

Water Heater

Thermo Top Evo Parking Heater



Installation Documentation

Peugeot 2008

Validity

Manufacturer	Model	Type	EG-BE No. / ABE
Peugeot	2008	C	e2 * 2007 / 46 * 0070 * ...

Motorisation	Fuel	Transmission type	Output in kW	Displacement in cm ³	Engine code
1.2 VTi	Petrol	5-speed SG	60	1199	HMZ0
1.6 VTi	Petrol	5-speed SG	88	1598	5FS0
1.6 eHDI	Diesel	6-speed SG	68	1560	9HP0
1.6 eHDI	Diesel	6-speed SG	84	1560	9HD8

SG = Manual transmission

From Model Year 2013

Left-hand drive vehicle

Verified equipment variants: Manual / automatic air-conditioning system

Front fog light
LED daytime running lights
Start-Stop

Not verified: Passenger compartment monitoring

Total installation time: approx. 10 hours

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Necessary Components

- Basic delivery scope *Thermo Top Evo* in accordance with price list
- Installation kit for Peugeot 2008 MY 2013 Petrol and diesel: **1321207B**
- Heater control in accordance with price list and upon consultation with end customer
- In case of Telestart, indicator lamp in accordance with price list and in consultation with end customer
- For the optional installation of a digital timer or push button, the extension cable for digital timer with Ident. No.: **1319724A** should also be used.

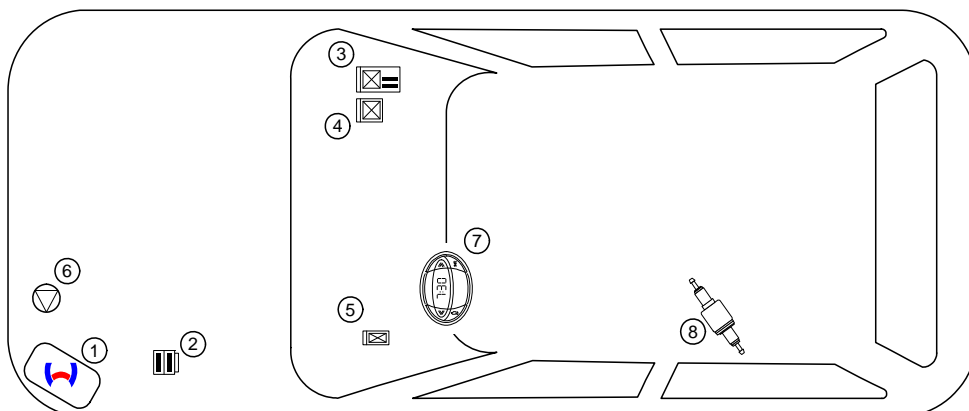
Installation instructions:

- Arrange for the vehicle to be delivered with the tank only about ¼ full!
- The installation location of the push button in the case of Telestart or Thermo Call should be confirmed with the end customer.
- Depending on the available space and manufacturer's instructions, we recommend the use of a vehicle battery with more electrical capacity.

Installation Overview

Legend:

1. Heater
2. Engine compartment fuse holder
3. Relay and fuse holder of passenger compartment
4. PWM Gateway
5. K2 relay (only with automatic A/C)
6. Circulating pump
7. Digital timer
8. Metering pump



Information on Total Installation Time

The total installation time includes the time needed for mounting and demounting of the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater.

The total installation time may vary for vehicle equipment other than provided.

Information on Operating and Installation Instructions

1 Important Information (not complete)

1.1 Installation and Repair



The improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.



To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.



Installation and repair may ONLY be carried out by persons trained and certified in a Webasto training course. NEVER try to install or repair Webasto heating or cooling systems if you have not completed a Webasto training course, you do not have the necessary technical skills and you do not have the technical documentation, tools and equipment available to ensure that you can complete the installation and repair work properly.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

1.2 Operation

To ensure safe operation, we recommend having the heater checked every two years by an authorised Webasto dealer, especially when used over a long period and/or under extreme environmental conditions.

Do not operate the heater in closed rooms due to the danger of poisoning and suffocation.

Always switch off the heater before refuelling.

The heater may only be used with the prescribed fuel Diesel (DIN EN 590) or petrol (DIN EN 227).

The heater may not be cleaned with a high-pressure cleaner.

1.3 Please note

ALWAYS follow all Webasto installation and operating instructions and observe all warnings.

To become familiar with and understand all functions and properties of the heater, the operating instructions must be read carefully and observed at all times.

For proper, safe installation and repair work, the installation instructions with all warnings and safety information must be carefully read and observed at all times. Please always contact a workshop authorised by Webasto for all installation and repair work.

Important

Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.

This liability exclusion particularly applies to improper installations and repairs, installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.

The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components must audibly snap into place during assembly.

Sharp edges should be fitted with rub protection. Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329).

Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components!

The initial startup is to be executed with the Webasto Thermo Test Diagnosis.

When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted.

2 Statutory regulations governing installation

Guidelines	Thermo Top Evo
Heating Directive ECE R122	E1 00 0258
EMC Directive ECE R10	E1 04 5627

Note

The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

Important

Failure to follow the installation instructions will result in the invalidation of the type approval for the heater and therefore invalidation of the general **homologation of the vehicle**.

Note

The heater is licensed in accordance with paragraph 19, section 3, No. 2b of the StVZO (German Road Traffic Licensing Authority).

2.1 Excerpt from EC directive 122 (heating system) paragraph 5 for the installation of the heater

Beginning of excerpt.

ANNEX VII

REQUIREMENTS FOR COMBUSTION HEATERS AND THEIR INSTALLATION

1. GENERAL REQUIREMENTS

1.7.1. A clearly visible tell-tale in the operator's field of view shall inform when the combustion heater is switched on or off.

2. VEHICLE INSTALLATION REQUIREMENTS

2.1. Scope

2.1.1. Subject to paragraph 2.1.2. combustion heaters shall be installed according to the requirements of this Annex.

2.1.2. Vehicles of category O having liquid fuel heaters are deemed to comply with the requirements of this Annex.

2.2. Positioning of heater

2.2.1. Body sections and any other components in the vicinity of the heater must be protected from excessive heat and the possibility of fuel or oil contamination.

2.2.2. The combustion heater shall not constitute a risk of fire, even in the case of overheating. This requirement shall be deemed to be fulfilled if the installation ensures an adequate distance to all parts and suitable ventilation, by the use of fire resistant materials or by the use of heat shields.

2.2.3. In the case of M2 and M3 vehicles, the heater must not be positioned in the passenger compartment. However, an installation in an effectively sealed envelope which also complies with the conditions in paragraph 2.2.2 may be used.

2.2.4. The label referred to in paragraph 1.4 or a duplicate, must be positioned so that it can be easily read when the heater is installed in the vehicle.

2.2.5. Every reasonable precaution should be taken in positioning the heater to minimise the risk of injury and damage to personal property.

2.3. Fuel supply

2.3.1. The fuel filler must not be situated in the passenger compartment and must be provided with an effective cap to prevent fuel spillage.

2.3.2. In the case of liquid fuel heaters, where a supply separate to that of the vehicle is provided, the type of fuel and its filler point must be clearly labelled.

2.3.3. A notice, indicating that the heater must be shut down before refuelling, must be affixed to the fuelling point. In addition a suitable instruction must be included in the manufacturer's operating manual.

2.4. Exhaust system

2.4.1. The exhaust outlet must be located so as to prevent emissions from entering the vehicle through ventilators, heated air inlets or opening windows.

2.5. Combustion air inlet

2.5.1. The air for the combustion chamber of the heater must not be drawn from the passenger compartment of the vehicle.

2.5.2. The air inlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

2.6. Heating air inlet

2.6.1. The heating air supply may be fresh or recirculated air and must be drawn from a clean area not likely to be contaminated by exhaust fumes emitted either by the propulsion engine, the combustion heater or any other vehicle source.

2.6.2. The inlet duct must be protected by mesh or other suitable means.

2.7. Heating air outlet

2.7.1. Any ducting used to route the hot air through the vehicle must be so positioned or protected that no injury or damage could be caused if it were to be touched.

2.7.2. The air outlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

End of excerpt.

In multilingual versions the German language is binding.

Information on Validity

This installation documentation applies to Peugeot 2008 Petrol and diesel vehicles - for validity, see page 1 - from model year 2013 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this installation documentation.

Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

Technical Information

Special tools

- Hose clamp pliers for self-clamping hose clamps
- Hose clamp pliers for Clic hose clamps of type W
- Automatic wire stripper 0.2 - 6mm²
- Crimping pliers for cable lug / tab connector 0.5 - 6mm²
- Torque wrench for 2.0 - 10 Nm
- Hose clamping pliers
- Metric thread-setter kit
- Webasto Thermo Test Diagnosis with current software

Dimensions

- All dimensions are in mm

Tightening torque values

- Tightening torque values of 5x13 heater bolts and 5x11 heater stud bolts = 8Nm.
- Tightening torque values of 5x15 retaining plate of water connection piece bolts = 7Nm.
- Tighten other bolt connections in accordance with manufacturer's instructions or in accordance with state-of-the-art-technology.

Explanatory Notes on Document

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps.

Special features are highlighted using the following symbols:

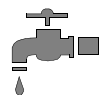
Mechanical system



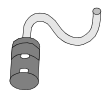
Electrical system



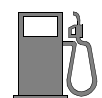
Coolant circuit



Combustion air



Fuel



Exhaust gas



Software



Specific risk of injury or fatal accidents.



Specific risk of damage to components.



Specific risk of fire and explosion



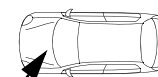
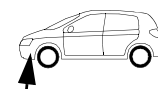
Reference to general installation instructions of the Webasto components or to the manufacturer's vehicle-specific documents.



Reference to a special technical feature



The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.



Tightening torque according to the manufacturer's vehicle-specific documents



Peugeot 2008

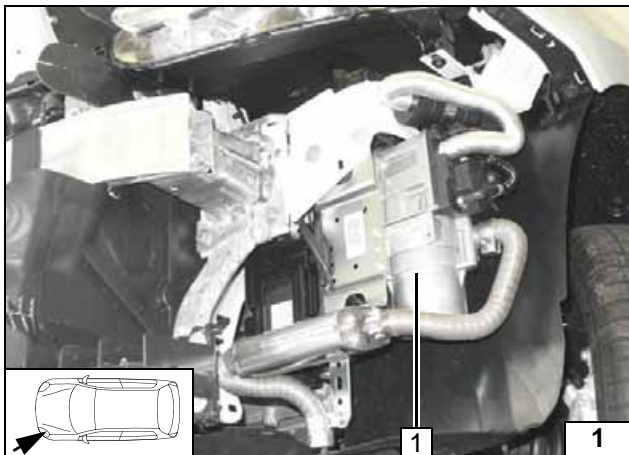
Preliminary Work

Vehicle

- Open the fuel tank cap.
- Ventilate the fuel tank.
- Close the fuel tank cap again.
- Depressurise the cooling system.
- Disconnect the battery and remove it completely along with the carrier.
- Remove the bracket of the vacuum sensor on the brake booster.
- Remove the windscreen wiper.
- Remove the cowl panel.
- Remove the lower engine cover (if present).
- Remove the underride protection on the left-hand side (if present).
- Remove the left-hand wheel well trim.
- Remove the bumper trim.
- Loosen the rear bench seat (inserted).
- Open the tank-fitting service lid on the left-hand side.
- Remove the fuel-tank sending unit in accordance with manufacturer's instructions.
- Remove the lower instrument panel trim on the driver's side and front passenger's side.
- Remove the glove compartment.
- Loosen the A/C control panel (see installation instructions).

Heater

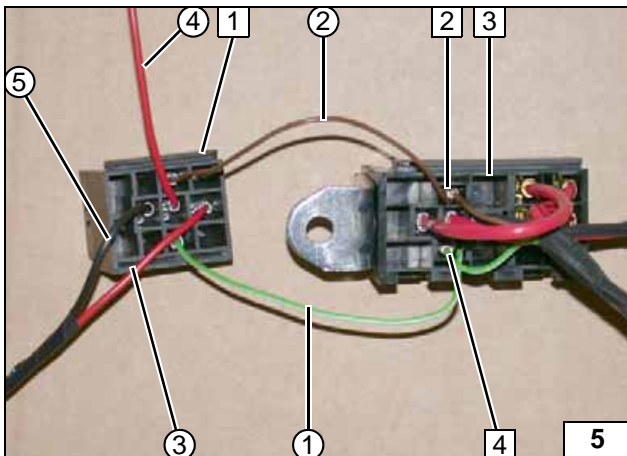
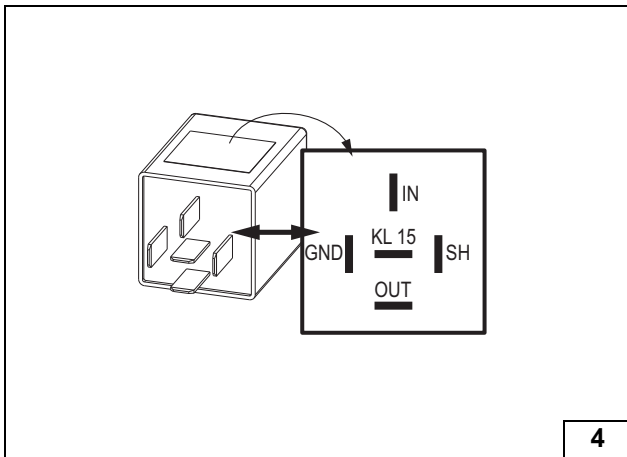
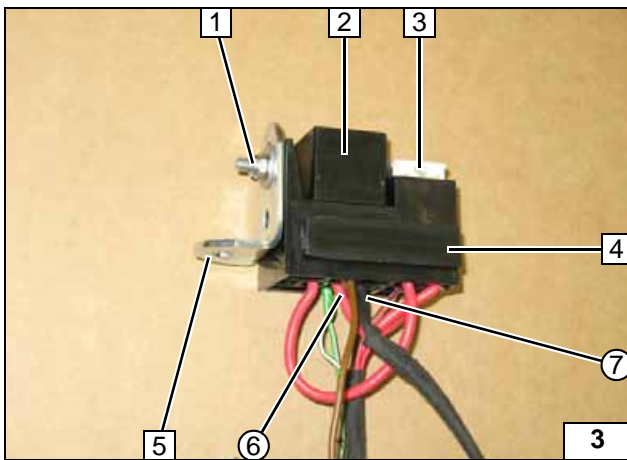
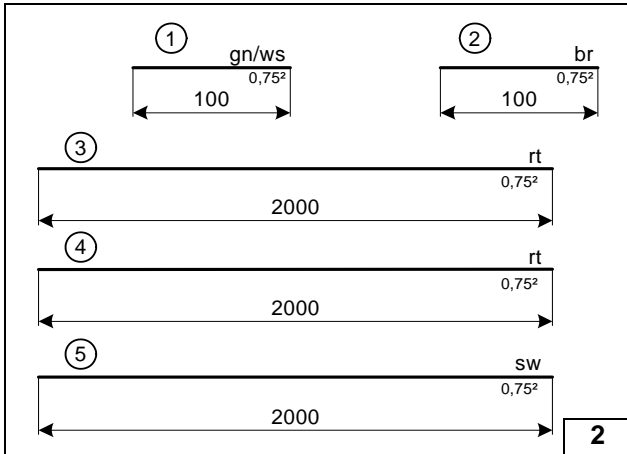
- Remove years that do not apply from the type and duplicate label.
- Attach the duplicate label (type label) in the appropriate place in the engine compartment.



Heater Installation Location

- 1 Heater

Installation location



Preparing Electrical System

Wire sections retain their numbering in the entire document.



Assigning wires

- 1 M5x16 bolt, large diameter washer [2x], nut
- 2 K1 relay
- 3 25A fuse F4
- 4 Relay and fuse holder of passenger compartment
- 5 Angle bracket
- 6 Red (rt) wire from K1/87a
- 7 Black (sw) wire from K1/30

Premounting passenger compartment relay and fuse holder

Check the PWM Gateway settings before start-up of the heater and adjust if necessary.



Settings:

- Duty cycle: 70%
- Frequency: 400Hz
- Voltage: not relevant
- Function: Low side

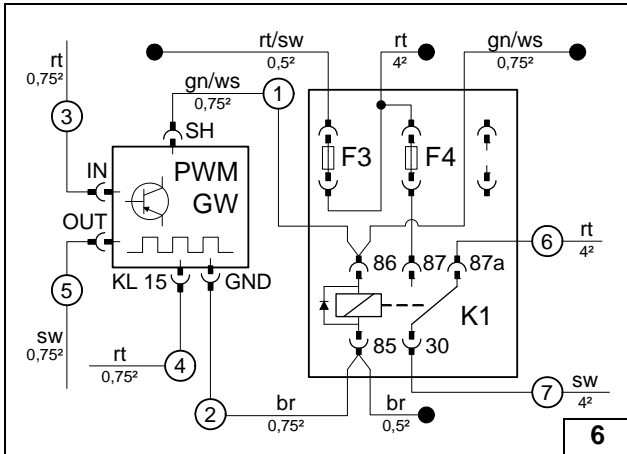
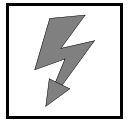
PWM Gateway

PWM-Gateway will only be attached after assembly. Detach and remove contact of K1/85 2 and K1/86 4. Install wires as shown in following wiring diagram with contacts supplied.



- 1 PWM-GW socket
- 3 Relay and fuse holder of passenger compartment
- 1 Green/white (gn/ws) wire of K1/86 and PWM-GW/SH
- 2 Brown (br) wire of K1/85 and PWM-GW/GND
- 3 Red (rt) wire of PWM-GW/IN
- 4 Red (rt) wire of PWM-GW/KL 15
- 5 Black (sw) wire of PWM-GW/OUT

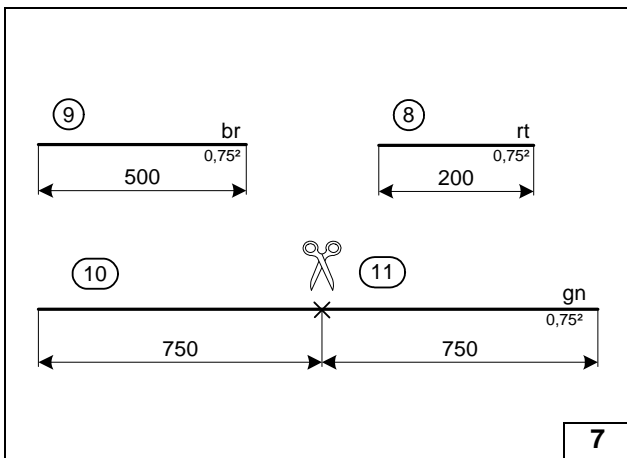
Premounting passenger compartment relay and fuse holder and PWM-GW



Cut 2500mm long protective sleeving in the middle.
Pull wire sections ③ and ⑤ as well as ④ each into a 1250mm protective sleeving.



Preparing passenger compartment relay and fuse holder and PWM-GW

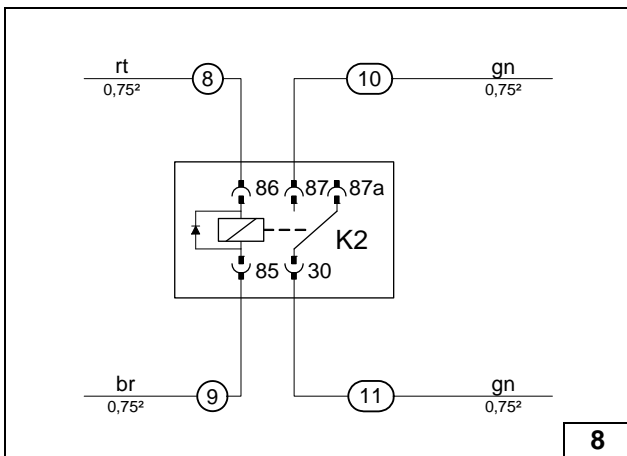


Automatic air-conditioning

Wire sections retain their numbering in the entire document.



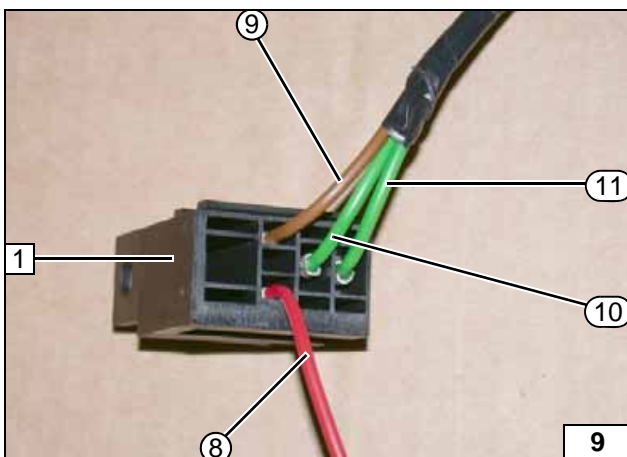
Cutting wire to length



Connect wires to socket of K2 relay.



