Water Heater

Thermo Top Evo Parking Heater

E1
00 0258

Installation Documentation
Hyundai i20

Validity

Manufacturer	Model	Type	EG-BE No. / ABE
Hyundai	i20	GB	e11 * 2007 / 46 * 1600 *

Motorisation	Fuel	Transmission type	Output in kW	Displacement in cm³	Engine code
1.2	Petrol	SG	62	1248	G4LA

SG = manual transmission

From Model Year 2015
Left-hand drive vehicle

Verified equipment variants: Automatic air-conditioning
Front fog lights

Not verified: Manual A/C system
Alarm system

Total installation time: approx. 6 hours

Hyundai i20

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Necessary Components

- Basic delivery scope of Thermo Top Evo based on price list
- Installation kit for Hyundai i20 2015 Petrol: **1323913A**
- Heater control in accordance with price list and upon consultation with end customer
- In case of MultiControl CAR installation: MultiControl installation frame: **9030077A**
- In case of Telestart, indicator lamp in accordance with price list and in consultation with end customer

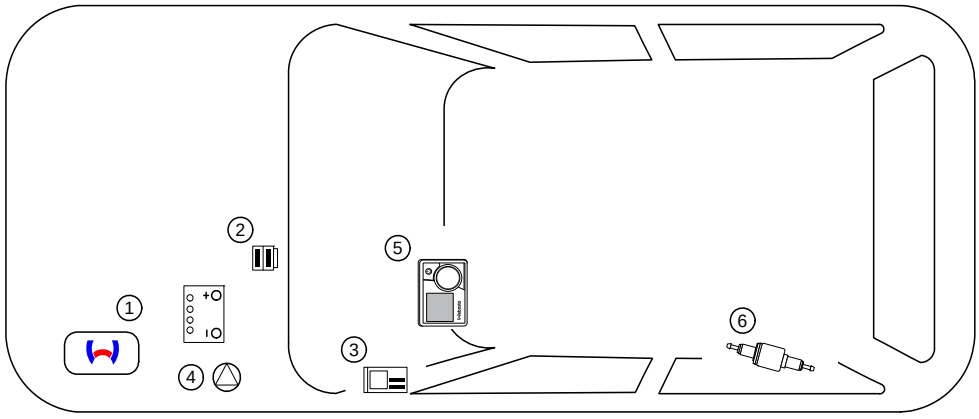
Installation instructions:

- Arrange for the vehicle to be delivered with the tank only about ¼ full.
- The installation location of the push button in case of Telestart or Thermo Call should be confirmed with the end customer.
- Depending on the available space and manufacturer's instructions, we recommend the use of a vehicle battery with more electrical capacity.

Installation Overview

Legend:

1. Heater
2. Engine compartment fuse holder
3. Passenger compartment relay and fuse holder
4. Circulating pump
5. MultiControl CAR
6. Metering pump



Information on Total Installation Time

The total installation time includes the time needed for mounting and demounting of the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater. The total installation time may vary for vehicle equipment other than provided.

Information on Operating and Installation Instructions

1 Important notes (not complete)

1.1 Installation and repair

The improper installation or repairing of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.

To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.

Installation and repair may ONLY be carried out by persons trained and certified in a Webasto training course. NEVER try to install or repair Webasto heating or cooling systems if you have not completed a Webasto training course, you do not have the necessary technical skills and you do not have the technical documentation, tools and equipment available to ensure that you can complete the installation and repair work properly.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

1.2 Operation

To ensure safe operation, we recommend having the heater checked every two years by an authorised Webasto dealer, especially when used over a long period and/or under extreme environmental conditions.

Do not operate the heater in closed rooms due to the danger of poisoning and suffocation.

Always switch off the heater before refuelling.

The heater may only be used with the prescribed fuel Diesel (DIN EN 590) or petrol (DIN EN 228).

The heater may not be cleaned with a high-pressure cleaner.

1.3 Please note

ALWAYS follow all Webasto installation and operating instructions and observe all warnings.

To become familiar with and understand all functions and properties of the heater, the operating instructions must be read carefully and observed at all times.

For proper, safe installation and repair work, the installation instructions with all warnings and safety information must be carefully read and observed at all times. Please always contact a workshop authorised by Webasto for all installation and repair work.

Important

Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.

This liability exclusion particularly applies to improper installations and repairs, installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.

The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components have to audibly click into place during installation.

Sharp edges should be fitted with rub protection. Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329).

Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components!

The initial startup is to be executed with the Webasto Thermo Test.

When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted.

2 Statutory regulations governing installation

Guidelines	TT-Evo
Heating Directive ECE R122	E1 00 0258
EMC Directive ECE R10	E1 04 5627

Note

The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

Important

Failure to follow the installation instructions will result in the invalidation of the type approval for the heater and therefore invalidation of the general **homologation of the vehicle**.

Note

The heater is licensed in accordance with paragraph 19, section 3, No. 2b of the StVZO (German Road Traffic Licensing Authority).

2.1 Excerpt from the directive 122 (heater) section 5 for the installation of the heater.

Beginning of excerpt.

ANNEX VII

REQUIREMENTS FOR COMBUSTION HEATERS AND THEIR INSTALLATION

1. GENERAL REQUIREMENTS

1.7.1. A clearly visible tell-tale in the operator's field of view shall inform when the combustion heater is switched on or off.

2. VEHICLE INSTALLATION REQUIREMENTS

2.1. Scope

2.1.1. Subject to paragraph 2.1.2. combustion heaters shall be installed according to the requirements of this Annex.

2.1.2. Vehicles of category O having liquid fuel heaters are deemed to comply with the requirements of this Annex.

2.2. Positioning of heater

2.2.1. Body sections and any other components in the vicinity of the heater must be protected from excessive heat and the possibility of fuel or oil contamination.

2.2.2. The combustion heater shall not constitute a risk of fire, even in the case of overheating. This requirement shall be deemed to be fulfilled if the installation ensures an adequate distance to all parts and suitable ventilation, by the use of fire resistant materials or by the use of heat shields.

2.2.3. In the case of M2 and M3 vehicles, the heater must not be positioned in the passenger compartment. However, an installation in an effectively sealed envelope which also complies with the conditions in paragraph 2.2.2 may be used.

2.2.4. The label referred to in paragraph 1.4 or a duplicate, must be positioned so that it can be easily read when the heater is installed in the vehicle.

2.2.5. Every reasonable precaution should be taken in positioning the heater to minimise the risk of injury and damage to personal property.

2.3. Fuel supply

2.3.1. The fuel filler must not be situated in the passenger compartment and must be provided with an effective cap to prevent fuel spillage.

2.3.2. In the case of liquid fuel heaters, where a supply separate to that of the vehicle is provided, the type of fuel and its filler point must be clearly labelled.

2.3.3. A notice, indicating that the heater must be shut down before refuelling, must be affixed to the fuelling point. In addition a suitable instruction must be included in the manufacturer's operating manual.

2.4. Exhaust system

2.4.1. The exhaust gas outlet must be located so as to prevent emissions from entering the vehicle through ventilators, heated air inlets or opening windows.

2.5. Combustion air inlet

2.5.1. The air for the combustion chamber of the heater must not be drawn from the passenger compartment of the vehicle.

2.5.2. The air inlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

2.6. Heating air inlet

2.6.1. The heating air supply may be fresh or recirculated air and must be drawn from a clean area not likely to be contaminated by exhaust fumes emitted either by the propulsion engine, the combustion heater or any other vehicle source.

2.6.2. The inlet duct must be protected by mesh or other suitable means.

2.7. Heating air outlet

2.7.1. Any ducting used to route the hot air through the vehicle must be so positioned or protected that no injury or damage could be caused if it were to be touched.

2.7.2. The air outlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

End of excerpt.

In multilingual versions the German language is binding.

Information on Validity

This installation documentation applies to Hyundai i20 Petrol vehicles - for validity, see page 1 - from model year 2015 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this installation documentation.

Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

Technical Information

Special Tools
- Hose clamp pliers for auto-tightening hose clamps
- Hose clamp pliers for Clic hose clamps of type W
- Automatic wire stripper 0.2 - 6mm²
- Crimping pliers for cable lug / tab connector 0.5 - 6mm²
- Torque wrench for 2.0 - 10 Nm
- Hose clamping pliers
- Metric thread-setter kit
- Webasto Thermo Test Diagnosis with current software

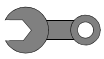
Dimensions
- All dimensions are in mm.

Tightening torque values
- Tightening torque values of 5x13 heater bolts and 5x11 heater stud bolts = 8Nm.
- Tightening torque values of 5x15 water connection piece retaining plate bolt = 7Nm.
- Tighten other bolt connections in accordance with manufacturer's instructions or in accordance with state-of-the-art-technology.

Explanatory Notes on Document

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps.

Mechanical system



Electrical system

Coolant circuit

Combustion air

Fuel

Exhaust gas

Software

Special features are highlighted using the following symbols:

Specific risk of damage to components.

Specific risk due to electrical voltage

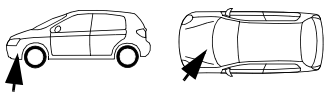
Specific risk of injury or fatal accidents.

Specific risk of fire and explosion.

Reference to general installation instructions of the Webasto components or to the manufacturer's vehicle-specific documents.

Reference to a special technical feature.

The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle



Tightening torque according to the manufacturer's vehicle-specific documents.

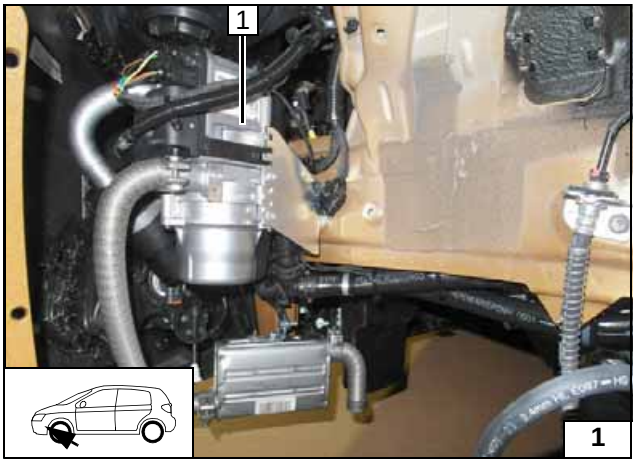
Preliminary Work

Vehicle

- Open the fuel tank cap.
- Ventilate the fuel tank.
- Close the fuel tank cap again.
- Depressurise the cooling system.
- Disconnect and remove the battery.
- Remove the engine control unit and bracket.
- Disconnect the central electrical box of the passenger compartment and lay it aside.
- Remove the left front wheel.
- Remove the left wheel well trim.
- Remove the engine underride protection.
- Remove the underbody trim.
- Remove the fuel tank.
- Remove the fuel-tank sending unit in accordance with the manufacturer's instructions.
- Remove the lower instrument panel trim on the driver's side.
- Remove the A-pillar trim on the driver's side (only in case of Telestart and/or Thermo Call).

Heater

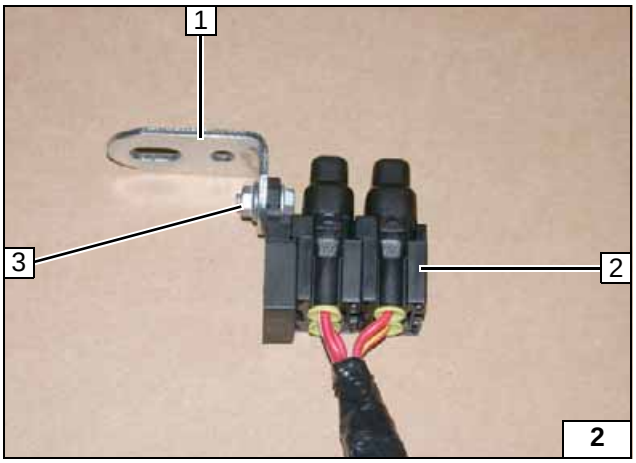
- Remove years that do not apply from the type and duplicate label.
- Attach the duplicate label (type label) in the appropriate place in the engine compartment.



Heater Installation Location

1 Heater

Installation location



2

Preparing Electrical System

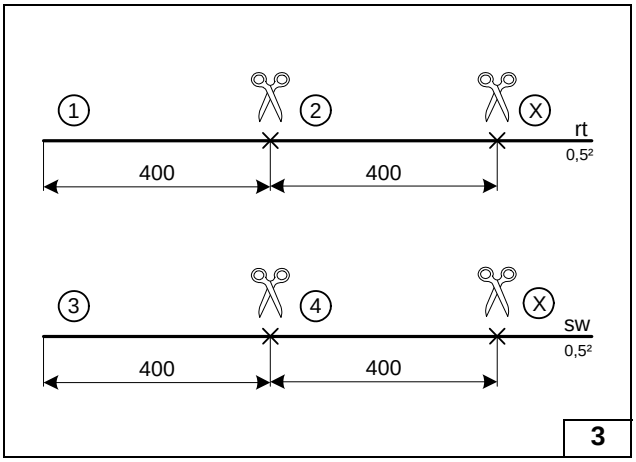
Wire sections retain their numbering throughout the entire document.

Produce all following electrical connections as shown in wiring diagram.

Preparing engine compartment fuse holder

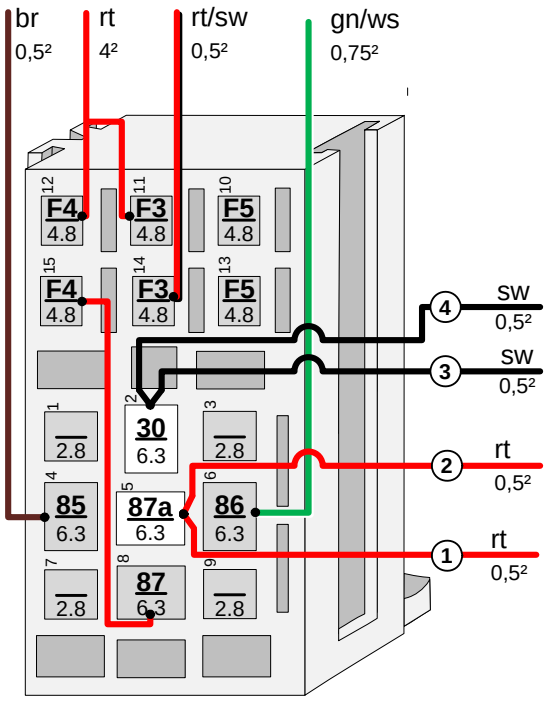
1 Angle bracket
2 Engine compartment fuse holder
3 M5x16 bolt, washer [2x], retaining plate of fuse holder, nut

Discard sections **X**.



