

## Water Heater

**Thermo Top Evo Parking Heater**  
 “Island based circuit“

Ⓔ  
 00 0258

## Installation Documentation

### Jeep Renegade / Renegade Trail Hawk

#### Validity

Manufacturer	Model	Type	EG BE No. / ABE
Jeep	Renegade / Renegade Trail Hawk	BU	e3 * 2007 / 46 * 0300 * ...

Motorisation	Fuel	Transmission type	Output in kW	Displacement in cm <sup>3</sup>	Engine code
2.0 D	Diesel	SG	125	1956	EBT
2.0 D	Diesel	AG	125	1956	EBT

SG = manual transmission

AG = 9-speed automatic transmission

**From model year 2015**

**Left-hand drive vehicle**

**Verified equipment variants:** Manual air-conditioning  
 Automatic air-conditioning  
 Front fog lights  
 Bi-Xenon  
 2WD /4WD

**Not verified:** Passenger compartment monitoring

**Total installation time:** about 8 hours

# Jeep Renegade / Renegade Trail Hawk

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## Necessary Components

- Basic delivery scope of *Thermo Top Evo* according to price list
- Installation kit for Jeep Renegade / Renegade Trail Hawk 2015 Diesel: **1323609B**
- Additional kit island based circuit Jeep Renegade / Renegade Trail Hawk 2015 Diesel: **1324765\_**
- Heater control in accordance with price list and upon consultation with end customer
- In case of Telestart, indicator lamp in accordance with price list and in consultation with end customer

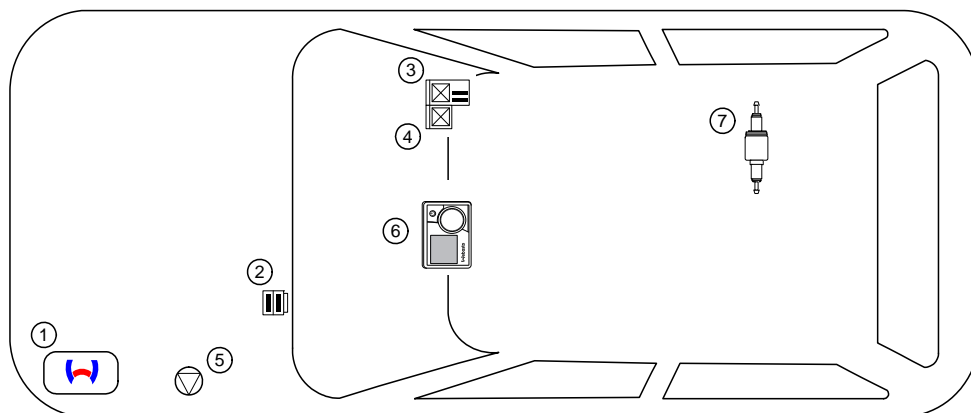
## Installation instructions:

- Arrange for the vehicle to be delivered with the tank only about  $\frac{1}{4}$  full.
- The installation location of the push button in case of Telestart or Thermo Call should be confirmed with the end customer.
- Depending on the space required and the vehicle manufacturer's instructions, we recommend the use of a vehicle battery with a higher electrical capacity.
- The heater is placed in the coolant circuit as an 'island' and is designed for heating the inside of the vehicle. It **does not** preheat the engine!

## Installation Overview

### Legend:

1. Heater
2. Engine compartment fuse holder
3. Passenger compartment relay and fuse holder
4. PWM-GW
5. Circulating pump
6. MultiControl CAR
7. Metering pump



## Information on Total Installation Time

The total installation time includes the time needed for mounting and demounting the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater. The total installation time may vary for vehicle equipment other than provided.

## Information on Operating and Installation Instructions

### 1 Important information (not complete)

#### 1.1 Installation and repair



The improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.



To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.



Installation and repair may ONLY be carried out by persons trained and certified in a Webasto training course. NEVER try to install or repair Webasto heating or cooling systems if you have not completed a Webasto training course, you do not have the necessary technical skills and you do not have the technical documentation, tools and equipment available to ensure that you can complete the installation and repair work properly.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

#### 1.2 Operation

To ensure safe operation, we recommend having the heater checked every two years by an authorised Webasto dealer, especially when used over a long period and/or under extreme environmental conditions.

Do not operate the heater in closed rooms due to the danger of poisoning and suffocation.

Always switch off the heater before refuelling.

The heater may only be used with the prescribed fuel diesel (DIN EN 590) or petrol (DIN EN 228).

The heater may not be cleaned with a high-pressure cleaner.

#### 1.3 Please note

ALWAYS follow all Webasto installation and operating instructions and observe all warnings.

To become familiar with and understand all functions and properties of the heater, the operating instructions must be read carefully and observed at all times.

For proper, safe installation and repair work, the installation instructions with all warnings and safety information must be carefully read and observed at all times. Please always contact a workshop authorised by Webasto for all installation and repair work.

#### Important

**Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.**

**This liability exclusion particularly applies to improper installations and repairs, installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.**

**The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.**

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components have to audibly click into place during installation.

Sharp edges should be fitted with rub protection. Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K).

Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components!

The initial startup is to be executed with the Webasto Thermo Test Diagnosis.

When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted.

### 2 Statutory regulations governing installation

Guidelines	Thermo Top Evo
Heating Directive ECE R122	E1 00 0258
EMC Directive ECE R10	E1 04 5627

#### Note

The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

#### Important

Failure to follow the installation instructions will result in the invalidation of the type approval for the heater and therefore invalidation of the general **homologation of the vehicle**.

#### Note

The heater is licensed in accordance with paragraph 19, section 3, No. 2b of the StVZO (German Road Traffic Licensing Authority).

### 2.1 Excerpt from ECE regulation 122 (heating system) paragraph 5 for the installation of the heater

Beginning of excerpt.

#### ANNEX VII

#### REQUIREMENTS FOR COMBUSTION HEATERS AND THEIR INSTALLATION

##### 1. GENERAL REQUIREMENTS

1.7.1. A clearly visible tell-tale in the operator's field of view shall inform when the combustion heater is switched on or off.

##### 2. VEHICLE INSTALLATION REQUIREMENTS

###### 2.1. Scope

2.1.1. Subject to paragraph 2.1.2, combustion heaters shall be installed according to the requirements of this Annex.

2.1.2. Vehicles of category O having liquid fuel heaters are deemed to comply with the requirements of this Annex.

###### 2.2. Positioning of heater

2.2.1. Body sections and any other components in the vicinity of the heater must be protected from excessive heat and the possibility of fuel or oil contamination.

2.2.2. The combustion heater shall not constitute a risk of fire, even in the case of overheating. This requirement shall be deemed to be fulfilled if the installation ensures an adequate distance to all parts and suitable ventilation, by the use of fire resistant materials or by the use of heat shields.

2.2.3. In the case of M2 and M3 vehicles, the heater must not be positioned in the passenger compartment. However, an installation in an effectively sealed envelope which also complies with the conditions in paragraph 2.2.2 may be used.

2.2.4. The label referred to in paragraph 1.4 or a duplicate, must be positioned so that it can be easily read when the heater is installed in the vehicle.

2.2.5. Every reasonable precaution should be taken in positioning the heater to minimise the risk of injury and damage to personal property.

###### 2.3. Fuel supply

2.3.1. The fuel filler must not be situated in the passenger compartment and must be provided with an effective cap to prevent fuel spillage.

2.3.2. In the case of liquid fuel heaters, where a supply separate to that of the vehicle is provided, the type of fuel and its filler point must be clearly labelled.

2.3.3. A notice, indicating that the heater must be shut down before refuelling, must be affixed to the fuelling point. In addition a suitable instruction must be included in the manufacturer's operating manual.

###### 2.4. Exhaust system

2.4.1. The exhaust outlet must be located so as to prevent emissions from entering the vehicle through ventilators, heated air inlets or opening windows.

###### 2.5. Combustion air inlet

2.5.1. The air for the combustion chamber of the heater must not be drawn from the passenger compartment of the vehicle.

2.5.2. The air inlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

###### 2.6. Heating air inlet

2.6.1. The heating air supply may be fresh or recirculated air and must be drawn from a clean area not likely to be contaminated by exhaust fumes emitted either by the propulsion engine, the combustion heater or any other vehicle source.

2.6.2. The inlet duct must be protected by mesh or other suitable means.

###### 2.7. Heating air outlet

2.7.1. Any ducting used to route the hot air through the vehicle must be so positioned or protected that no injury or damage could be caused if it were to be touched.

2.7.2. The air outlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

End of excerpt.

In multilingual versions the German language is binding.

# Jeep Renegade / Renegade Trail Hawk

## Information on Validity

This installation documentation applies to Jeep Renegade / Renegade Trail Hawk Diesel vehicles - for validity, see page 1 - from model year 2015 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this 'installation documentation'.

Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

## Technical Information

### Special Tools

- Hose clamp pliers for auto-tightening hose clamps
- Hose clamp pliers for Clic hose clamps of type W
- Automatic wire stripper 0.2 - 6mm<sup>2</sup>
- Crimping pliers for cable lug / tab connector 0.5 - 6mm<sup>2</sup>
- Torque wrench for 2.0 - 10 Nm
- Hose clamping pliers
- Metric thread-setter kit
- Deep-hole marker
- Webasto Thermo Test Diagnosis with current software

### Dimensions

- All dimensions are in mm.

### Tightening torque values

- Tightening torque values of 5x13 heater bolts and 5x11 heater stud bolts = 8Nm.
- Tightening torque value of 5x15 water connection piece retaining plate bolt = 7Nm.
- Tighten other bolt connections in accordance with manufacturer's instructions or in accordance with state-of-the-art technology.

## Explanatory Notes on Document

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps.

Special features are highlighted using the following symbols:

**Mechanical System**



**Electrical System**



**Coolant Circuit**



**Combustion Air**



**Fuel**



**Exhaust Gas**



**Software**



**Specific risk of damage to components.**



**Specific risk due to electrical voltage.**



**Specific risk of injury or fatal accidents.**



**Specific risk of fire or explosion.**



**Reference to the manufacturer's vehicle-specific documents or to the general installation instructions of Webasto components.**



**Reference to a special technical feature.**



**The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.**



**Tightening torque according to the manufacturer's vehicle-specific documents.**



## Preliminary Work

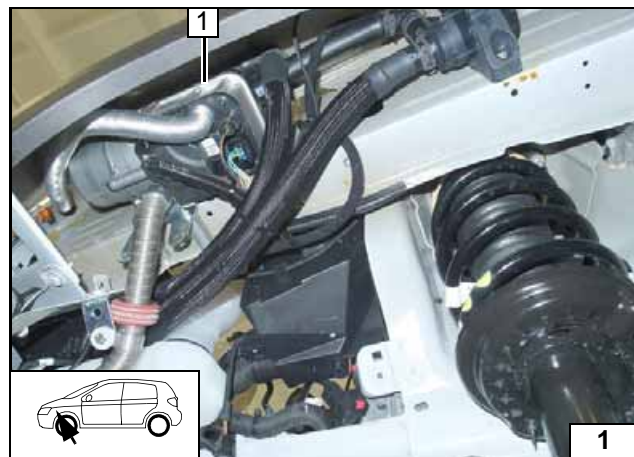
### Vehicle



- Open the fuel tank cap.
- Ventilate the fuel tank.
- Close the fuel tank cap again.
- Depressurise the cooling system.
- Disconnect and completely remove the battery together with the carrier.
- Remove the air filter together with the intake hose.
- Remove the windscreen wipers.
- Remove the windscreen wiper system.
- Remove the coolant reservoir cap.
- Remove the wiring harness pass through trim for the firewall on the left (5x clipped on).
- Remove the engine cover.
- Detaching the expansion tank
- Remove the underride protection of the engine.
- Remove the left front wheel.
- Remove the left front wheel well trim.
- Remove the underbody trim on the right side of the fuel tank.
- Remove the side trim of the instrument panel on the left and on the right.
- Remove the footwell trim on the driver's and front passenger's sides.
- Remove the glove box.
- Remove the rear bench seat.
- Open the tank-fitting service lid.

