Water Heater

Thermo Top Evo Parking Heater

E1
00 0258

Installation Documentation
Toyota Auris

Validity

Manufacturer	Model	Type	Model	Model year	EG BE No. / ABE
Toyota	Auris	E15UT(A)	E18	Starting with 2015	e11 * 2001 / 116 * 0305 *...

Motorisation	Fuel	Transmission type	Output in kW	Displacement in cm³	Engine code
1.2 P	Petrol	6-gear SG	85	1197	8NR
1.6 D	Diesel	6-gear SG	82	1598	1WW

SG = manual transmission

Left-hand drive vehicle

Verified equipment variants: Manual air-conditioning system
2 zone automatic air-conditioning
Front fog lights
Xenon with headlight washer system
Start / Stop
Euro 6 Exhaust Emission Standard

Not verified: Passenger compartment monitoring

Total installation time: approx. 6.5 hours without A/C control
approx. 7.0 hours with A/C control ‘Standard’ for manual air-conditioning
approx. 7.5 hours with A/C control ‘Standard’ for automatic air-conditioning

Toyota Auris

Table of Contents

Necessary Components

- Basic delivery scope of Thermo Top Evo according to price list
- Installation kit for Toyota Avensis 2012 / Auris 2015 Petrol and diesel: **1318288B**
- Additional kit A/C control of automatic air-conditioning for Toyota Auris 2015 ‘Standard’: **1324414**_

  or
- Additional kit A/C control of manual air-conditioning for Toyota Auris ‘Standard’: **1324454**_
- Heater control in accordance with price list and upon consultation with end customer
- In case of Telestart, indicator lamp in accordance with price list and in consultation with end customer
- Gasket of fuel tank sending unit: Toyota ID.: **77169-0D030**

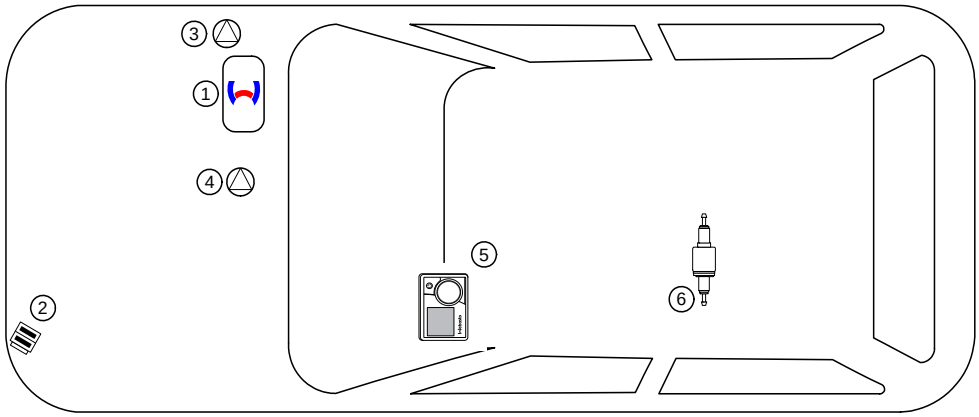
Installation instructions:

- Arrange for the vehicle to be delivered with the tank only about ¼ full.
- The installation location of the push button in case of Telestart or Thermo Call should be confirmed with the end customer.
- Depending on the available space and manufacturer's instructions, we recommend the use of a vehicle battery with more electrical capacity.

Installation Overview

Legend:

1. Heater
2. Engine compartment fuse holder
3. Circulating pump in case of petrol vehicle
4. Circulating pump in case of diesel vehicle
5. MultiControl CAR
6. Metering pump



Information on Total Installation Time

The total installation time includes the time needed for mounting and demounting the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater.
The total installation time may vary for vehicle equipment other than provided.

Toyota Auris

Information on Operating and Installation Instructions

1 Important information (not complete)

1.1 Installation and repair

The improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.

To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.

Installation and repair may ONLY be carried out by persons trained and certified in a Webasto training course. NEVER try to install or repair Webasto heating or cooling systems if you have not completed a Webasto training course, you do not have the necessary technical skills and you do not have the technical documentation, tools and equipment available to ensure that you can complete the installation and repair work properly.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

1.2 Operation

To ensure safe operation, we recommend having the heater checked every two years by an authorised Webasto dealer, especially when used over a long period and/or under extreme environmental conditions.

Do not operate the heater in closed rooms due to the danger of poisoning and suffocation.

Always switch off the heater before refuelling.

The heater may only be used with the prescribed fuel diesel (DIN EN 590) or petrol (DIN EN 228).

The heater may not be cleaned with a high-pressure cleaner.

1.3 Please note

ALWAYS follow all Webasto installation and operating instructions and observe all warnings.

To become familiar with and understand all functions and properties of the heater, the operating instructions must be read carefully and observed at all times.

For proper, safe installation and repair work, the installation instructions with all warnings and safety information must be carefully read and observed at all times. Please always contact a workshop authorised by Webasto for all installation and repair work.

Important

Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.

This liability exclusion particularly applies to improper installations and repairs, installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.

The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components have to audibly click into place during installation.

Sharp edges should be fitted with rub protection. Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K).

Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components!

The initial startup is to be executed with the Webasto Thermo Test Diagnosis.

When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted.

2 Statutory regulations governing installation

Guidelines	Thermo Top Evo
Heating Directive ECE R122	E1 00 0258
EMC Directive ECE R10	E1 04 5627

Note

The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

Important

Failure to follow the installation instructions will result in the invalidation of the type approval for the heater and therefore invalidation of the general **homologation of the vehicle**.

Note

The heater is licensed in accordance with paragraph 19, section 3, No. 2b of the StVZO (German Road Traffic Licensing Authority).

2.1 Excerpt from ECE regulation 122 (heating system) paragraph 5 for the installation of the heater

Beginning of excerpt.

ANNEX VII

REQUIREMENTS FOR COMBUSTION HEATERS AND THEIR INSTALLATION

1. GENERAL REQUIREMENTS

1.7.1. A clearly visible tell-tale in the operator's field of view shall inform when the combustion heater is switched on or off.

2. VEHICLE INSTALLATION REQUIREMENTS

2.1. Scope

2.1.1. Subject to paragraph 2.1.2. combustion heaters shall be installed according to the requirements of this Annex.

2.1.2. Vehicles of category O having liquid fuel heaters are deemed to comply with the requirements of this Annex.

2.2. Positioning of heater

2.2.1. Body sections and any other components in the vicinity of the heater must be protected from excessive heat and the possibility of fuel or oil contamination.

2.2.2. The combustion heater shall not constitute a risk of fire, even in the case of overheating. This requirement shall be deemed to be fulfilled if the installation ensures an adequate distance to all parts and suitable ventilation, by the use of fire resistant materials or by the use of heat shields.

2.2.3. In the case of M2 and M3 vehicles, the heater must not be positioned in the passenger compartment. However, an installation in an effectively sealed envelope which also complies with the conditions in paragraph 2.2.2 may be used.

2.2.4. The label referred to in paragraph 1.4 or a duplicate, must be positioned so that it can be easily read when the heater is installed in the vehicle.

2.2.5. Every reasonable precaution should be taken in positioning the heater to minimise the risk of injury and damage to personal property.

2.3. Fuel supply

2.3.1. The fuel filler must not be situated in the passenger compartment and must be provided with an effective cap to prevent fuel spillage.

2.3.2. In the case of liquid fuel heaters, where a supply separate to that of the vehicle is provided, the type of fuel and its filler point must be clearly labelled.

2.3.3. A notice, indicating that the heater must be shut down before refuelling, must be affixed to the fuelling point. In addition a suitable instruction must be included in the manufacturer's operating manual.

2.4. Exhaust system

2.4.1. The exhaust outlet must be located so as to prevent emissions from entering the vehicle through ventilators, heated air inlets or opening windows.

2.5. Combustion air inlet

2.5.1. The air for the combustion chamber of the heater must not be drawn from the passenger compartment of the vehicle.

2.5.2. The air inlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

2.6. Heating air inlet

2.6.1. The heating air supply may be fresh or recirculated air and must be drawn from a clean area not likely to be contaminated by exhaust fumes emitted either by the propulsion engine, the combustion heater or any other vehicle source.

2.6.2. The inlet duct must be protected by mesh or other suitable means.

2.7. Heating air outlet

2.7.1. Any ducting used to route the hot air through the vehicle must be so positioned or protected that no injury or damage could be caused if it were to be touched.

2.7.2. The air outlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

End of excerpt.

In multilingual versions the German language is binding.

Toyota Auris

Information on Validity

This installation documentation applies to Toyota Auris Petrol and diesel vehicles - for validity, see page 1 - from model year 2015 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this 'installation documentation'.

Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

Technical Information

Special Tools
- Hose clamp pliers for auto-tightening hose clamps
- Hose clamp pliers for Clic hose clamps of type W
- Automatic wire stripper, 0.2 - 6mm²
- Crimping pliers for cable lug / tab connector, 0.5 - 6mm²
- Torque wrench for 2.0 - 10 Nm
- Hose clamping pliers
- Metric thread-setter kit
- Deep-hole marker
- Webasto Thermo Test Diagnosis with current software

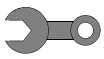
Dimensions
- All dimensions are in mm.

Tightening torque values
- Tightening torque values of 5x13 heater bolts and 5x11 heater stud bolts = 8Nm.
- Tightening torque value of 5x15 water connection piece retaining plate bolt = 7Nm.
- Tighten other bolt connections in accordance with manufacturer's instructions or in accordance with state-of-the-art-technology.

Explanatory Notes on Document

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps.

Mechanical System



Electrical System

Coolant Circuit

Combustion Air

Fuel

Exhaust Gas

Software

Special features are highlighted using the following symbols:

Specific risk of damage to components.

Specific risk due to electrical voltage.

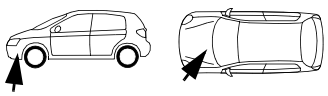
Specific risk of injury or fatal accidents.

Specific risk of fire or explosion.

Reference to the manufacturer's vehicle-specific documents or to the general installation instructions of Webasto components.

Reference to a special technical feature.

The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.



Tightening torque according to the manufacturer's vehicle-specific documents.

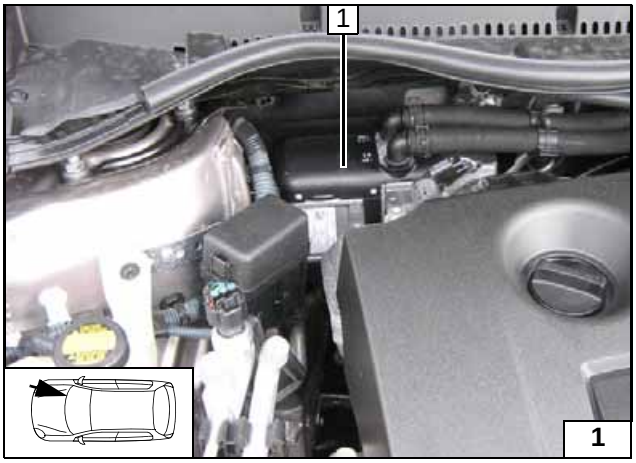
Preliminary Work

Vehicle

- Open the fuel tank cap.
- Ventilate the fuel tank.
- Close the fuel tank cap again.
- Depressurise the cooling system.
- Disconnect the battery.
- Remove the engine design cover.
- Completely remove the air filter.
- Remove the relay box (only in case of Diesel engine).
- Remove the windscreen wiper.
- Remove the entire coolant reservoir.
- Remove the left-hand underride protection.
- Remove the engine underride protection.
- Remove the rear bench seat.
- Open the tank-fitting service lid.
- Remove the fuel tank sending unit in accordance with the manufacturer's instructions.
- Remove the footwell trim on the driver's side.
- Remove the A-pillar trim in the driver's side footwell.

Heater

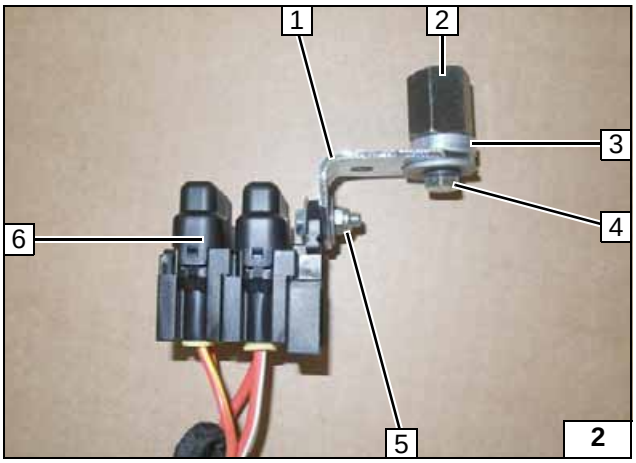
- Remove years that do not apply from the type and duplicate label.
- Attach the duplicate label (type label) visibly in the appropriate place in the engine compartment.



