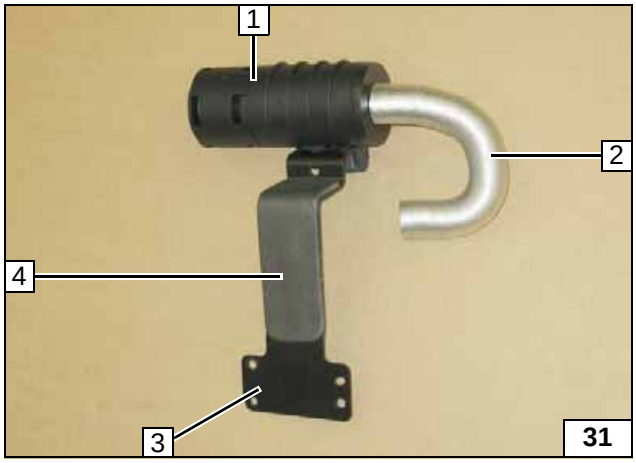
2 Discard section

Shortening exhaust elbow



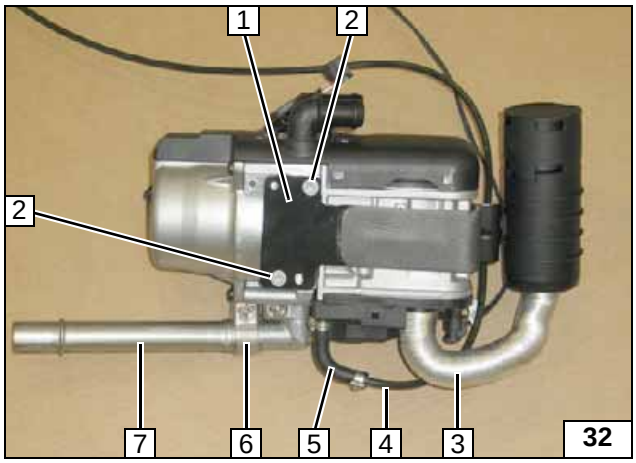
1 Bracket of heater
2 5x13 self-tapping bolt [3x]
3 Exhaust elbow
4 Loosely mount hose clamp

Installing bracket



1 Combustion air silencer
2 180mm combustion air pipe
3 Bracket of silencer
4 Glue on insulation strip

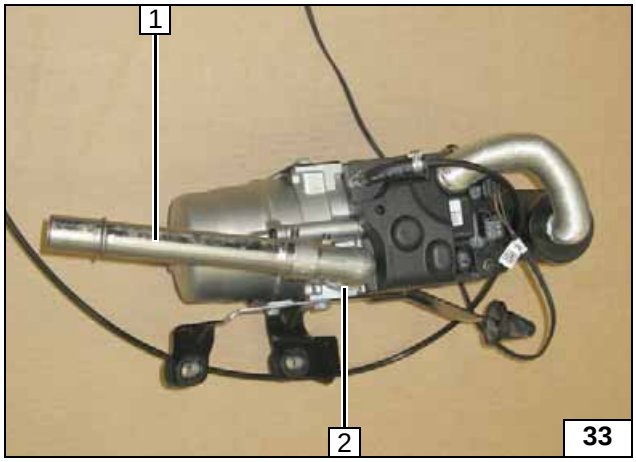
Premounting bracket of combustion air silencer



Mind cover of slits at position **6**.

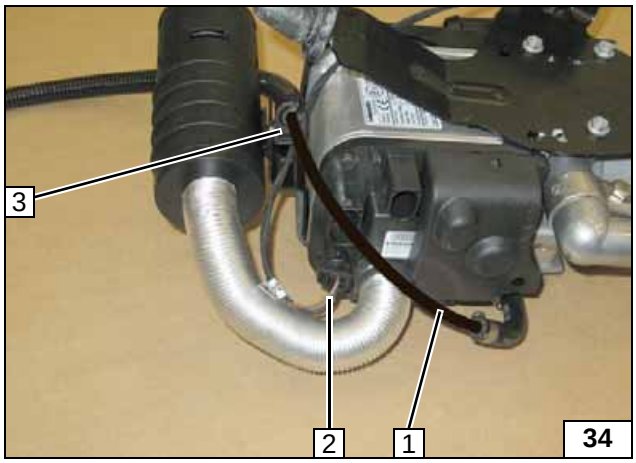
1 Bracket of silencer
2 5x13 self-tapping bolt [2x]
3 Combustion air pipe
4 3535mm long fuel line
5 90° moulded hose, 10 mm dia. clamp [2x]
6 Hose clamp
7 Exhaust pipe

Premounting heater



1 Exhaust pipe
2 Tighten hose clamp

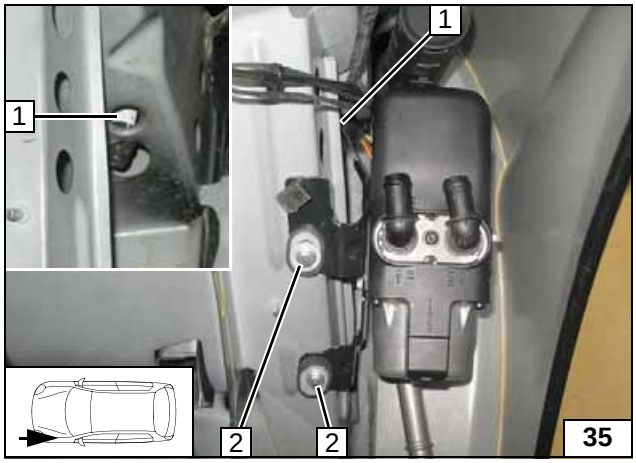
Aligning exhaust pipe



Insert fuel line **1** into retaining clip **3**.

2 Attach wiring harness of circulating pump

Clamping fuel line

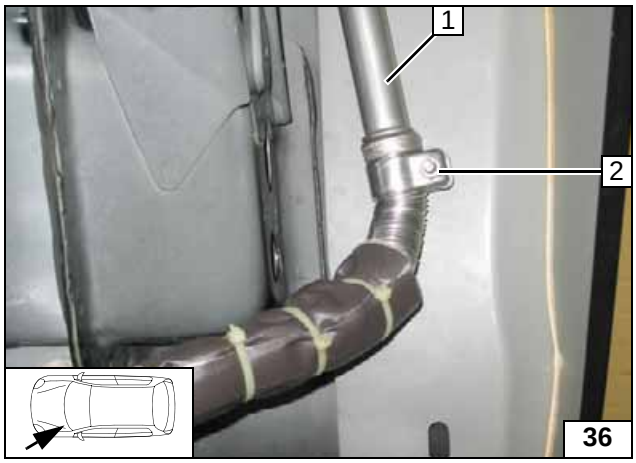


Mounting Heater

Attach wiring harness of heater [2x] prior to installation. Insert rubber bearing in original vehicle hole at position **1**. Align heater. Ensure sufficient distance from neighbouring components.

2 Original vehicle stud bolt, large diameter washer, M6 flanged nut [2x each]

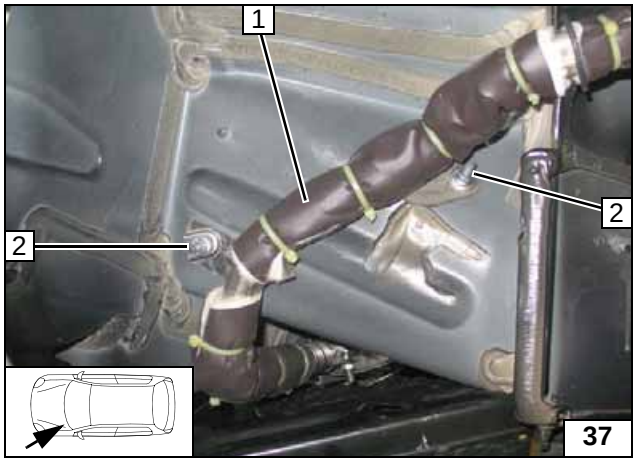
Mounting heater



Exhaust Gas

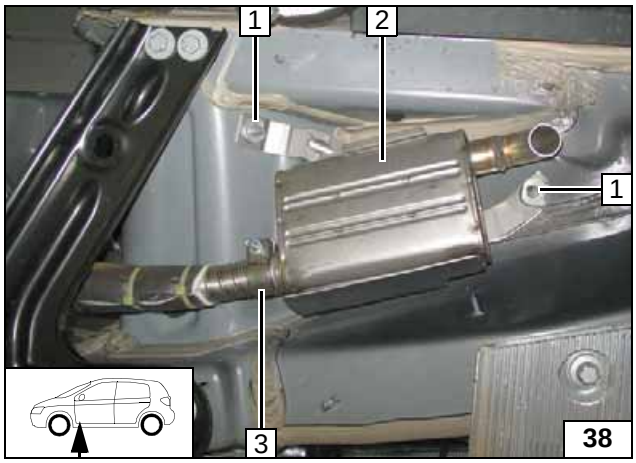
1 Exhaust pipe
2 Tighten hose clamp

Installing exhaust system



1 Exhaust pipe
2 Original vehicle stud bolt, bracket of exhaust pipe, M6 flanged nut [2x each]

Mounting exhaust pipe



Align silencer **2**. Ensure sufficient distance to neighbouring components.