Preparing K2 relay



Pull wire sections ⑩ and ⑪ into a 700mm protective sleeving and wire section ⑨ into a 450mm protective sleeving.



- 1 K2 relay socket
- ⑧ Red (rt) wire from K2/86
- ⑨ Brown (br) wire of K2/85
- ⑩ Green (gn) wire of K2/87
- ⑪ Green (gn) wire of K2/30

Premounting K2 relay

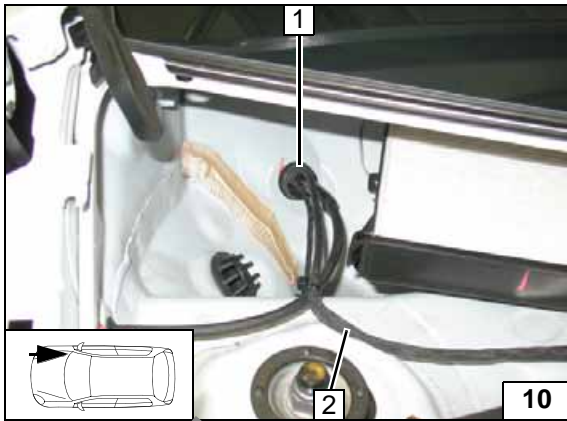


Electrical System

Passenger compartment wiring harness pass through

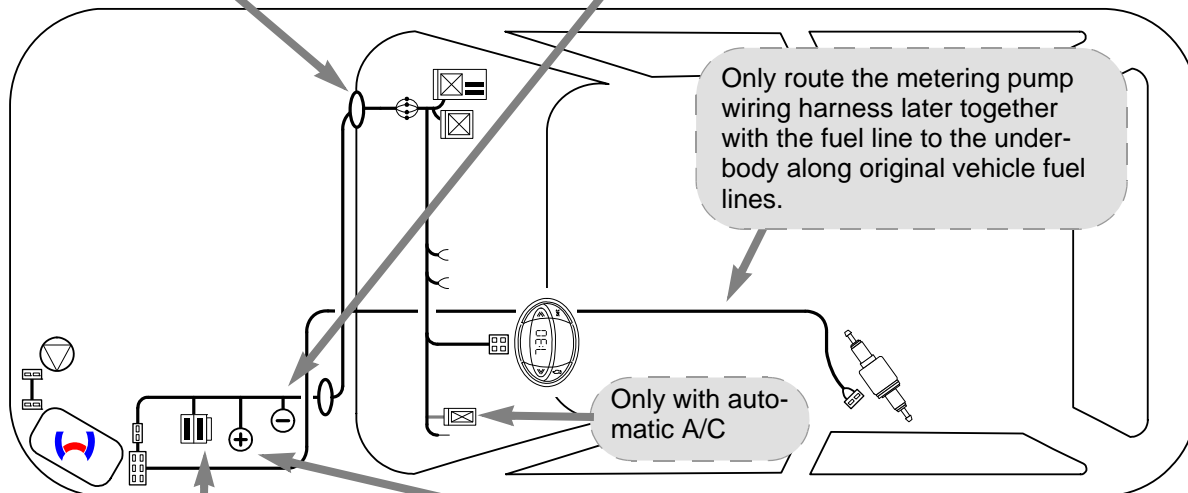
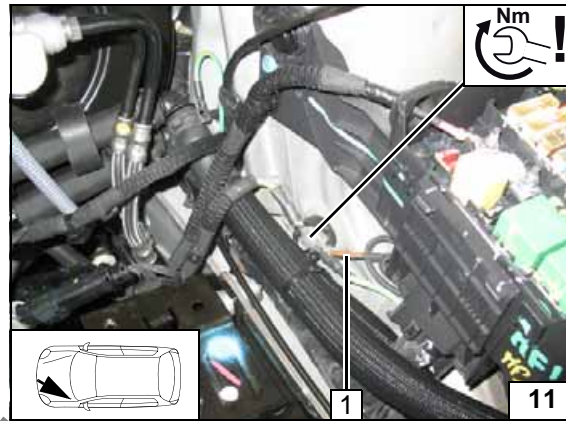
For wiring harness routing, please see following page.

- 1 Protective rubber plug of window washer system
- 2 Wiring harnesses of heater and heater control

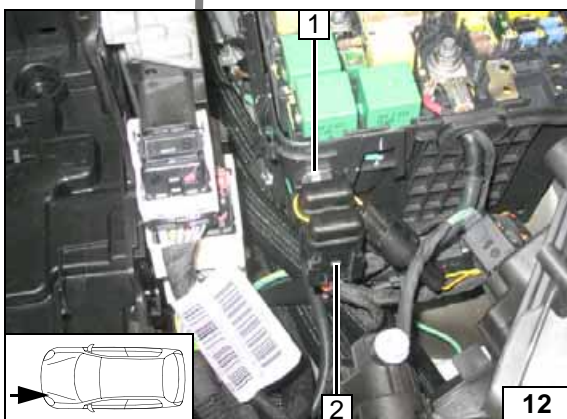


Earth wire

- 1 Earth wire on original vehicle earth support point



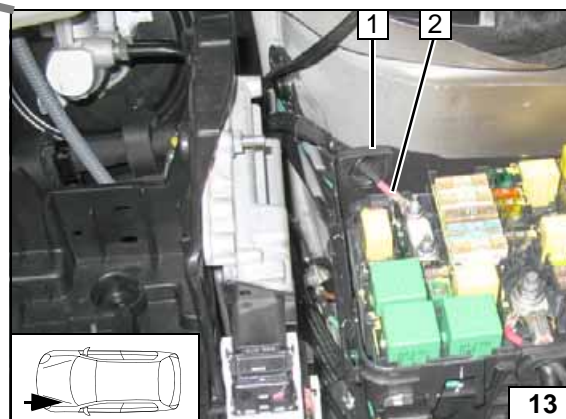
Wiring harness routing diagram



Fuse holder of engine compartment

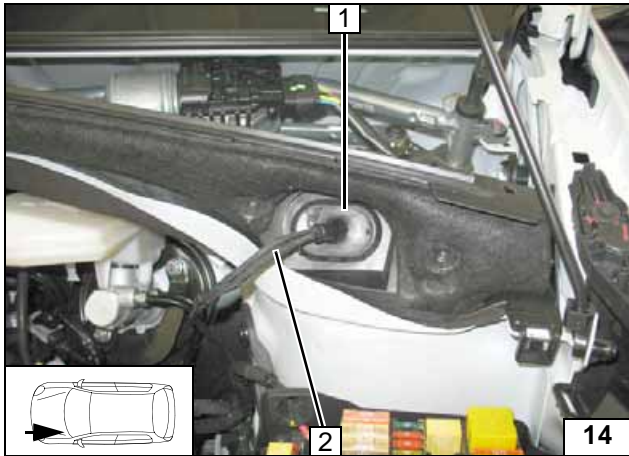
5.5 mm dia. hole at position 1. When drilling, watch components located behind!

- 1 M5x16 bolt, washer [2x], retaining plate of fuse holder, nut
- 2 F1-2 fuses



Positive wire

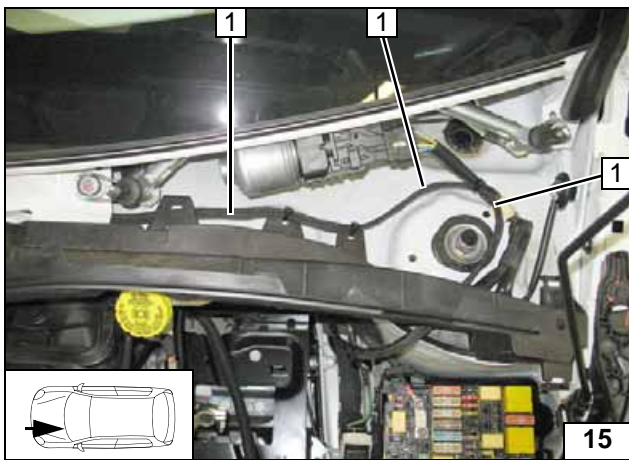
- 1 Protective rubber plug
- 2 Positive wire on original vehicle positive distributor



Wiring Harness Routing

- 1 Original vehicle protective rubber plug
- 2 Wiring harnesses of heater and heater control

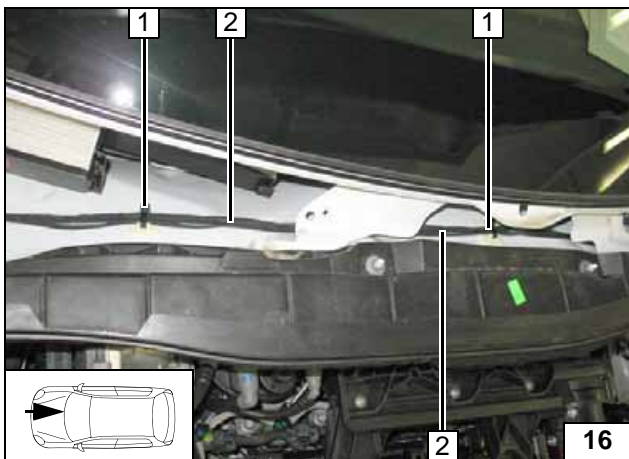
Cowl panel
pass
through



Route wiring harnesses of heater and heater control 1 to the right side of the vehicle inside the coolant reservoir and secure them using cable ties.



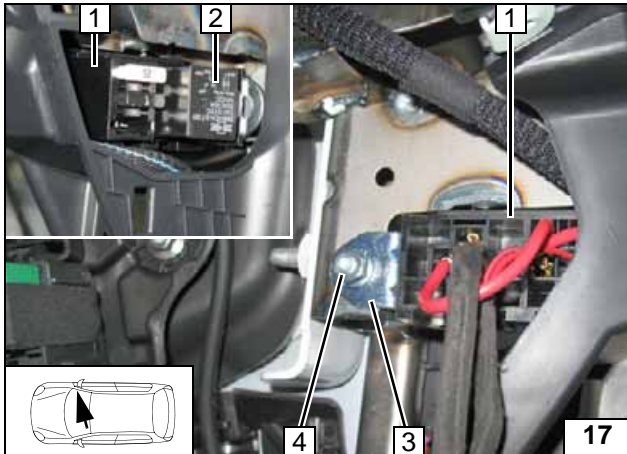
Routing in
cowl panel



- 1 Adhesive base, cable tie [2x each]
- 2 Wiring harnesses of heater and heater control



Routing in
cowl panel

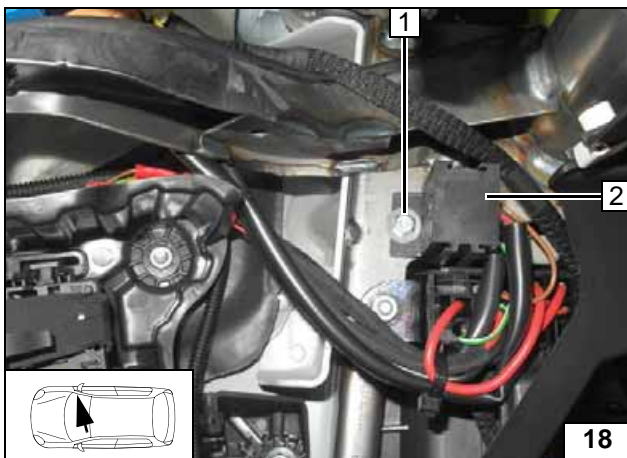


Mounting Passenger Compartment Relay and Fuse Holder

Place relay and fuse holder of passenger compartment **1** and copy hole pattern at position **4**. When drilling, watch out for components located behind!

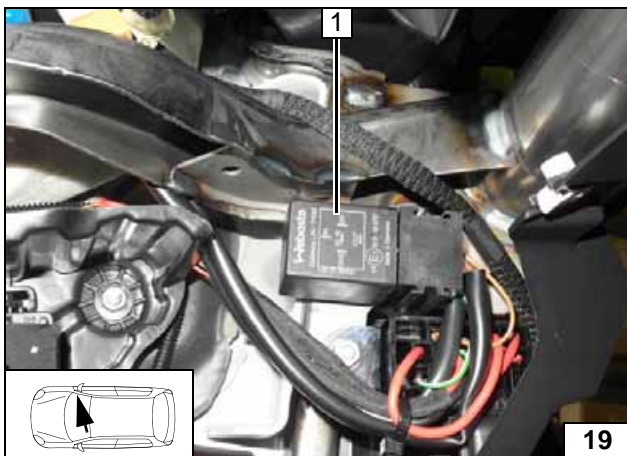
- 2** K1 relay attached
- 3** Angle bracket
- 4** 7mm dia. hole; M6x12 bolt, flanged nut

Mounting Passenger Compartment Relay and Fuse Holder



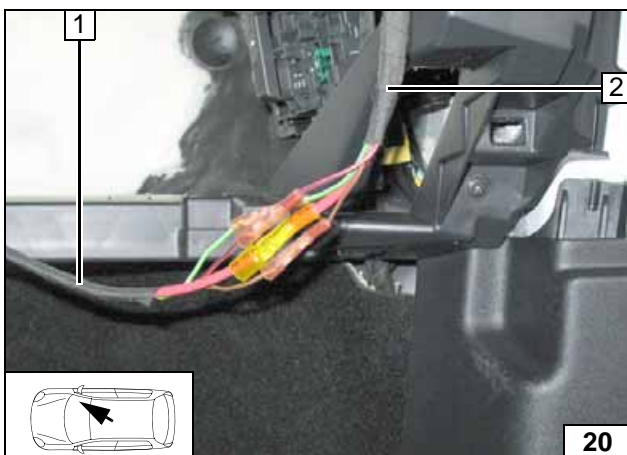
- 1** M5x16 bolt, large diameter washer [2x], flanged nut, existing hole
- 2** PWM-GW socket

Mounting PWM-GW socket



- 1** PWM-GW

Mounting PWM-GW

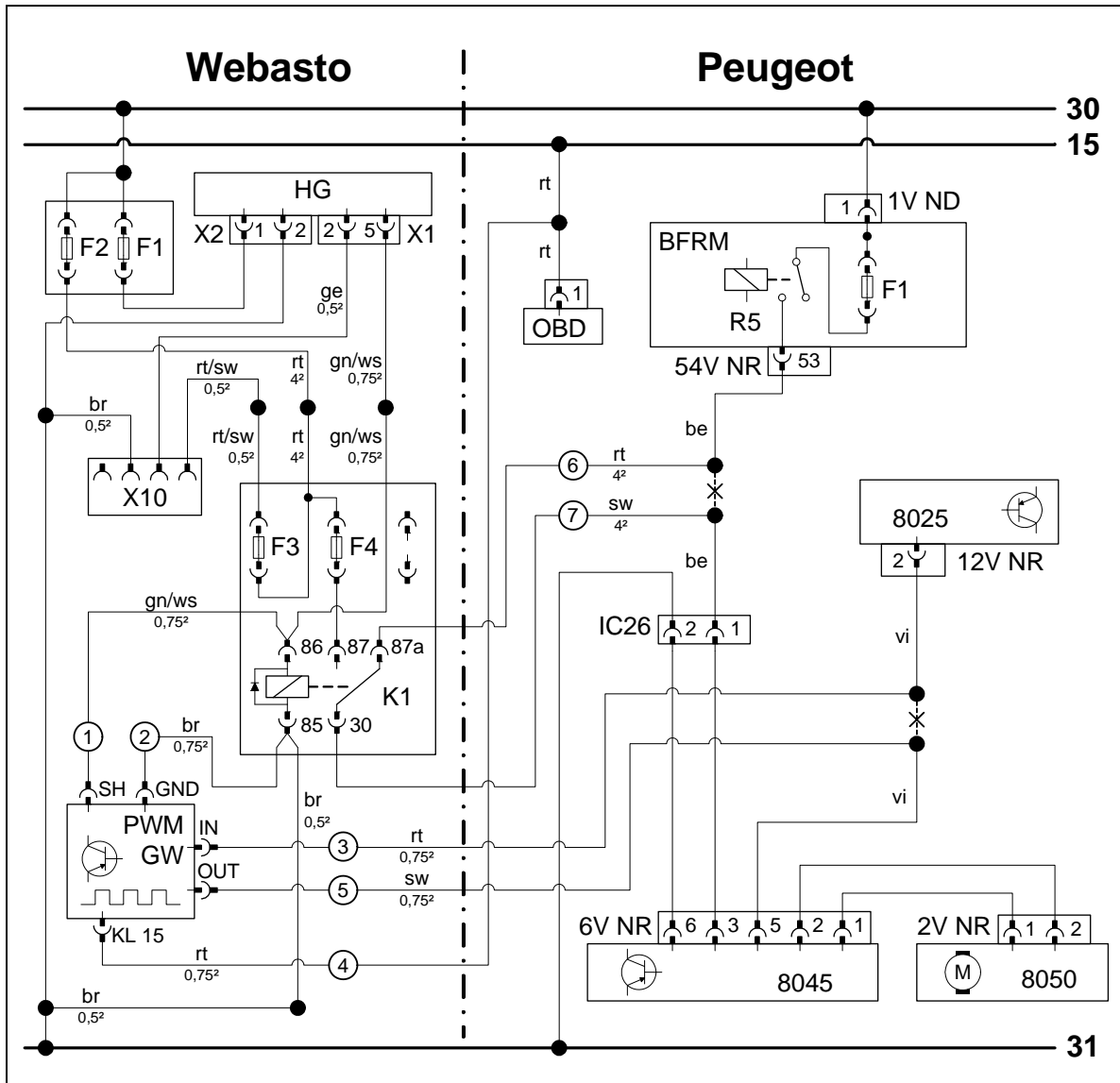


- 1** Wiring harness of heater
- 2** Wiring harness of passenger compartment relay and fuse holder

Connecting same colour wiring harnesses



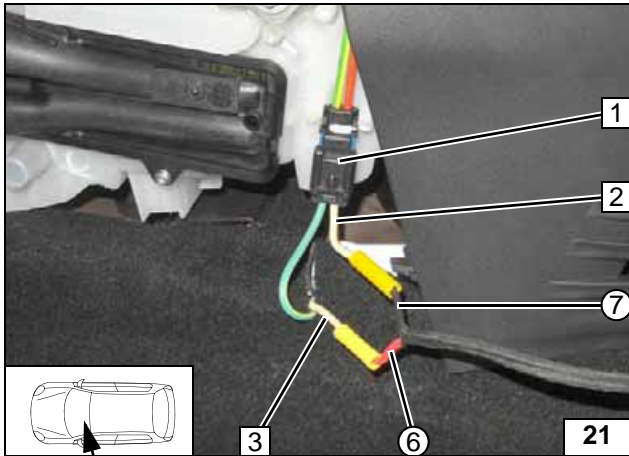
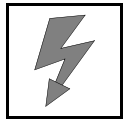
Fan Controller for Manual Air-Conditioning



Wiring diagram

Webasto components		Vehicle components		Colours and symbols	
HG	TT-Evo heater	1V ND	BFRM connector	rt	red
X1	6-pin heater connector	BFRM	Fuse and relay carrier of engine compartment	sw	black
X2	2-pin heater connector			ge	yellow
X10	4-pin connector of heater control	F1	Fuse	gn	green
K1	Fan relay	R5	Relay	br	brown
F1	20A fuse	54V NR	54-pin connector	ws	white
F2	30A fuse	OBD	On Bord Diagnosis	be	beige
F3	1A fuse	8025	A/C control panel	vi	violet
F4	25A fuse	12V NR	12-pin connector		
PWM-GW	Pulse width modulator	IC26	2-pin connector		
PWM-GW settings:		6V NR	6-pin connector		
Duty cycle: 70%		8045	Fan controller		
Frequency: 400Hz		2V NR	2-pin connector		
Voltage: not relevant		8050	Fan motor		
Function: Low side				X	Cutting point
				Wiring colours may vary.	

Legend



Connection to IC 26 plug connection 1 of fan motor wiring harness. Produce connections as shown in wiring diagram.