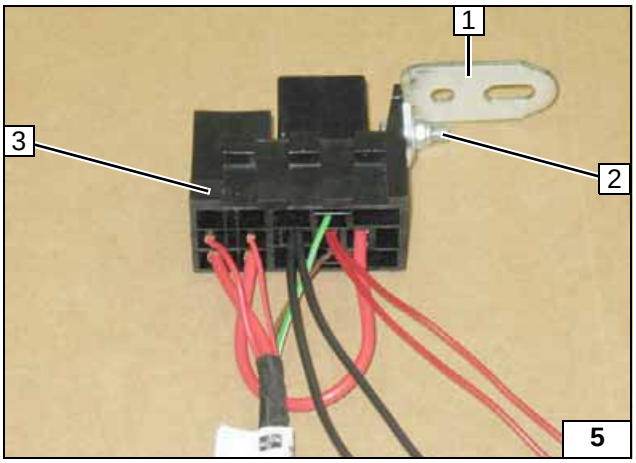
3

Cutting to length / assigning wires



4

Connecting wires to socket of passenger compartment relay and fuse holder



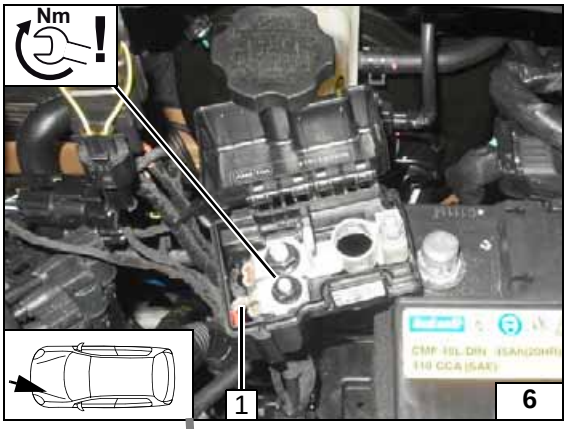
1 Angle bracket
2 M5x16 bolt, washer [2x], nut
3 Passenger compartment relay and fuse holder

Preparing passenger compartment relay and fuse holder

Electrical System

Positive wire

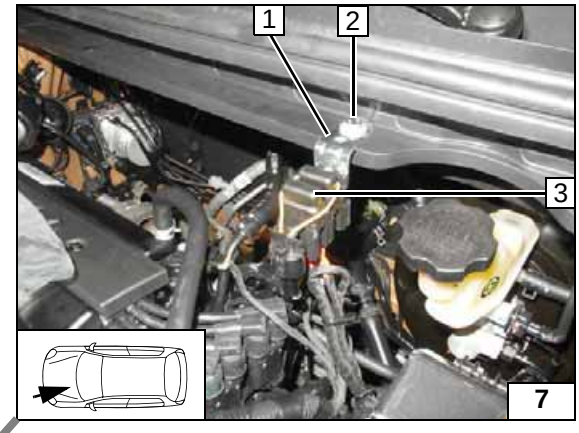
1 Positive wire on positive distributor

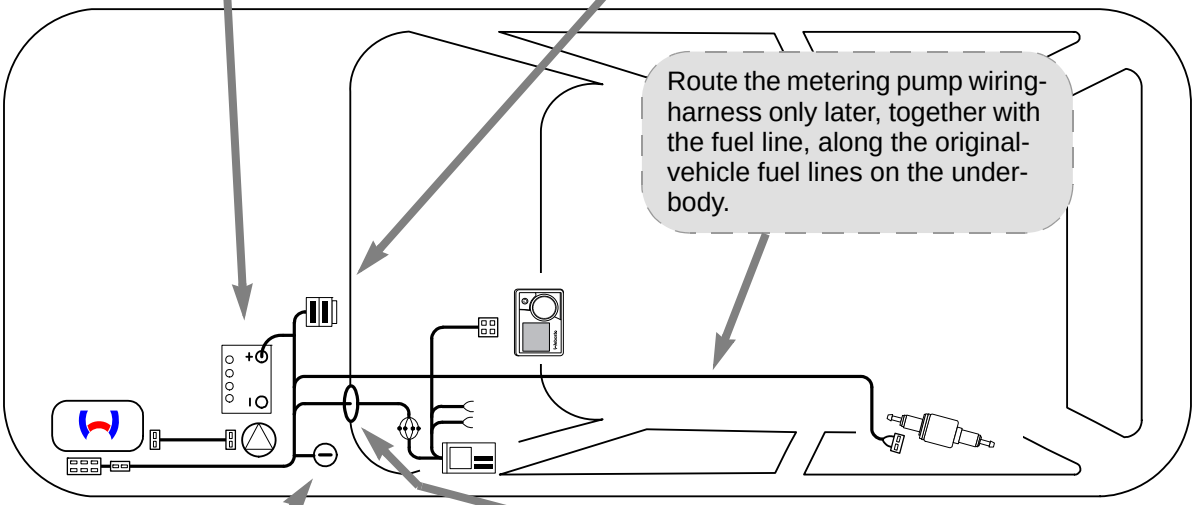


Engine compartment fuse holder

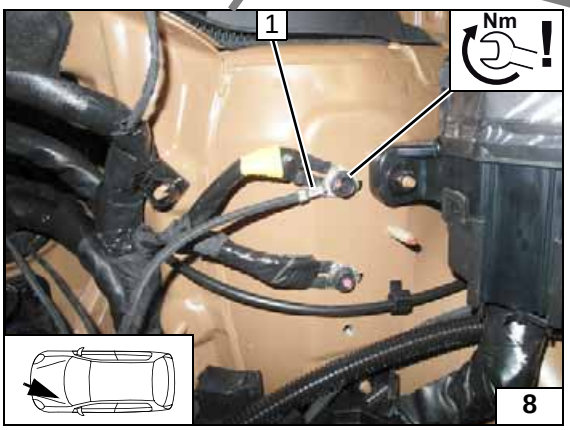
Remove mounting clip at position **2**.

1 Angle bracket
2 M6x20 bolt, washer [2x], flanged nut
3 Fuses F1-2



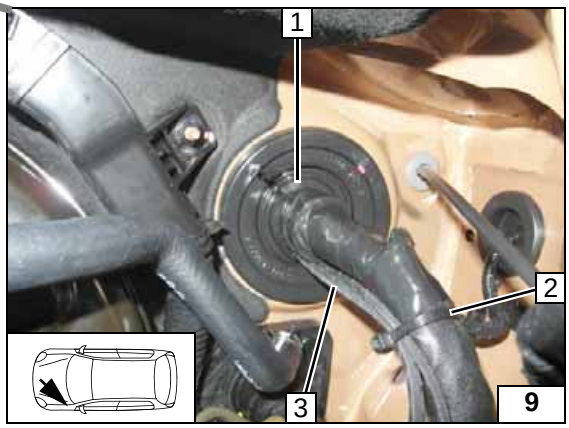


Wiring harness routing diagram



Earth wire

1 Earth wire on original vehicle earth support point

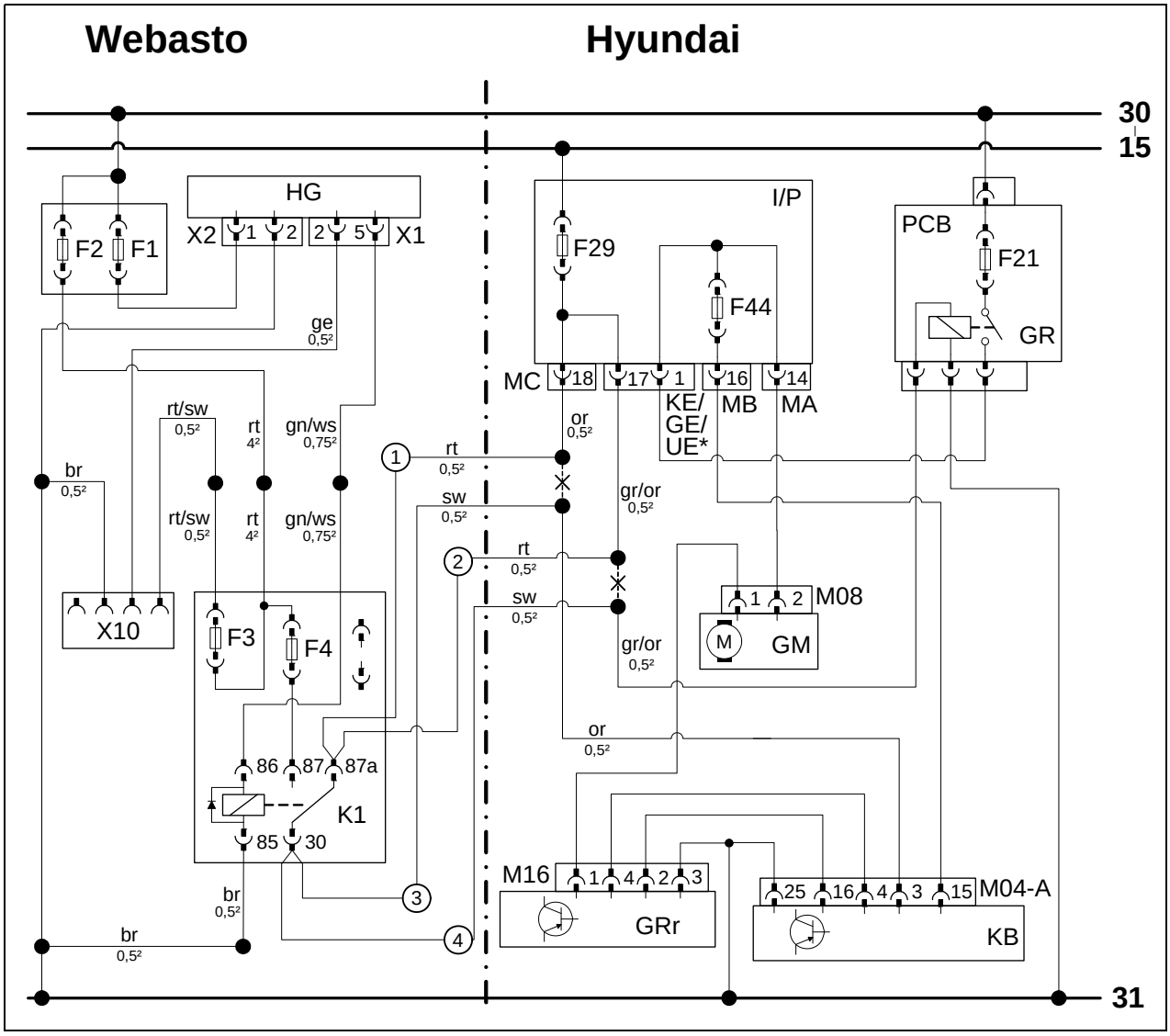


Wiring harness pass through

Route wiring harnesses of heater and heater control **3** through protective rubber plug **1** into the passenger compartment.

2 Cable tie

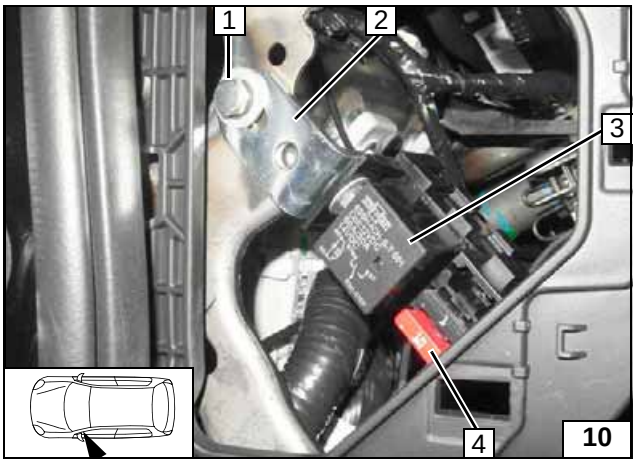
Fan Controller for Automatic Air-Conditioning



Wiring diagram

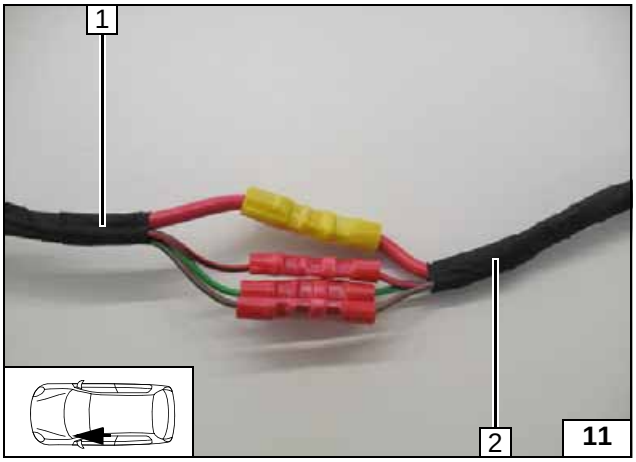
Webasto components		Vehicle components		Colours and symbols	
HG	TT-Evo heater	I/P	Central electrical box for passenger compartment	rt	red
X1	6-pin heater connector			sw	black
X2	2-pin heater connector	F29	10A fuse	ge	yellow
F1	20A fuse	F44	10A fuse	gn	green
F2	30A fuse	MC	Connector I/P	br	brown
X10	4-pin connector of heater control	KE/GE/UE*	Connector I/P dependent on engine	ws	white
				or	orange
K1	Fan relay	MB	Connector I/P	gr	grey
F3	1A fuse	MA	Connector I/P		
F4	10A fuse	PCB	Fuse and relay box		
		F21	40A fuse		
		GR	Fan relay		
		GM	Fan motor		
		M08	Connector GM		
		GRr	Fan controller		
		M16	Connector GRr		
		KB	A/C control unit	**X**	Cutting point
		M04-A	KB Connector	Wiring colours may vary.	

