



# Water Heater

## Thermo Top Evo Parking Heater



With FuelFix

# Installation Documentation Ford Mondeo / S-Max / Galaxy (CD 4)

### Validity

Manufacturer	Model	Type	EG BE No. / ABE
Ford	Mondeo	BA7	e13 * 2001 / 116 * 0249 *..

Motorisation	Fuel	Transmission type	Output in kW	Displacement in cm <sup>3</sup>	Engine code
2.0 TDCi	Diesel	AG / SG	110	1997	T7CE
2.0 TDCi	Diesel	AG / SG	132	1997	T8CC
2.0 TDCi Biturbo	Diesel	AG	154	2000	T9CA
1.5 EcoBoost	Petrol	AG / SG	118	1499	UNCA / UNCB / UNCE / UNCF
2.0 EcoBoost	Petrol	AG / SG	177	1997	R9CB / R9CF / R9CH

SG = manual transmission  
AG = automatic transmission

Manufacturer	Model	Type	EG BE No. / ABE
Ford	S-Max / Galaxy	WA 6	e13 * 2001 / 116 * 0185 *..

Motorisation	Fuel	Transmission type	Output in kW	Displacement in cm <sup>3</sup>	Engine code
2.0 TDCi	Diesel	AG / SG	110	1997	T7CE
2.0 TDCi	Diesel	AG / SG	132	1997	T8CC
2.0 TDCi Biturbo	Diesel	ASG	154	2000	T9CB / T9CC
1.5 EcoBoost	Petrol	AG / SG	118	1499	UNCA / UNCB / UNCE / UNCF
2.0 EcoBoost	Petrol	AG / SG	177	1997	R9CB / R9CF / R9CH

SG = manual transmission  
AG = automatic transmission  
ASG = Semi-automatic transmission

**From model year 2015**  
**Left-hand drive vehicle**

**Verified equipment variants:** Automatic air-conditioning  
2WD / 4WD  
Start - Stop  
Euro 6

**Not verified:** Passenger compartment monitoring

**Total installation time:** approx. 9 hours

# Ford Mondeo / S-Max / Galaxy (CD 4)

## Table of Contents

Validity	1	Preparing Installation Location	12
Necessary Components	2	Preparing Heater	13
Installation Overview	2	Installing Heater	16
Information on Total Installation Time	2	Fuel	19
Information on Operating and Installation Instructions	3	FuelFix Installation for Diesel Vehicles	20
Information on Validity	4	FuelFix Installation for Petrol Vehicles	25
Technical Information	4	Coolant Circuit Except for 2.0 TDCi 154 kW	30
Explanatory Notes on Document	4	Coolant Circuit for 2.0 TDCi 154 kW	35
Preliminary Work	5	Final Work	40
Heater Installation Location	5	FuelFix Template for Mondeo Diesel	42
Preparing Electrical System	6	FuelFix Template for S-Max / Galaxy Diesel	43
Electrical System	7	FuelFix Template for Petrol Vehicles	44
Air-Conditioning Control	8		
MultiControl CAR Option	8		
Remote Option (Telestart)	8		
ThermoCall Option	10		

## Necessary Components

- Basic delivery scope of Thermo Top Evo based on price list
- Installation kit with FuelFix for Ford Mondeo / S-Max / Galaxy (CD 4) 2015 Petrol and diesel: **1323974C**
- Additional kit 'Webasto Standard' A/C control for Ford Mondeo / S-Max / Galaxy (CD 4): **1324011\_**  
or  
Additional kit 'Webasto Comfort' A/C control for Ford Mondeo / S-Max / Galaxy (CD 4): **1324050\_**
- Heater control in accordance with price list and upon consultation with end customer
- In case of Telestart, indicator lamp in accordance with price list and in consultation with end customer
- In case of MultiControl CAR installation: MultiControl installation frame: **9030077\_**

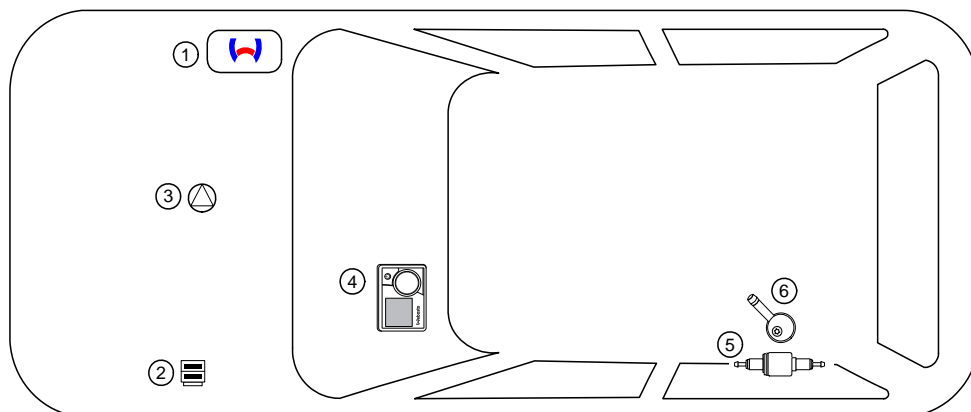
## Installation instructions:

- Arrange for the vehicle to be delivered with the tank only about ¼ full.
- The installation location of the push button in case of Telestart or ThermoCall should be confirmed with the end customer.
- Depending on the space required and the vehicle manufacturer's instructions, we recommend the use of a vehicle battery with a higher electrical capacity.

## Installation Overview

### Legend:

1. Heater
2. Engine compartment fuse holder
3. Circulating pump
4. MultiControl CAR
5. Metering pump
6. FuelFix



## Information on Total Installation Time

The total installation time includes the time needed for mounting and demounting the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater. The total installation time may vary for vehicle equipment other than provided.

## Information on Operating and Installation Instructions

### 1 Important information (not complete)

#### 1.1 Installation and repair



The improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.



To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.



Installation and repair may ONLY be carried out by persons trained and certified in a Webasto training course. NEVER try to install or repair Webasto heating or cooling systems if you have not completed a Webasto training course, you do not have the necessary technical skills and you do not have the technical documentation, tools and equipment available to ensure that you can complete the installation and repair work properly.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

#### 1.2 Operation

To ensure safe operation, we recommend having the heater checked every two years by an authorised Webasto dealer, especially when used over a long period and/or under extreme environmental conditions.

Do not operate the heater in closed rooms due to the danger of poisoning and suffocation.

Always switch off the heater before refuelling.

The heater may only be used with the prescribed fuel diesel (DIN EN 590) or petrol (DIN EN 228).

The heater may not be cleaned with a high-pressure cleaner.

#### 1.3 Please note

ALWAYS follow all Webasto installation and operating instructions and observe all warnings.

To become familiar with and understand all functions and properties of the heater, the operating instructions must be read carefully and observed at all times.

For proper, safe installation and repair work, the installation instructions with all warnings and safety information must be carefully read and observed at all times. Please always contact a workshop authorised by Webasto for all installation and repair work.

#### Important

**Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.**

**This liability exclusion particularly applies to improper installations and repairs, installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.**

**The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.**

**Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components have to audibly click into place during installation.**

**Sharp edges should be fitted with rub protection. Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K).**

**Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components!**

**The initial startup is to be executed with the Webasto Thermo Test Diagnosis.**

**When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted.**

### 2 Statutory regulations governing installation

Guidelines	Thermo Top Evo
Heating Directive ECE R122	E1 00 0258
EMC Directive ECE R10	E1 04 5627

#### Note

The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

#### Important

Failure to follow the installation instructions will result in the invalidation of the type approval for the heater and therefore invalidation of the general **homologation of the vehicle**.

#### Note

The heater is licensed in accordance with paragraph 19, section 3, No. 2b of the StVZO (German Road Traffic Licensing Authority).

### 2.1 Excerpt from ECE regulation 122 (heating system) paragraph 5 for the installation of the heater

Beginning of excerpt.

#### ANNEX VII

#### REQUIREMENTS FOR COMBUSTION HEATERS AND THEIR INSTALLATION

##### 1. GENERAL REQUIREMENTS

1.7.1. A clearly visible tell-tale in the operator's field of view shall inform when the combustion heater is switched on or off.

##### 2. VEHICLE INSTALLATION REQUIREMENTS

###### 2.1. Scope

2.1.1. Subject to paragraph 2.1.2, combustion heaters shall be installed according to the requirements of this Annex.

2.1.2. Vehicles of category O having liquid fuel heaters are deemed to comply with the requirements of this Annex.

###### 2.2. Positioning of heater

2.2.1. Body sections and any other components in the vicinity of the heater must be protected from excessive heat and the possibility of fuel or oil contamination.

2.2.2. The combustion heater shall not constitute a risk of fire, even in the case of overheating. This requirement shall be deemed to be fulfilled if the installation ensures an adequate distance to all parts and suitable ventilation, by the use of fire resistant materials or by the use of heat shields.

2.2.3. In the case of M2 and M3 vehicles, the heater must not be positioned in the passenger compartment. However, an installation in an effectively sealed envelope which also complies with the conditions in paragraph 2.2.2 may be used.

2.2.4. The label referred to in paragraph 1.4 or a duplicate, must be positioned so that it can be easily read when the heater is installed in the vehicle.

2.2.5. Every reasonable precaution should be taken in positioning the heater to minimise the risk of injury and damage to personal property.

###### 2.3. Fuel supply

2.3.1. The fuel filler must not be situated in the passenger compartment and must be provided with an effective cap to prevent fuel spillage.

2.3.2. In the case of liquid fuel heaters, where a supply separate to that of the vehicle is provided, the type of fuel and its filler point must be clearly labelled.

2.3.3. A notice, indicating that the heater must be shut down before refuelling, must be affixed to the fuelling point. In addition a suitable instruction must be included in the manufacturer's operating manual.

###### 2.4. Exhaust system

2.4.1. The exhaust outlet must be located so as to prevent emissions from entering the vehicle through ventilators, heated air inlets or opening windows.

###### 2.5. Combustion air inlet

2.5.1. The air for the combustion chamber of the heater must not be drawn from the passenger compartment of the vehicle.

2.5.2. The air inlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

###### 2.6. Heating air inlet

2.6.1. The heating air supply may be fresh or recirculated air and must be drawn from a clean area not likely to be contaminated by exhaust fumes emitted either by the propulsion engine, the combustion heater or any other vehicle source.

2.6.2. The inlet duct must be protected by mesh or other suitable means.

###### 2.7. Heating air outlet

2.7.1. Any ducting used to route the hot air through the vehicle must be so positioned or protected that no injury or damage could be caused if it were to be touched.

2.7.2. The air outlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

End of excerpt.

In multilingual versions the German language is binding.

# Ford Mondeo / S-Max / Galaxy (CD 4)

## Information on Validity

This installation documentation applies to Ford Mondeo / S-Max / Galaxy (CD 4) Petrol and diesel vehicles - for validity, see page 1 - from model year 2015 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this 'installation documentation'.

Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

## Technical Information

### Special Tools

- Hose clamp pliers for auto-tightening hose clamps
- Hose clamp pliers for Clic hose clamps of type W
- Automatic wire stripper, 0.2 - 6mm<sup>2</sup>
- Crimping pliers for cable lug / tab connector, 0.5 - 6mm<sup>2</sup>
- Torque wrench for 2.0 - 10 Nm
- Hose clamping pliers
- Metric thread-setter kit
- Deep-hole marker
- Webasto Thermo Test Diagnosis with current software

### Dimensions

- All dimensions are in mm.

### Tightening torque values

- Tightening torque values of 5x13 heater bolts and 5x11 heater stud bolts = 8Nm.
- Tightening torque value of 5x15 water connection piece retaining plate bolt = 7Nm.
- Tighten other bolt connections in accordance with manufacturer's instructions or in accordance with state-of-the-art technology.

## Explanatory Notes on Document

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps.

Special features are highlighted using the following symbols:

**Mechanical System**



**Electrical System**



**Coolant Circuit**



**Combustion Air**



**Fuel**



**Exhaust Gas**



**Software**



**Specific risk of damage to components.**



**Specific risk due to electrical voltage.**



**Specific risk of injury or fatal accidents.**



**Specific risk of fire or explosion.**



**Reference to the manufacturer's vehicle-specific documents or to the general installation instructions of Webasto components.**



**Reference to a special technical feature.**



**The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.**



**Tightening torque according to the manufacturer's vehicle-specific documents.**



## Preliminary Work

### Vehicle



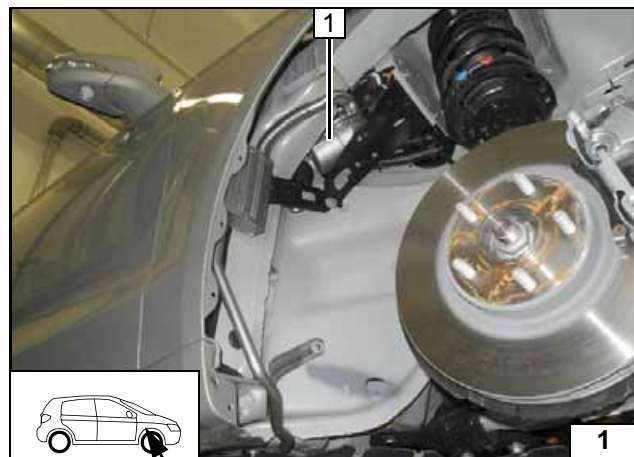
- Open the fuel tank cap.
- Ventilate the fuel tank.
- Close the fuel tank cap again.
- Depressurise the cooling system.
- Completely remove the air filter box.
- Disconnect and remove the battery together with the battery carrier.
- Remove the windscreen wipers.
- Remove the brake fluid container and put it aside (Galaxy only).
- Remove the engine control unit on the right.
- Remove the cover of the coolant reservoir and the coolant reservoir.
- Remove the front underide protection (to drain the coolant).
- Remove the engine underide protection.
- Remove the left underbody protection.
- Remove the fuel tank underbody protection on the right and left.
- Remove the right front wheel.



- Remove the right wheel-well inner panel.
- Lower the exhaust pipe and middle silencer.
- Remove the fuel tank according to the manufacturer's instructions.
- Remove the lower footwell trim on the front passenger's side (only in case of Telestart and/or ThermoCall).
- Remove the trim strip and air outlet trim above the glove box (only in case of Telestart and/or ThermoCall).
- Remove the glove box (only in case of Telestart and/or ThermoCall).

### Heater

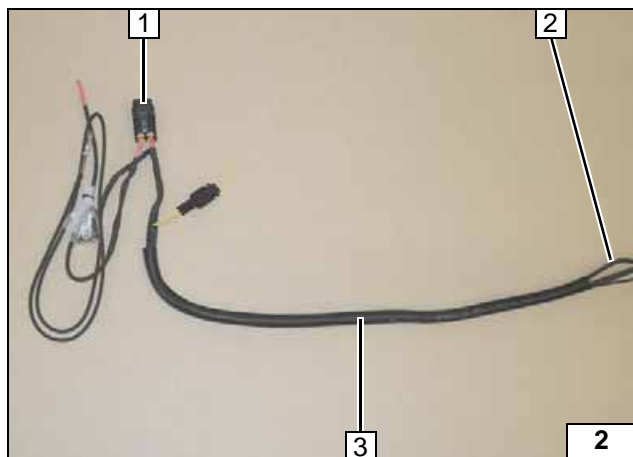
- Remove years that do not apply from the type and duplicate label.
- Attach the duplicate label (type label) visibly in the appropriate place in the engine compartment.



### Heater Installation Location

- 1 Heater

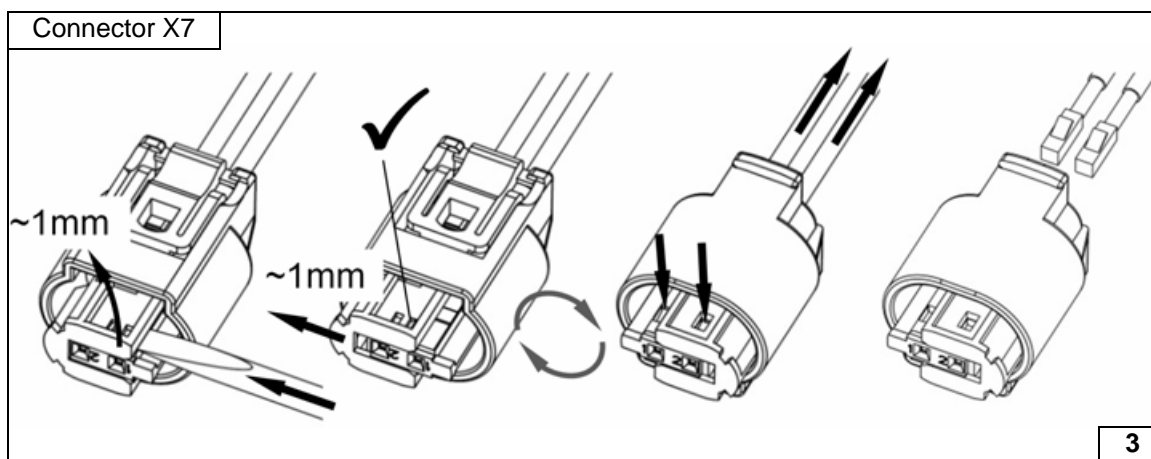
Installation location



### Preparing Electrical System

- 1 Fuses F1-2
- 2 Wiring harnesses of heater and heater control
- 3 13mm dia., 700 long slit open corrugated tube