Heater Installation Location

1 Heater

Installation location



Preparing Electrical System

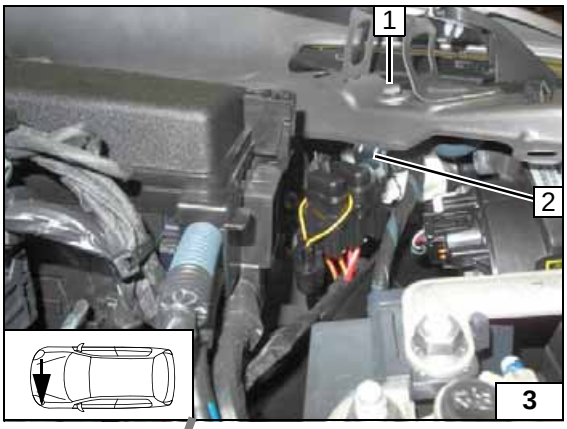
1 Angle bracket
2 20 mm spacer nut
3 5 mm shim
4 M6x16 bolt, spring lockwasher, large diameter washer
5 M5x16 bolt, large diameter washer [2x], retaining plate for fuse holder, nut
6 Fuses F1-2

Premounting engine compartment fuse holder

Electrical System

Engine compartment fuse holder

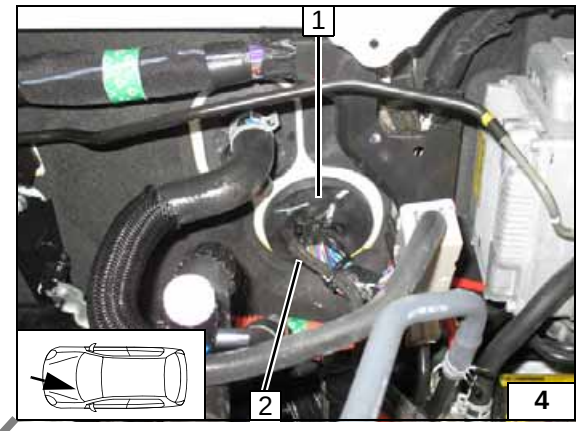
1 M6x12 bolt, spring lockwasher, large diameter washer, original vehicle hole
2 Angle bracket



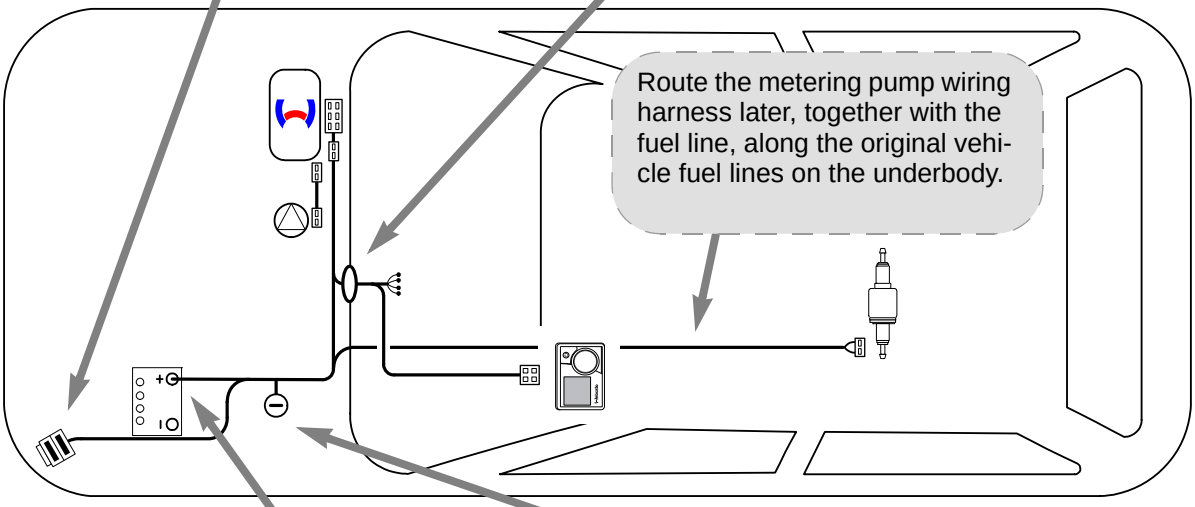
Wiring harness pass through

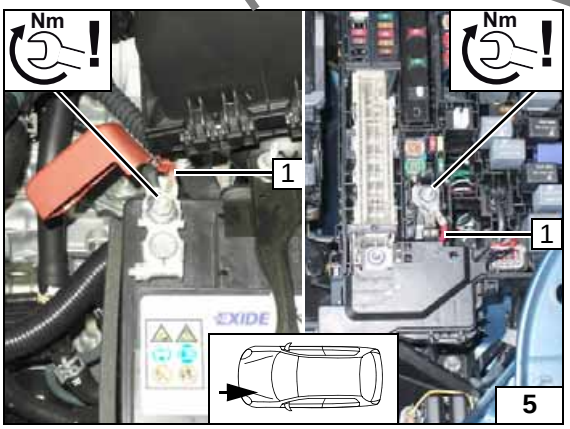
For wiring harness routing, see 'Installing heater' section

1 Protective rubber plug
2 Wiring harnesses of heater, heater control



Wiring harness routing diagram

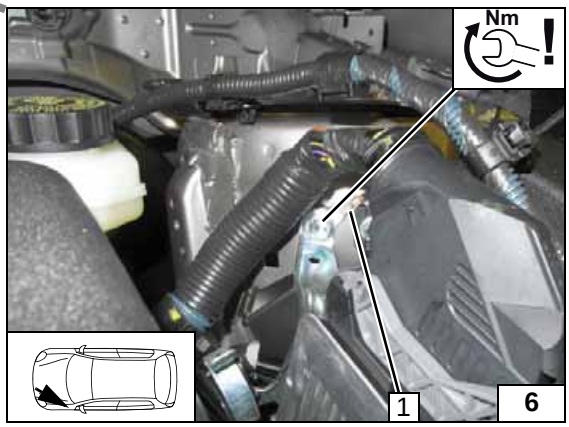




Positive wire

Left figure shows 1.2 P
Right figure shows 1.6 D.

1 Positive wire on original vehicle positive support point



Earth wire

1 Earth wire on original vehicle earth support point

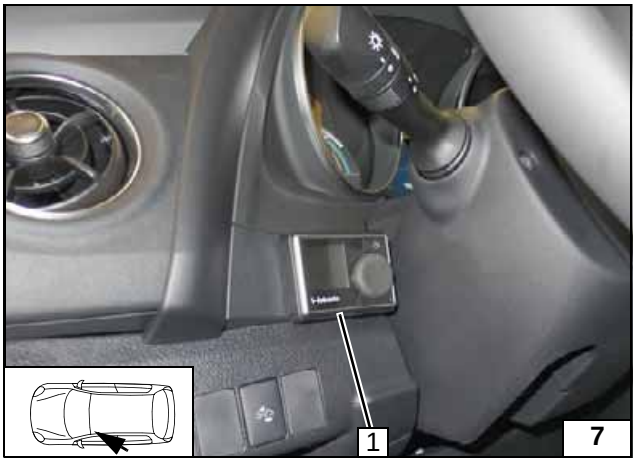
Air-Conditioning Control

! The connection of the A/C control has to be carried out in accordance with the separate installation documentation:

Installation documentation of automatic air-conditioning for Auris 2015 A/C control '**Standard**'

or

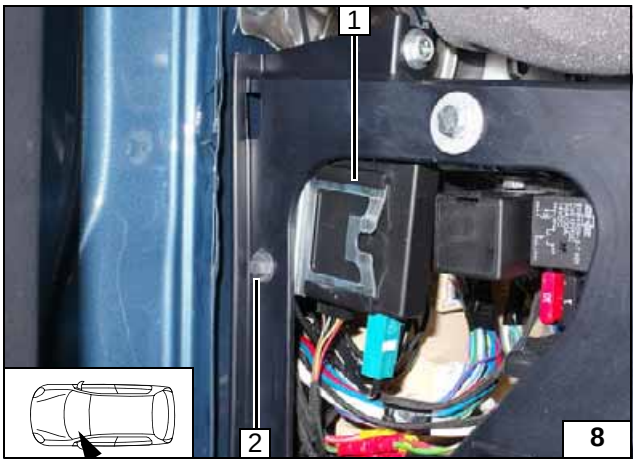
Installation documentation of A/C control **'Standard'** for manual air-conditioning of Auris 2015



MultiControl CAR Option

1 Installation frame

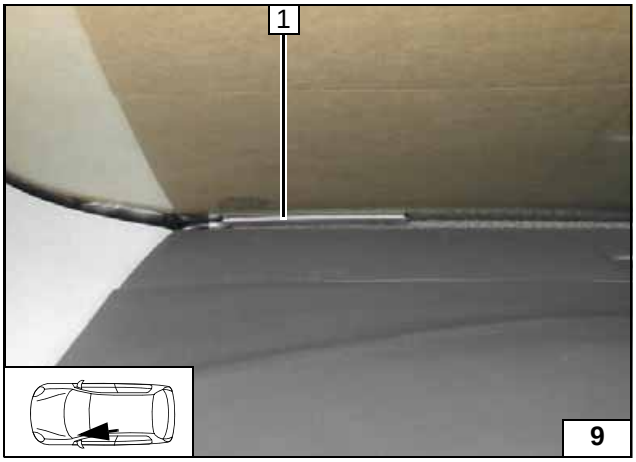
Installing MultiControl CAR



Remote Option (Telestart)

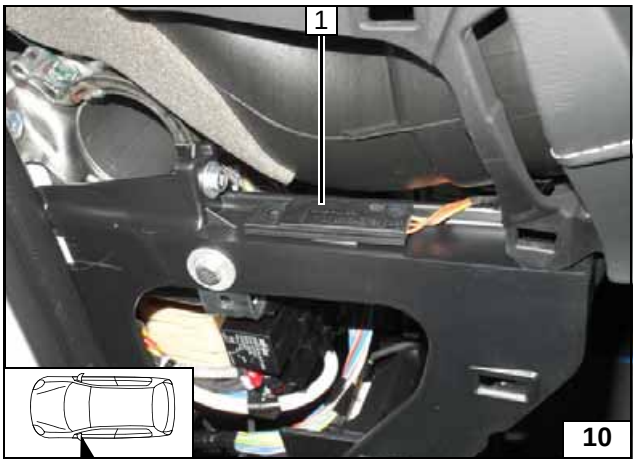
1 Receiver with bracket
2 M5x16 bolt, large diameter washer, receiver bracket, nut

Installing receiver



1 Aerial

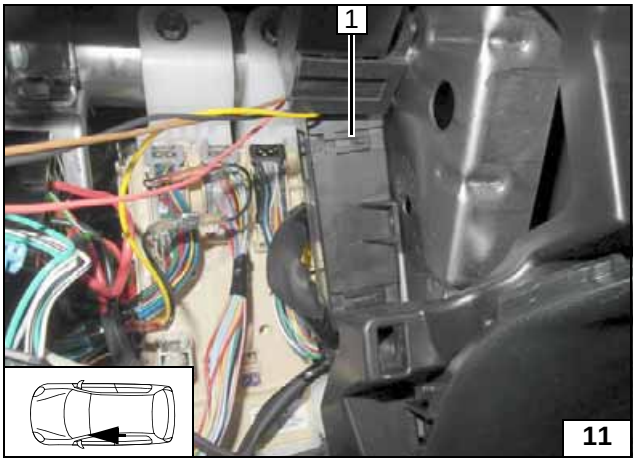
Installing aerial



Temperature sensor T100 HTM

Fasten temperature sensor **1** with double-sided adhesive tape.

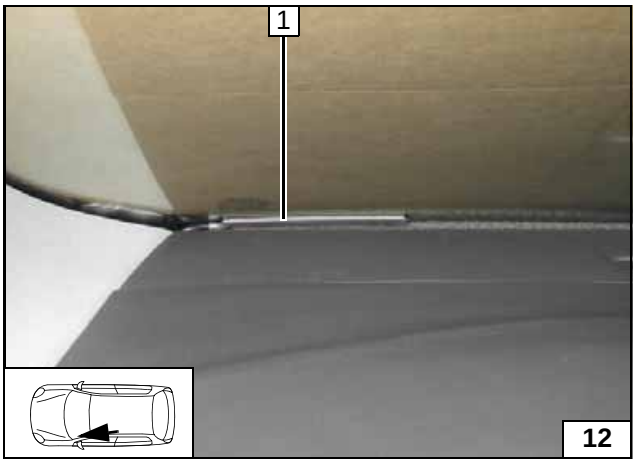
Installing temperature sensor



ThermoCall Option

Fasten receiver **1** with double-sided adhesive tape.