- 2 Beige (be) wire of connector IC26, Pin 1
- 3 Beige (be) wire of fuse and relay holder BFRM, 54V connector NR, Pin 53
- ⑥ Red (rt) wire from K1/87a
- ⑦ Black (sw) wire from K1/30



**Connec-
tion of fan
motor**

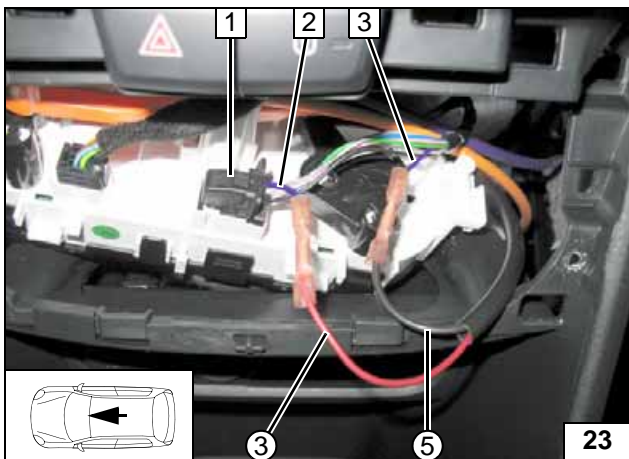


Installation Instructions for Manual A/C Control Panel

Loosen fastening points (retaining clip) [4x]



**Removing
trim**

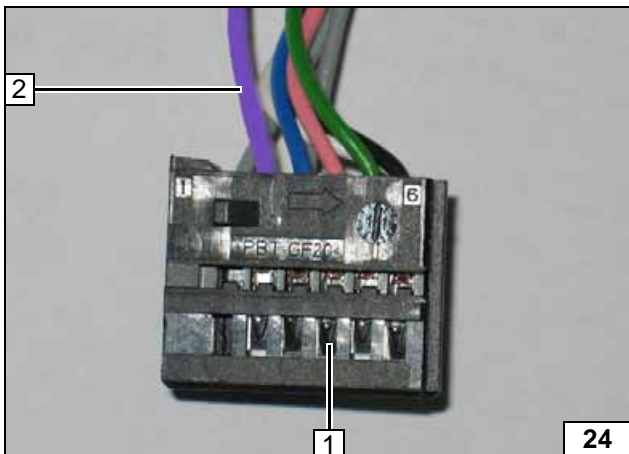


Connection to connector 1 of A/C control panel (see following image). Produce connections as shown in wiring diagram.

- 2 Violet (vi) wire of connector 12V NR, Pin 2
- 3 Violet (vi) wire of fan controller connector 6V NR, pin 5
- ③ Red (rt) wire of PWM-GW/IN
- ⑤ Black (sw) wire of PWM-GW/OUT

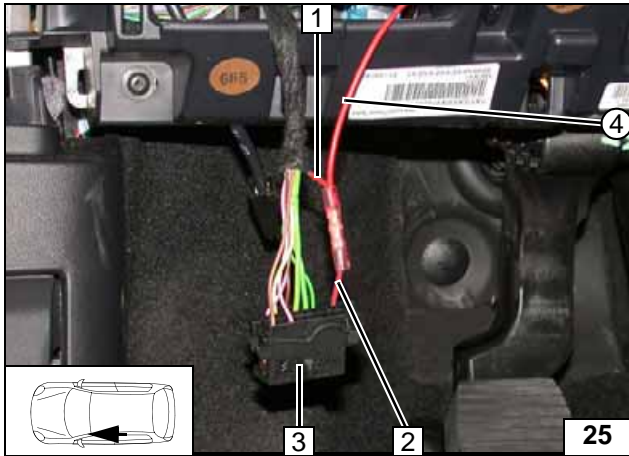
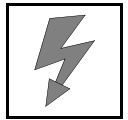


**Connect-
ing A/C
control
panel**



- 1 12V connector NR
- 2 Violet (vi) wire of Pin 2

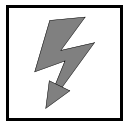
**Connector
of A/C con-
trol panel**



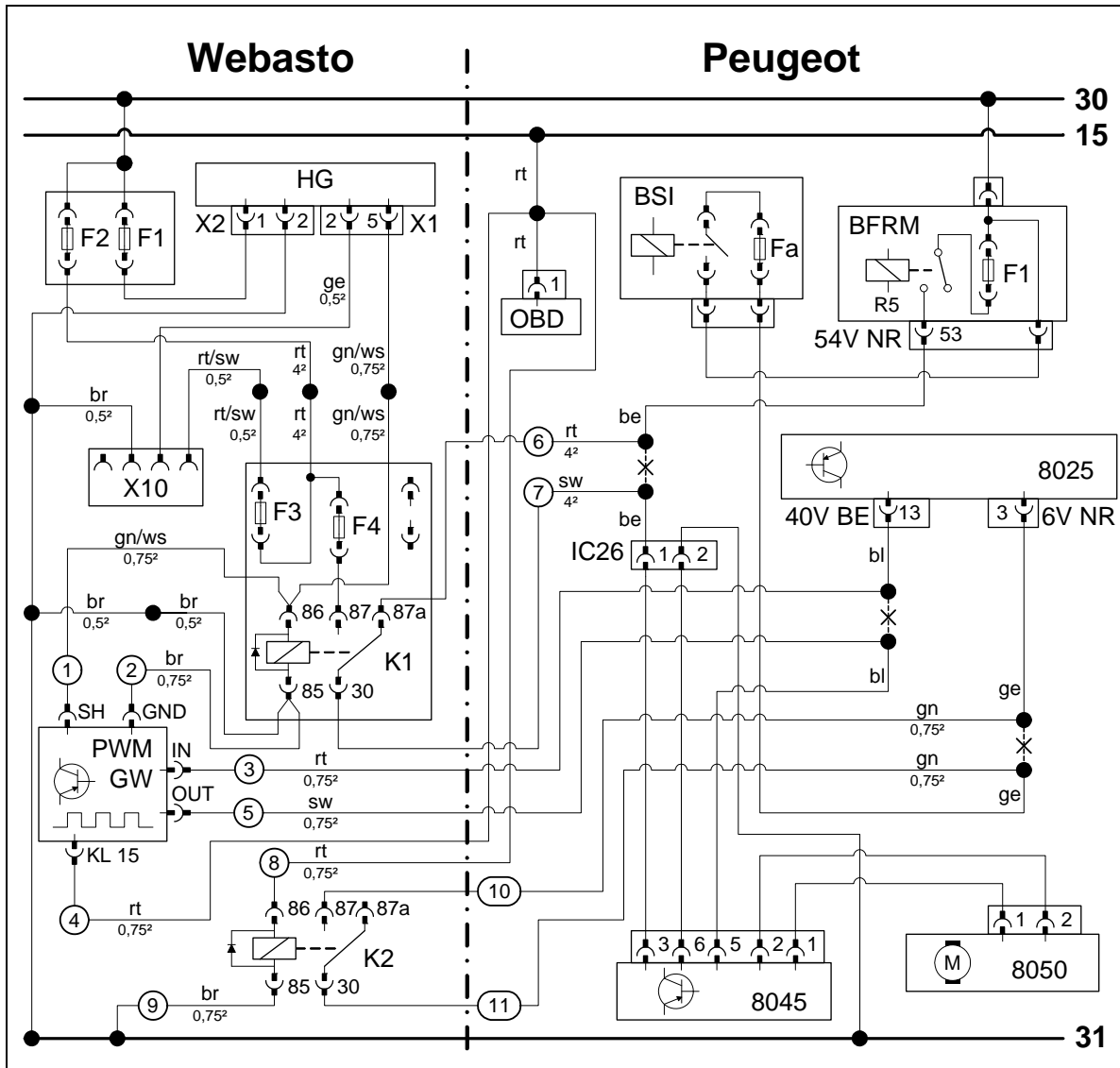
Connection on OBD socket outlet **3** Pin 1.
Produce connections as shown in wiring diagram.

- 1 Red (rt) wire of terminal 15
- 2 Red (rt) wire of OBD socket outlet, Pin 1
- ④ Red (rt) wire of PWM-GW/KL 15

**Connec-
tion of ter-
minal 15**



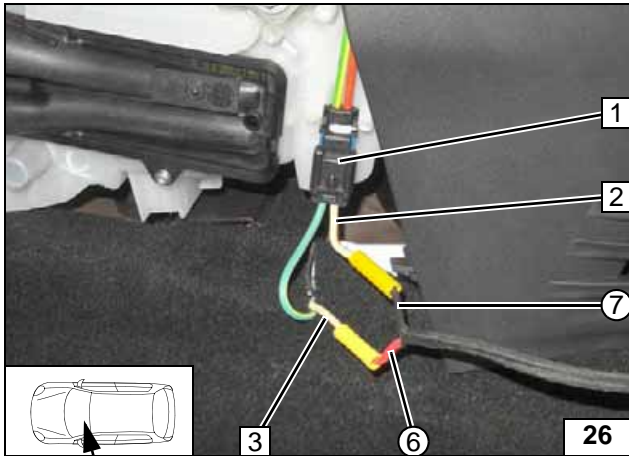
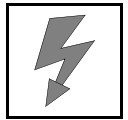
Fan Controller for Automatic Air-Conditioning



Wiring diagram

Webasto components		Vehicle components		Colours and symbols	
HG	TT-Evo heater	BSI	Central electrical box	rt	red
X1	6-pin heater connector	Fa	Fuse	sw	black
X2	2-pin heater connector	BFRM	Fuse and relay carrier of engine compartment	ge	yellow
X10	4-pin connector of heater control	F1	Fuse	gn	green
K1	Fan relay	R5	Relay	br	brown
K2	Additional relay	54V NR	54-pin connector	ws	white
F1	20A fuse	OBD	Socket outlet	be	beige
F2	30A fuse	8025	A/C control panel		
F3	1A fuse	40V BE	40-pin connector		
F4	25A fuse	6V NR	6-pin connector		
PWM-GW	Pulse width modulator	IC26	2-pin connector		
		8050	Fan motor		
		8045	Fan controller		
PWM-GW settings:					
Duty cycle: 70%					
Frequency: 400Hz					
Voltage: not required				X	Cutting point
Function: Low side					Wiring colours may vary.

Legend

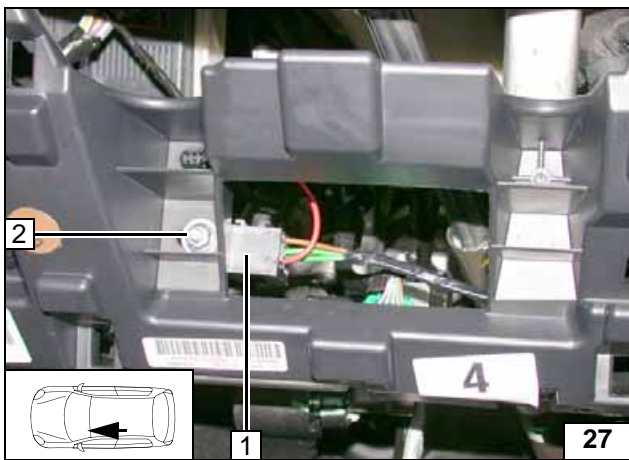


Connection to IC 26 plug connection 1 of fan motor wiring harness. Produce connections as shown in wiring diagram.



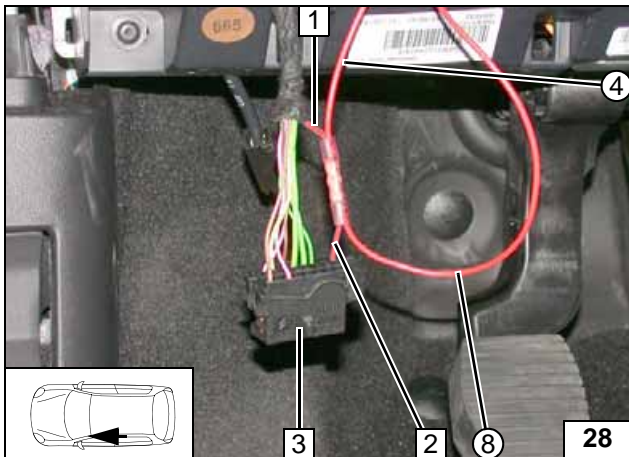
- 2 Beige (be) wire of connector IC26, Pin 1
- 3 Beige (be) wire of fuse and relay holder BFRM, 54V connector NR, Pin 53
- ⑥ Red (rt) wire from K1/87a
- ⑦ Black (sw) wire from K1/30

**Connec-
tion of fan
motor**



- 1 K2 relay socket, attach K2 relay
- 2 M5x16 bolt, large diameter washer, exist-
ing hole

**Installing
K2 relay**



Connection on OBD socket outlet 3 Pin 1. Produce connections as shown in wiring diagram.



- 1 Red (rt) wire of terminal 15
- 2 Red (rt) wire of OBD socket outlet, Pin 1
- ④ Red (rt) wire of PWM-GW/KL 15
- ⑧ Red (rt) wire from K2/86

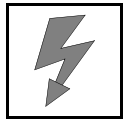
**Connec-
tion of ter-
minal 15**



**Installation Instructions for Auto-
matic A/C Control Panel**

- 1 Remove covers [2x]

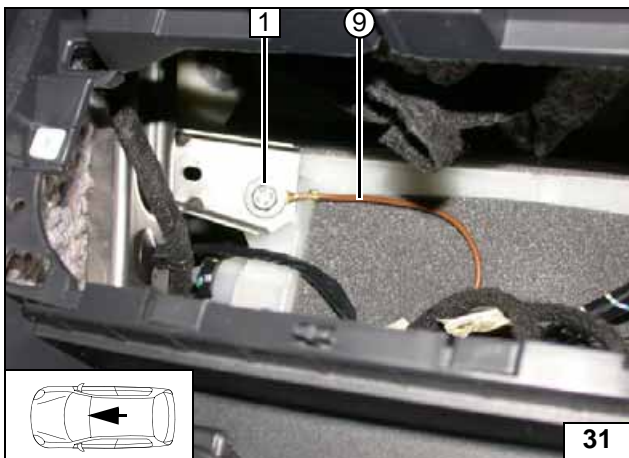
**Removing
covers**



Loosen torx screws **1** [2x]. Pull off frame [retaining clip \circ 4x]. Loosen A/C control panel.

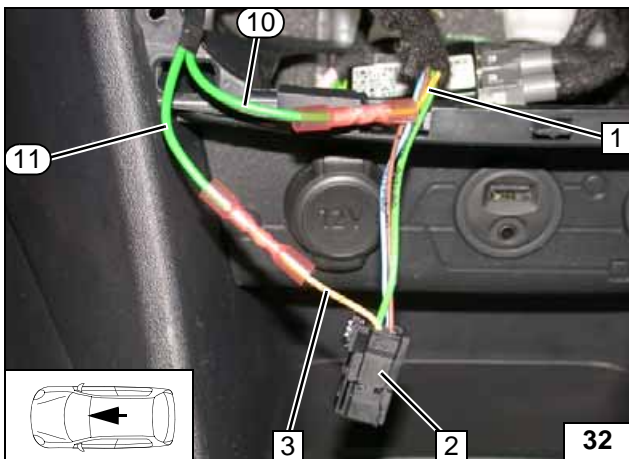


Loosening A/C control panel



1 Original vehicle bolt
9 Brown (br) wire of K2/85

Earth connection of K2 relay

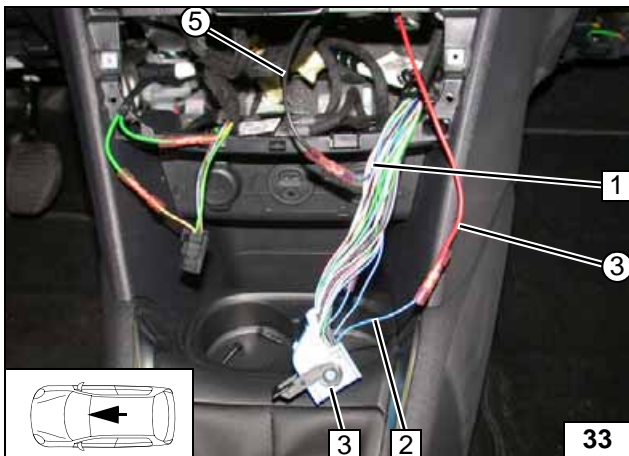


Connection to 6V connector NR Pin 3 **2** of A/C control panel. Produce connections as shown in wiring diagram.



1 Yellow (ge) wire of terminal 15 (delayed)
3 Yellow (ge) wire of 6V connector NR, Pin 3
10 Green (gn) wire of K2/87
11 Green (gn) wire of K2/30

Connecting A/C control panel

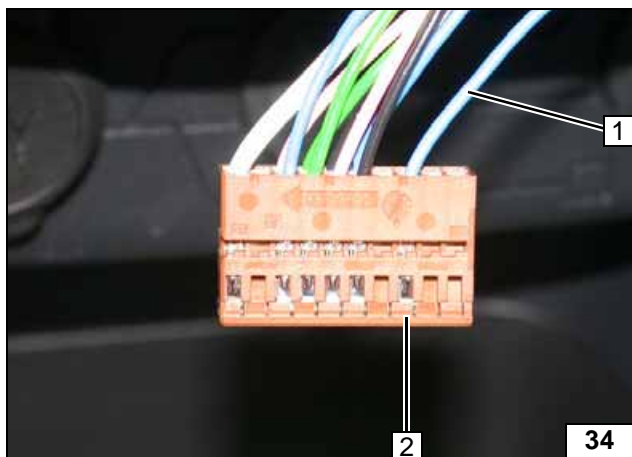
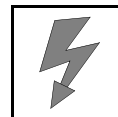


Connection to 2-part 40V connector BE Pin 13 **3** from A/C control panel. Remove 40V connector BE (see following image). Produce connections as shown in wiring diagram.



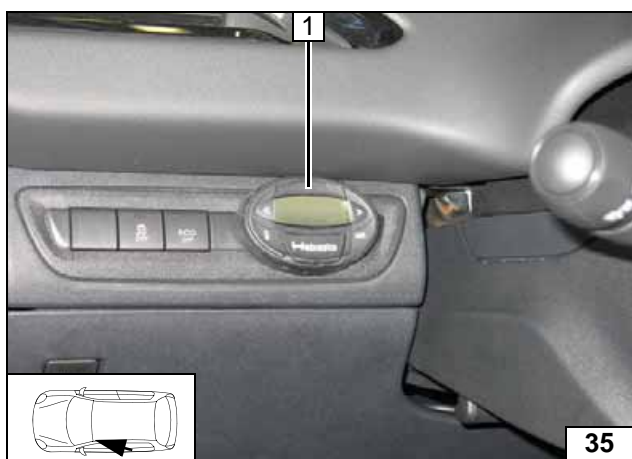
1 Blue (bl) wire of fan controller
2 Blue (bl) wire of 40V connector BE, Pin 13
3 Red (rt) wire of PWM-GW/IN
5 Black (sw) wire of PWM-GW/OUT

Connecting A/C control panel



- 1 Blue (bl) wire of Pin 13
- 2 Connector 40V BE

Connector of A/C control panel

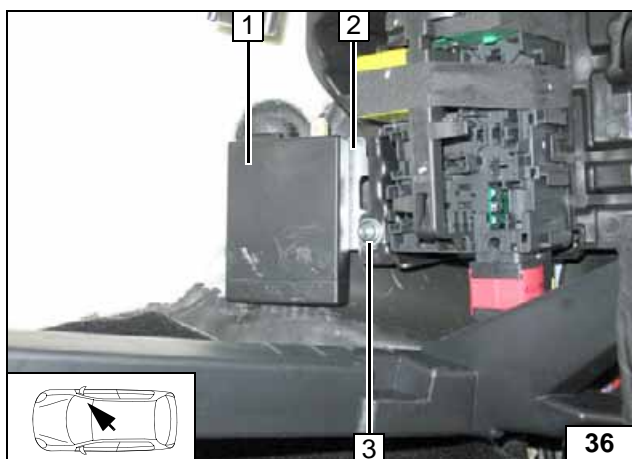


Digital Timer

- 1 Digital timer



Installing digital timer

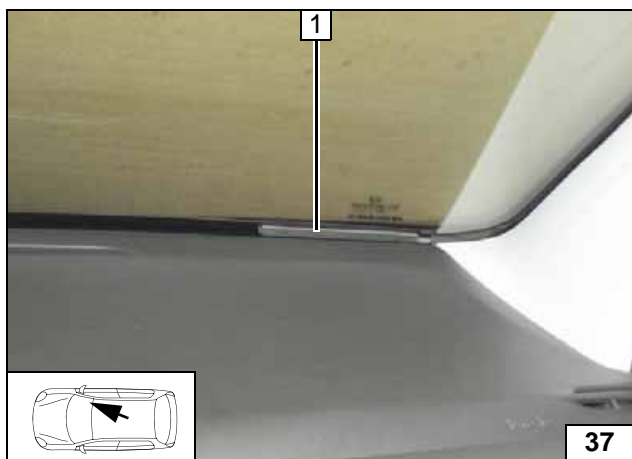


Remote Option Telestart

- 1 Receiver
- 2 Bracket
- 3 M5x16 bolt, flanged nut, existing hole

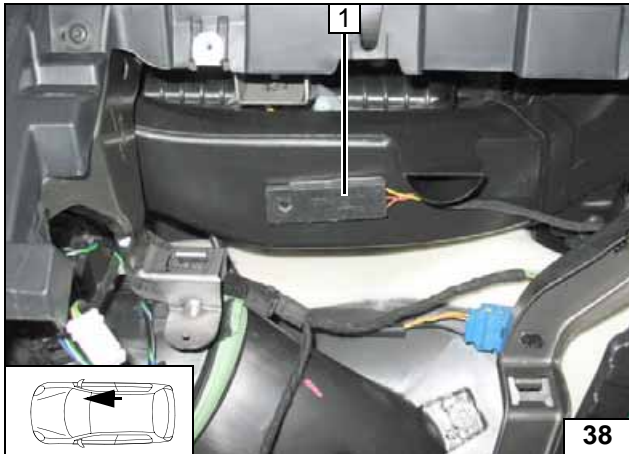
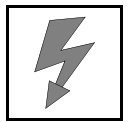


Installing receiver



- 1 Antenna

Installing antenna

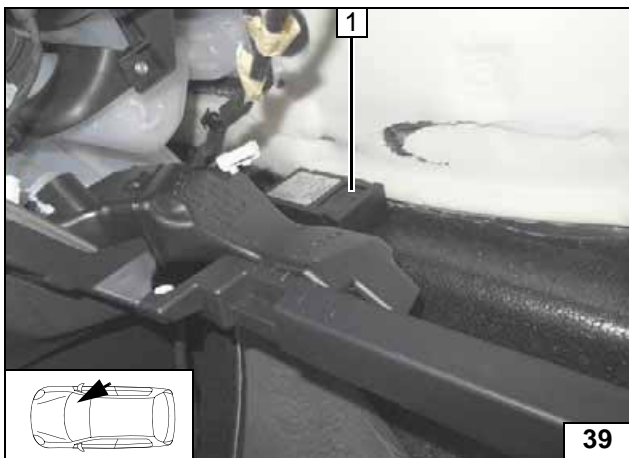


Temperature sensor T100 HTM

Fasten temperature sensor 1 with adhesive tape.