**Pulling wiring harnesses into corrugated tube**



**Dismantling metering pump connector**

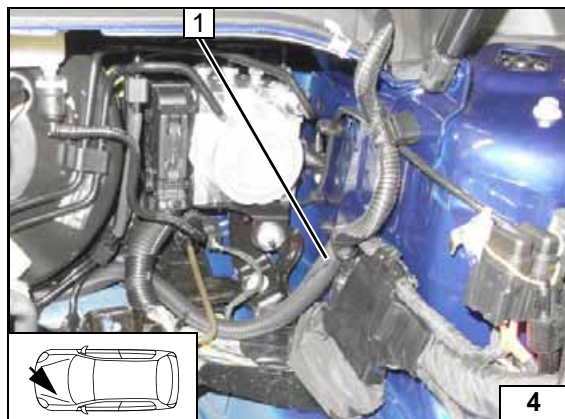


## Electrical System

### Wiring Harness Routing

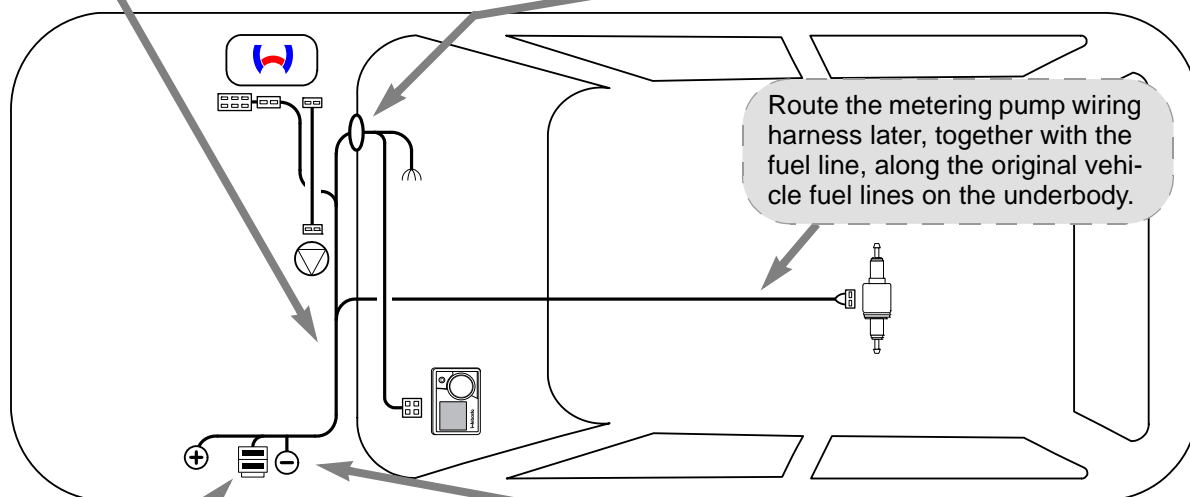
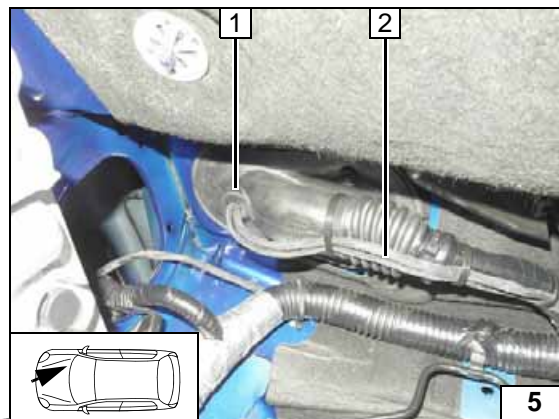


- 1 Wiring harnesses of heater, heater control in corrugated tube

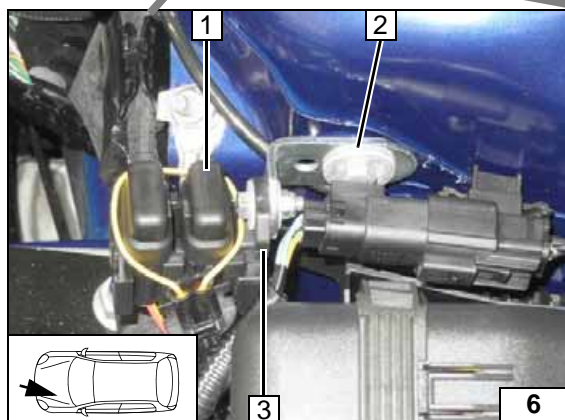


### Wiring harness pass through

- 1 Protective rubber plug
- 2 Wiring harnesses of heater, heater control



Wiring harness routing diagram

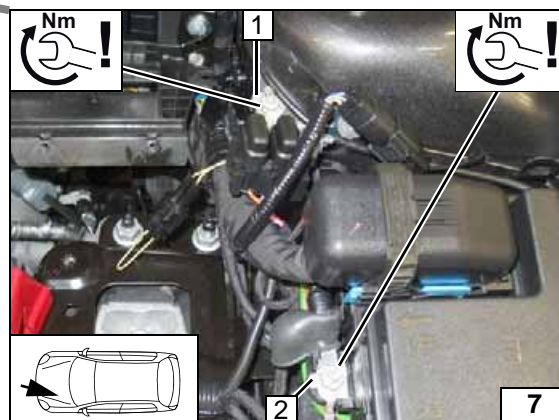


### Engine compartment fuse holder



Replace 30A fuse F2 with 1A fuse only in case of 'Comfort' fan controller!

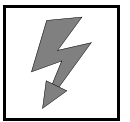
- 1 Fuses F1-2
- 2 M6x12 bolt, large diameter washer, original vehicle hole, flanged nut
- 3 M5x16 bolt, washer [2x], retaining plate of fuse holder, angle bracket, nut



### Positive and earth wire

- 1 Earth wire on original vehicle earth support point
- 2 Positive wire on positive distributor





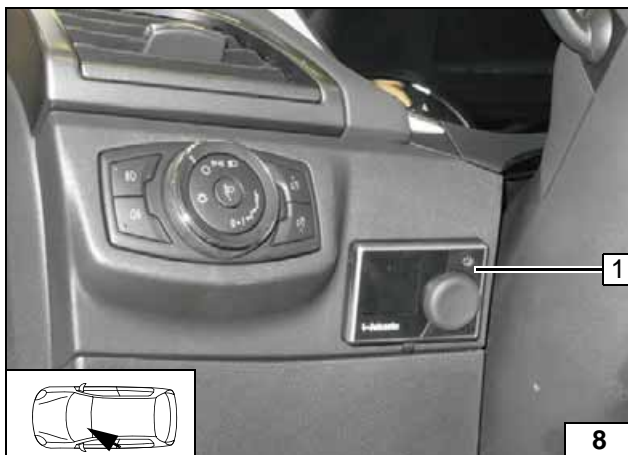
## Air-Conditioning Control

**!** Connect the A/C control in accordance with the separate installation documentation:

Installation documentation '**Webasto Standard**' A/C control for Ford Mondeo / S-Max / Galaxy (CD 4)

or

Installation documentation '**Webasto Comfort**' A/C control for Ford Mondeo / S-Max / Galaxy (CD 4)



## MultiControl CAR Option

### Mondeo

- 1 MultiControl CAR

### Installing MultiControl CAR

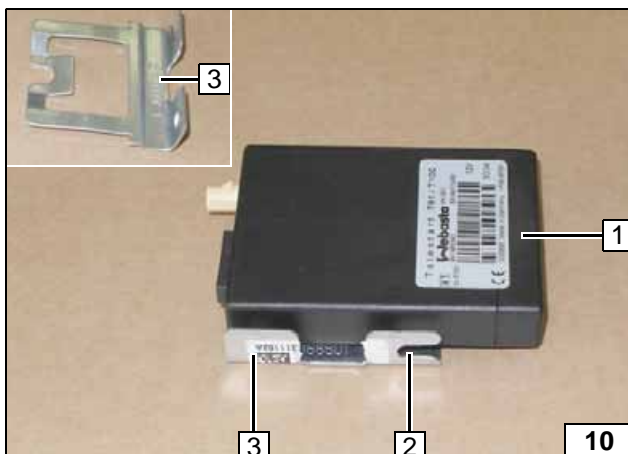


### S-Max / Galaxy

- 1 MultiControl CAR with installation frame



### Installing MultiControl CAR



## Remote Option (Telestart)

### All vehicles

Bend receiver bracket 3 as shown!

- 1 Receiver
- 2 Bracket with oblong hole



### View of receiver with bracket



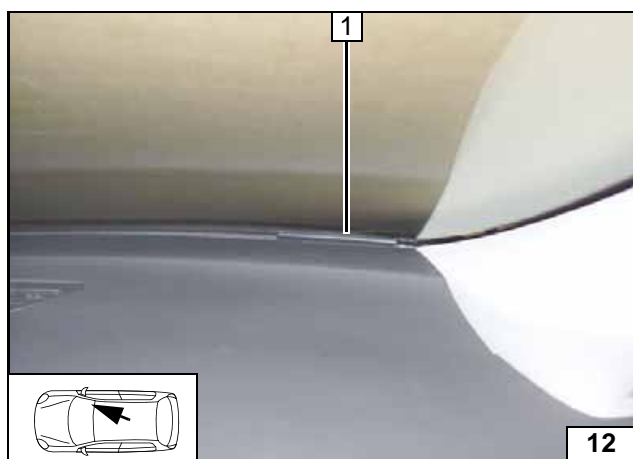


**Mondeo**

- 1 Receiver
- 2 Existing hole, M5x16 bolt, flanged nut

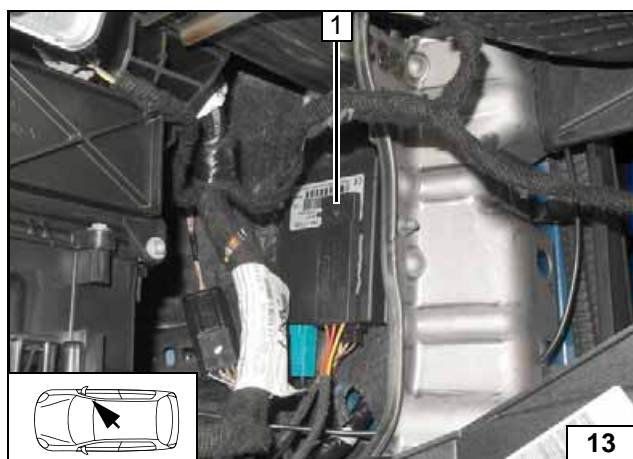


**Installing receiver**



- 1 Aerial

**Installing aerial**

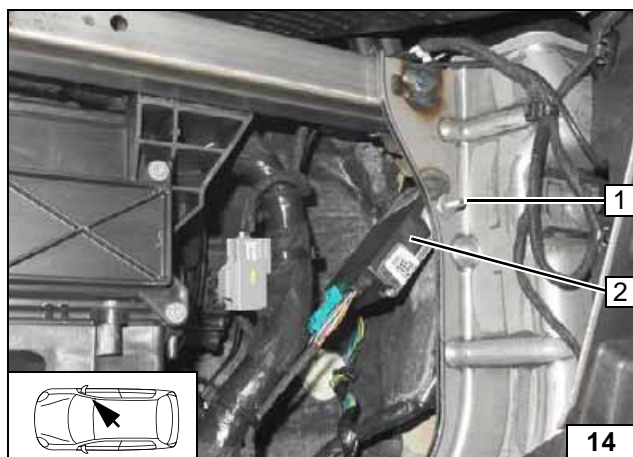


**Temperature sensor T100 HTM**

Fasten temperature sensor 1 with double-sided adhesive tape.



**Installing temperature sensor**

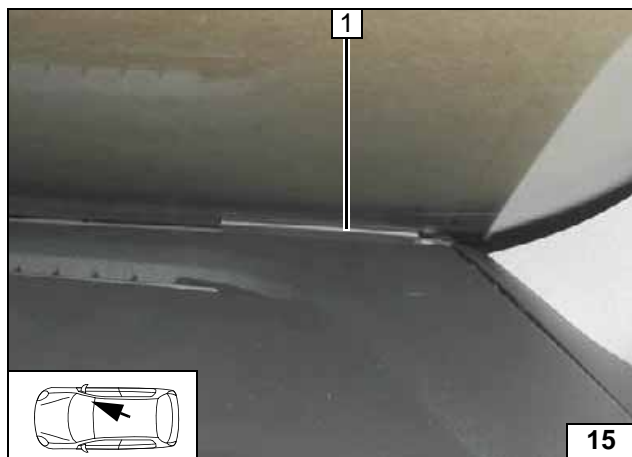


**S-Max / Galaxy**

- 1 M5x16 bolt, existing hole, flanged nut
- 2 Receiver

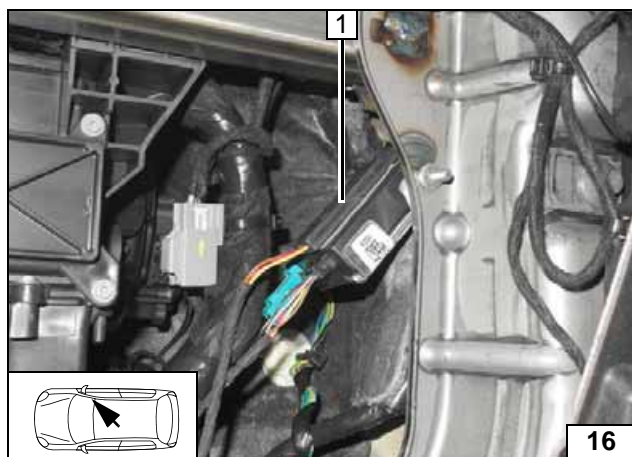


**Installing receiver**



1 Aerial

Installing aerial

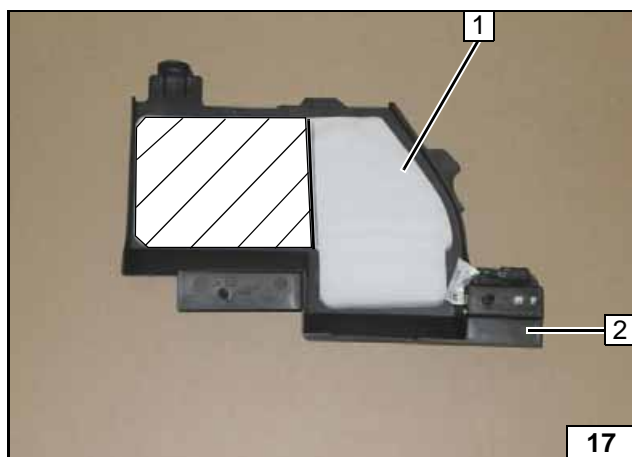


**Temperature sensor T100 HTM**

Fasten temperature sensor 1 with double-sided adhesive tape.



Installing temperature sensor



**ThermoCall Option**

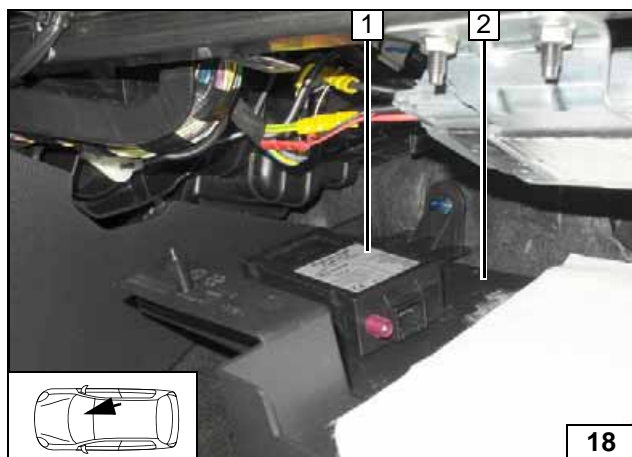
All vehicles

Shown on Mondeo!

- 1 Insulation mat
- 2 Front passenger's side footwell trim



Removing insulation mat in shaded area

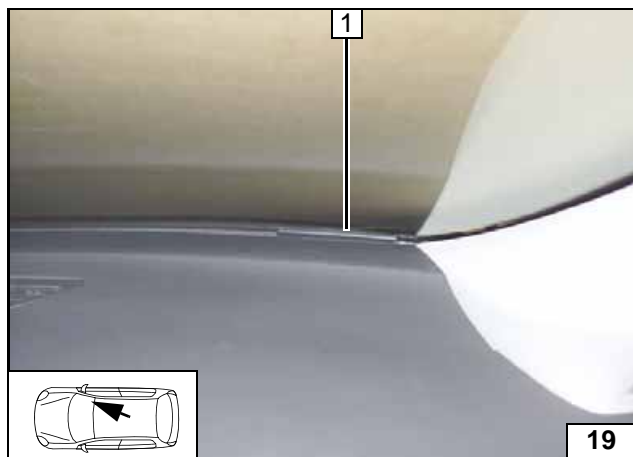
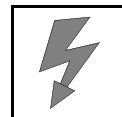


Position receiver 1 in front of fastening, ensure freedom of movement and fasten with double-sided adhesive tape.

- 2 Footwell trim

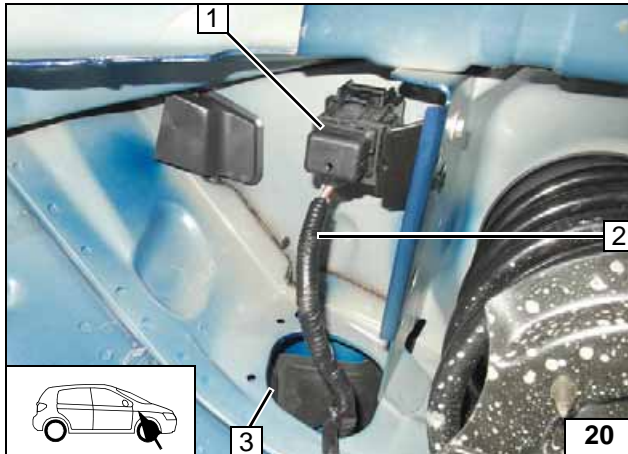
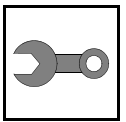


Installing receiver



1 Aerial (optional)

Installing  
aerial

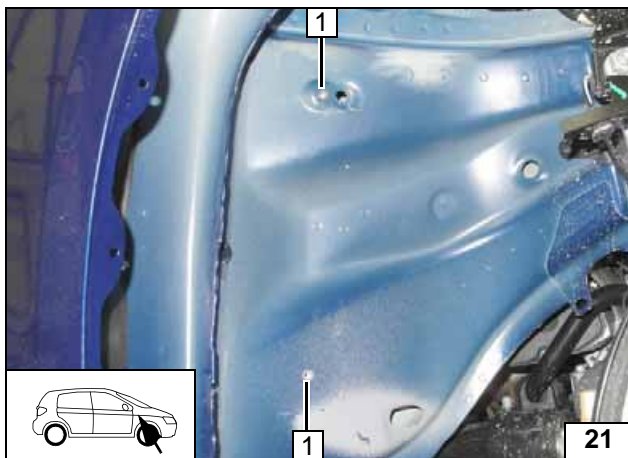


### Preparing Installation Location

Remove original vehicle relay 1 and route with wiring harness 2 through opening 3 in the engine compartment.