Legend



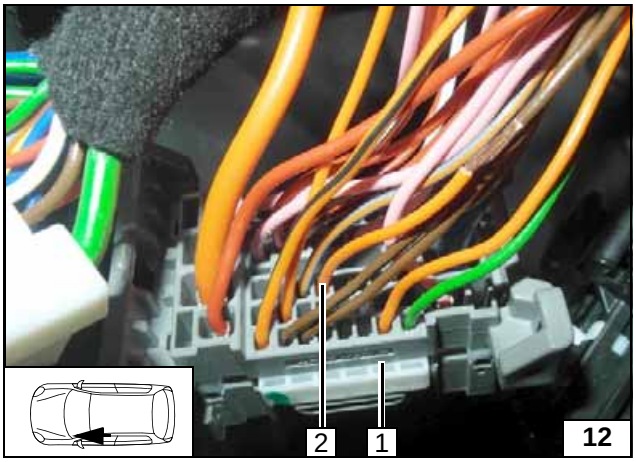
1 M6x20 bolt, spring lockwasher, large diameter washer, original vehicle nut
2 Angle bracket
3 K1 relay
4 10A fuse F4

Installing passenger compartment relay and fuse holder



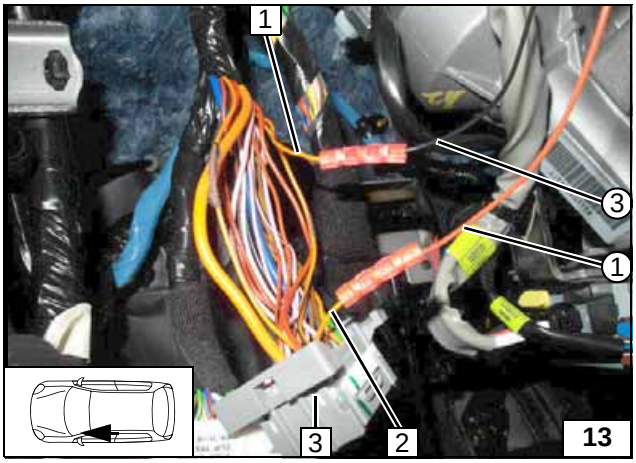
1 Wiring harness of passenger compartment relay and fuse holder
2 Wiring harness of heater

Connecting same colour wires of wiring harnesses



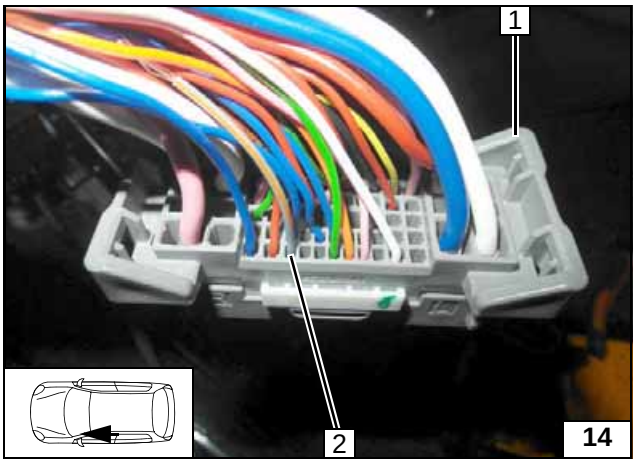
1 Grey connector I/P-MC (back side of central electrical box)
2 Socket of orange (or) wire, pin 18

View of connector I/P-MC



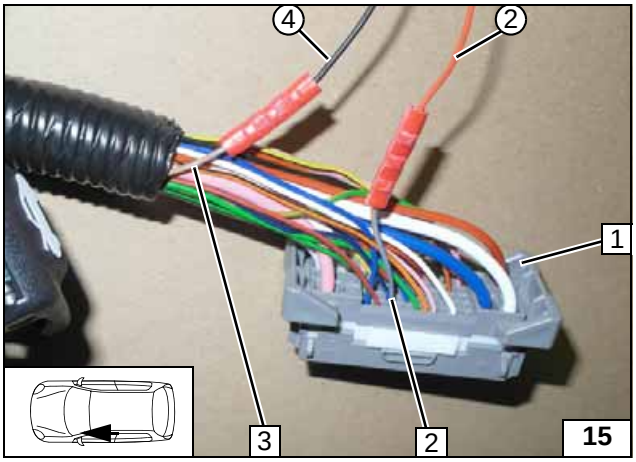
1 Orange (or) wire of connector M04-A, pin 3, from A/C control unit
2 Orange (or) wire of connector I/P-MC/ pin 18, from central electrical box
3 Grey connector I/P-MC (back side of central electrical box)
① Red (rt) wire of K1/87a
③ Black (sw) wire of K1/30

Connection of central electrical box



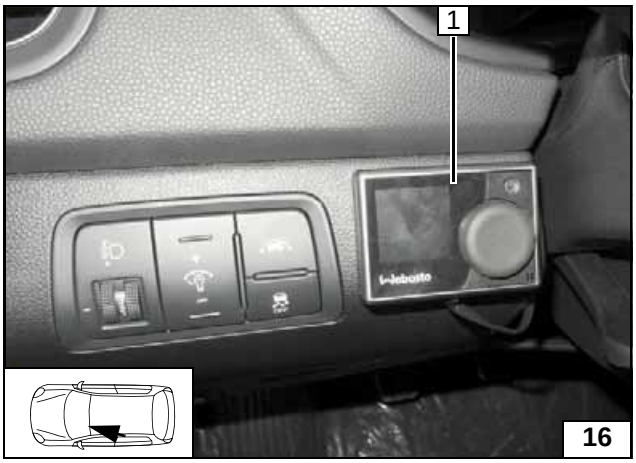
View of connector

1 Grey connector I/P-KE/GE/UE (front side of central electrical box)
2 Socket of grey/orange (gr/or) wire, pin 17



Connection of central electrical box

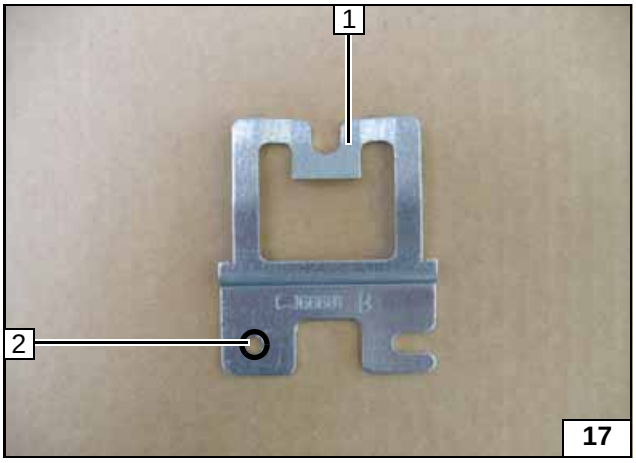
1 Grey connector I/P-KE/GE/UE (front side of central electrical box)
2 Grey / orange (gr/or) wire of connector I/P-KE/GE/UE/ pin 17, from central electrical box
3 Grey/orange (gr/or) wire of fan relay
② Red (rt) wire of K1/87a
④ Black (sw) wire of K1/30



MultiControl CAR Option

1 MultiControl CAR with installation frame

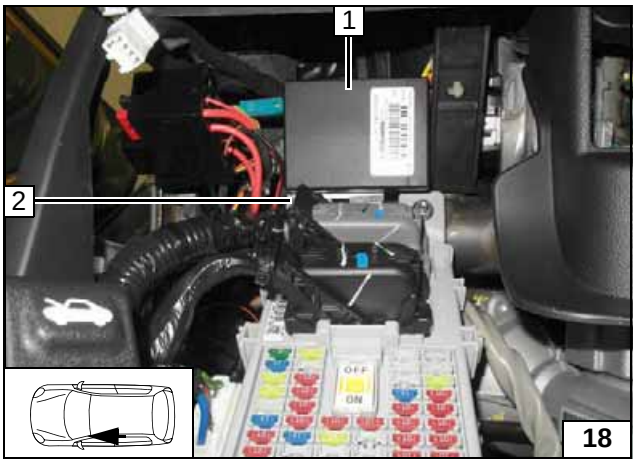
Installing MultiControl CAR



Remote Option (Telestart)

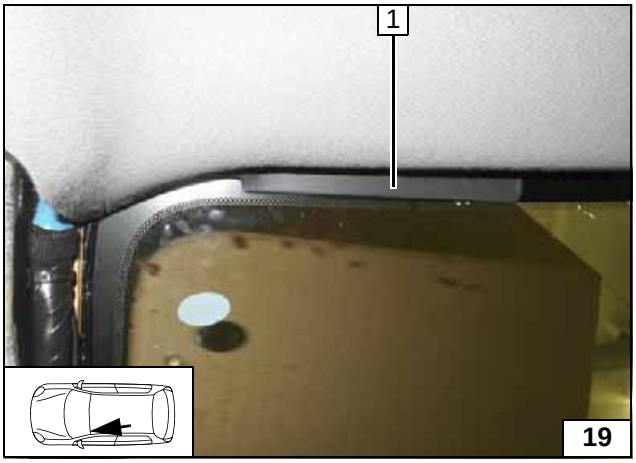
1 Receiver bracket
2 Drill out to 8mm dia.

Preparing bracket



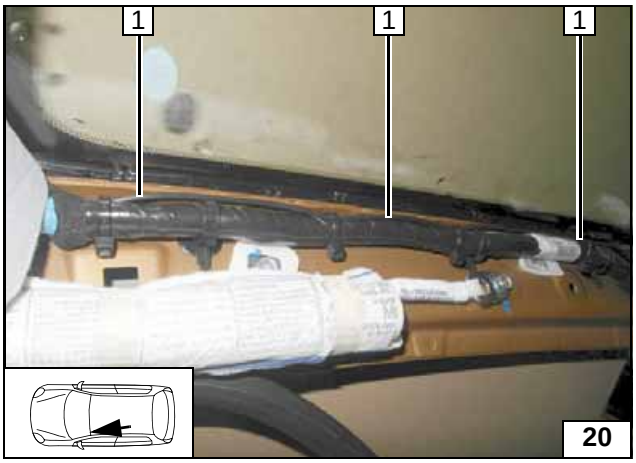
1 Receiver
2 Original vehicle bolt (fastening of central electrical box), receiver bracket, original vehicle nut

Installing receiver



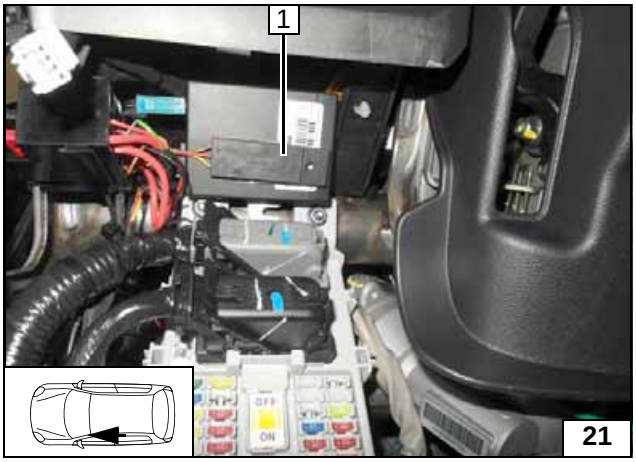
1 Antenna

Installing antenna



Fasten antenna cable **1** to the original vehicle wiring harness, this should not impair the functionality of the Airbag!

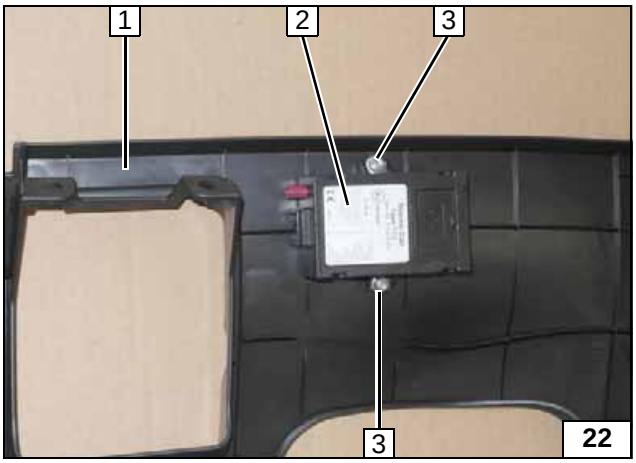
Routing on A-pillar



Temperature sensor T100 HTM

Fasten temperature sensor **1** with adhesive tape.