Mounting temperature sensor

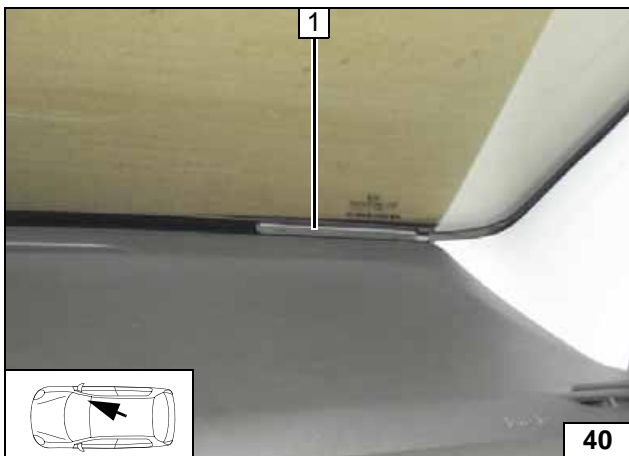


Remote Option (Thermo Call TC3)

Fasten receiver 1 with adhesive tape.

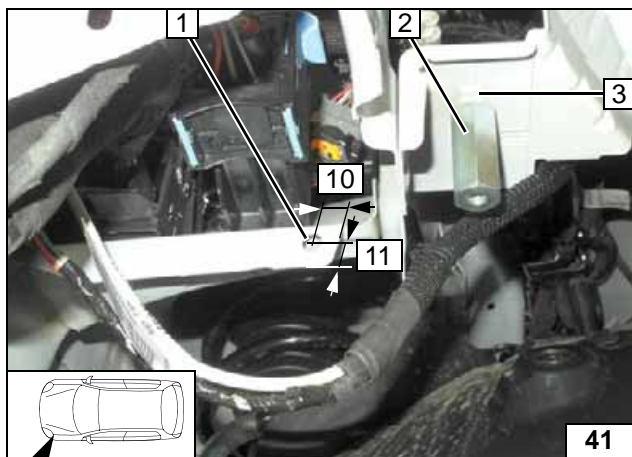
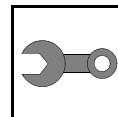


Installing receiver



1 Antenna

Installing antenna



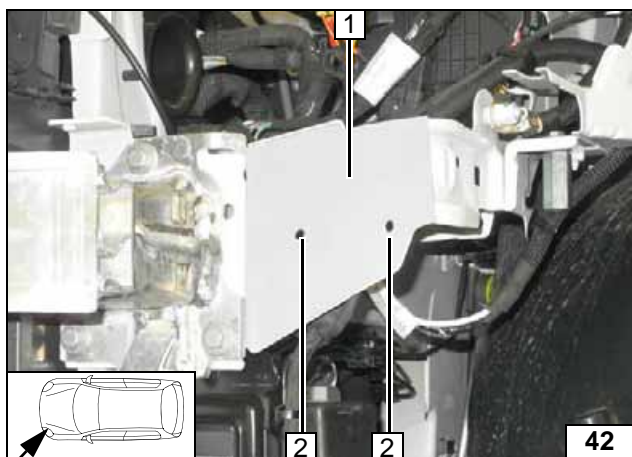
Preparing Installation Location



Remove original vehicle bolt at position 3 and discard.

- 1 7 mm dia. hole
- 2 M6x20 bolt, spring lockwasher, large diameter washer, 40mm spacer nut

Mounting spacer nut

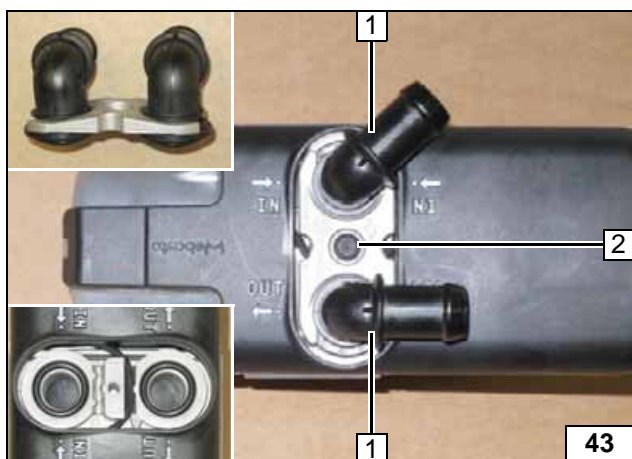


Cut out drilling template 1, apply and copy hole pattern.



- 2 7mm dia. hole [2x]

Copying hole pattern

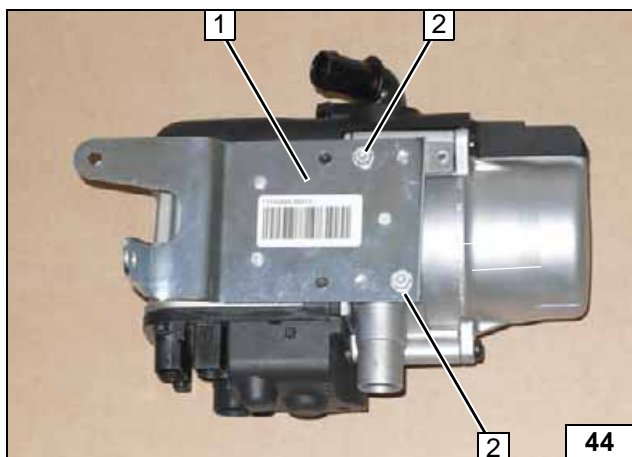


Preparing Heater



- 1 Water connection piece, sealing ring [2x each]
- 2 5x15 self-tapping bolt, retaining plate of water connection piece

Installing water connection pieces

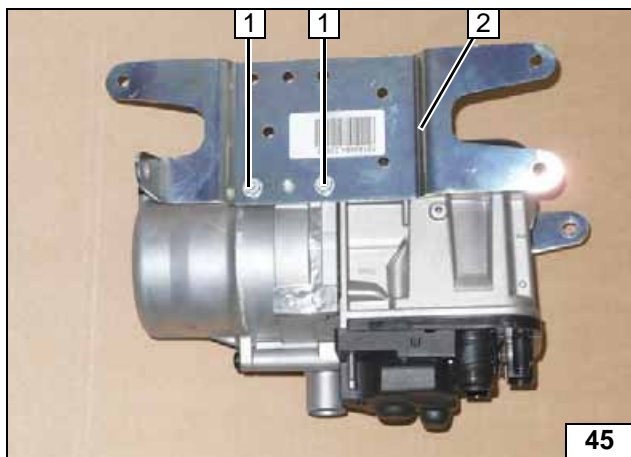


Prepare bracket A in accordance with template.



- 1 Bracket A
- 2 5x13 self-tapping bolt [2x]

Installing bracket A

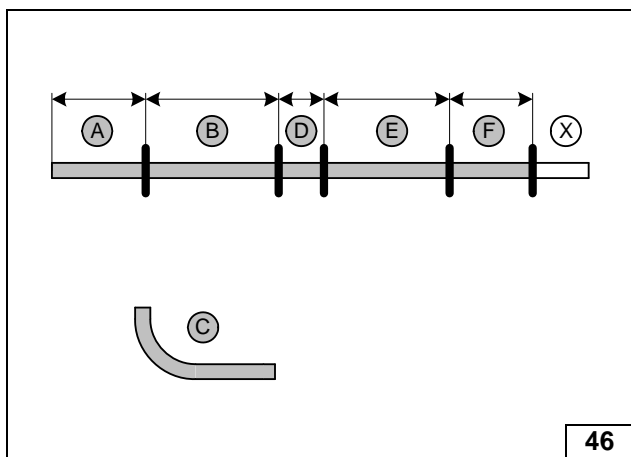


Prepare bracket B in accordance with template.

- 1 5x13 self-tapping bolt [2x]
- 2 Bracket B



Installing bracket B

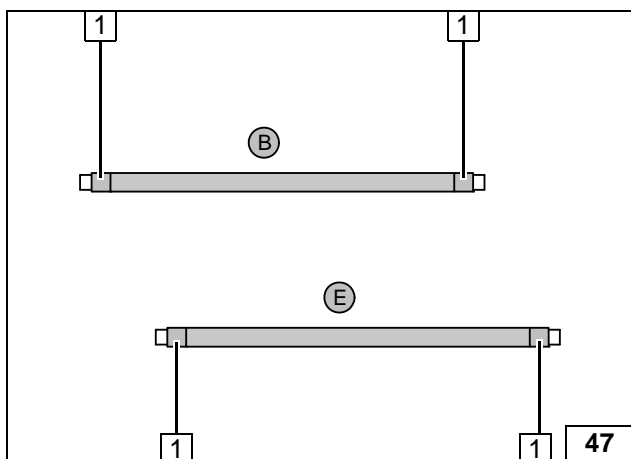


Discard section X.

	1.6 P; Diesel	1.2 P
A =	220	320
B =	560	560
C =	75	75
D =	80	80
E =	750	750
F =	210	260



Cutting hoses to length

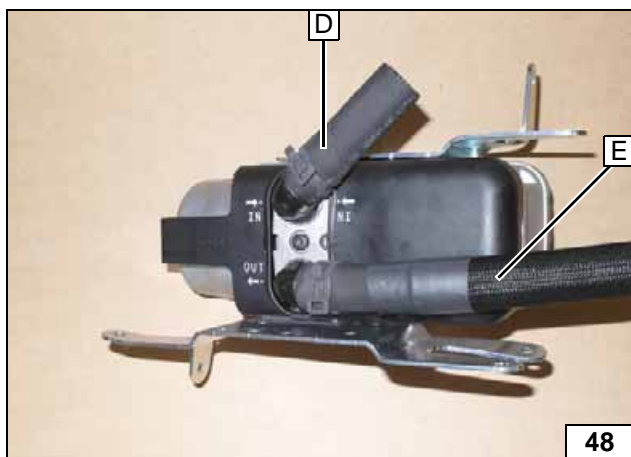


Push braided protection hoses onto hose B and E and cut to length. Cut heat shrink plastic tubing to size.

- 1 50 mm long heat shrink plastic tubing [4x]

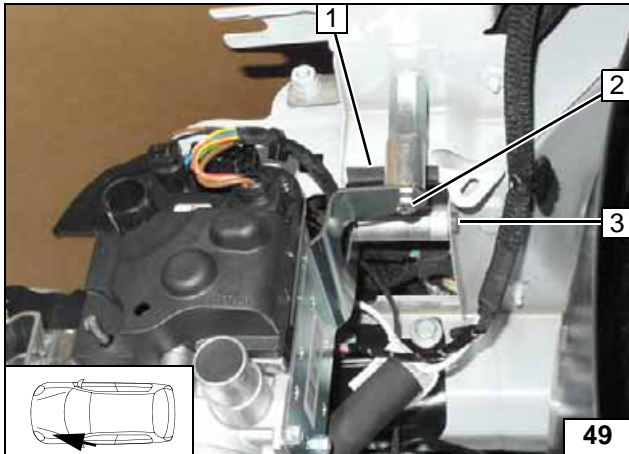
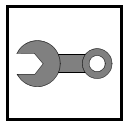


Preparing hoses



All spring clips, 25 mm dia.

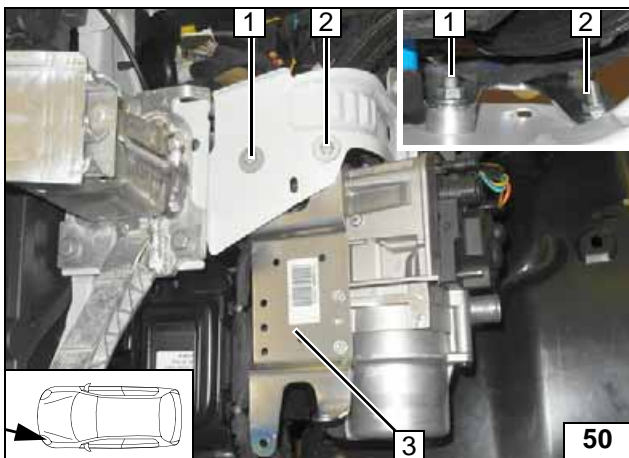
Premounting hoses



Installing Heater

- 1 50mm edge protection
- 2 M6x40 bolt, spring lockwasher, 30 mm shim
- 3 M6x60 bolt, 40mm shim, 10mm shim, flanged nut

Mounting heater



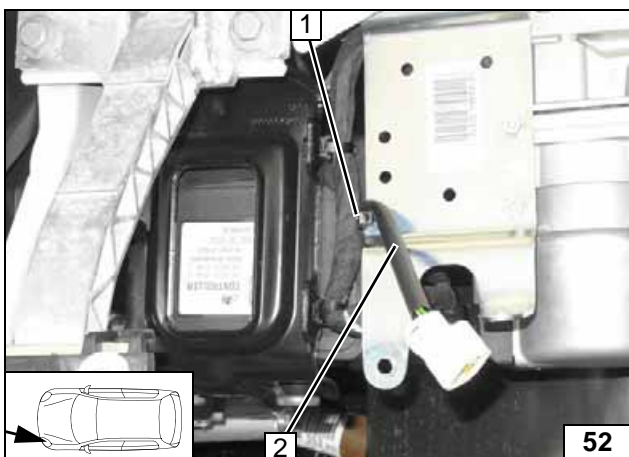
- 1 M6x25 bolt, large diameter washer, 10mm shim, bracket 3, flanged nut
- 2 M6x20 bolt, large diameter washer, bracket 3, flanged nut

Mounting heater



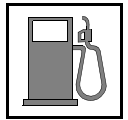
- 1 Wiring harness of heater [2x]
- 2 Wiring harness of circulating pump

Installing wiring harnesses



- 1 Cable tie, existing hole
- 2 Wiring harness of front fog light

Mounting heater



Fuel

CAUTION!

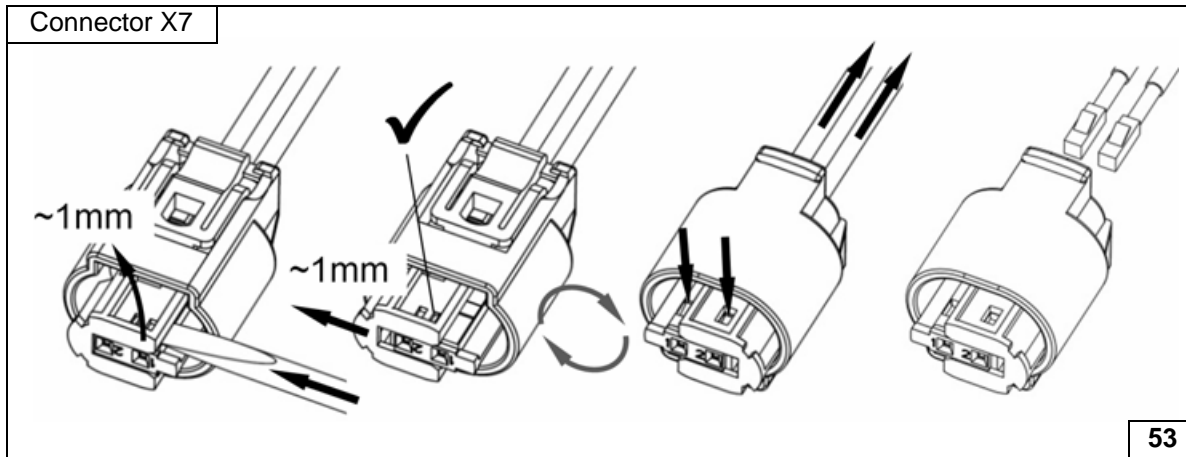
Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

Catch any fuel running off in an appropriate container.

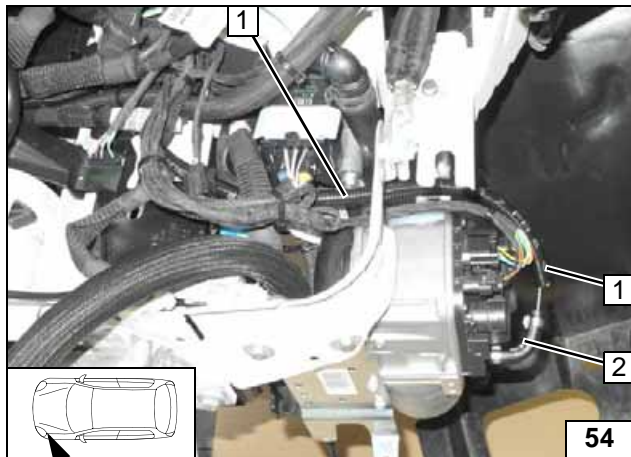
Route fuel line and metering pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties. Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

WARNING!

The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.



Dismantling connector of metering pump

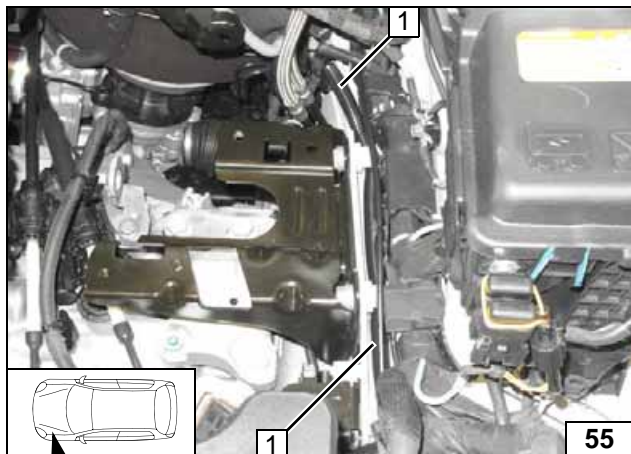


Pull fuel line and wiring harness of metering pump into 10mm dia. corrugated tube 1 and route in engine compartment to firewall.