1 Original vehicle stud bolt, black (sw) plate nut 8 [2x each]
3 Hose clamp

Installing silencer

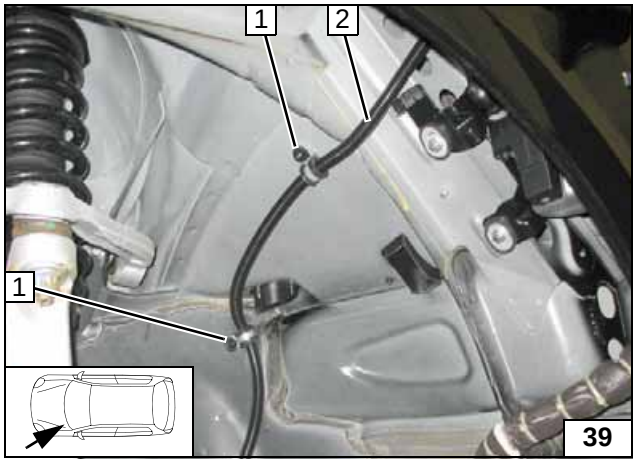
Fuel

CAUTION!
Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

Catch any fuel running off in an appropriate container.

Install fuel line and metering pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties.
Mount the fuel line and wiring harness with rub protection on sharp edges.

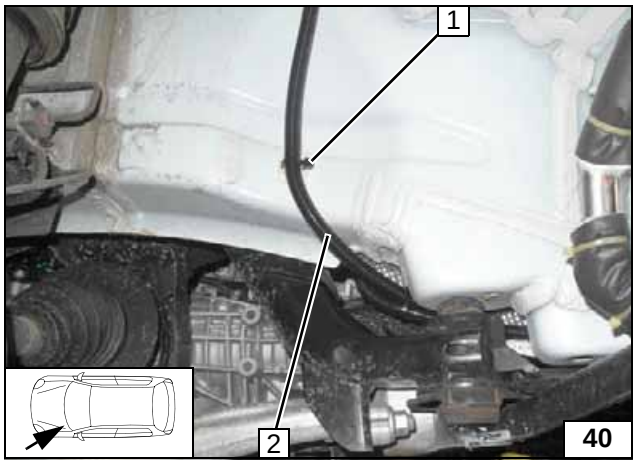
WARNING!
The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram. The colour of the fuel line may differ.



Pull fuel line and wiring harness of metering pump into 10mm dia. corrugated tube **2**.

1 Original vehicle stud bolt, rubber coated 15mm dia. p-clamp, plastic nut [2x each]

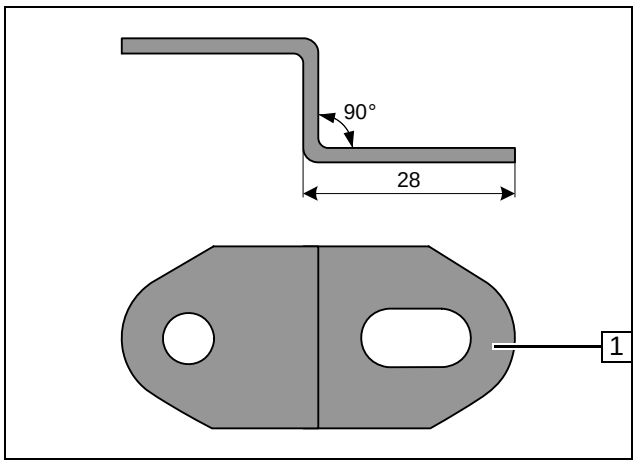
Routing in wheel well



Clean adhesion surface prior to glueing.
Route fuel line and wiring harness of metering pump in 10mm dia. corrugated tube **2** behind the heat guard plate to the rear.

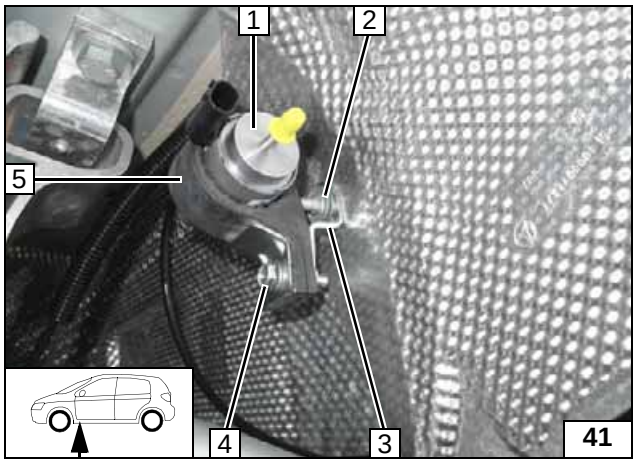
1 Adhesive base, cable tie

Routing in wheel well



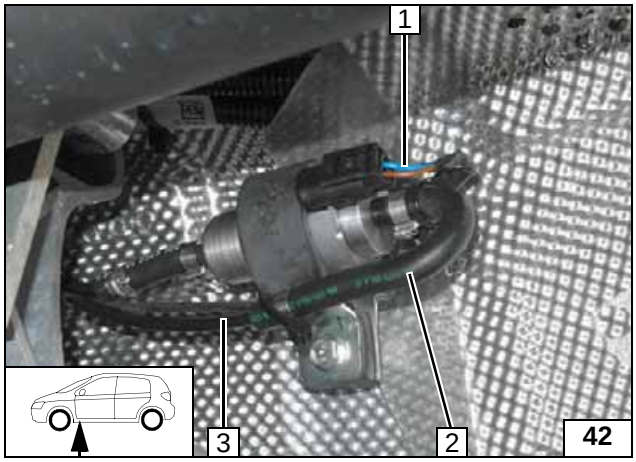
1 Angle bracket

Preparing angle bracket



1 Metering pump
2 Original vehicle stud bolt, original vehicle nut
3 Angle bracket
4 M6x25 bolt, support angle, flanged nut
5 Mounting of metering pump

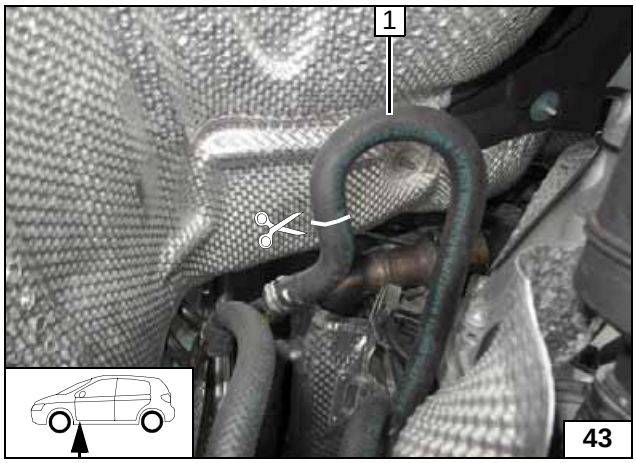
Mounting metering pump



Check the position of the components; adjust if necessary. Check that they have freedom of movement.

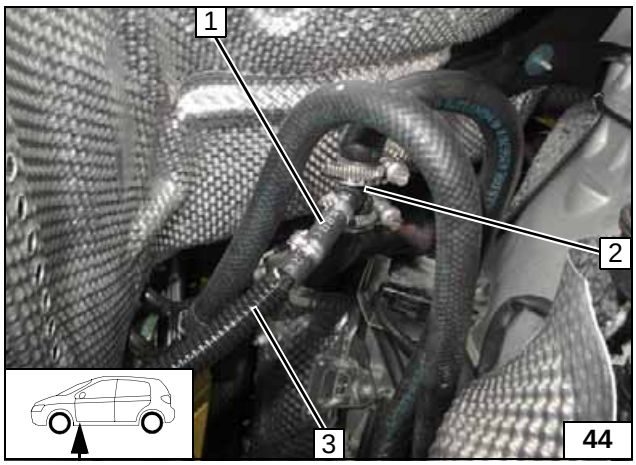
1 Wiring harness of metering pump, connector mounted
2 180° moulded hose, 10 mm dia. clamp [2x]
3 Fuel line of heater

Connecting metering pump



Separate fuel return line **1** along the marking!

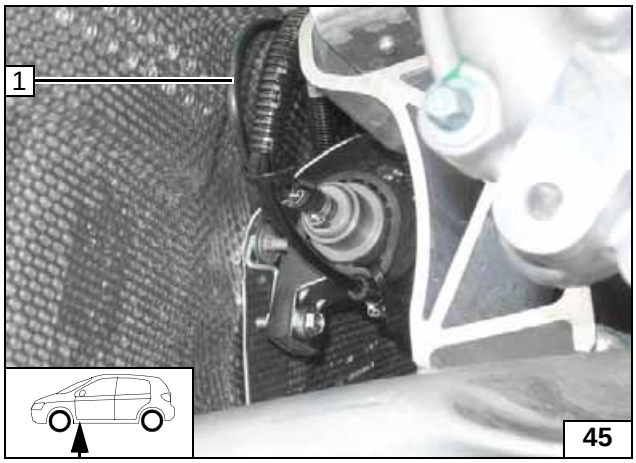
Fuel extraction



Route fuel line in 10mm dia. corrugated tube **3** behind the heat guard plate to the rear.

