Water Heater

Thermo Top Evo Parking Heater

E1
00 0258

Installation Documentation
Opel Corsa

Validity

Manufacturer	Model	Type	EG-BE-No. / ABE
Opel	Corsa	S-D	e1 * 2001 / 116 * 0379 * ...

Motorisation	Fuel	Transmission type	Output in kW	Displacement in cm³	Engine code
1.0 P	Petrol	6-speed SG	85	999	B10XFT (LE1)
1.2 P	Petrol	5-speed SG	51	1229	B12XER/XEL (LDC)
1.4 P	Petrol	5-speed SG	66	1398	B14XER/XEL (LDD)
1.4 P	Petrol	6-speed SG	74	1364	B14NEL/NEJ (LUJ)

SG = Manual transmission

From Model Year 2015
Left-hand drive vehicle

Verified equipment variants: Manual air-conditioning
Automatic air-conditioning
Euro 6 emission standard
Start / Stop

Not verified: Passenger compartment monitoring
Alarm system

Total installation time: approx. 8.5 hours

Opel Corsa

Table of Contents

Necessary Components

- Basic delivery scope Thermo Top Evo based on price list
- Installation kit for Opel Corsa 2015 Petrol: **1323990A**
- To be ordered additionally in case of automatic air-conditioning: Additional kit for Opel automatic air-conditioning **1321695B**
- Also required: Fuel-tank sending unit gasket, can be ordered via Opel
- Heater control in accordance with price list and upon consultation with end customer
- In case of Telestart, indicator lamp in accordance with price list and upon consultation with end customer

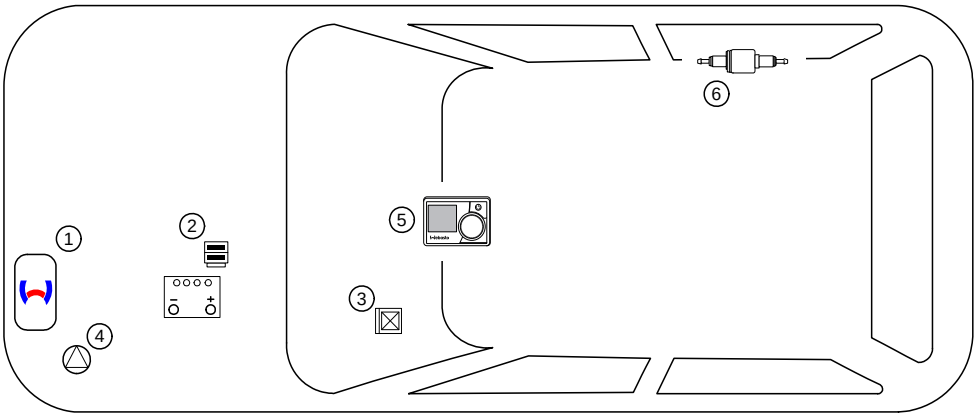
Installation instructions:

- Arrange for the vehicle to be delivered with the tank only about ¼ full!
- The installation location of the push button in the case of Telestart or Thermo Call should be confirmed with the end customer.
- Depending on the available space and manufacturer's instructions, we recommend the use of a vehicle battery with more electrical capacity.

Installation Overview

Legend:

1. Heater
2. Fuse holder of engine compartment
3. CAN module
4. Circulating pump
5. MultiControl CAR
6. Metering pump



Notes on Total Installation Time

The total installation time includes the time needed for mounting and demounting of the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater.

The total installation time may vary for vehicle equipment other than provided.

Opel Corsa

Information on Operating and Installation Instructions

1 Important Information (not complete)

1.1 Installation and Repair

The improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.

To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.

Installation and repair may ONLY be carried out by persons trained and certified in a Webasto training course. NEVER try to install or repair Webasto heating or cooling systems if you have not completed a Webasto training course, you do not have the necessary technical skills and you do not have the technical documentation, tools and equipment available to ensure that you can complete the installation and repair work properly.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

1.2 Operation

To ensure safe operation, we recommend having the heater checked every two years by an authorised Webasto dealer, especially when used over a long period and/or under extreme environmental conditions.

Do not operate the heater in closed rooms due to the danger of poisoning and suffocation.

Always switch off the heater before refuelling.

The heater may only be used with the prescribed fuel Diesel (DIN EN 590) or petrol (DIN EN 228).

The heater may not be cleaned with a high-pressure cleaner.

1.3 Please note

ALWAYS follow all Webasto installation and operating instructions and observe all warnings.

To become familiar with and understand all functions and properties of the heater, the operating instructions must be read carefully and observed at all times.

For proper, safe installation and repair work, the installation instructions with all warnings and safety information must be carefully read and observed at all times. Please always contact a workshop authorised by Webasto for all installation and repair work.

Important

Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.

This liability exclusion particularly applies to improper installations and repairs, installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.

The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components must audibly snap into place during assembly.

Sharp edges should be fitted with rub protection. Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329).

Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components!

The initial startup is to be executed with the Webasto Thermo Test Diagnosis.

When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted.

2 Statutory regulations governing installation

Guidelines	Thermo Top Evo
Heating Directive ECE R122	E1 00 0258
EMC Directive ECE R10	E1 04 5627

Note

The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

Important

Failure to follow the installation instructions will result in the invalidation of the type approval for the heater and therefore invalidation of the general **homologation of the vehicle**.

Note

The heater is licensed in accordance with paragraph 19, section 3, No. 2b of the StVZO (German Road Traffic Licensing Authority).

2.1 Excerpt from ECE regulation 122 (heating system) paragraph 5 for the installation of the heater

Beginning of excerpt.

ANNEX VII

REQUIREMENTS FOR COMBUSTION HEATERS AND THEIR INSTALLATION

1. GENERAL REQUIREMENTS

1.7.1. A clearly visible tell-tale in the operator's field of view shall inform when the combustion heater is switched on or off.

2. VEHICLE INSTALLATION REQUIREMENTS

2.1. Scope

2.1.1. Subject to paragraph 2.1.2. combustion heaters shall be installed according to the requirements of this Annex.

2.1.2. Vehicles of category O having liquid fuel heaters are deemed to comply with the requirements of this Annex.

2.2. Positioning of heater

2.2.1. Body sections and any other components in the vicinity of the heater must be protected from excessive heat and the possibility of fuel or oil contamination.

2.2.2. The combustion heater shall not constitute a risk of fire, even in the case of overheating. This requirement shall be deemed to be fulfilled if the installation ensures an adequate distance to all parts and suitable ventilation, by the use of fire resistant materials or by the use of heat shields.

2.2.3. In the case of M2 and M3 vehicles, the heater must not be positioned in the passenger compartment. However, an installation in an effectively sealed envelope which also complies with the conditions in paragraph 2.2.2 may be used.

2.2.4. The label referred to in paragraph 1.4 or a duplicate, must be positioned so that it can be easily read when the heater is installed in the vehicle.

2.2.5. Every reasonable precaution should be taken in positioning the heater to minimise the risk of injury and damage to personal property.

2.3. Fuel supply

2.3.1. The fuel filler must not be situated in the passenger compartment and must be provided with an effective cap to prevent fuel spillage.

2.3.2. In the case of liquid fuel heaters, where a supply separate to that of the vehicle is provided, the type of fuel and its filler point must be clearly labelled.

2.3.3. A notice, indicating that the heater must be shut down before refuelling, must be affixed to the fuelling point. In addition a suitable instruction must be included in the manufacturer's operating manual.

2.4. Exhaust system

2.4.1. The exhaust outlet must be located so as to prevent emissions from entering the vehicle through ventilators, heated air inlets or opening windows.

2.5. Combustion air inlet

2.5.1. The air for the combustion chamber of the heater must not be drawn from the passenger compartment of the vehicle.

2.5.2. The air inlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

2.6. Heating air inlet

2.6.1. The heating air supply may be fresh or recirculated air and must be drawn from a clean area not likely to be contaminated by exhaust fumes emitted either by the propulsion engine, the combustion heater or any other vehicle source.

2.6.2. The inlet duct must be protected by mesh or other suitable means.

2.7. Heating air outlet

2.7.1. Any ducting used to route the hot air through the vehicle must be so positioned or protected that no injury or damage could be caused if it were to be touched.

2.7.2. The air outlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

End of excerpt.

In multilingual versions the German language is binding.

Notes on Validity

This installation documentation applies to the Opel Corsa Petrol vehicles - for validity, see page 1 - from model year 2015 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this installation documentation.

Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

Technical Instructions

Special Tools
- Hose clamp pliers for self-clamping hose clamps
- Hose clamp pliers for Clic hose clamps of type W
- Automatic wire stripper 0.2 - 6mm²
- Crimping pliers for cable lug / tab connector 0.5 - 6mm²
- Torque wrench for 2.0 - 10 Nm
- Hose clamping pliers
- Metric thread-setter kit
- Webasto Thermo Test diagnosis with current software

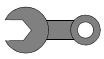
Dimensions
- All dimensions are in mm

Tightening torque values
- Tightening torque values of 5x13 heater bolts and 5x11 heater stud bolts = 8Nm.
- Tightening torque of 5x15 bolt of water connection piece retaining plate = 7Nm.
- Tighten other bolt connections in accordance with manufacturer's instructions or in accordance with state-of-the-art-technology.

Explanatory Notes on Document

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps.

Mechanical system



Electrical system

Coolant circuit

Combustion air

Fuel

Exhaust gas

Software

Special features are highlighted using the following symbols:

Specific risk of damage to components.

Specific risk due to electrical voltage

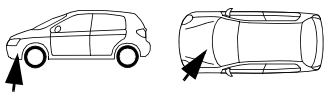
Specific risk of injury or fatal accidents.

Specific risk of fire or explosion.

Reference to general installation instructions of the Webasto components or to the manufacturer's vehicle-specific documents.

Reference to a special technical feature.

The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle



Tightening torque according to the manufacturer's vehicle-specific documents

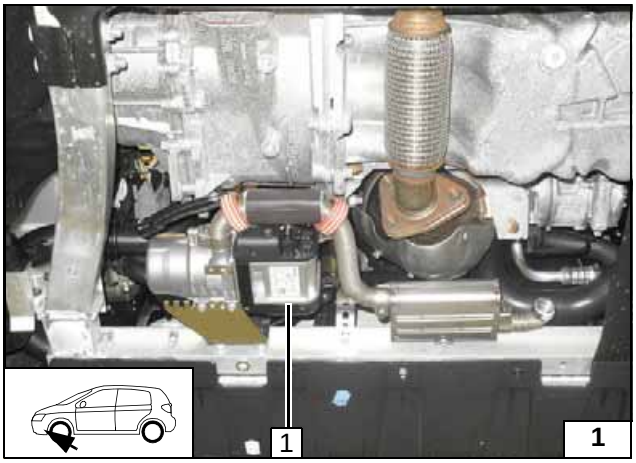
Preliminary Work

Vehicle

- Open the fuel tank cap.
- Ventilate the fuel tank.
- Close the fuel tank cap again.
- Depressurise the cooling system.
- Disconnect the battery.
  Warning: Do not reconnect the battery, until all the operations required to integrate the heater and its components, especially the CAN module, are completed. Failure to do so may result in malfunctions of the CAN module.
- Remove the battery and the battery box.
- Remove the windscreen wiper.
- Remove the top coolant reservoir cap.
- Remove the coolant reservoir trim.
- Remove the lateral instrument panel trim on the left.
- Remove the cover/support with light switch.
- Remove the lower instrument panel trim on the left side.
- Remove the rear bench seat (screwed in the front area).
- Open the right-hand tank-fitting service lid.
- Remove the fuel-tank sending unit in accordance with the manufacturer's instructions.

Heater

- Remove dates that do not apply from the type and duplicate label.
- Attach the duplicate label (type label) visibly in the appropriate place inside the engine compartment

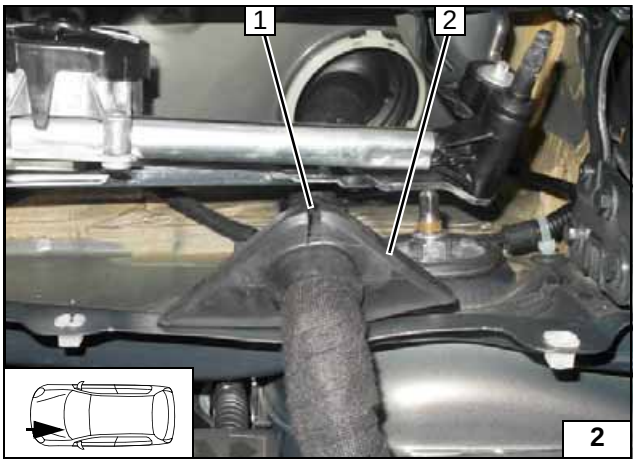


Heater Installation Location

1 Heater

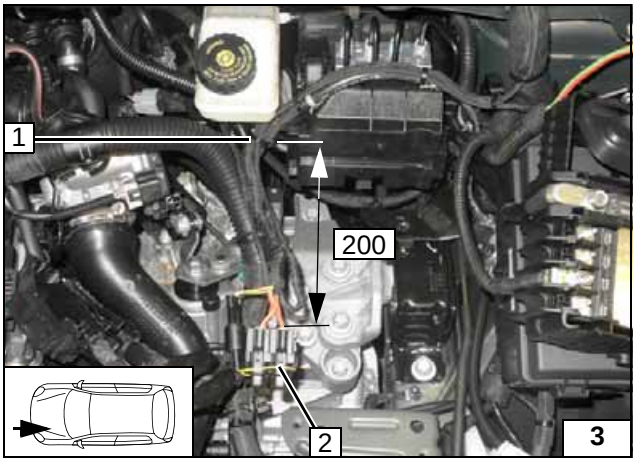
Installation location

Preparing Electrical System



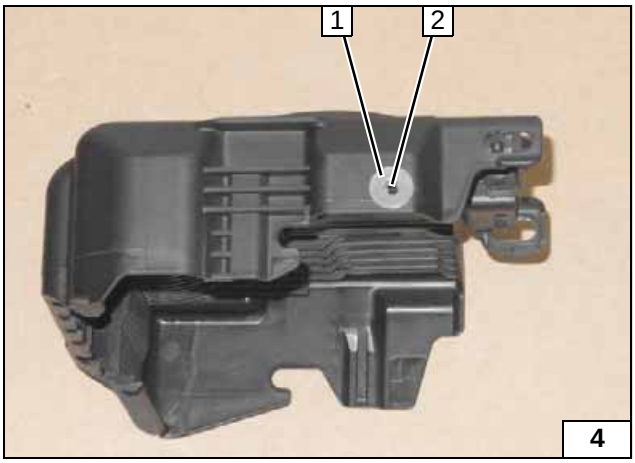
1 3mm groove
2 Protective rubber plug

Carving protective rubber plug



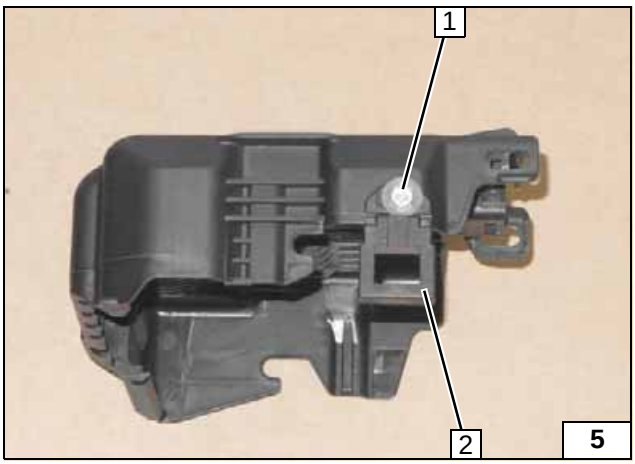
1 Cable tie
2 F1-2 fuses

Positioning wiring harness of fuses F1-2 in engine compartment



1 Washer with outer dia. d_a= 15mm
2 Copy hole pattern, 5 mm dia. hole

Hole in positive terminal cover of battery



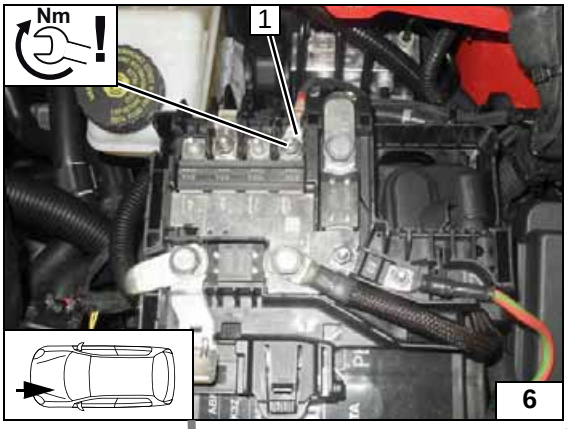
1 M5x16 bolt, large diameter washer [2x], nut
2 Retaining plate of fuse holder F1-2

Installing retaining plate of fuse holder

Electrical System

Positive wire

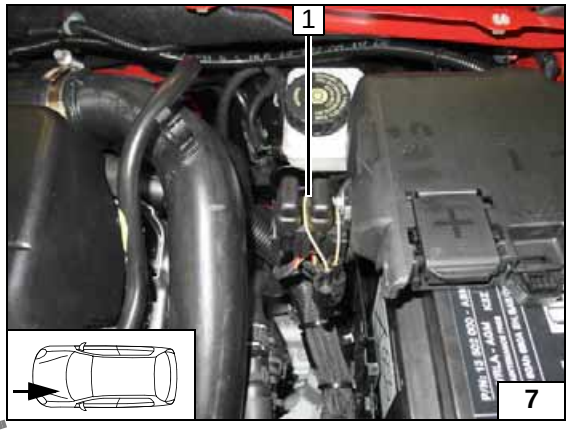
1 Positive wire on positive battery distributor, M5 flanged nut



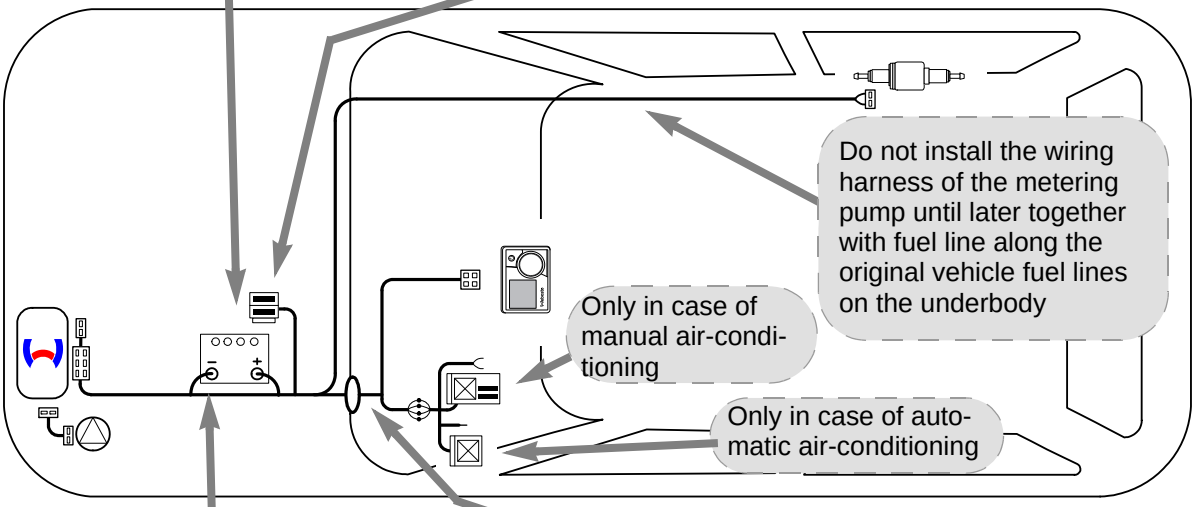
Engine compartment fuse holder

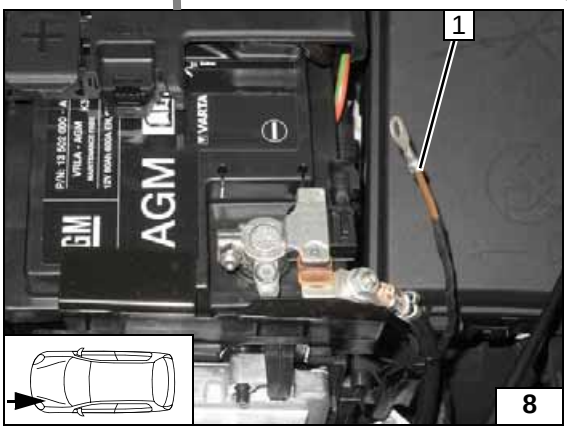
Replace 30A fuse F2 with 1A fuse in case of automatic air-conditioning!