2 90° moulded hose, 10mm dia. clamp [2x]



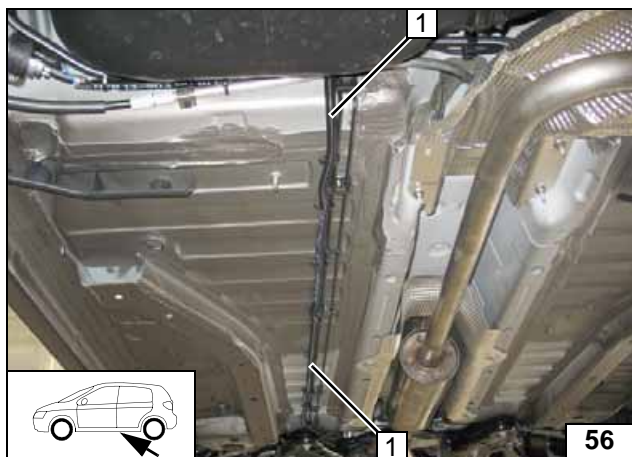
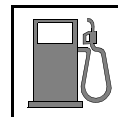
Connecting heater



Route fuel line and wiring harness of metering pump in 10 mm dia. corrugated tube 1 along original vehicle brake line to underbody.

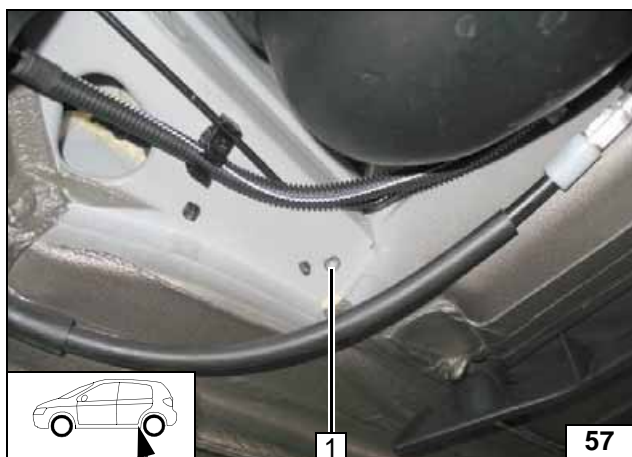


Routing lines



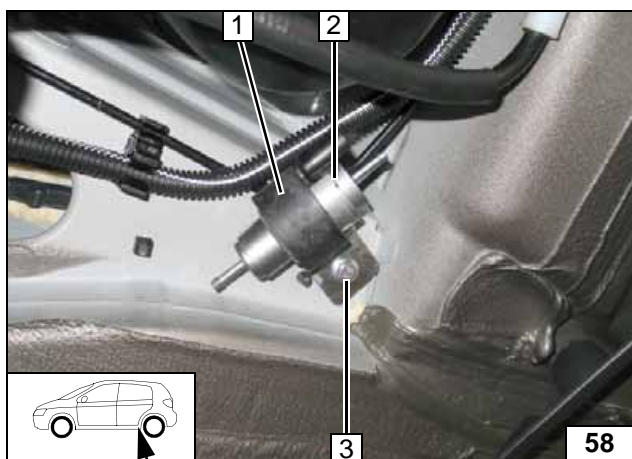
Route fuel line and wiring harness of metering pump in 10 mm dia. corrugated tube 1 on underbody to installation location of metering pump.

Routing lines



1 M6 rivet nut, existing hole

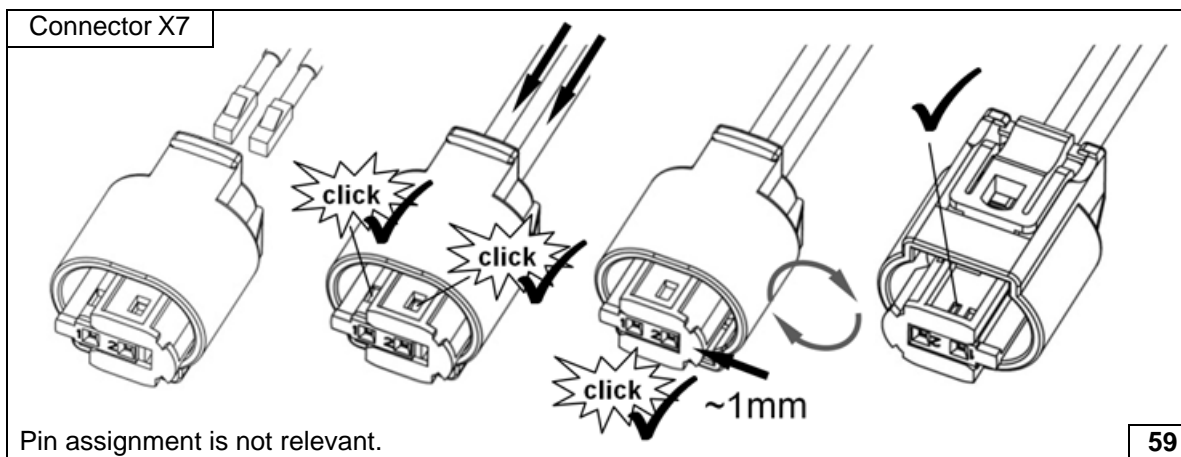
Installing rivet nut



1 Mounting of metering pump
2 Metering pump
3 M6x25 bolt, support angle bracket

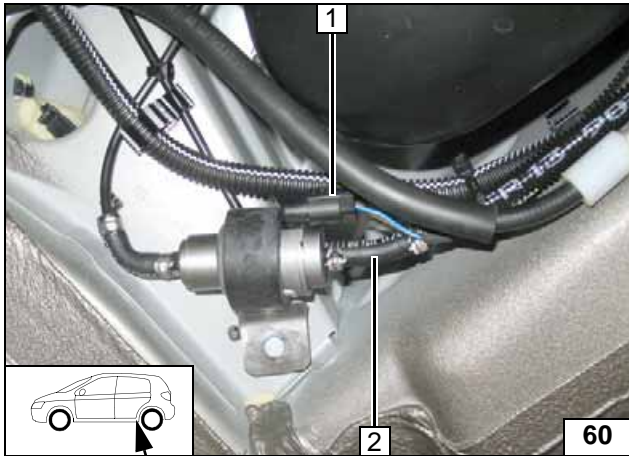
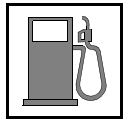


Mounting metering pump



Completing connector of metering pump

Pin assignment is not relevant.

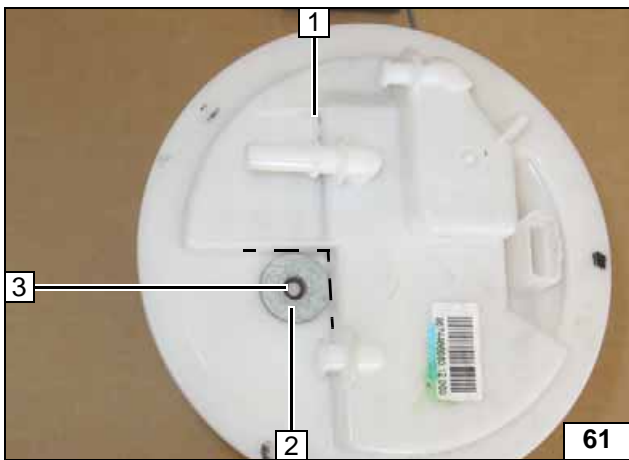


Check the position of the components; correct if necessary. Check that they have freedom of movement.

- 1 Wiring harness of metering pump, connector X7 mounted
- 2 Hose section, 10 mm dia. clamp [2x], fuel line of heater



Connection of metering pump



Petrol

Remove fuel-tank sending unit 1 in accordance with manufacturer's instructions. Place large diameter washer with outer dia. $d_a = 21.6\text{mm}$ against the ribs.

- 3 Copy hole pattern, 6mm dia. hole



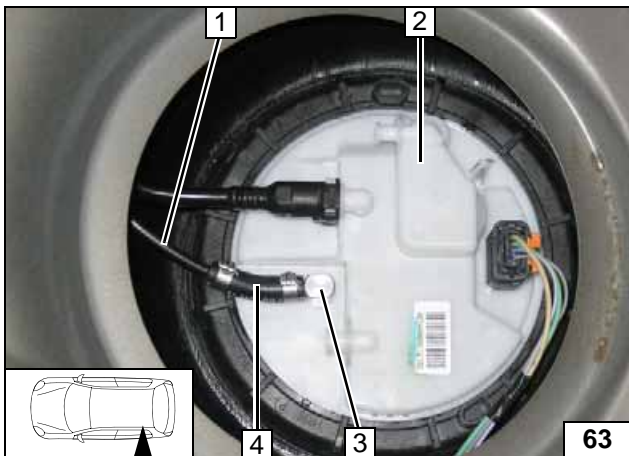
Fuel extraction



Shape fuel standpipe 1 as shown in the template and cut it to length.



Mounting fuel standpipe

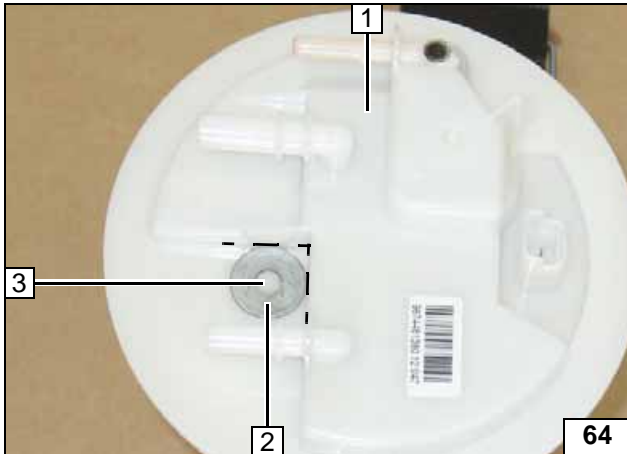


Install fuel-tank sending unit 2 in accordance with the manufacturer's instructions.

- 1 Fuel line
- 3 Fuel standpipe
- 4 Hose section, 10mm dia. clamp [2x]



Connecting fuel line



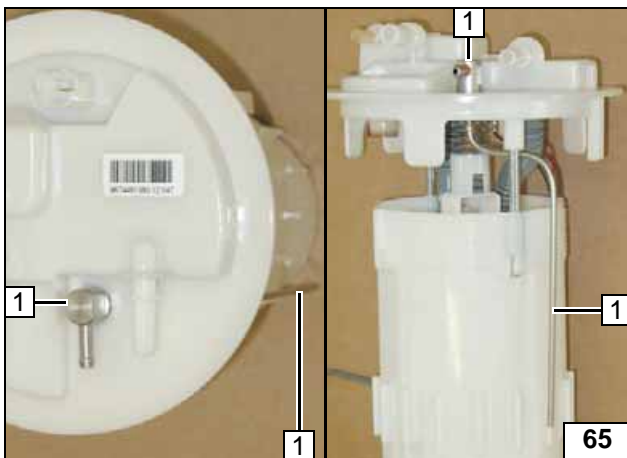
Diesel

Remove fuel-tank sending unit **1** in accordance with manufacturer's instructions. Place large diameter washer with outer dia. $d_a = 21.6\text{mm}$ **2** against the ribs.

- 3** Copy hole pattern, 6mm dia. hole



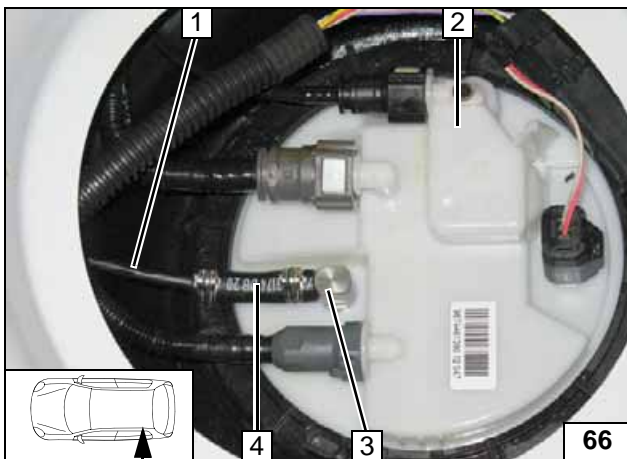
Fuel extraction



Shape fuel standpipe **1** as shown in the template and cut it to length.



Mounting fuel standpipe

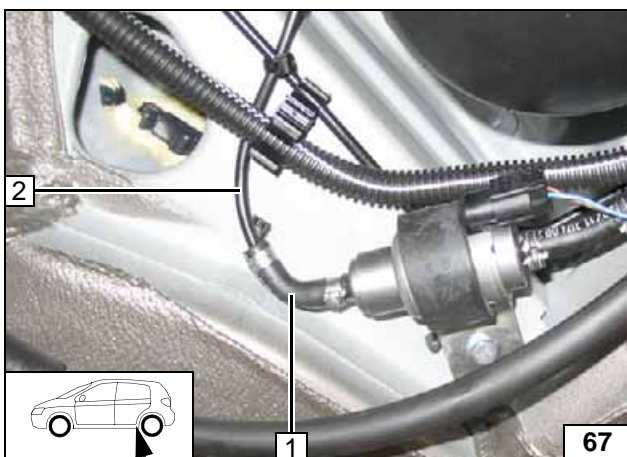


Install fuel-tank sending unit **2** in accordance with the manufacturer's instructions.

- 1** Fuel line
- 3** Fuel standpipe
- 4** Hose section, 10mm dia. clamp [2x]



Connecting fuel line



All vehicles

Check the position of the components; correct if necessary. Check that they have freedom of movement.

- 1** 90° moulded hose, 10mm dia. clamp [2x]
- 2** Fuel line of fuel standpipe



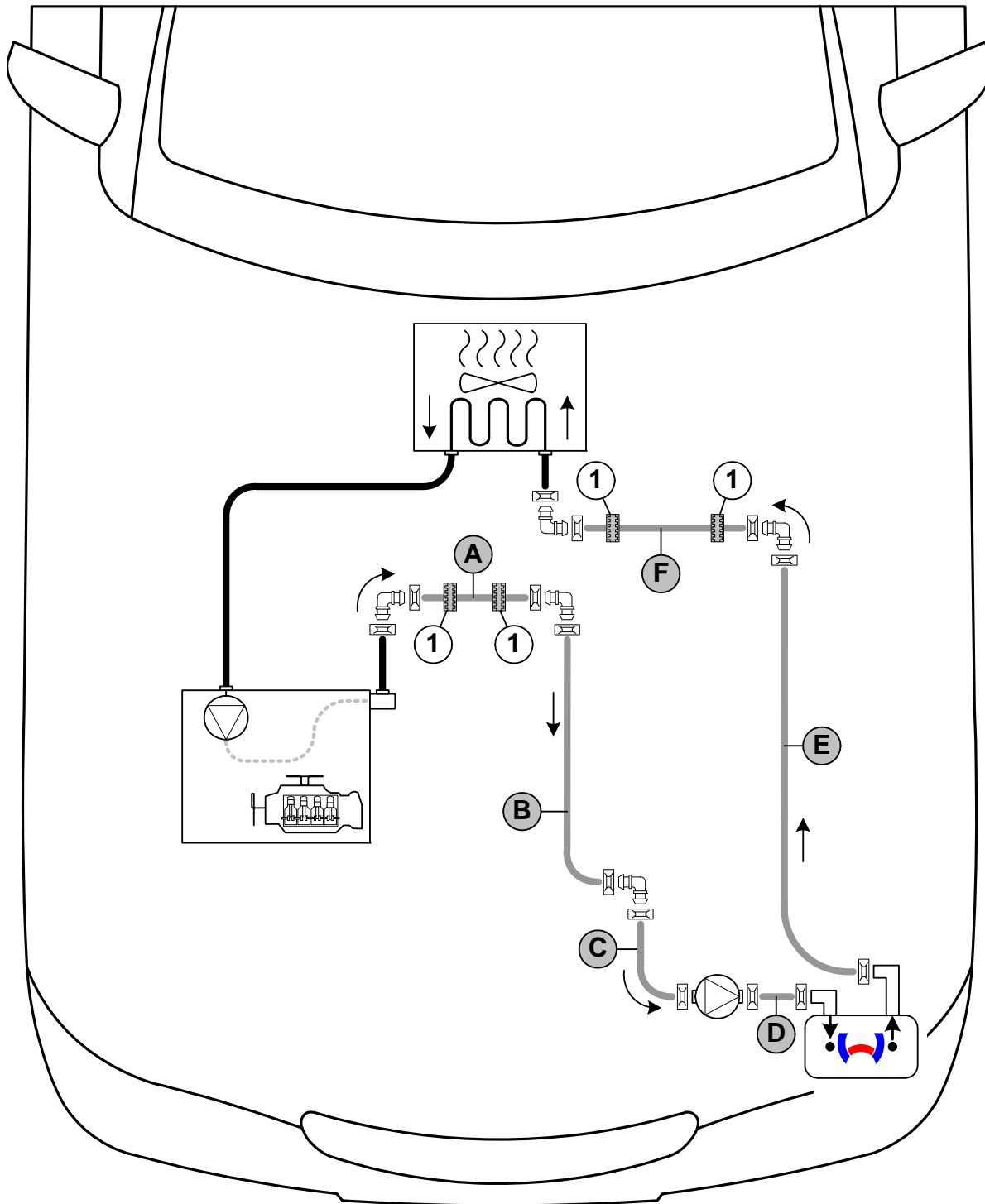
Connection of metering pump






Coolant Circuit

WARNING!

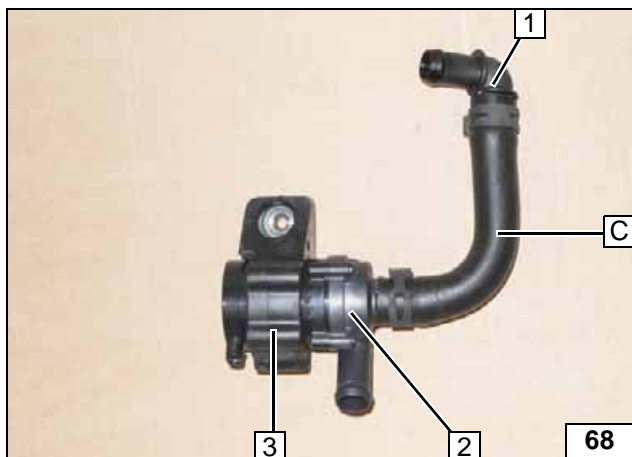
Any coolant running off should be collected using an appropriate container. Route hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that no other hose can be damaged. The heater must be filled with coolant when installing the hoses. The connection should be modelled on an "inline" circuit and based on the following diagram:



Hose routing diagram

All spring clips  = 25 mm dia.
 1 = black (sw) rubber isolator .
 All connecting pipes  = 18x18mm dia.

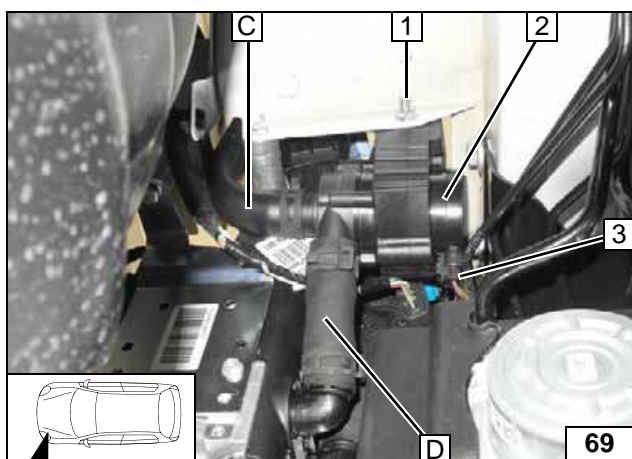




All vehicles

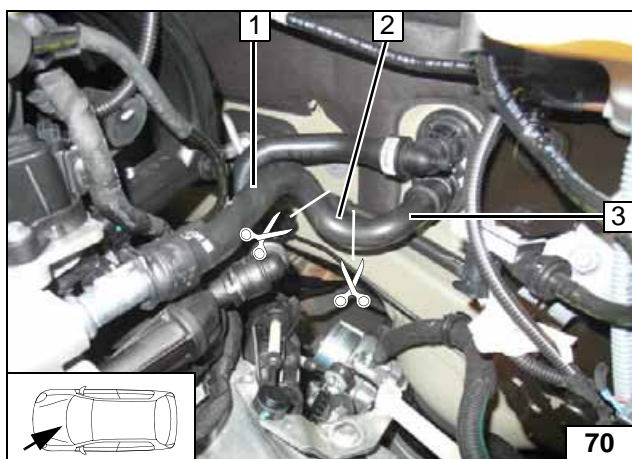
- 1 90° connecting pipe
- 2 Circulating pump
- 3 Circulating pump mounting

Preparing circulating pump



- 1 M6x25 bolt, flanged nut
- 2 Circulating pump
- 3 Wiring harness of circulating pump

Installation of circulating pump



1.2 petrol

Cut off hose on engine outlet / heat exchanger inlet at the markings.