### Heater

- Remove years that do not apply from the type and duplicate label.
- Attach the duplicate label (type label) visibly in the appropriate place in the engine compartment.

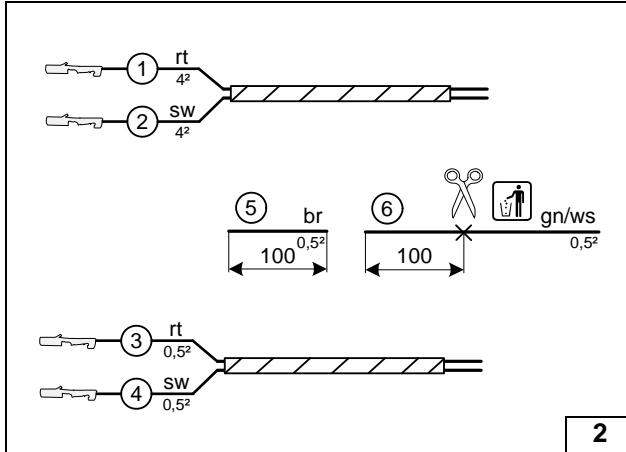
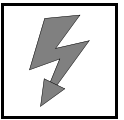


### Heater Installation Location

- 1 Heater



Installation location



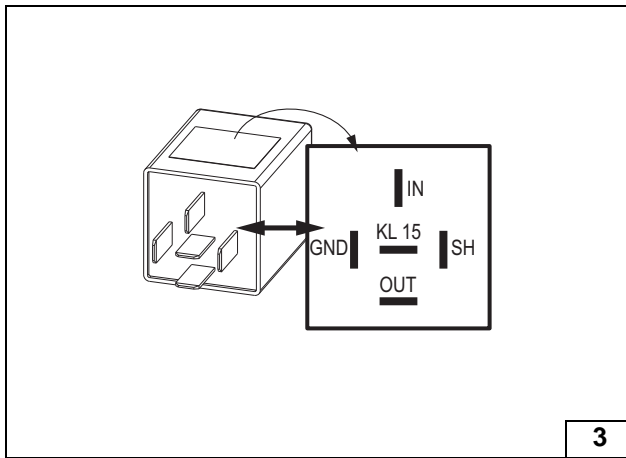
### Preparing Electrical System

Wire sections retain their numbering in the entire document.

Produce all following electrical connections as shown in the wiring diagram.

- ① Red (rt) wire of fan wiring harness
- ② Black (sw) wire of fan wiring harness
- ③ Red (rt) wire from wiring harness of PWM control
- ④ Black (sw) wire from wiring harness of PWM control

**Cutting to length / assigning wires**

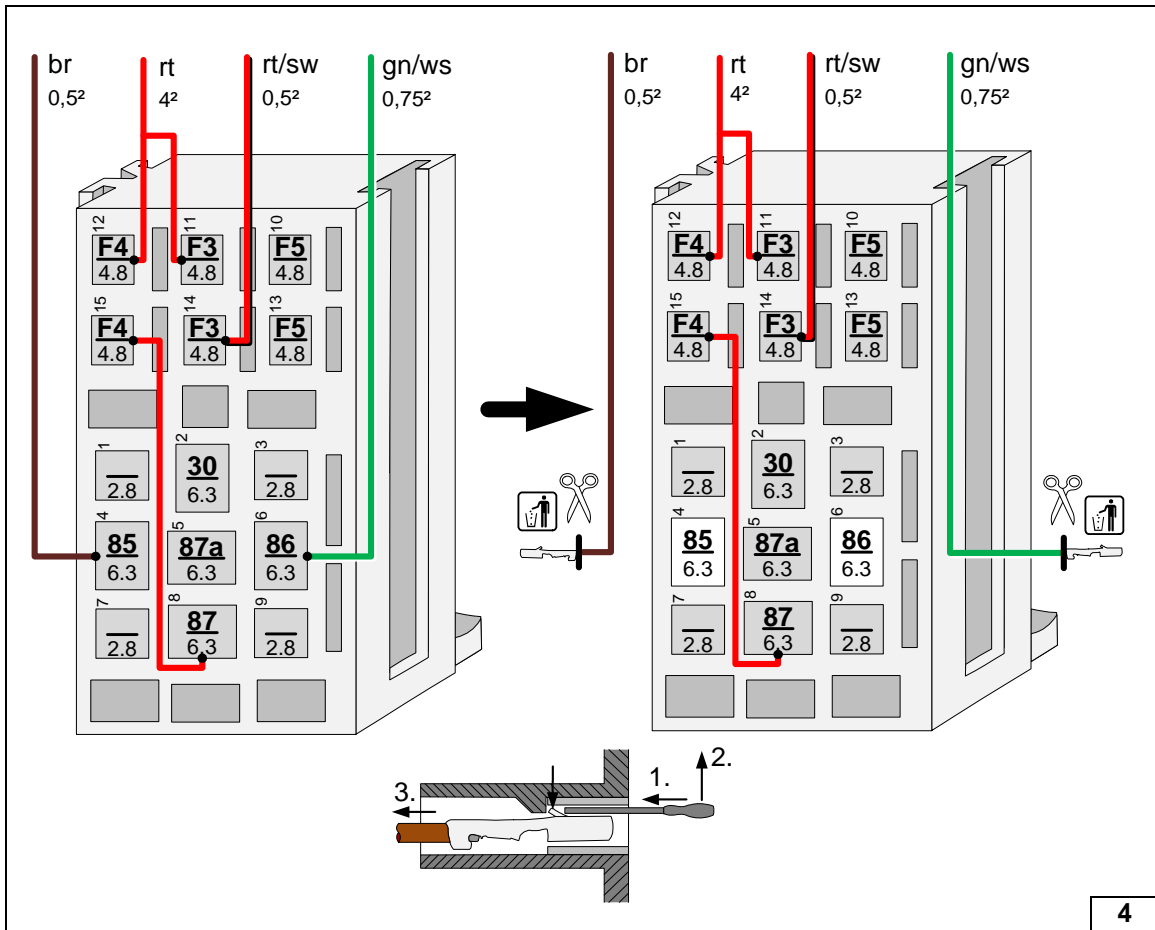


Check the PWM Gateway settings when starting up the heater, adjust if necessary!

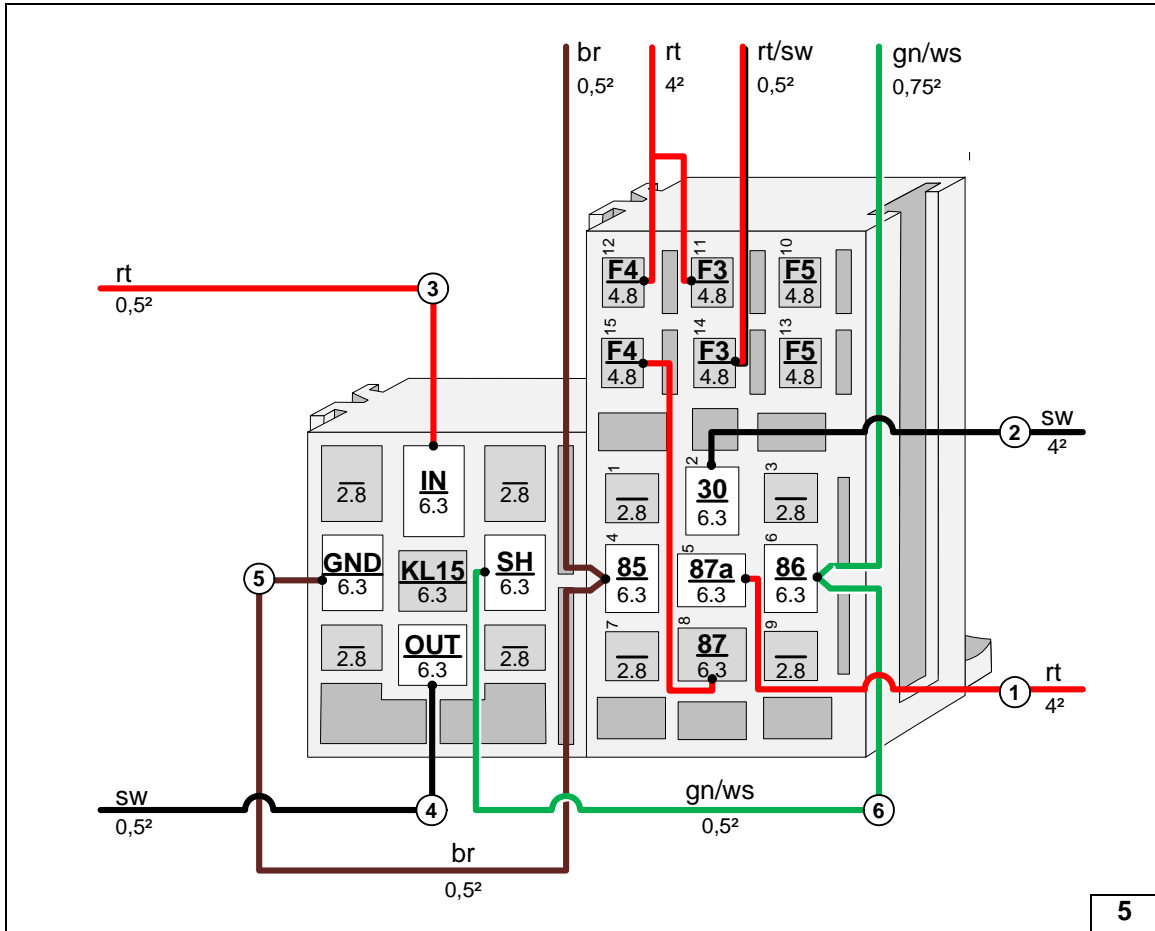
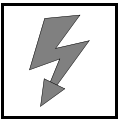
Settings:

- Duty cycle: 35%
- Frequency: 1200Hz
- Voltage: 4.2V
- Function: High side

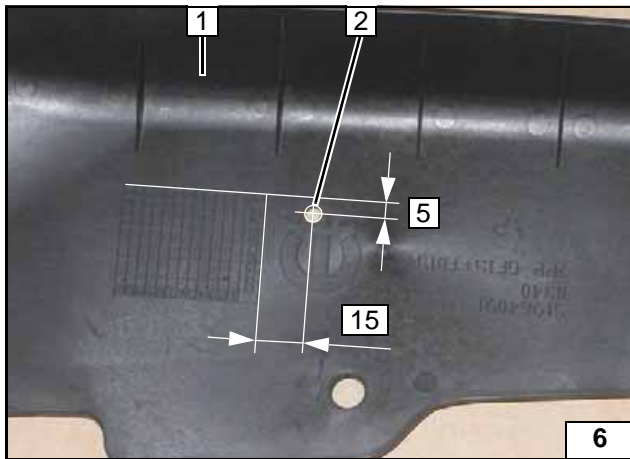
**View of PWM-GW**



**Preparing passenger compartment relay and fuse holder**

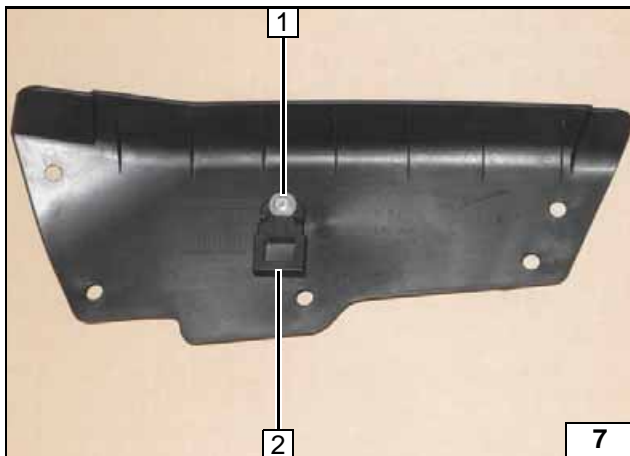


Interlocking PWM GW socket and relay and fuse holder of the passenger compartment, connecting wires



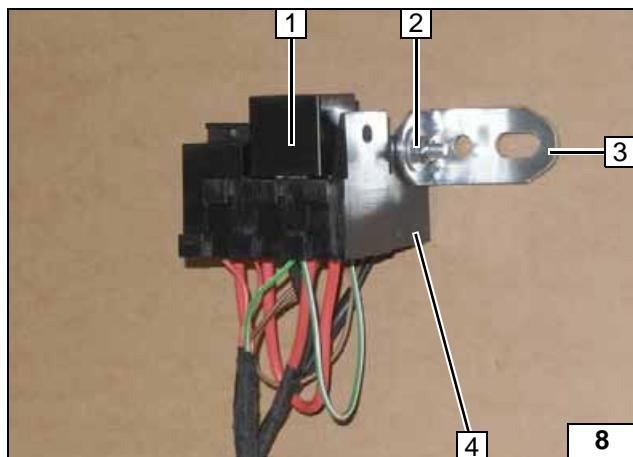
- 1 Trim of wiring harness pass through for the firewall
- 2 5mm dia. hole

Hole for engine compartment fuse holder



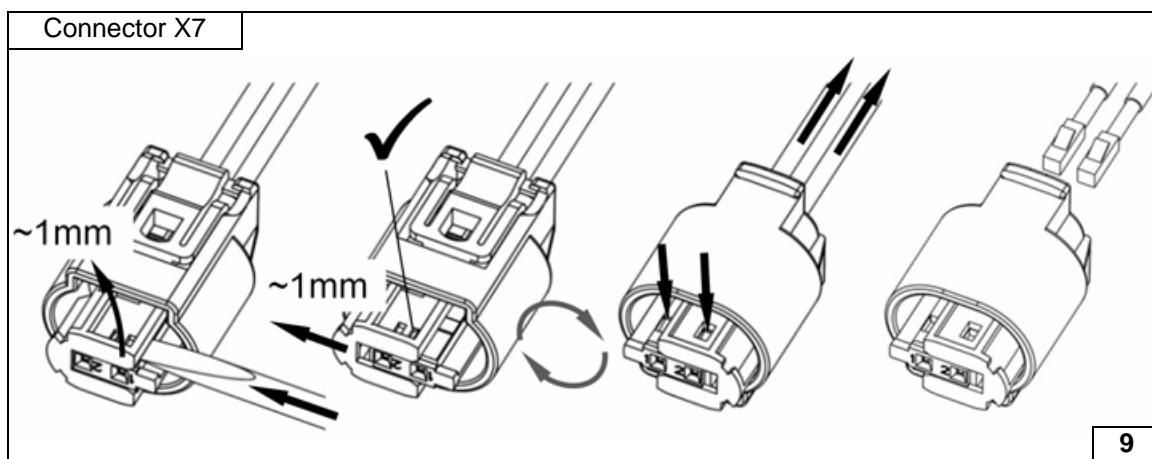
- 1 M5x16 bolt, large diameter washer [2x], nut
- 2 Retaining plate for fuse holder

Installing retaining plate of fuse holder



- 1 Relay K1
- 2 M5x16 bolt, large diameter washer [2x], nut
- 3 Angle bracket
- 4 PWM GW socket

Installing angle bracket



Dismantling metering pump connector





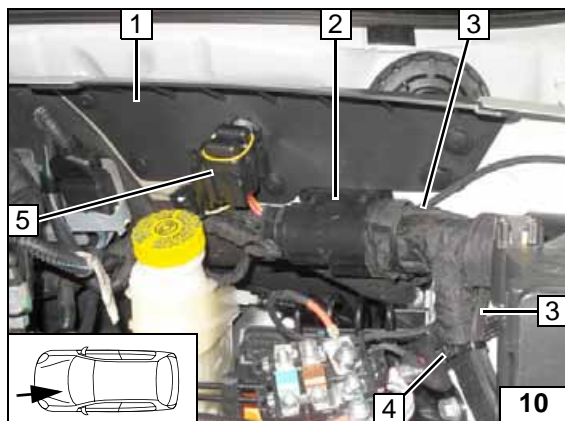
**Electrical System**



**Engine compartment fuse holder**

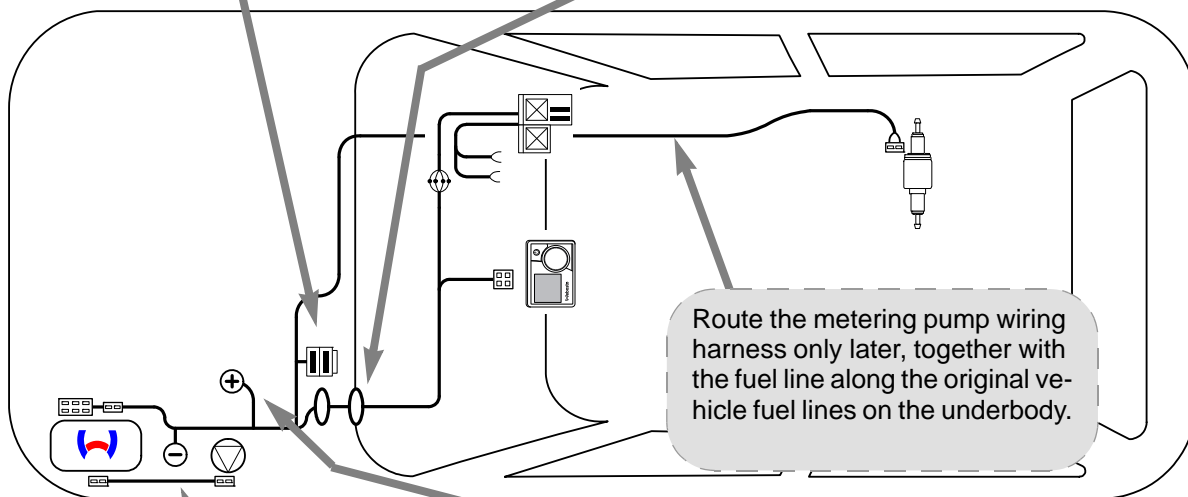
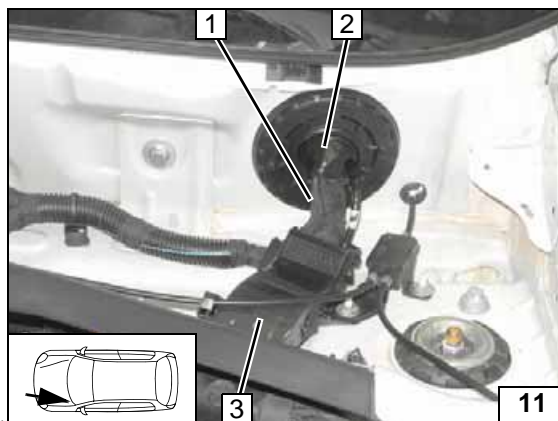
Route wiring harnesses of heater and heater control **3** through original vehicle wiring duct **2** to the coolant reservoir.

- 1 Trim of wiring harness pass through for the firewall, mounted
- 4 Cable tie
- 5 Fuses F1-2

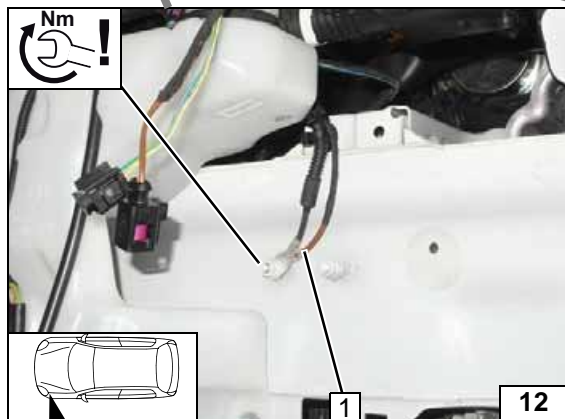


**Wiring harness pass through**

- 1 Wiring harnesses of heater and heater control
- 2 Protective rubber plug
- 3 Original vehicle wiring duct