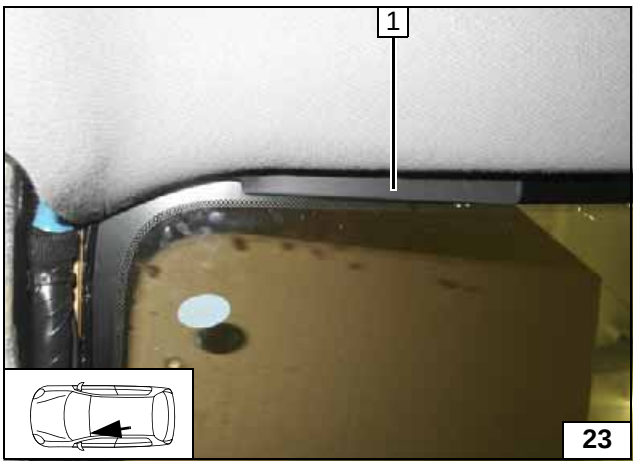
Installing temperature sensor



Remote Option Thermo Call TC3

1 Trim under the steering column
2 Receiver
3 5.5mm hole; M5x16 bolt, washer, flanged nut [2x]

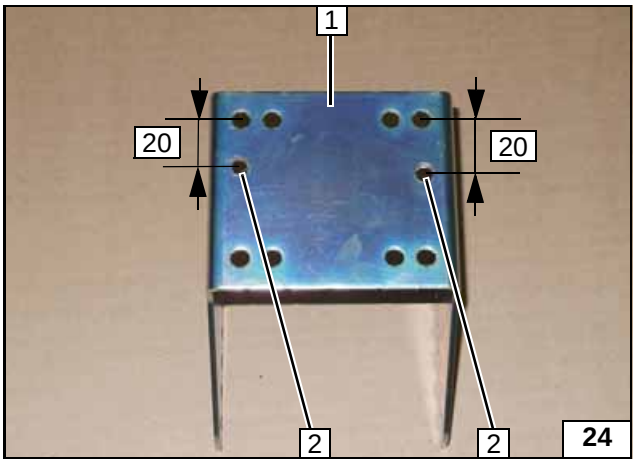
Installing receiver



1 Antenna

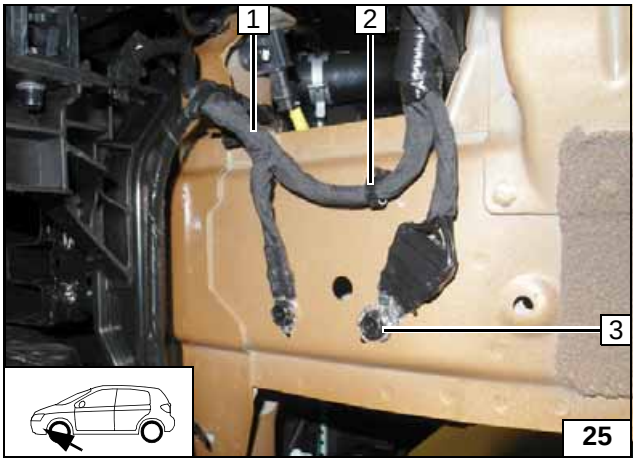
Installing antenna

Preparing Installation Location



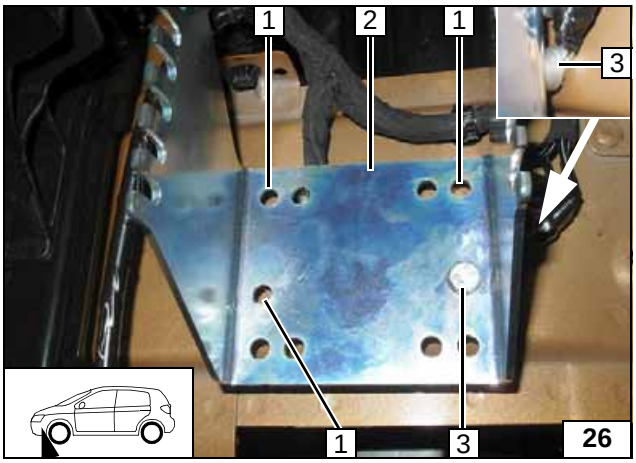
1 Bracket
2 7 mm dia. hole

Preparing bracket



1 Original vehicle wiring harness
2 Retaining clip
3 Original vehicle bolt

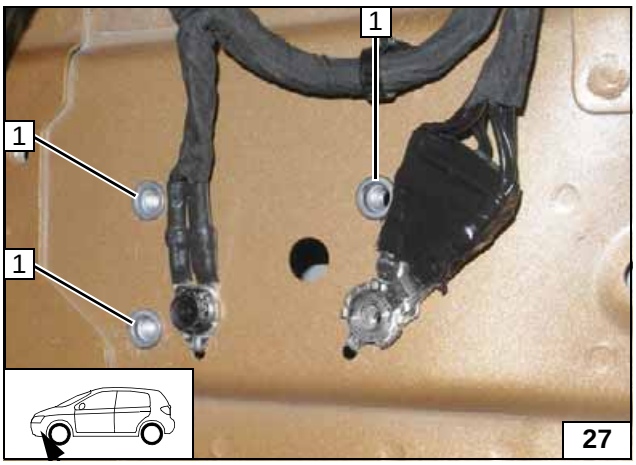
Detaching original vehicle bolt



Align bracket as shown.

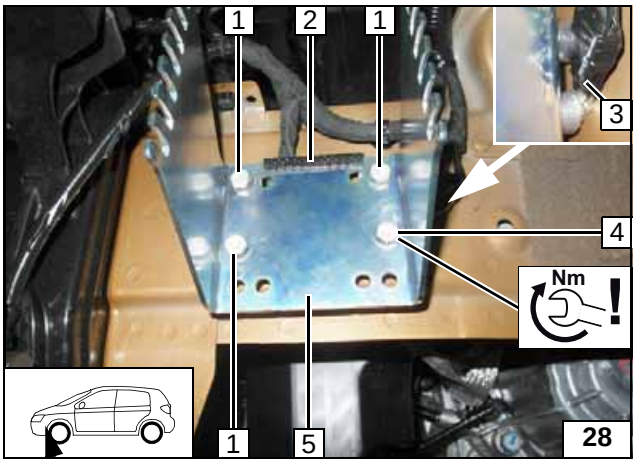
1 Copy hole pattern, 9.1mm dia. hole [3x]
2 Bracket
3 Install M6x30 bolt, spring lockwasher, 8mm shim loosely

Copying hole pattern



1 M6 rivet nut [3x]

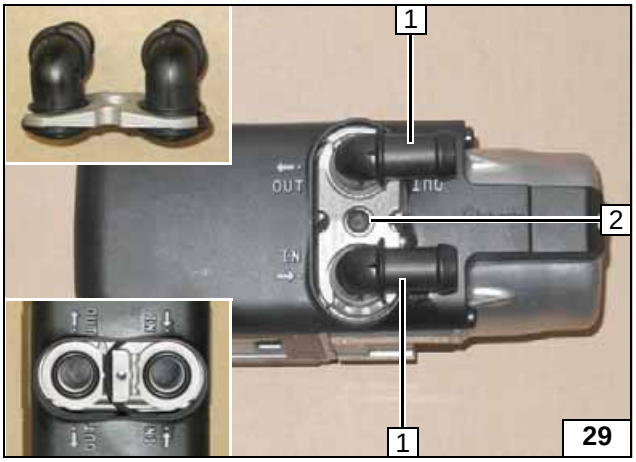
Installing rivet nut



1 M6x30 bolt, spring lockwasher, 10mm shim [3x each]
2 50 mm edge protection
3 Original vehicle earth wire
4 M6x30 bolt, spring lockwasher, 8mm shim, original vehicle earth wire **3**
5 Bracket

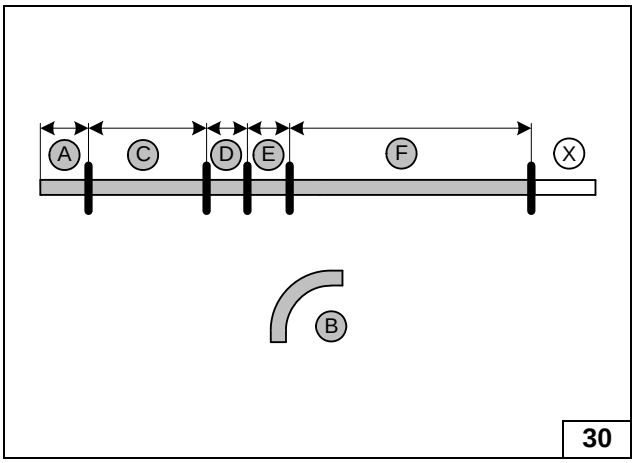
Installing bracket

Preparing Heater



1 Water connection piece, sealing ring [2x each]
2 5x15 self-tapping bolt, retaining plate of water connection pieces

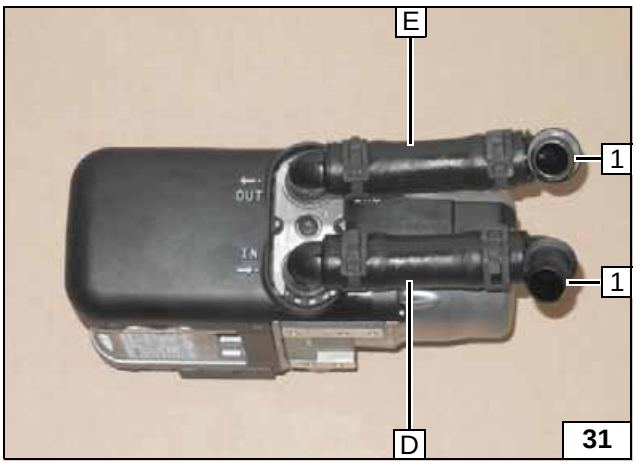
Mounting water connection piece



Discard section **X**.
Hose **B** = 90°, 18mm dia. moulded hose.

A = 230
C = 430
D = 90
E = 90
F = 850

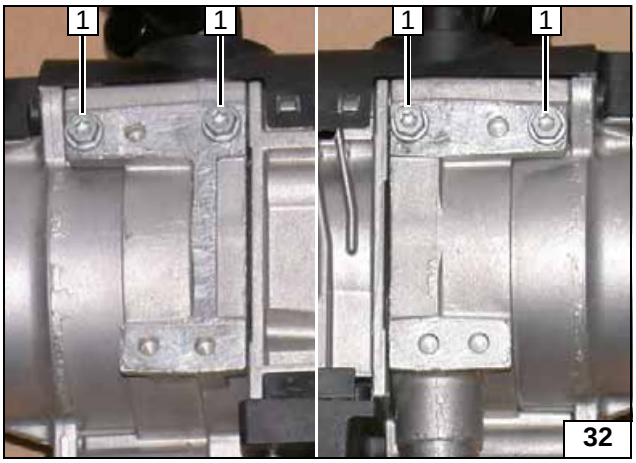
Cutting hoses to length



All spring clips = 25 mm dia.

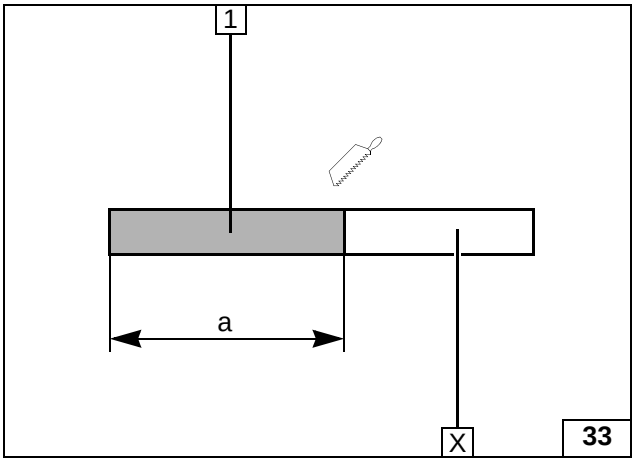
1 90°, 18x18 connecting pipe [2x]

Mounting hoses



Screw 5x13 self-tapping bolts **1** [4x] into existing holes by a maximum of 3 thread turns.

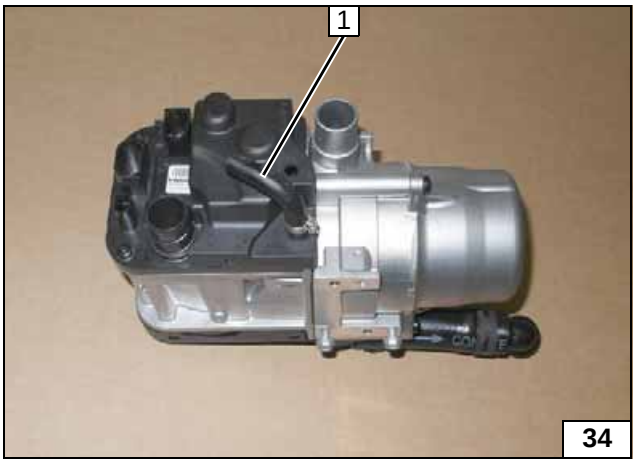
Premounting bolts loosely



Discard section **X**.