Installing receiver

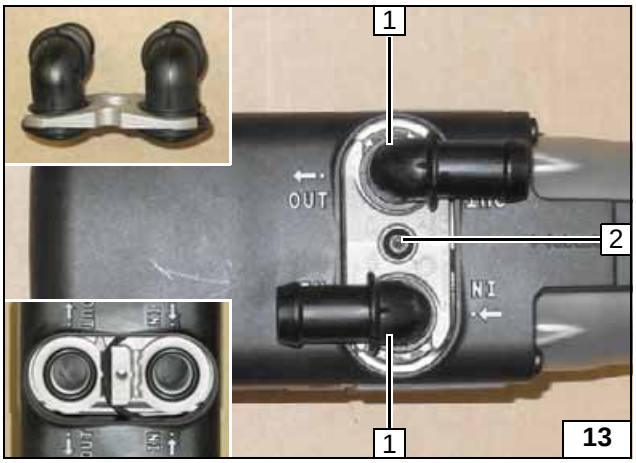


1 Aerial (optional)

Installing aerial

Preparing Heater

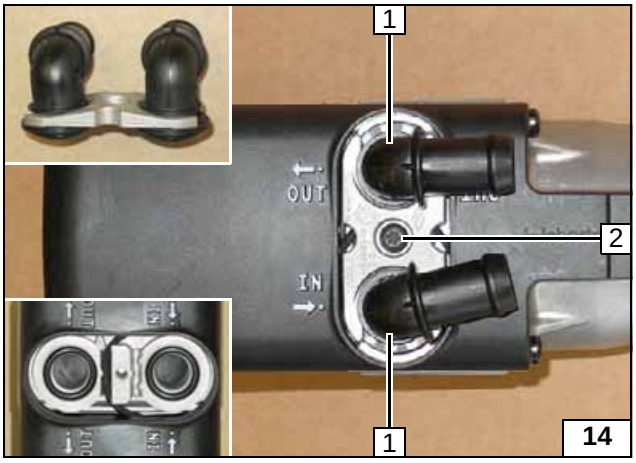
Petrol



1 Water connection piece, sealing ring [2x each]
2 5x15 self-tapping bolt, retaining plate of water connection piece

Installing water connection piece

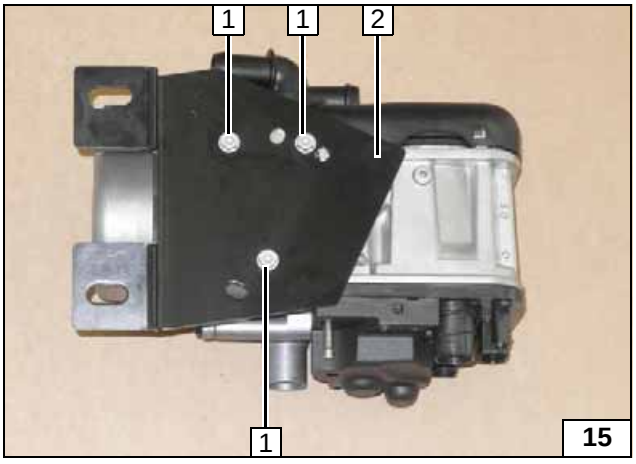
Diesel



1 Water connection piece, sealing ring [2x each]
2 5x15 self-tapping bolt, retaining plate of water connection piece

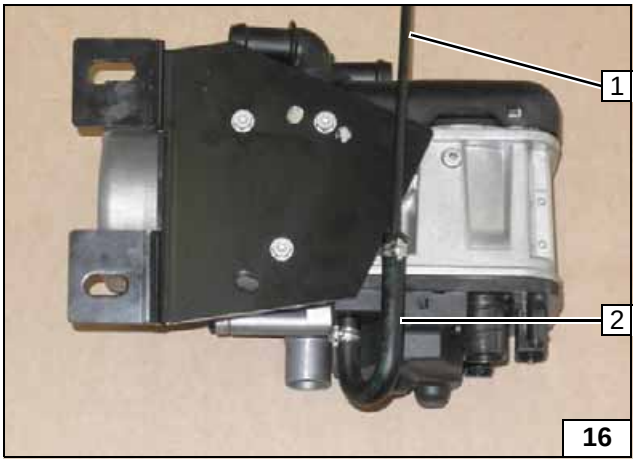
Installing water connection piece

All vehicles



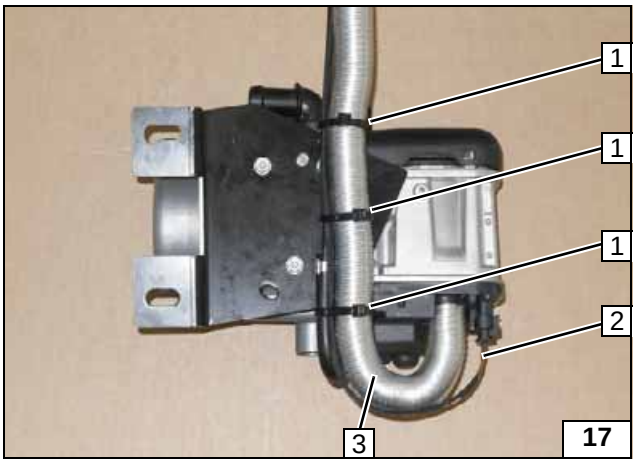
1 5x13 self-tapping bolt [3x]
2 Bracket

Premounting bracket on heater



1 Fuel line
2 180° moulded hose, 10mm dia. clamp [2x]

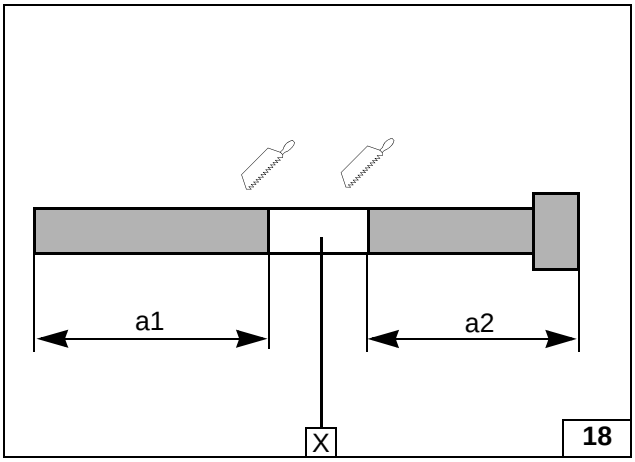
Premounting fuel line



Fasten circulating pump wiring harness **2** and fuel line to combustion air pipe **3** as shown.

1 Cable tie [3x]

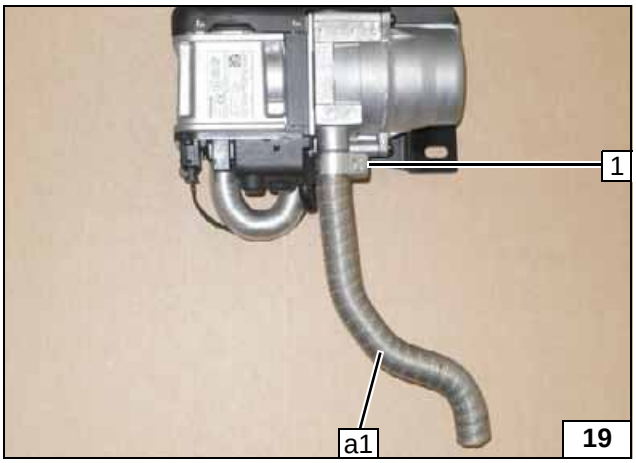
Installing combustion air pipe



a1 = 280
a2 = 280

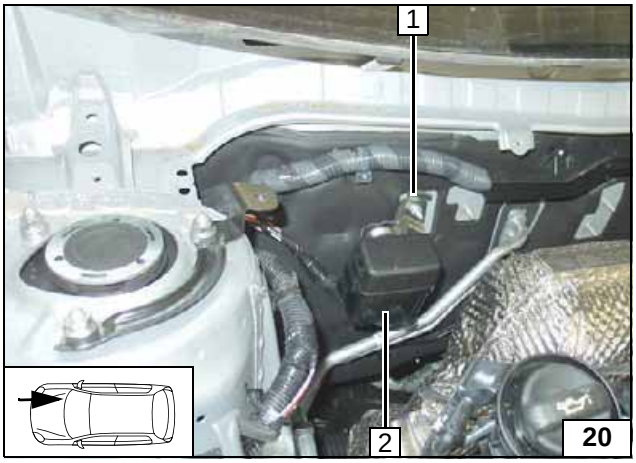
X =

Preparing exhaust pipe



1 Hose clamp

Installing exhaust pipe a1

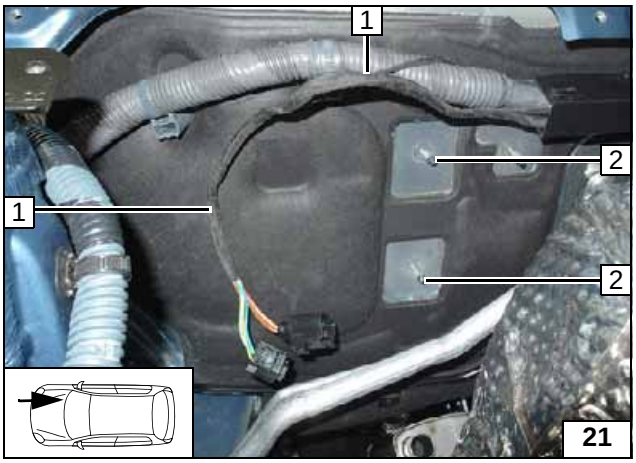


Preparing Installation Location

Diesel only

Detach relay box **2** from bracket **1** and lay aside. Remove bracket **1**, will be remounted partially (see ‘Relay box’ section).

Removing relay box



All vehicles

Original vehicle stud bolts at position **2** are used to fasten the heater.

1 Heater wiring harness

Routing wiring harness of heater to installation location

Installing Heater

All vehicles

Before installing the heater: Install heater wiring harness **1**.

Installing heater

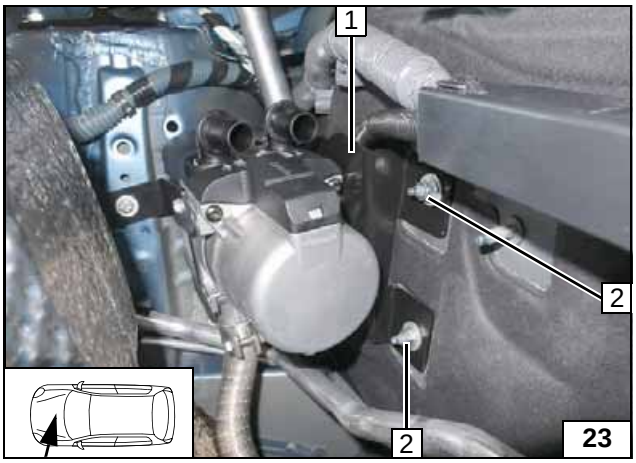
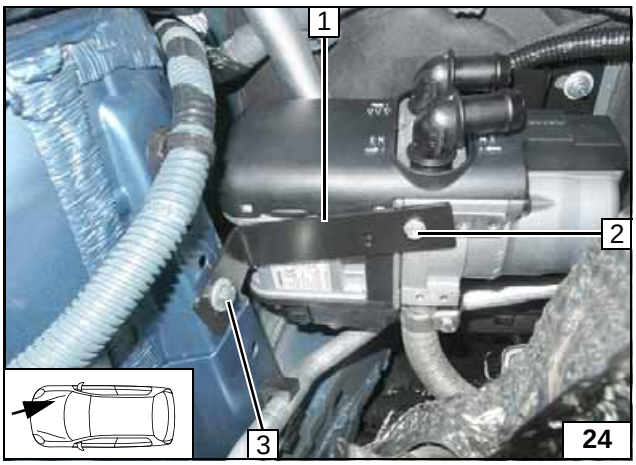


Image shows diesel vehicle.