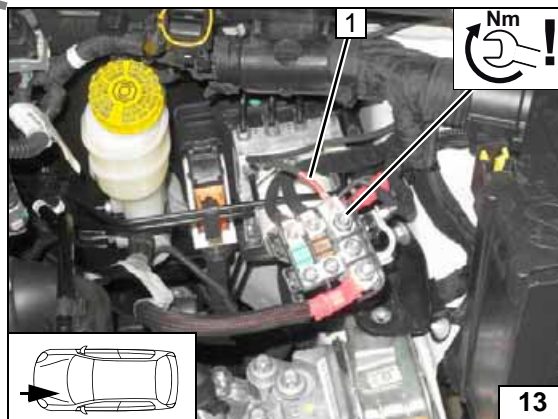


**Wiring harness routing diagram**



**Earth wire**

- 1 Earth wire on original vehicle earth support point



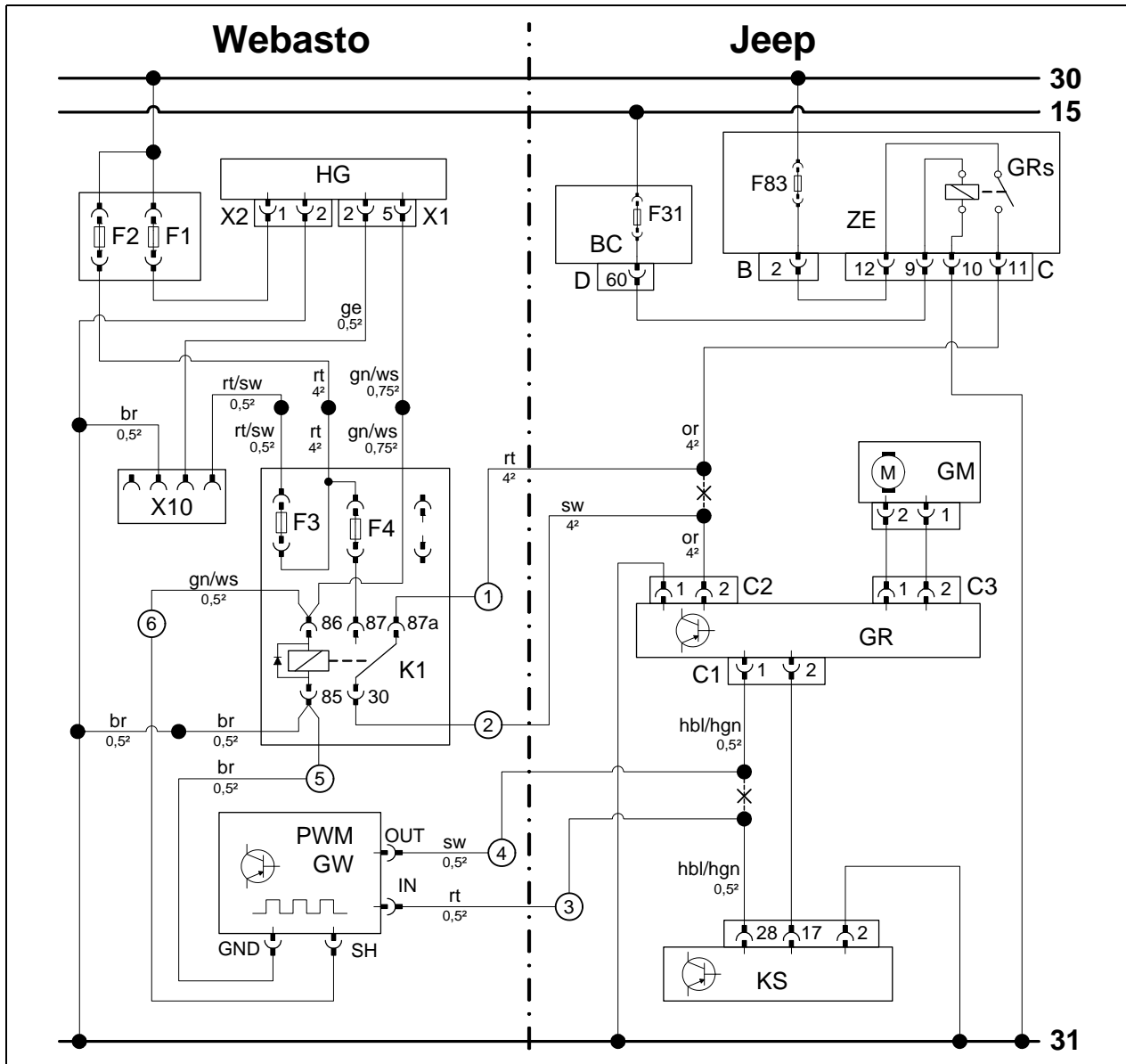
**Positive wire**

- 1 Positive wire on positive battery distributor





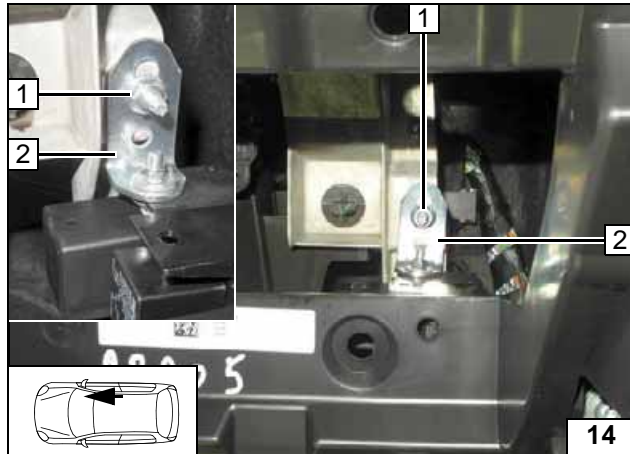
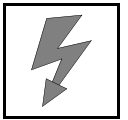
Fan Controller



Wiring diagram

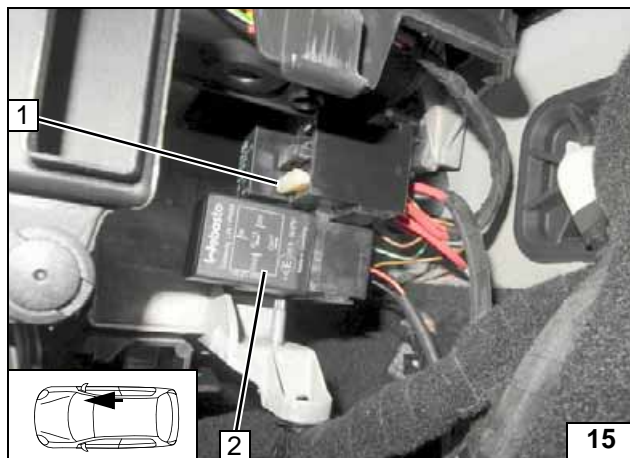
Webasto components		Vehicle components		Colours and symbols	
HG	TT-Evo heater	ZE	Central electrical box	rt	red
X1	6-pin heater connector	GRs	Fan relay	sw	black
X2	2-pin heater connector	F83	40A fuse	ge	yellow
F1	20A fuse	B	Connector of ZE	gn	green
F2	30A fuse	C	Connector of ZE	or	orange
X10	4-pin connector of heater control	BC	Body Computer	ws	white
F3	1A fuse	F31	7.5A fuse	br	brown
F4	25A fuse	D	Connector of BC	gr	grey
K1	Fan relay	GM	Fan motor	hbl	light blue
PWM GW	Pulse width modulator	GR	Fan controller	hgn	pale green
<b>PWM GW settings:</b>		C1	2-pin connector of GR		
Duty cycle: 35%		C2	2-pin connector of GR		
Frequency: 1200Hz		C3	2-pin connector of GR		
Voltage: 4.2V		KS	A/C control unit		
Function: High side				X	Cutting point
				Wiring colours may vary.	

Legend



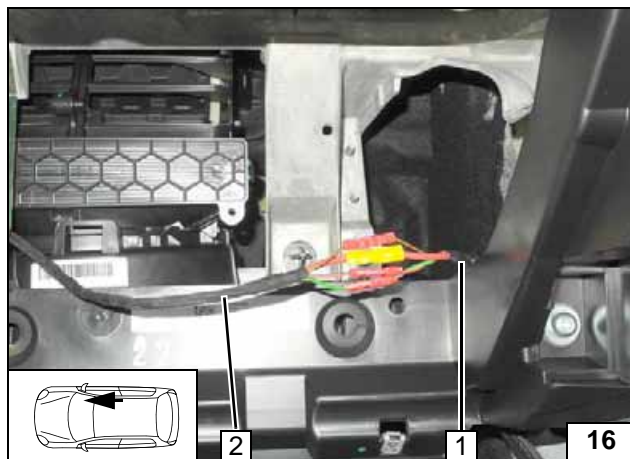
- 1 M6 flanged nut on original vehicle stud bolt
- 2 Angle bracket

Installing passenger compartment relay and fuse holder



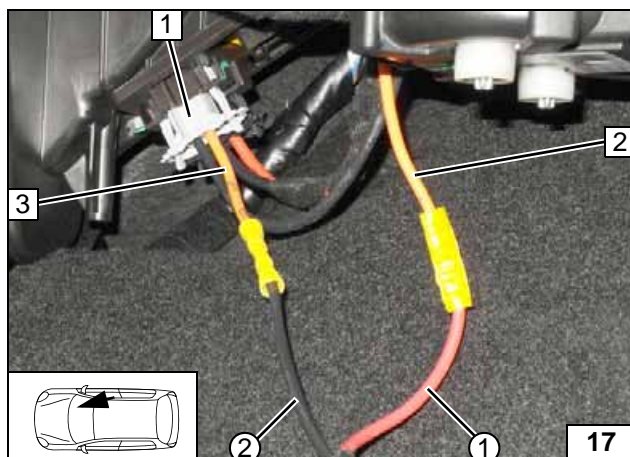
- 1 25A fuse F4
- 2 PWM GW

Installing fuse F4 and PWM GW



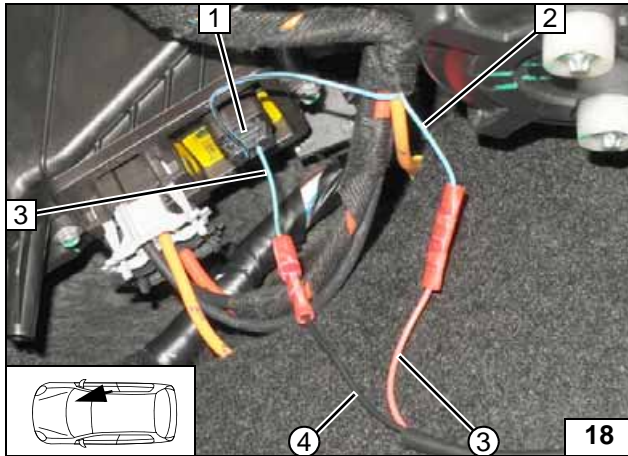
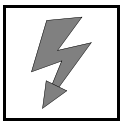
- 1 Passenger compartment relay and fuse holder wiring harness
- 2 Heater wiring harness

Connecting same colour wires of wiring harnesses



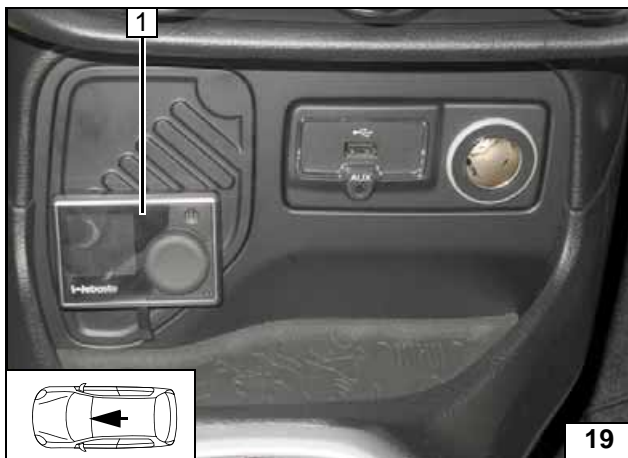
- 1 2-pin grey connector C2 from fan controller
- 2 Orange (or) wire of connector C from ZE, pin 11
- 3 Orange (or) wire of 2-pin connector C2, pin 2
- ① Red (rt) wire of K1/87a, fan wiring harness
- ② Black (sw) wire of K1/30, fan wiring harness

Connecting fan controller



- 1 2-pin black connector C1 from fan controller
- 2 Light blue/light green (hbl/hgn) wire from KS, pin 28
- 3 Light blue/light green (hbl/hgn) wire from connector C1, pin 1
- ③ Red (rt) wire from PWM GW/IN wiring harness of PWM control system
- ④ Black (sw) wire from PWM GW/OUT wiring harness of PWM control system