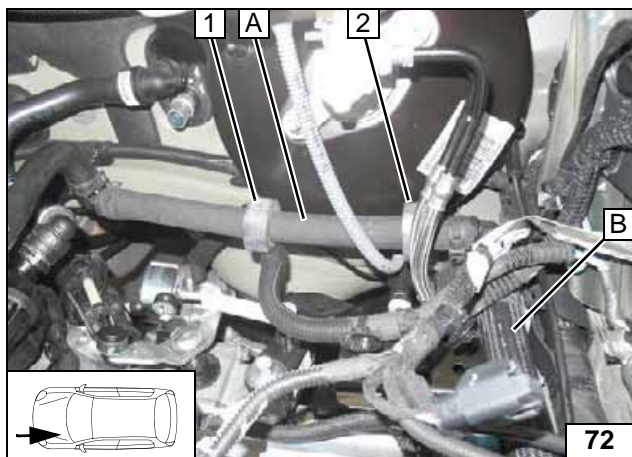
- 1 Hose section of engine outlet
- 2 Discard section (90° elbow)
- 3 Hose section of heat exchanger inlet



Cutting point

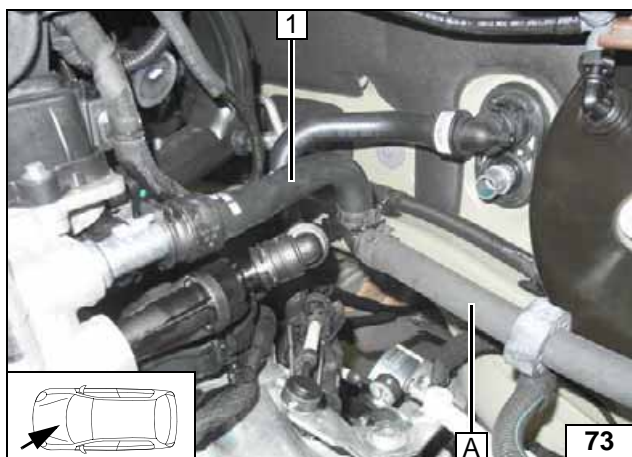


Routing in engine compartment



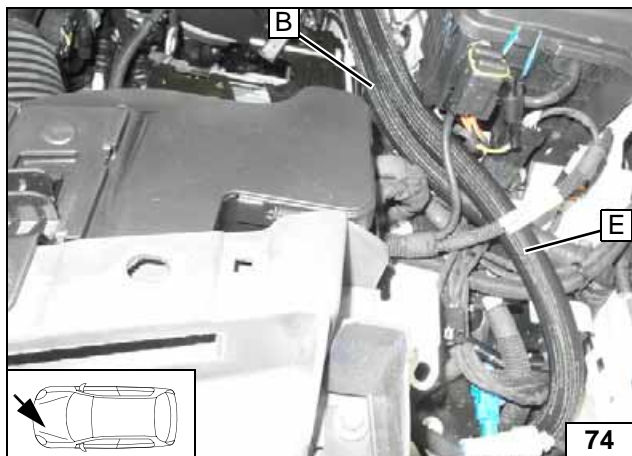
- 1 Slide on black (sw) rubber isolator and align with original vehicle wiring harness
- 2 Slide on black (sw) rubber isolator and align with original vehicle brake lines

Routing in engine compartment

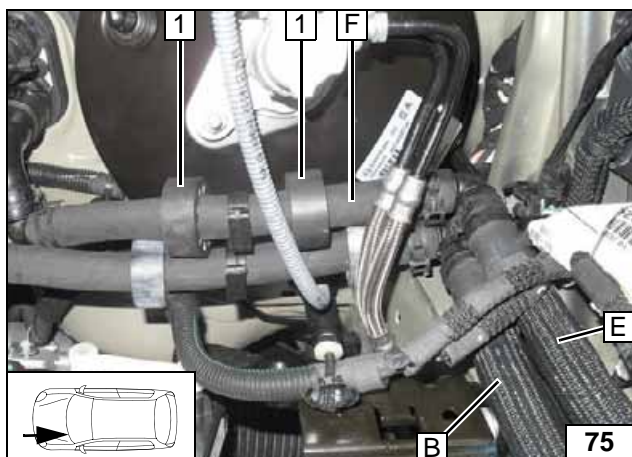


- 1 Hose of engine outlet

Connecting engine outlet



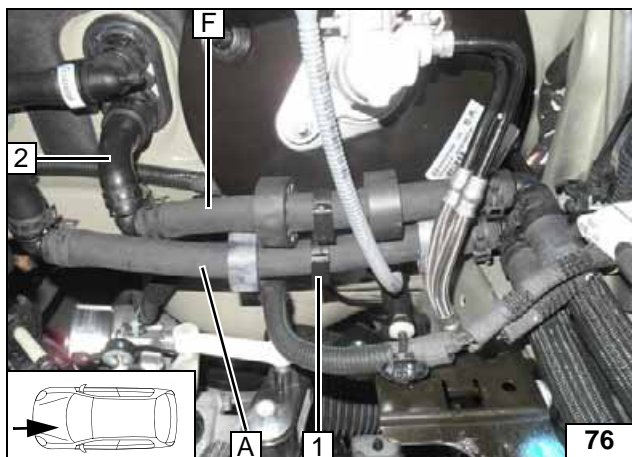
Routing in engine compartment



Align black (sw) rubber isolator [2x] 1 with brake booster.



Routing in engine compartment

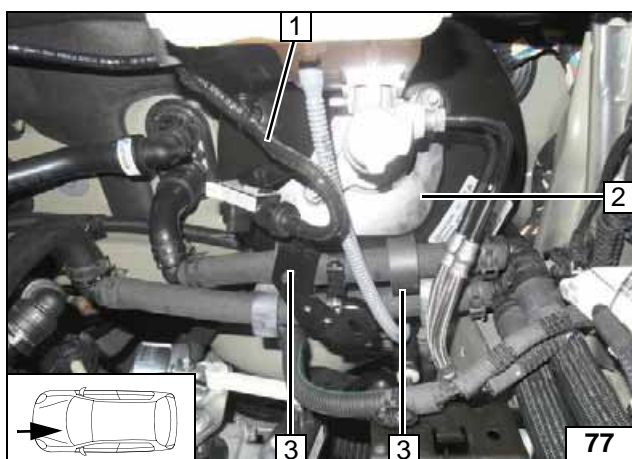


Align hoses. Ensure sufficient distance from adjacent components; correct if necessary.



- 1 Insert hose bracket
- 2 Hose of heat exchanger inlet

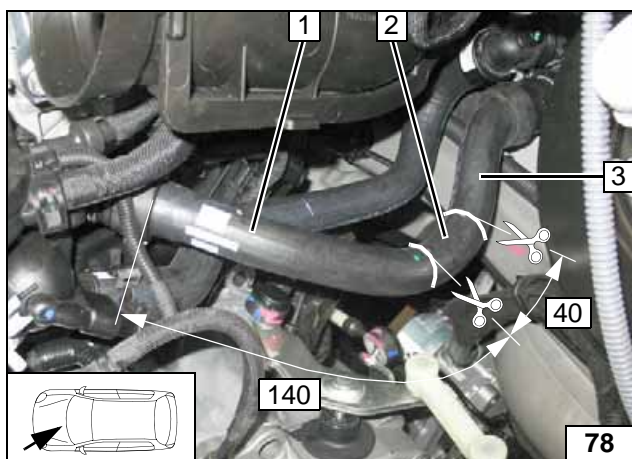
**Connect-
ing heat ex-
changer
inlet**



Install original vehicle bracket **2** (if available) on brake booster. Attach original vehicle vacuum line **1**. Align black (sw) rubber isolator **3** [2x] (1x hidden behind bracket) on bracket.



**Mounting
bracket**



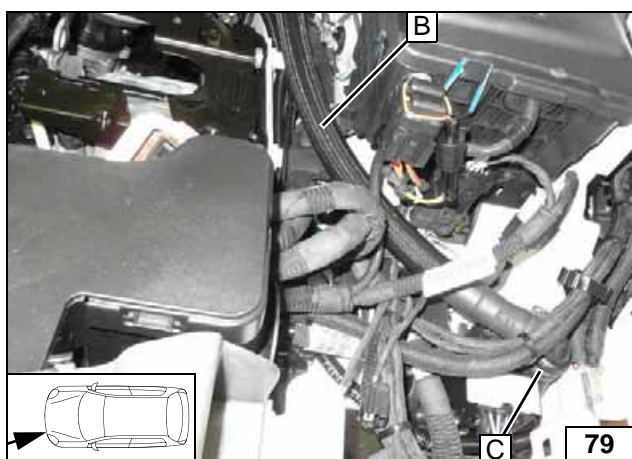
1.6 petrol

Cut off hose on engine outlet / heat exchang-
er inlet at the markings.

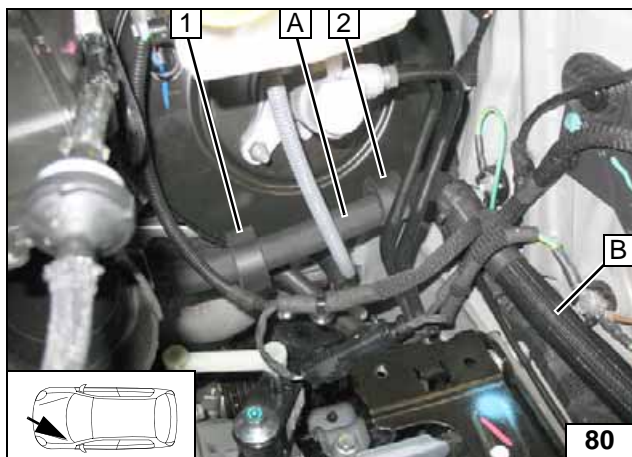


- 1 Hose section of engine outlet
- 2 Discard section
- 3 Hose section of heat exchanger inlet

**Cutting
point**

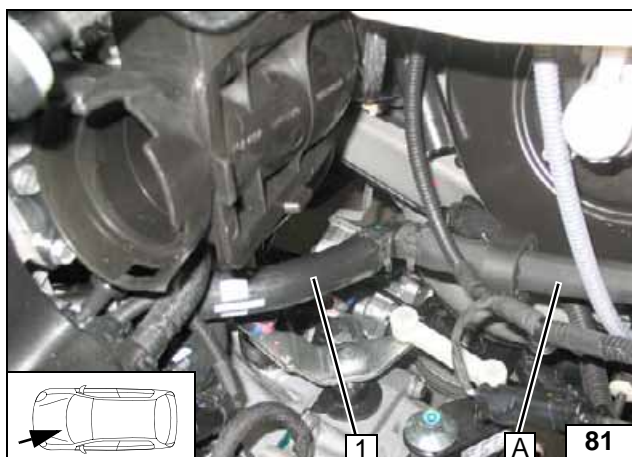


**Routing in
engine com-
partment**



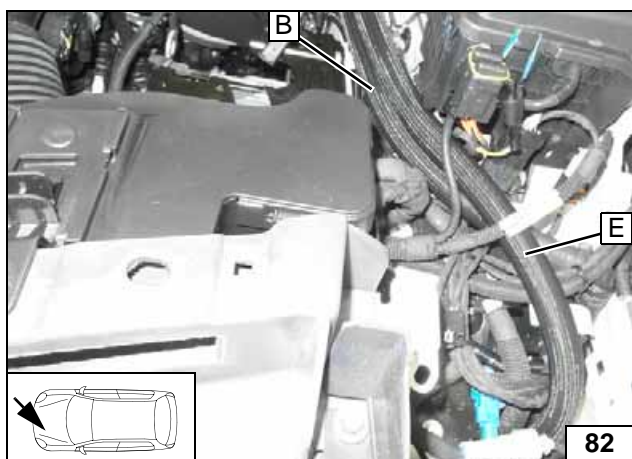
- 1 Align black (sw) rubber isolator to original vehicle wiring harness
- 2 Align black (sw) rubber isolator to original vehicle brake lines

Routing in engine compartment

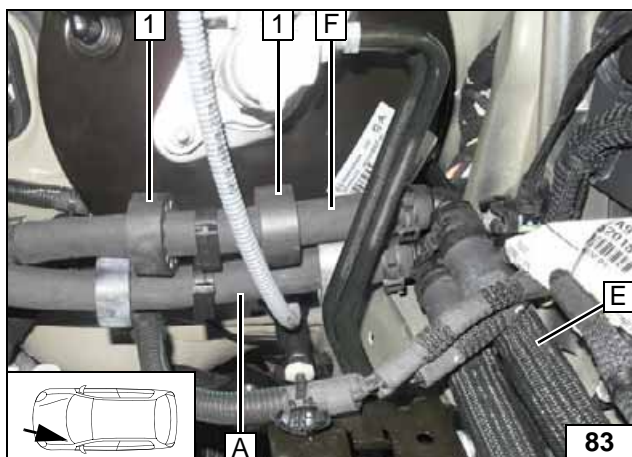


- 1 Hose of engine outlet

Connecting engine outlet



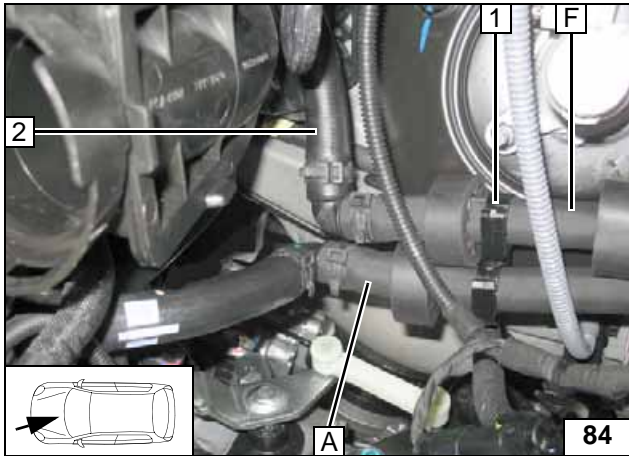
Routing in engine compartment



Align black (sw) rubber isolator [2x] 1 with hose A and brake booster.



Routing in engine compartment

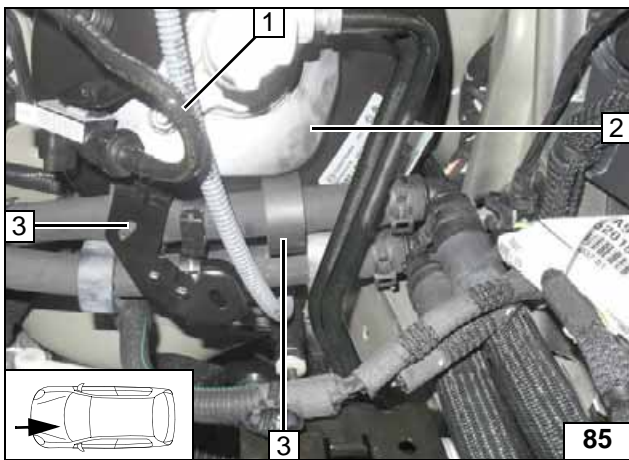


Align hoses. Ensure sufficient distance from adjacent components; correct if necessary.

- 1 Insert hose bracket
- 2 Hose of heat exchanger inlet



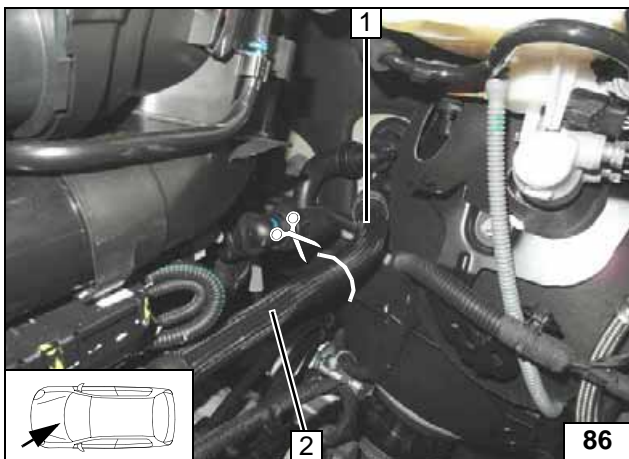
**Connect-
ing heat ex-
changer
inlet**



Install original vehicle bracket **2** (if available) on brake booster. Attach original vehicle vacuum line **1**. Align black (sw) rubber isolator **3** [2x] (1x hidden behind bracket) on bracket.



**Mounting
bracket**



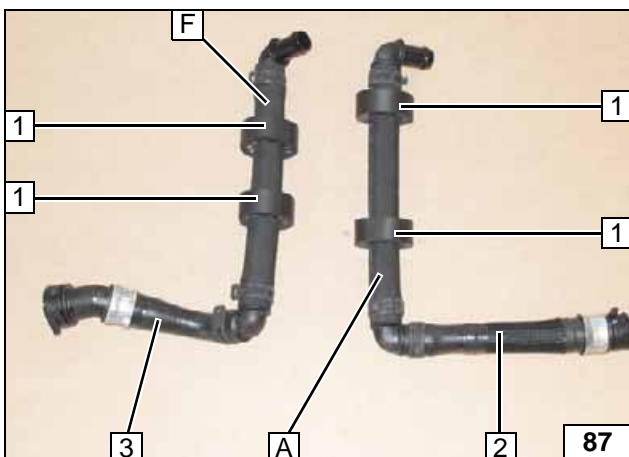
Diesel 84 kW

Remove braided protection hose in the area of the cutting points. Cut off hose on engine outlet/heat exchanger inlet at marking and discard.

- 1 Hose section of heat exchanger inlet
- 2 Hose section of engine outlet



**Cutting
point**

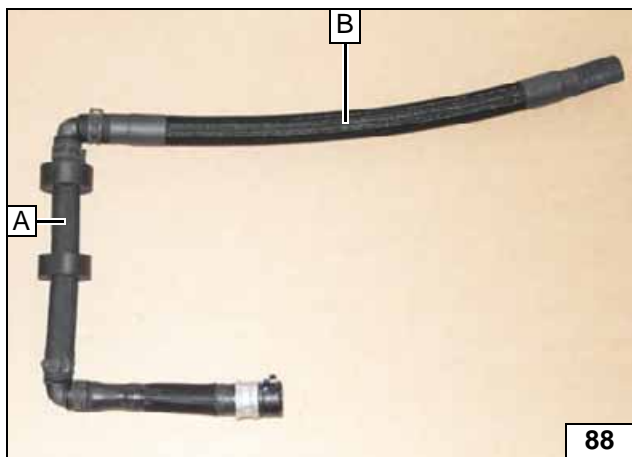


Slide on black (sw) rubber isolator **1** [4x] as shown.