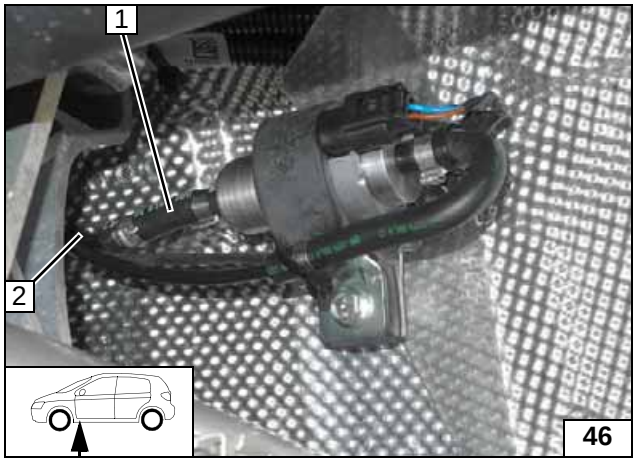
1 Hose section, 10 mm dia. clamp [2x]
2 12x5x12mm fuel standpipe, 16-27mm dia. hose clamp [2x]

Installing fuel stand pipe



1 Fuel line of fuel standpipe

Routing to the metering pump



Check the position of the components; adjust if necessary. Check that they have freedom of movement.

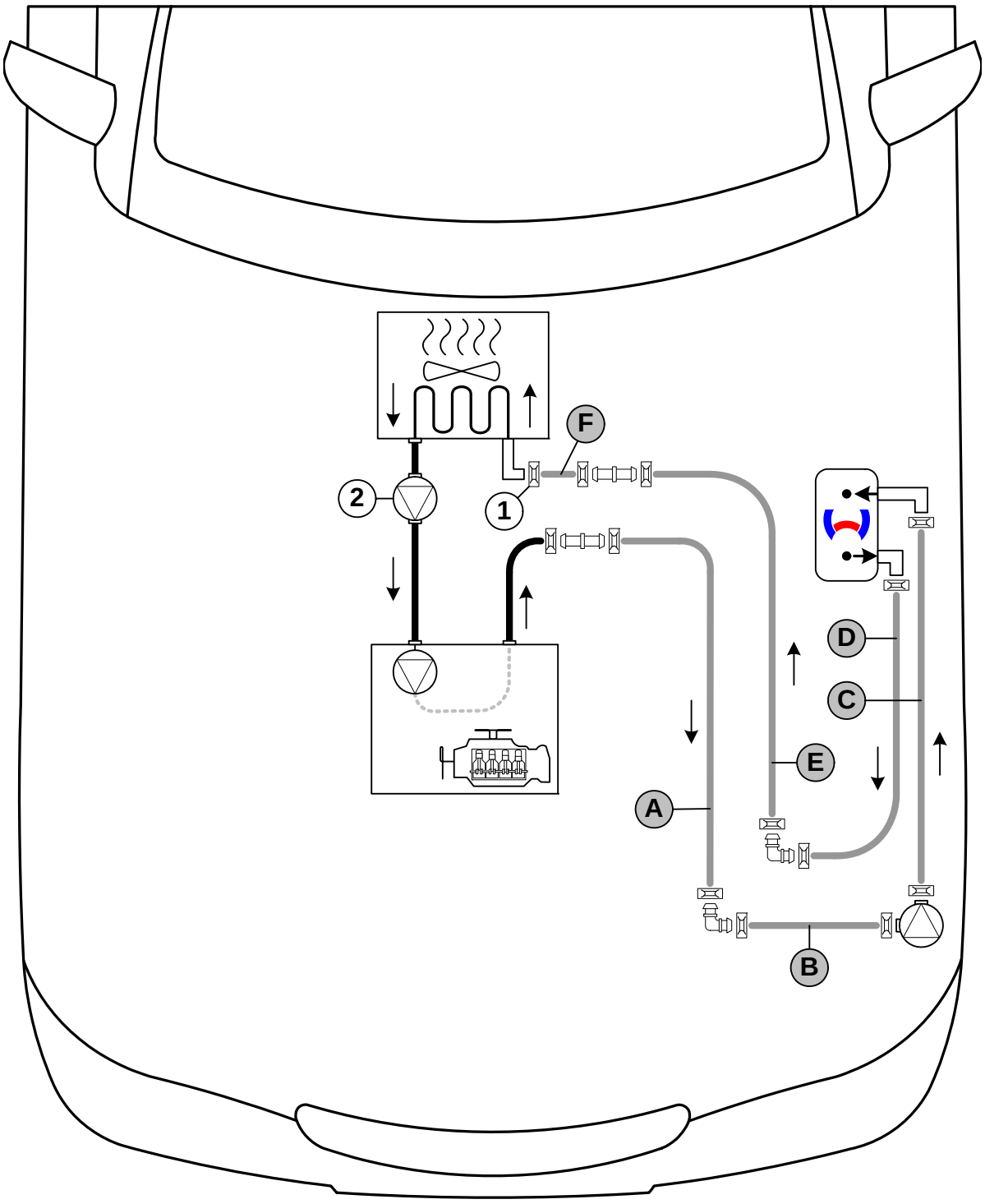
1 Hose section, 10 mm dia. clamp [2x]
2 Fuel line of fuel standpipe

Connecting metering pump

Coolant Circuit 250 CDI

WARNING!
Any coolant running off should be collected in an appropriate container. Install hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. When installing the hoses, the heater must be filled with coolant.
The connection should be "inline" based on the following diagram:

Hose routing diagram

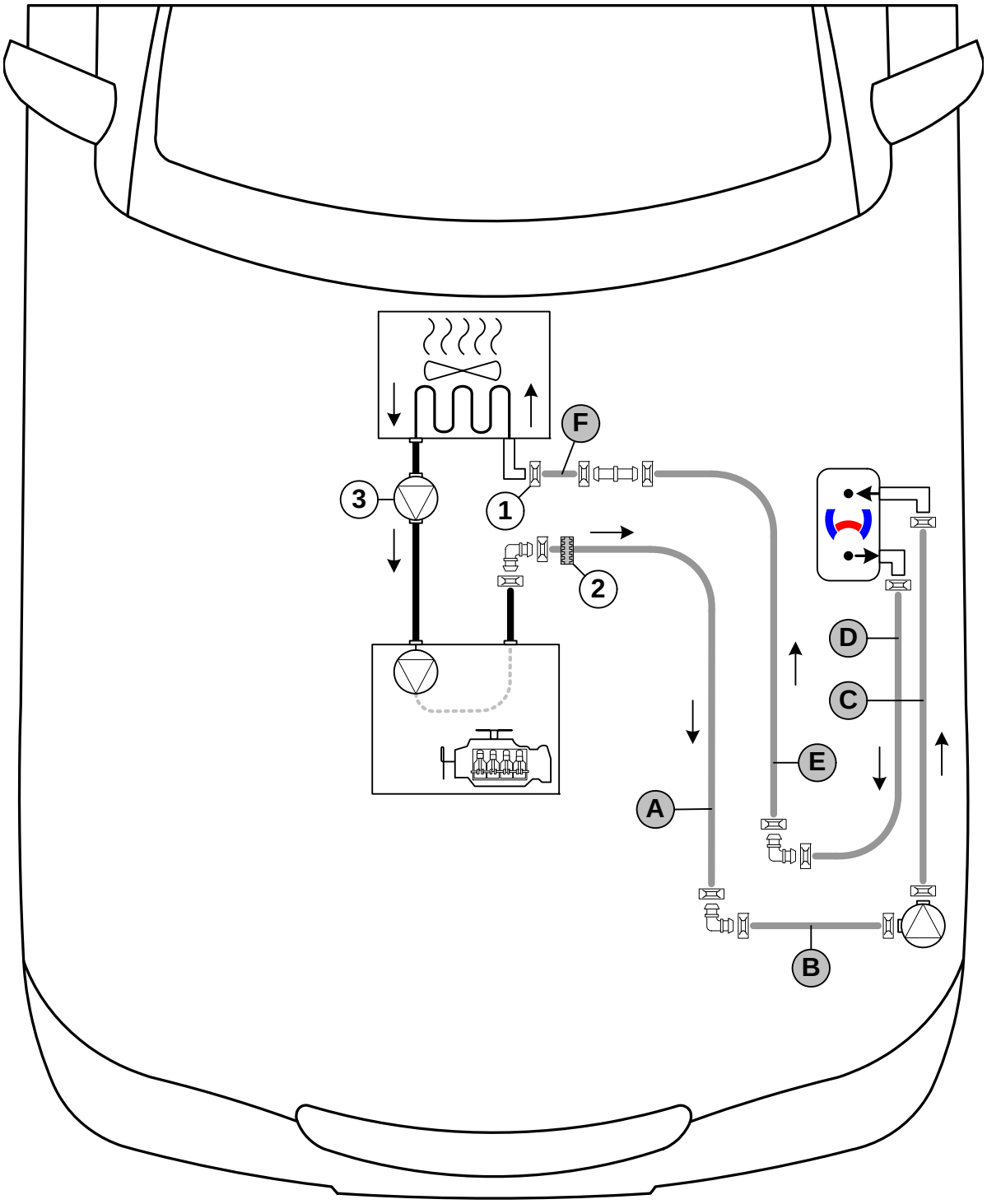


All spring clips without a specific designation = 25 mm dia.
1 = Original vehicle spring clip **2** = Original vehicle circulating pump
All connecting pipes and = 18x18 mm dia.