**Connect-  
ing fan con-  
troller**

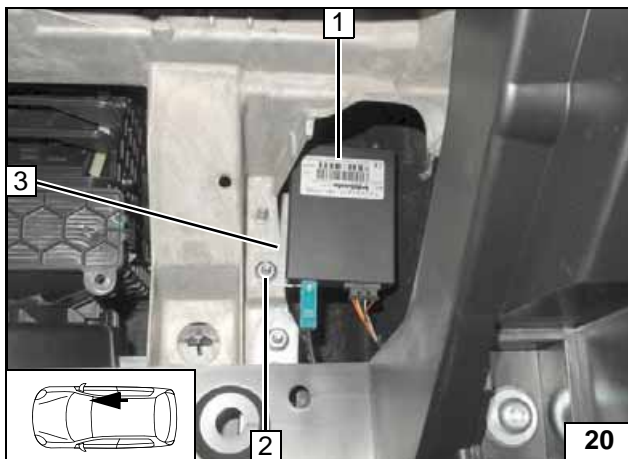


**MultiControl CAR Option**

- 1 MultiControl CAR



**Installing  
MultiControl  
CAR**

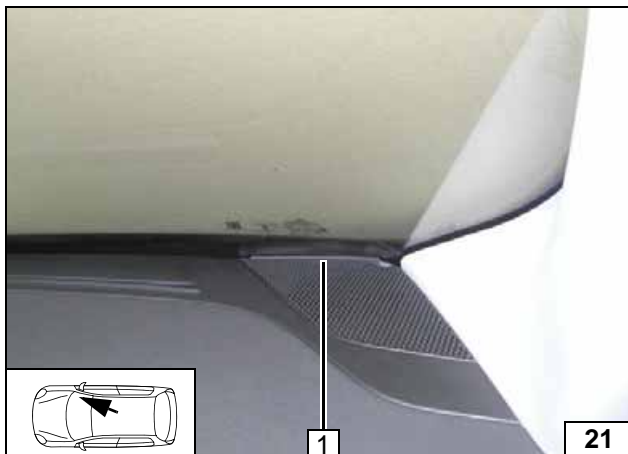


**Remote Option (Telestart)**

- 1 Receiver
- 2 M6 flanged nut on original vehicle stud bolt
- 3 Bracket of receiver



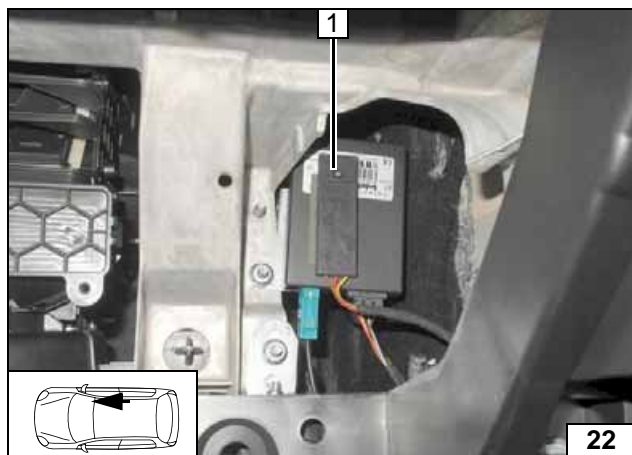
**Installing  
receiver**



- 1 Aerial

**Installing  
aerial**



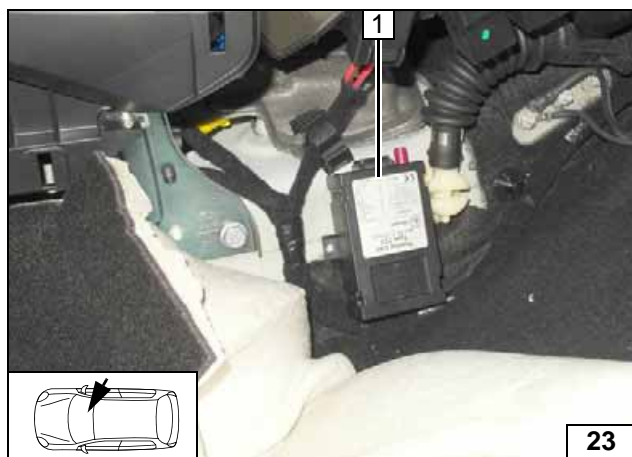


**Temperature sensor T100 HTM**

Fasten temperature sensor 1 with double-sided adhesive tape.



**Installing temperature sensor**

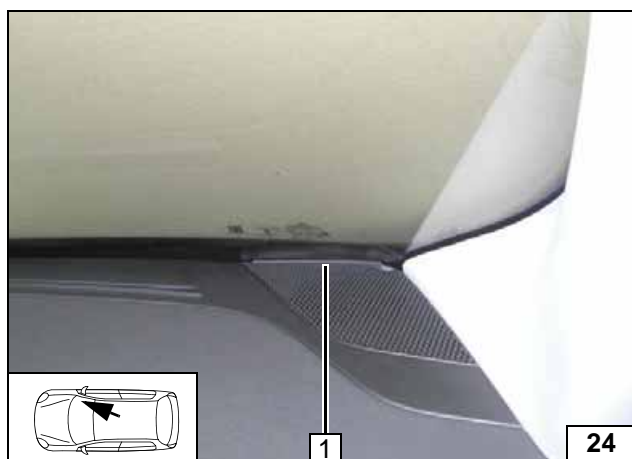


**ThermoCall Option**

Fold back the floor covering.  
Fasten receiver 1 with double-sided adhesive tape.

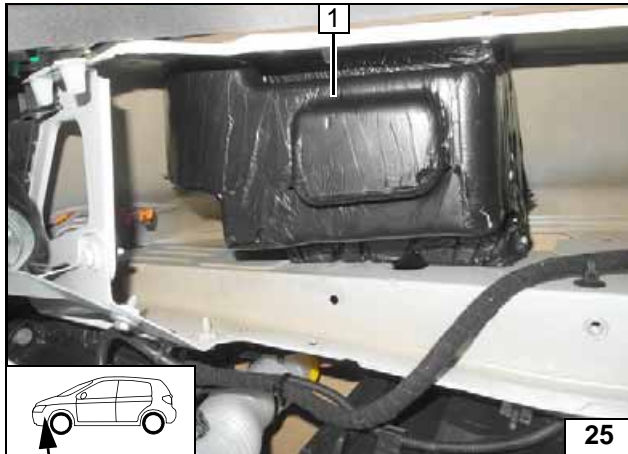
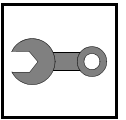


**Installing receiver**



1 Aerial (optional)

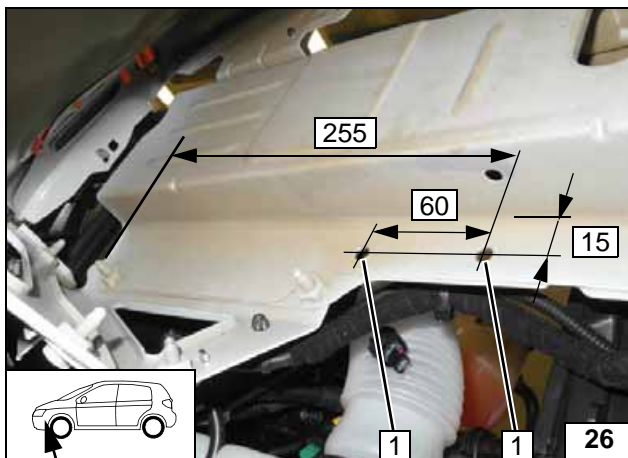
**Installing aerial**



**Preparing Installation Location**

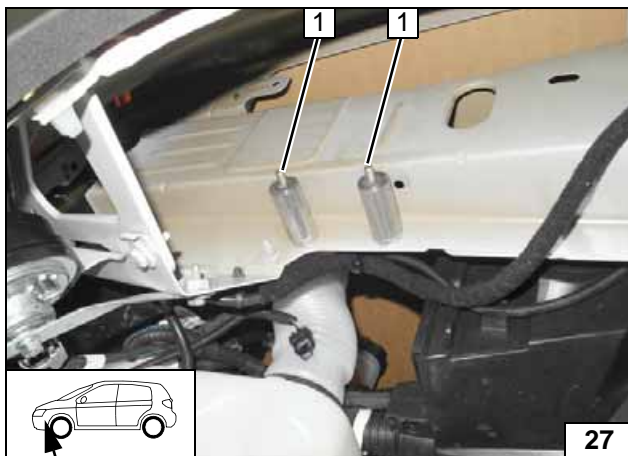
- 1 Remove and discard rigid foam moulded part (if present)

Removing rigid foam moulded part



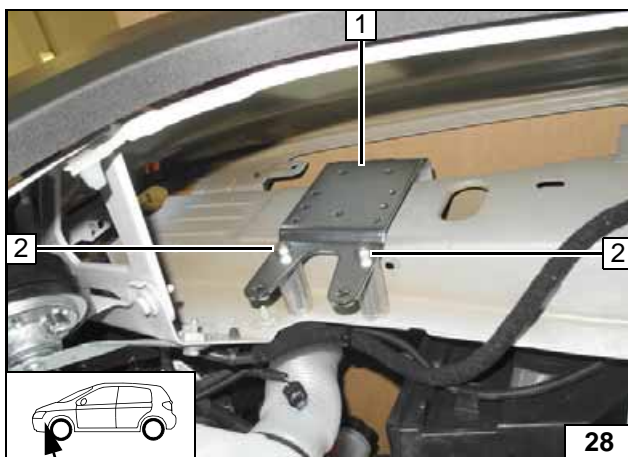
- 1 7mm dia. hole [2x]

Holes in body



- 1 M6x60 bolt, spring lockwasher, 5mm shim, 40mm shim, pin lock [2x each]

Inserting bolts

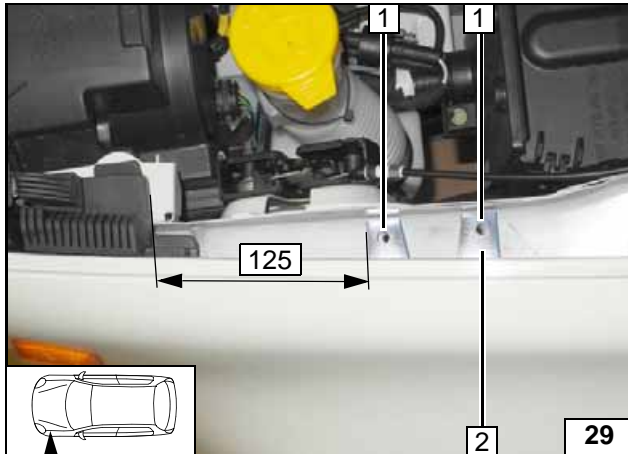
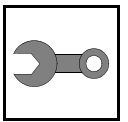


Prepare bracket 1 according to template and install loosely.