1 F1-2 fuses



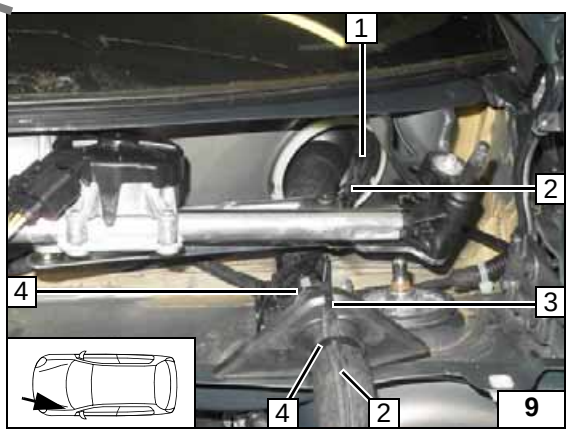
Wiring harness routing diagram





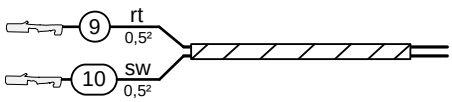
Earth wire

Route earth wire **1** to the negative battery terminal. Connection is carried out in "Final Work".



Wiring harness pass through

1 Protective rubber plug
2 Wiring harness of heater, heater control
3 Groove in pass through
4 Cable tie [2x]



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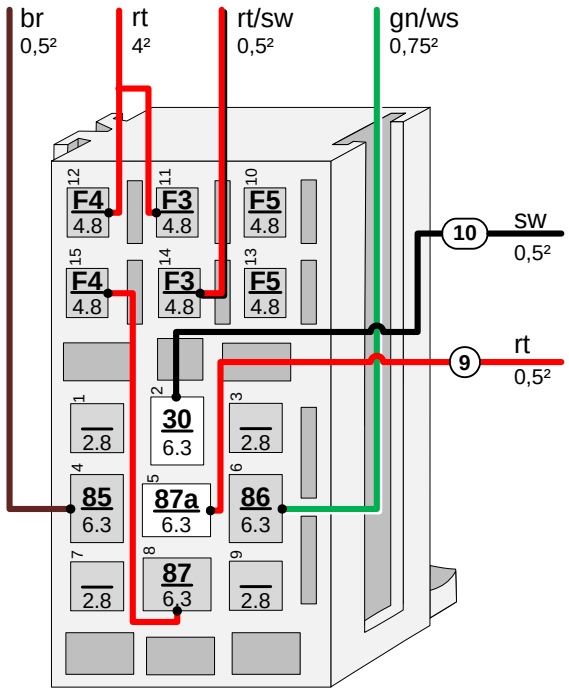
Manual Air-Conditioning Fan Controller

Wire sections retain their numbering in the entire document.

Produce all following electrical connections as shown in the wiring diagram.

⑨ Red (rt) wire of fan controller wiring harness
⑩ Black (sw) wire of fan controller wiring harness

Preparing / assigning wires



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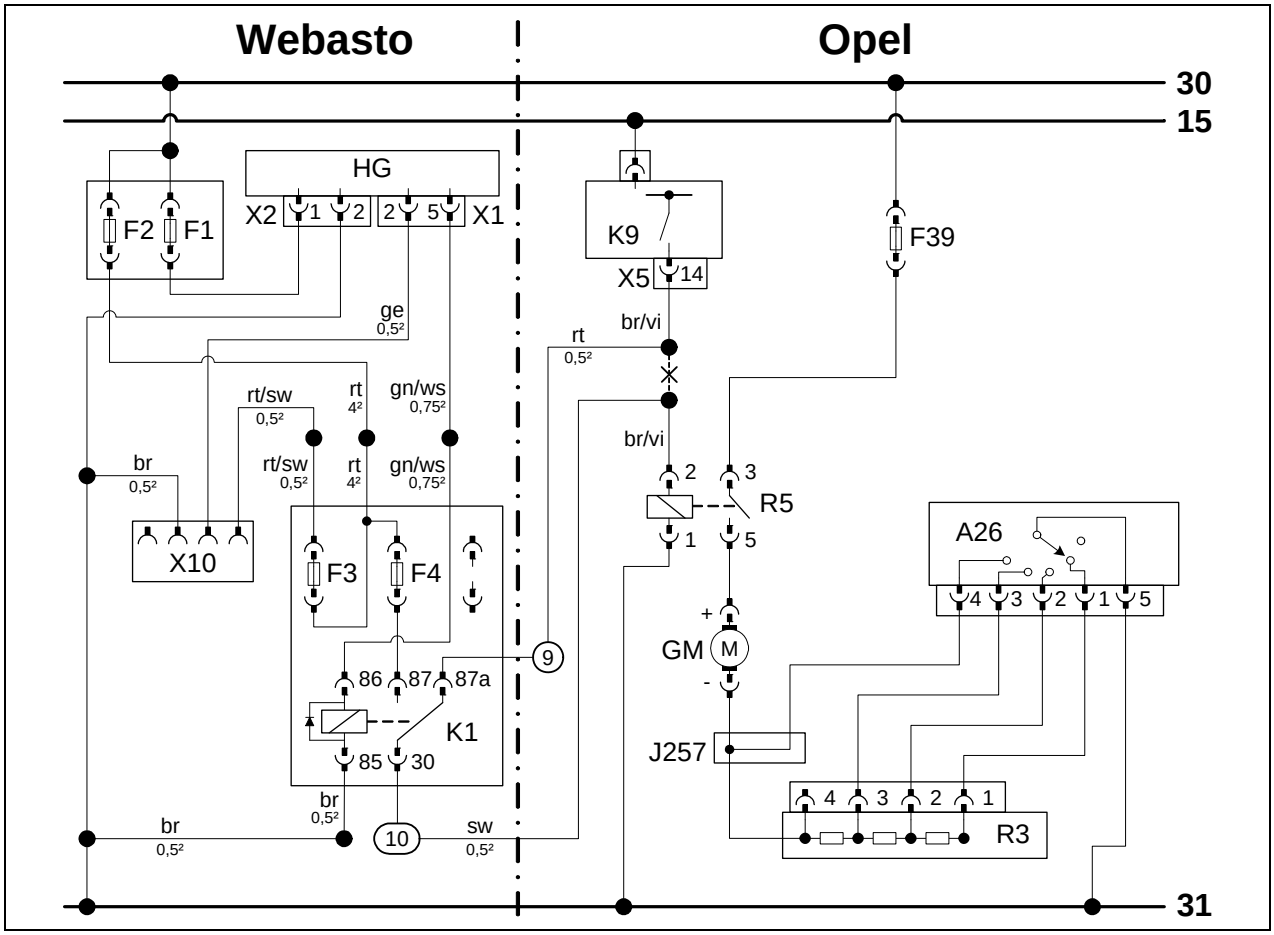
Connecting wires to passenger compartment relay and fuse holder

Wiring Diagram for Manual Air-Conditioning

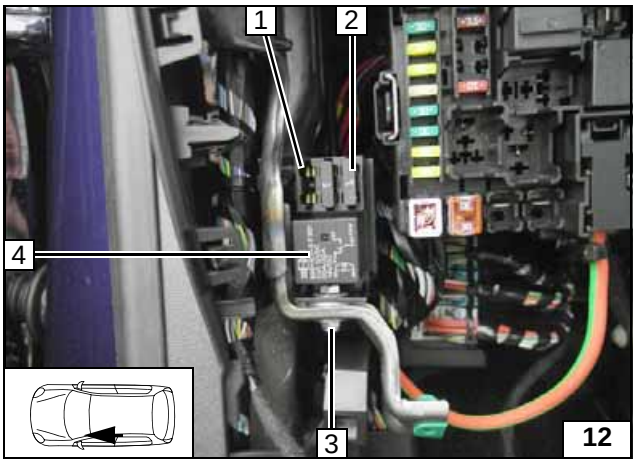


Webasto components		Vehicle components		Colours and symbols	
HG	TT-Evo heater	K9	Body control unit	rt	red
X1	6-pin heater connector	X5	K9 connector	sw	black
X2	2-pin heater connector	F39	Fuse 40A	ge	yellow
F1	Fuse 20A	R5	Fan relay	gn	green
F2	Fuse 30A	A26	Fan switch	ws	white
X10	4-pin connector of heater control	GM	Fan motor	br	brown
		J257	Intermediate connector	vi	violet
F3	Fuse 1A	R3	Resistor group		
F4	Fuse 1A				
K1	Fan relay			**X**	Cutting point
				Wiring colours may vary.	

Wiring diagram

Legend

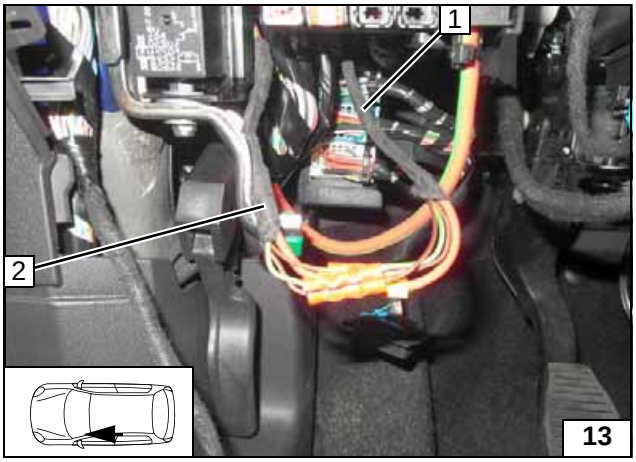
Installing relay and fuse holder of passenger compartment



Insert 5mm shim between cross member and relay and fuse holder of passenger compartment **1**.

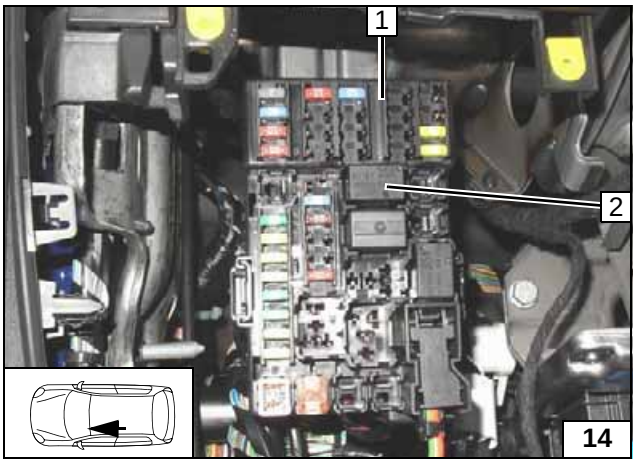
2 F4 1A fuse
3 M5x16 bolt, large diameter washer [2x], 5mm shim, nut, existing hole
4 K1 relay

Connecting wiring harnesses using same colour wires



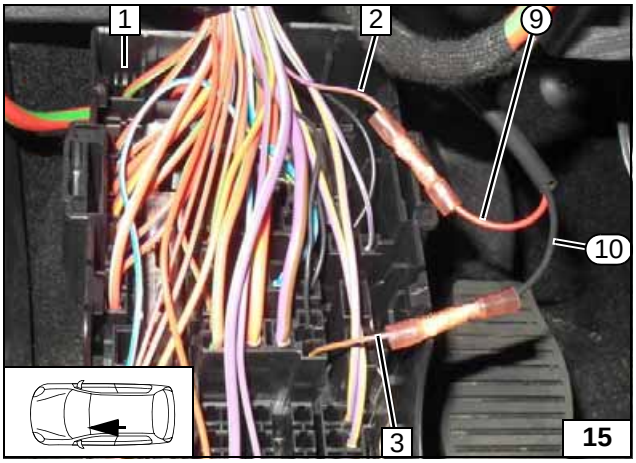
1 Wiring harness of heater
2 Wiring harness of passenger compartment relay and fuse holder

Connecting fan relay

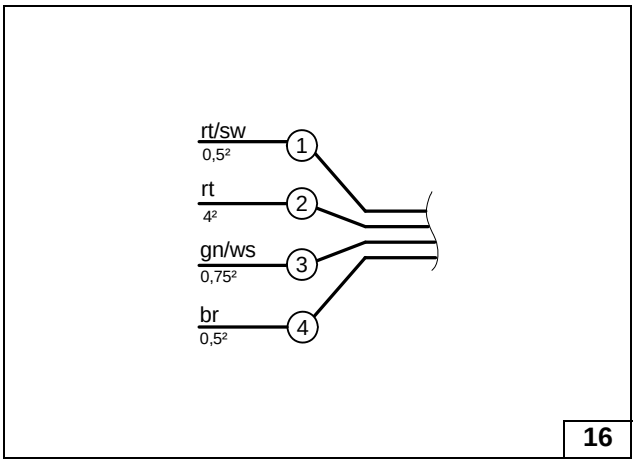


1 Fuse box of instrument panel
2 R5 fan relay

Connecting fan relay



1 Fuse box of instrument panel, detached (rear view)
2 Brown/violet (br/vi) wire of Terminal 15
3 Brown/violet (br/vi) wire of R5/2 fan relay
⑨ Red (rt) wire of K1/87a from fan controller wiring harness
⑩ Black (sw) wire of K1/30 from fan controller wiring harness



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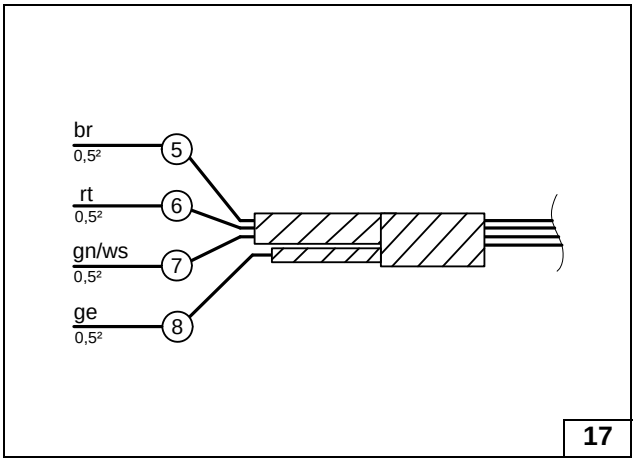

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Automatic Air-Conditioning Fan Controller

Wire sections retain their numbering in the entire document.

Assigning heater wiring harness

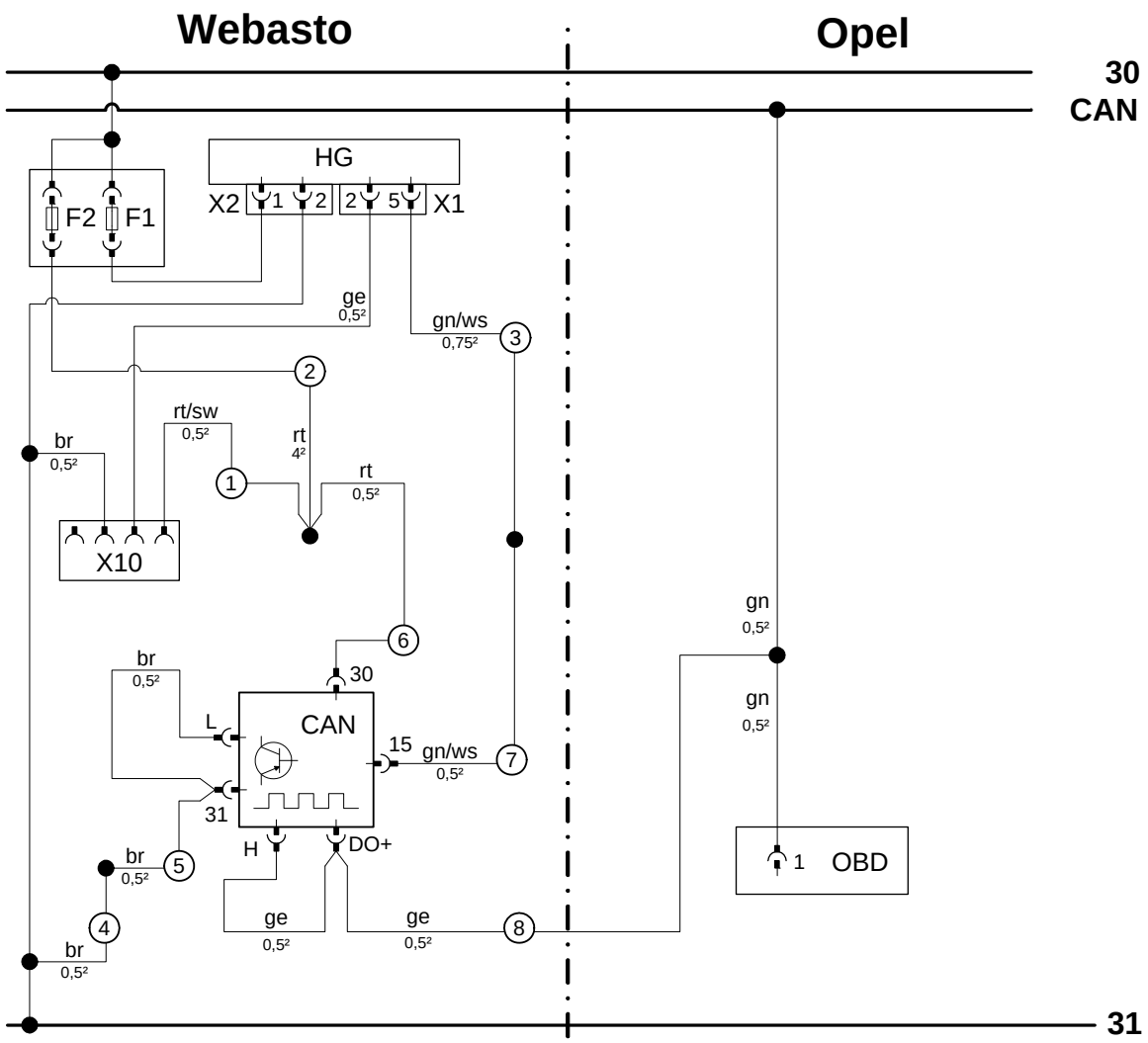
Produce all following electrical connections as shown in the wiring diagram.