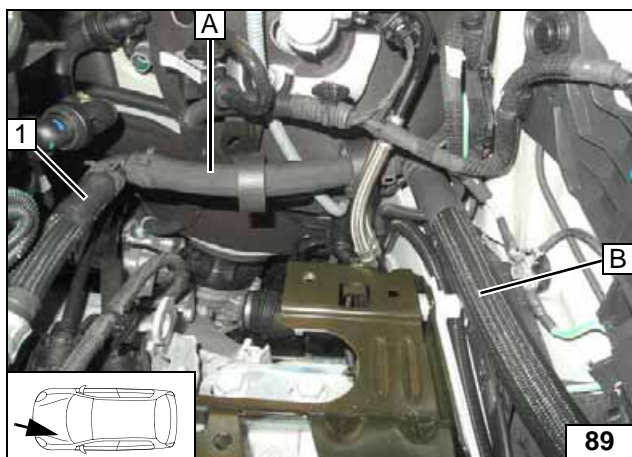
- 2 Hose section of engine outlet
- 3 Hose section of heat exchanger inlet



**Preparing
hose of
heat ex-
changer in-
let and
engine out-
let**

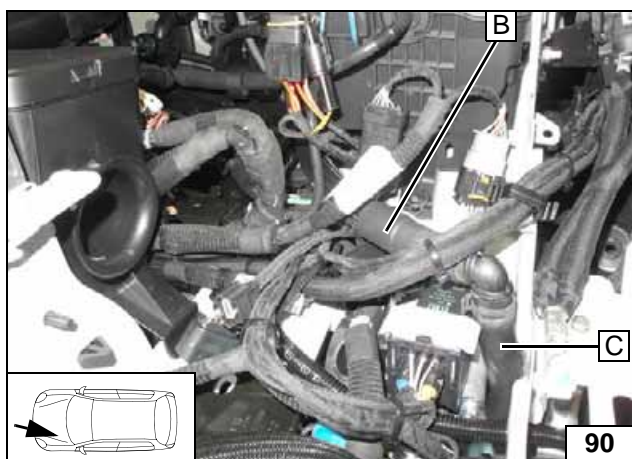


Preparing hose of heat exchanger inlet

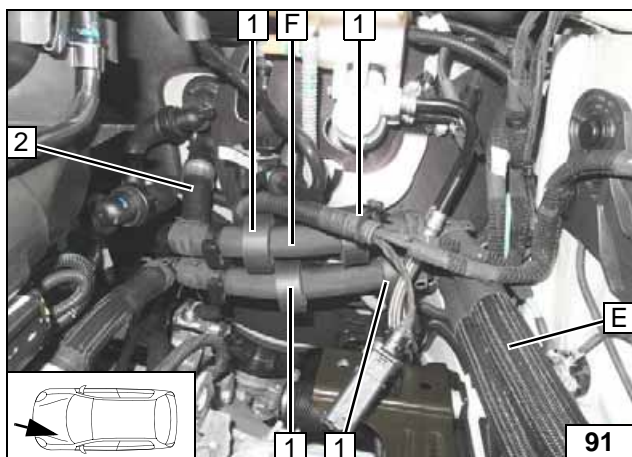


1 Hose of engine outlet

Connecting engine outlet

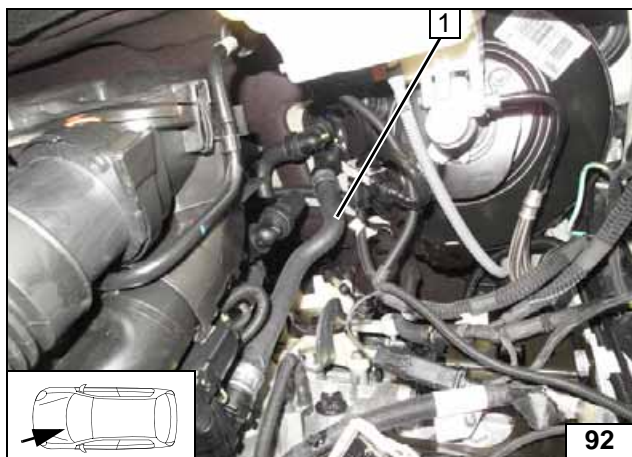


Routing hose B



1 Align black (sw) rubber isolator [2x] with original vehicle wiring harness and brake booster
2 Hose section of heat exchanger inlet

Connecting heat exchanger inlet

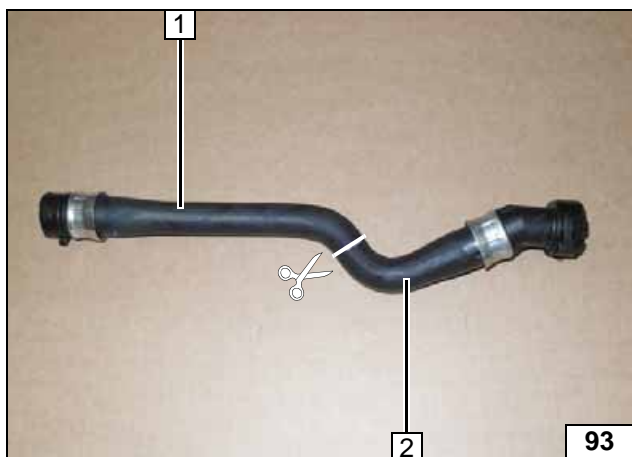


Diesel 68 kW

Remove hose on engine outlet/heat exchanger inlet 1.



Cutting point

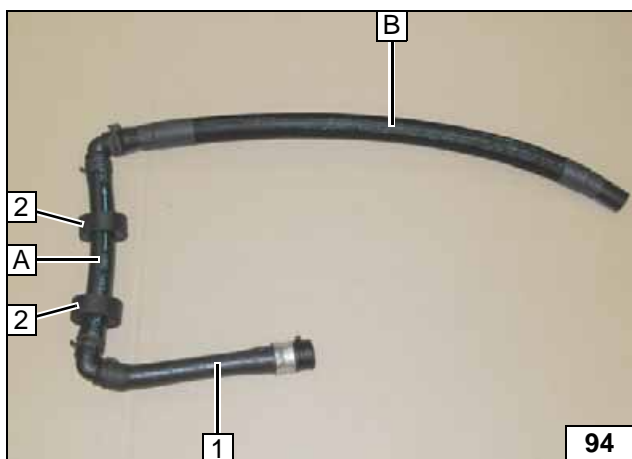


Cut off hose on engine outlet/heat exchanger inlet at marking.

- 1 Hose section of engine outlet
- 2 Hose section of heat exchanger inlet



Cutting point

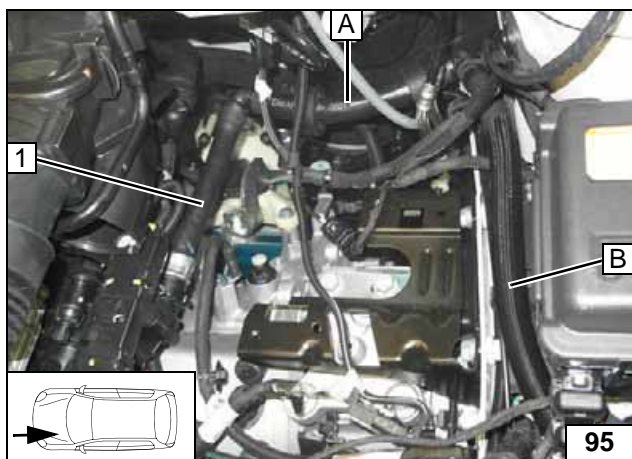


Slide on black (sw) rubber isolator 2 [2x] as shown.

- 1 Hose section of engine outlet

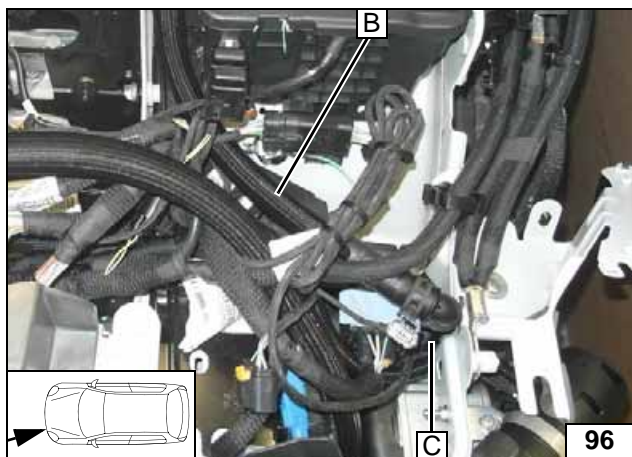


Preparing engine outlet hose

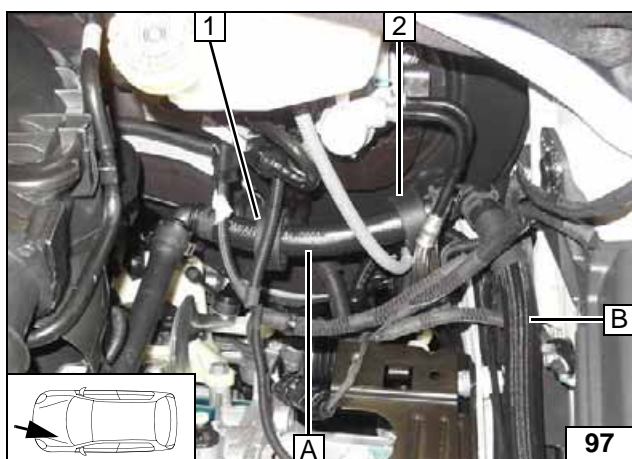


- 1 Hose of engine outlet

Connecting engine outlet

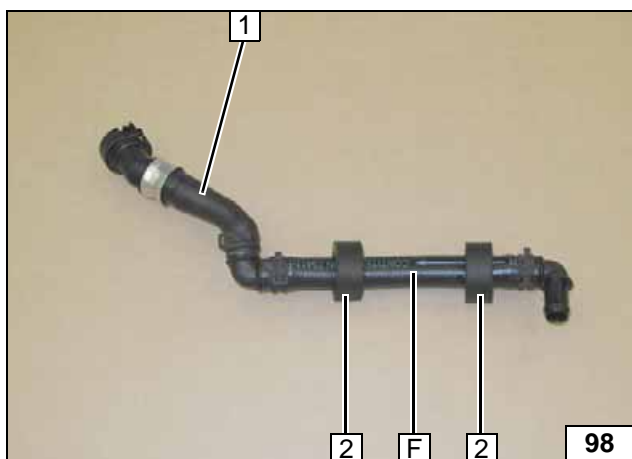


Routing in engine compartment



- 1 Align black (sw) rubber isolator with original vehicle wiring harness and brake booster
- 2 Align black (sw) rubber isolator with original vehicle brake line and brake booster

Aligning rubber isolator

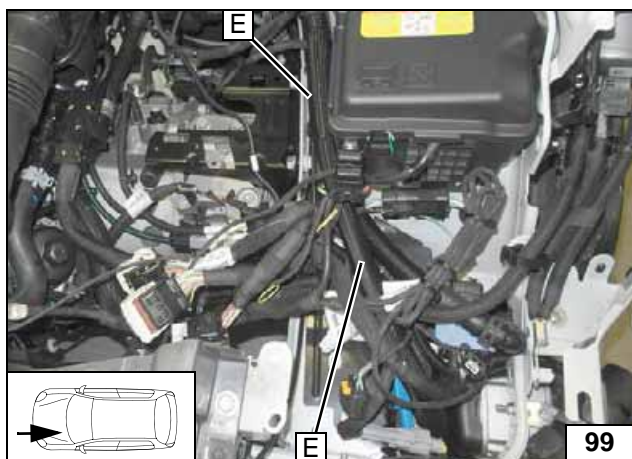


Slide on black (sw) rubber isolator 2 [2x] as shown.

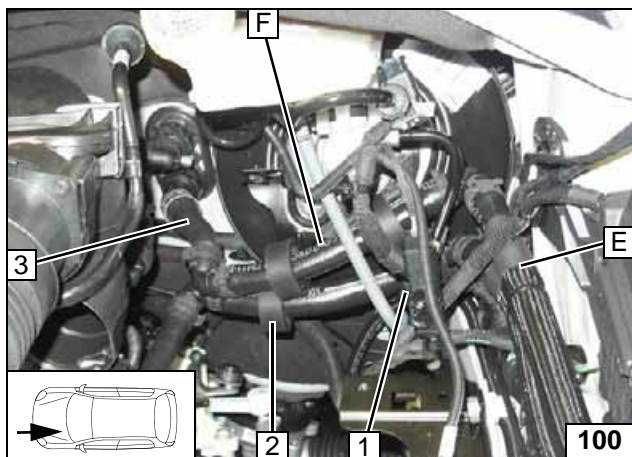
- 1 Hose section of heat exchanger inlet



Preparing hose of heat exchanger inlet

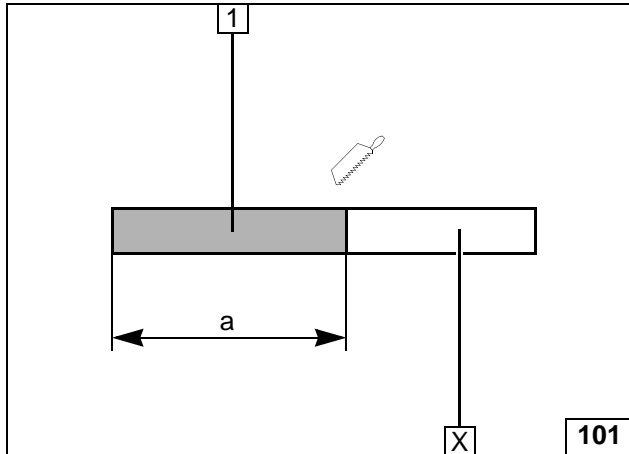
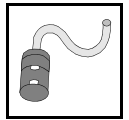


Routing hose E in engine compartment



- 1 Align black (sw) rubber isolator with original vehicle brake line and brake booster
- 2 Align black (sw) rubber isolator with original vehicle brake line and brake booster
- 3 Hose of heat exchanger inlet

**Connect-
ing heat ex-
changer
inlet**



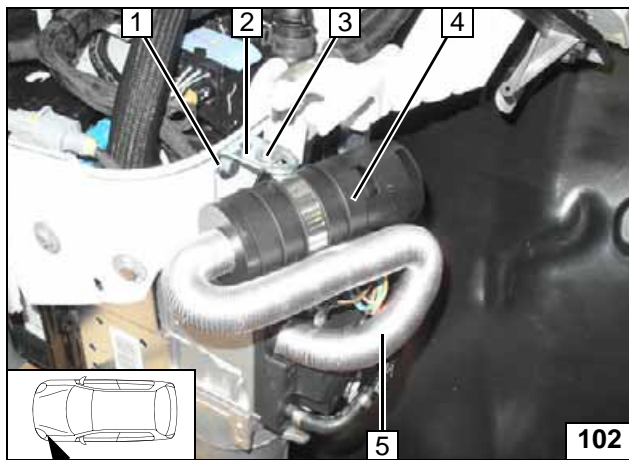
Combustion Air

Discard section X.

- 1 Combustion air pipe
a = 370



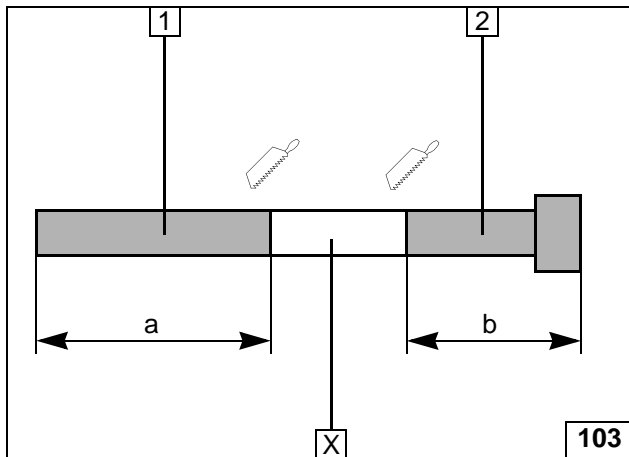
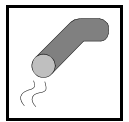
Cutting combustion air pipe to length



- 1 Existing hole, M6x20 bolt, large diameter washer, flanged nut
- 2 Angle bracket
- 3 M5x16 bolt, 51mm dia. p-clamp, washer, flanged nut
- 4 Silencer
- 5 Combustion air pipe



Installing combustion air pipe / silencer



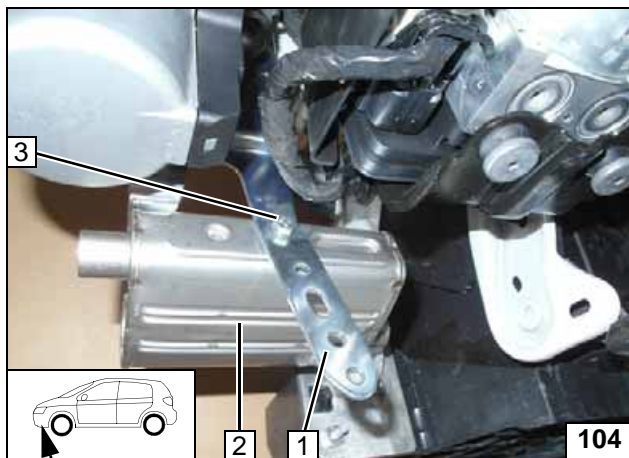
Exhaust Gas

Discard section X.

- 1 Exhaust pipe
a = 280
- 2 Exhaust end section
b = 210

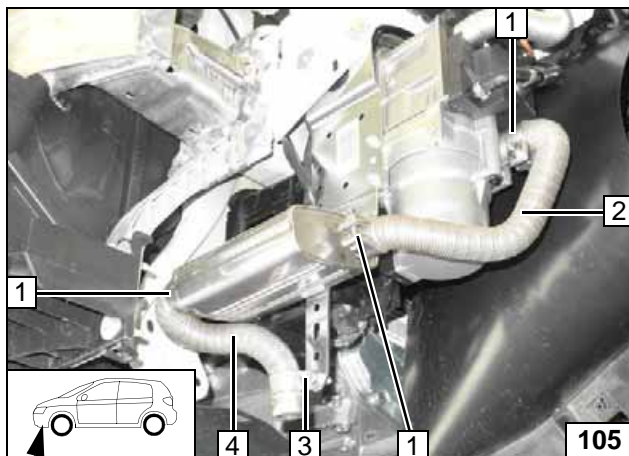


Preparing exhaust pipe



- 1 Perforated bracket
- 2 Silencer
- 3 M6x16 bolt, spring lockwasher

Mounting silencer

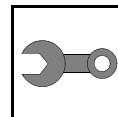


Check the position of the components; correct if necessary. Check that they have freedom of movement.

- 1 Hose clamp [3x]
- 2 Exhaust pipe
- 3 M6x20 bolt, p-clamp, flanged nut
- 4 Exhaust end section



Installing exhaust pipe and exhaust end section



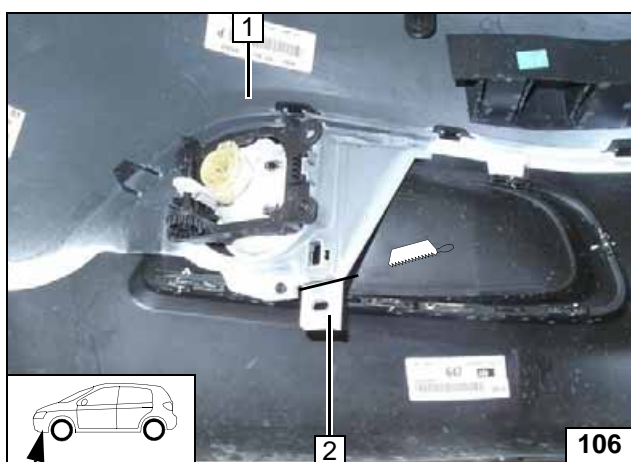
Final Work

WARNING!

Reassemble the disassembled components in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Insulate all loose wires and tie back. Only use manufacturer-approved coolant. Spray the heater components with anti-corrosion wax (Tectyl 100K, Order No. 111329).



- **Connect the battery.**
- **Fill and bleed the coolant circuit according to the vehicle manufacturer's instructions.**
- **Adjust digital timer, teach Telestart transmitter.**
- **Make settings on A/C control panel according to the "Operating Instructions for End Customer".**
- **Place caution label "Switch off parking heater before refuelling" in the area of the filler neck.**
- **For initial startup and function check, please see installation instructions.**

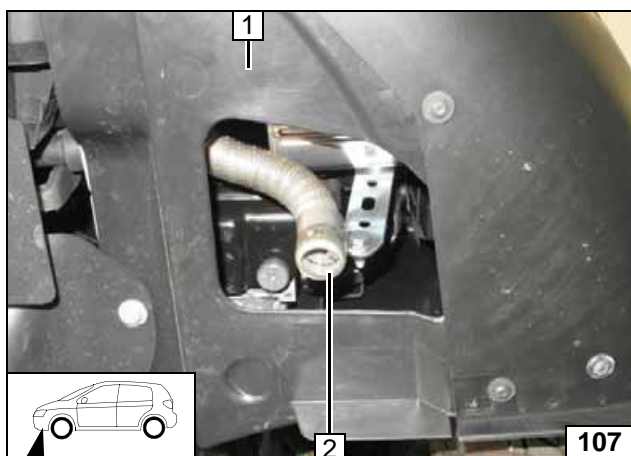


Cut off tab 2 along the cutting line and discard.

- 1 Bumper (interior view)



Adapting bumper

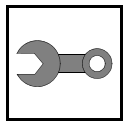


Ensure sufficient distance from adjacent components; correct if necessary.