1 Bracket
2 Original vehicle stud bolt, large diameter washer, M6 flanged nut [2x]

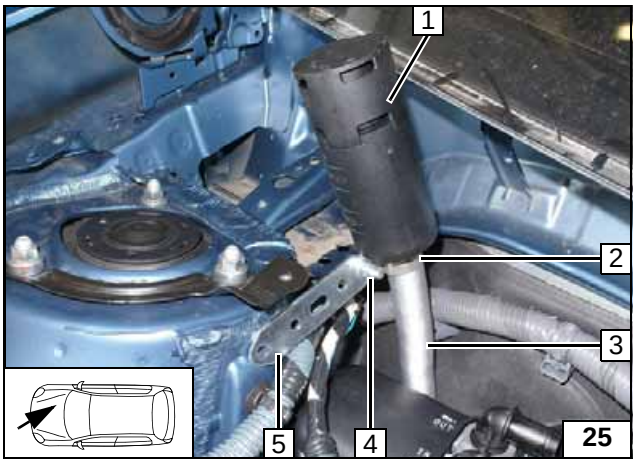
Installing heater



1 Strut
2 5x13 self-tapping bolt
3 M6x20 bolt, spring lockwasher, large diameter washer, original vehicle threaded hole

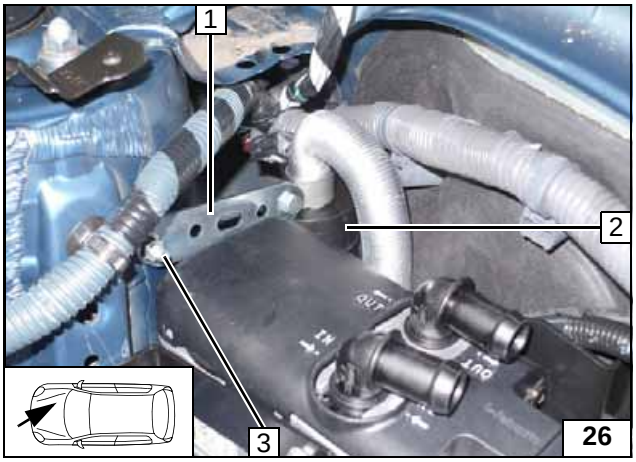
Installing heater

Combustion Air



1 Silencer
2 25 mm dia. p-clamp
3 Combustion air pipe
4 M6x20 bolt, flanged nut
5 Perforated bracket

Premounting silencer



1 Perforated bracket
2 Align silencer
3 M6x20 bolt, large diameter washer, flanged nut, existing hole

Installing silencer

Fuel

Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

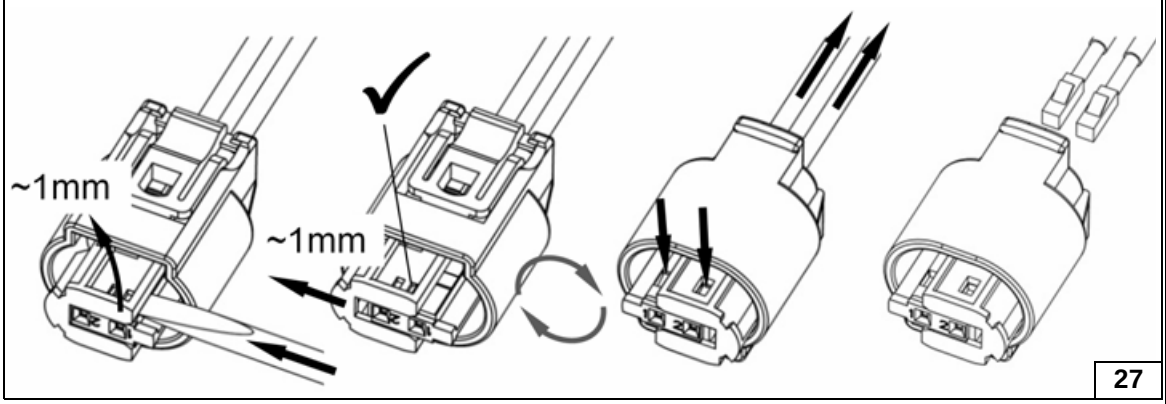
Catch any fuel running off in an appropriate container.

Route fuel line and metering pump wiring harness so that they are protected against stone impact.
Unless specified otherwise, always fasten using cable ties.
Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.

Dismantling metering pump connector

Connector X7



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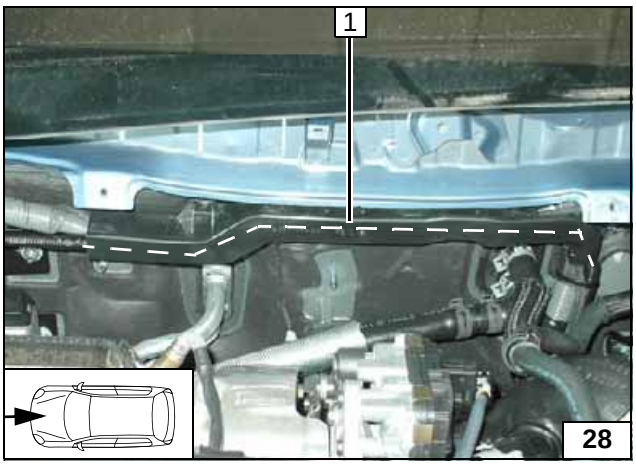


28

Pull fuel line and wiring harness of metering pump into 10mm dia. corrugated tube, route along original vehicle wiring harness (see marking) to the left side of the vehicle and route along original vehicle fuel lines to the underbody.

1 Original vehicle cable duct

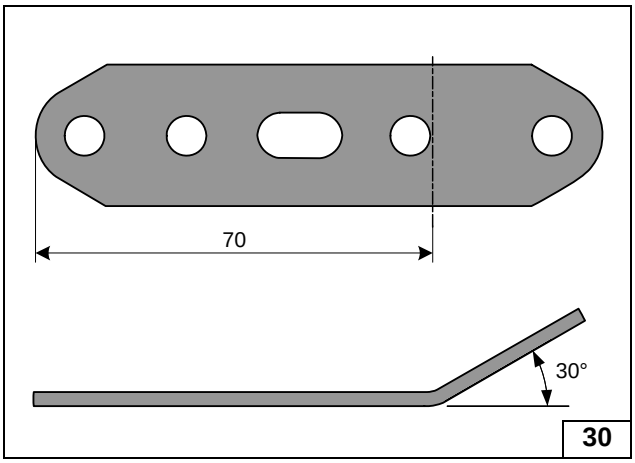
Routing lines

29

Route fuel line and wiring harness of metering pump **1** along original vehicle fuel lines to installation location of metering pump.

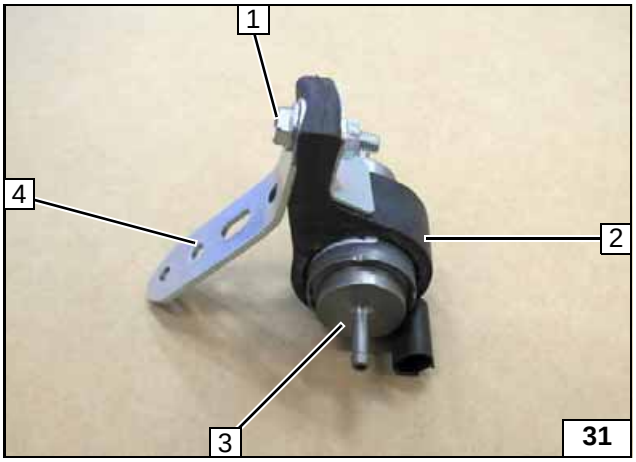
Routing lines

Angling down perforated bracket



30

Premounting metering pump

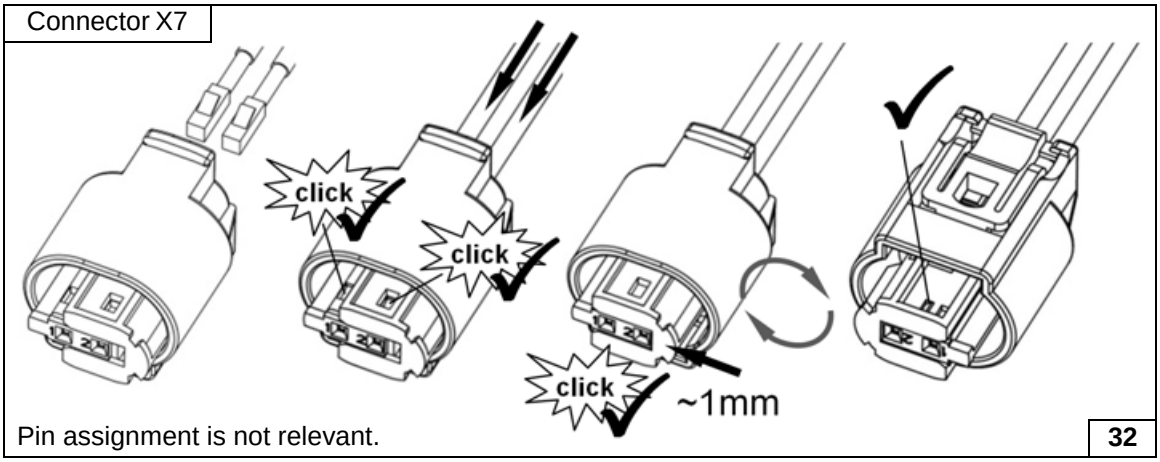


31

1 M6x25 bolt, support angle bracket, flanged nut
2 Metering pump mount
3 Metering pump
4 Perforated bracket

Completing metering pump connector

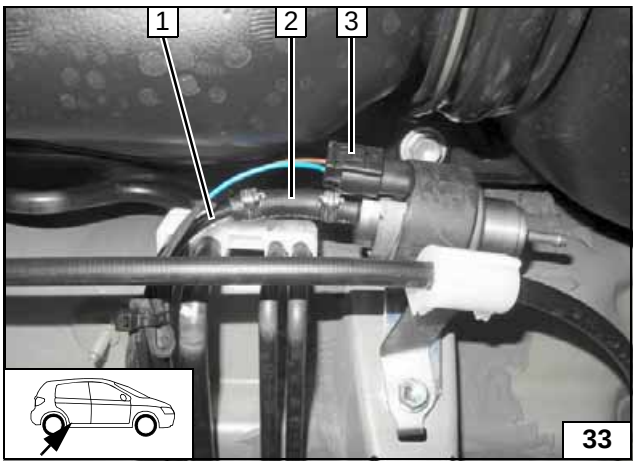
Connector X7



Pin assignment is not relevant.

32

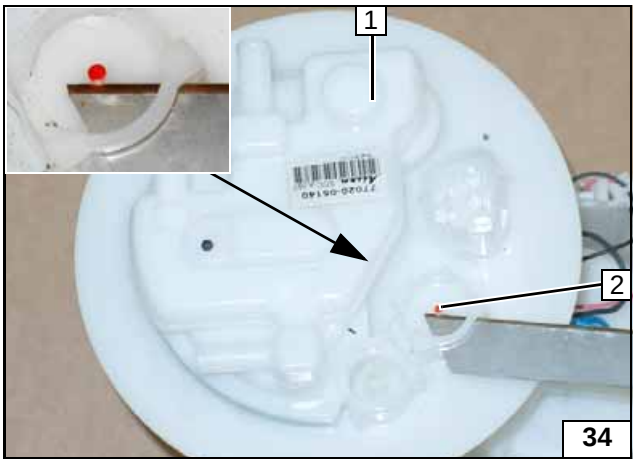
Connecting metering pump



33

Check the position of the components; adjust if necessary. Check that they have freedom of movement.

1 Fuel line of heater
2 Hose section, 10 mm dia. clamp [2x]
3 Metering pump wiring harness, connector X7 mounted

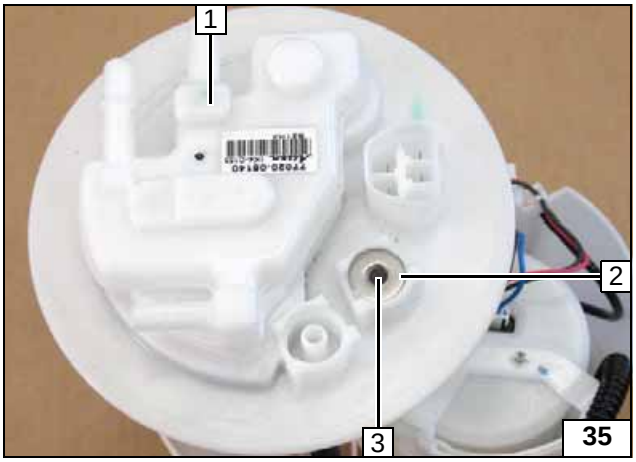


Petrol

Remove fuel tank sending unit **1** in accordance with manufacturer's instructions.

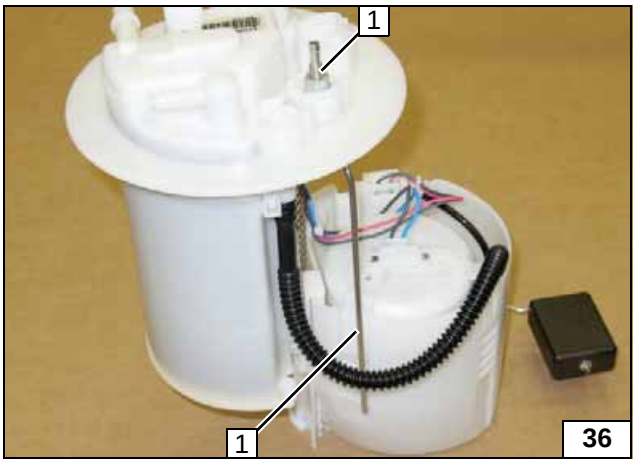
2 Remove ridge, if present

Preparing fuel tank sending unit



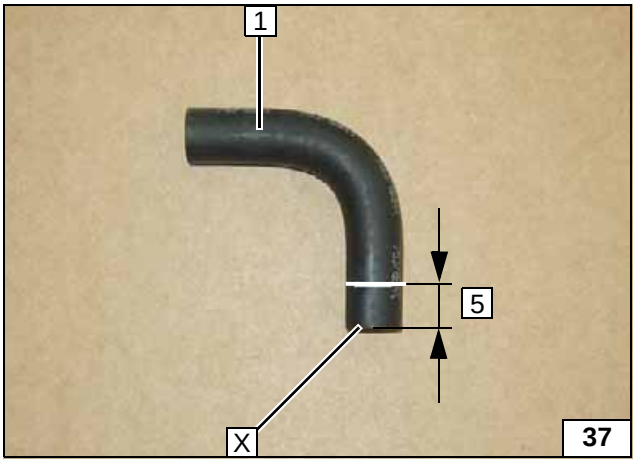
1 Fuel tank sending unit
2 Insert washer with outer dia. d_a = 17.6mm into recess
3 Copy hole pattern, 6mm dia. hole

Fuel extraction



Bend fuel standpipe **1** according to template and cut to length.