① Red/black (rt/sw) wire of heater wiring harness/ X10
② Red (rt) wire of heater wiring harness/ F2
③ Green/white (gn/ws) wire of heater wiring harness/ X1/5
④ Brown (br) wire of heater wiring harness/ earth 31

Assigning CAN wiring harness

⑤ Brown (br) wire from CAN wiring harness/ 31
⑥ Red (rt) wire from CAN wiring harness/ 30
⑦ Green/white (gn/ws) wire of CAN wiring harness/ 15
⑧ Yellow (ge) wire of CAN wiring harness/DO+

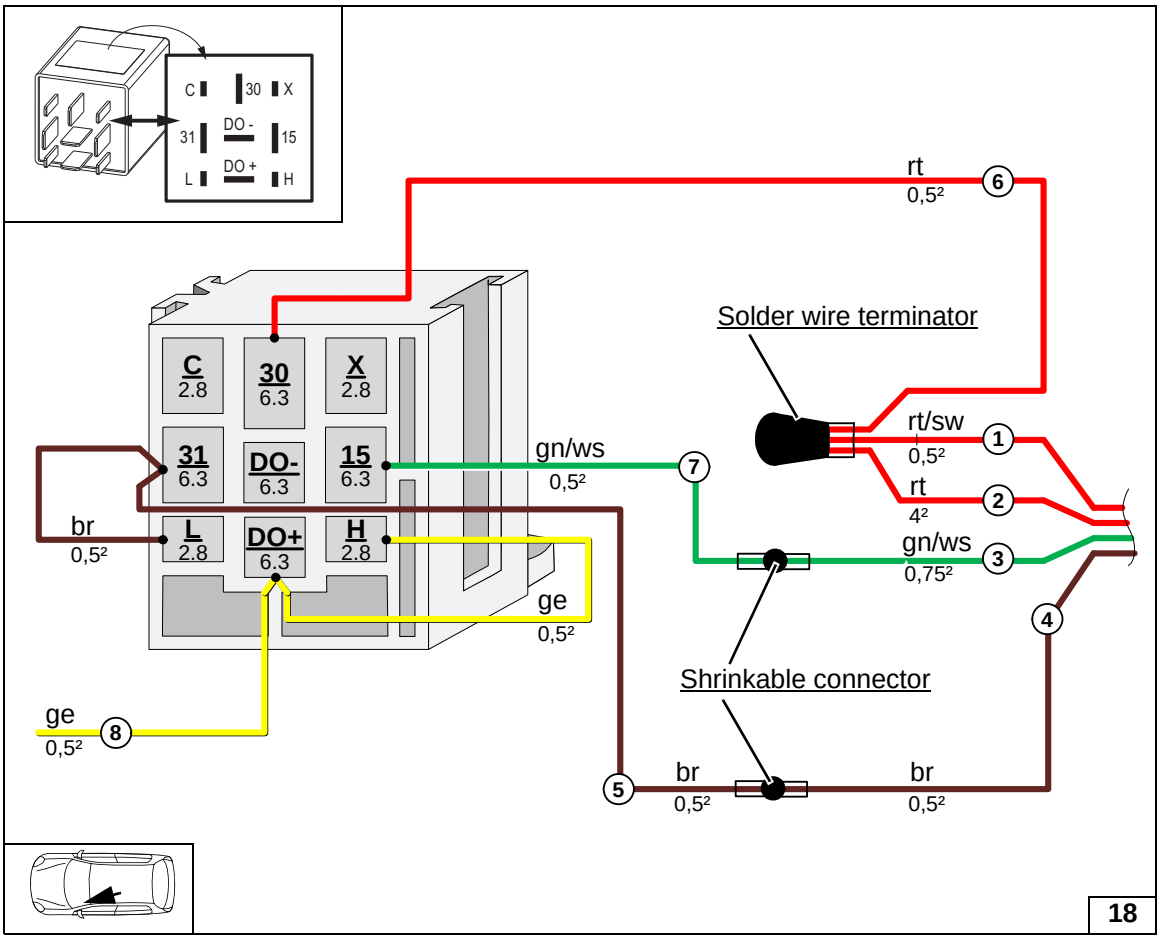
Wiring Diagram for Automatic Air-Conditioning



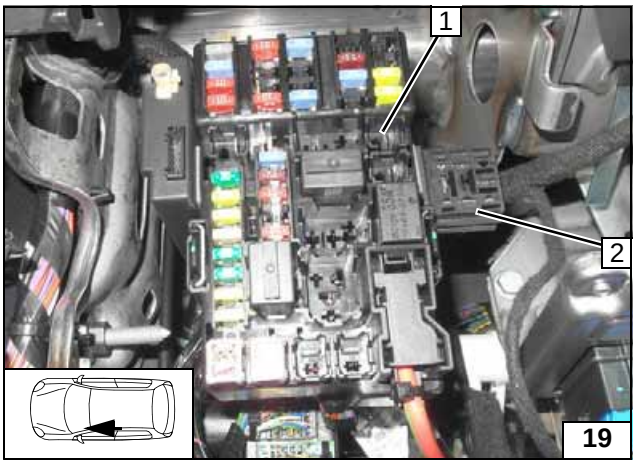
Webasto components		Vehicle components		Colours and symbols	
HG	TT-Evo heater	OBD	16-pin OBD connector	rt	red
X1	6-pin heater connector			sw	black
X2	2-pin heater connector			ge	yellow
F1	Fuse 20A			gn	green
F2	Replace 30A with 1A fuse			br	brown
				ws	white
X10	4-pin connector of heater control				
CAN	CAN module				
				Wiring colours may vary.	

Wiring diagram

Legend

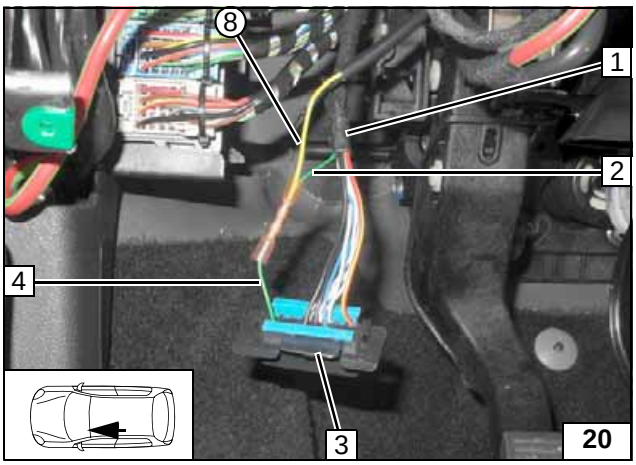


Connecting wires from heater wiring harness and CAN-module wiring harness in passenger compartment



1 Fuse box of instrument panel
2 Fasten CAN module socket with double-sided adhesive tape

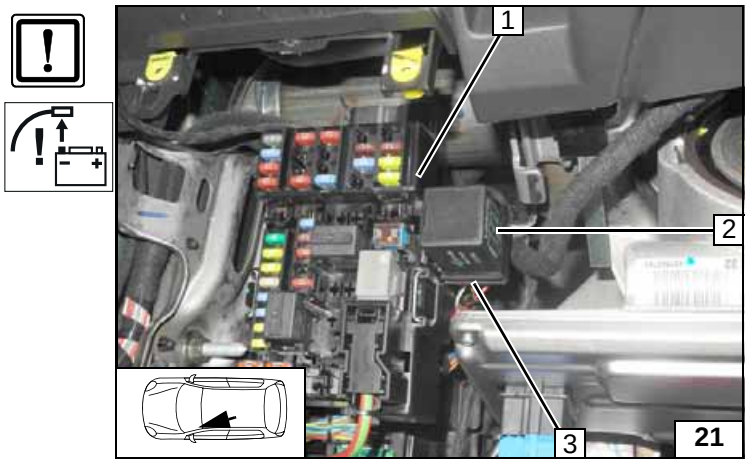
Installing CAN module socket



Remove wiring harness wrapping **1** on wiring harness of OBD connector **3**.

2 Green (gn) wire of CAN bus
3 OBD connector
4 Green (gn) wire of OBD/1
⑧ Yellow (ge) wire of CAN module/DO+

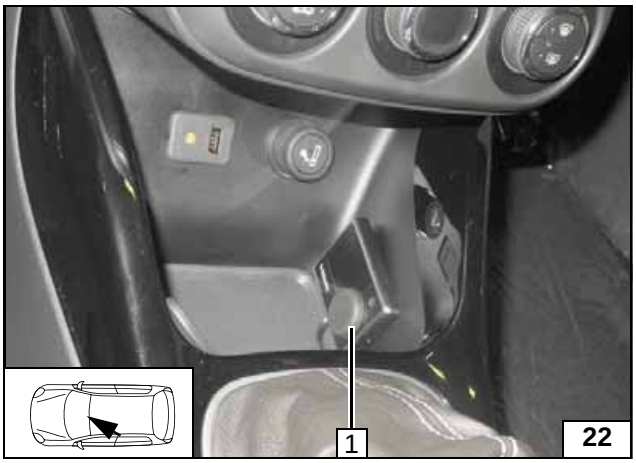
Connecting OBD connector



Before installation see info on battery in section "Preliminary Work"!

1 Fuse box of passenger compartment instrument panel
2 CAN module
3 CAN module socket

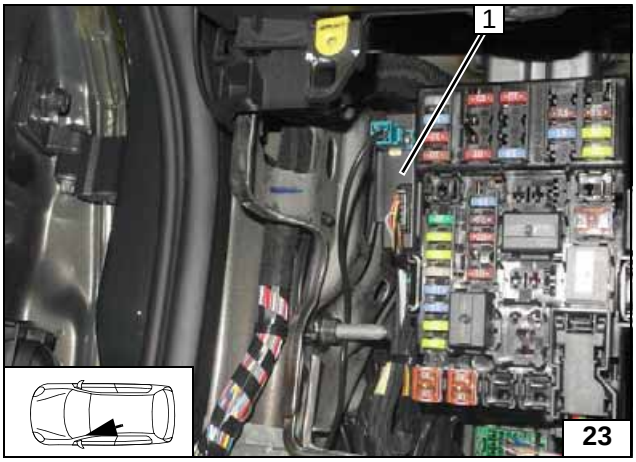
Installing CAN module



MultiControl CAR Option

1 MultiControl CAR

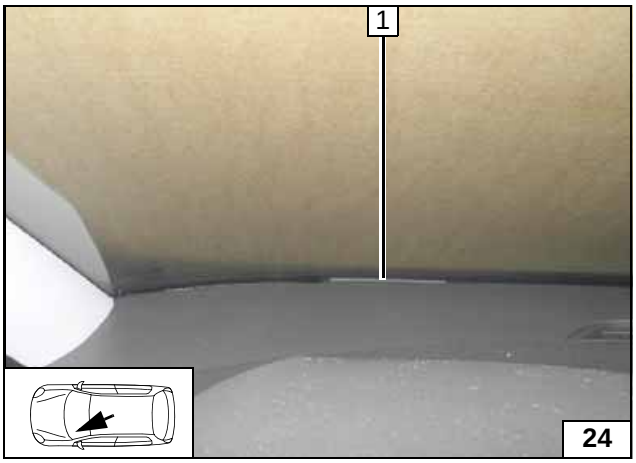
Mounting MultiControl CAR



Remote Option (Telestart)

Fasten receiver **1** with adhesive tape.

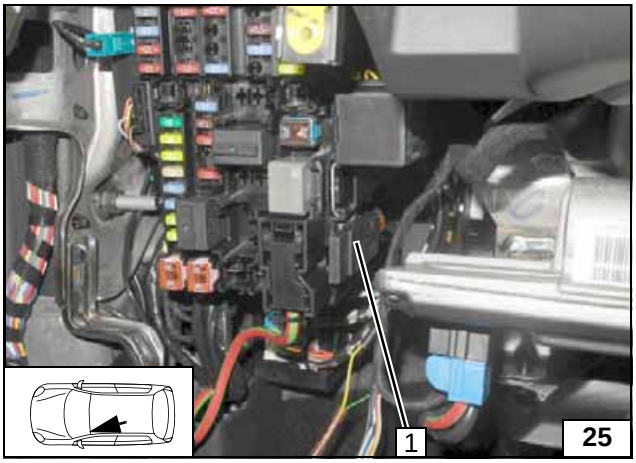
Mounting receiver



In case of tinted or heated windscreen, only use installation location foreseen by the manufacturer.

1 Antenna

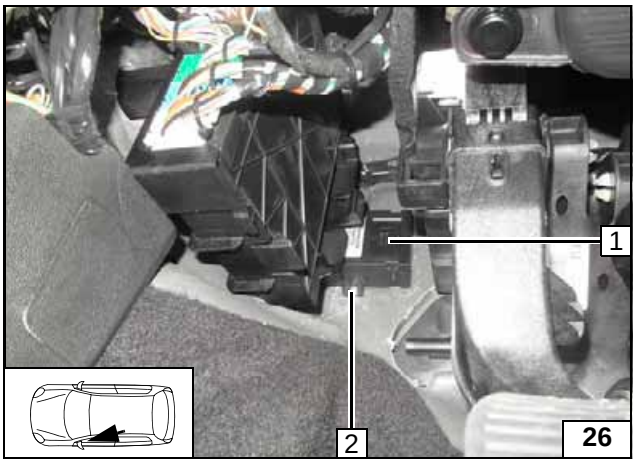
Mounting antenna



Installing T100 HTM temperature sensor

Fasten temperature sensor **1** with adhesive tape.

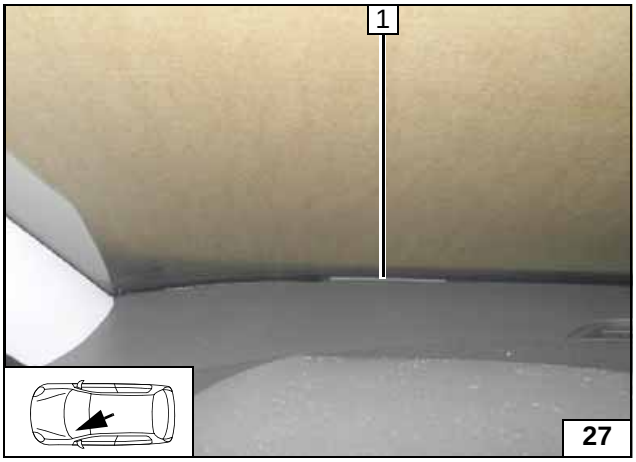
Installing temperature sensor



Remote Option (Thermo Call)

1 Receiver
2 Self-tapping screw in insulation

Mounting receiver

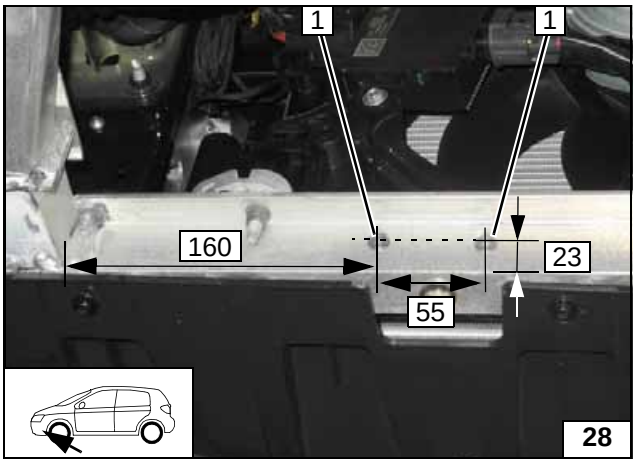


In case of tinted or heated windscreen, only use installation location foreseen by the manufacturer.