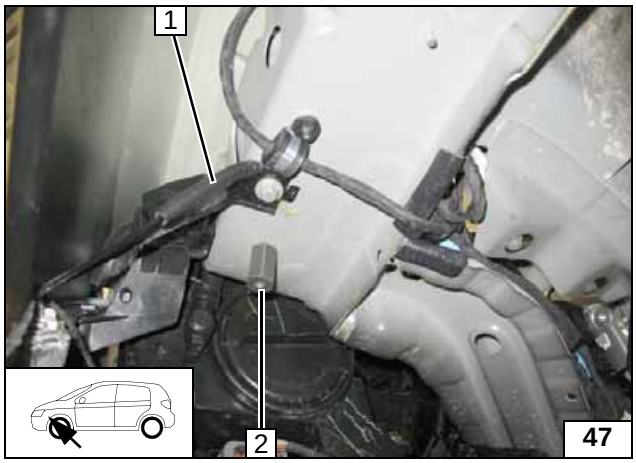
Coolant Circuit 350 CDI

WARNING!
Any coolant running off should be collected in an appropriate container. Install hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. When installing the hoses, the heater must be filled with coolant.
The connection should be "inline" based on the following diagram:

Hose routing diagram



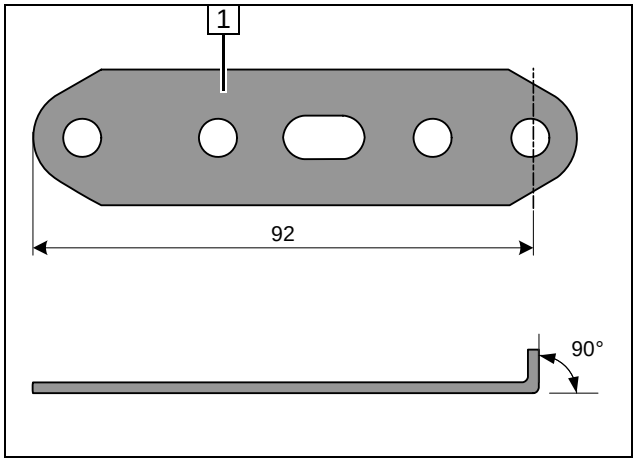
All spring clips without a specific designation = 25 mm dia.
1 = Original vehicle spring clip **2** = Black (sw) rubber isolator . **3** = Original vehicle circulating pump
All connecting pipes and = 18x18 mm dia.



All vehicles

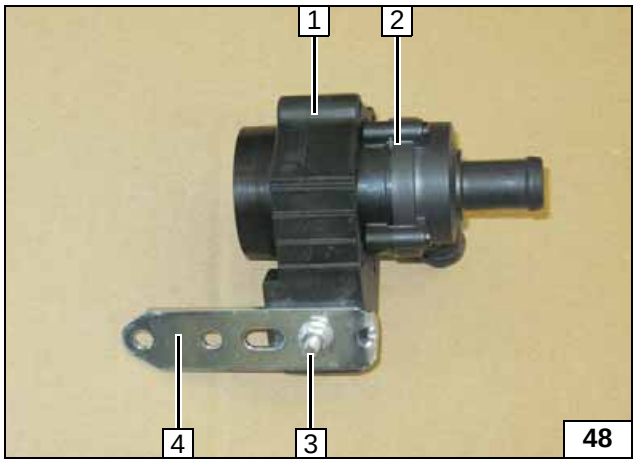
1 100mm edge protection
2 Original vehicle stud bolt, M6x30 spacer nut

Installing edge protection



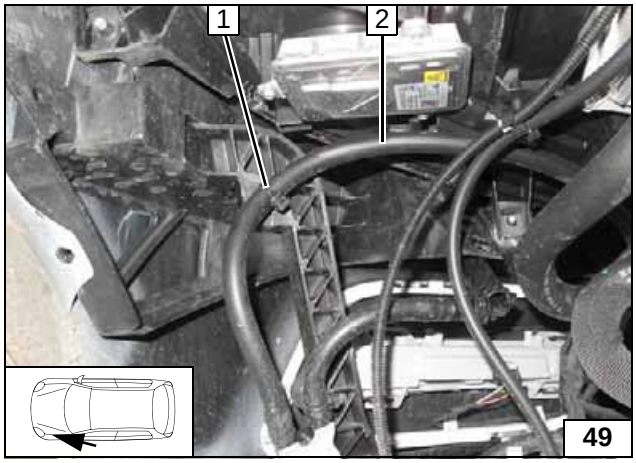
1 Perforated bracket

Angling down perforated bracket



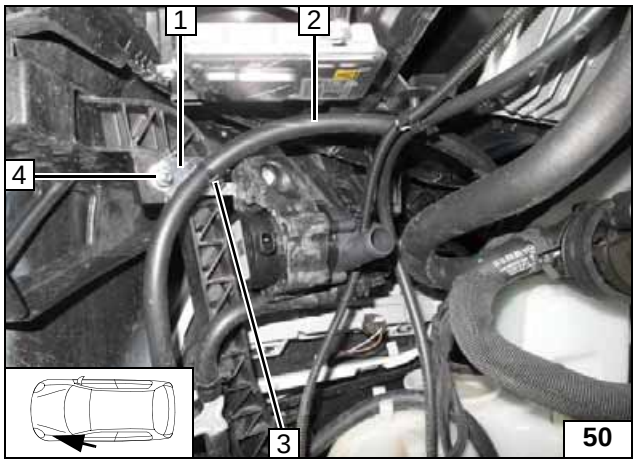
1 Mounting of circulating pump
2 Circulating pump
3 M6x25 bolt, flanged nut
4 Perforated bracket

Premounting circulating pump



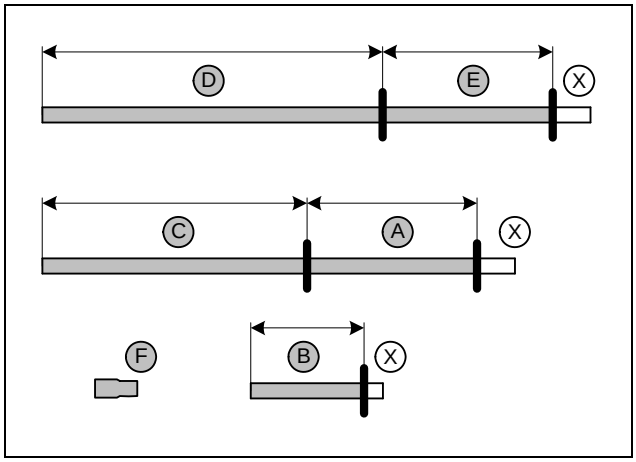
1 Detach clip-type cable tie
2 Hose of headlight washer system

Detaching clip-type cable tie



1 Perforated bracket
2 Hose of headlight washer system
3 Clip-type cable tie, existing hole of perforated bracket
4 M6x20 bolt, large diameter washer, flanged nut, existing hole

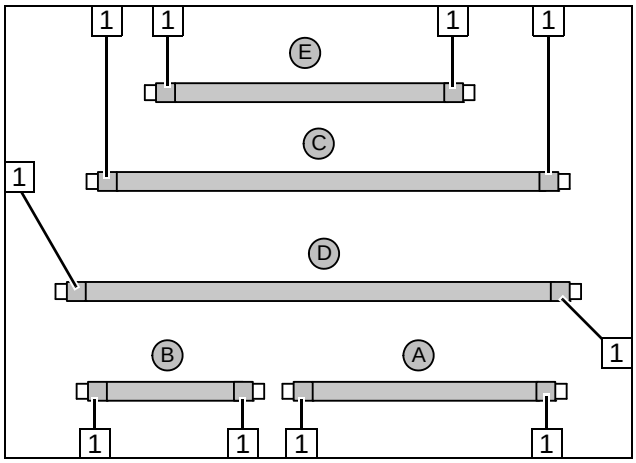
Mounting circulating pump



Discard section **X**.
Hose **F** = 18x20mm dia. moulded hose

	250 CDI	350 CDI
A =	750	835
B =	390	390
C =	1045	1045
D =	1250	1250
E =	760	850

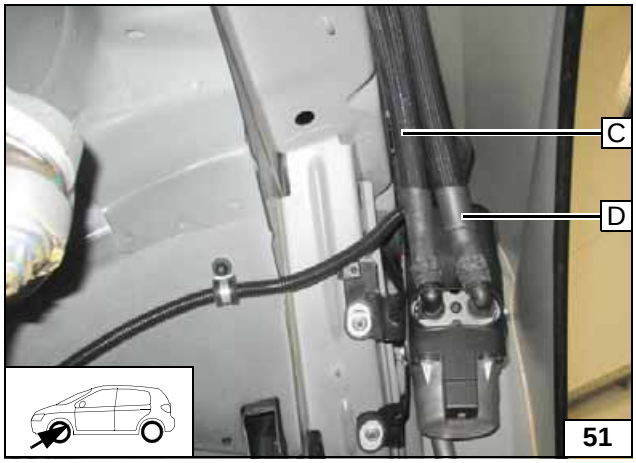
Cutting hoses to length



Slide braided protection hoses onto hoses **A** to **E** and cut to length.
Cut heat shrink plastic tubing to size.