- 2 M6 flanged nut [2x]



Installing bracket

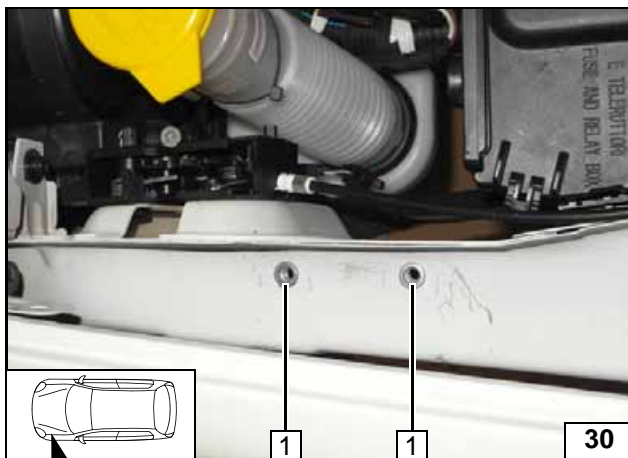


Align bracket **2** as shown.

- 1 Copy hole pattern [2x]



**Copying hole pattern**

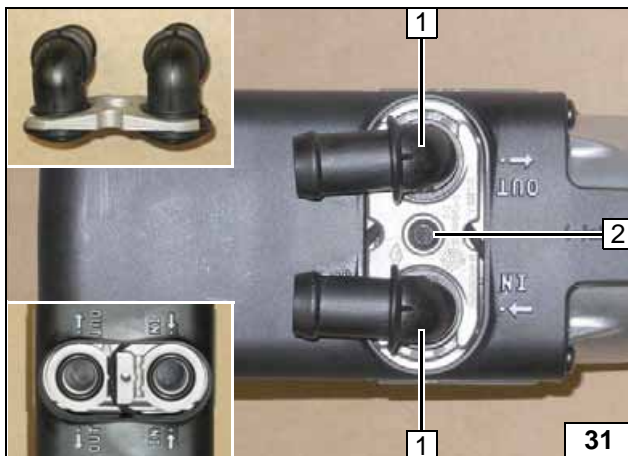


Remove bracket

- 1 9.1mm dia. hole; rivet nut [2x]



**Installing rivet nuts**

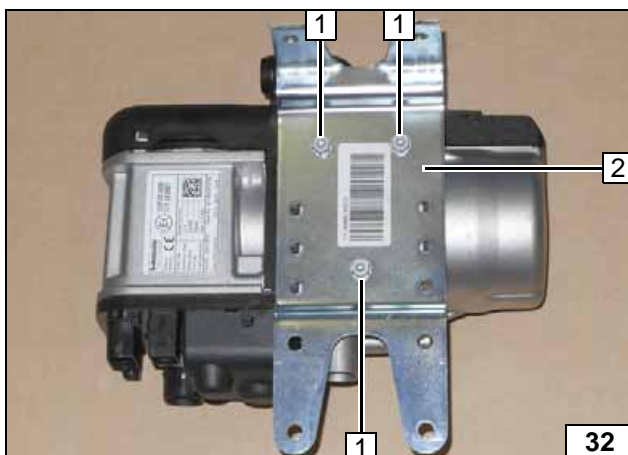


**Preparing Heater**

- 1 Water connection piece, sealing ring [2x each]
- 2 5x15 self-tapping bolt, retaining plate of water connection piece

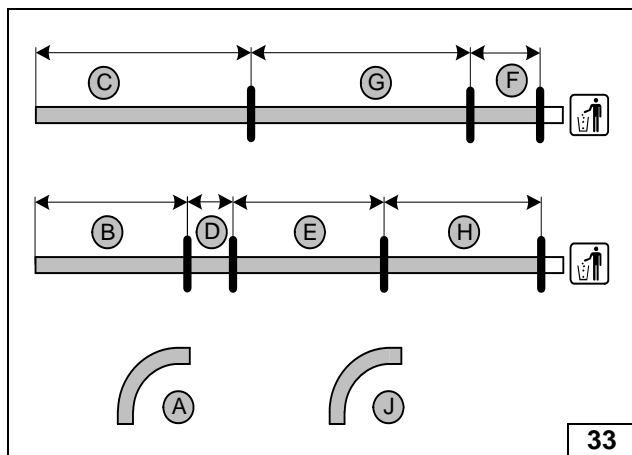
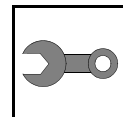


**Installing water connection piece**



- 1 5x13 self-tapping bolt [3x]
- 2 Bracket

**Installing bracket**

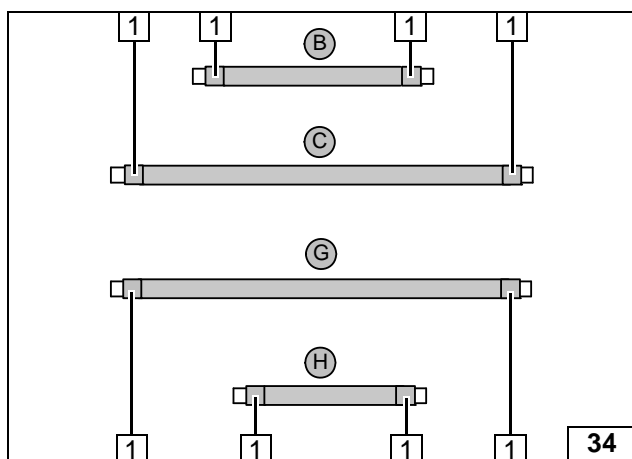


A and J = moulded hose 90° 18x18mm dia.

- B = 710
- C = 1000
- D = 60
- E = 300
- F = 120
- G = 850
- H = 590



**Cutting hoses to length**

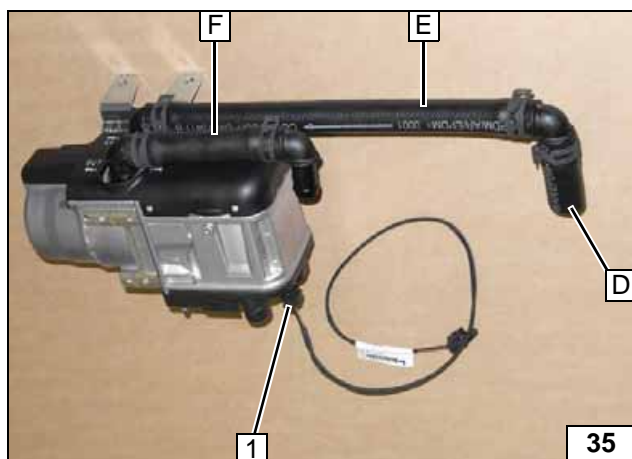


Push braided protection hoses onto hoses B, C, G and H and cut to length. Cut heat shrink plastic tubing to size.

- 1 50 mm long heat shrink plastic tubing [8x]



**Preparing hoses**

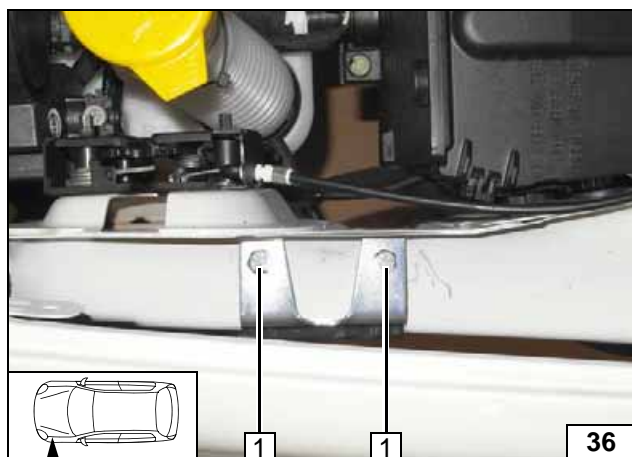


All spring clips = 25 mm dia.  
All 90° connecting pipes = 18x18 mm dia.

- 1 Connector of circulating pump wiring harness



**Premounting hoses**



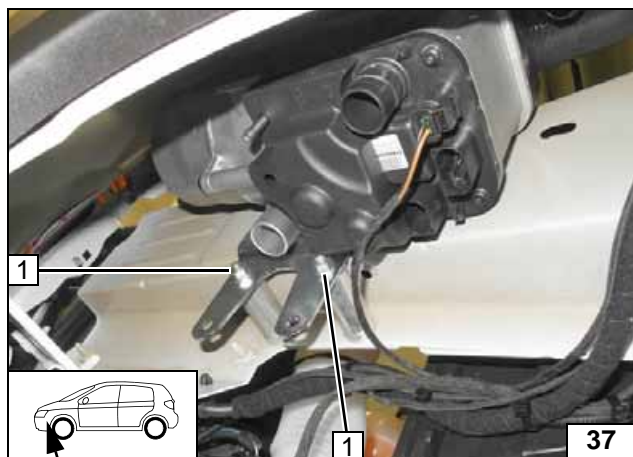
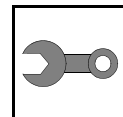
**Installing Heater**

- 1 M6x20 bolt, spring lockwasher, bracket, 5mm shim [2x each]



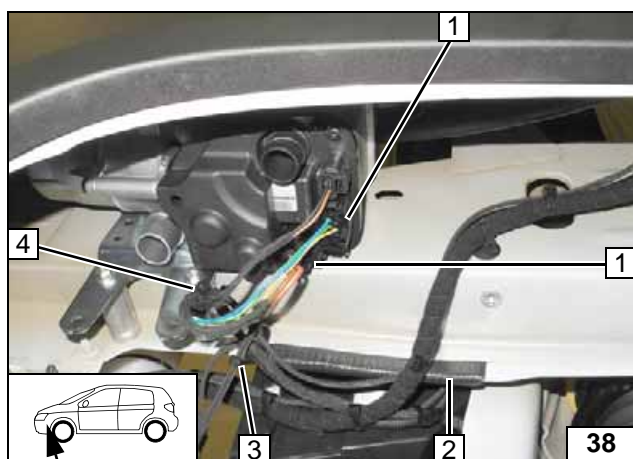
**Installing heater**





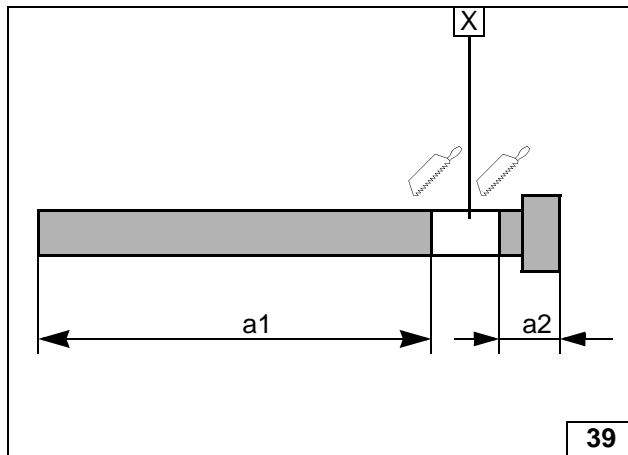
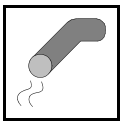
- 1 M6 flanged nut [2x]

Installing heater



- 1 Heater wiring harness connector [2x]
- 2 100 mm edge protection
- 3 Cable tie (will be tightened later during the Fuel phase)
- 4 Cable tie