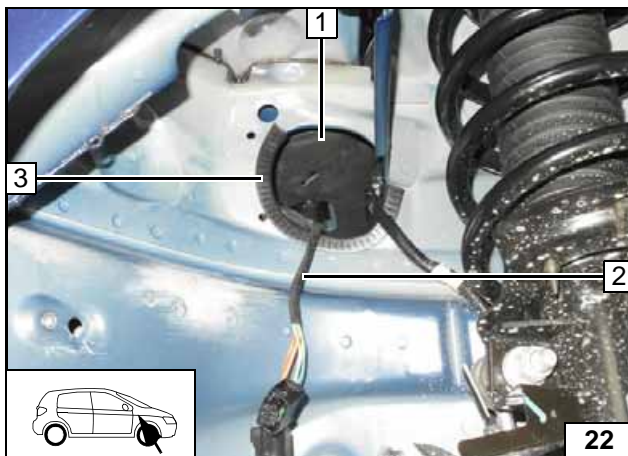


Removing original vehicle relay



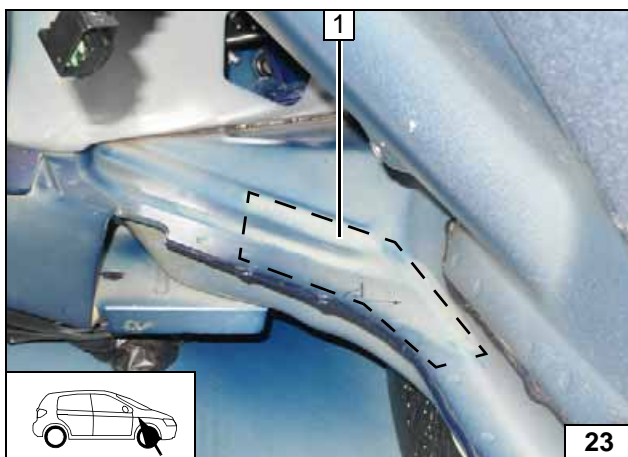
1 Rivet nut, existing hole [2x each]

Installing rivet nuts



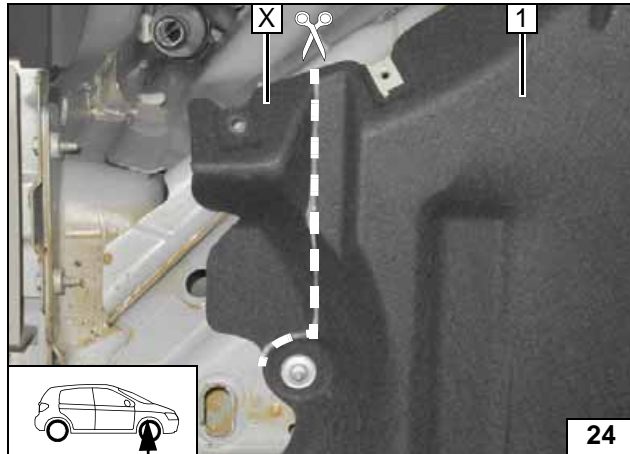
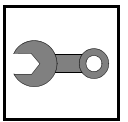
1 Pass through  
2 Heater wiring harness  
3 Edge protection

Routing heater wiring harness



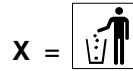
1 Area for fastening adhesive base

Cleaning body surface

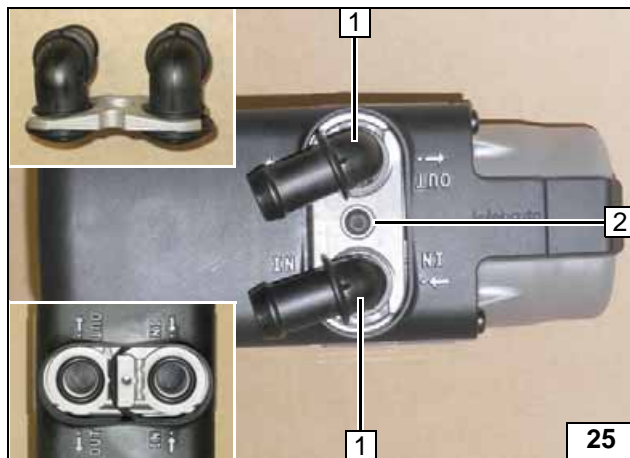


When not cut off at the factory.

- 1 Underbody protection



Cutting out underbody protection

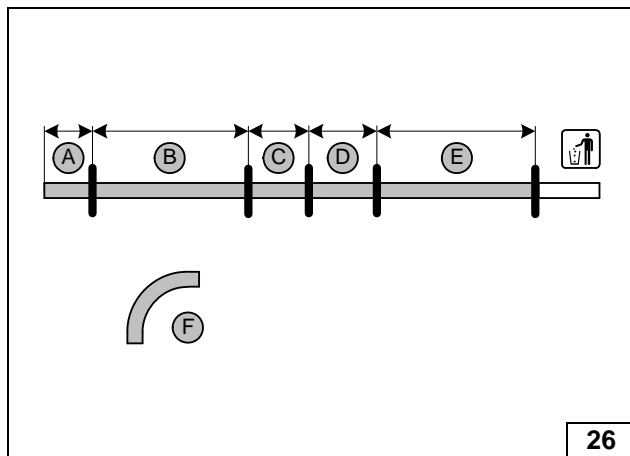


**Preparing Heater**

- 1 Water connection piece, sealing ring [2x each]
- 2 5x15 self-tapping bolt, retaining plate of water connection piece



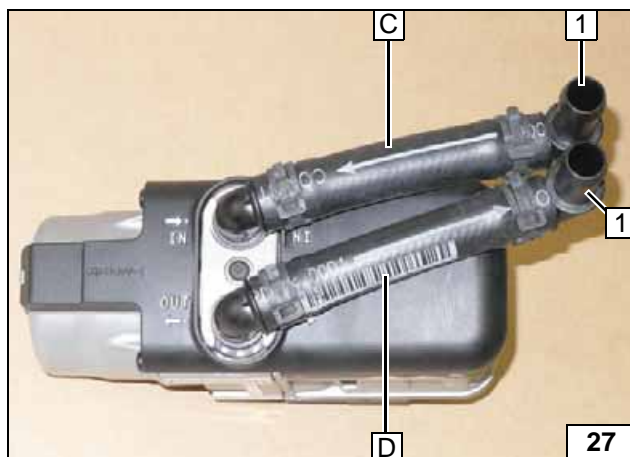
Installing water connection piece



All vehicles except 2.0 TDCi 154 kW

- A = 60
- B = 500
- C = 130
- D = 130
- E = 500
- F = 90°, 15x18mm dia.

Cutting hoses to length

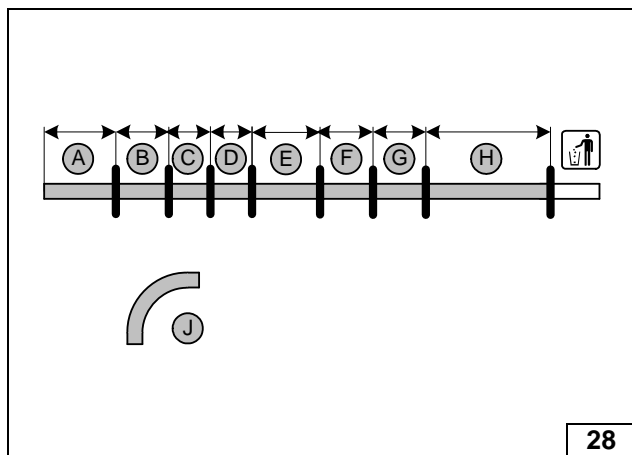
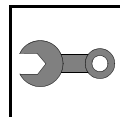


All spring clips = 25 mm dia.

- 1 90°, 18x18mm dia. connecting pipe [2x]



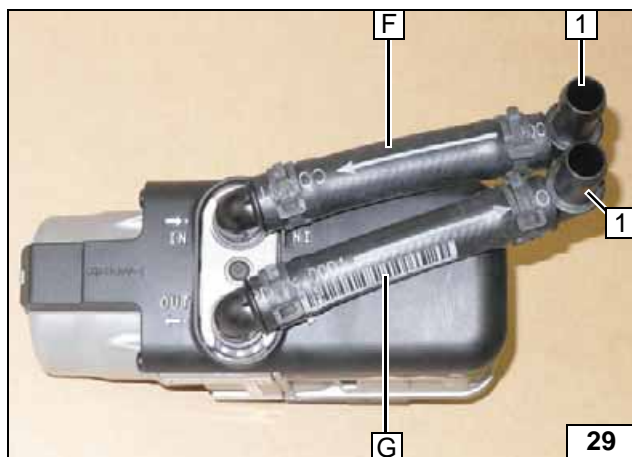
Installing hoses



2.0 TDCi 154 kW only

- A = 230
- B = 120
- C = 60
- D = 60
- E = 200
- F = 130
- G = 130
- H = 500
- J = 90°, 15x18mm dia.

Cutting hoses to length

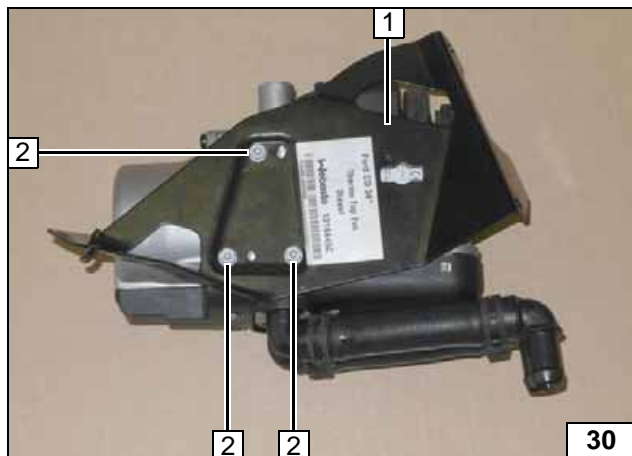


All spring clips = 25 mm dia.

- 1 90°, 18x18mm dia. connecting pipe [2x]



Installing hoses



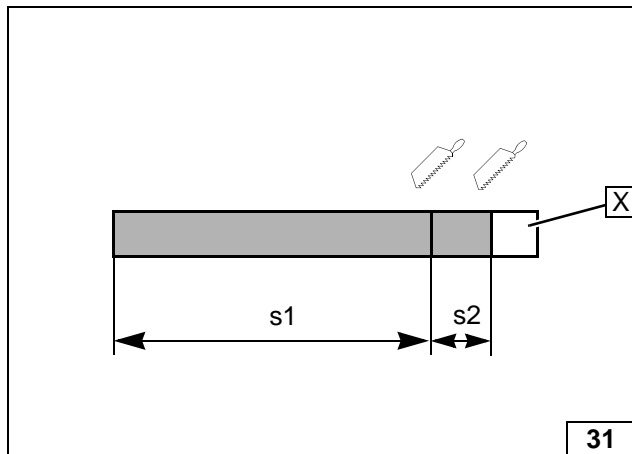
All vehicles

Screw 5x13 self-tapping bolts 2 [3x] into existing holes according to hole pattern of bracket.

- 1 Bracket



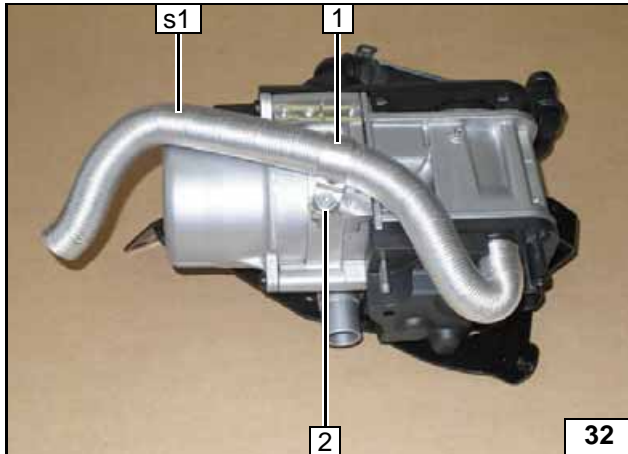
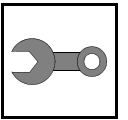
Installing bracket



- s1 = 400
- s2 = 50

- X =

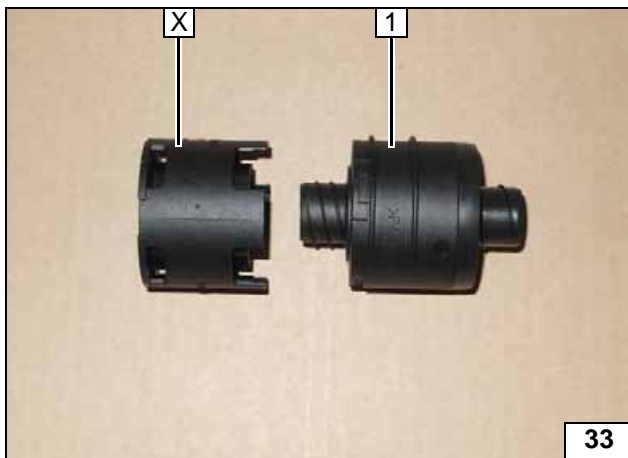
Cutting combustion air pipe to length



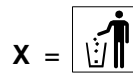
- 1 25 mm dia. clamp
- 2 M5x13 self-tapping bolt in existing hole



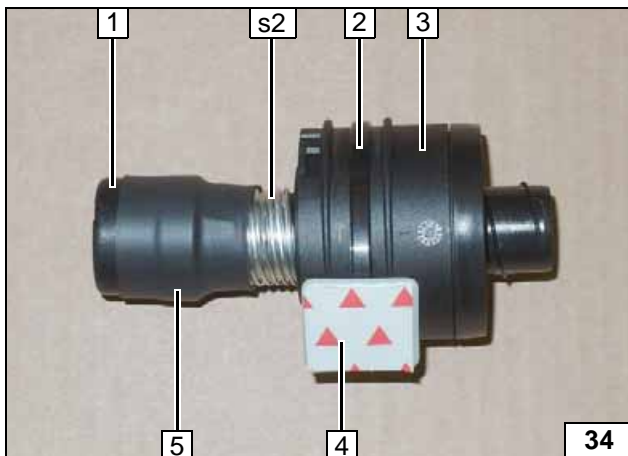
Installing combustion air pipe s1



- 1 Combustion air silencer



Preparing combustion air silencer

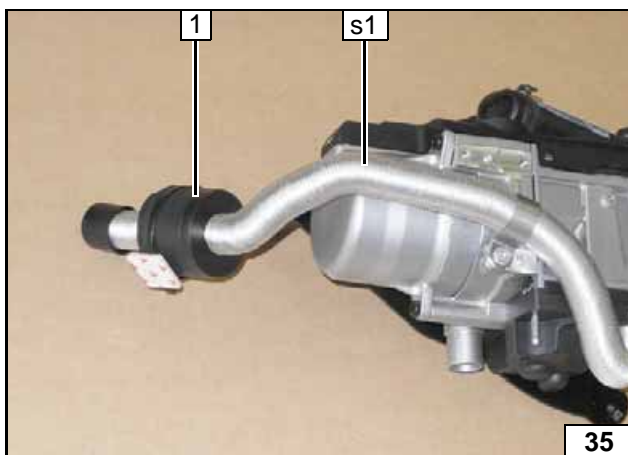


Fasten adhesive base 4 with cable tie 2 to combustion air silencer 3 as shown.

- 1 Protective cap
- 5 30 mm heat shrink plastic tubing



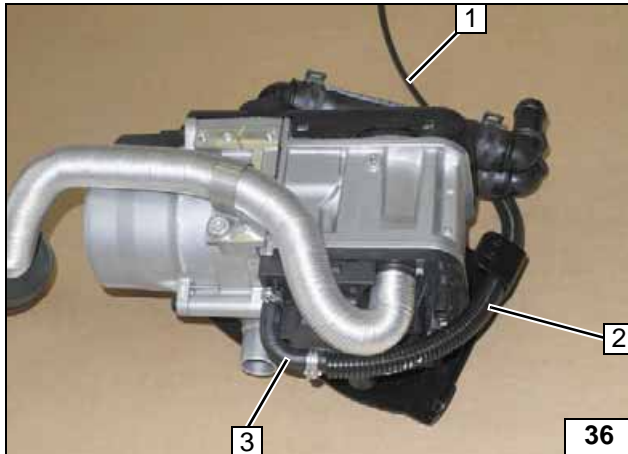
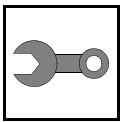
Premounting combustion air silencer



- 1 Combustion air silencer



Installing combustion air silencer

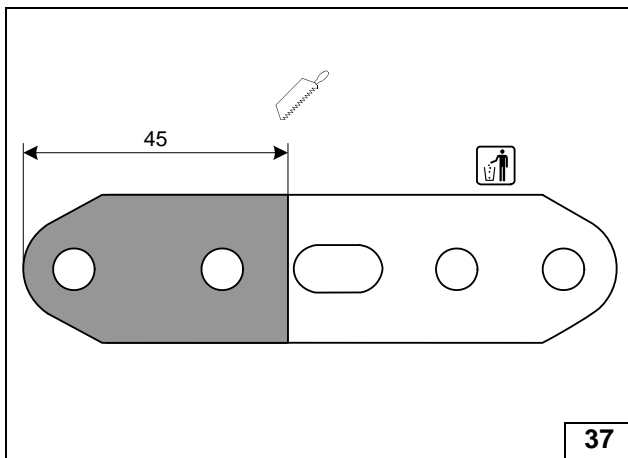


10 mm dia., 300 mm long corrugated tube  
2 onto fuel line 1.

3 90° moulded hose, 10 mm dia. clamp [2x]



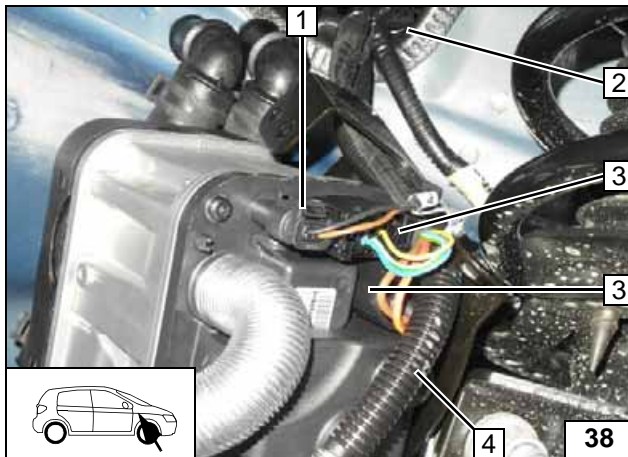
**Installing fuel line**



Only in case of heater installation version 2 (see following figures)!