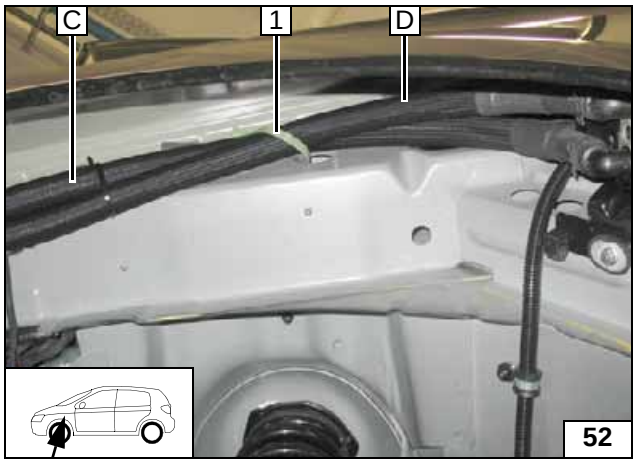
1 Heat shrink plastic tubing, 25mm long [10x]

Preparing hoses



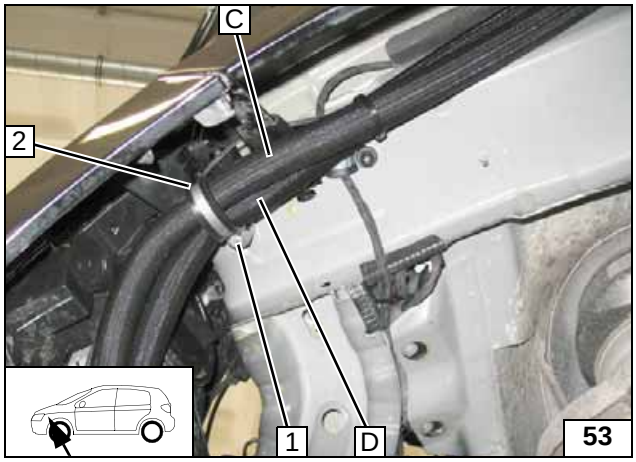
Images show 250 CDI. The routing is identical for the 350 CDI.

Connecting heater



Fasten hoses **C** and **D** to existing holes of wheel well using white (ws) cable ties.

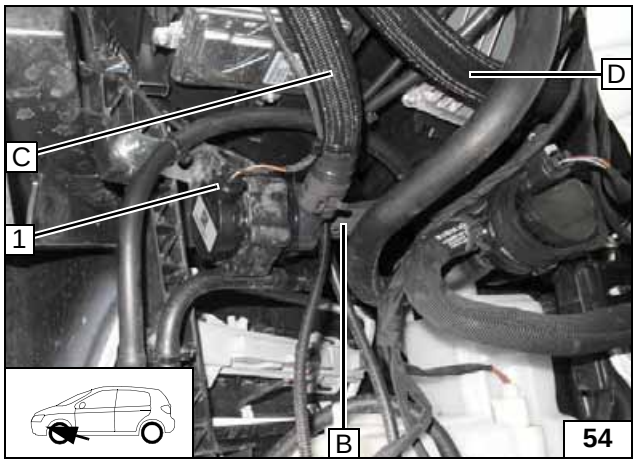
Routing wheel well



Route hoses **C** and **D** through rubber-coated 38mm dia. p-clamp **2**.

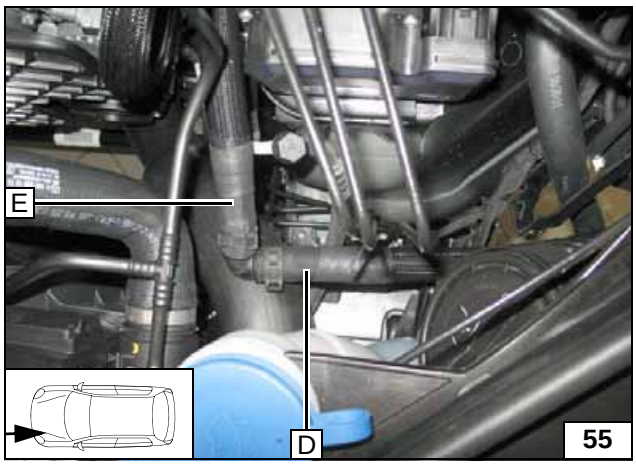
1 M6x16 bolt, spring lockwasher

Routing wheel well

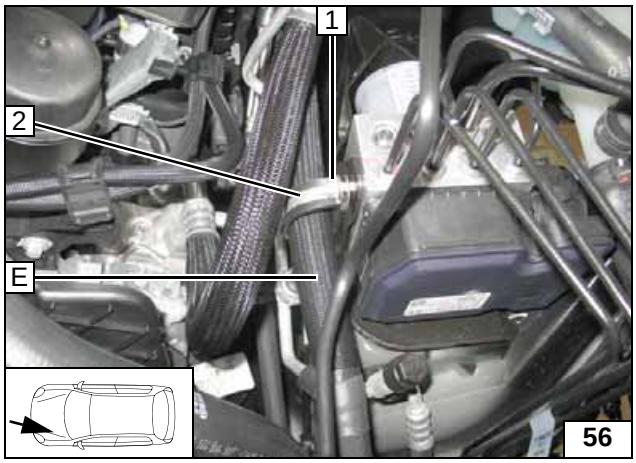


Route wiring harness of circulating pump **1** along hose **C** and attach it to the circulating pump. Route hoses **B** and **D** to the engine compartment.

Connecting circulating pump

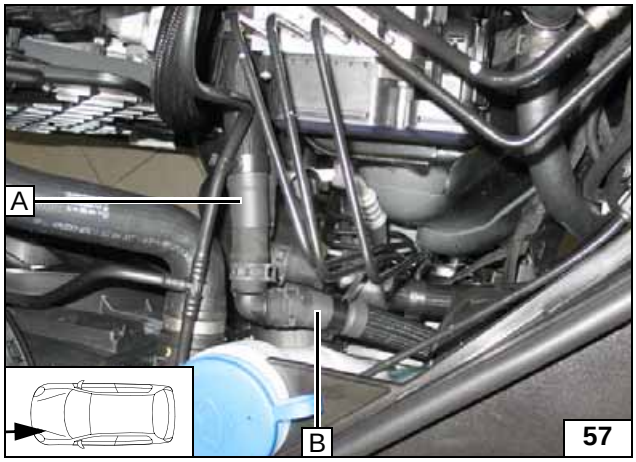


Connecting hoses D and E

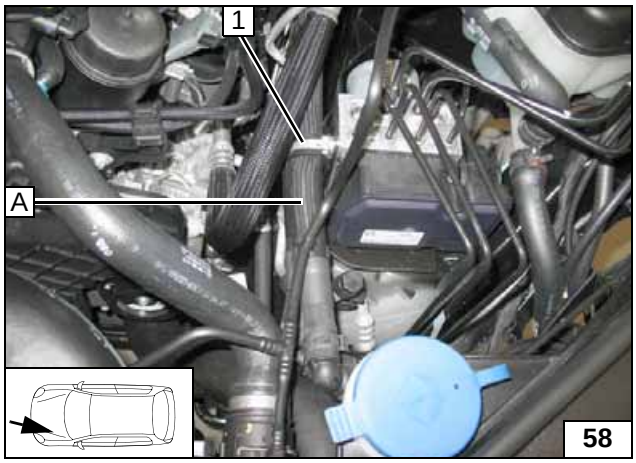


1 Original vehicle bolt
2 Loosely install 38mm dia. rubber-coated p-clamp

Routing in engine compartment

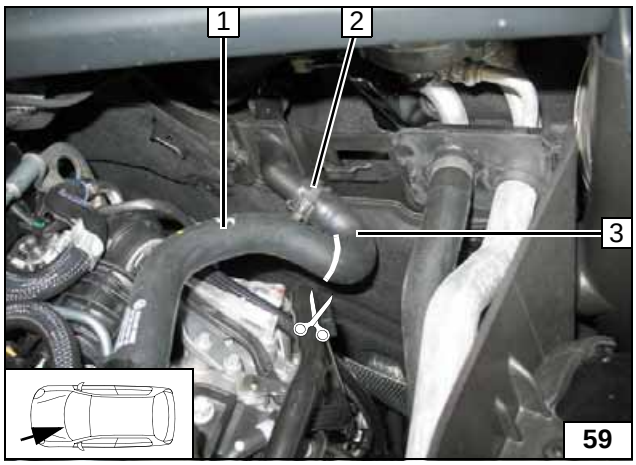


Connecting hoses A and B



Route hose **A** through 38mm dia. rubber-coated p-clamp **1**.

Routing in engine compartment

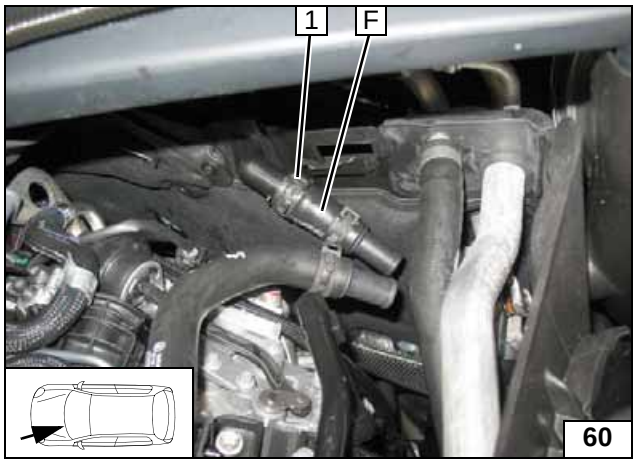


250 CDI

Cut hose of engine outlet / heat exchanger inlet at the marking. Remove hose section of heat exchanger inlet **3** and discard it. Spring clip **2** will be reused.