1 Antenna

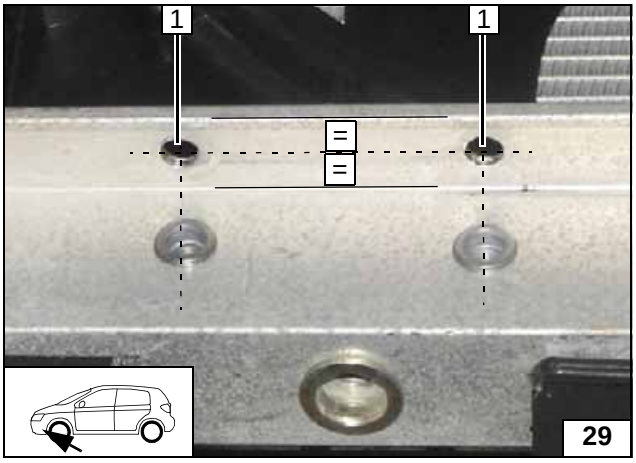
Mounting antenna

Preparing Installation Location



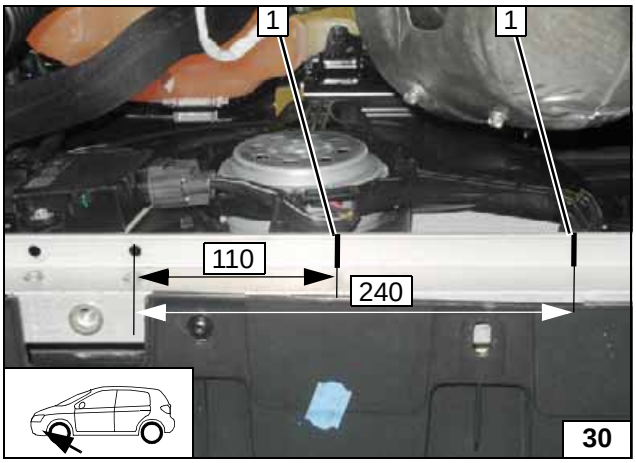
1 Copy hole pattern, 9.1mm dia. hole, rivet nut [2x]

Installing rivet nuts



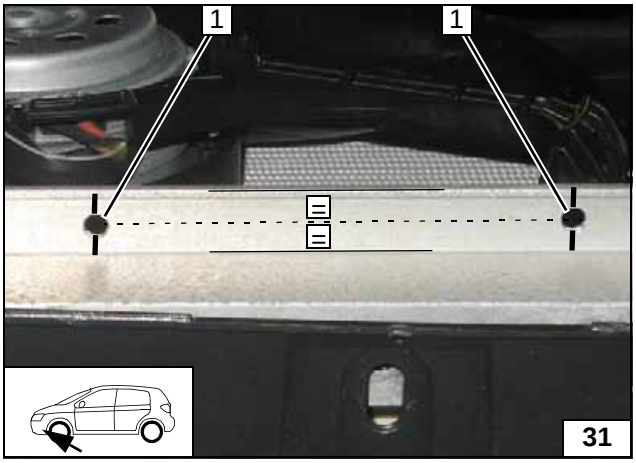
1 Copy hole pattern, 7mm dia. hole [2x]

Holes in carrier



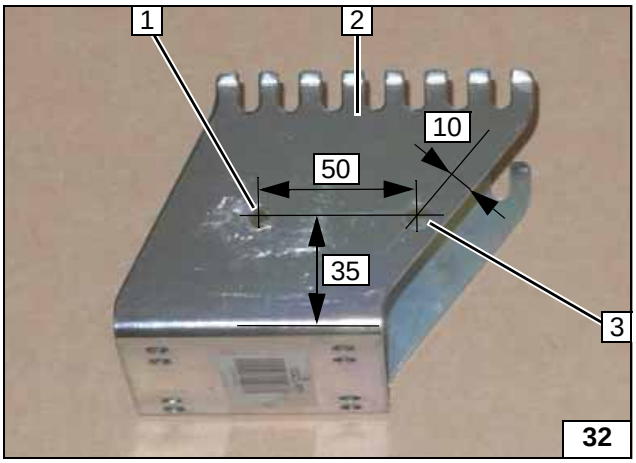
1 Marking [2x]

Marking on carrier



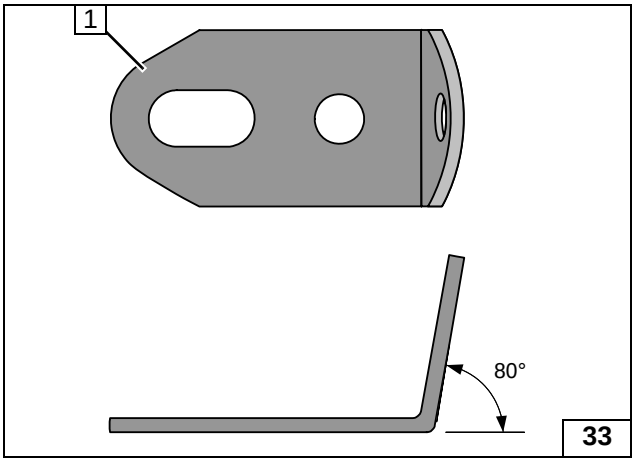
1 7 mm dia. hole [2x]

Holes in carrier



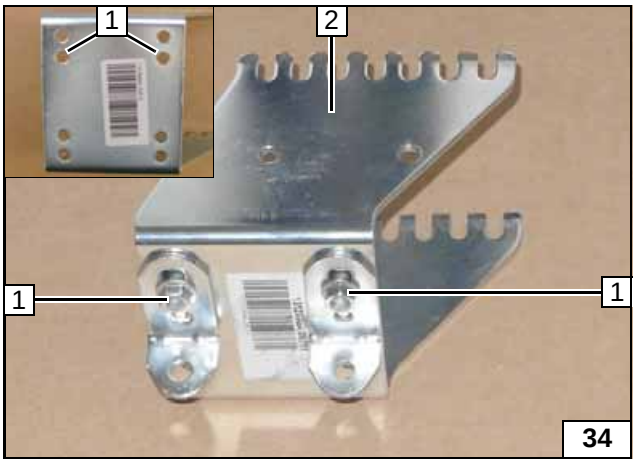
1 6 mm dia. hole
2 Bracket of heater
3 7 mm dia. hole

Preparing bracket



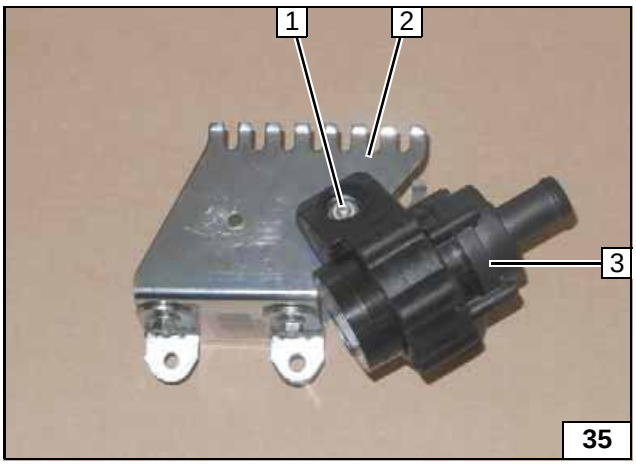
1 Bend angle bracket [2x]

Bending angle bracket



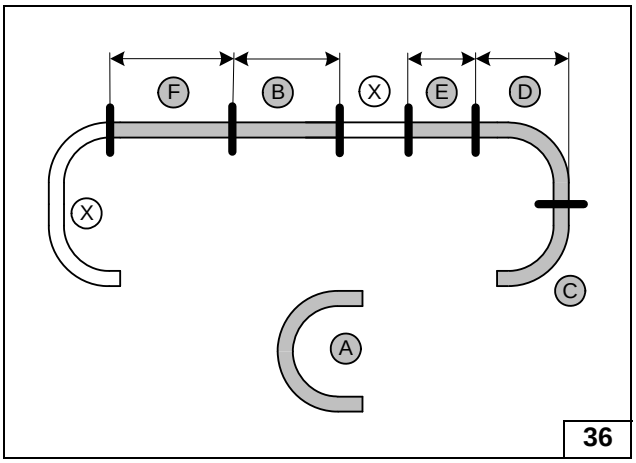
1 Loosely premount M6x12 bolt, angle bracket, flanged nut [2x each]
2 Bracket of heater

Installing angle bracket



1 M6x25 bolt, mounting of circulating pump, flanged nut
2 Bracket of heater
3 Circulating pump

Installing circulating pump

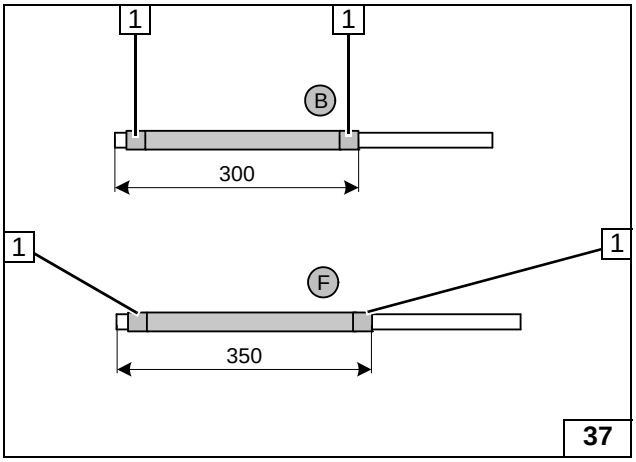


1.0 P

Discard sections **X**.
Hose **A** = 180°, 18mm dia. moulded hose.

B = 530
D = 100
E = 100
F = 600

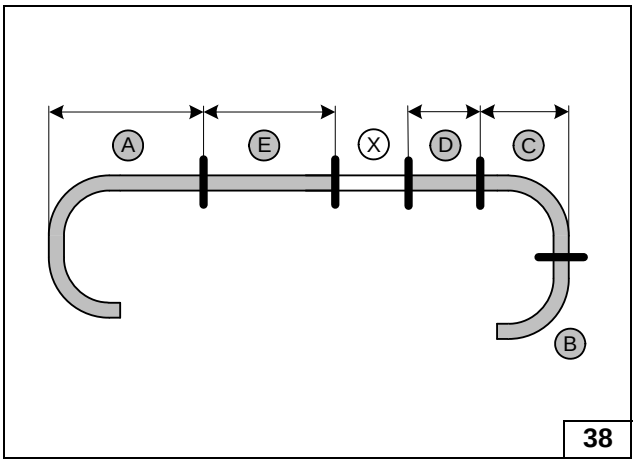
Cutting hoses to length



Slide on braided protection hoses and cut to length.

1 Cut heat shrink plastic tubing to size, 60mm long [4x]

Installing braided protection hoses

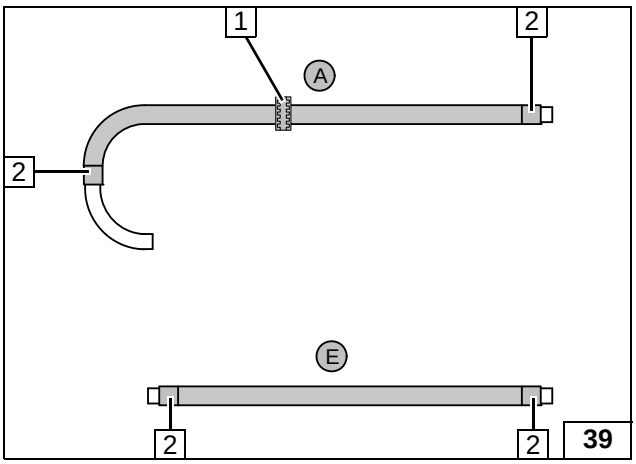


1.2 P / 1.4 P

Discard section **X**.

	1.4 P 74kW	1.2 P 1.4 P 66kW
A =	580	580
C=	100	100
D=	100	100
E=	580	530

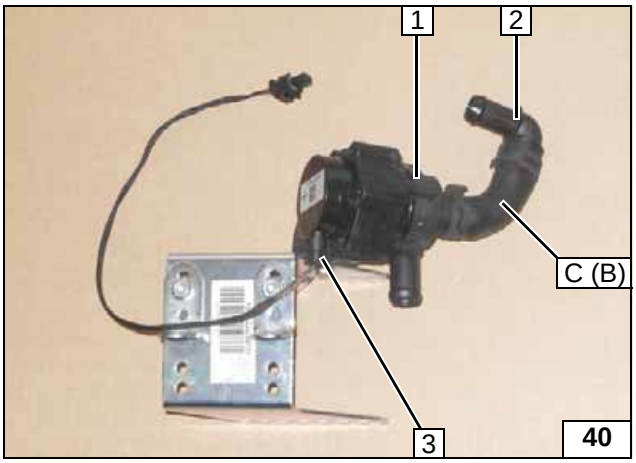
Cutting hoses to length



Slide on braided protection hoses and cut to length.

1 Black (sw) rubber isolator
2 Cut heat shrink plastic tubing to size, 60mm long [4x]

Preparing hoses A and E



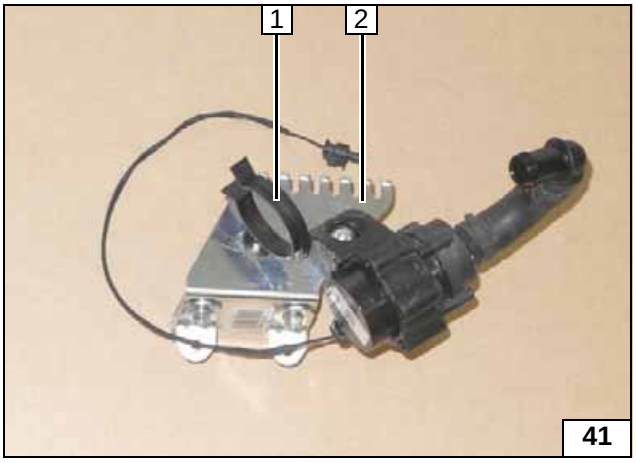
All vehicles

Specifications in brackets apply here and subsequently also for 1.2 P and 1.4 P!

All spring clips = 25mm dia.

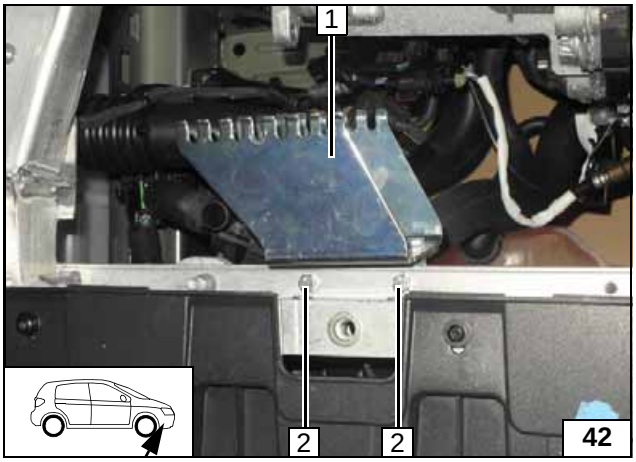
1 Circulating pump
2 90°, 18mm connecting pipe
3 Connector for wiring harness of circulating pump

Installing hose C(B) and connector



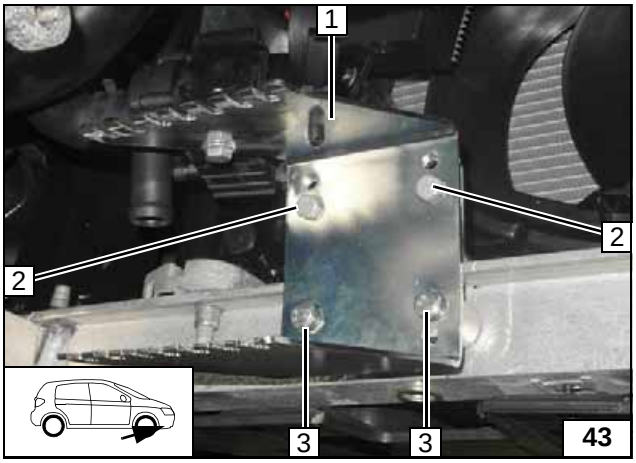
1 Retaining clip of combustion air silencer
2 Bracket of heater

Mounting bracket



1 Bracket of heater
2 M6x20 bolt, premounted angle bracket, flanged nut [2x]

Mounting bracket



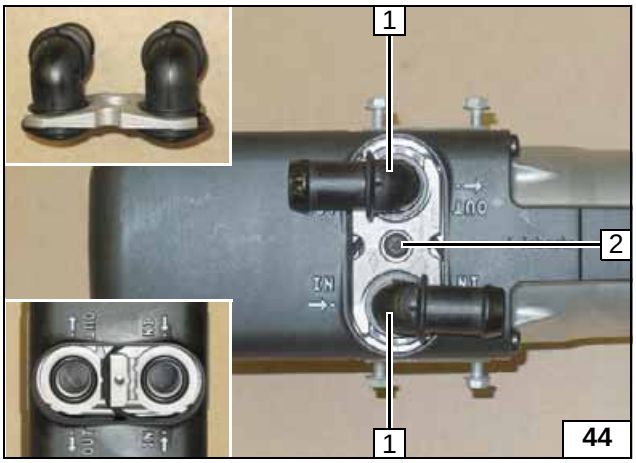
1 Bracket of heater
3 M6x40 bolt, spring lockwasher, 20mm shim, premounted rivet nut [2x]

Tighten premounted M6x12 bolts **2** [2x]!

Mounting bracket

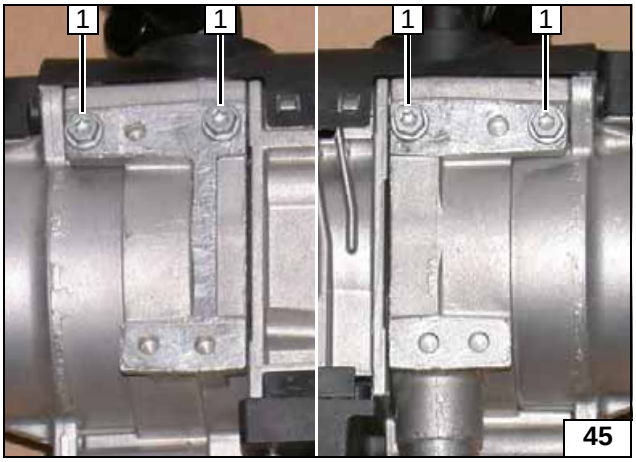
Preparing Heater

1 Water connection piece, sealing ring [2x each]
2 5x15 self-tapping bolt, retaining plate of water connection pieces



Installing water connection pieces

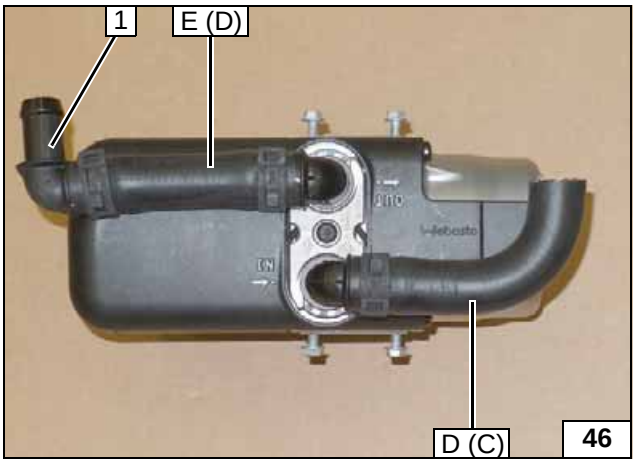
Screw 5x13 self tapping bolts **1** [4x] into existing holes by a maximum of 3 thread turns.



Premounting bolts loosely

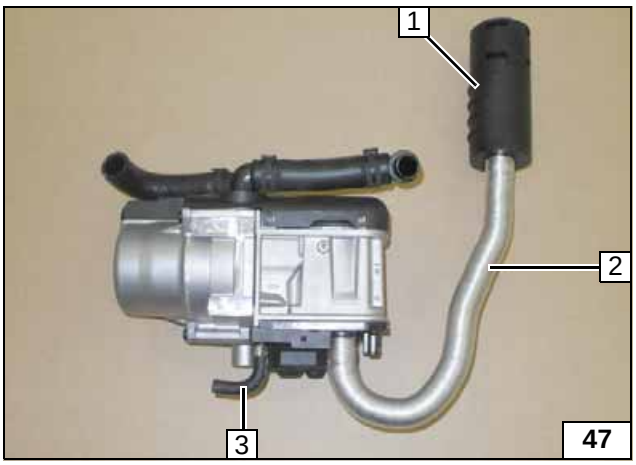
All spring clips = 25mm dia.