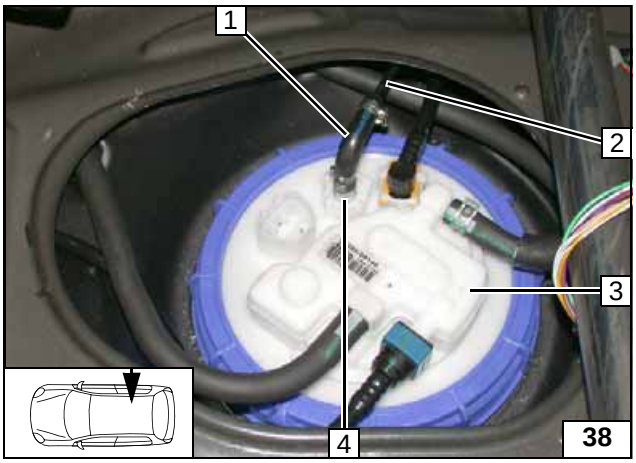
Installing fuel standpipe



Shorten 90° moulded hose **1** on the side by 5 mm using 3.5 mm dia.

X =

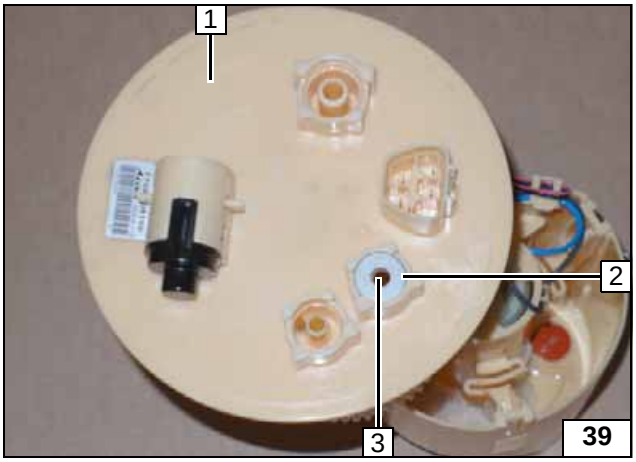
Shortening moulded hose



Install fuel tank sending unit **3** in accordance with manufacturer's instructions.

1 90° moulded hose with inner dia. d_i = 3.5x4.5mm; shortened side on fuel standpipe
2 Fuel line, 10mm dia. clamp
4 Fuel standpipe, 9 mm dia. clamp

Connecting fuel line

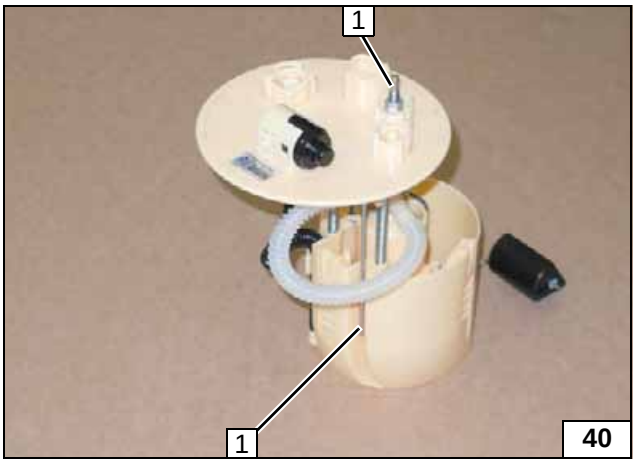


Diesel

Remove fuel tank sending unit **1** in accordance with manufacturer's instructions.

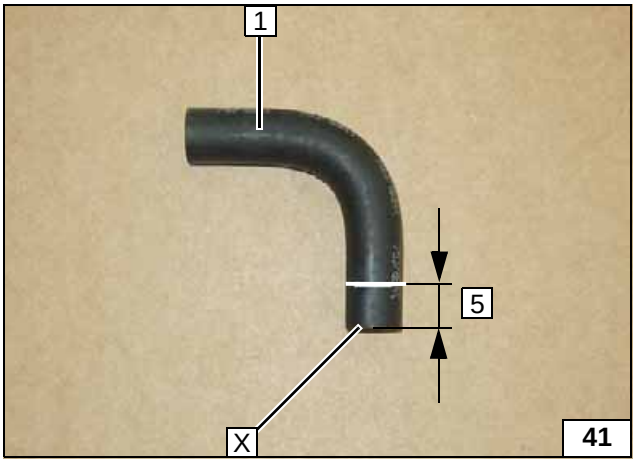
2 Insert washer with outer dia. d_a = 17.6mm into recess
3 Copy hole pattern, 6mm dia. hole

Fuel extraction



Bend fuel standpipe **1** according to template and cut to length.

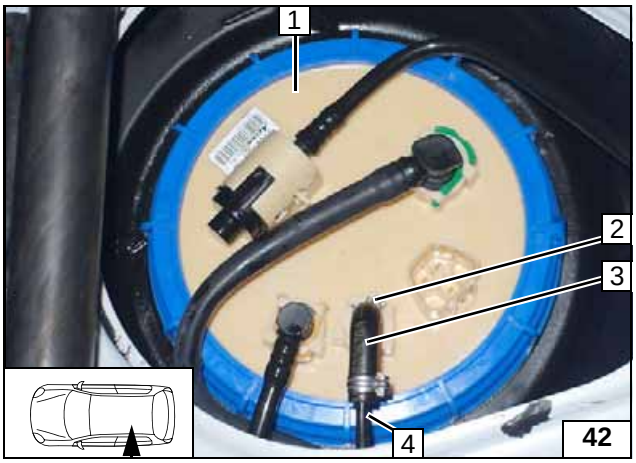
Installing fuel standpipe



Shorten 90° moulded hose **1** on the side by 5 mm using 3.5 mm dia.

X =

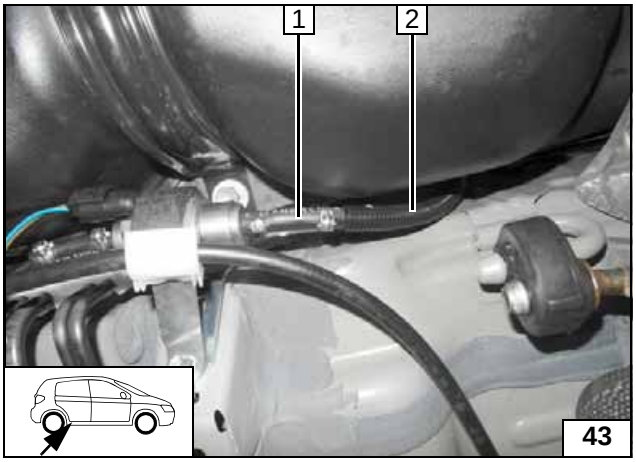
Shortening moulded hose



Install fuel tank sending unit **1** in accordance with manufacturer's instructions.

2 Fuel standpipe, 9mm dia. clamp
3 90° moulded hose with inner dia. d_i = 3.5x4.5mm; shortened side on fuel standpipe
4 Fuel line, 10mm dia. clamp

Connecting fuel line



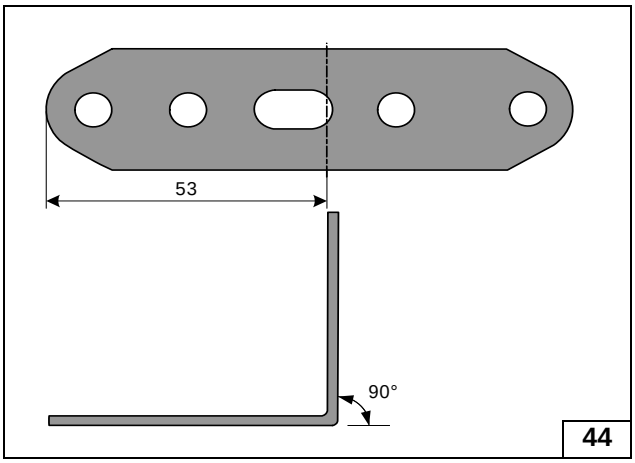
All vehicles

Slide corrugated tube **2** onto fuel line of fuel standpipe. Check the position of the components; adjust if necessary. Check that they have freedom of movement.

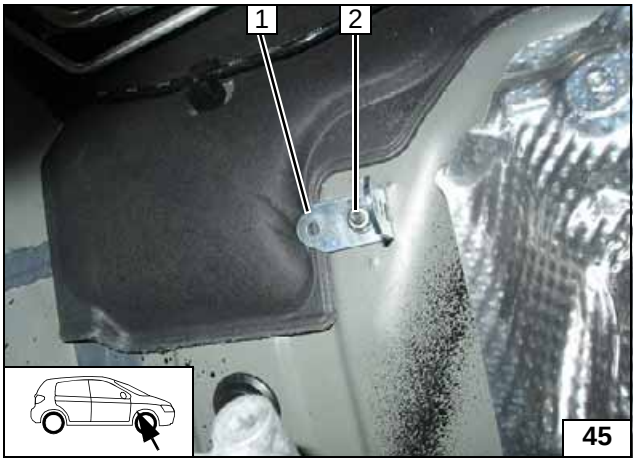
1 Hose section, 10 mm dia. clamp [2x]

Connecting metering pump

Exhaust Gas

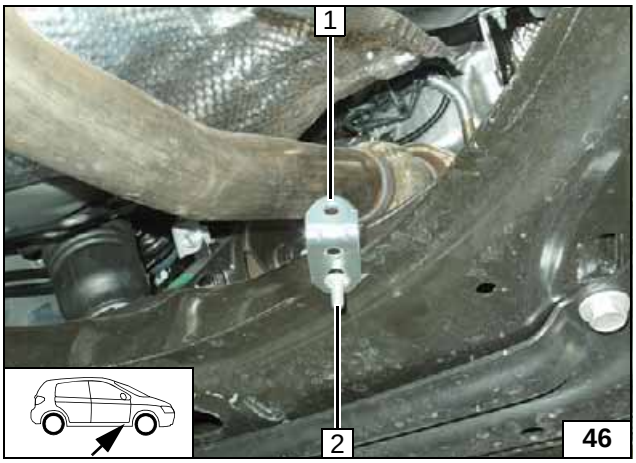


Angling down perforated bracket



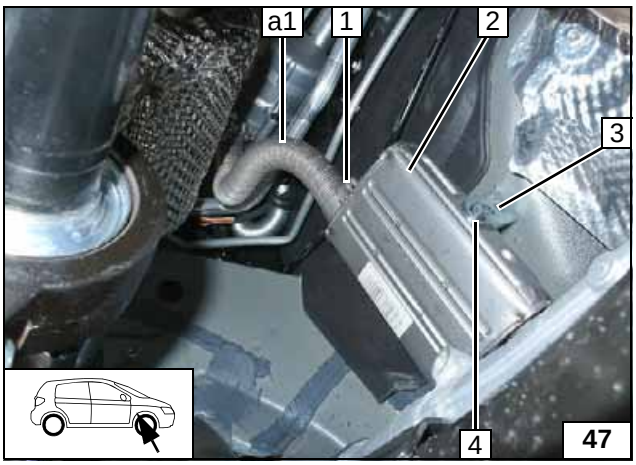
1 Perforated bracket
2 Original vehicle stud bolt, flanged nut

Installing perforated bracket



1 Angle bracket
2 M6x20 bolt, pin lock

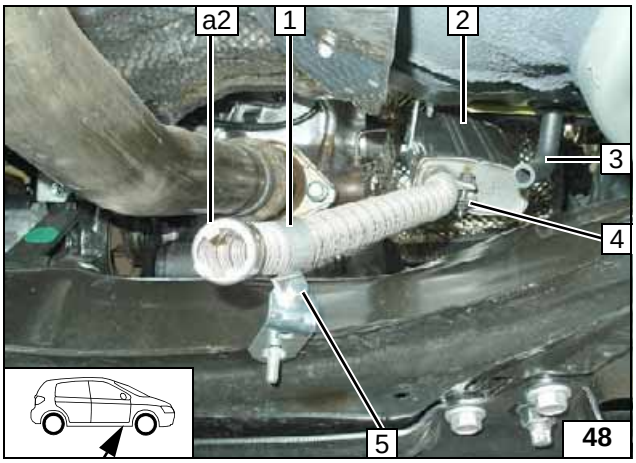
Installing angle bracket



Ensure sufficient distance from neighbouring components, correct if necessary.