1 Hose section of engine outlet

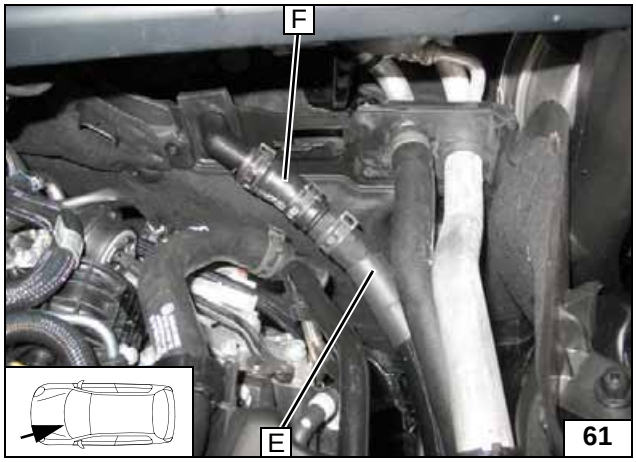
Cutting point



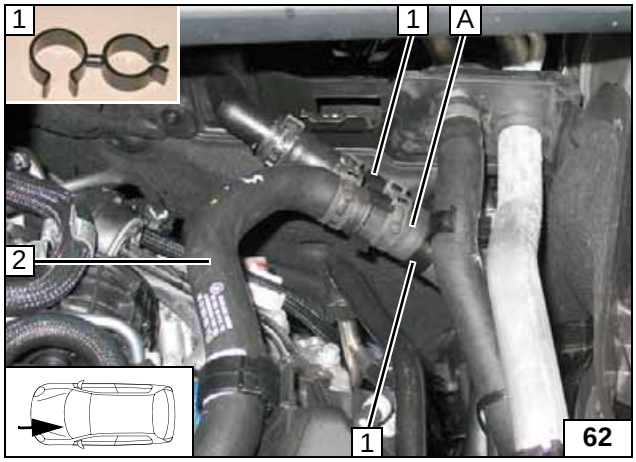
Install connecting pipes.

1 Original vehicle spring clip

Connecting heat exchanger inlet

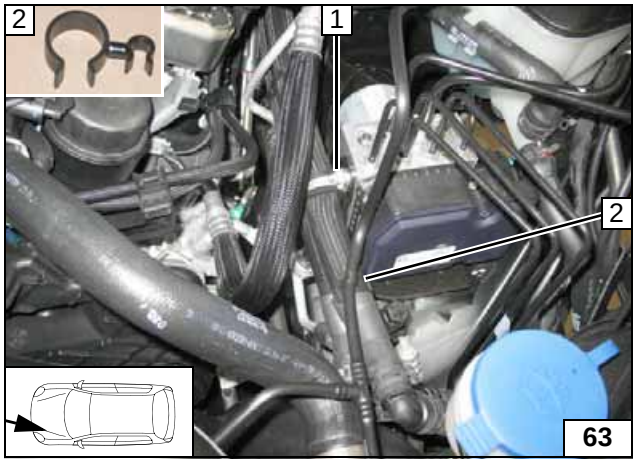


Connecting hoses E and F



1 Hose bracket [2x]
2 Hose on engine outlet

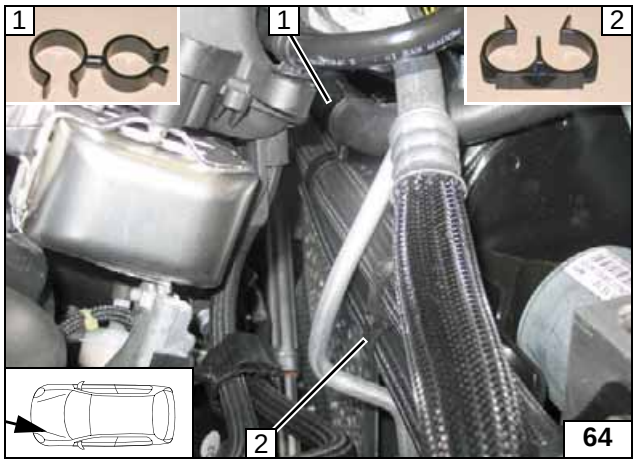
Connecting engine outlet



Align hoses. Ensure sufficient distance from neighbouring components.

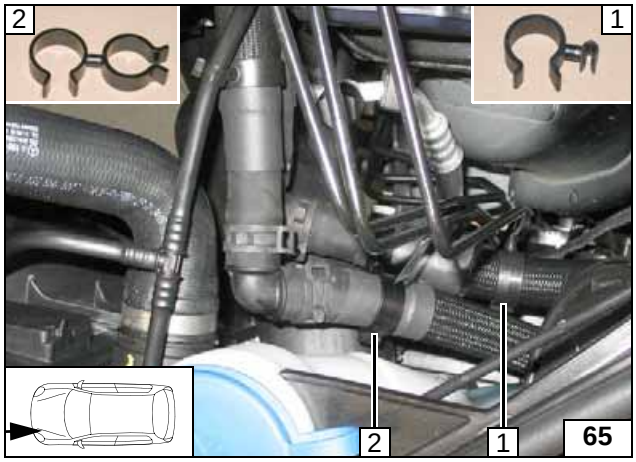
1 Tighten bolt
2 Hose bracket

Inserting hose bracket



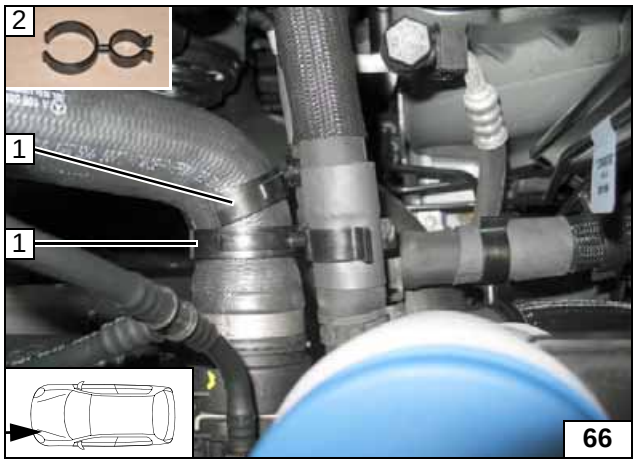
1 Hose bracket
2 Hose bracket

Inserting hose bracket



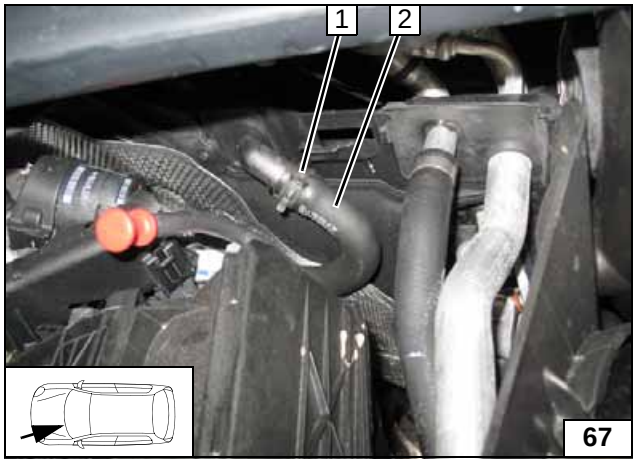
1 Hose bracket
2 Hose bracket

Inserting hose bracket



1 Hose bracket [2x]

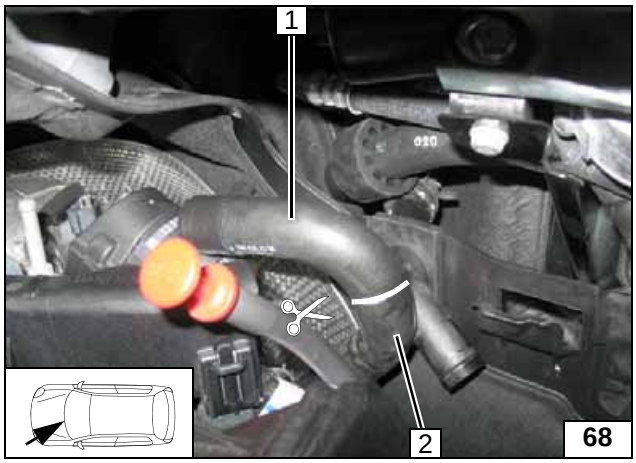
Inserting hose bracket



350 CDI

Pull hose of engine outlet / heat exchanger inlet **2** off connection piece of heat exchanger inlet. Spring clip **1** will be reused.