**Shortening perforated bracket**



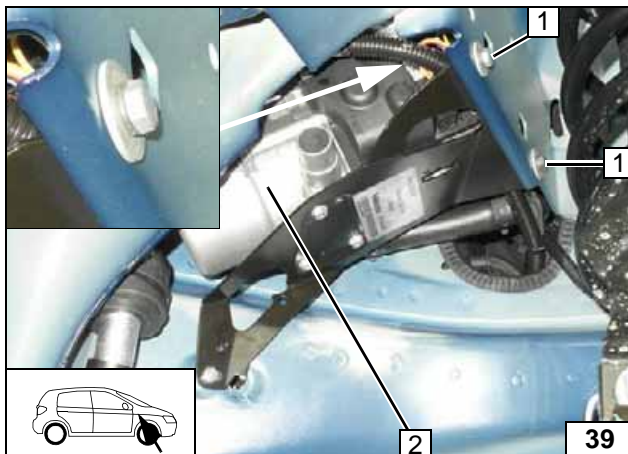
**Installing Heater**

Route corrugated tube with fuel line 4 through pass through 2 into the engine compartment.

- 1 Connector of circulating pump wiring harness
- 3 Heater wiring harness connector [2x]



**Mounting wiring harnesses**



**Version 1**

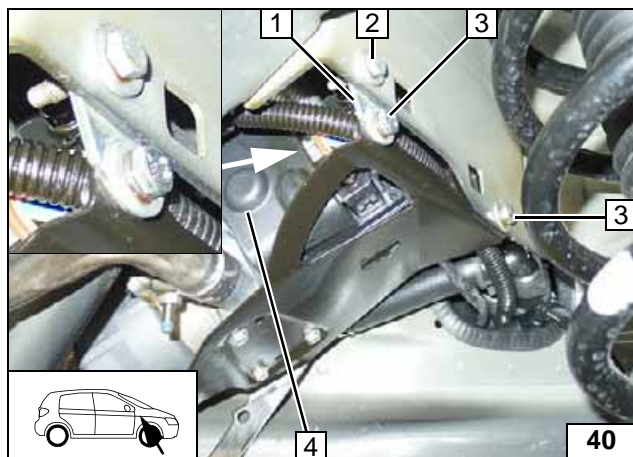
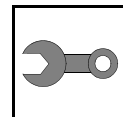
Mount heater 2 as shown.

- 1 M6x16 bolt, spring lockwasher, large diameter washer [2x each], original vehicle hole



**Installing heater**





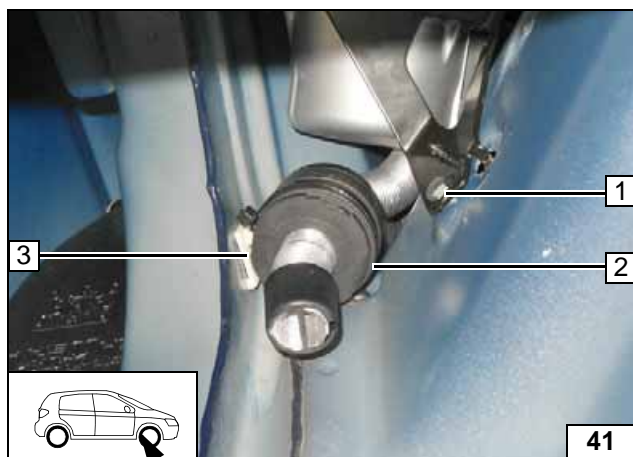
**Version 2**

Mount heater 4 as shown.

- 1 Perforated bracket
- 2 M6x20 bolt, large diameter washer, original vehicle hole, flanged nut
- 3 M6x16 bolt, spring lockwasher, large diameter washer [2x each], original vehicle hole



**Installing heater**

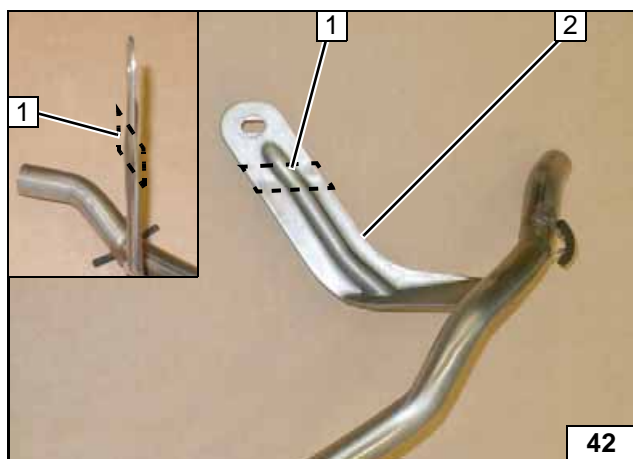


**All vehicles**

- 1 Mount M6x20 bolt, spring lockwasher, large diameter washer, loosely
- 2 Combustion air silencer
- 3 Adhesive base on cable tie



**Fixing combustion air silencer with adhesive base**

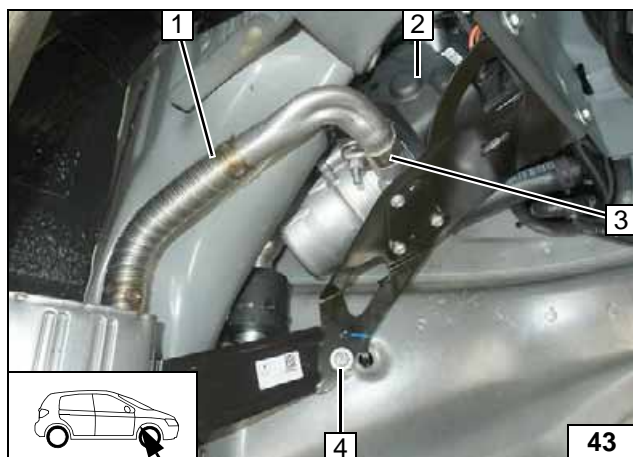


**S-Max only**

Straighten exhaust tube lug 2 in area 1 as shown.



**Preparing exhaust tube**



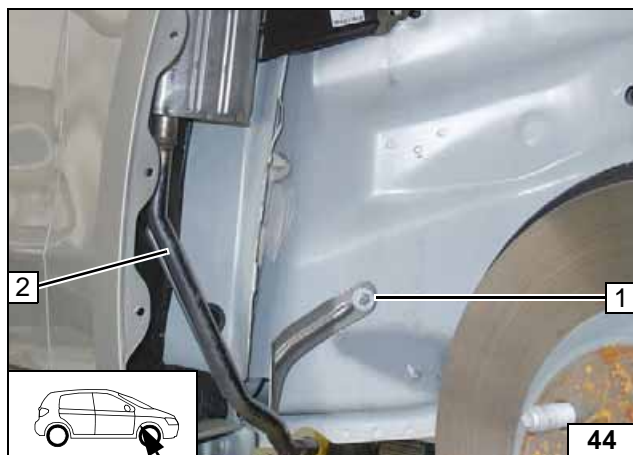
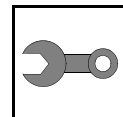
**All vehicles**

Install exhaust system 1 on heater 2 as shown. Ensure sufficient distance from neighbouring components.

- 3 Hose clamp
- 4 M6x20 bolt, spring lockwasher, large diameter washer

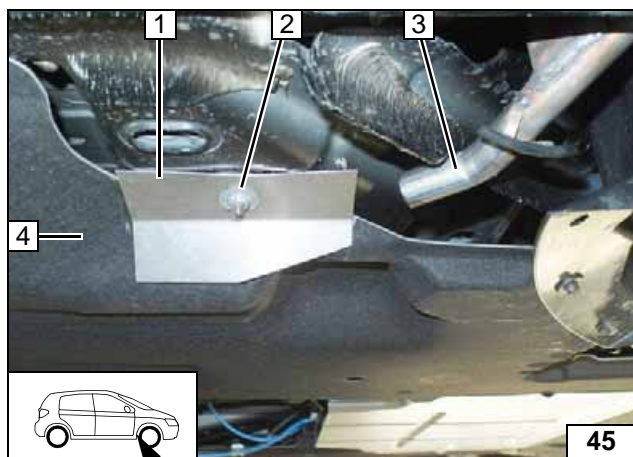


**Installing exhaust system**



- 1 M6x20 bolt, spring lockwasher, large diameter washer
- 2 Exhaust system

**Installing ex-  
haust system**

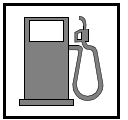


Install baffle plate 1 on vehicle underbody protection 4 (if present) as shown.

- 2 Original vehicle stud bolt, original vehicle plate nut
- 3 Exhaust tube



**Installing baf-  
fle plate**



**Fuel**



Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

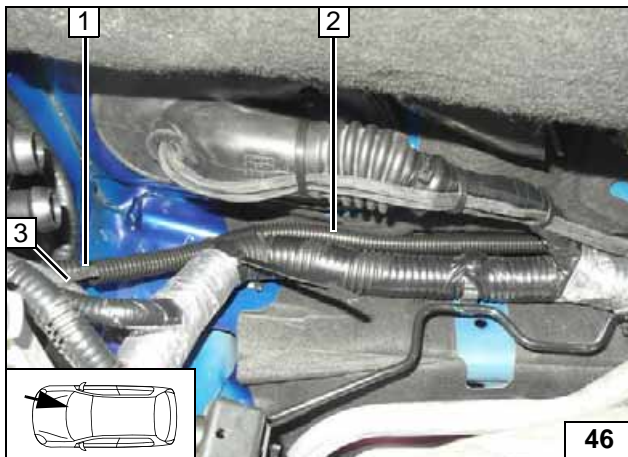
Catch any fuel running off in an appropriate container.



Route fuel line and metering pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties.

Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

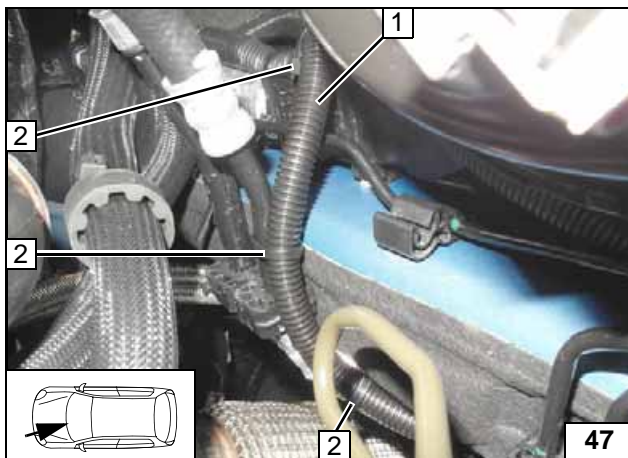
The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.



Pull fuel line **1** and metering pump wiring harness **3** into 1300 mm long 10 mm dia. corrugated tube **2** and route to the driver's side!

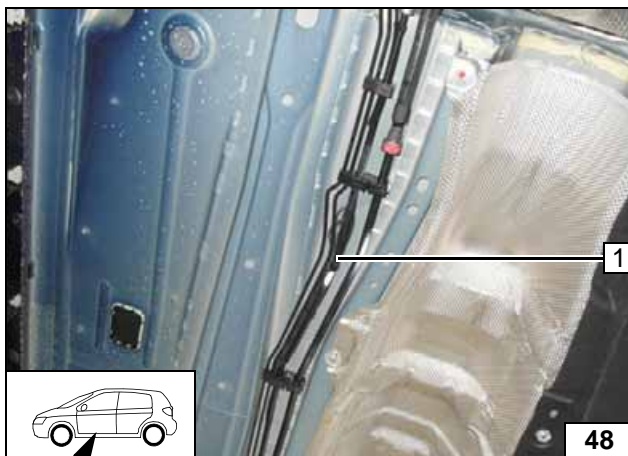


**Routing lines**



- 1 Fuel line and metering pump wiring harness in corrugated tube
- 2 Cable tie [3x]

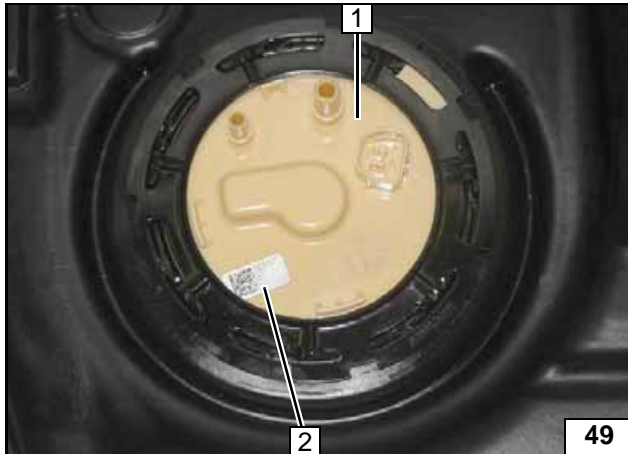
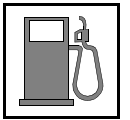
**Routing on firewall**



Route fuel line and metering pump wiring harness **1** on the underbody along original vehicle fuel lines to the installation location of the metering pump.



**Routing lines**



## FuelFix Installation for Diesel Vehicles

### Mondeo

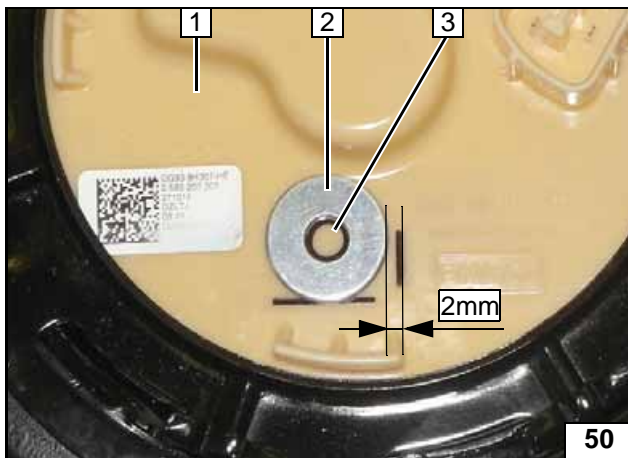
Remove the fuel tank according to the manufacturer's instructions.

Work step F1.

- 1 Fuel tank sending unit
- 2 Reposition barcode label



Moving barcode label



Work step F2.

- 1 Fuel tank sending unit
- 2 Position washer with outer dia.  $d_a = 24 \text{ mm}$  as template against the raised parts as shown
- 3 Hole pattern



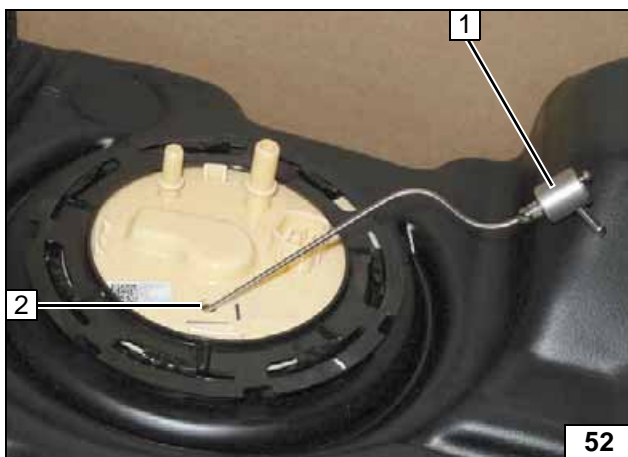
Copying hole pattern



Work step F3.

- 1 Hole made with provided drill

Hole for FuelFix



Work steps F4 and F5.

Bend FuelFix 1 according to template and cut to length. Insert into hole 2.



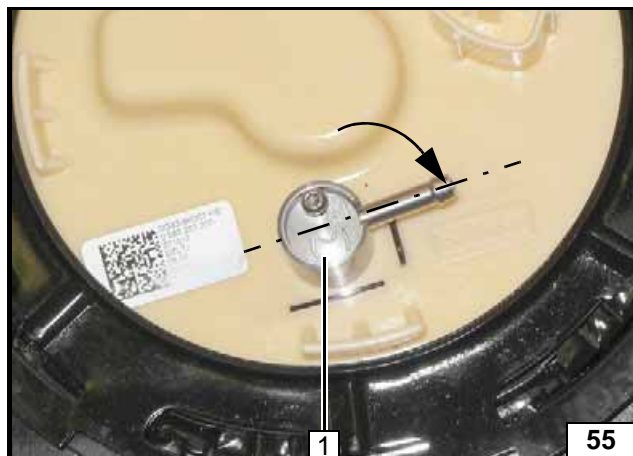
Inserting FuelFix



Inserting FuelFix



Inserting FuelFix

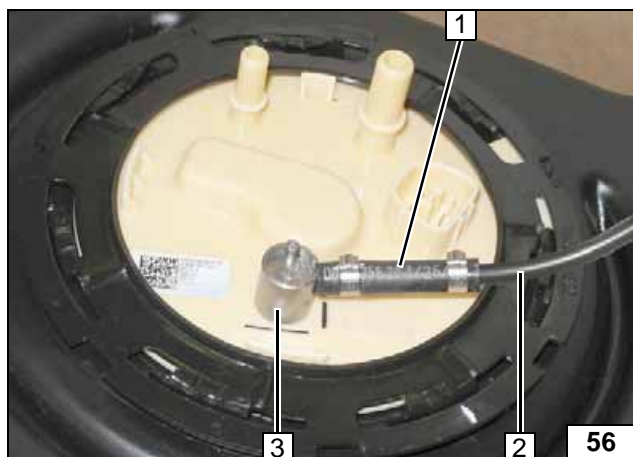


Work steps F5.3 and F5.4.

Align FuelFix 1 as shown.