1 Tighten hose clamp
2 Silencer
3 Perforated bracket
4 M6x16 bolt, spring lockwasher

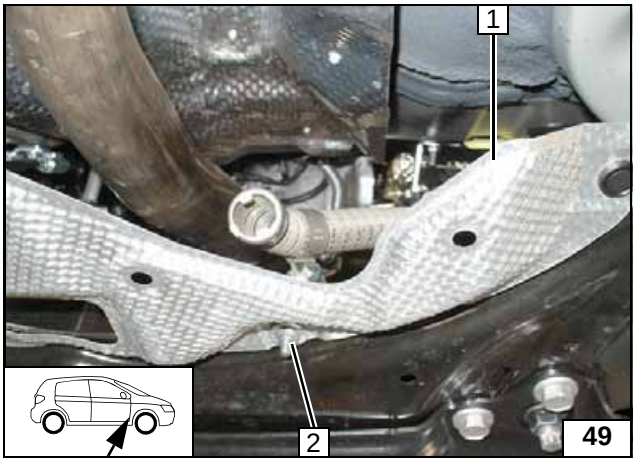
Installing silencer



Ensure sufficient distance between exhaust silencer **2** and original vehicle hose **3**, correct if necessary.

1 P-clamp
4 Hose clamp
5 M6x20 bolt, flanged nut

Installing exhaust pipe a2



Install trim of underbody **1**. Align exhaust system.
Ensure sufficient distance from neighbouring components, correct if necessary.

2 Large diameter washer, M6 flanged nut

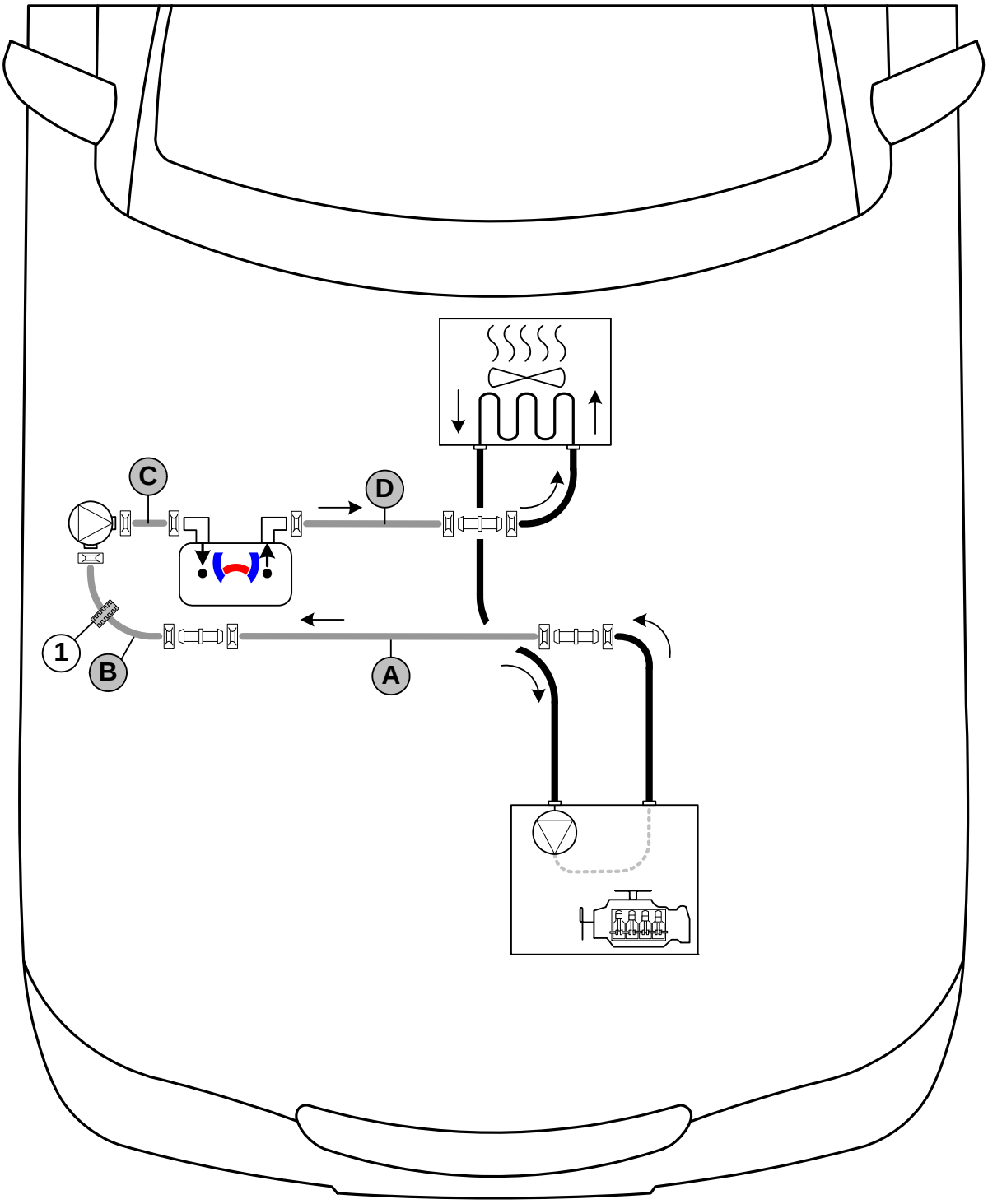
Installing trim

Coolant Circuit for Petrol Vehicles

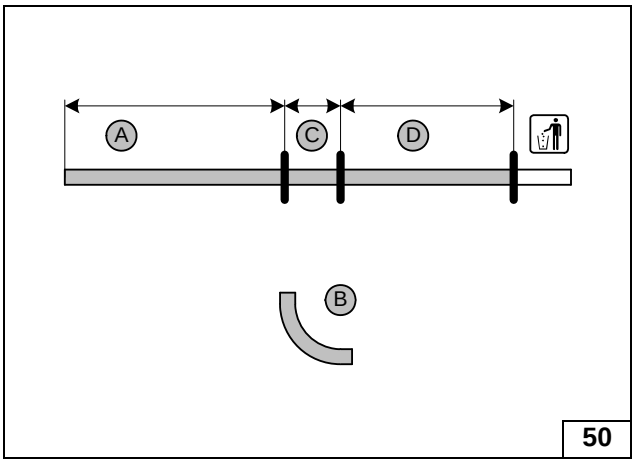
Any coolant running off should be collected in an appropriate container. Route hoses kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when installing the hoses.

The connection should be modelled on an ‘inline’ circuit and based on the following diagram:

Hose routing diagram



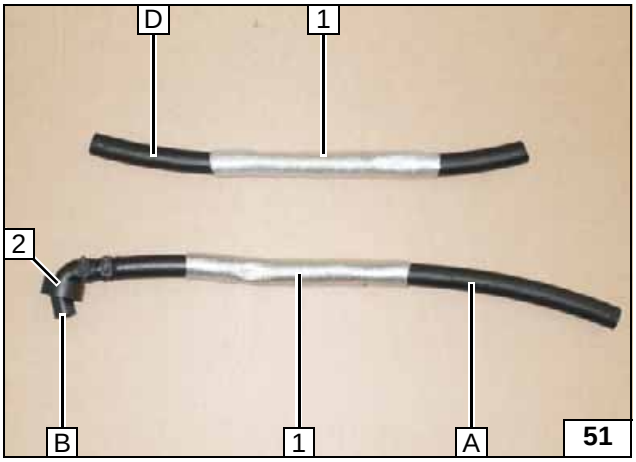
All spring clips = 25 mm dia. All connecting pipes =18x18 mm dia.
1 = Black (sw) rubber isolator.



Hose **B** = 90°, 18mm dia. moulded hose

A = 600
C = 60
D = 500

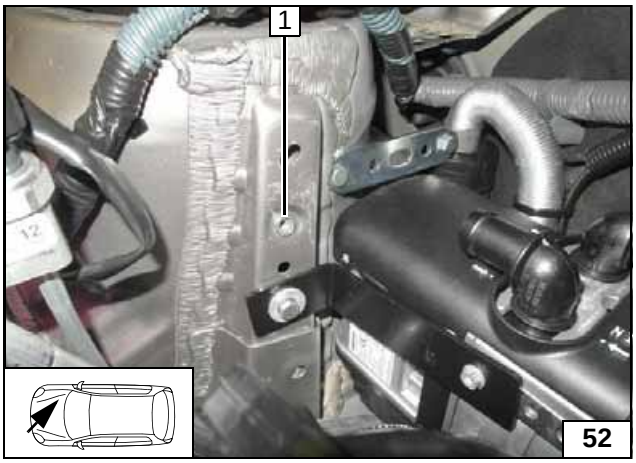
Cutting hoses to length



Cut heat protection hose **1** to size and slide onto hoses **A** and **D**.

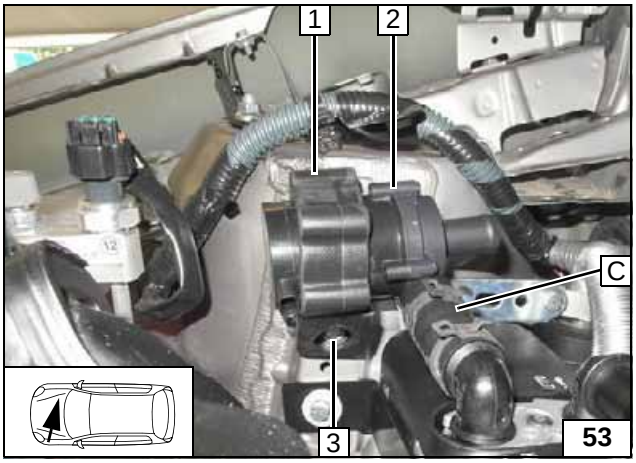
2 Rubber isolator

Preparing hoses



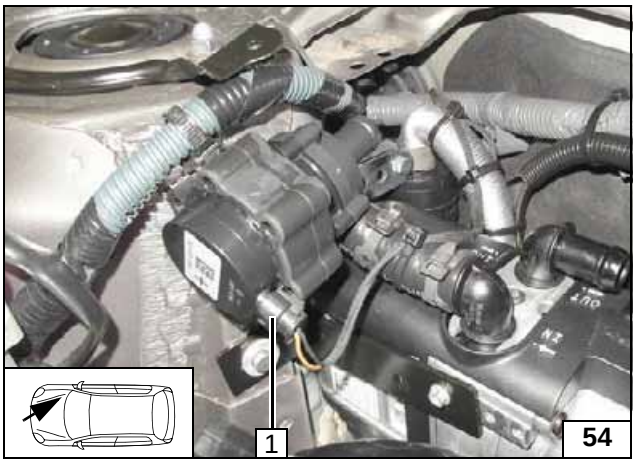
1 Rivet nut, original vehicle hole

Preparing circulating pump installation



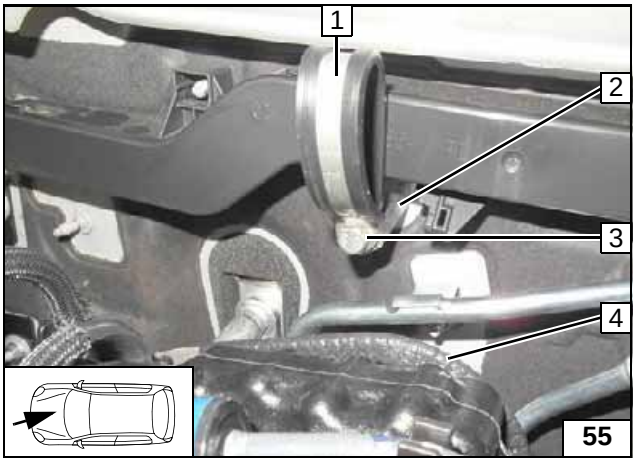
1 Circulating pump mount
2 Circulating pump
3 M6x25 bolt

Installing circulating pump



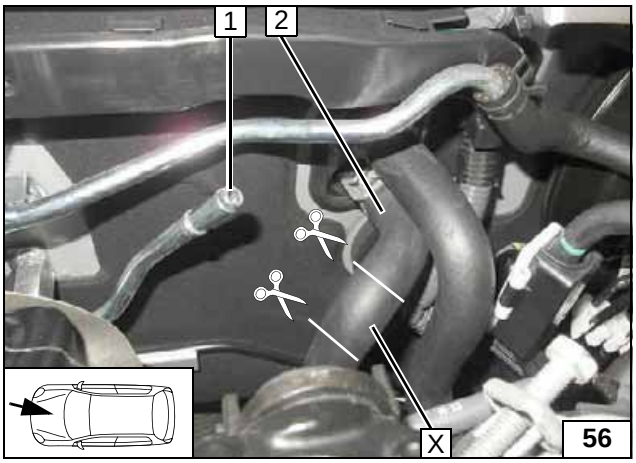
1 Connector of circulating pump wiring harness

Installing circulating pump wiring harness



1 38 mm dia. rubber-coated p-clamp
2 M6x40 mm spacer nut
3 M6x20 bolt, spring lockwasher
4 150mm edge protection

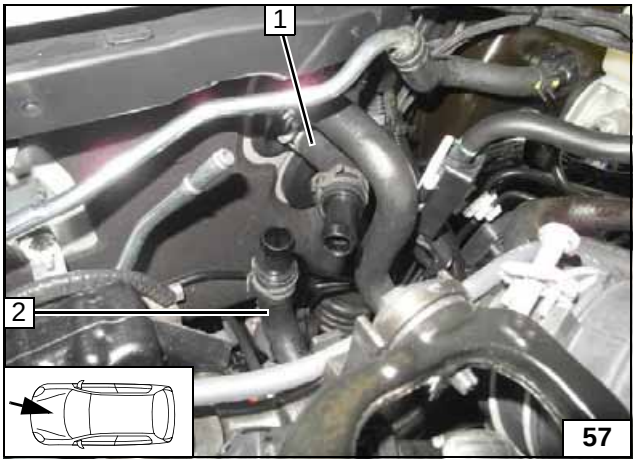
Installing p-clamp



Pull off vacuum hose at position **1**.
Cut engine outlet / heat exchanger inlet hose **2** at the marking.