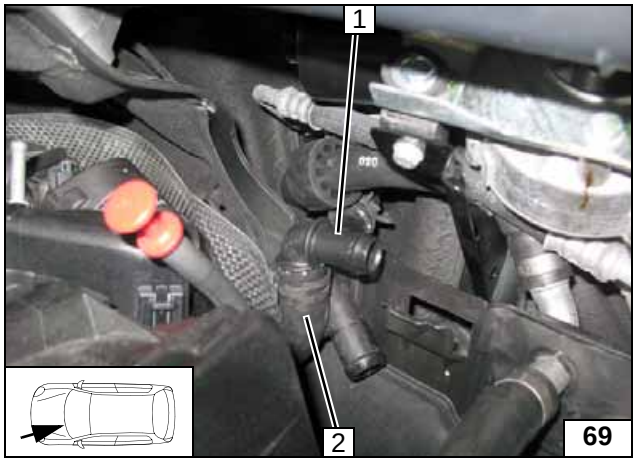
Cutting point



Separate hose section of heat exchanger inlet **1** and discard it.

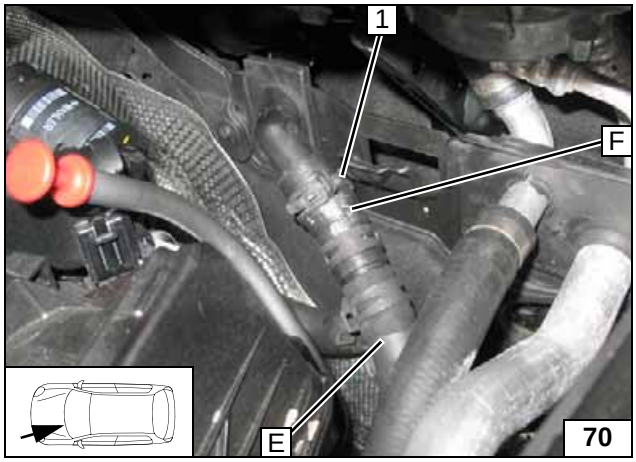
2 Hose section of engine outlet

Cutting point



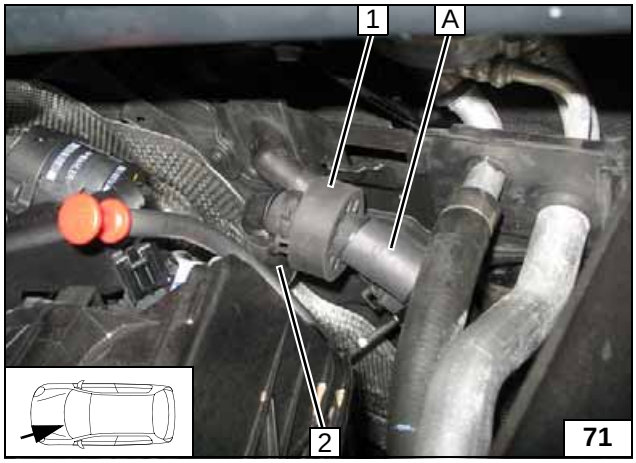
1 90° connecting pipe
2 Hose section of engine outlet

Installing connecting pipe



1 Original vehicle spring clip

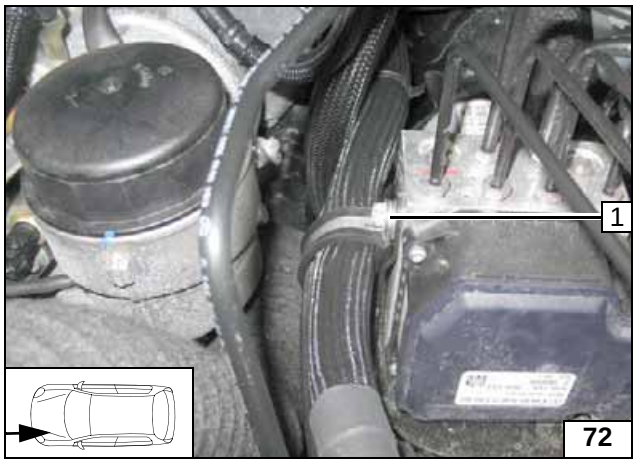
Connecting heat exchanger inlet



Push black (sw) rubber isolator **1** onto hose **A** prior to installation.

2 Hose on engine outlet

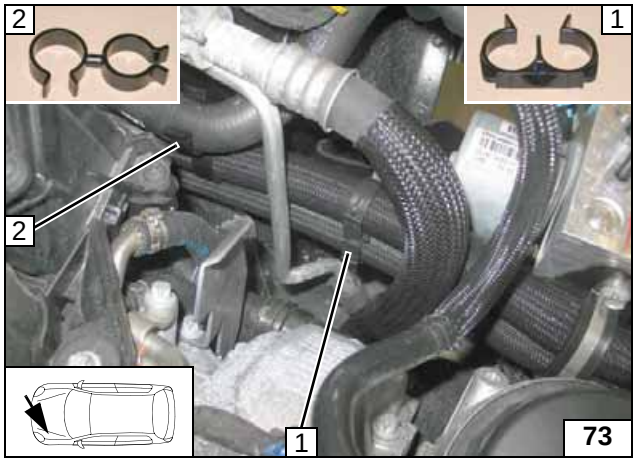
Connecting engine outlet



Align hoses. Ensure sufficient distance from neighbouring components.

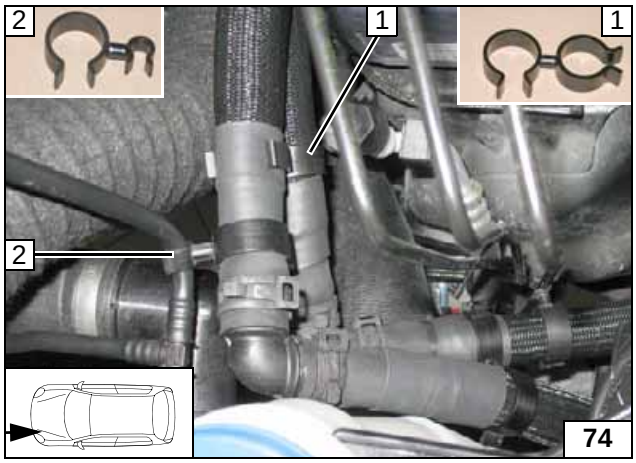
1 Tighten bolt

Tightening bolt



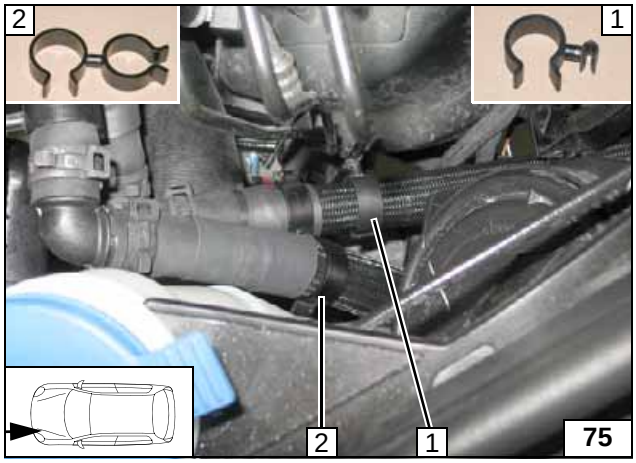
1 Hose bracket
2 Hose bracket

Inserting hose bracket



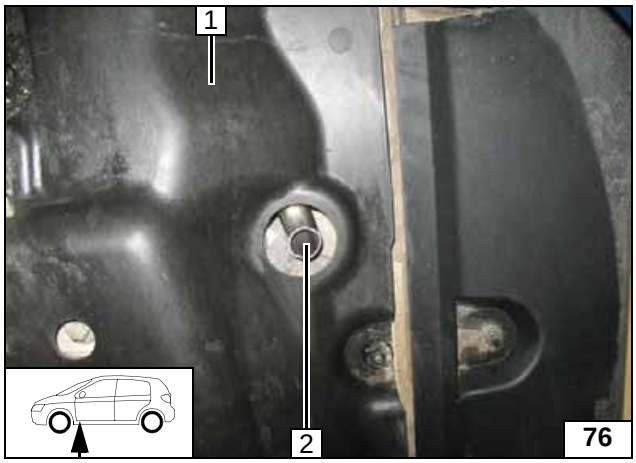
1 Hose bracket
2 Hose bracket

Inserting hose bracket



1 Hose bracket
2 Hose bracket

Inserting hose bracket

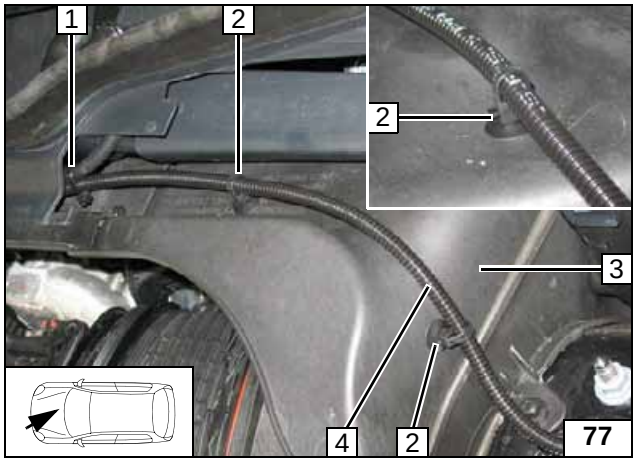


Final Work

Ensure sufficient distance from neighbouring components, correct if necessary.

1 Underride protection mounted
2 Exhaust end section

Aligning exhaust end section



6mm dia. hole [2x] at position **2**. When drilling, watch components located behind.