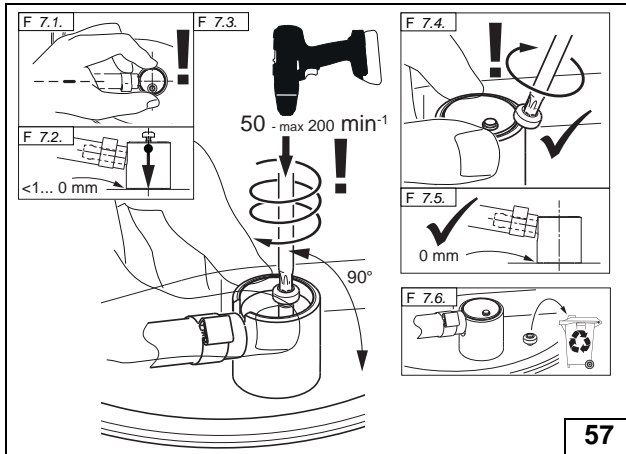
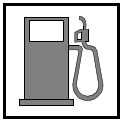
Aligning FuelFix



Work step F6.

- 1 Hose section, 10mm dia. clamp [2x]
- 2 Fuel line
- 3 FuelFix

Connecting fuel line



Work step F7.

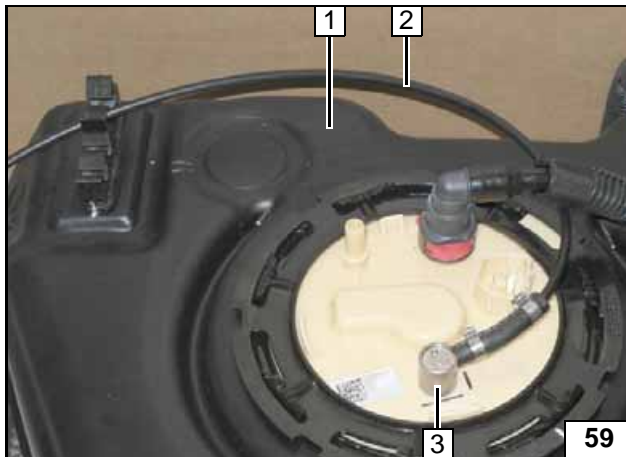


Installing FuelFix



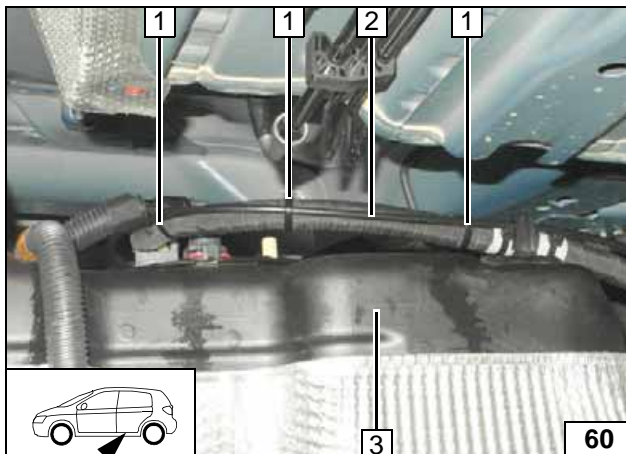
Work step F8.

Ensuring firm seating of FuelFix



- 1 Tank
- 2 Fuel line of FuelFix
- 3 FuelFix

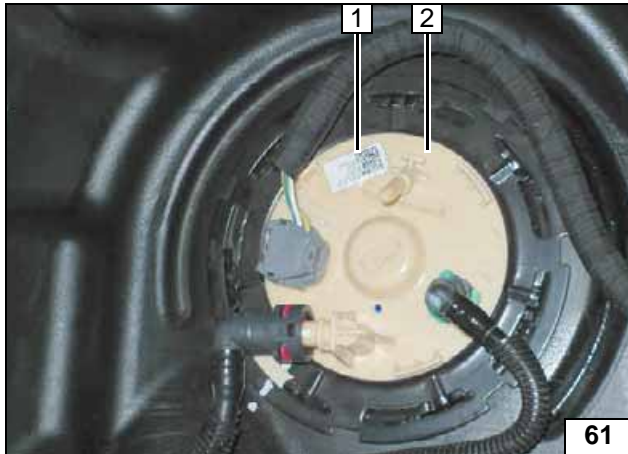
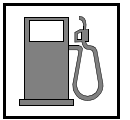
Routing fuel line



Install tank **3** according to the manufacturer's instructions.  
Route FuelFix fuel line **2** along original vehicle wiring harness and secure with cable tie **1** [3x] as tension relief .



Routing fuel line



**S-Max / Galaxy**

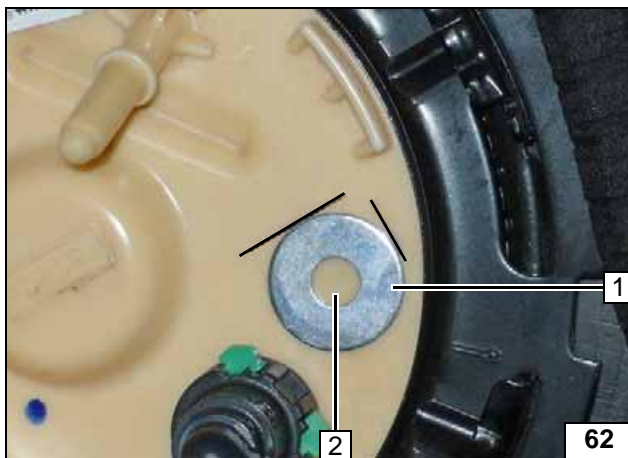
Remove the fuel tank according to the manufacturer's instructions.

Work step F1.

- 1 Reposition barcode label
- 2 Fuel tank sending unit



**Moving barcode label**



Work step F2.

- 1 Position washer with outer dia.  $d_a = 24$  mm as template at the outline as shown
- 2 Hole pattern



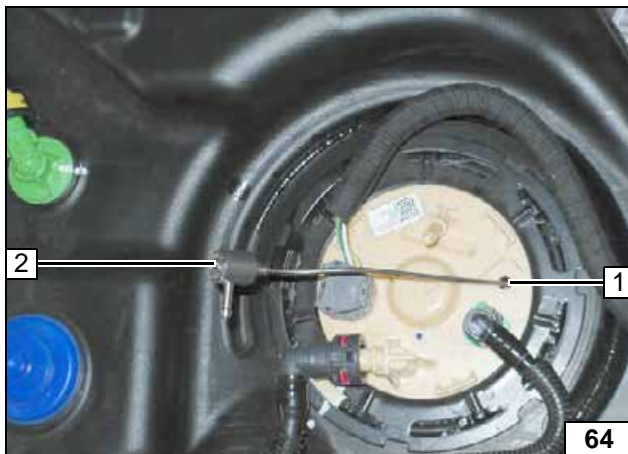
**Copying hole pattern**



Work step F3.

- 1 Hole made with provided drill

**Hole for FuelFix**



Work steps F4 and F5.

Bend FuelFix 2 according to template and cut to length. Insert into hole 1.



**Inserting FuelFix**



65

Inserting  
FuelFix



66

Inserting  
FuelFix



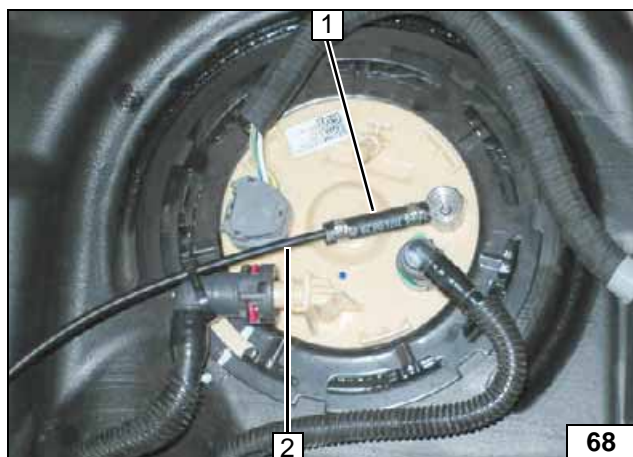
67

Work steps F5.3 and F5.4.

Align FuelFix 1 as shown.



Aligning  
FuelFix



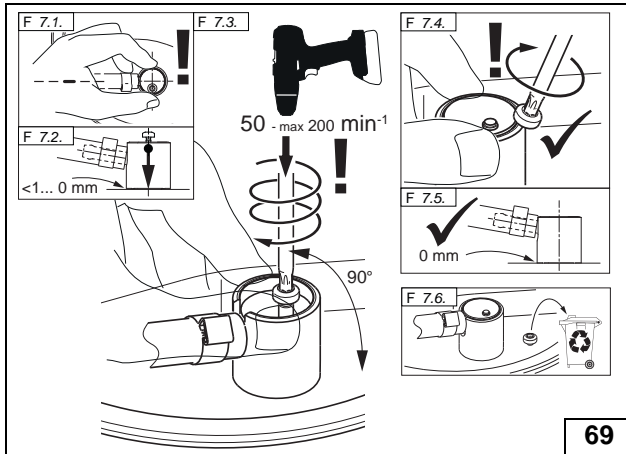
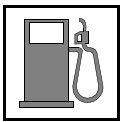
68

Work step F6.

- 1 Hose section, 10mm dia. clamp [2x]
- 2 Fuel line

Connect-  
ing fuel line





69

Work step F7.



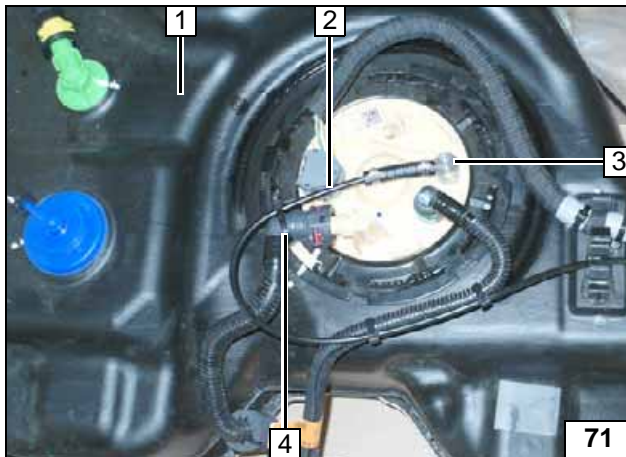
Installing FuelFix



70

Work step F8.

Ensuring firm seating of FuelFix

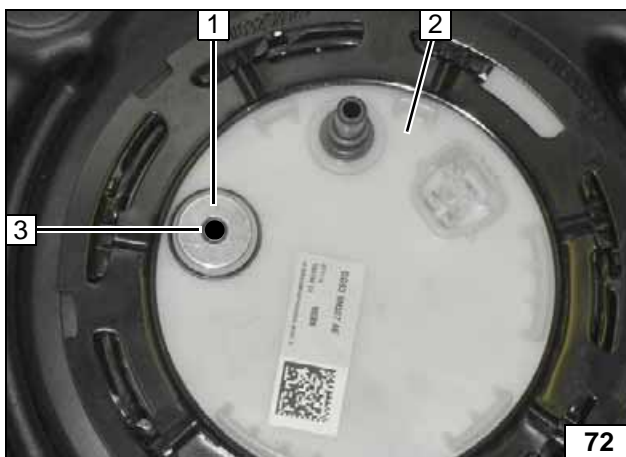


71

- 2 Fuel line of FuelFix
- 3 FuelFix mounted
- 4 Cable tie as tension relief

Install tank 1 according to the manufacturer's instructions.

Securing fuel line



72

### FuelFix Installation for Petrol Vehicles

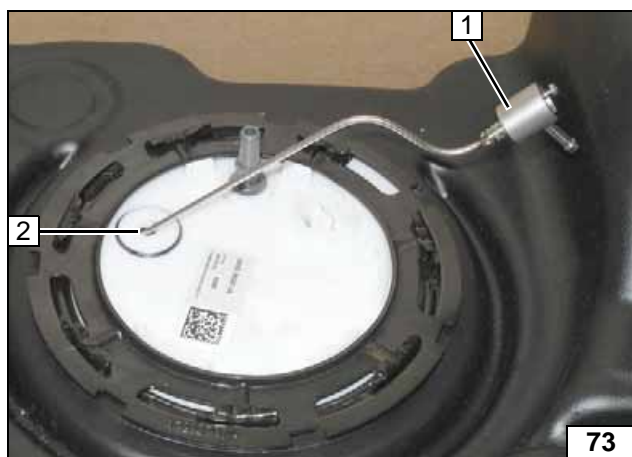
Remove the fuel tank according to the manufacturer's instructions.

Work steps F1, F2 and F3.

- 1 Position washer with outer dia.  $d_a = 24\text{ mm}$  as template centrally on circular raised part as shown
- 2 Fuel tank sending unit
- 3 Hole pattern, hole made with provided drill



Copying hole pattern, Hole for FuelFix



Work steps F4 and F5.

Bend FuelFix 1 according to template and cut to length. Insert into hole 2.



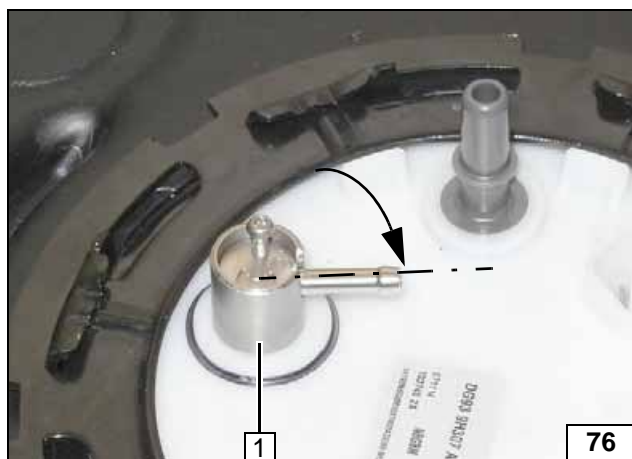
**Inserting FuelFix**



**Inserting FuelFix**



**Inserting FuelFix**

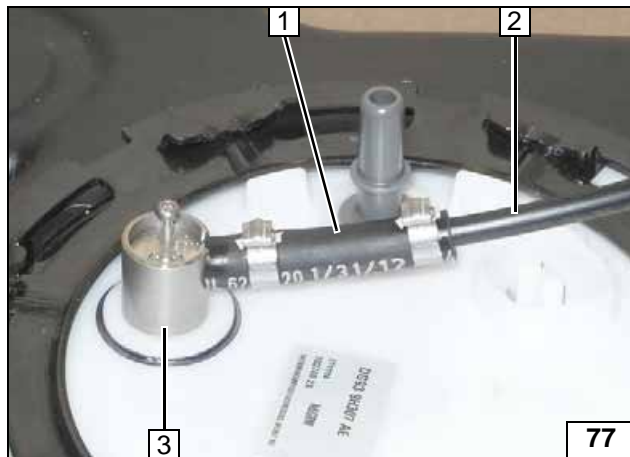
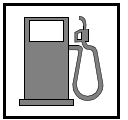


Work steps F5.3 and F5.4.

Align FuelFix 1 as shown.



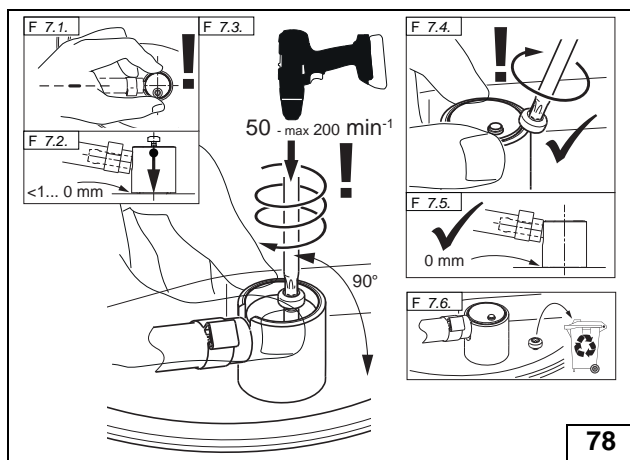
**Aligning FuelFix**



Work step F6.

- 1 Hose section, 10mm dia. clamp [2x]
- 2 Fuel line
- 3 FuelFix

Connect-  
ing fuel line



Work step F7.

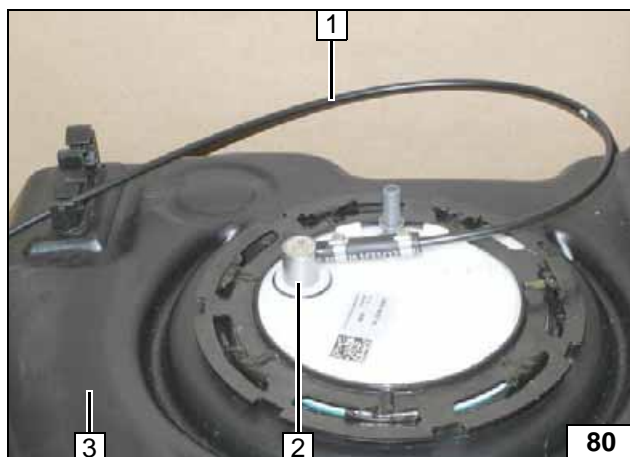


Installing  
FuelFix



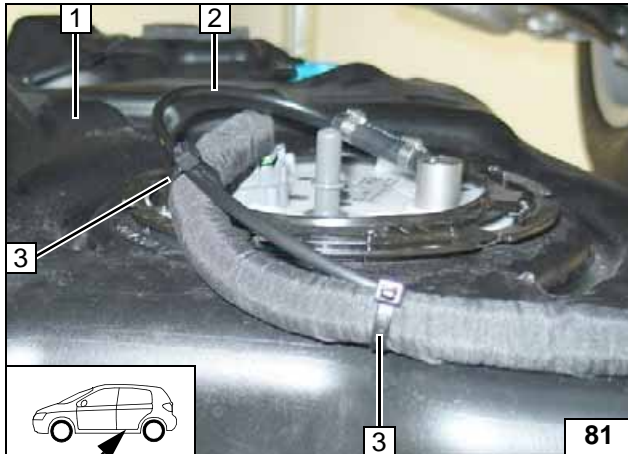
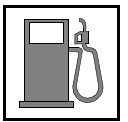
Work step F8.

Ensuring  
firm seating  
of FuelFix



- 1 Fuel line of FuelFix
- 2 FuelFix
- 3 Tank

Routing  
fuel line



Route FuelFix fuel line 2 along original vehicle wiring harness and secure with cable tie 3 [2x] as tension relief .



**Routing fuel line**

Install tank 1 according to the manufacturer's instructions.