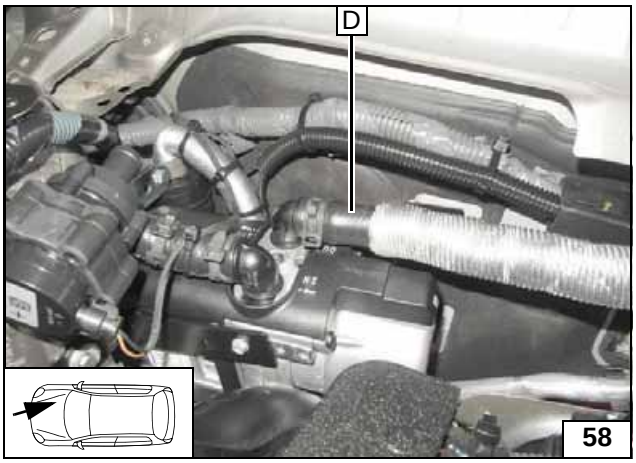
X =

Cutting point

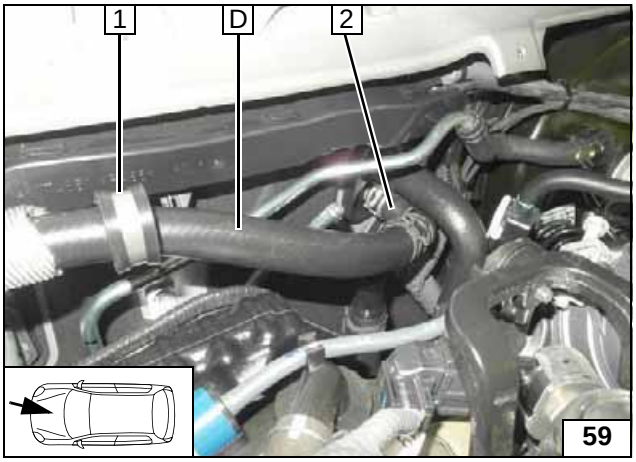


1 Hose section of heat exchanger inlet
2 Engine outlet hose section

Installing connecting pipes

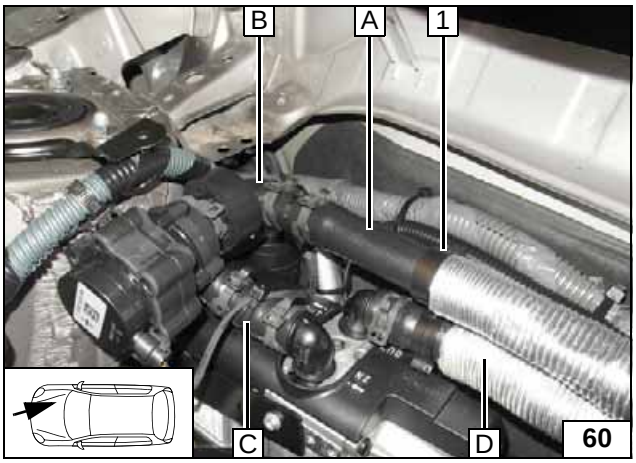


Connecting heater



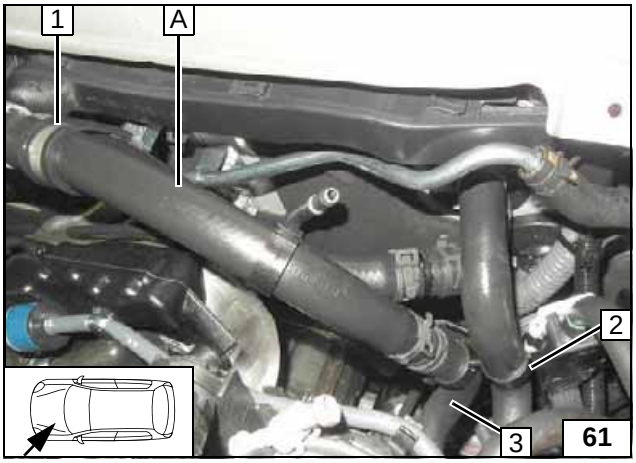
1 Premounted p-clamp
2 Hose section of heat exchanger inlet

Connecting heat exchanger inlet



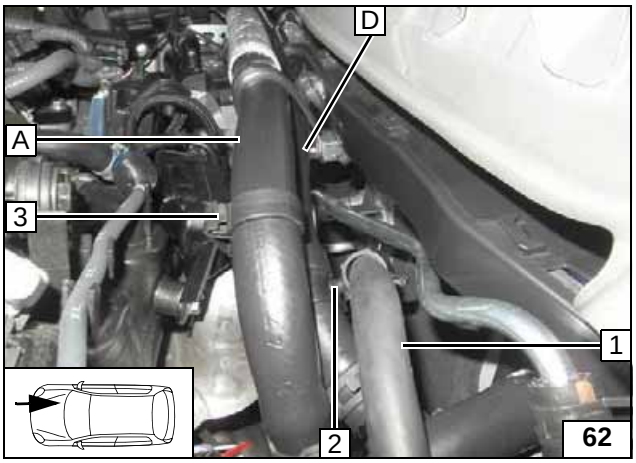
1 Hose bracket

Connecting circulating pump



1 Premounted p-clamp
2 Hose bracket
3 Engine outlet hose section

Connecting engine outlet



Ensure sufficient distance from neighbouring components, correct if necessary. Installed vacuum hose **1**.

2 Hose bracket between hose **D** and vacuum hose
3 Hose bracket between hoses **A** and **D**

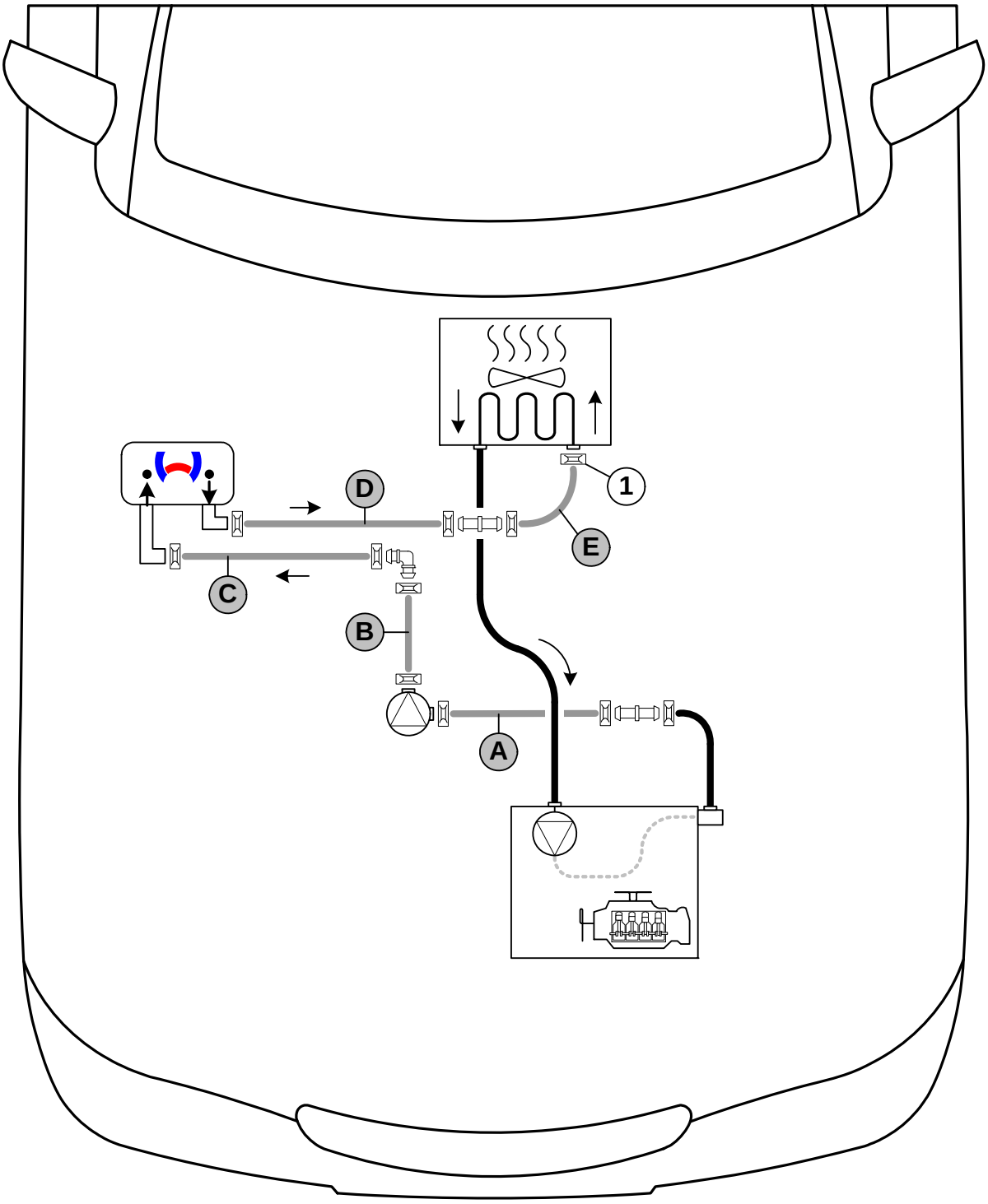
Installing hose bracket

Coolant Circuit for Diesel Vehicles

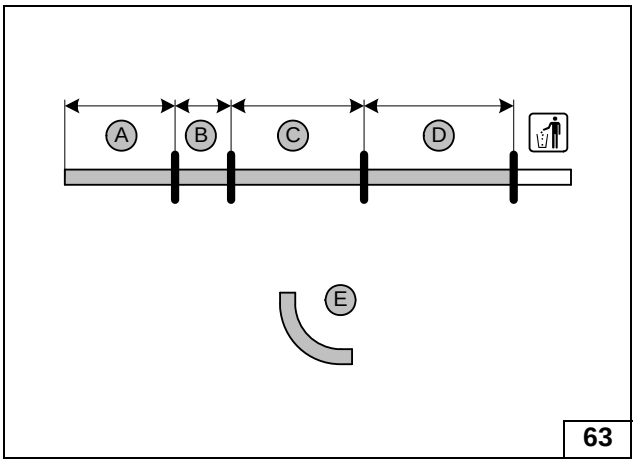
Any coolant running off should be collected in an appropriate container. Route hoses kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when installing the hoses.

The connection should be modelled on an ‘inline’ circuit and based on the following diagram:

Hose routing diagram



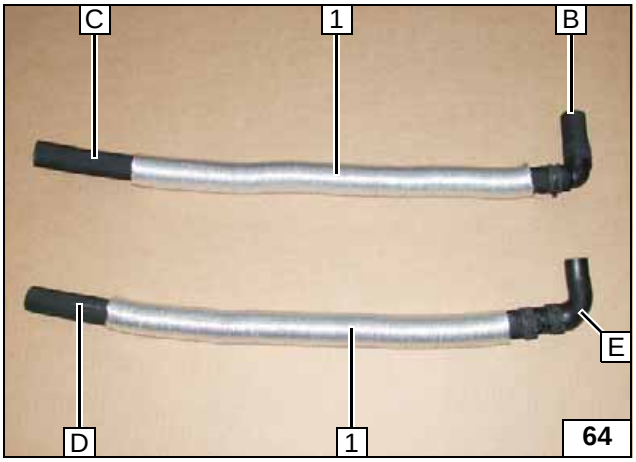
All spring clips without a specific designation = 25 mm dia. All connecting pipes and = 18x18 mm dia.
1 = Original vehicle spring clip .