1 90°, 18mm connecting pipe



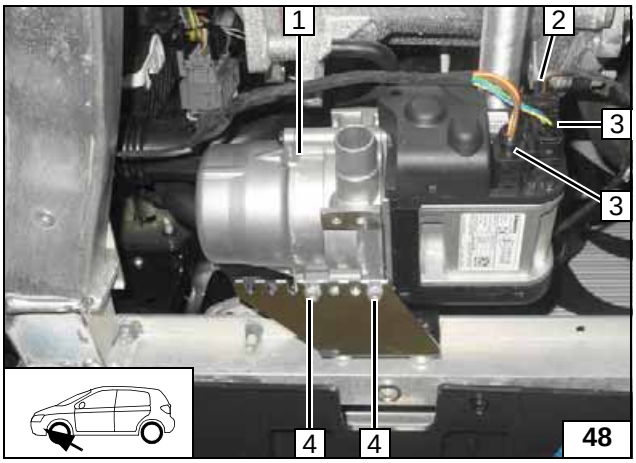
Premounting hoses

1 Combustion air silencer
2 Combustion air pipe
3 90° moulded hose, 10 mm dia. clamp



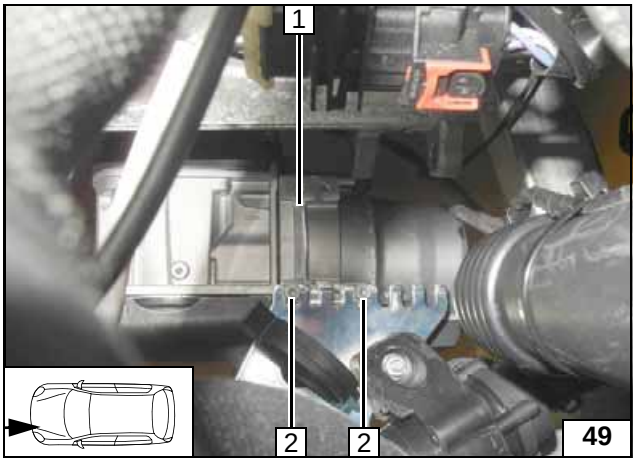
Premounting combustion air silencer, fuel hose

Installing Heater



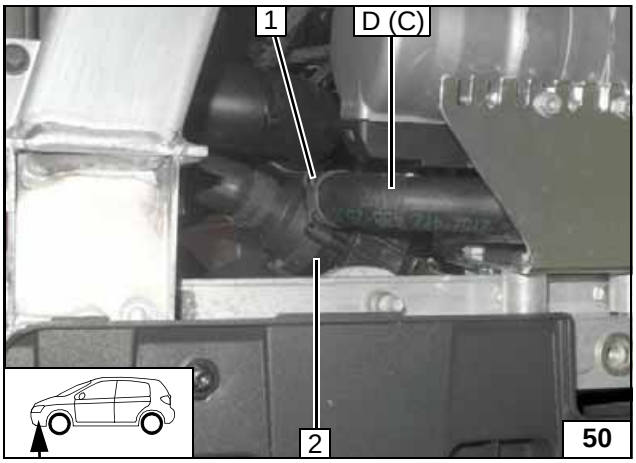
1 Heater
2 Connector for wiring harness of circulating pump
3 Connector for wiring harness of heater [2x]
4 5x13 self-tapping bolt [2x]

Mounting heater



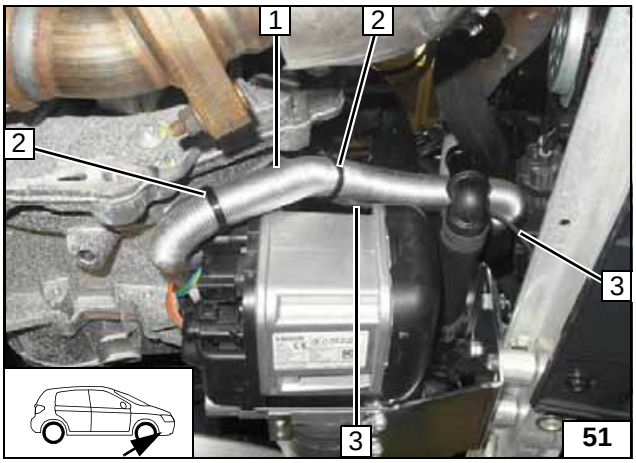
1 Heater
2 5x13 self-tapping bolt [2x]

Mounting heater



1 25mm dia. spring clip
2 Circulating pump

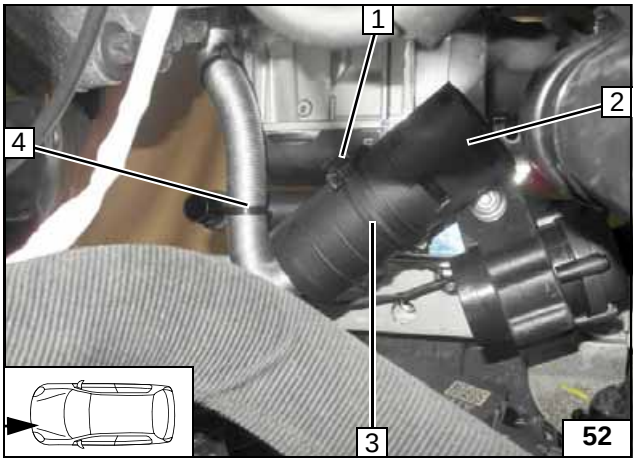
Installing hose D(C)



Combustion Air

1 Combustion air pipe
2 Cable tie [2x]
3 Wiring harness of circulating pump

Routing combustion air pipe



1 Cable tie around combustion air silencer retaining clip
2 Combustion air silencer
3 Retaining clip of combustion air silencer
4 Cable tie

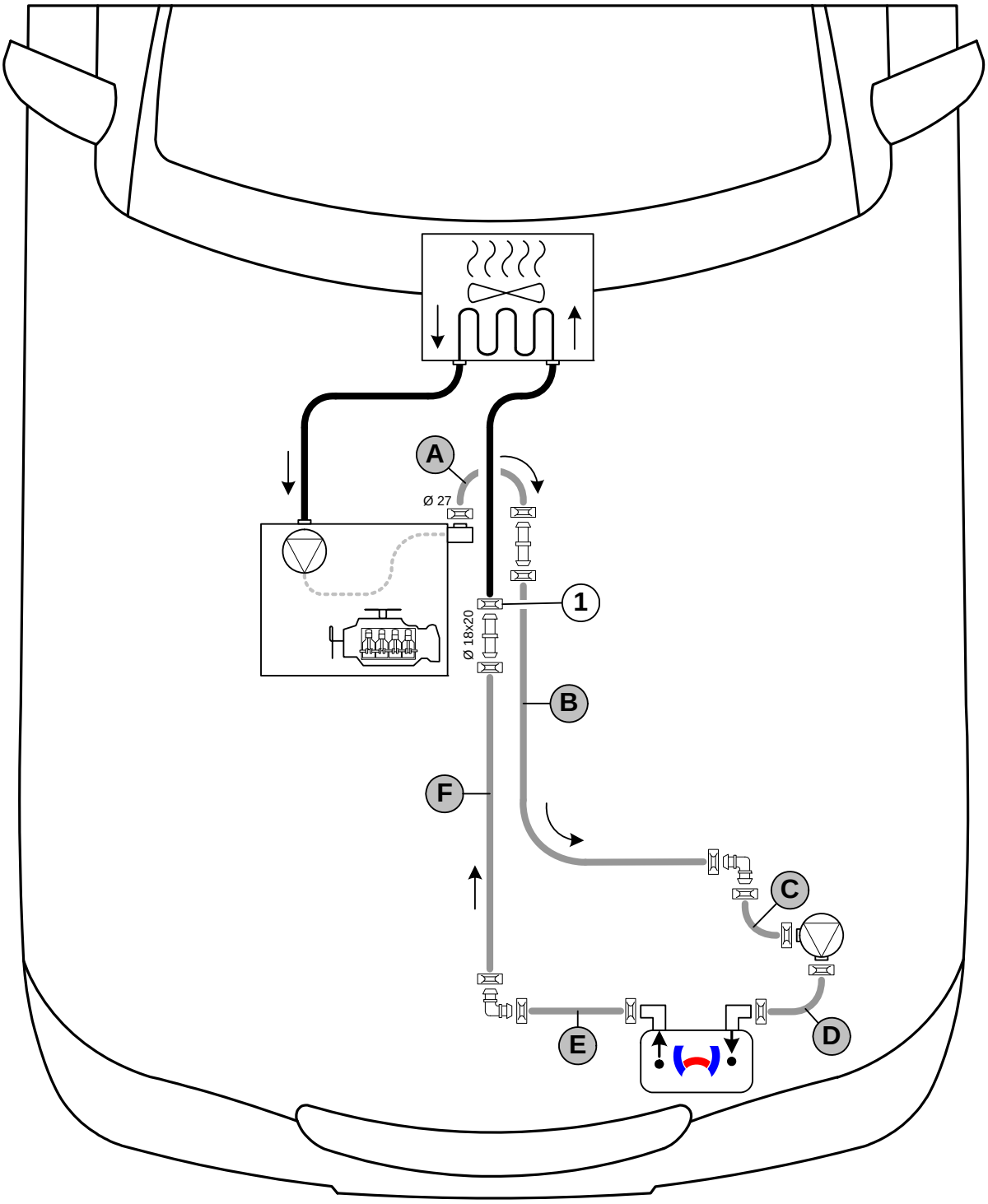
Installing combustion air silencer

Coolant Circuit for 1.0 P

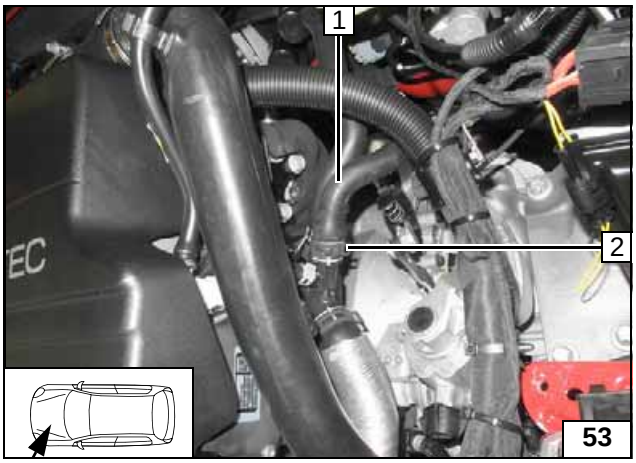
Any coolant running off should be collected using an appropriate container. Route coolant hoses kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that no other hose can be damaged. The heater must be filled with coolant when installing the hoses.

The connection should be modelled on an "inline" circuit and based on the following diagram:

Hose installation diagram

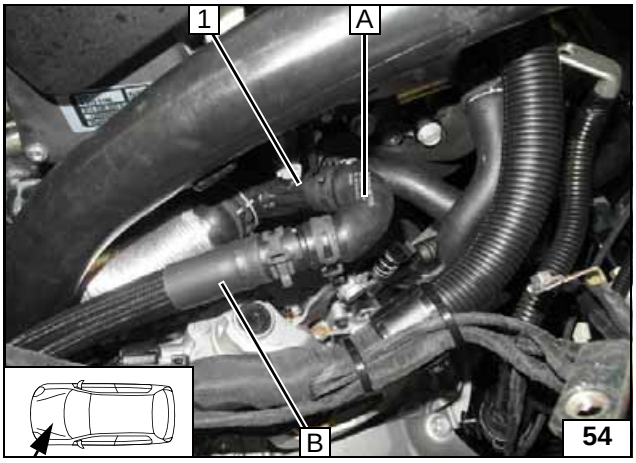


All spring clips without a specific designation = 25 mm dia.
1 = Original vehicle spring clip !
All connecting pipes without a specific designation and = 18x18mm dia.



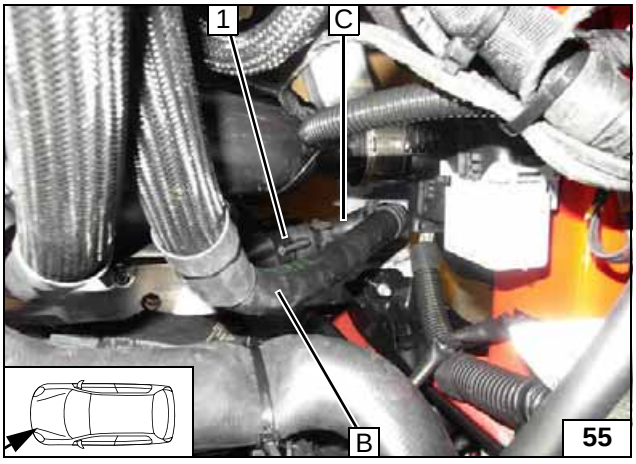
Disconnect hose to engine outlet/heat exchanger inlet **1** at connection piece of engine outlet. Spring clip **2** will be reused.

Cutting point



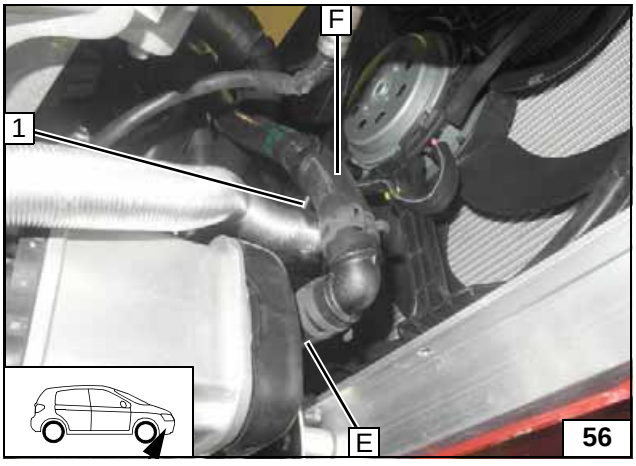
1 Connection piece for engine outlet

Connecting engine outlet



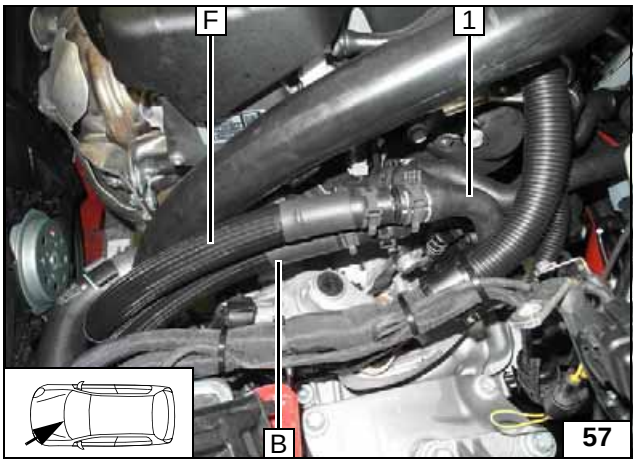
1 Circulating pump

Connecting circulating pump



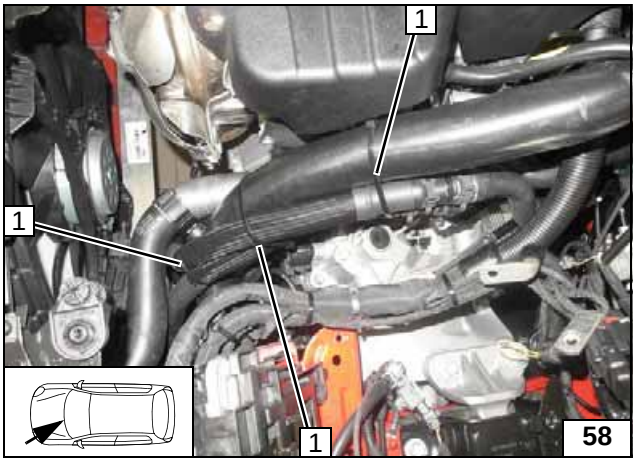
1 25x25mm hose bracket between hose **F** and combustion air pipe

Connecting heater outlet



1 Hose on heat exchanger inlet

Connecting heat exchanger inlet



Align hoses.
Ensure sufficient distance from adjacent components; correct if necessary.

1 Cable tie [3x]

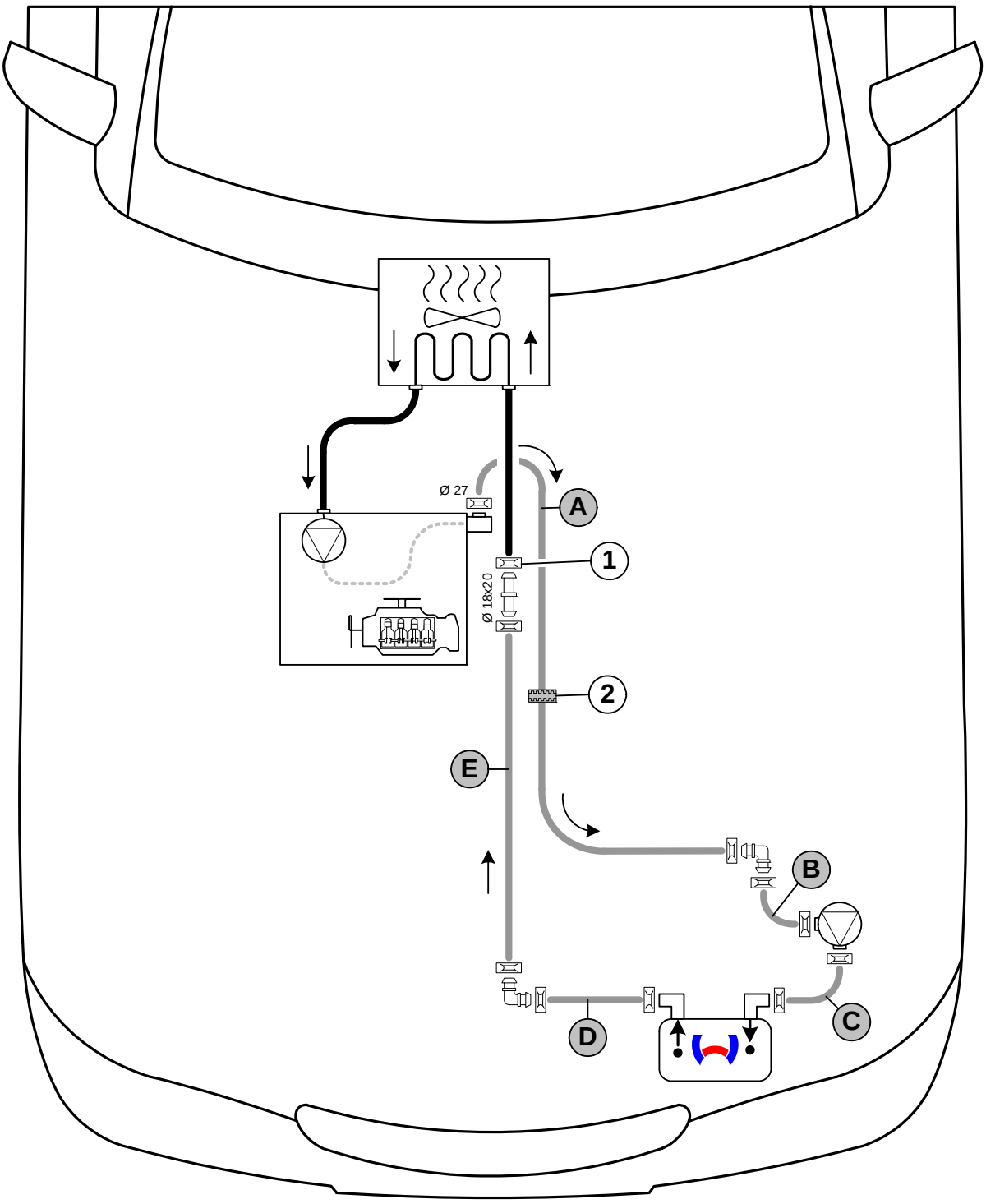
Aligning hoses

Coolant Circuit for 1.2 P and 1.4 P

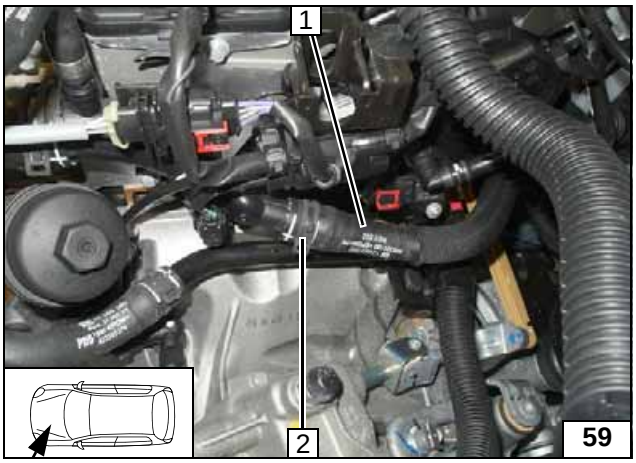
Any coolant running off should be collected using an appropriate container. Route coolant hoses kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that no other hose can be damaged. The heater must be filled with coolant when installing the hoses.