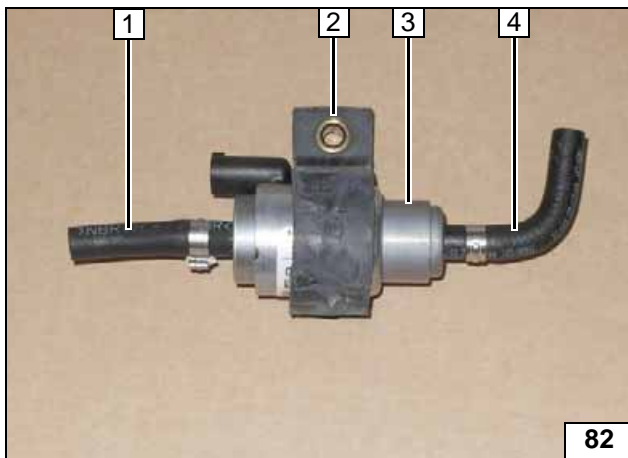


**All vehicles**

- 1 50 mm hose section, 10 mm dia. clamp
- 2 Metering pump mount
- 3 Metering pump
- 4 90° moulded hose, 10 mm dia. clamp



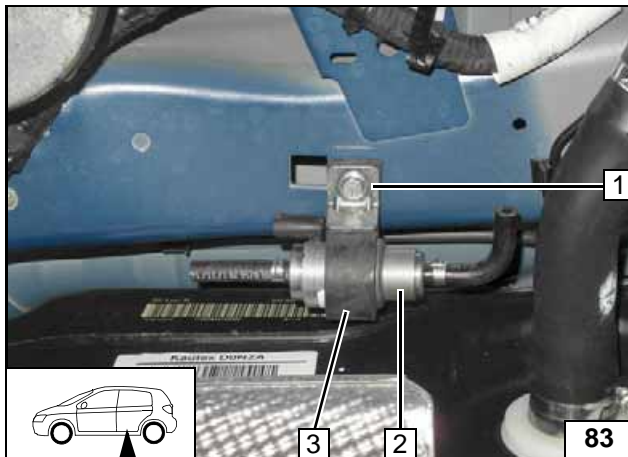
**Preparing metering pump**



- 1 Support angle bracket, M6x25 bolt, original vehicle hole, flanged nut
- 2 Metering pump
- 3 Metering pump mount



**Installing metering pump**

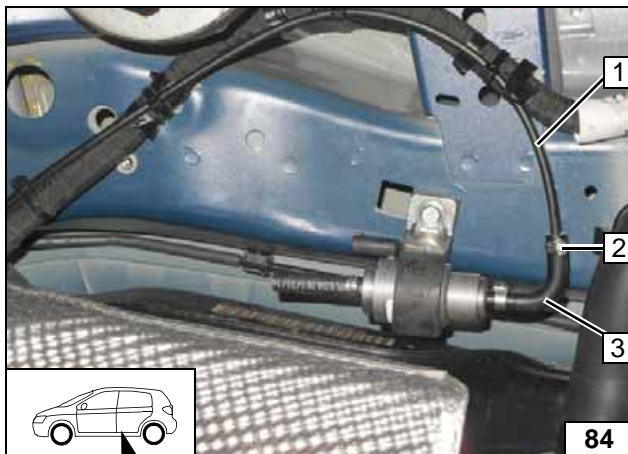


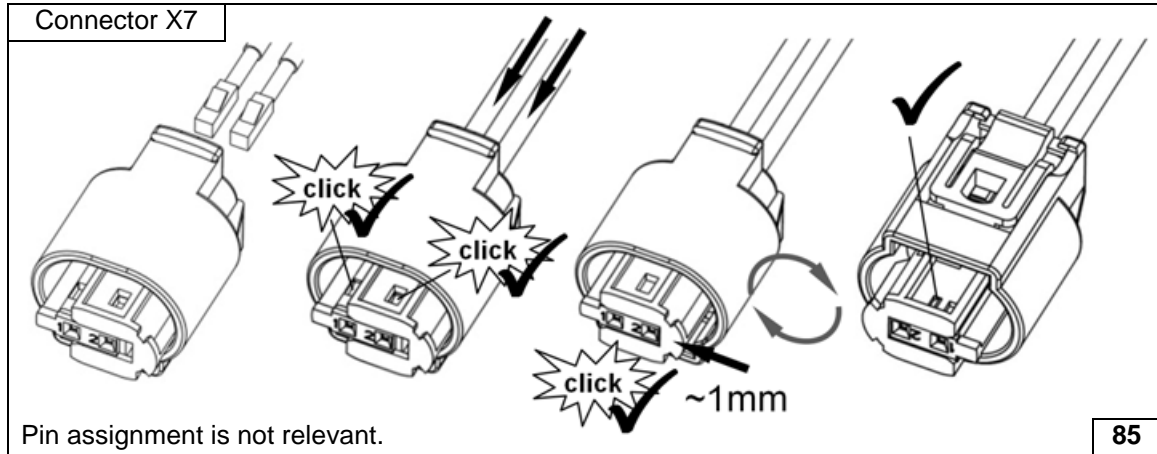
Connect FuelFix fuel line 1 on 90° moulded hose 3.



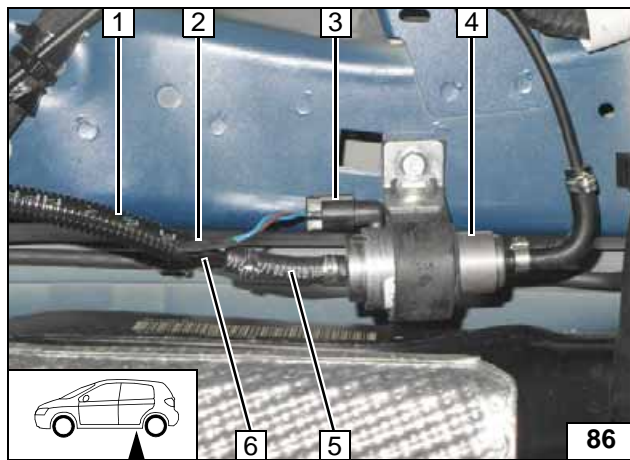
- 2 10 mm dia. clamp

**Installing fuel line**





Completing metering pump connector

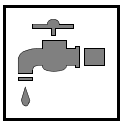


Pull heater fuel line 6 and metering pump wiring harness 2 into 10 mm dia. corrugated tube 1 and route to metering pump 4. Ensure sufficient distance from neighbouring components, correct if necessary.



- 3 Metering pump wiring harness, connector X7 mounted
- 5 Hose section, 10 mm dia. clamp

Connecting metering pump

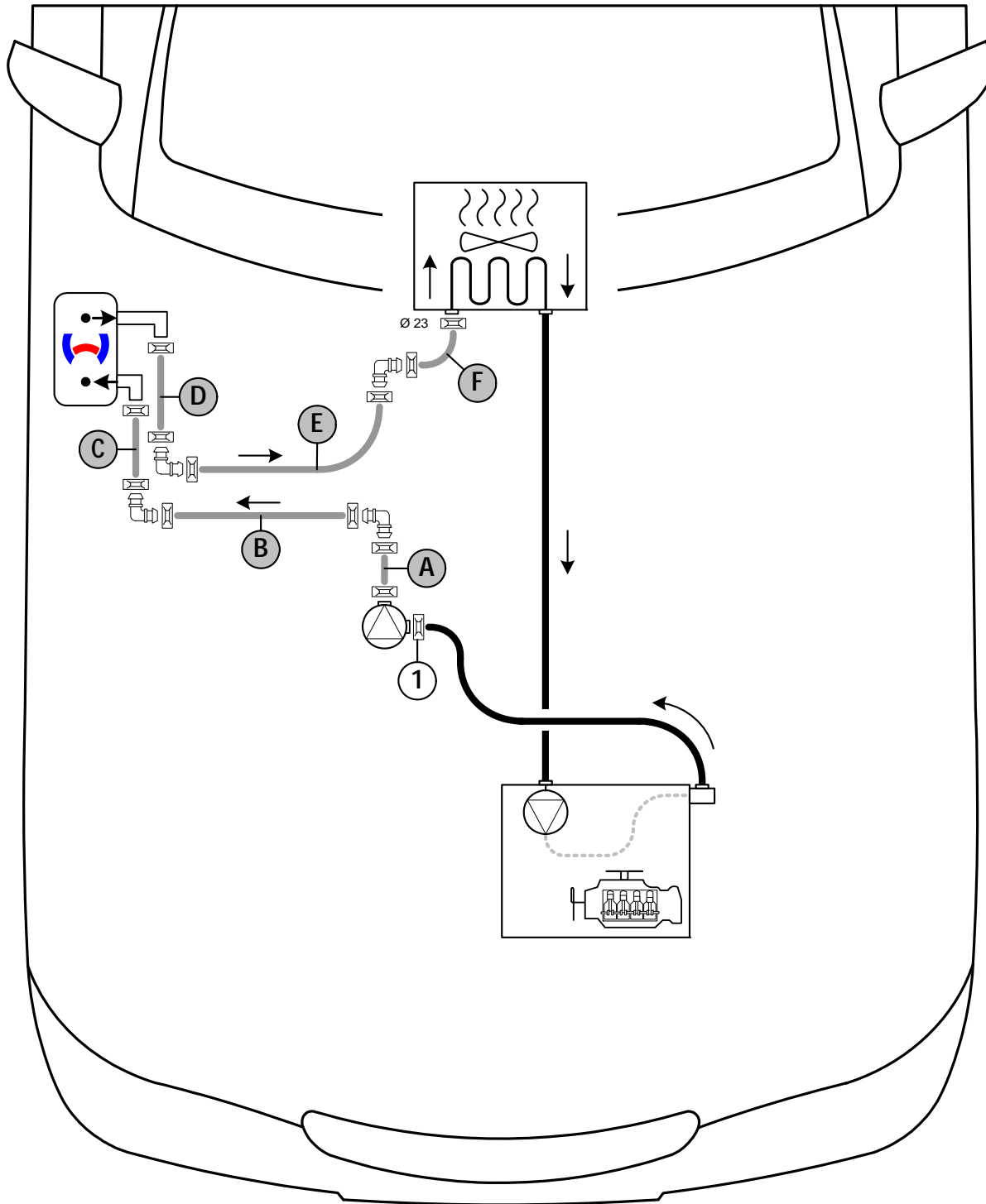


**Coolant Circuit Except for 2.0 TDCi 154 kW**







Any coolant running off should be collected in an appropriate container. Route hoses kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when installing the hoses.

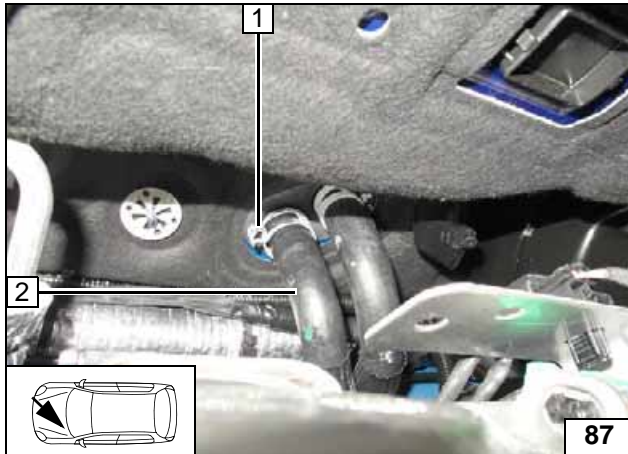
The connection should be modelled on an 'inline' circuit and based on the following diagram:



Hose routing diagram

All spring clips without a specific designation  = 25 mm dia. All connecting pipes  and  = 18x18mm dia.  
 1 = Original vehicle spring clip 

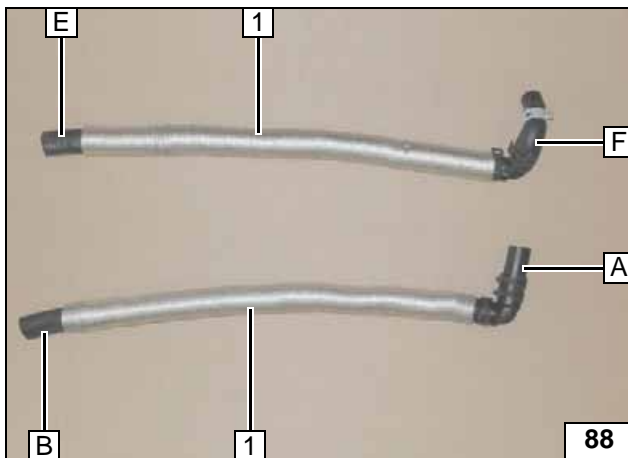




Pull off engine outlet / heat exchanger inlet hose 2. Original vehicle spring clip 1 will be reused.

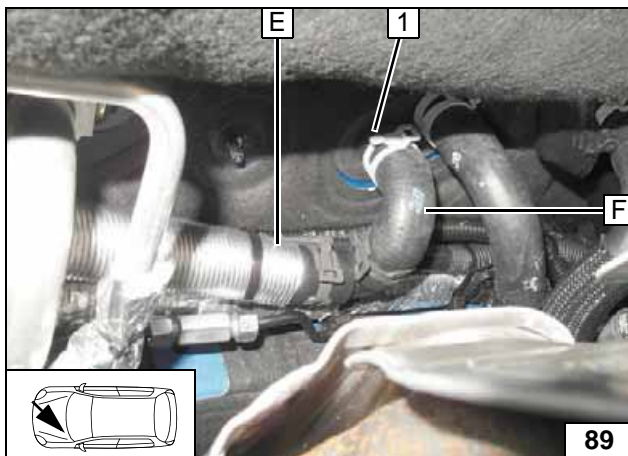


**Cutting point**



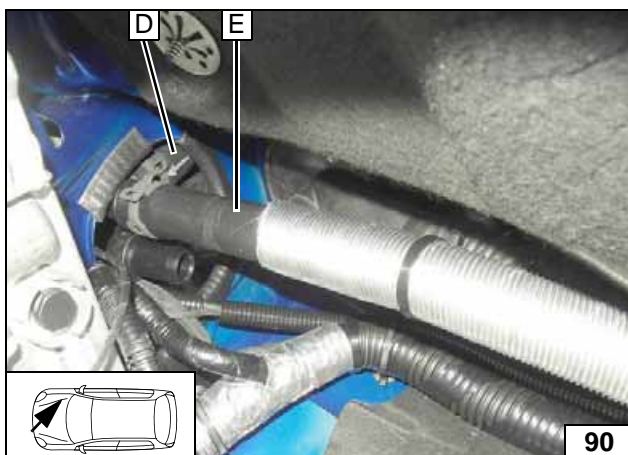
1 28 mm dia., 500 mm heat protection hose [2x]

**Premounting hoses**

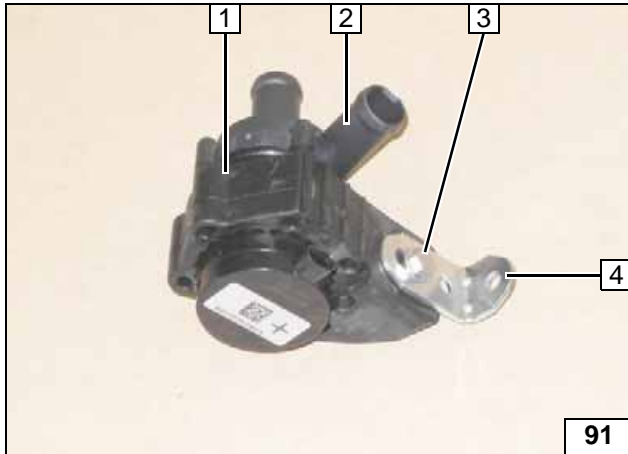


1 Connecting piece of heat exchanger inlet

**Connect-  
ing heat ex-  
changer  
inlet**

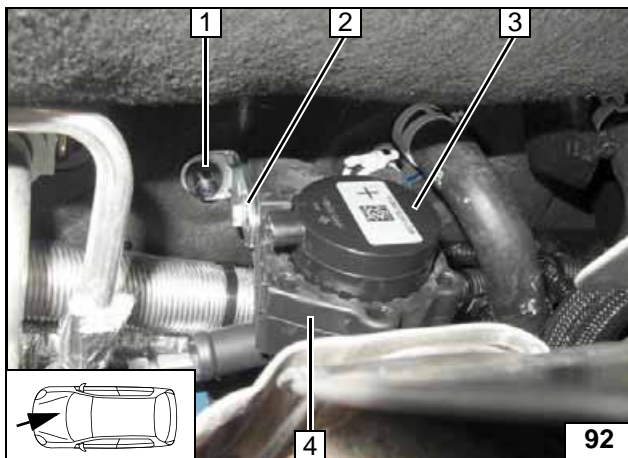


**Connect-  
ing heater  
outlet**



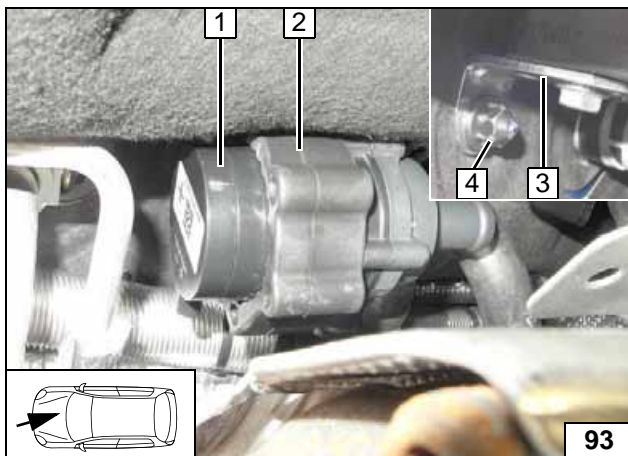
- 1 Circulating pump mount
- 2 Circulating pump
- 3 M6x25 bolt, flanged nut
- 4 Angle bracket

**Preparing circulating pump**



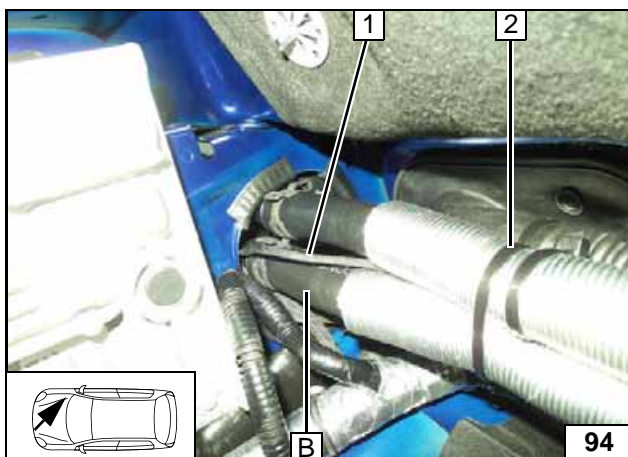
- 1 Original vehicle stud bolt, M6 plastic nut
- 2 M6x25 bolt, angle bracket, flanged nut
- 3 Circulating pump
- 4 Circulating pump mount