Hose **E** = 90°, 18 mm dia. moulded hose

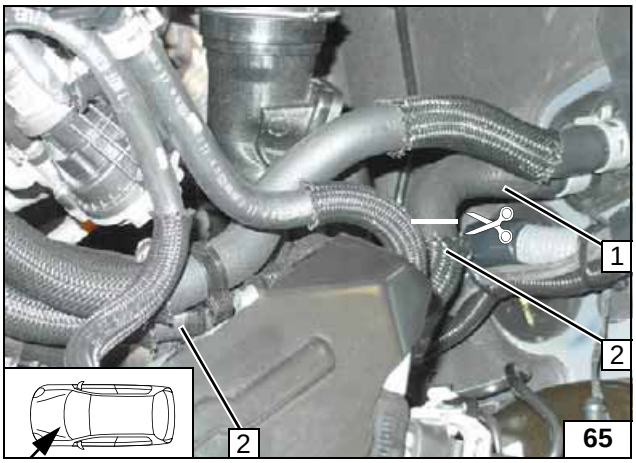
A = 150
B = 60
C = 340
D = 430

Cutting hoses to length



Cut heat protection hose **1** to size and slide onto hoses **C** and **D**.

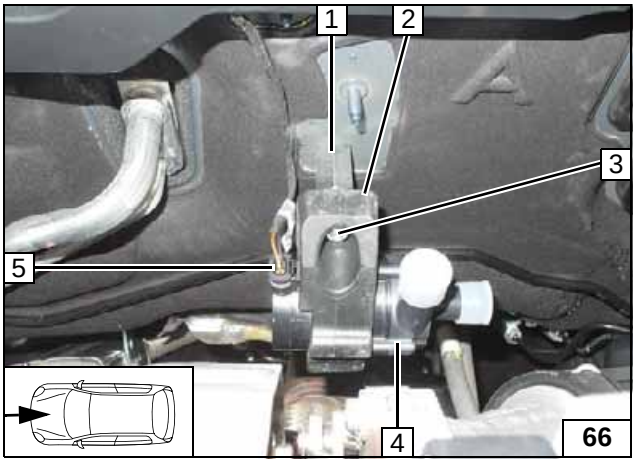
Preparing hoses



Cut the engine outlet hose / heat exchanger inlet at the marking. Original vehicle spring clip will be reused.

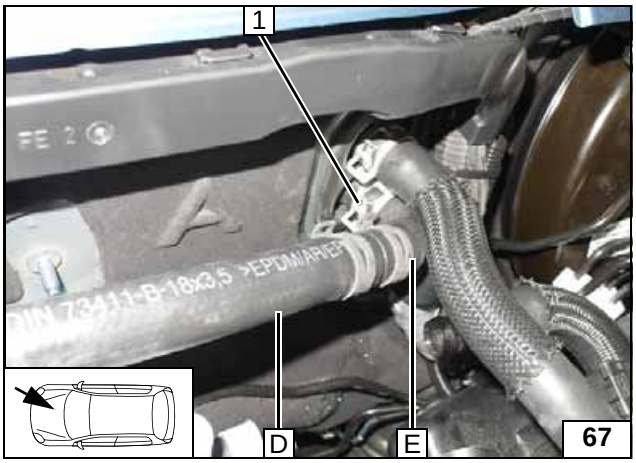
1 Remove hose section and discard
2 Engine outlet hose section

Cutting point



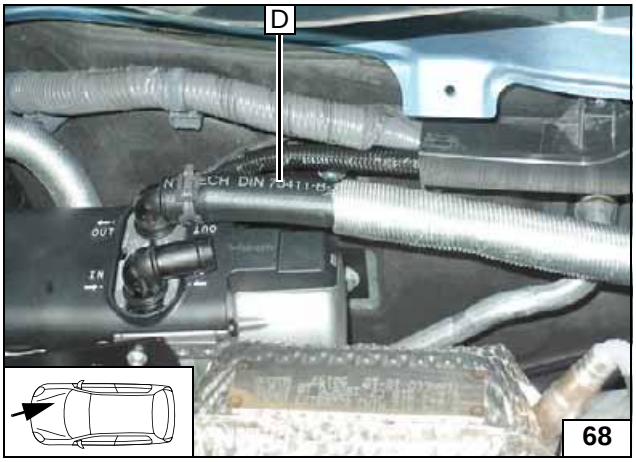
1 M6x40 spacer nut, original vehicle stud bolt
2 Circulating pump mount
3 M6x25 bolt
4 Circulating pump
5 Connector of circulating pump wiring harness

Installing circulating pump

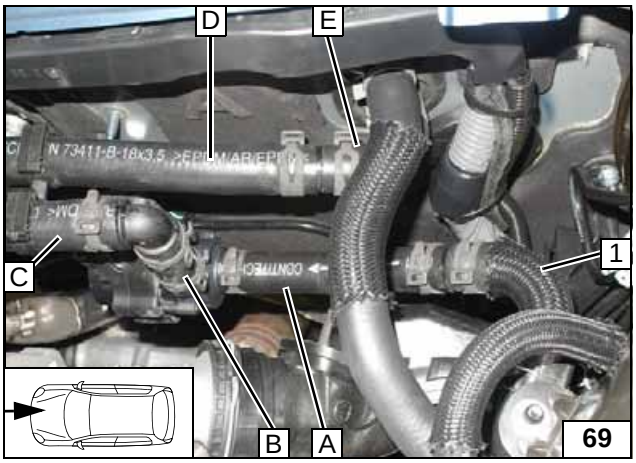


1 Original vehicle spring clip

Connecting heat exchanger inlet

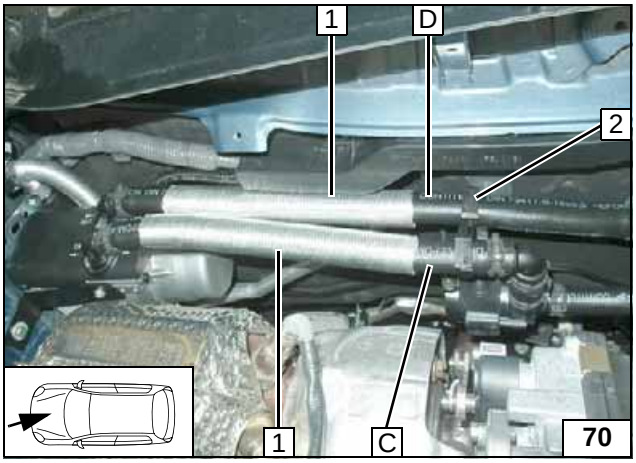


Connecting heater



1 Engine outlet hose section

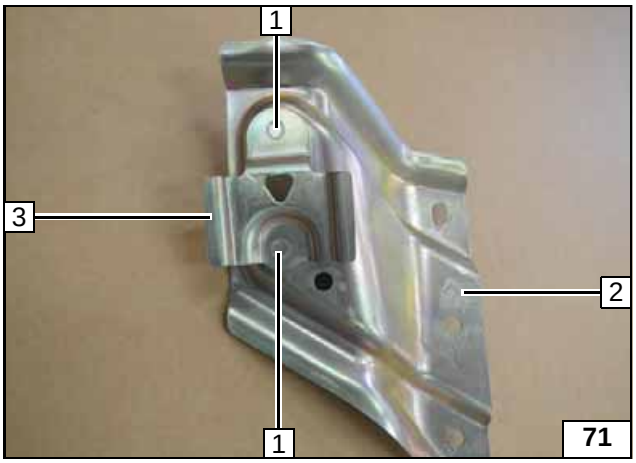
Connecting engine outlet



1 Align heat protection hose [2x]
2 Hose bracket

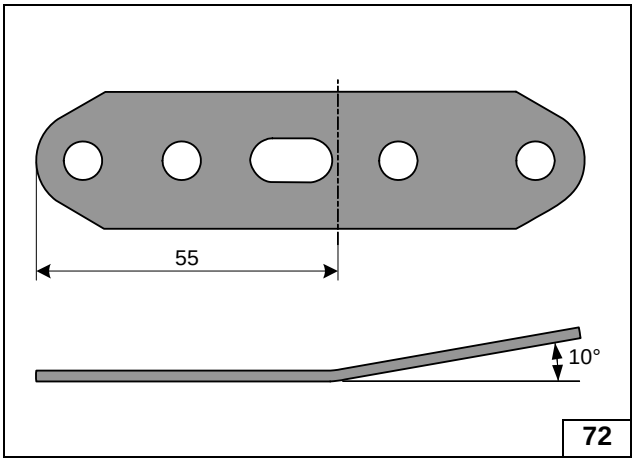
Routing in engine compartment

Installing Relay Box (Only in case of Diesel Vehicles)

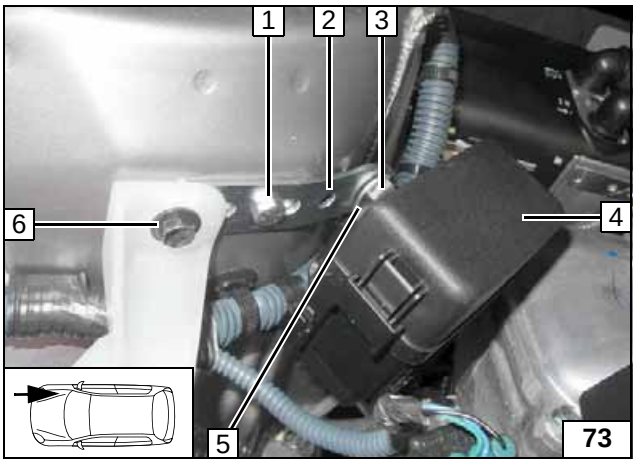


1 Drill out welding points [2x] to 7 mm dia. with a drill
2 Discard bracket
3 Bracket, will be reused

Preparing bracket of relay box

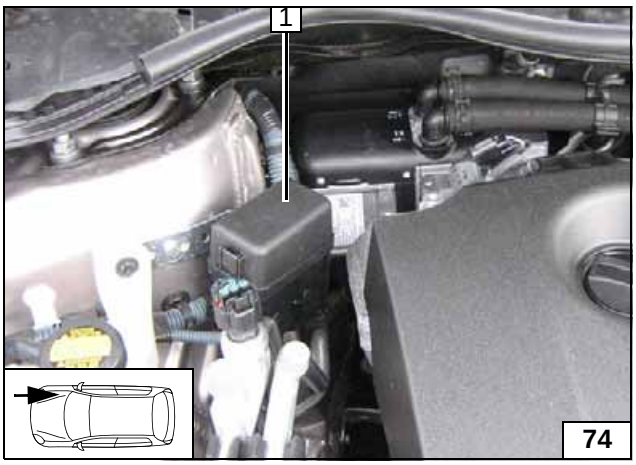


Angling down perforated bracket



1 M6x20 bolt, flanged nut, existing hole
2 Perforated bracket
3 Loosely mount M6x12 bolt, flanged nut
4 Relay box mounted
5 Bracket of relay box
6 Original vehicle bolt

Mounting relay box



1 Align relay box, tighten bolt

Aligning relay box

Final Work

Reassemble the components in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Insulate and tie back all loose lines.
Only use manufacturer-approved coolant. Spray the heater components with anti-corrosion wax (Tectyl 100K).

- **Connect the battery.**
- **Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.**
- **Program MultiControl CAR, teach Telestart transmitter.**
- **For initial startup and function check, see TT-Evo installation instructions**
- **If the fan function or A/C control panel settings need to be checked, see the installation documentation in the additional kit A/C control 'Standard', section 'Final Work'.**
- **Place the 'Switch off parking heater before refuelling' caution label near the filler neck.**

Proceed as follows with the Webasto Thermo test diagnostics during initial start-up:

- **Control coolant pump under Menu Component test, check coolant level**
- **Pre-feed fuel for the heater using the line filling menu.**
- **Check CO2 settings; take setting values from the general installation instructions**
- **During the trial run, all water and fuel connections must be checked for leakage and firm seating**
- **Conduct troubleshooting in case of malfunctions.**

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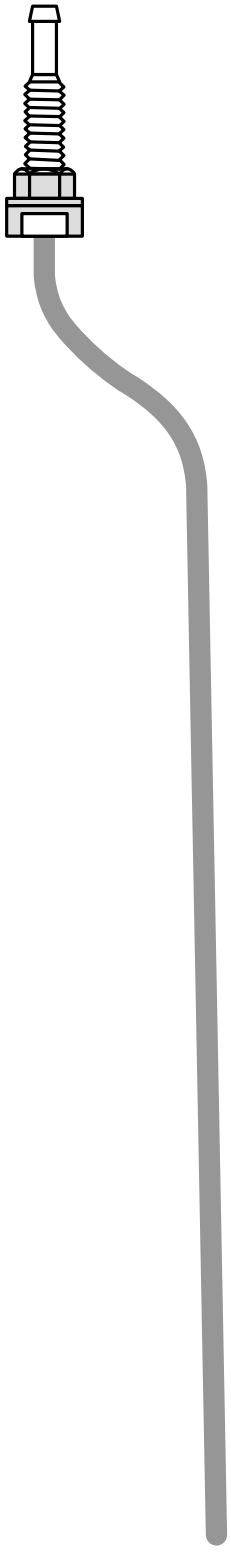
Fuel Standpipe Template



100mm

Scale 1:1

Compare size of printout with dimension lines.
Allowed tolerance a maximum of 2%.

Set the printer settings to ‘no margin’ or ‘minimise margins’ and 100% of the normal size.

100mm

0