1 Cable tie
2 Clip-type cable tie [2x]
3 Trim mounted
4 Red (rt) wire② in 6mm dia. corrugated tube

Fastening positive extension

WARNING!
Reassemble the disassembled components in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Insulate all loose wires and tie back.
Only use manufacturer-approved coolant. Spray the heater components with anti-corrosion wax (Tectyl 100K, Order No. 111329).

- **Connect the battery.**
- **Insert 30A main fuse F3.**
- **Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.**
- **Adjust digital timer, teach Telestart transmitter.**
- **Mount signboard "Switch off parking heater before refueling" in the area of the filler neck.**
- **For initial startup and function check, please see installation instructions.**

Webasto Thermo & Comfort SE
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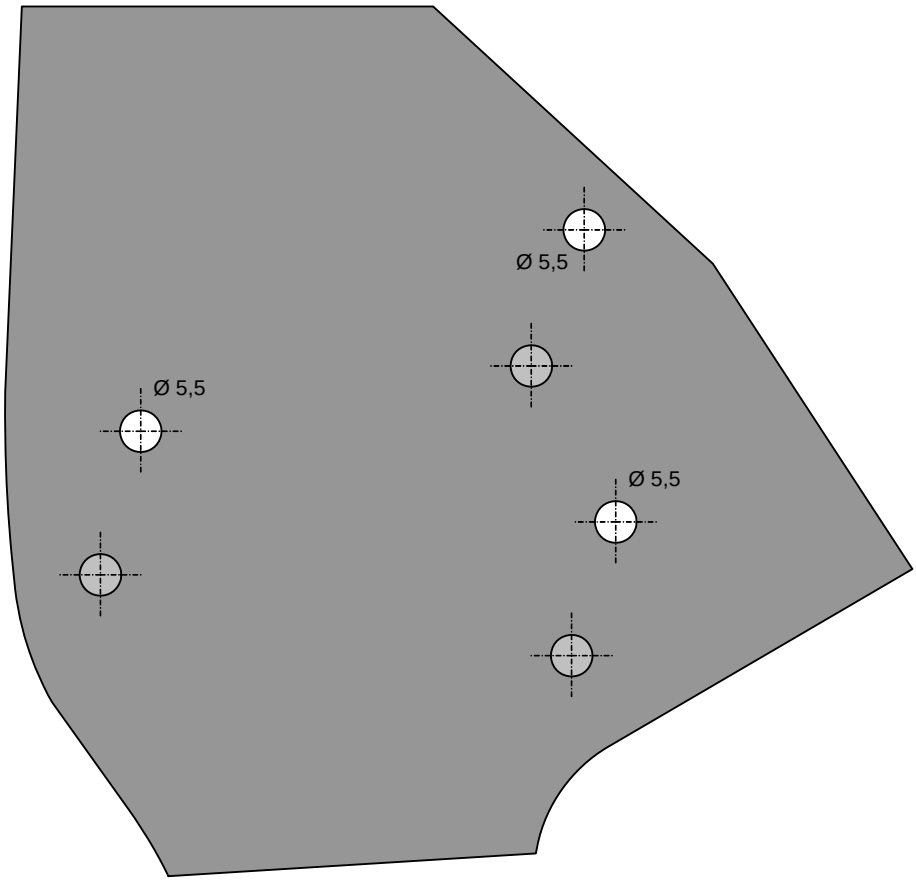
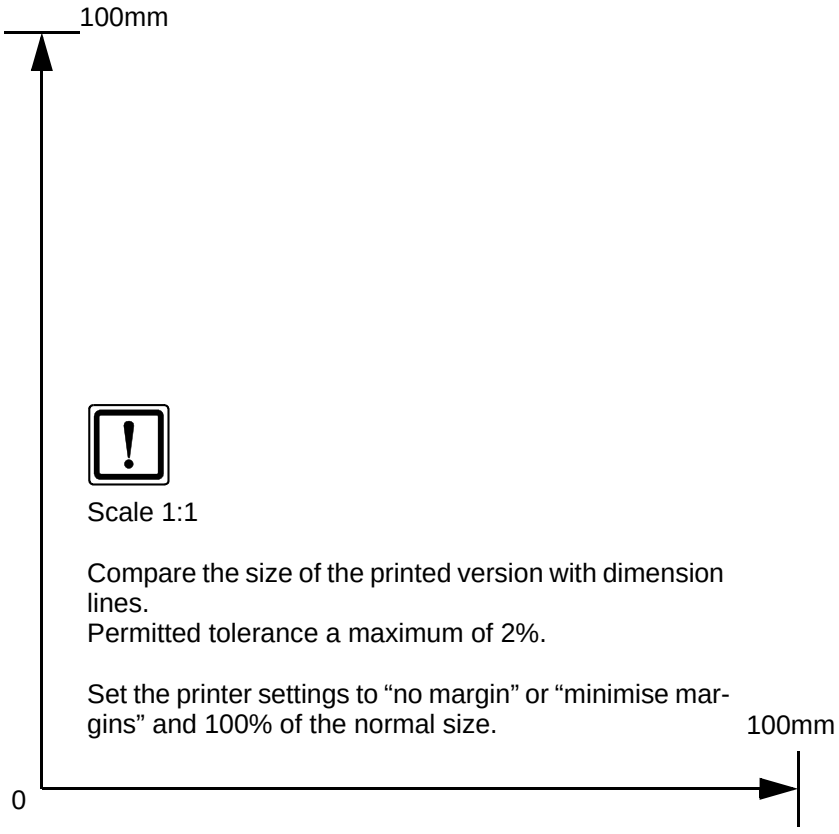
82199 Gilching
Germany
Internet: www.webasto.com
Technical Extranet:
http://dealers.webasto.com

Drilling Template of Bracket





Scale 1:1

Compare the size of the printed version with dimension lines.
Permitted tolerance a maximum of 2%.

Set the printer settings to “no margin” or “minimise margins” and 100% of the normal size.

Operating Instructions for End Customer

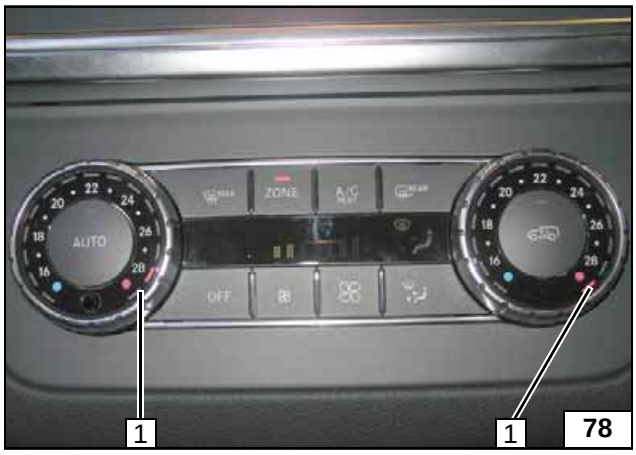
Please remove page in case of Thermotronic and add it to the vehicle operating instructions.

Note:
We recommend matching the heating time to the driving time.
Heating time = driving time
Example:
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating cycle.
Instructions for the deactivation can be taken from the operating instructions manual of the vehicle.

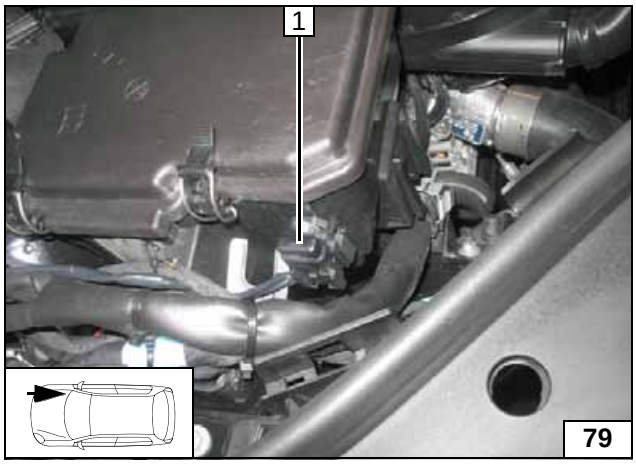
The following settings are to be made prior to turning off the vehicle in order to improve heating.

A/C control panel



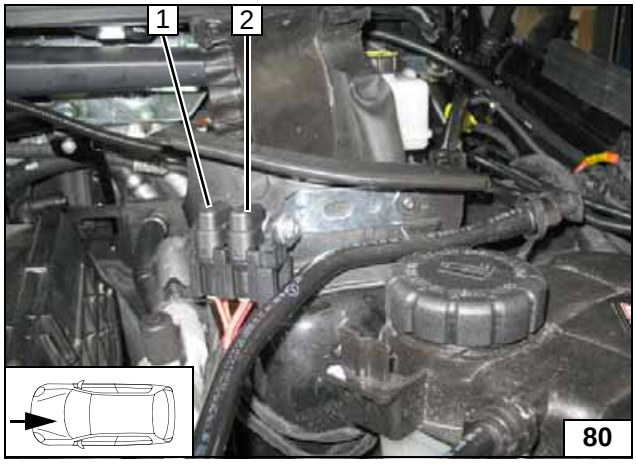
1 Temperature to "HI" on both sides

Main fuse of engine compartment



1 30A main fuse F3

Fuses of engine compartment



1 20A heater fuse F1
2 1A fuse F2 of heater control