**Loosely installing circulating pump**



- 1 Circulating pump
- 2 Circulating pump mount
- 3 Angle bracket
- 4 Original vehicle stud bolt, M6 plastic nut

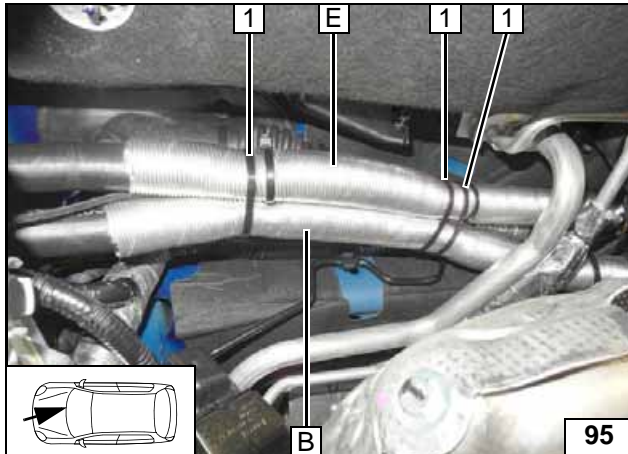
**Aligning circulating pump**



- 1 Wiring harness circulating pump
- 2 Cable tie

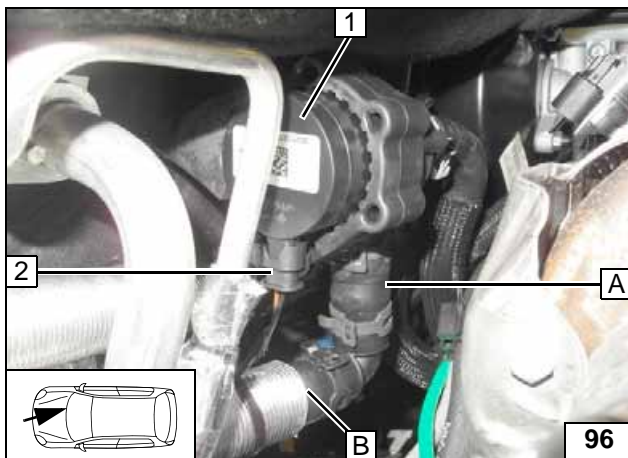
**Connecting heater inlet**





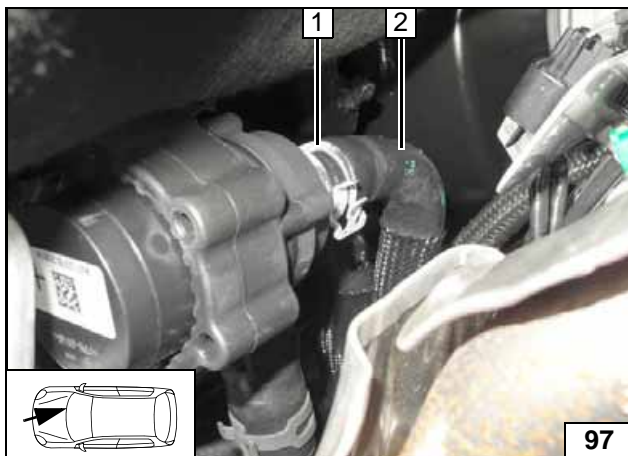
Align hoses and fasten with cable tie 1 [3x]. Ensure sufficient distance from neighbouring components, correct if necessary.

**Routing in engine compartment**



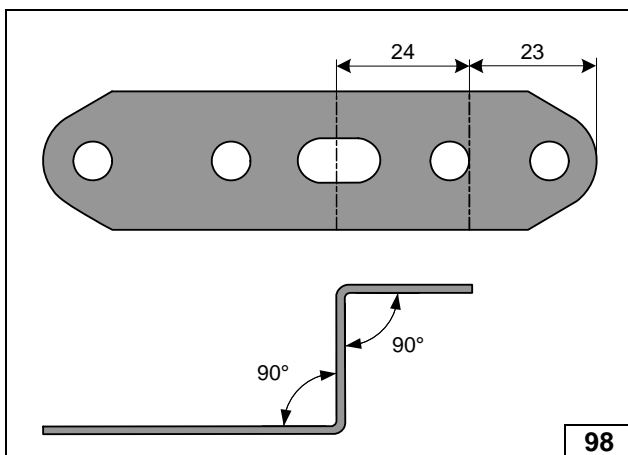
- 1 Circulating pump
- 2 Connector of circulating pump wiring harness

**Connect-  
ing circulat-  
ing pump**

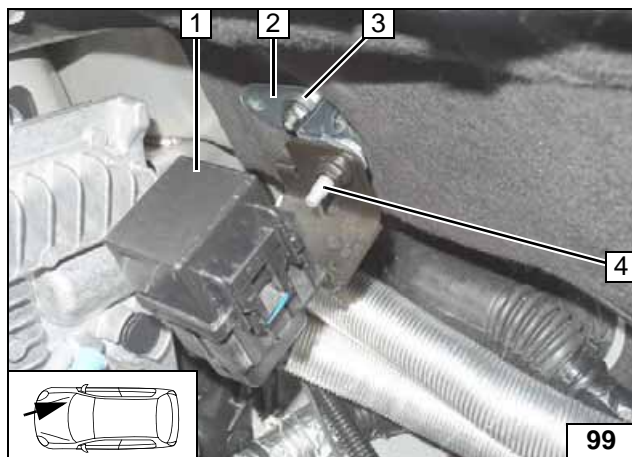


- 1 Original vehicle spring clip
- 2 Engine outlet hose

**Connect-  
ing engine  
outlet**

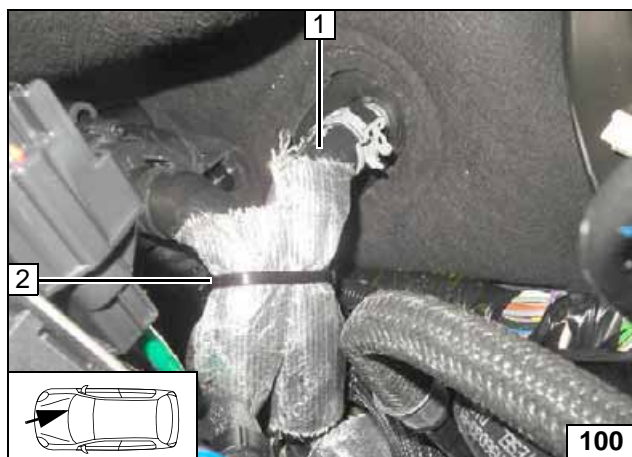


**Preparing  
perforated  
bracket**



- 1 Original vehicle relay
- 2 Perforated bracket
- 3 M6 plastic nut, original vehicle stud bolt
- 4 Original vehicle bolt

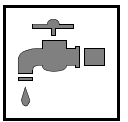
**Installing original vehicle relay**



**Only in case of vehicles with 2 heat exchangers**

Pull off hose of heat exchanger outlet 1, cut off 20mm and re-mount. Secure hoses using cable tie 2.

**Shortening hose of heat exchanger outlet**

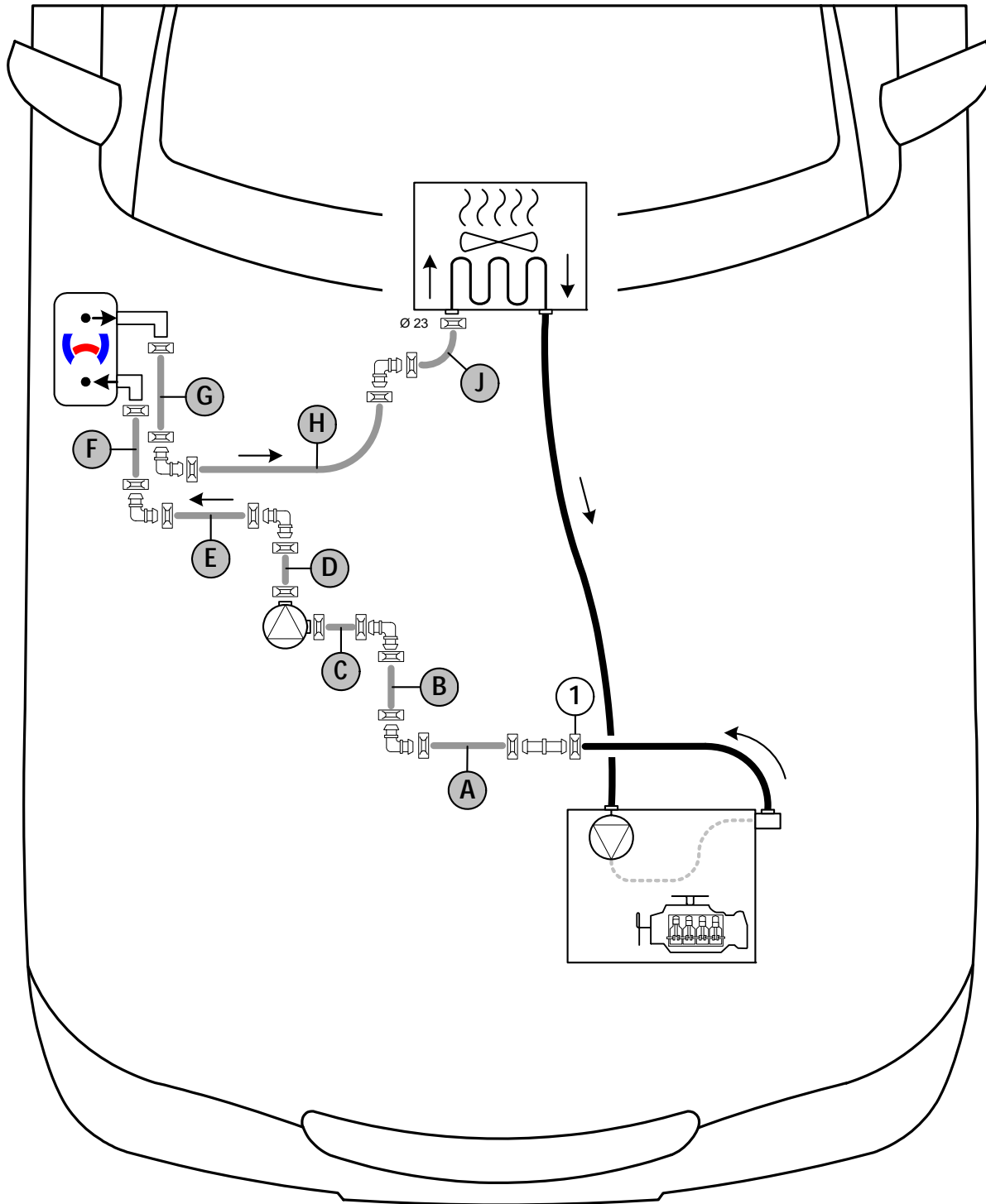


**Coolant Circuit for 2.0 TDCi 154 kW**







Any coolant running off should be collected in an appropriate container. Route hoses kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when installing the hoses.

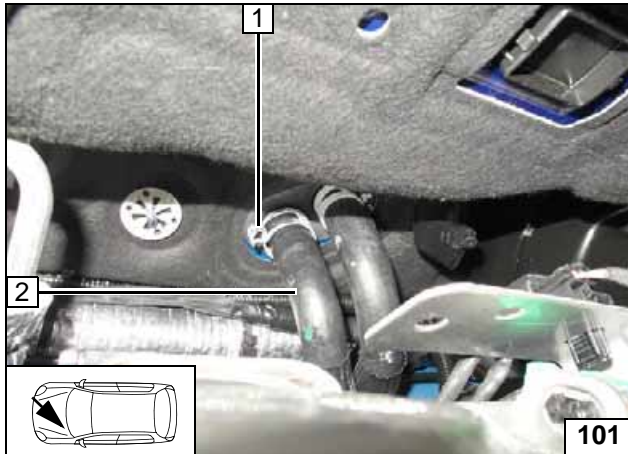
The connection should be modelled on an 'inline' circuit and based on the following diagram:



Hose routing diagram

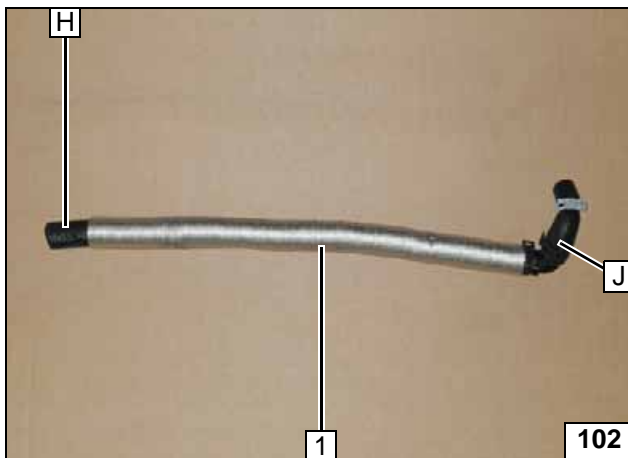
All spring clips without a specific designation  = 25 mm dia. All connecting pipes  and  = 18x18mm dia.  
 1 = Original vehicle spring clip 





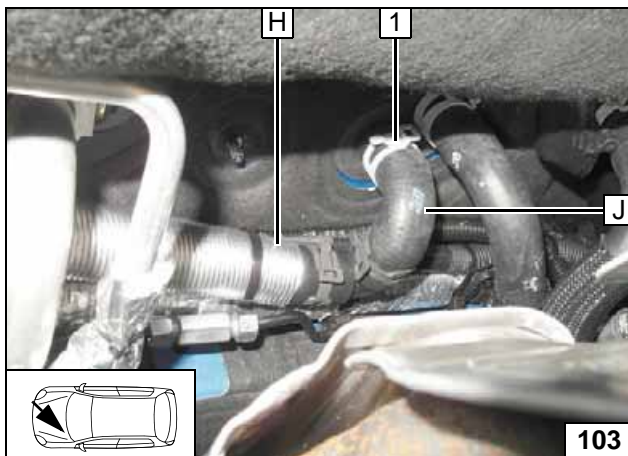
Pull off engine outlet / heat exchanger inlet hose 2. Original vehicle spring clip 1 will be reused.

**Cutting point**



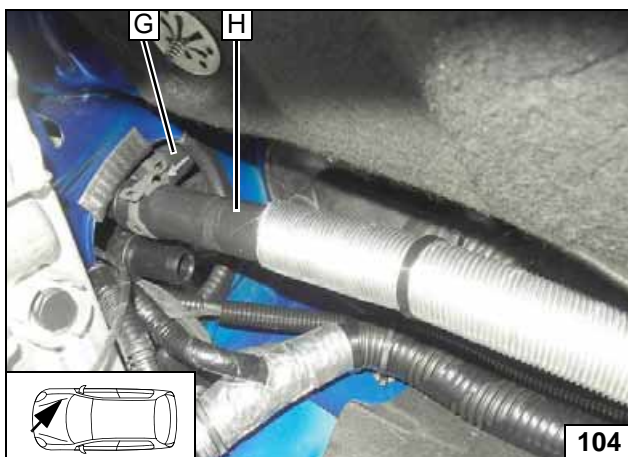
1 28mm dia., 430mm heat protection hose

**Premounting hoses**

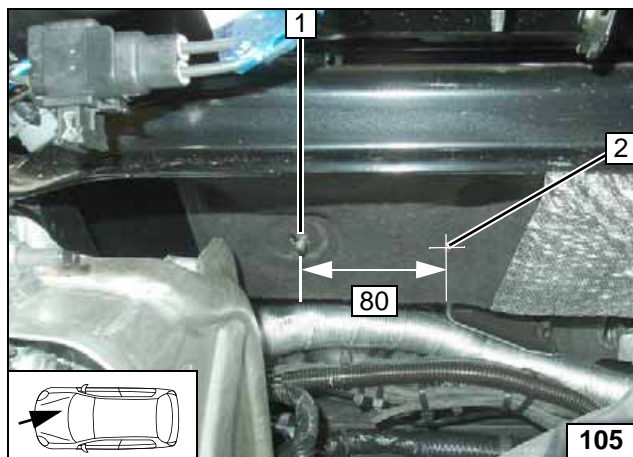


1 Spring clip

**Connect-  
ing heat ex-  
changer  
inlet**



**Connect-  
ing heater  
outlet**

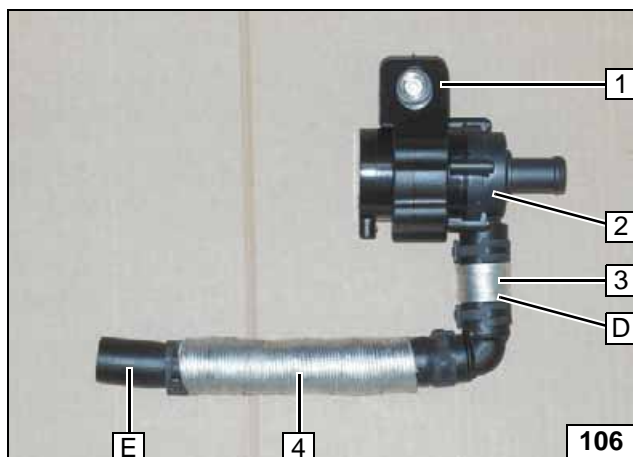


When drilling, be careful of components located behind!