The connection should be modelled on an "inline" circuit and based on the following diagram:

Hose installation diagram



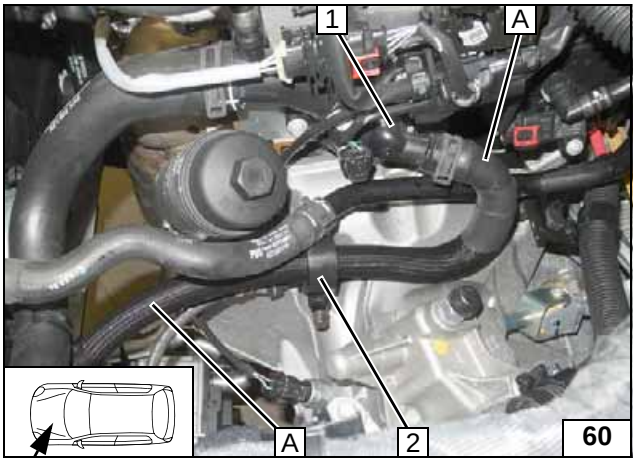
All spring clips without a specific designation = 25 mm dia.
1 = Original vehicle spring clip !
2 = Black (sw) rubber isolator .
All connecting pipes without a specific designation = 18x18mm dia.



1.2 P and 1.4 66kW

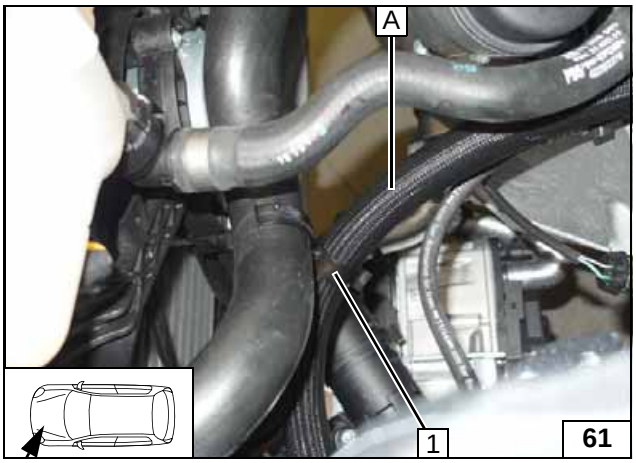
Disconnect hose to engine outlet/heat exchanger inlet **1** at connection piece of engine outlet. Spring clip **2** will be reused.

Cutting point



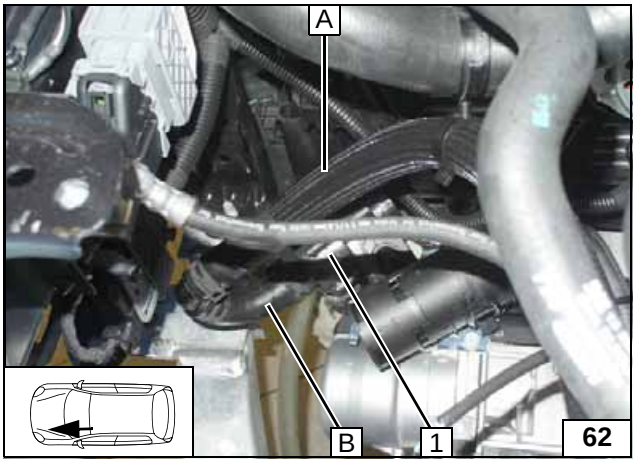
1 Connection piece for engine outlet
2 Align black (sw) rubber isolator

Connecting engine outlet



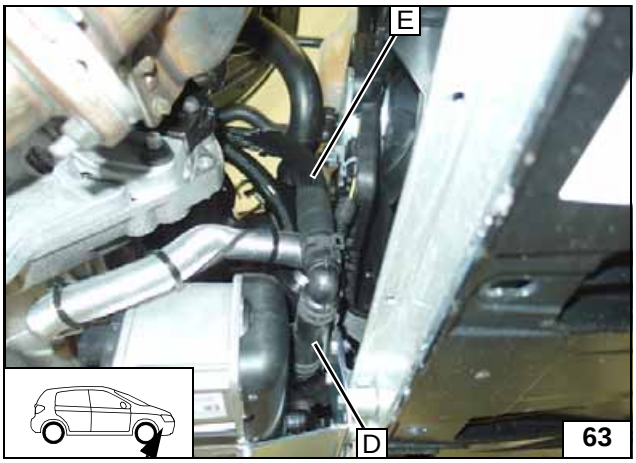
1 25x38 hose bracket

Routing in engine compartment

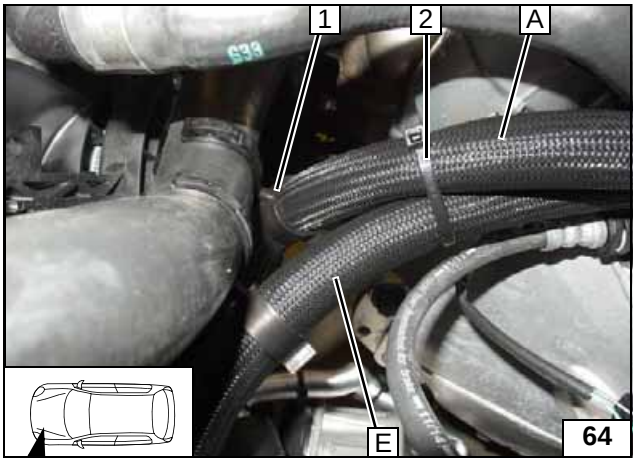


1 Circulating pump

Connecting circulating pump

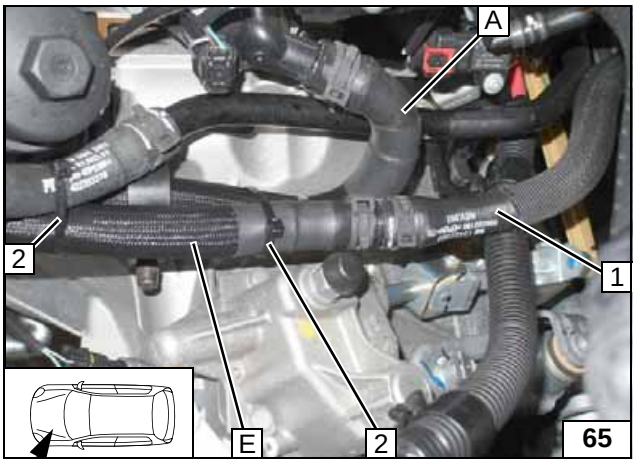


Connecting heater outlet



1 25x38 hose bracket
2 Cable tie

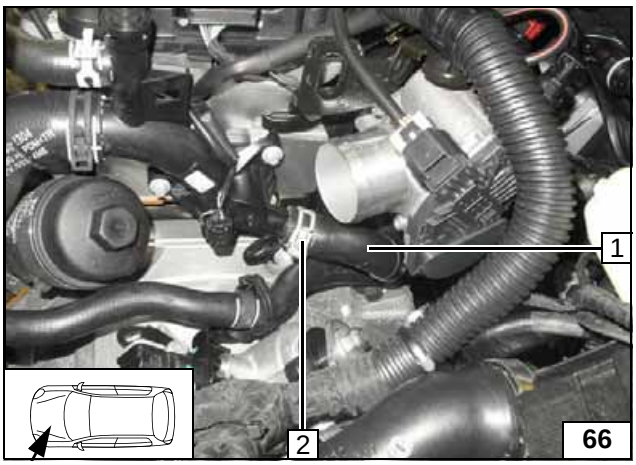
Routing in engine compartment



Align hoses. Ensure sufficient distance from adjacent components; correct if necessary.

1 Hose on heat exchanger inlet
2 Cable tie [2x]

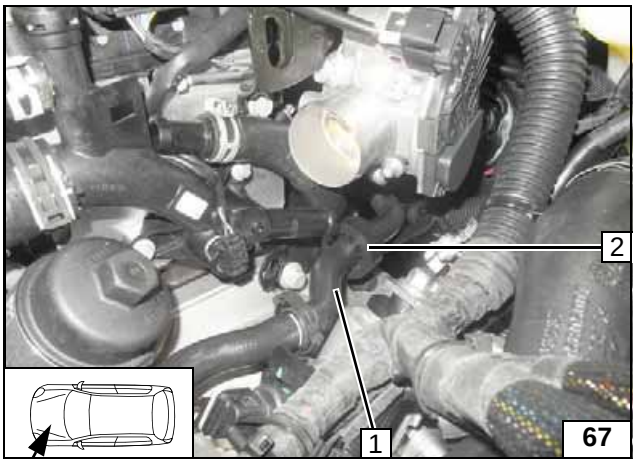
Connecting heat exchanger inlet



1.4 P 74kW

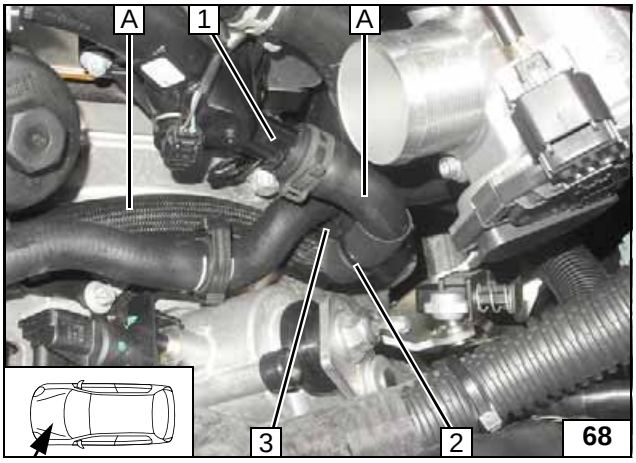
Disconnect hose to engine outlet/heat exchanger inlet **1** at connection piece of engine outlet. Spring clip **2** will be reused.

Cutting point



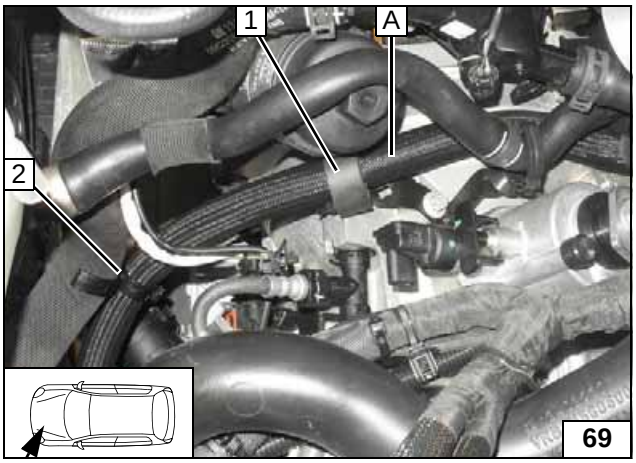
For the installation detach the hose to coolant expansion tank **1**, install black (sw) rubber isolator **2** and attach again.

Installing black rubber isolator



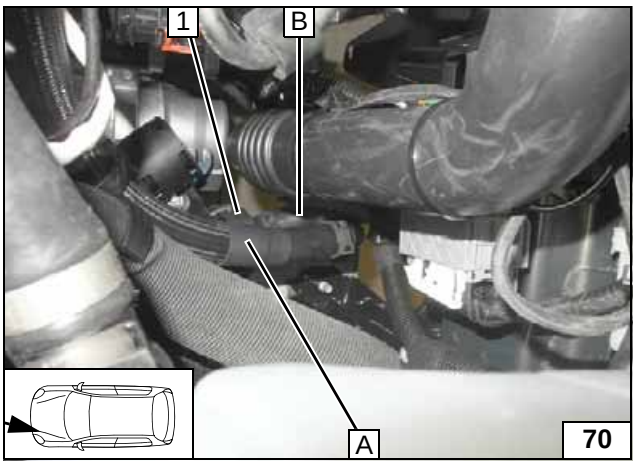
1 Connection piece for engine outlet
2 Cable tie through black rubber isolator
3 Black (sw) rubber isolator

Connecting engine outlet



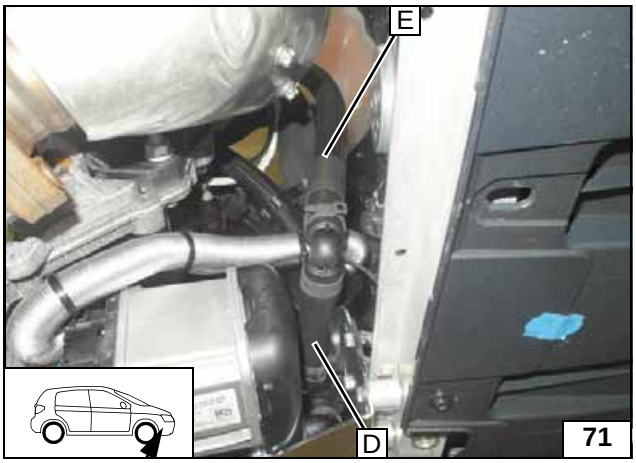
1 Align black (sw) rubber isolator
2 25x38 hose bracket

Routing in engine compartment

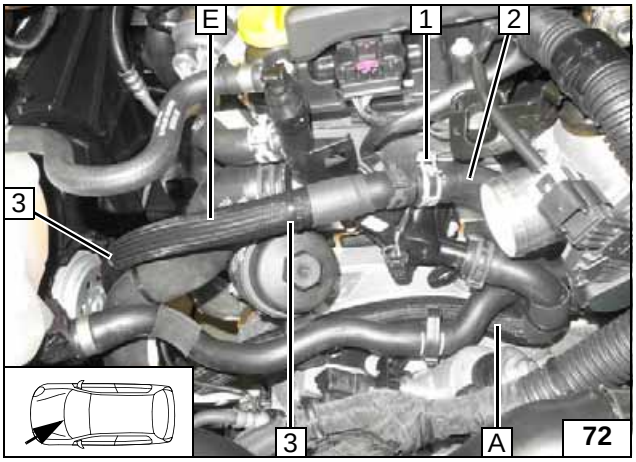


1 Circulating pump

Connecting circulating pump



Connecting heater outlet



Align hoses. Ensure sufficient distance from adjacent components; correct if necessary.

1 Original vehicle spring clip
2 Hose on heat exchanger inlet
3 Cable tie [2x]

Connecting heat exchanger inlet

Fuel

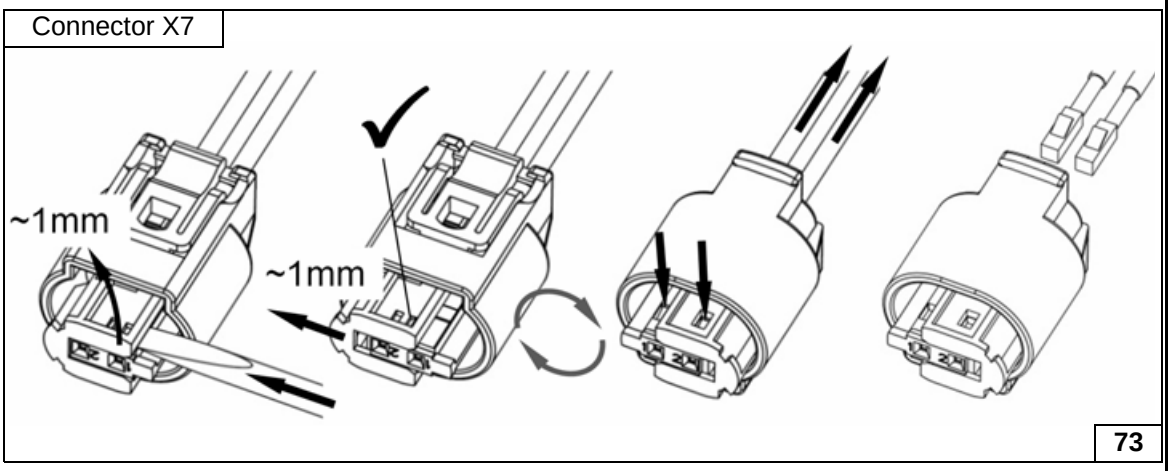
Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

Catch any fuel running off with an appropriate container.

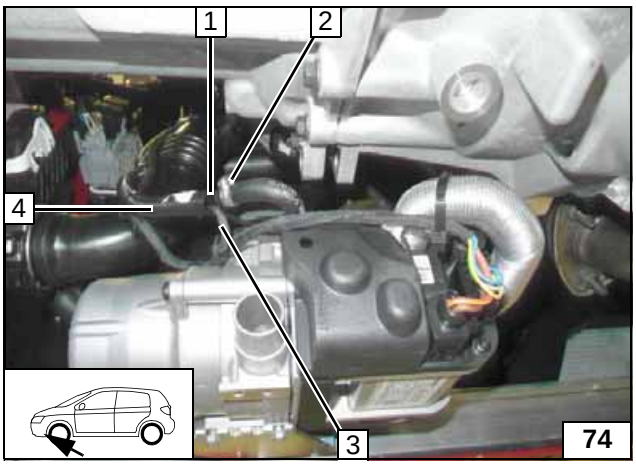
Install fuel line and metering pump wiring harness so that they are protected against stone impact.
Unless specified otherwise, always fasten using cable ties.
Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.

Dismantling connector of metering pump



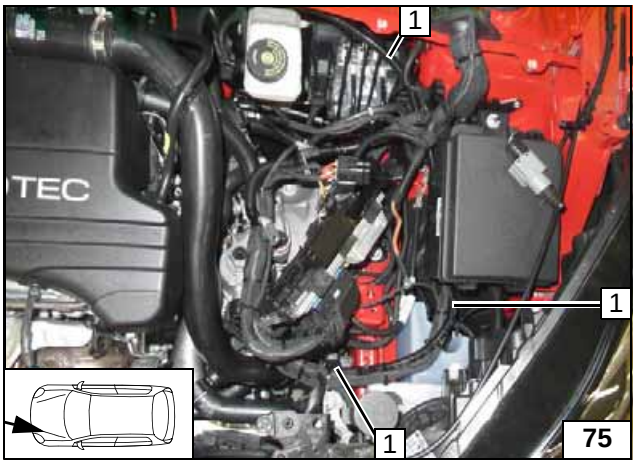
Connecting heater



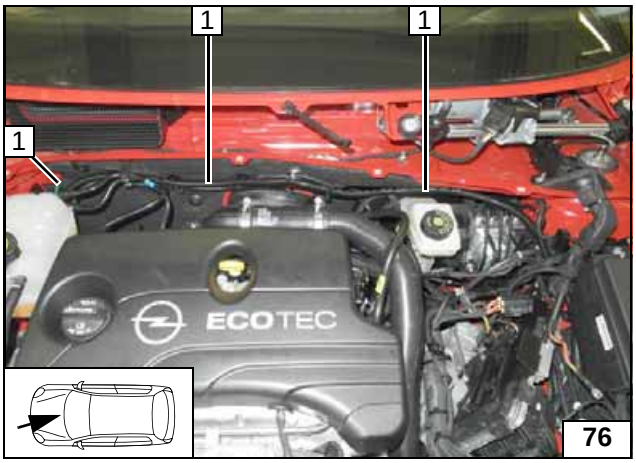
Pull fuel line **1** and wiring harness of metering pump **3** into 10mm dia. corrugated tube **4** and route it to the engine compartment.