Installing heater



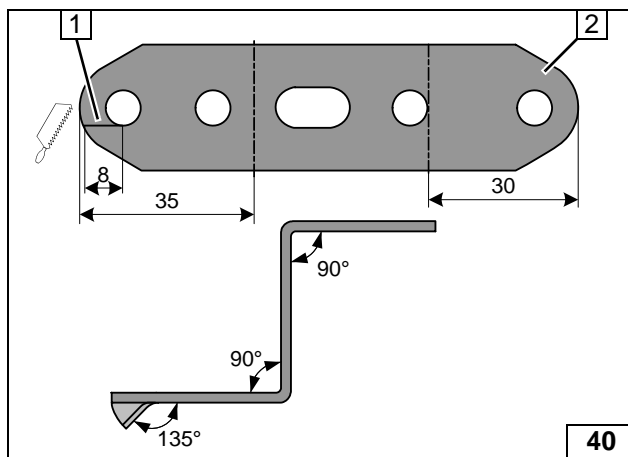
**Exhaust Gas**

a1 = 520  
a2 = 40

X =



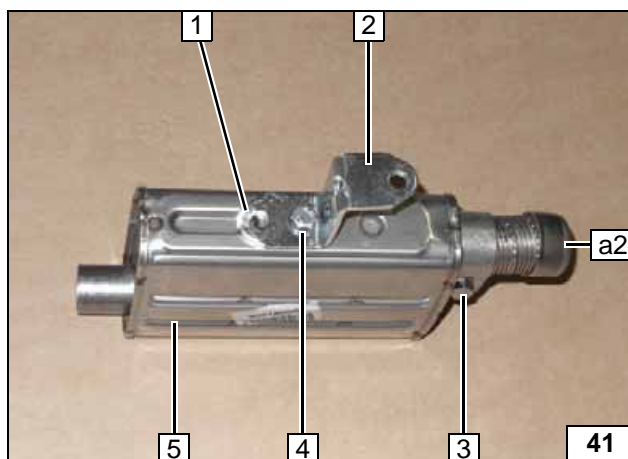
**Preparing exhaust pipe**



Cut perforated bracket 2 at position 1 and angle down by 45° to form a twist protection.

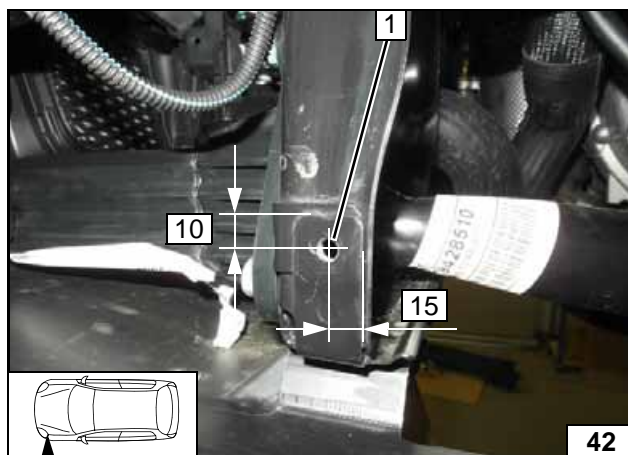


**Preparing perforated bracket**



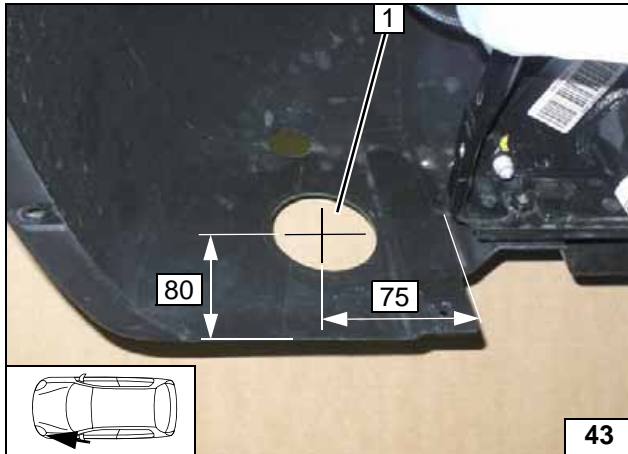
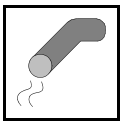
- 1 Twist protection in bead
- 2 Perforated bracket
- 3 Hose clamp
- 4 M6x16 bolt, spring lockwasher
- 5 Silencer

**Premounting silencer**



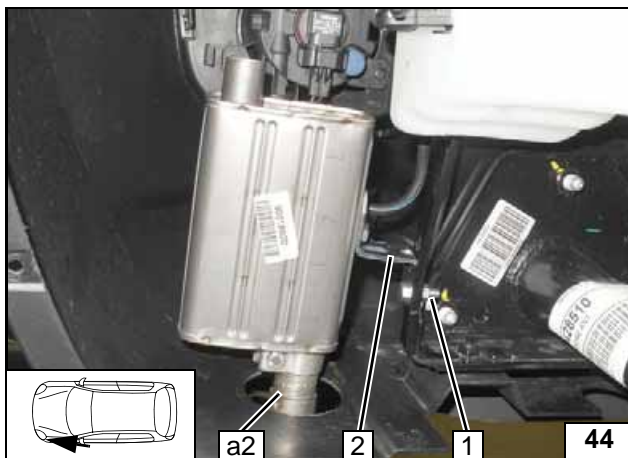
1 7 mm dia. hole

**Hole in cross member**



1 60 mm dia. hole

Hole in bumper trim

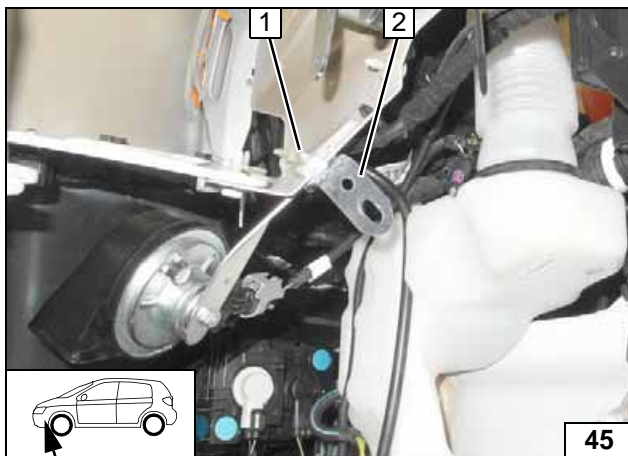


Align exhaust pipe **a2** with centre of hole.



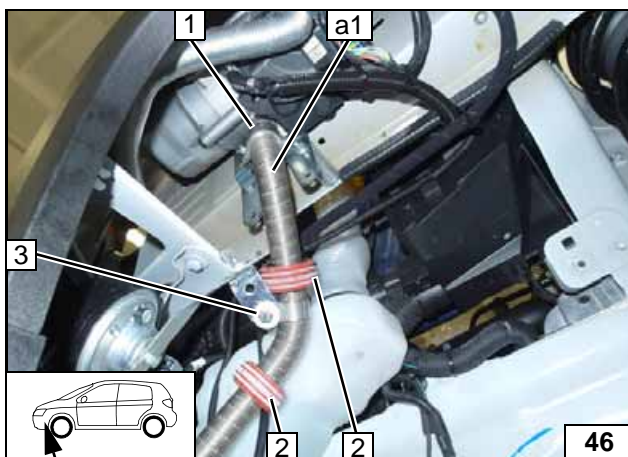
- 1 M6x20 bolt, flanged nut
- 2 Perforated bracket

Installing silencer



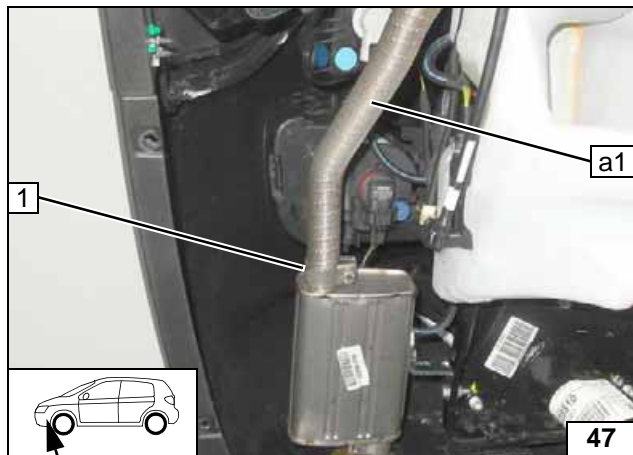
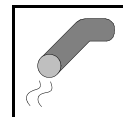
- 1 Original vehicle bolt
- 2 Angle bracket

Installing angle bracket



- 1 Hose clamp
- 2 Spacer bracket [2x]
- 3 M6x20 bolt, large diameter washer, angle bracket, p-clamp, flanged nut

Installing exhaust pipe **a1**

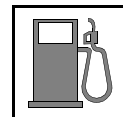


Ensure sufficient distance from neighbouring components, correct if necessary.



- 1 Hose clamp

**Installing  
exhaust  
pipe a1**



**Fuel**



Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

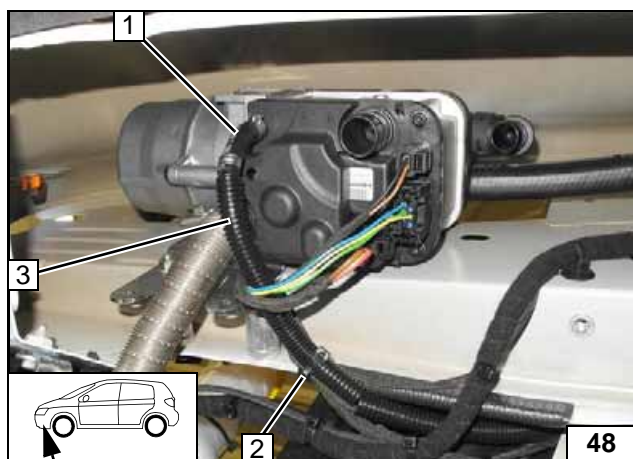
Catch any fuel running off in an appropriate container.



Route fuel line and metering pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties.

Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.



Pull fuel line and metering pump wiring harness into 10mm dia. corrugated tube **3** and route in the engine compartment.

- 1 Fuel line, hose section, 10 mm dia. clamp [2x]
- 2 Close clip-type cable tie



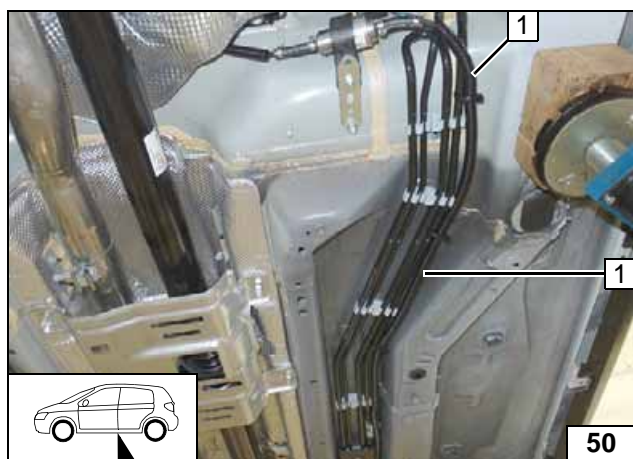
**Connect-  
ing heater**



Route fuel line and wiring harness of metering pump in 10mm dia. corrugated tube **1** to the right side of the vehicle along the original vehicle wiring harness (see marking) and further along original vehicle lines to the underbody.