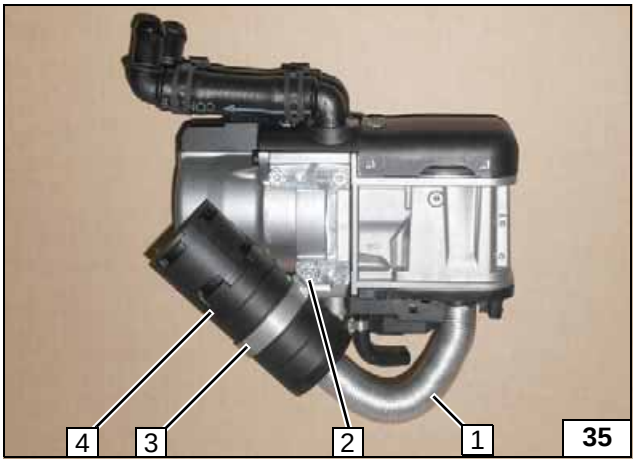
1 Combustion air pipe
a = 160

Cutting combustion air pipe to length



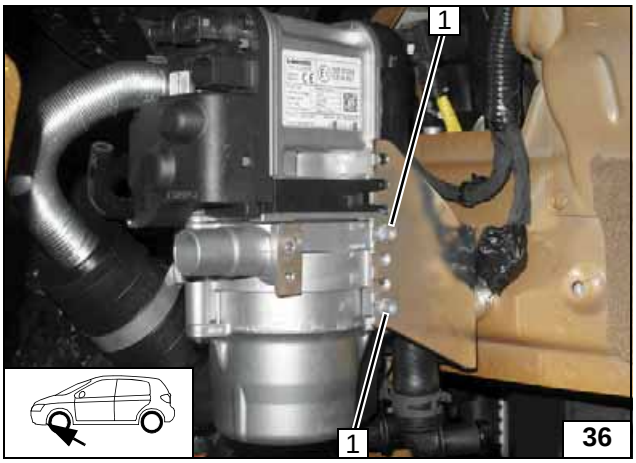
1 90° moulded hose, 10mm dia. clamp

Premounting moulded hose



1 Combustion air pipe
2 M5x16 self-tapping bolt in existing hole
3 51mm dia. clamp
4 Combustion air silencer

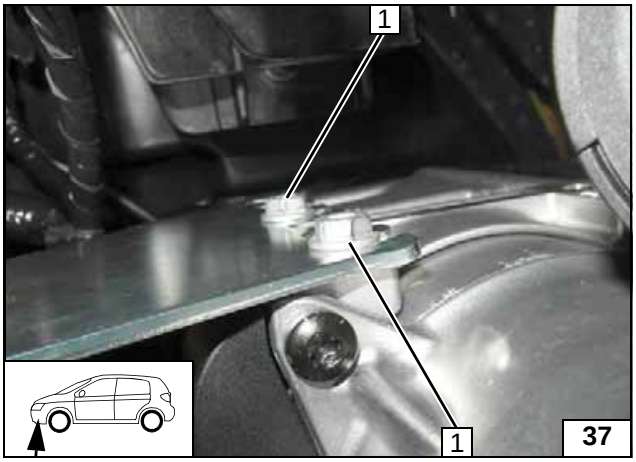
Installing combustion air silencer



Installing Heater

1 Tighten 5x13 self-tapping bolt [2x]

Mounting heater



1 Tighten 5x13 self-tapping bolt [2x]

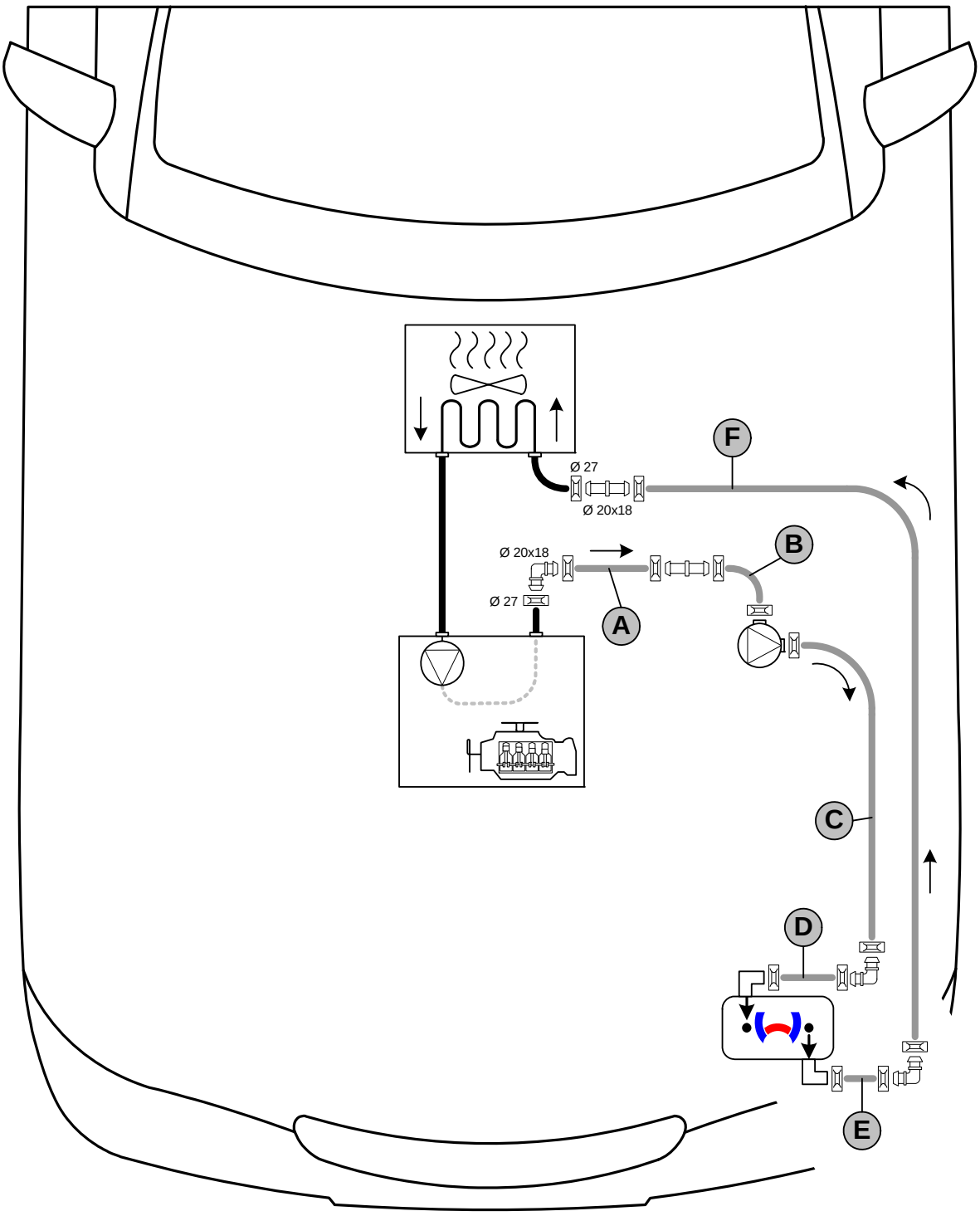
Mounting heater

Coolant Circuit

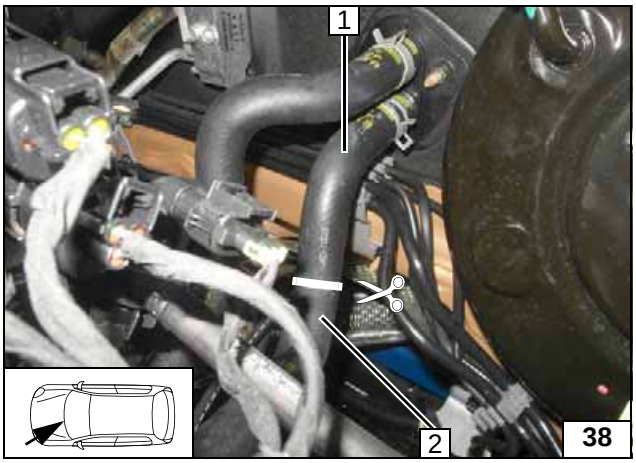
Any coolant running off should be collected in an appropriate container. Route hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when installing the hoses.

The connection should be modelled on an "inline" circuit and based on the following diagram:

Hose routing diagram



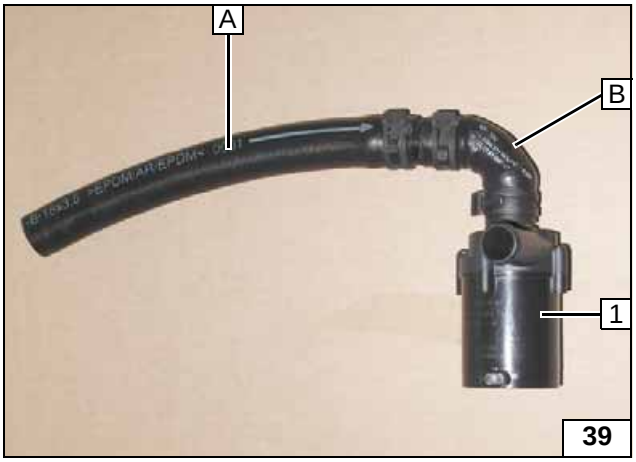
All spring clips without a specific designation = 25 mm dia.
All connecting pipes without a specific designation and = 18x18 mm dia.



Cut hose of engine outlet / heat exchanger inlet **1** at the marking.

1 Hose section of heat exchanger inlet
2 Hose section on engine outlet

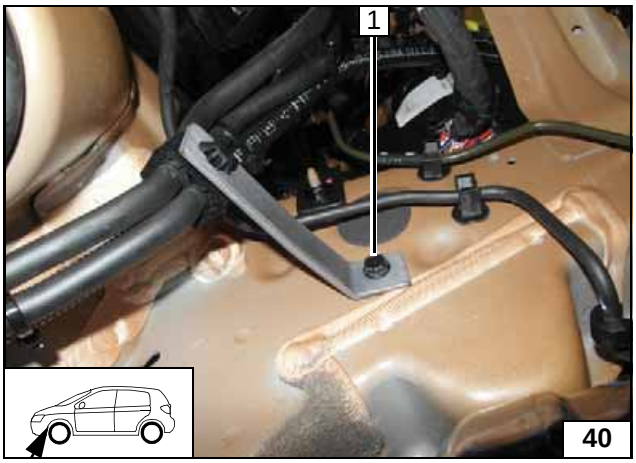
Cutting point



All spring clips = 25 mm dia.

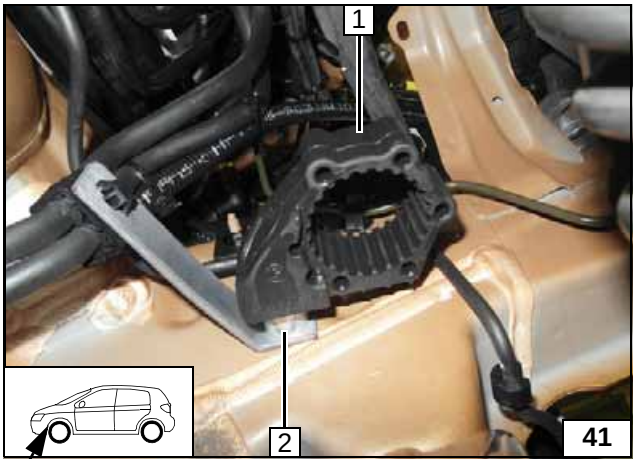
1 Circulating pump

Premounting circulating pump



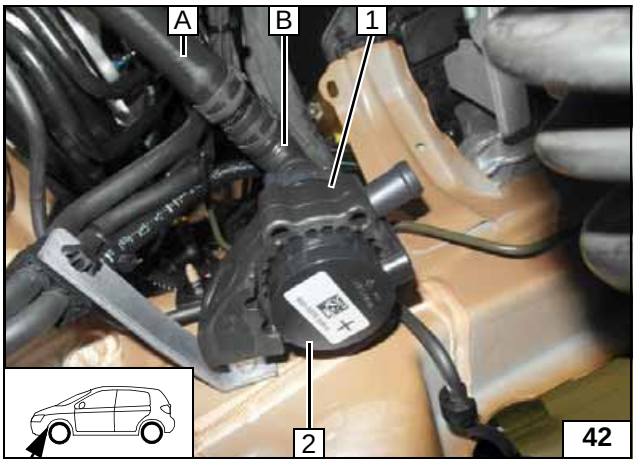
Detach original vehicle bolt at position **1** from original vehicle bracket and discard!

Preparing installation location of circulating pump



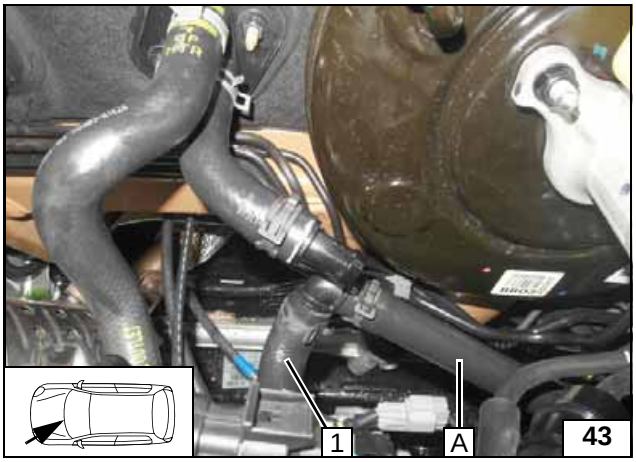
1 Circulating pump mounting
2 M6x50 bolt, 20mm dia. shim, original vehicle bracket, original vehicle threaded hole

Installing circulating pump mounting



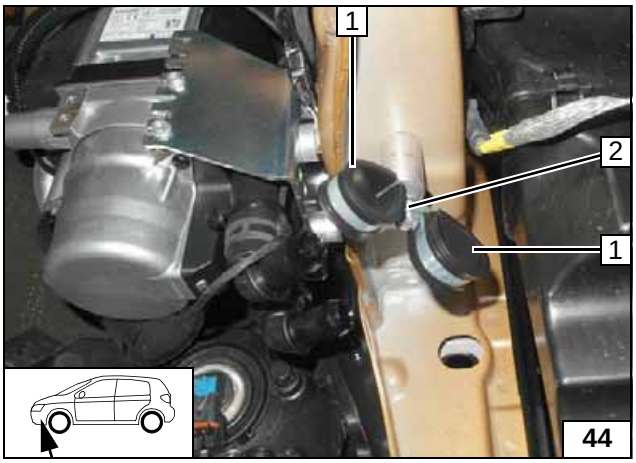
1 Circulating pump mounting
2 Circulating pump

Mounting circulating pump



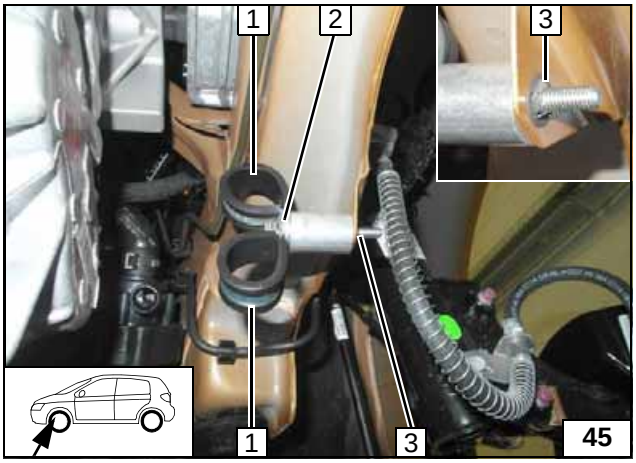
1 Hose section on engine outlet

Connecting engine outlet



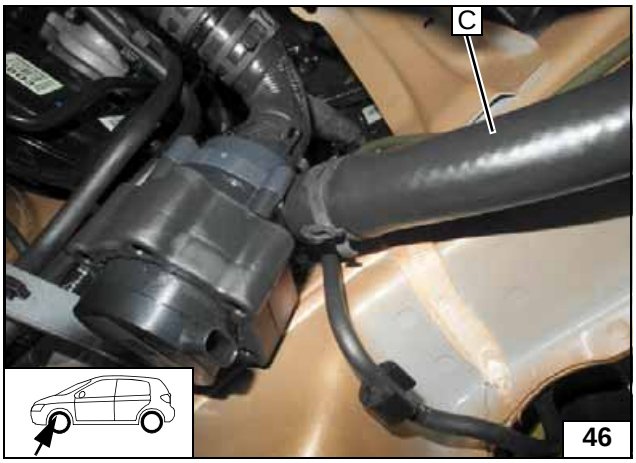
1 25mm dia. rubber-coated p-clamp [2x]
2 Install loosely, M6x55 bolt, spring lockwasher, 40mm shim, original vehicle threaded hole

Preparing routing of hoses

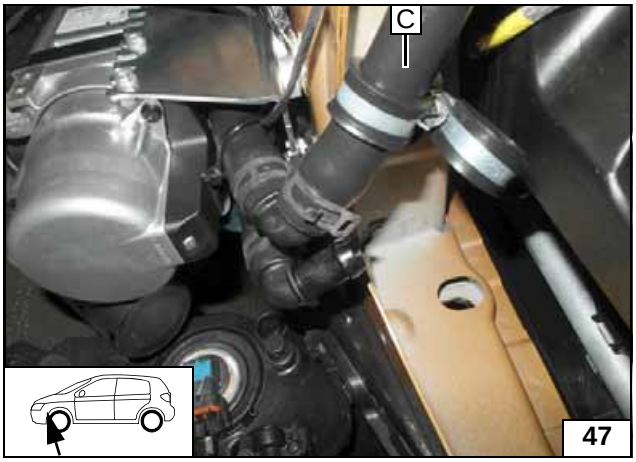


1 25mm dia. rubber-coated p-clamp [2x]
2 M6x55 bolt, 40mm shim, original vehicle hole
3 Pin lock

Preparing routing of hoses

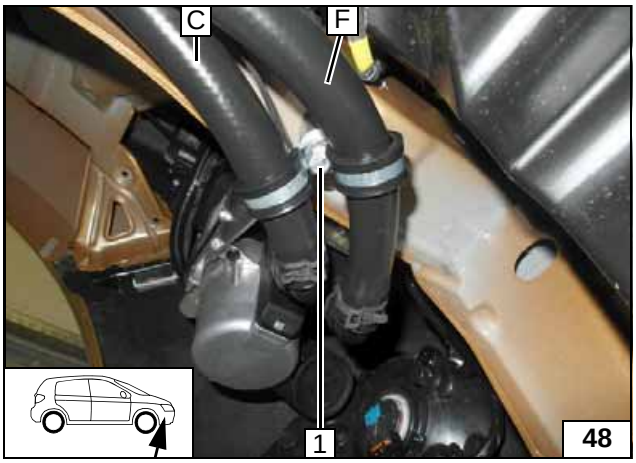


Connecting circulating pump outlet



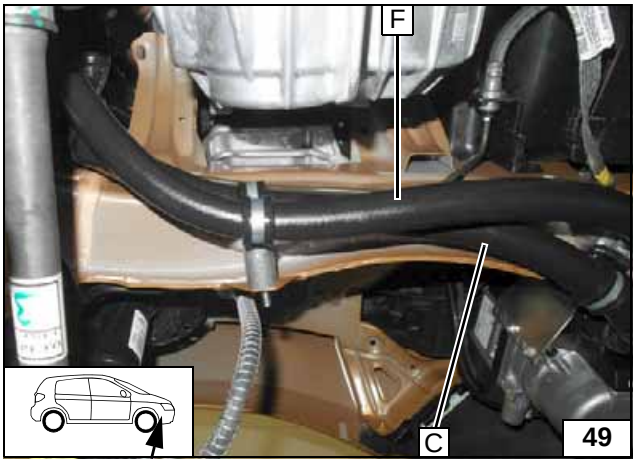
Route hose **C** through rubber-coated p-clamp.