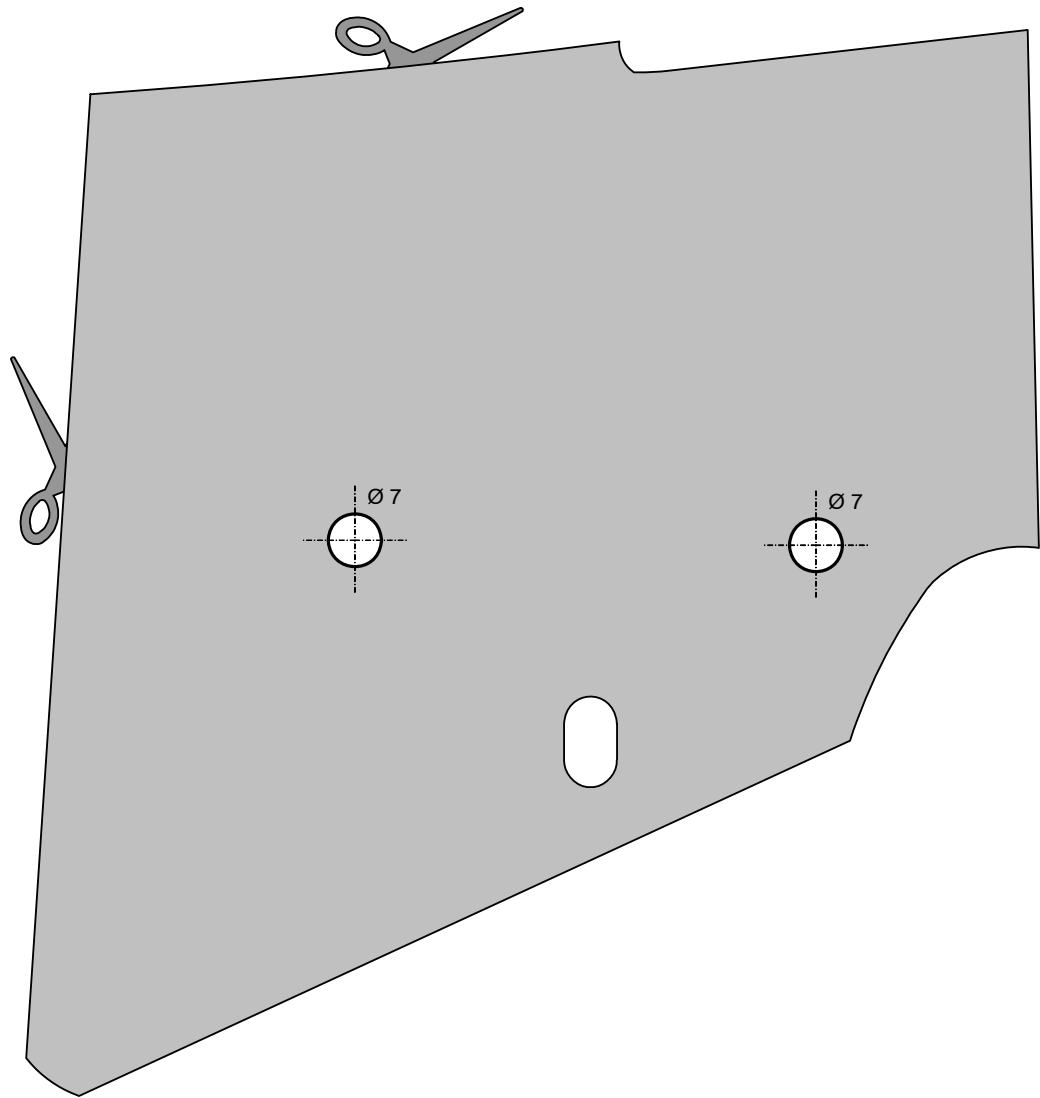
- 1 Wheel well trim mounted
- 2 Exhaust end section



Aligning exhaust end section



Drilling Template



100mm



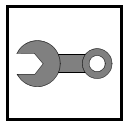
Scale 1:1

Compare size of the printed version with dimension lines.
Permitted tolerance a maximum of 2%.

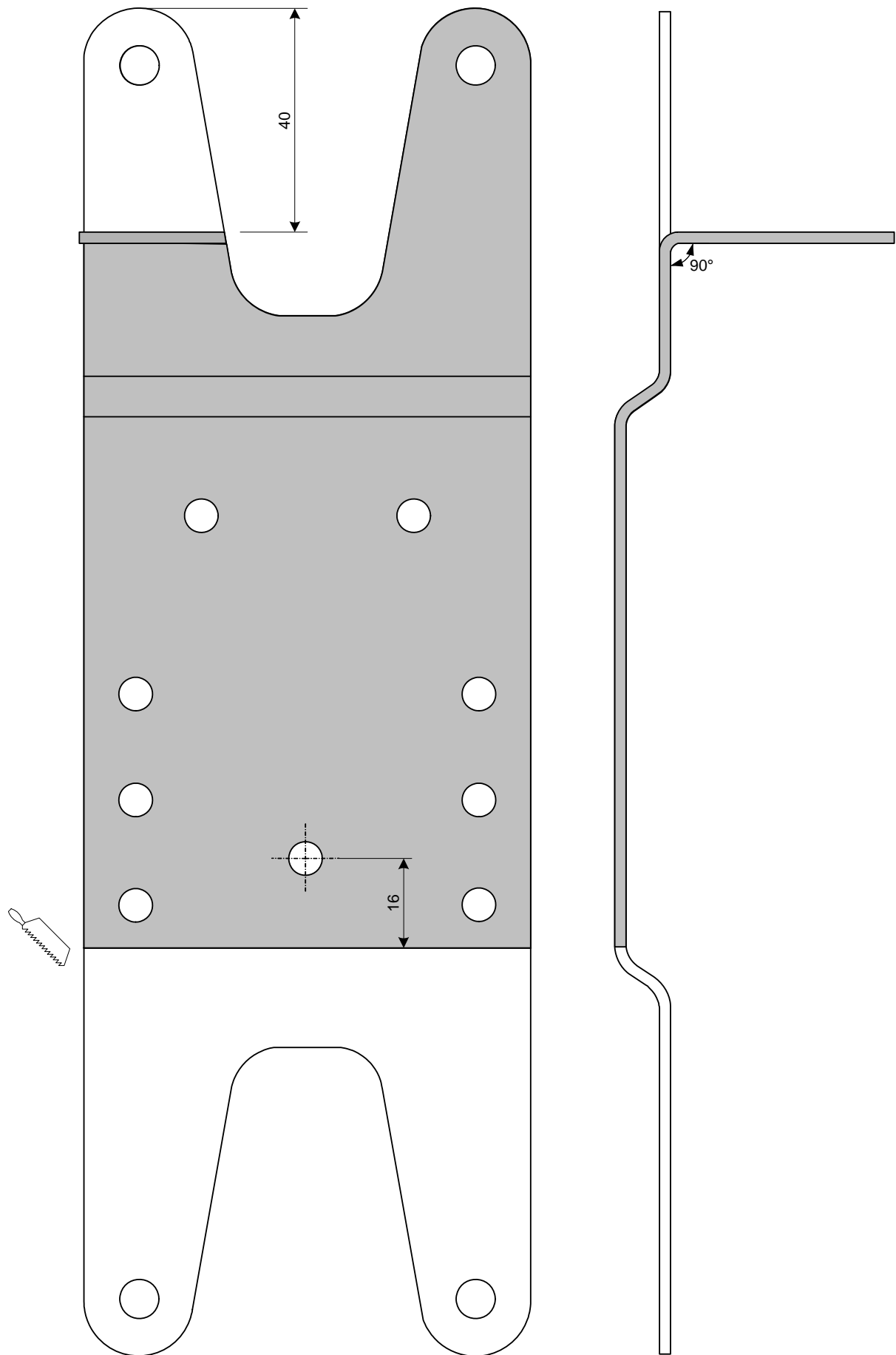
Set the printer settings to "no margin" or "minimise margins" and 100% of the normal size.

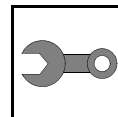
100mm

0

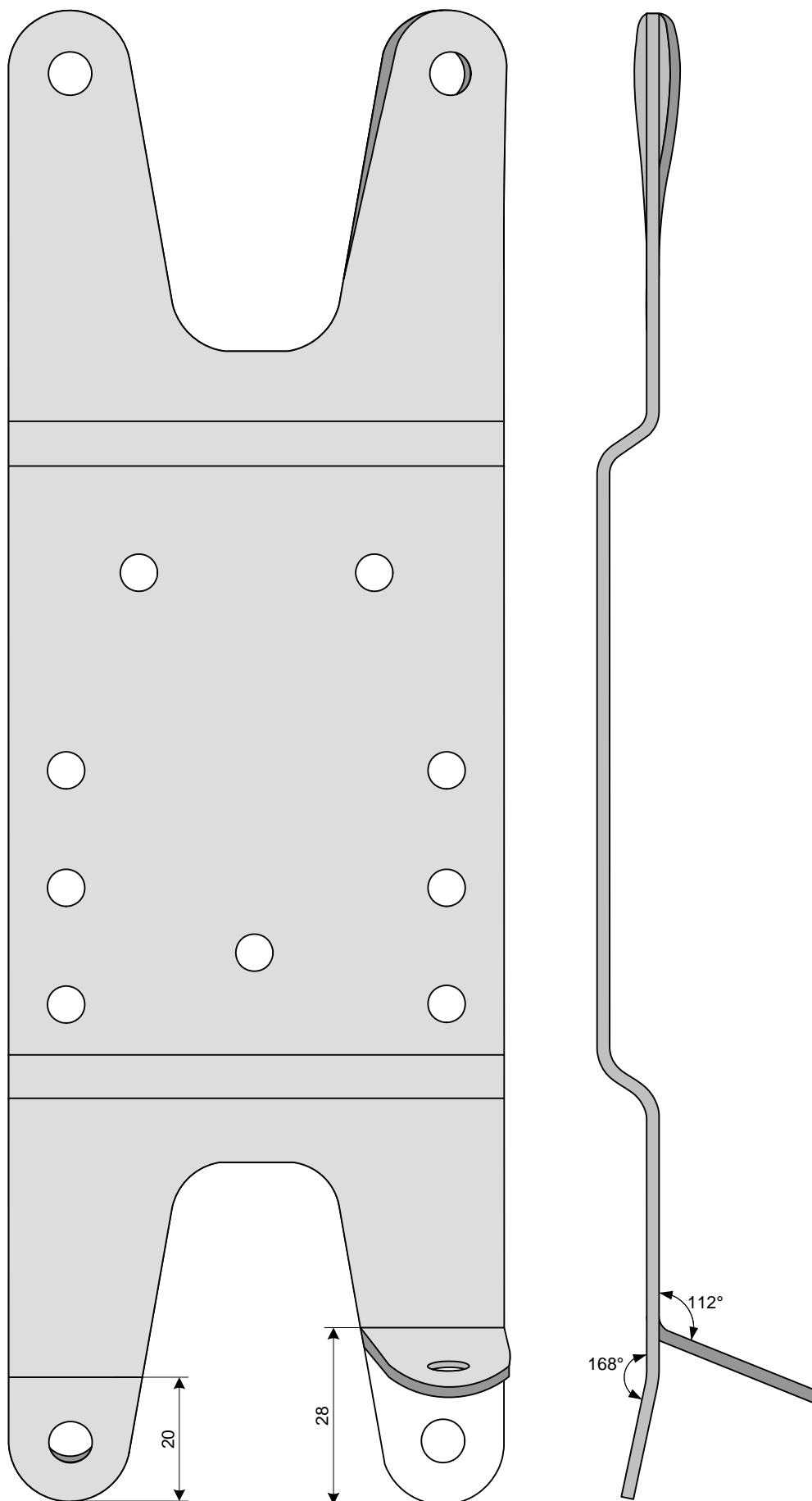


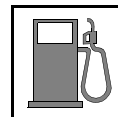
Template for Bracket A



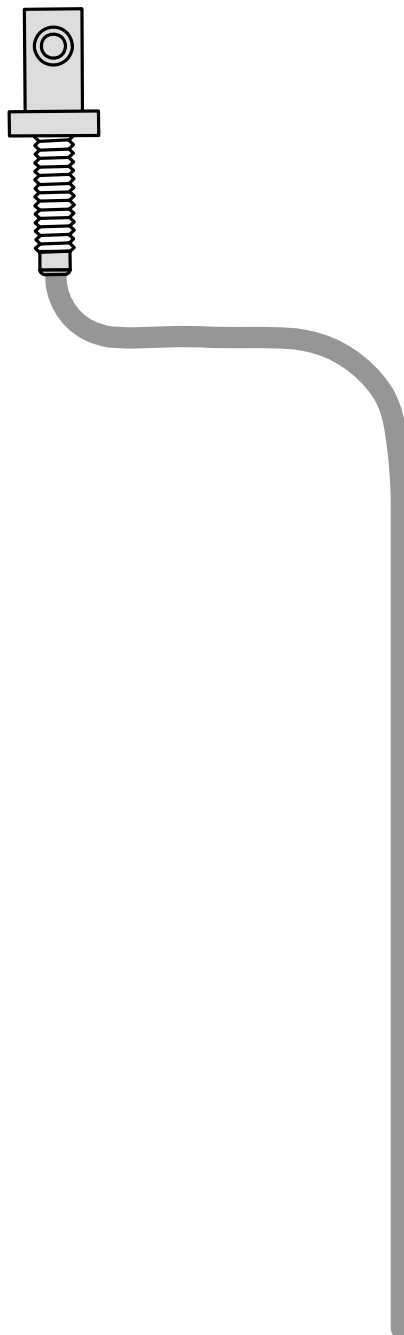


Template for Bracket B





Template for Fuel Standpipe



100mm



Scale 1:1

Compare size of the printed version with dimension lines.
Permitted tolerance a maximum of 2%.

Set the printer settings to "no margin" or "minimise margins" and 100% of the normal size.

100mm

0

Operating Instructions for Manual Air-Conditioning

Please remove page and add to the vehicle operating instructions.

Note:

We recommend matching the heating time to the driving time.

Heating time = driving time

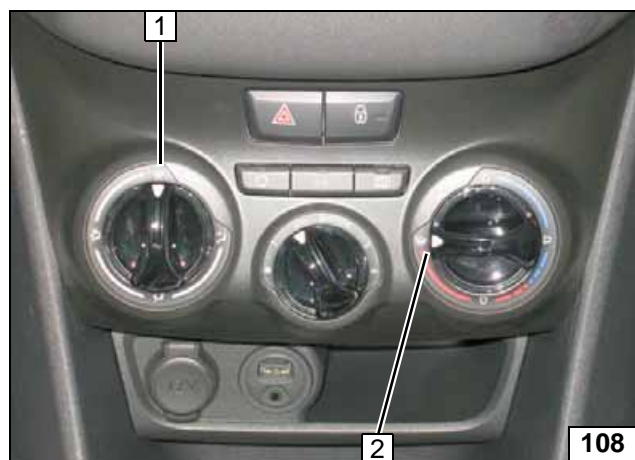
Example:

For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation.

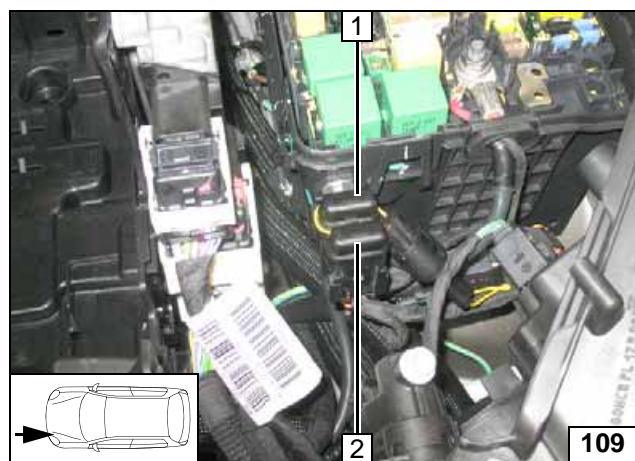
For instructions on deactivation, please refer to the operating instructions of the vehicle.

Before parking the vehicle, make the following settings:



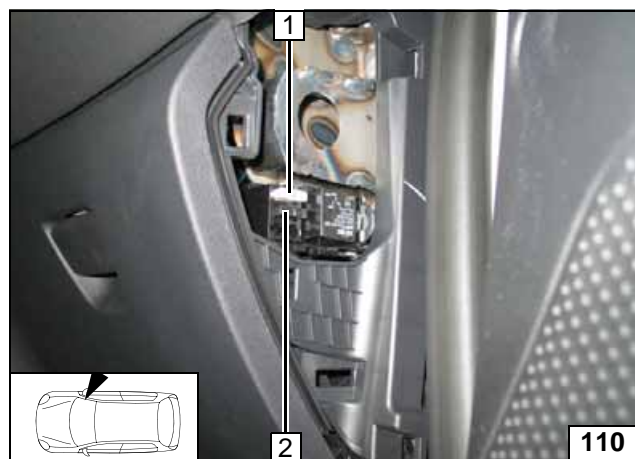
- 1 Air outlet to windscreen
- 2 Set temperature to "max."

A/C control panel



- 1 30A main fuse F2 of passenger compartment
- 2 20A heater fuse F1

Engine compartment fuses



- 1 25A fan fuse F4
- 2 1A heater control fuse F3

Passenger compartment fuses



Operating Instructions for Automatic Air-Conditioning

Please remove page and add to the vehicle operating instructions.

Note:

We recommend matching the heating time to the driving time.
Heating time = driving time

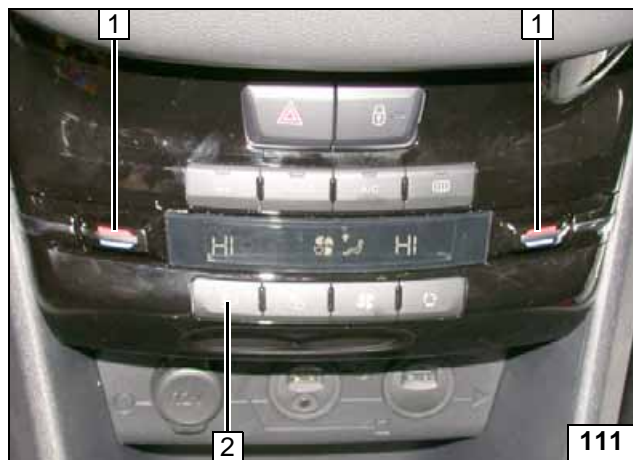
Example:

For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation.

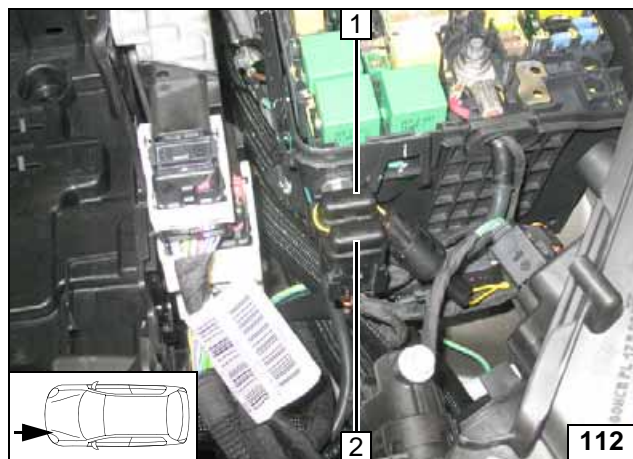
For instructions on deactivation, please refer to the operating instructions of the vehicle.

Before parking the vehicle, make the following settings:



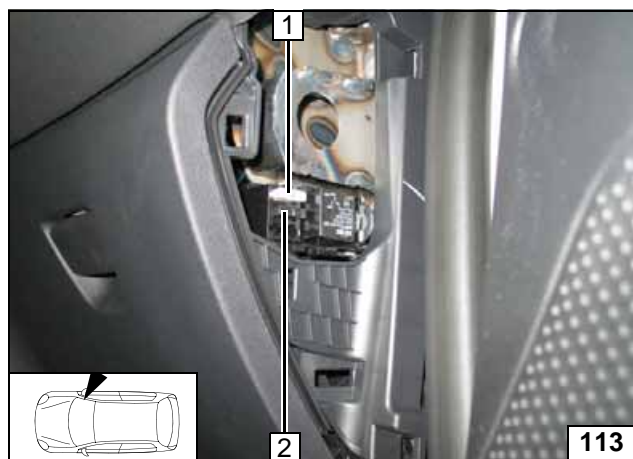
- 1 Set temperature on both sides to "HI"
- 2 Air outlet pointing "upward"

A/C control panel



- 1 30A main fuse F2 of passenger compartment
- 2 20A heater fuse F1

Engine compartment fuses



- 1 25A fan fuse F4
- 2 1A heater control fuse F3

Passenger compartment fuses