- 1 Original vehicle stud bolt
- 2 7 mm dia. hole

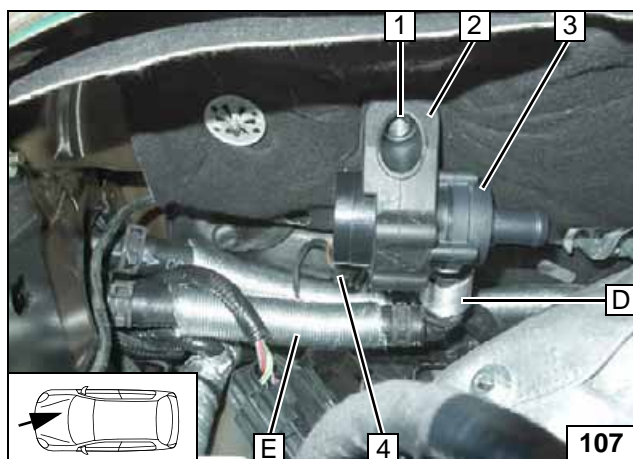


Copying hole pattern



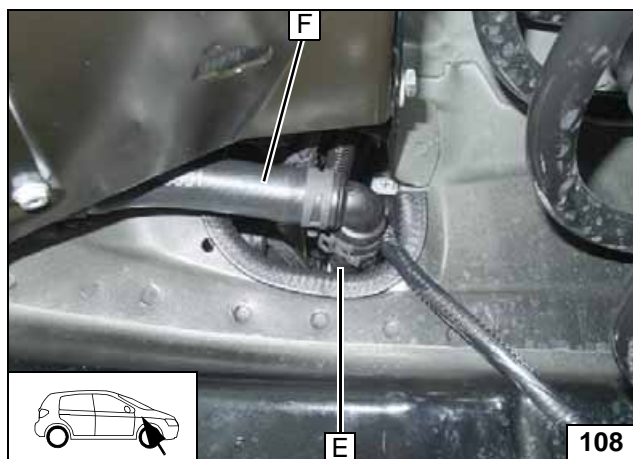
- 1 Circulating pump mount
- 2 Circulating pump
- 3 28mm dia., 30mm heat protection hose
- 4 28mm dia., 140mm heat protection hose

Premounting circulating pump / hoses

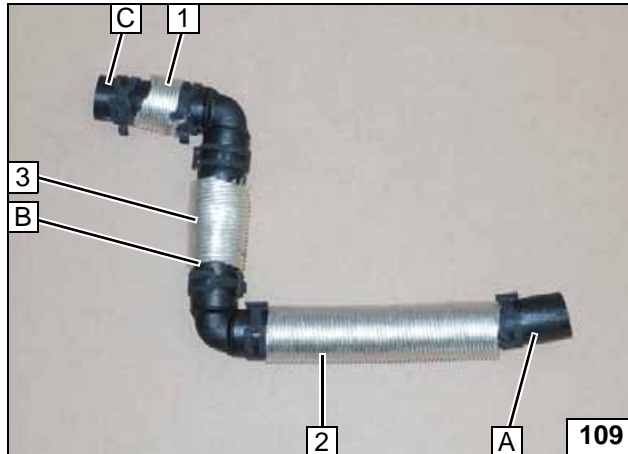


- 1 M6x35 bolt, flanged nut
- 2 Circulating pump mount
- 3 Circulating pump
- 4 Connector of circulating pump wiring harness

Installing circulating pump

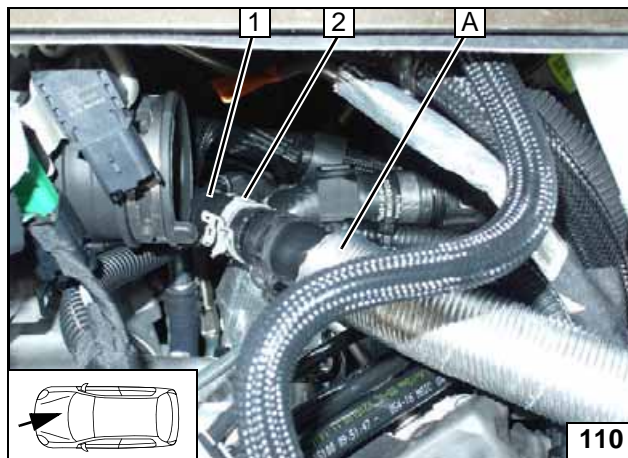


Connecting hose section E with hose section F



- 1 28mm dia., 30mm heat protection hose
- 2 28mm dia., 170mm heat protection hose
- 3 28mm dia., 80mm heat protection hose

Premounting hoses

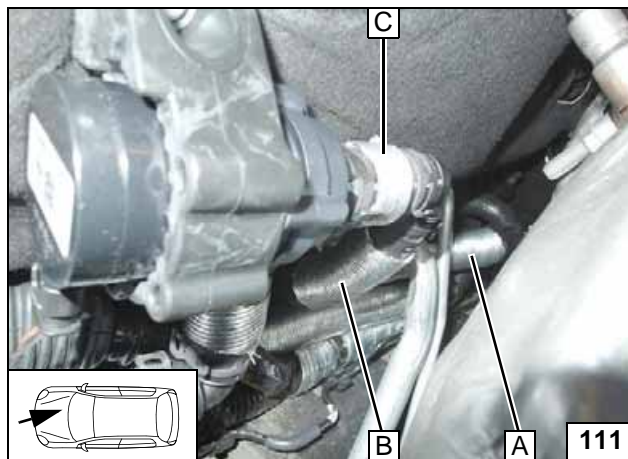


Route hose **A** after the connection along engine outlet hose **1** to the front passenger's side.

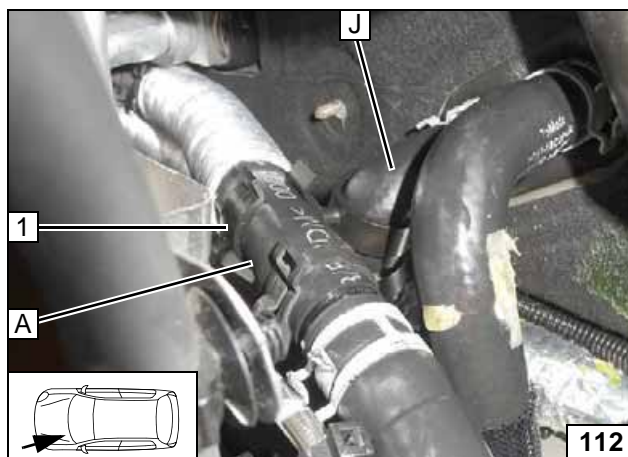


- 2 Original vehicle spring clip

Connecting engine outlet



Connecting circulating pump

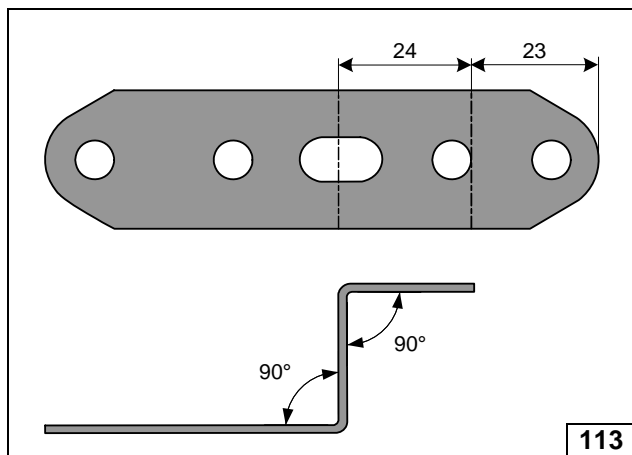


Align hoses and fasten with cable tie. Ensure sufficient distance from neighbouring components, correct if necessary.

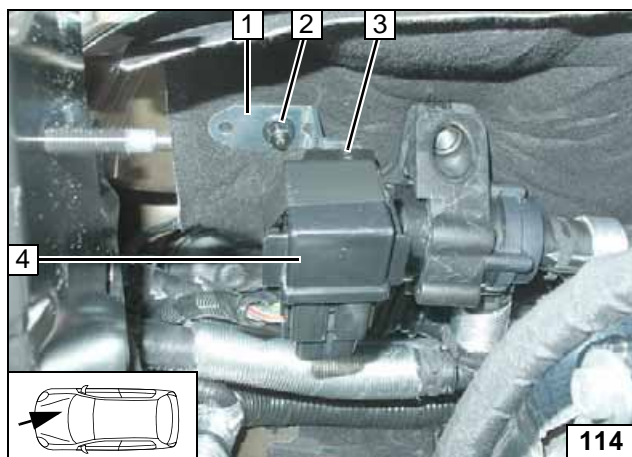


- 1 Hose bracket between hose **A** and hose **J**

Installing hose bracket



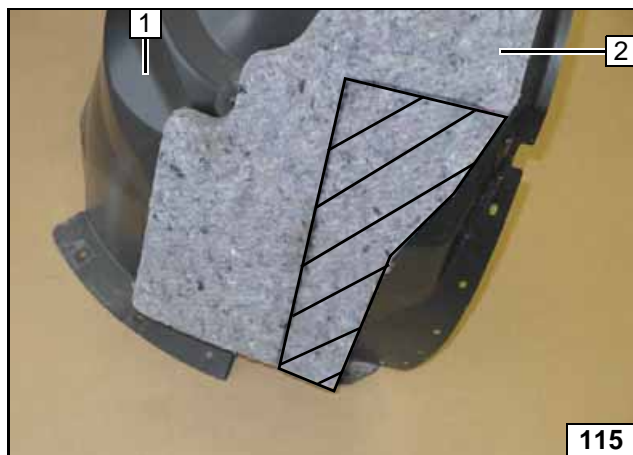
113



- 1 Perforated bracket
- 2 M6 plastic nut, original vehicle stud bolt
- 3 Original vehicle bolt
- 4 Original vehicle relay

Preparing perforated bracket

Installing original vehicle relay



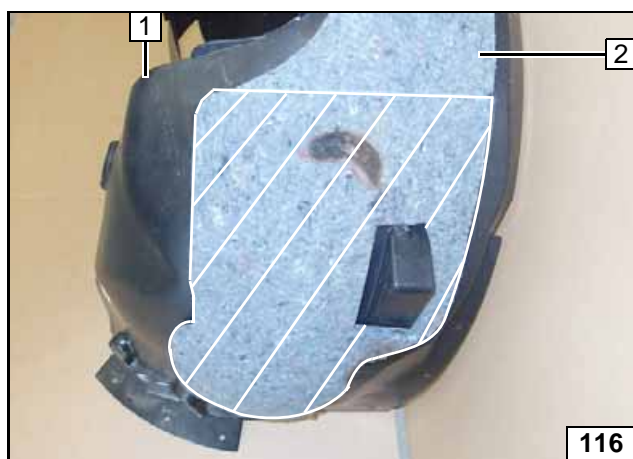
### Final Work

#### Mondeo

- 1 Wheel-well inner panel
- 2 Insulation



Removing insulation in shaded area



#### S-Max / Galaxy

- 1 Wheel-well inner panel
- 2 Insulation



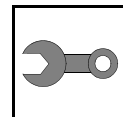
Removing insulation in shaded area



- 1 Heat protection film

Sticking on heat protection film





**All vehicles**

Reassemble the components in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Insulate and tie back loose lines.  
Only use manufacturer-approved coolant. Spray the heater components with anti-corrosion wax (Tectyl 100K).

- **Connect the battery.**
- **Fill and bleed the coolant circuit according to the vehicle manufacturer's instructions.**
- **Program MultiControl CAR, teach Telearstart transmitter.**
- **For initial startup and function check, please see installation instructions.**
- **If the fan function or A/C control panel settings need to be checked, see the installation documentation in the additional kit 'Webasto Standard' or 'Webasto Comfort' A/C control, section 'Final Work'.**
- **Place the 'Switch off parking heater before refuelling' caution label near the filler neck.**

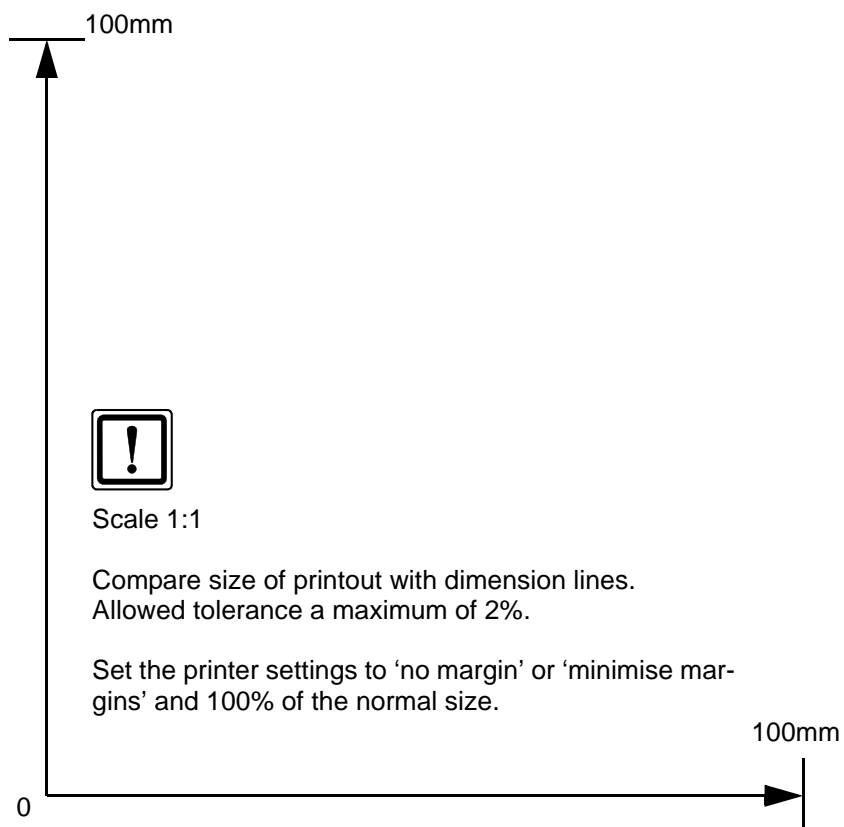
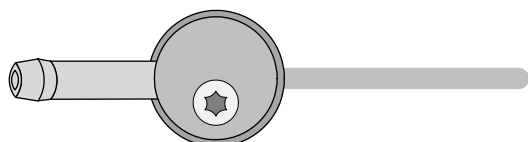


Webasto Thermo & Comfort SE  
Postfach 1410  
82199 Gilching  
Germany  
Internet: [www.webasto.com](http://www.webasto.com)  
Technical Extranet:  
<http://dealers.webasto.com>



FuelFix Template for Mondeo Diesel

Top view



Scale 1:1

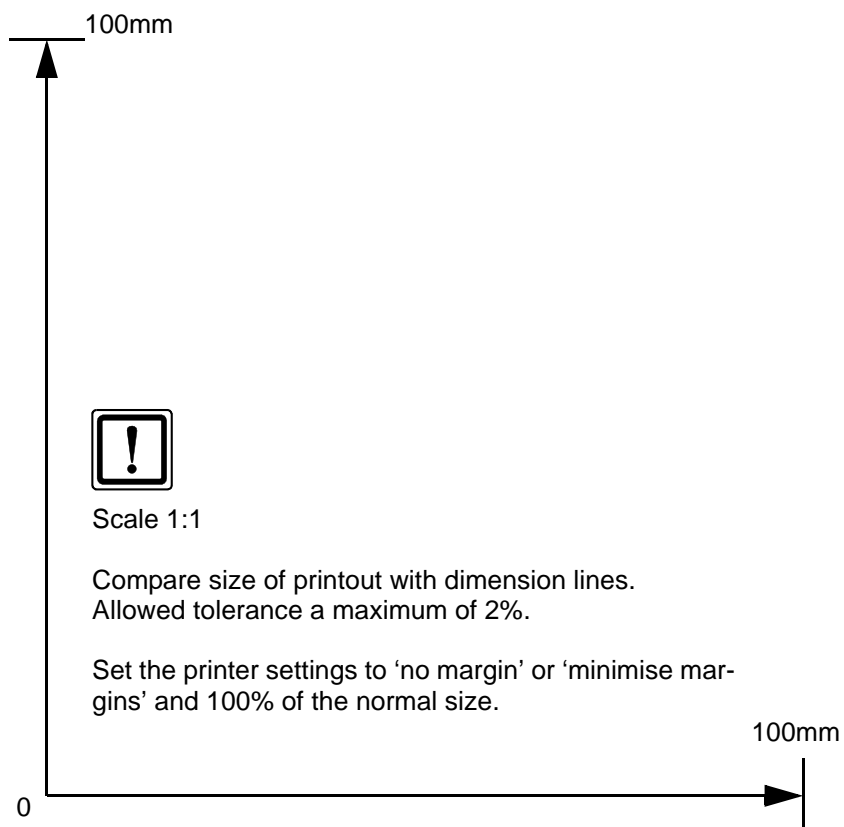
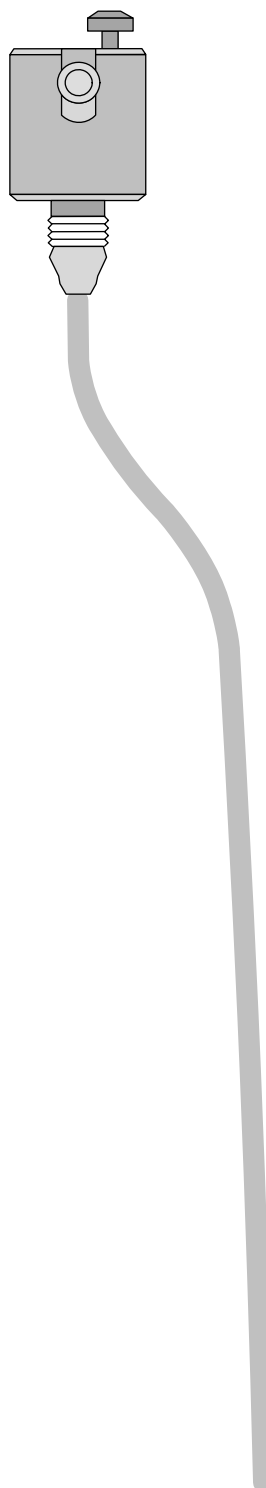
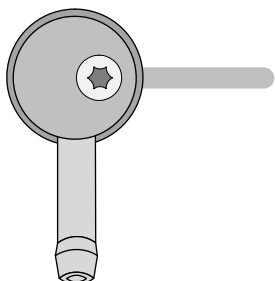
Compare size of printout with dimension lines.  
Allowed tolerance a maximum of 2%.

Set the printer settings to 'no margin' or 'minimise margins' and 100% of the normal size.



FuelFix Template for S-Max / Galaxy Diesel

Top view





FuelFix Template for Petrol Vehicles

Top view