Connecting heater inlet



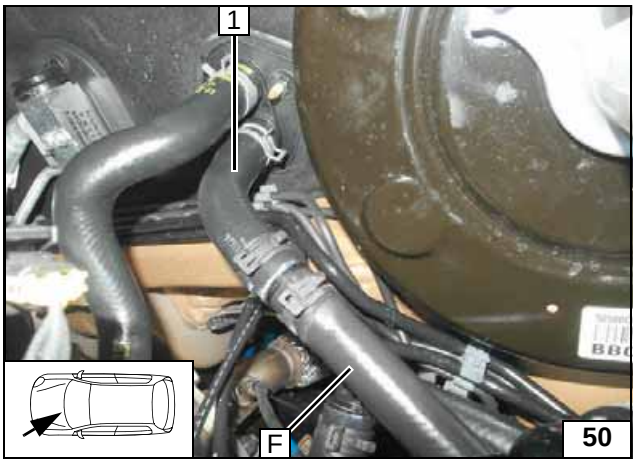
Route hose **F** through rubber-coated p-clamp. Tighten bolt **1**.

Connecting heater outlet



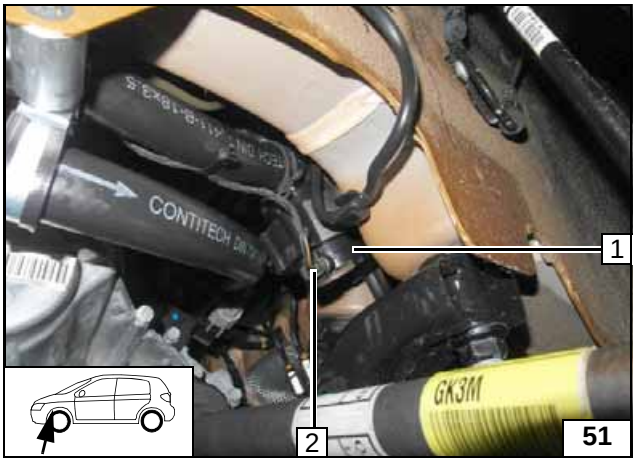
Route hoses **C** and **F** through rubber-coated p-clamp.
Align hoses. Ensure sufficient distance from neighbouring components, adjust if necessary.

Routing in engine compartment



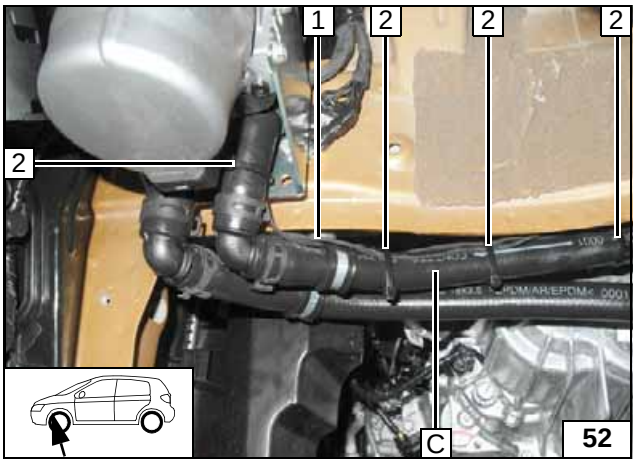
1 Hose section of heat exchanger inlet

Connecting heat exchanger inlet



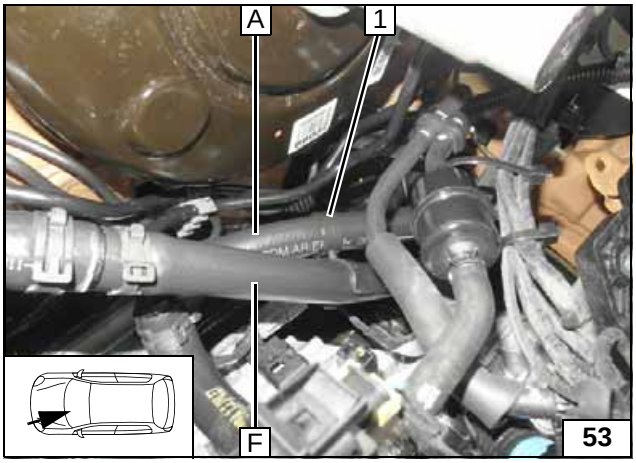
1 Circulating pump
2 Connector of circulating pump wiring harness

Connecting wiring harness of circulating pump



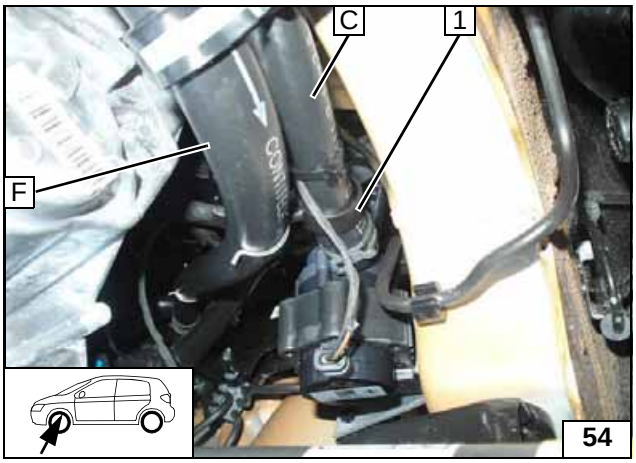
1 Wiring harness of circulating pump
2 Cable tie [4x]

Routing wiring harness of circulating pump



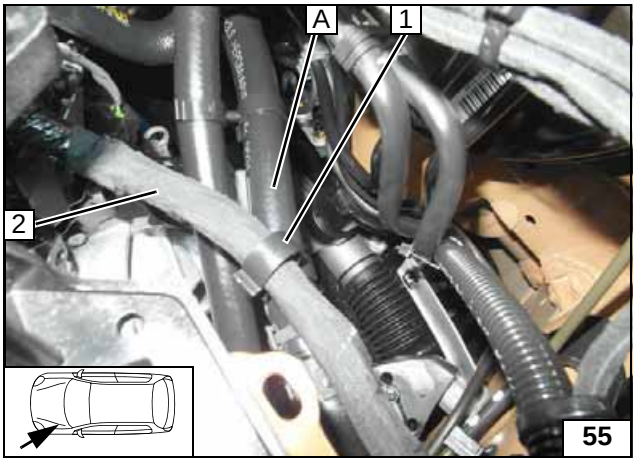
1 25x25 hose bracket between hose **A** and hose **F**

Inserting hose bracket



1 25x25 hose bracket between hose **C** and hose **F**

Inserting hose bracket



1 22x13 hose bracket
2 Original vehicle wiring harness

Inserting hose bracket

Fuel

Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

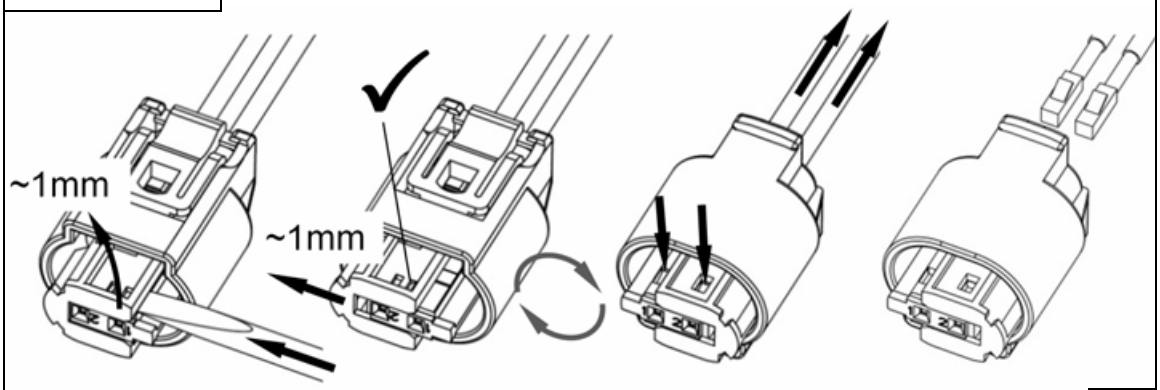
Catch any fuel running off in an appropriate container.

Install fuel line and metering pump wiring harness so that they are protected against stone impact.
Unless specified otherwise, always fasten using cable ties.
Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.

Dismantling metering pump connector

Connector X7



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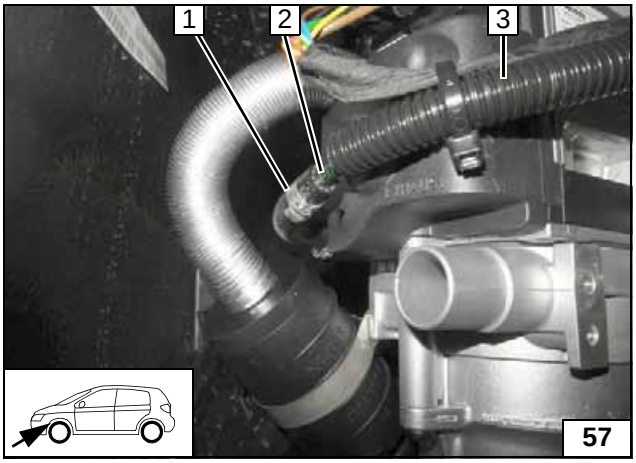
Connecting heater



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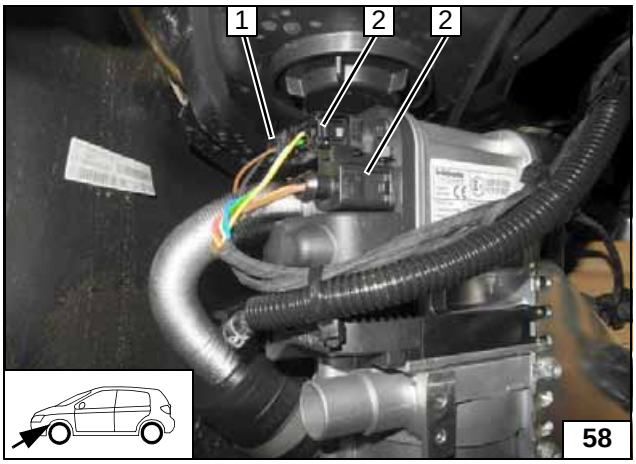
Draw fuel line and wiring harness of metering pump into 10mm dia. corrugated tube **3**.

1 10 mm dia. clamp
2 Fuel line

Installing wiring harnesses



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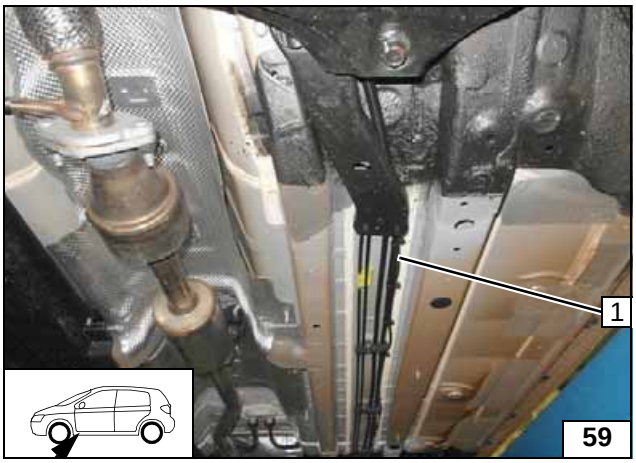
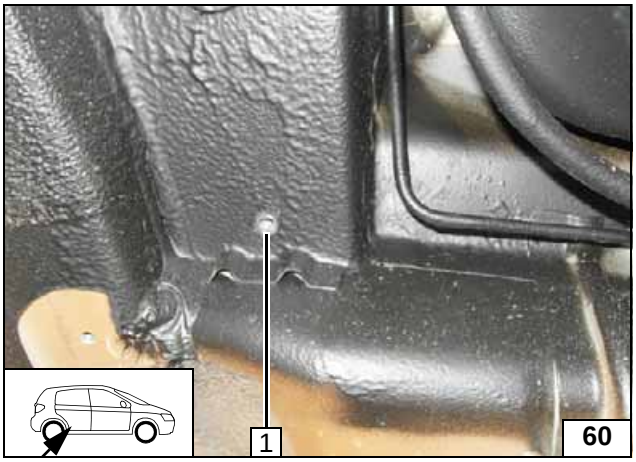
1 Connector of circulating pump wiring harness
2 Heater wiring harness connector [2x]



Route fuel line and wiring harness of metering pump **1** along original vehicle fuel lines to installation location of metering pump.

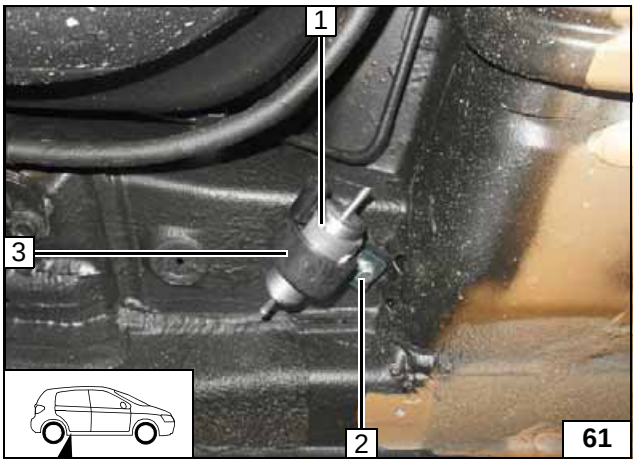
Routing lines



Drill out original vehicle hole to 9.1 mm dia.