2 10 mm dia. clamp

Routing lines to firewall

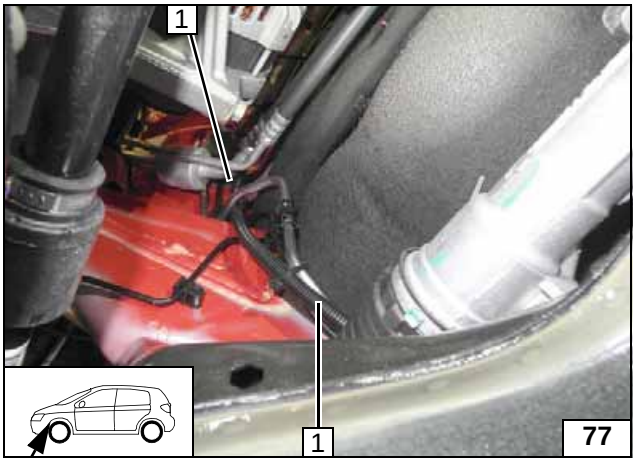


1 Fuel line and wiring harness of metering pump in corrugated tube



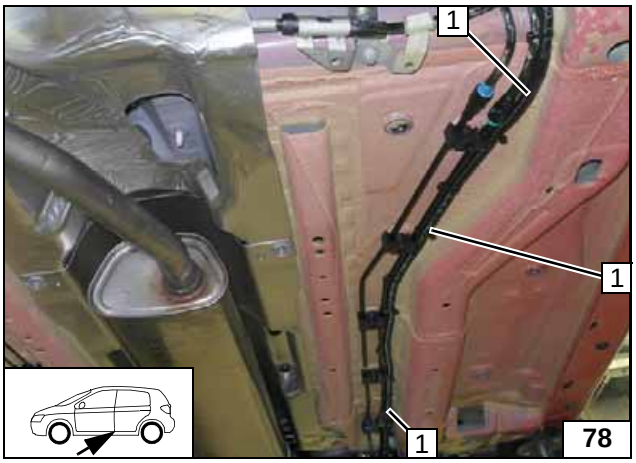
1 Fuel line and wiring harness of metering pump in corrugated tube

Routing lines on firewall to right side



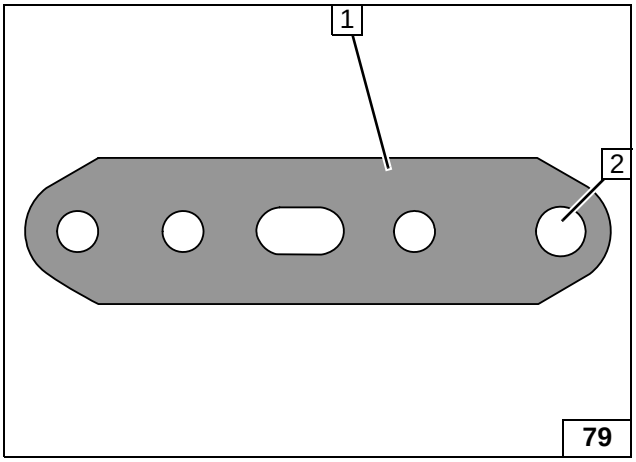
1 Fuel line and wiring harness of metering pump in corrugated tube

Routing lines to underbody



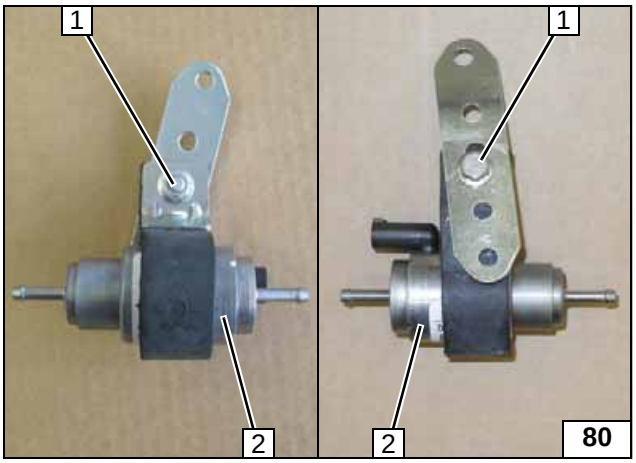
1 Fuel line and wiring harness of metering pump in corrugated tube

Routing lines to installation location of metering pump



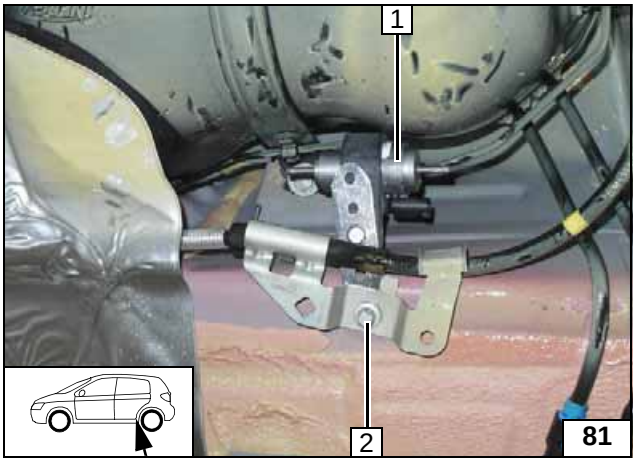
1 Perforated bracket
2 8.5mm dia. hole

Preparing perforated bracket



1 M6x25 bolt, perforated bracket, mounting of metering pump, support angle bracket, flanged nut
2 Metering pump

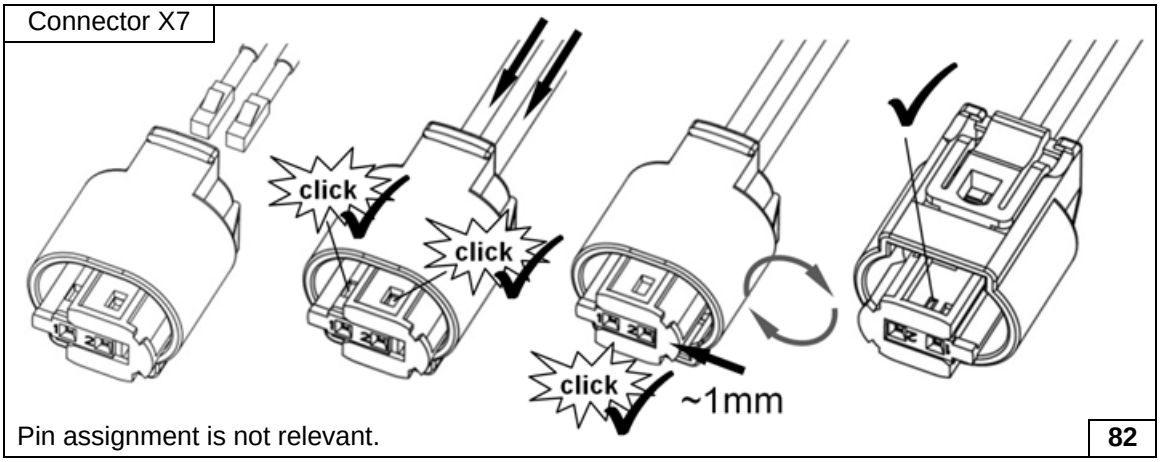
Premounting metering pump



1 Premounted metering pump
2 Original vehicle bolt, bracket of handbrake cable, premounted perforated bracket

Mounting metering pump

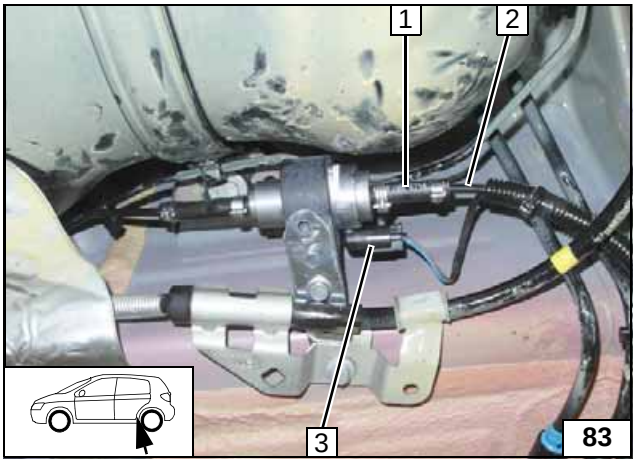
Connector X7



Pin assignment is not relevant.

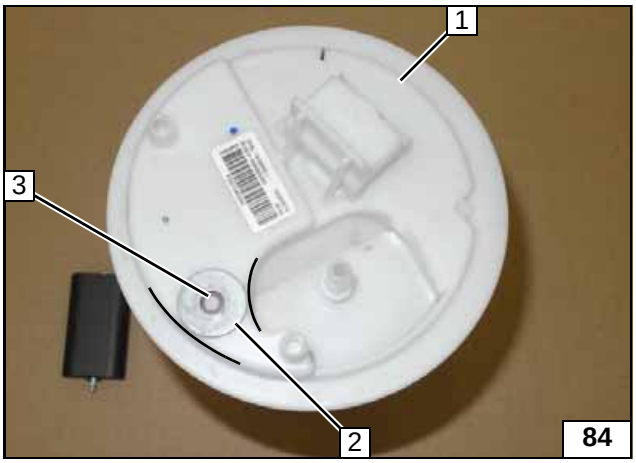
82

Completing metering pump connector



1 Hose section, 10 mm dia. clamp [2x]
2 Fuel line of heater
3 Wiring harness of metering pump, connector X7 mounted

Connecting metering pump



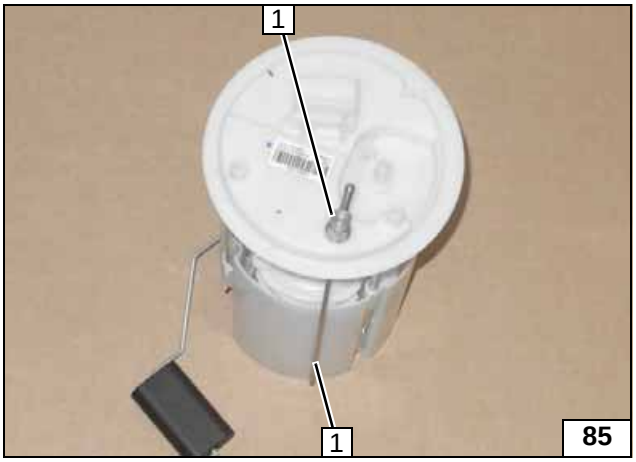
Fuel standpipe

1.0 P / 1.2 P / 1.4 P 66kW

Remove fuel-tank sending unit **1** in accordance with manufacturer's instructions.

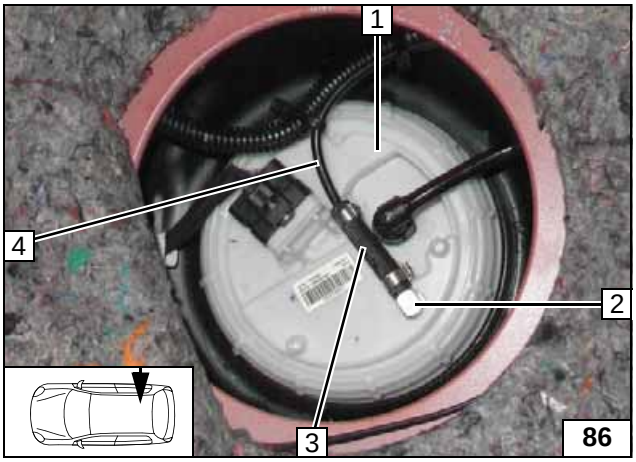
2 Washer with outer dia. d_a = 21.6mm
3 Copy hole pattern, 6 mm dia. hole

Fuel extraction



Bend fuel standpipe **1** according to template and cut to length.

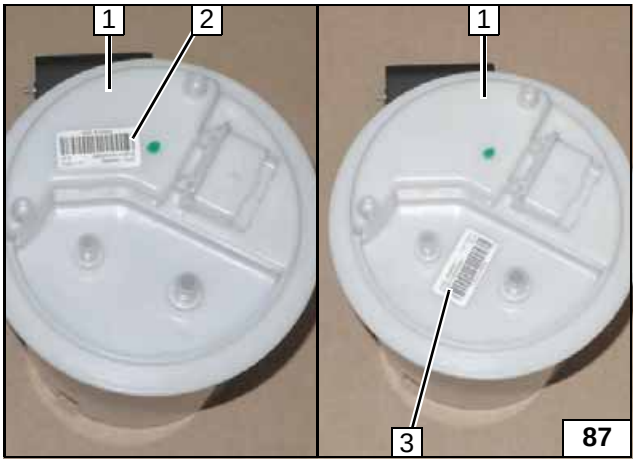
Installing fuel standpipe



Install fuel-tank sending unit **1** in accordance with manufacturer's instructions.

2 Fuel standpipe
3 Hose section, 10 mm dia. clamp [2x]
4 Fuel line of fuel standpipe

Connecting fuel line

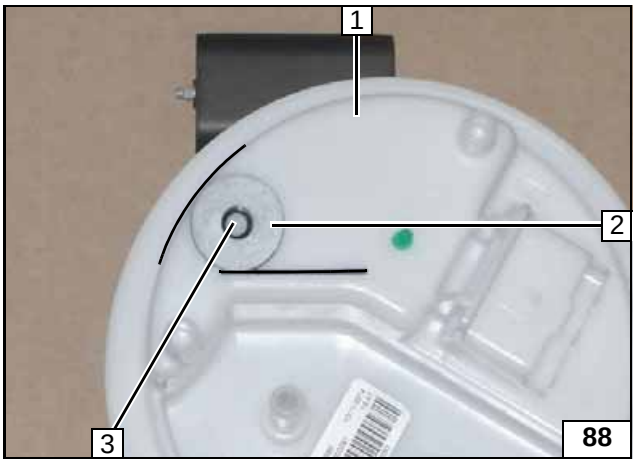


1.4 P 74kW

Remove fuel-tank sending unit **1** in accordance with manufacturer's instructions.

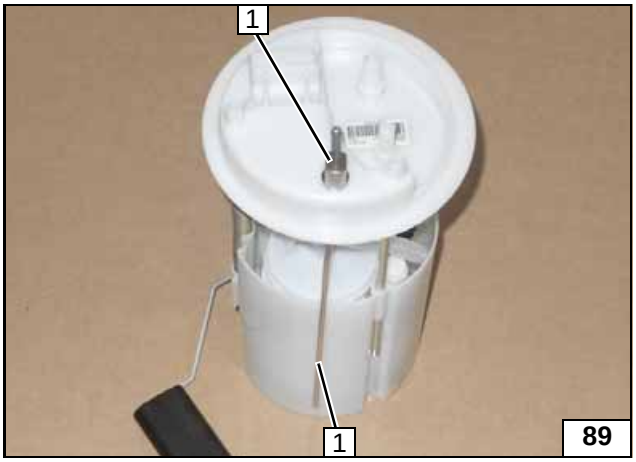
2 Sticker before
3 Sticker after

Moving sticker



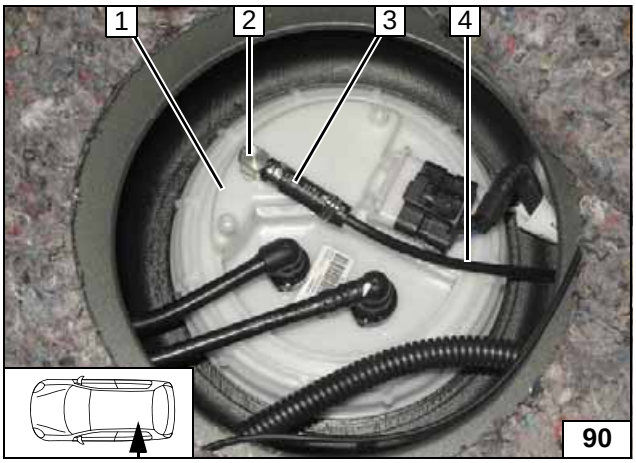
1 Fuel-tank sending unit
2 Washer with outer dia. d_a = 21.6mm
3 Copy hole pattern, 6 mm dia. hole

Fuel extraction



Bend fuel standpipe **1** according to template and cut to length.

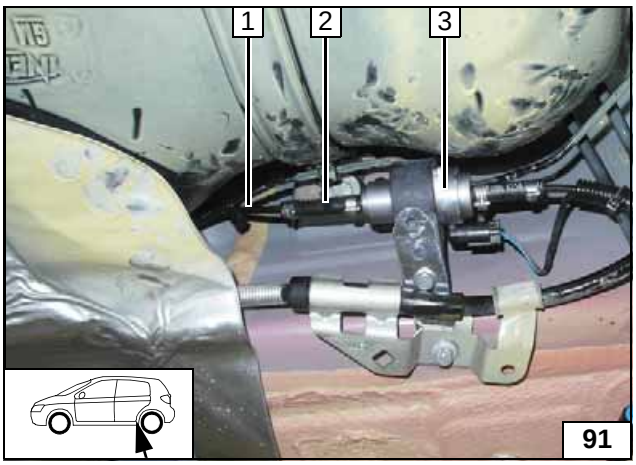
Installing fuel standpipe



Install fuel-tank sending unit **1** in accordance with manufacturer's instructions.

2 Fuel standpipe
3 Hose section, 10 mm dia. clamp [2x]
4 Fuel line of fuel standpipe

Connecting fuel line

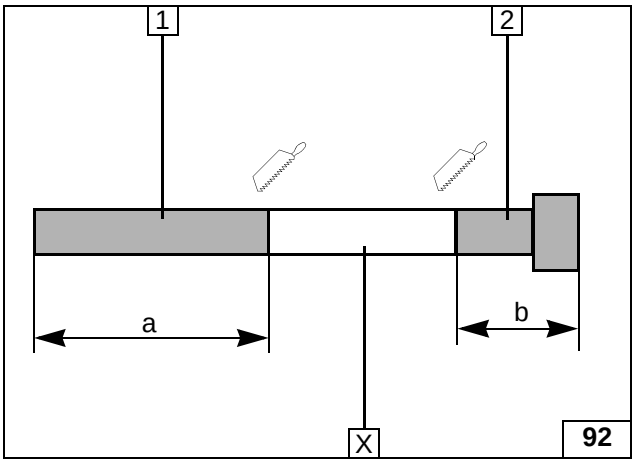


All vehicles

Ensure sufficient distance from adjacent components; correct if necessary.