1 M6 rivet nut in original vehicle hole

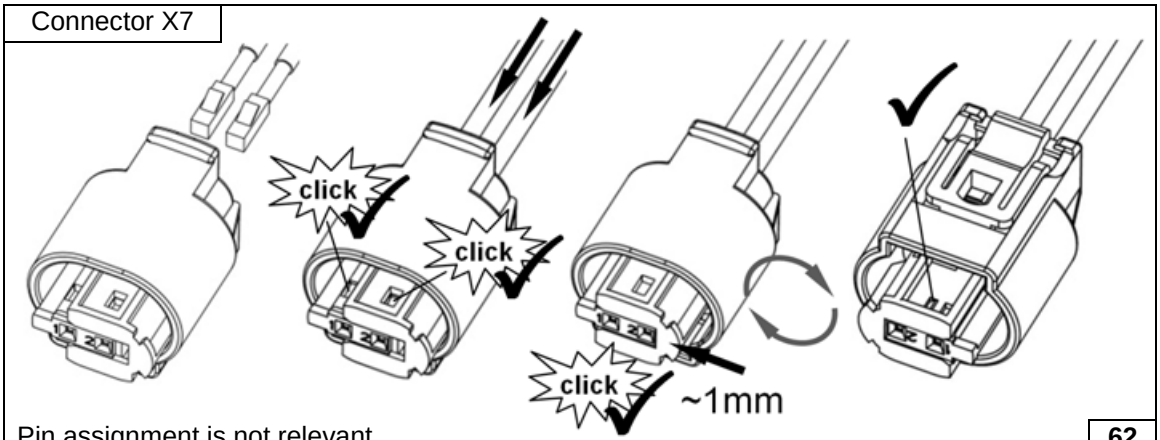
Preparing installation location of metering pump



1 Metering pump
2 M6x25 bolt, support angle bracket
3 Mounting of metering pump

Installing metering pump

Connector X7



Pin assignment is not relevant.

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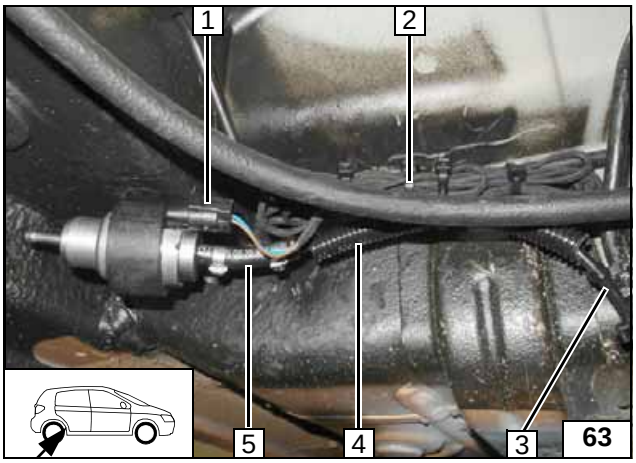
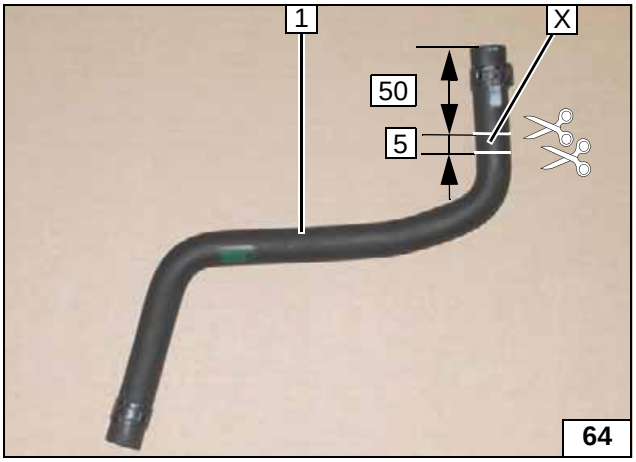
Completing metering pump connector



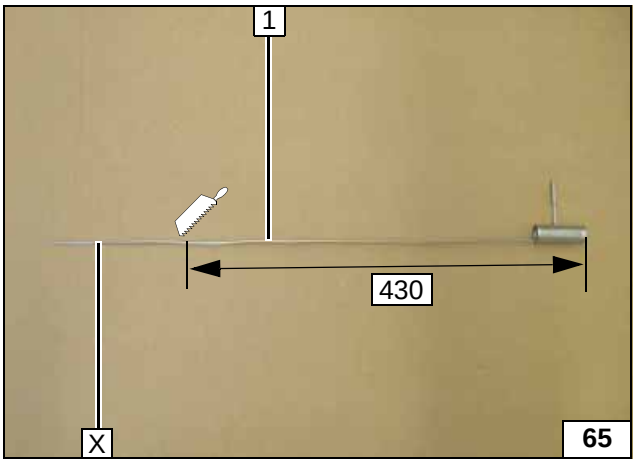
1 Wiring harness of metering pump, connector X7 mounted
2 Wiring harness of metering pump
3 Fuel line of heater
4 150mm, 10mm dia. corrugated tube
5 Hose section, 10mm dia. clamp [2x]

Connecting metering pump



Remove the fuel tank and the fuel-tank sending unit in accordance with the manufacturer's instructions.
Remove fuel-tank vent line **1**.
Discard section **X**.

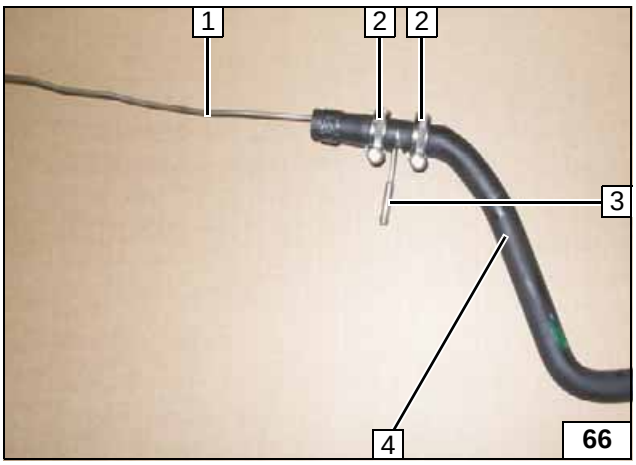
Preparing fuel-tank vent line



Discard section **X**.

1 Fuel standpipe

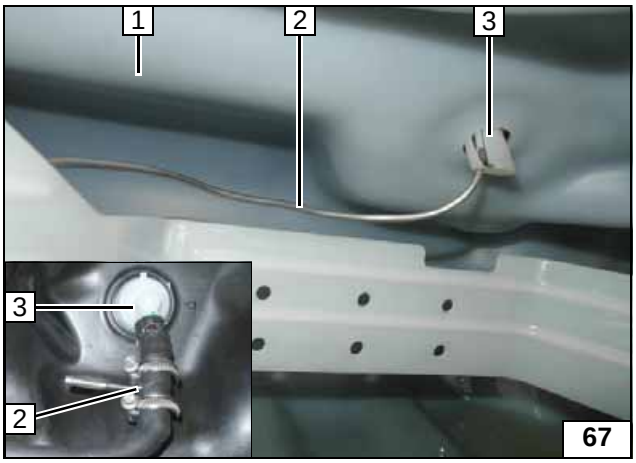
Cutting fuel standpipe at an angle



Check the position of standpipe **3**.

1 Fuel standpipe
2 16-27mm dia. hose clamp [2x]
4 Fuel-tank vent line

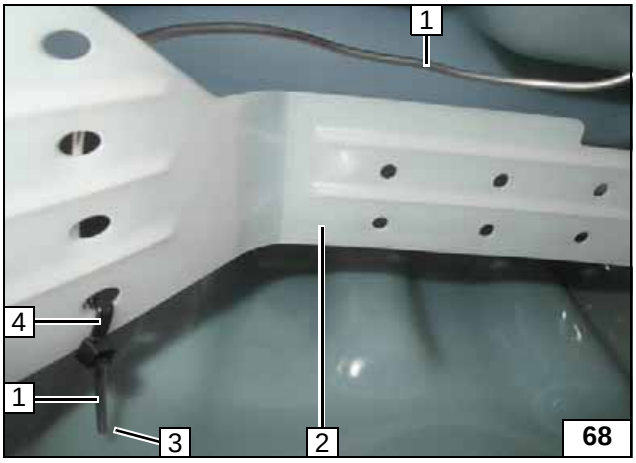
Installing fuel standpipe



Insert fuel standpipe **2** via fuel-tank vent line connection **3** into the fuel tank as shown.

1 Fuel tank, view from inside

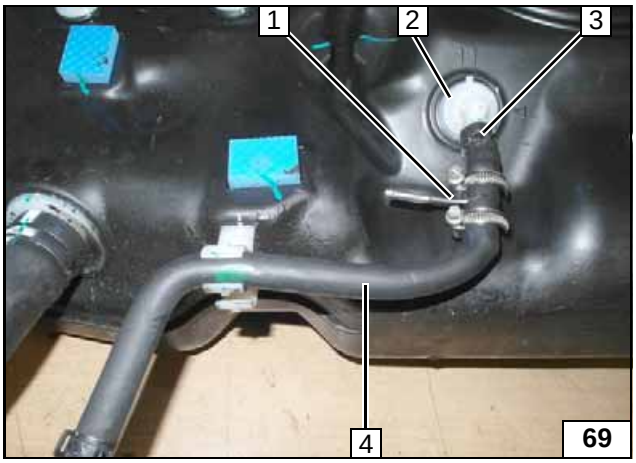
Inserting fuel standpipe



Bend fuel standpipe **1** as shown and align with tank bottom in position **3**, mind the distance (10 to 15 mm).

2 Windage tray
4 Cable tie

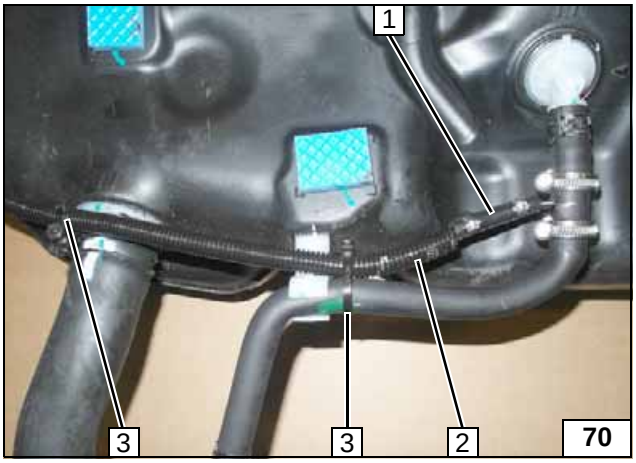
Inserting fuel standpipe



Connect fuel-tank vent line **4** with fuel standpipe **1** to connection piece.

2 Connection piece of fuel-tank vent line
3 Original vehicle spring clip

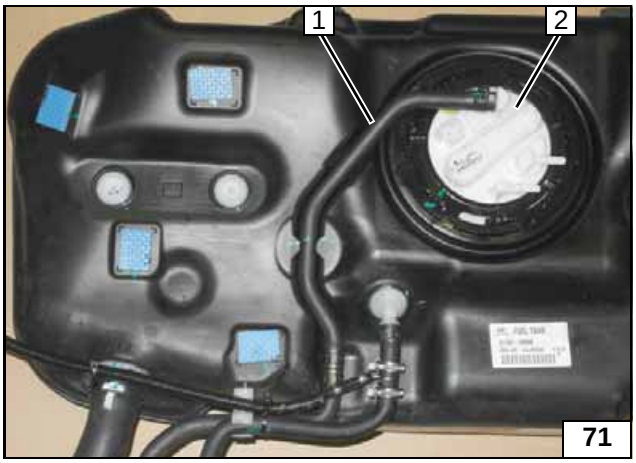
Fuel extraction



Push 1100mm, 10mm dia. corrugated tube **2** onto fuel line.

1 Hose section, 10mm dia. clamp [2x], fuel line
3 Cable tie [2x]

Connecting fuel line

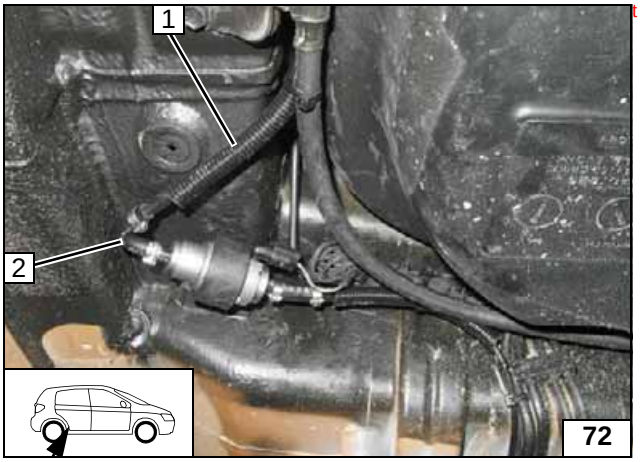


Install fuel-tank sending unit **2** in accordance with manufacturer's instructions.

1 Original vehicle hose

Install fuel tank in accordance with manufacturer's instructions.

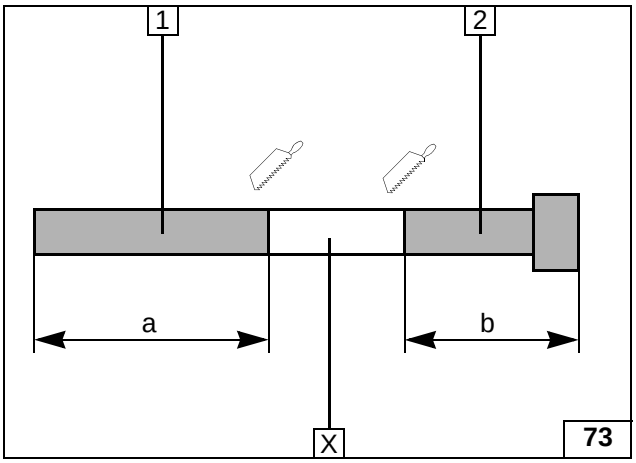
Installing fuel-tank sending unit



Check the position of the components; adjust if necessary. Check that they have freedom of movement.

1 Fuel line of fuel standpipe in long corrugated tube
2 90° moulded hose, 10mm dia. clamp [2x]

Connecting metering pump

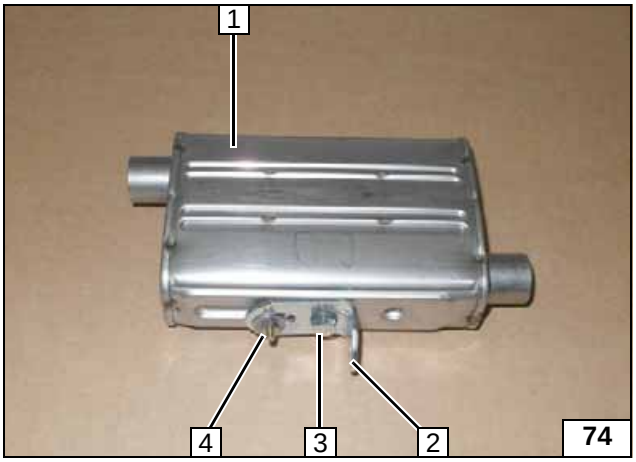


Exhaust Gas

Discard section **X**.

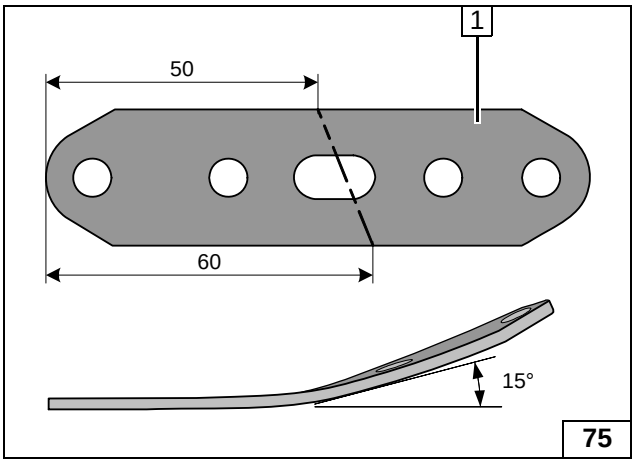
1 Exhaust pipe
a = 400
2 Exhaust end section
b = 120

Preparing exhaust pipe



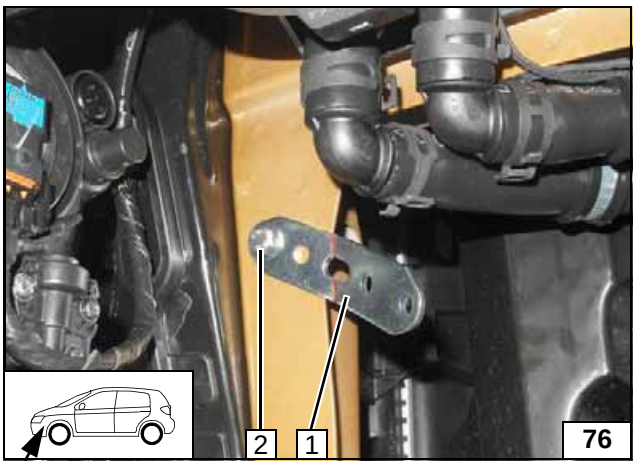
1 Silencer
2 Angle bracket
3 M6x16 bolt, spring lockwasher
4 M4x15 bolt, large diameter washer, flanged nut as twist protection.

Premounting silencer



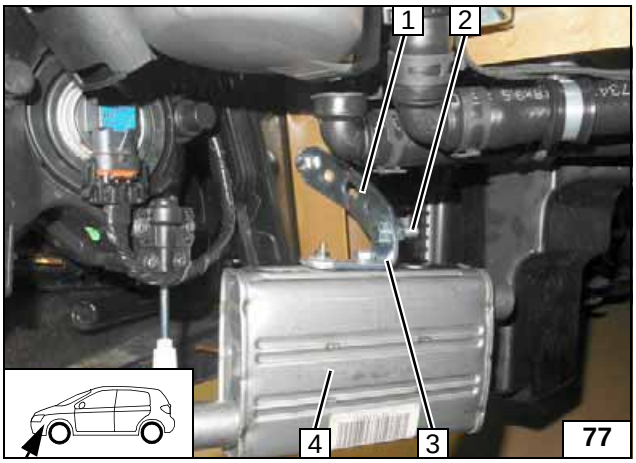
1 Bend perforated bracket and twist slightly

Preparing perforated bracket



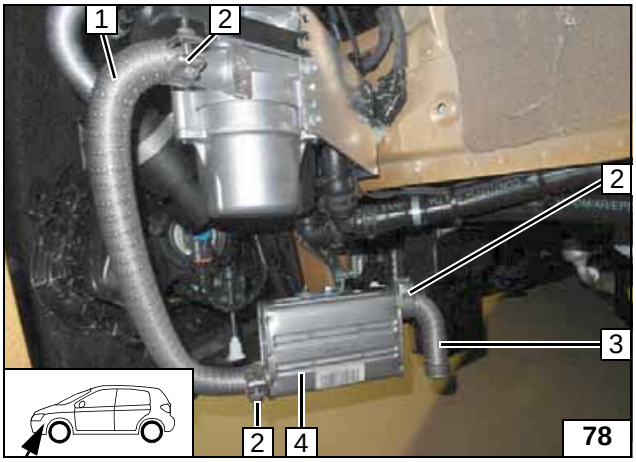
1 Perforated bracket
2 M6x20 bolt, spring lockwasher, existing hole

Installing perforated bracket



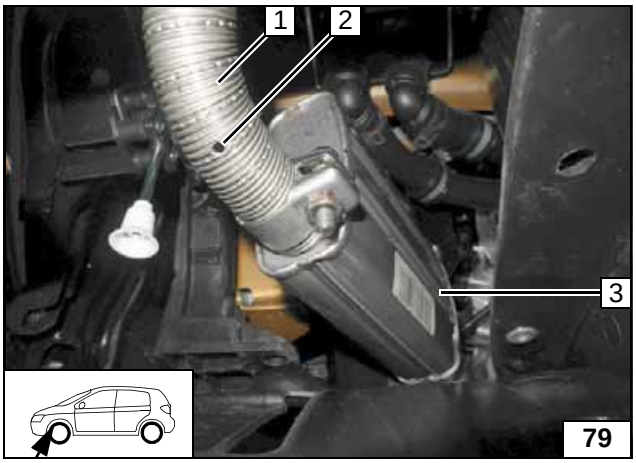
1 Perforated bracket
2 M6x20 bolt, flanged nut
3 Angle bracket
4 Silencer

Installing silencer



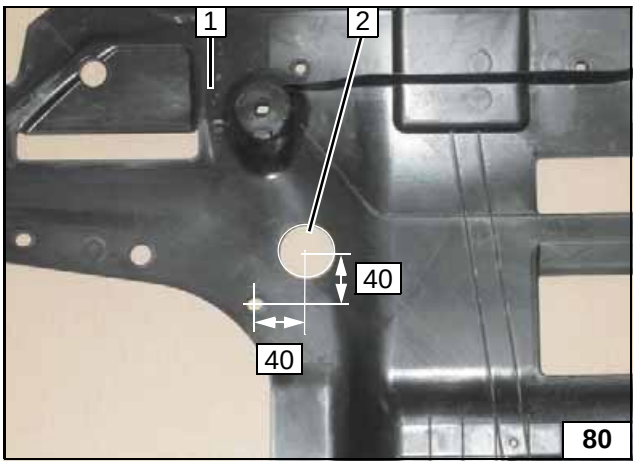
1 Exhaust pipe
2 Hose clamp [3x]
3 Exhaust end section
4 Silencer

Installing exhaust pipe and exhaust end section



1 Exhaust pipe
2 2mm dia. hole
3 Silencer

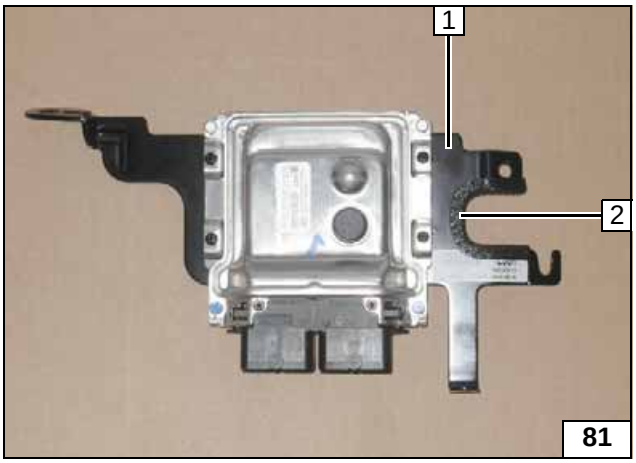
Condensed-water drain hole in exhaust pipe



1 Underride protection
2 60 mm dia. hole

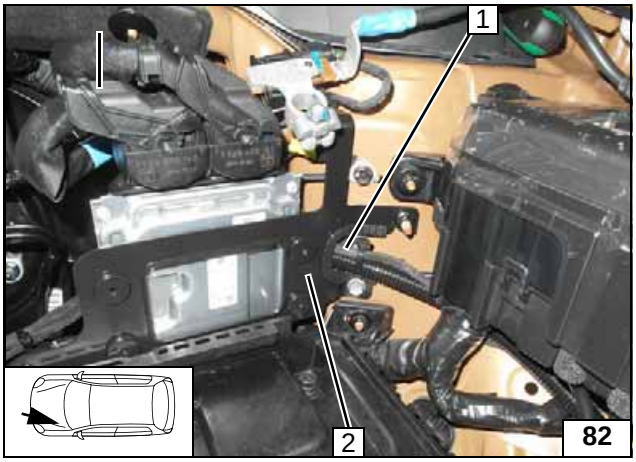
Hole in underride protection

Final Work



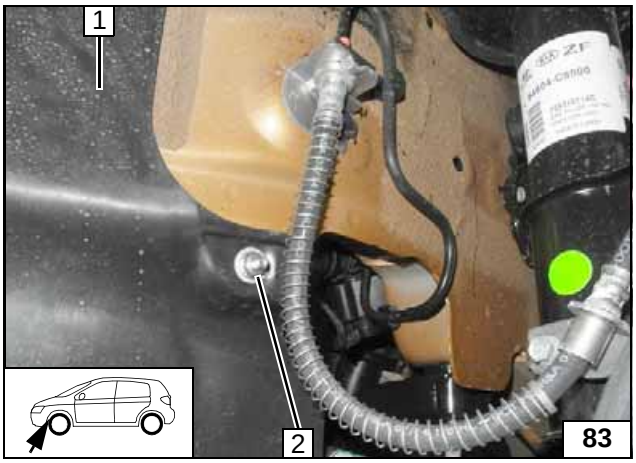
1 Engine control unit bracket
2 100 mm edge protection

Installing edge protection



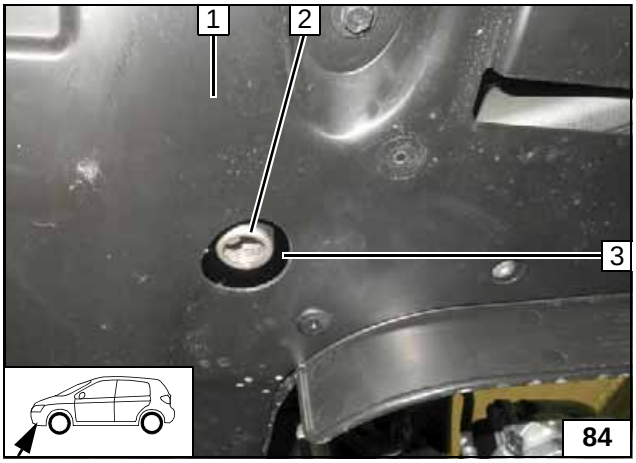
1 Wiring harnesses of heater
2 Engine control unit bracket

Installing engine control unit



1 Wheel-well inner panel
2 M6x55 bolt premounted, large diameter washer, flanged nut

Securing wheel-well inner panel



Install underride protection **1**.
Align exhaust end section **2** with the centre of the hole.

3 Hole

Installing underride protection

Reassemble the components in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Insulate and tie back all loose lines.
Only use manufacturer-approved coolant. Spray the heater components with anti-corrosion wax (Tectyl 100K, Order No. 111329).

- **Connect the battery.**
- **Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.**
- **Program MultiControl CAR, teach Telestart transmitter**
- **Make settings on A/C control panel according to the "Operating Instructions for End Customer".**
- **Place the "Switch off parking heater before refueling" caution label near the filler neck**
- **See installation instructions for initial start-up and function check**

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82199 Gilching
Germany
Internet: www.webasto.com
Technical Extranet:
http://dealers.webasto.com

Operating Instructions for End Customer

Please remove page and add to the vehicle operating instructions.

Note:
We recommend matching the heating time to the driving time.
Heating time = driving time
Example:
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

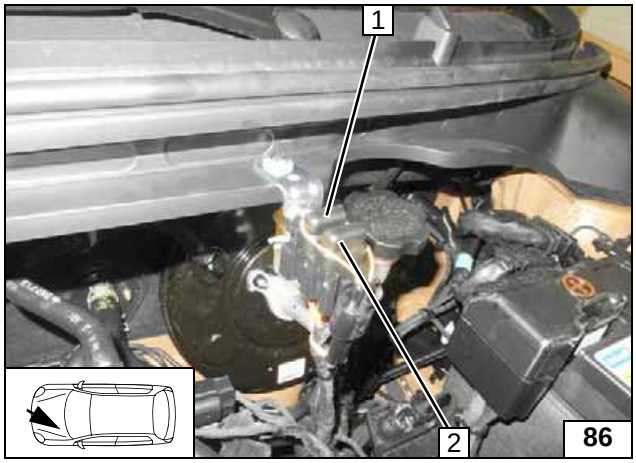
Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation.
For instructions on deactivation, please refer to the operating instructions of the vehicle.

Before parking the vehicle, make the following settings:

A/C control panel

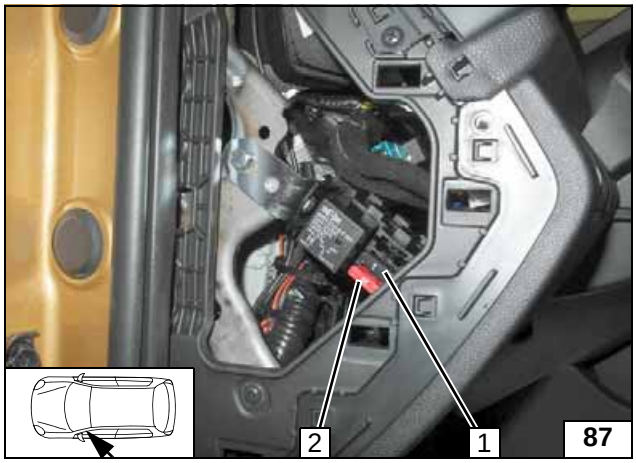
1 Set temperature to "HI"
2 Set fan to level "2", or max. "3"
3 Air outlet faces "upward" (windscreen)

Engine compartment fuses



1 30A main fuse F2 of passenger compartment
2 20A heater fuse F1

Passenger compartment fuses



1 1A heater control fuse F3
2 10A fan fuse F4