1 Fuel line of fuel standpipe
2 Hose section, 10 mm dia. clamp [2x]
3 Metering pump

Connecting metering pump

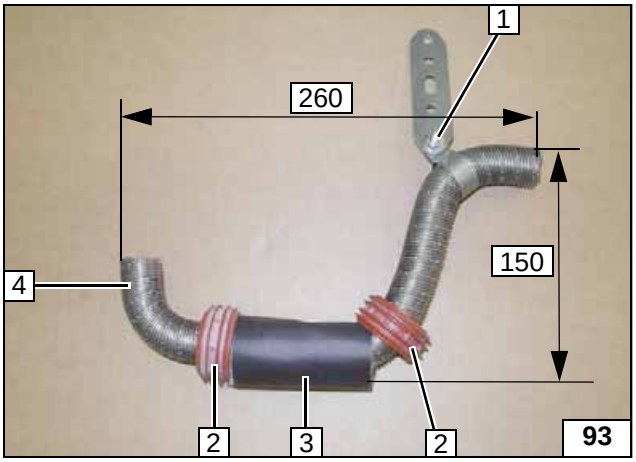


Exhaust Gas

Discard section **X**.

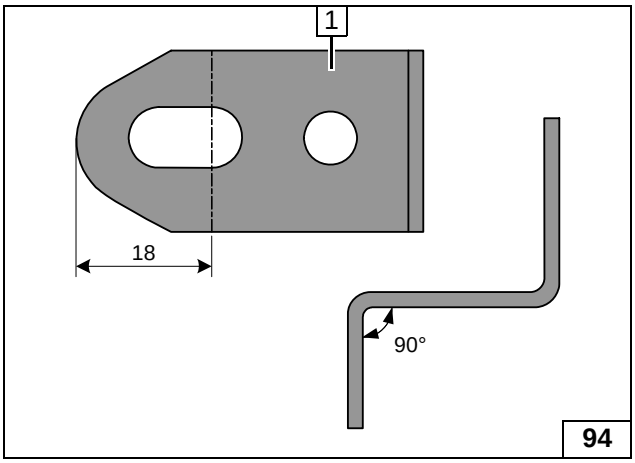
1 Exhaust pipe
a = 360
2 Exhaust end section
b = 95

Preparing exhaust pipe



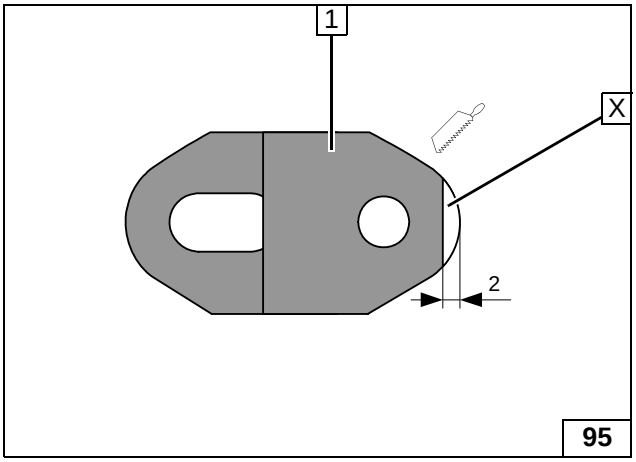
1 M6x20 bolt, p-clamp, perforated bracket, flanged nut
2 Spacer bracket [2x]
3 Insulation
4 Exhaust pipe

Shaping and premounting exhaust pipe



1 Bend angle bracket

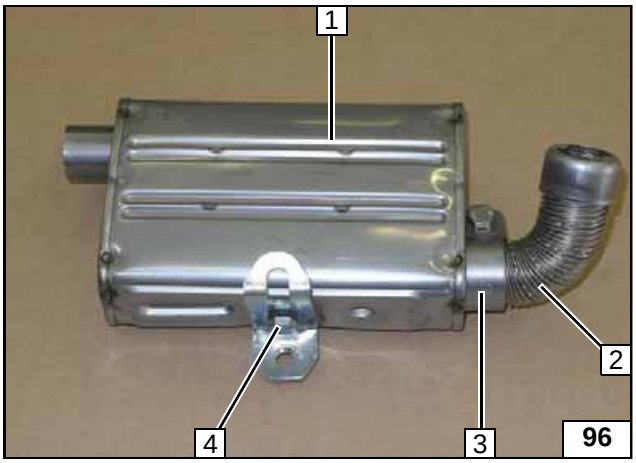
Preparing angle bracket, step 1



Discard section **X**.

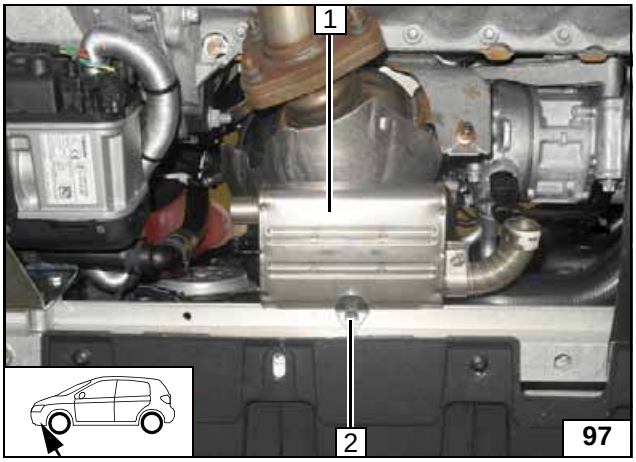
1 Bent angle bracket

Preparing angle bracket, step 2



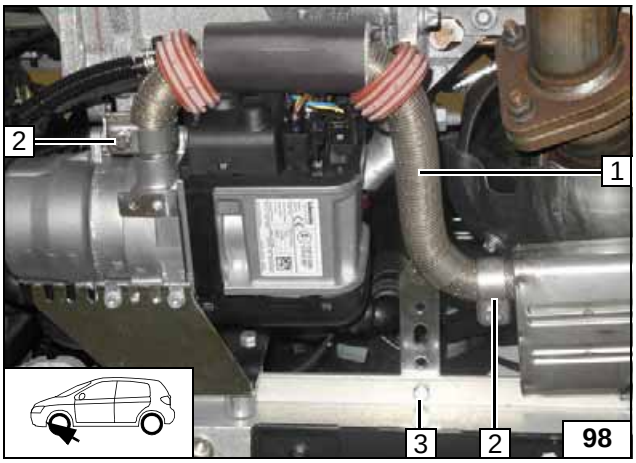
1 Silencer
2 Exhaust end section
3 Hose clamp
4 M6x16 bolt, spring lockwasher, angle bracket

Premounting exhaust silencer



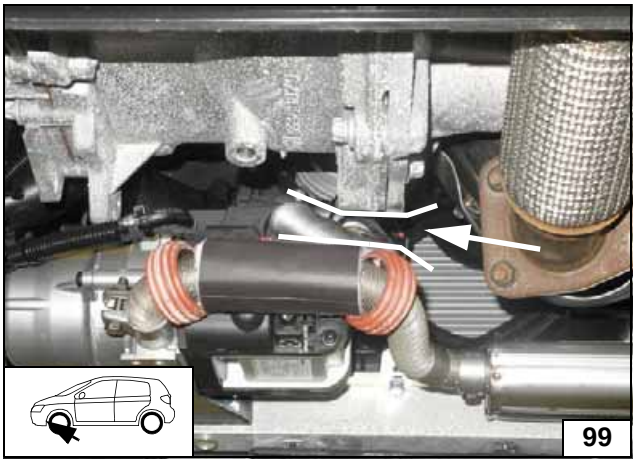
1 Silencer
2 M6x20 bolt, premounted angle bracket, hole, flanged nut

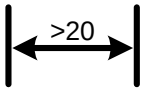
Installing silencer



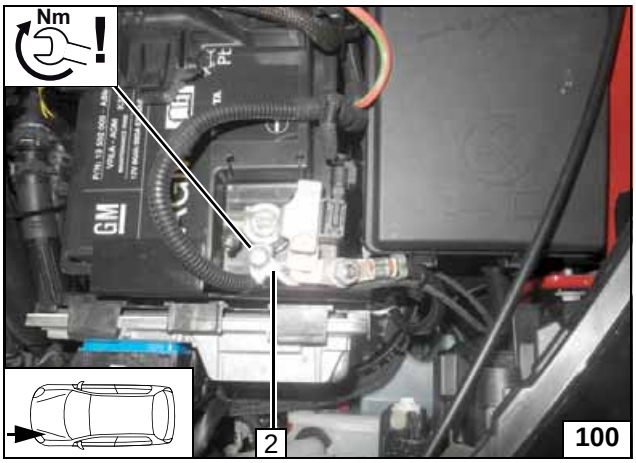
1 Premounted exhaust pipe
2 Hose clamp [2x]
3 M6x20 bolt, hole, premounted perforated bracket, flanged nut

Mounting exhaust pipe





Aligning exhaust pipe



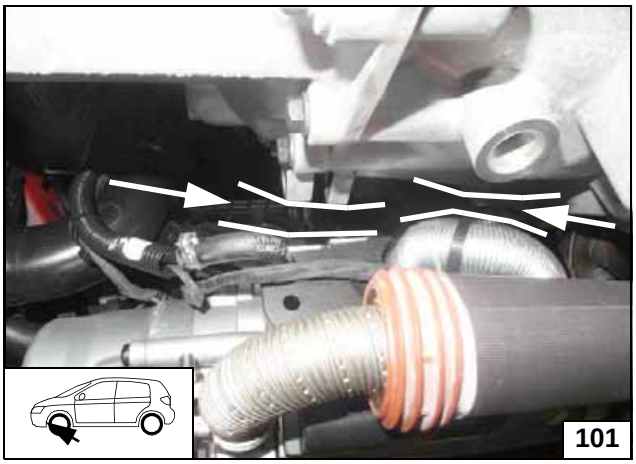
Final Work

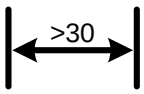
1 Earth wire on original vehicle bolt of negative battery terminal

Connecting earth wire

Mount removed parts in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Insulate and tie back all loose wires.
Only use manufacturer-approved coolant. Spray heater components with anti-corrosion wax (Tectyl 100K, Order No. 111329).

- **Connect the battery.**
- **Fill and bleed the coolant circuit according to the vehicle manufacturer's instructions.**
- **Program MultiControl CAR, teach telestart transmitter.**
- **Make settings on A/C control panel according to the "Operating Instructions for End Customer".**
- **Place the "Switch off parking heater before refuelling" caution label in the area of the filler neck.**
- **For initial start-up and function check, see installation instructions**





Checking distance in case of 1.0 P, correcting if necessary

Webasto Thermo & Comfort SE
Postfach 1410
82199 Gilching
Germany
Internet: www.webasto.com
Technical Extranet:
http://dealers.webasto.com

Fuel Standpipe Template for 1.0 P / 1.2 P / 1.4 P 66kW

100mm

Scale 1:1

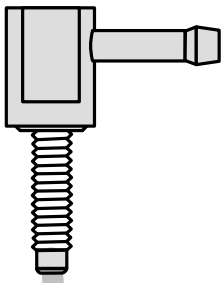
Compare the size of the printed version with dimension lines.
Permitted tolerance a maximum of 2%.

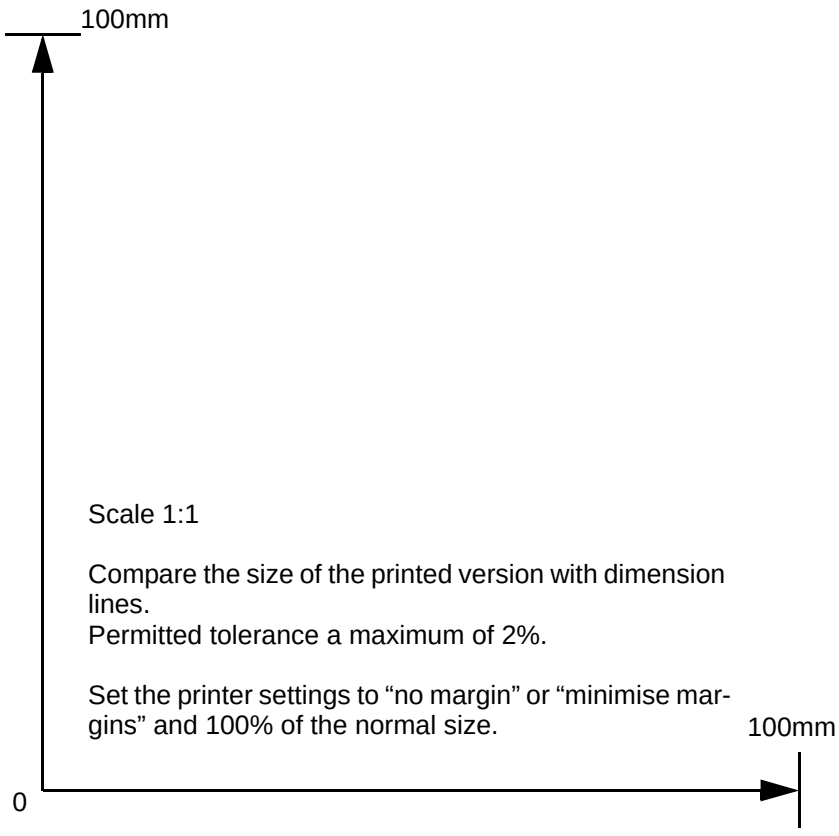
Set the printer settings to “no margin” or “minimise margins” and 100% of the normal size.

100mm

0

Fuel Standpipe Template for 1.4 P 74kW





Scale 1:1

Compare the size of the printed version with dimension lines.
Permitted tolerance a maximum of 2%.

Set the printer settings to “no margin” or “minimise margins” and 100% of the normal size.

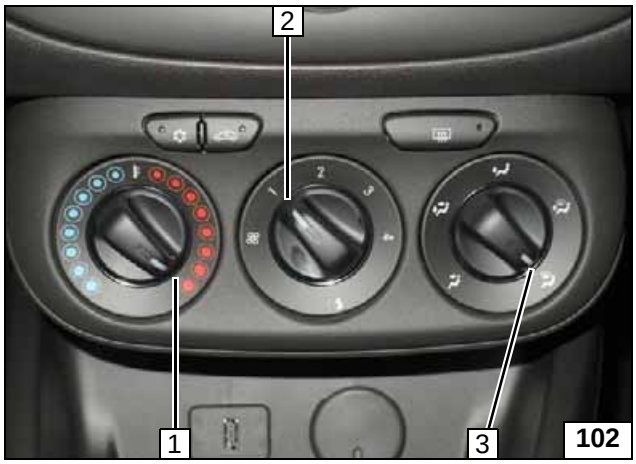
Operating Instructions for Manual Air-Conditioning

Please remove page and add to the vehicle operating instructions.

Note:
We recommend matching the heating time to the driving time.
Heating time = driving time
Example:
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

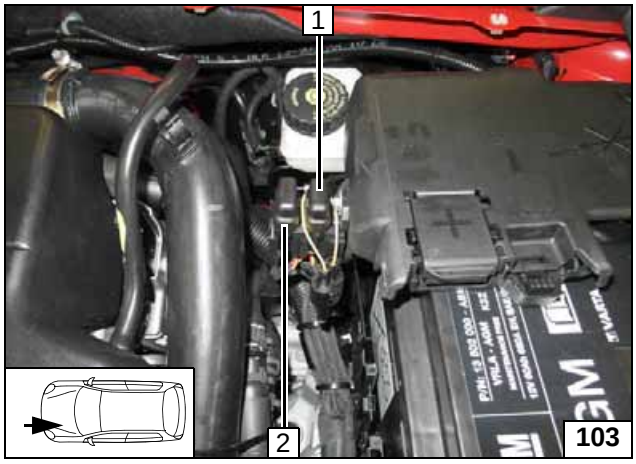
Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation.
For information on deactivation, please see the vehicle owner's manual.

Before parking the vehicle, make the following settings:



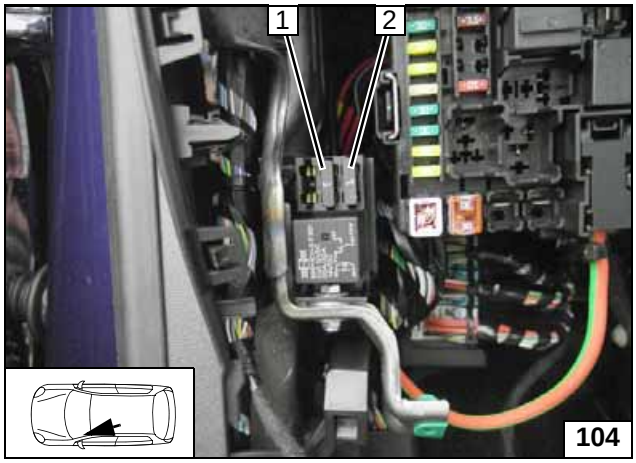
A/C control panel

1 Set temperature to "max."
2 Set fan to level "1", or max. "2"
3 Air outlet to windscreen



Engine compartment fuses

1 30A main fuse F2 of passenger compartment
2 20A heater fuse F1



Passenger compartment fuses

1 1A fuse F3 of heater control
2 1A fan fuse F4

Operating Instructions for Automatic Air-Conditioning

Please remove page and add to the vehicle operating instructions.

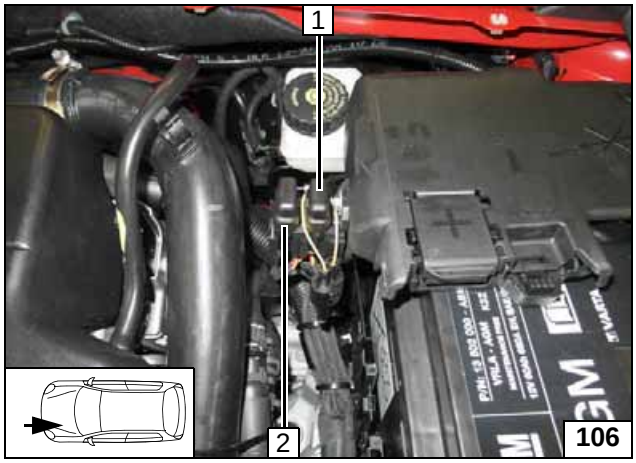
Note:
We recommend matching the heating time to the driving time.
Heating time = driving time
Example:
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation.
For information on deactivation, please see the vehicle owner's manual.

Before parking the vehicle, make the following settings:

1 Air outlet to "windscreen"
2 Set temperature to "HI"

A/C control panel



1 1A main fuse F2 of passenger compartment
2 20A heater fuse F1

Engine compartment fuses