**Routing  
lines**

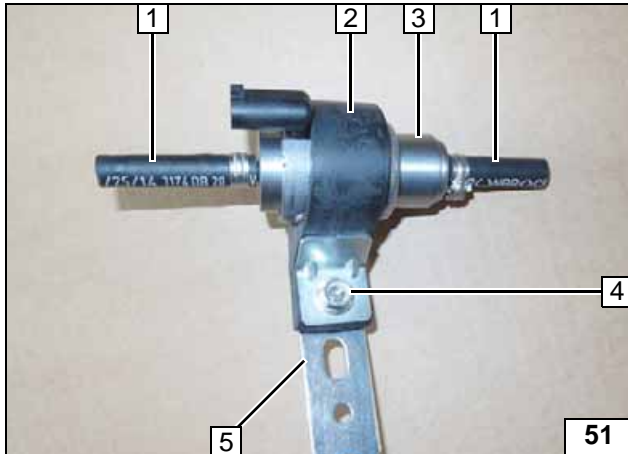
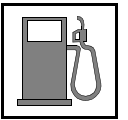


Route fuel line and wiring harness of metering pump **1** on original vehicle fuel lines for installation location of metering pump.



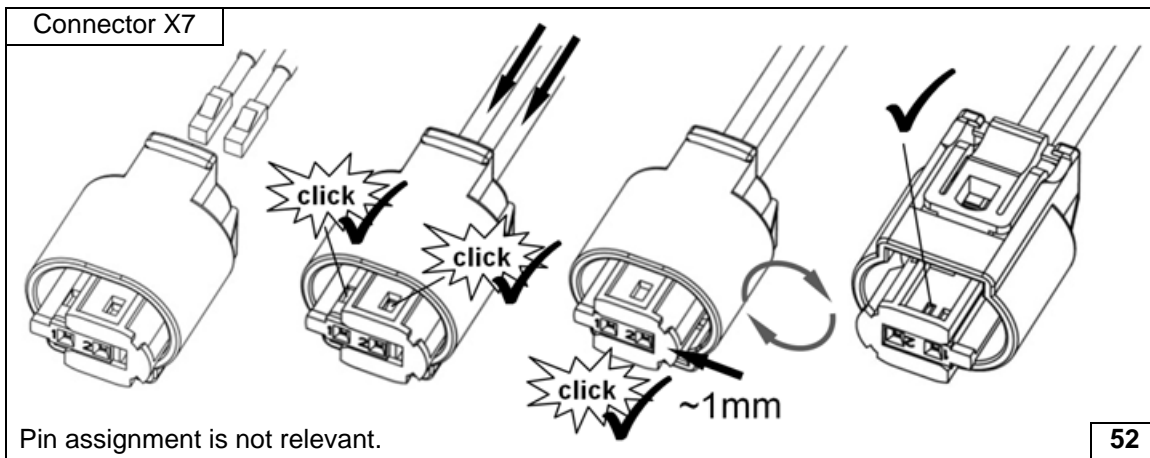
**Routing  
lines**





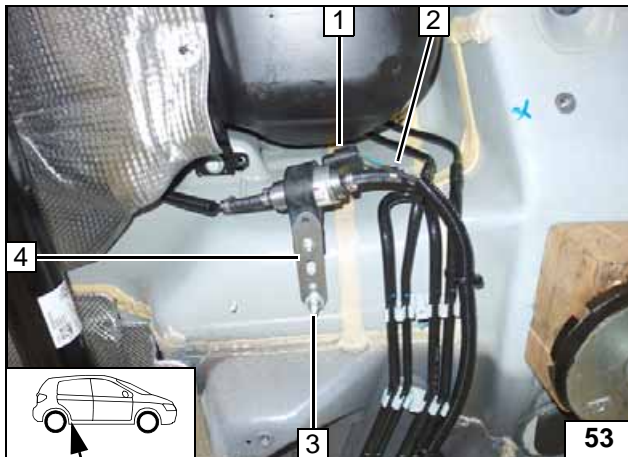
- 1 Hose section, 10mm dia. clamp [2x each]
- 2 Metering pump mount
- 3 Metering pump
- 4 M6x25 bolt, support angle bracket, flanged nut
- 5 Perforated bracket

**Premounting metering pump**



Pin assignment is not relevant.

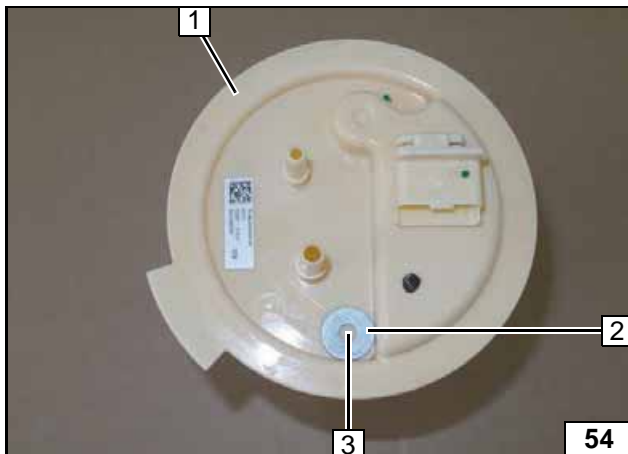
**Completing metering pump connector**



- 1 Metering pump wiring harness, connector X7 mounted
- 2 10 mm dia. clamp
- 3 Original vehicle stud bolt, large diameter washer, flanged nut
- 4 Perforated bracket



**Installing metering pump**

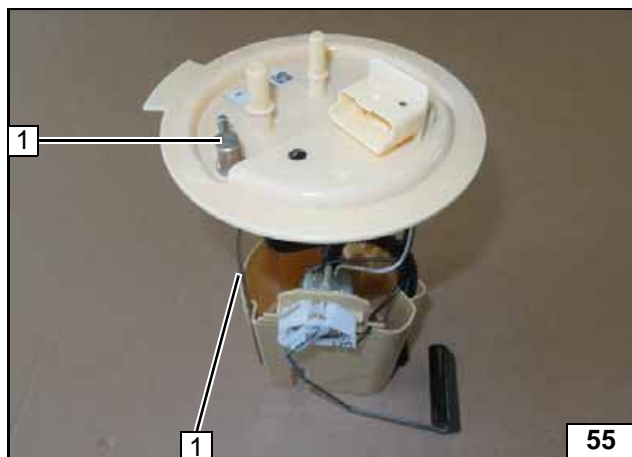


Remove fuel tank sending unit 1 in accordance with manufacturer's instructions.

- 2 Large diameter washer with outer dia.  $d_a = 21.6\text{mm}$
- 3 Copy hole pattern, 6mm dia. hole



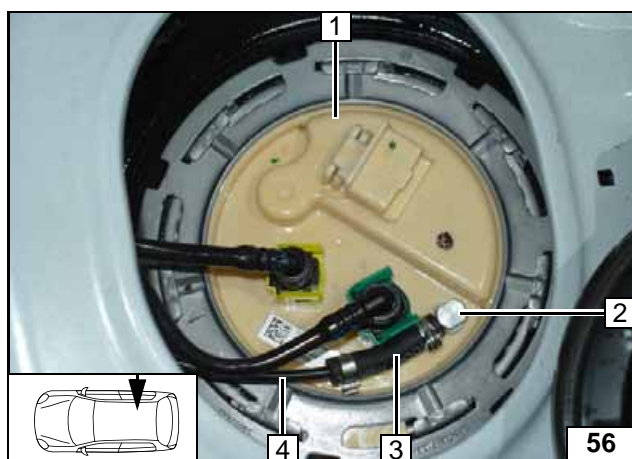
**Copying hole pattern**



Bend fuel standpipe 1 according to template and cut to length.



**Installing fuel standpipe**

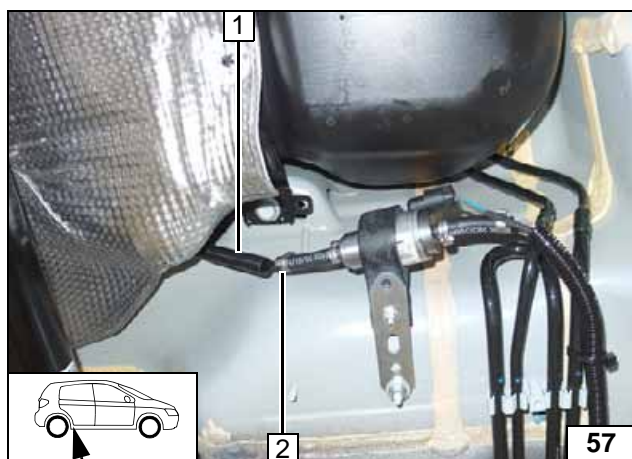


Install fuel tank sending unit 1 in accordance with manufacturer's instructions.



- 2 Fuel standpipe
- 3 Moulded hose, 10 mm dia. clamp [2x]
- 4 Fuel line

**Connecting fuel line**

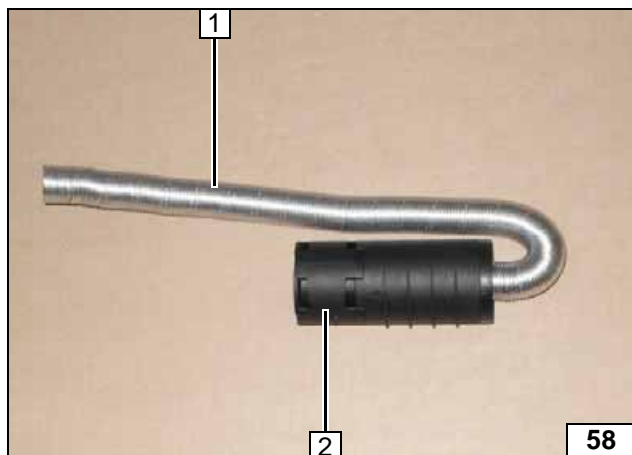
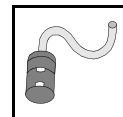


Ensure sufficient distance from neighbouring components, correct if necessary.



- 1 Corrugated tube with fuel line
- 2 10 mm dia. clamp

**Connecting metering pump**

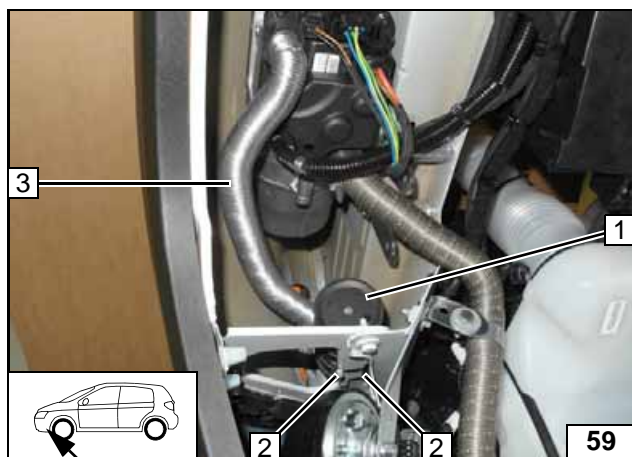


### Combustion Air

- 1 Combustion air pipe
- 2 Silencer



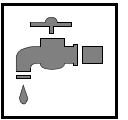
**Premounting silencer and combustion air pipe**



- 1 Silencer
- 2 Cable tie [2x]
- 3 Combustion air pipe

**Mounting silencer and combustion air pipe**



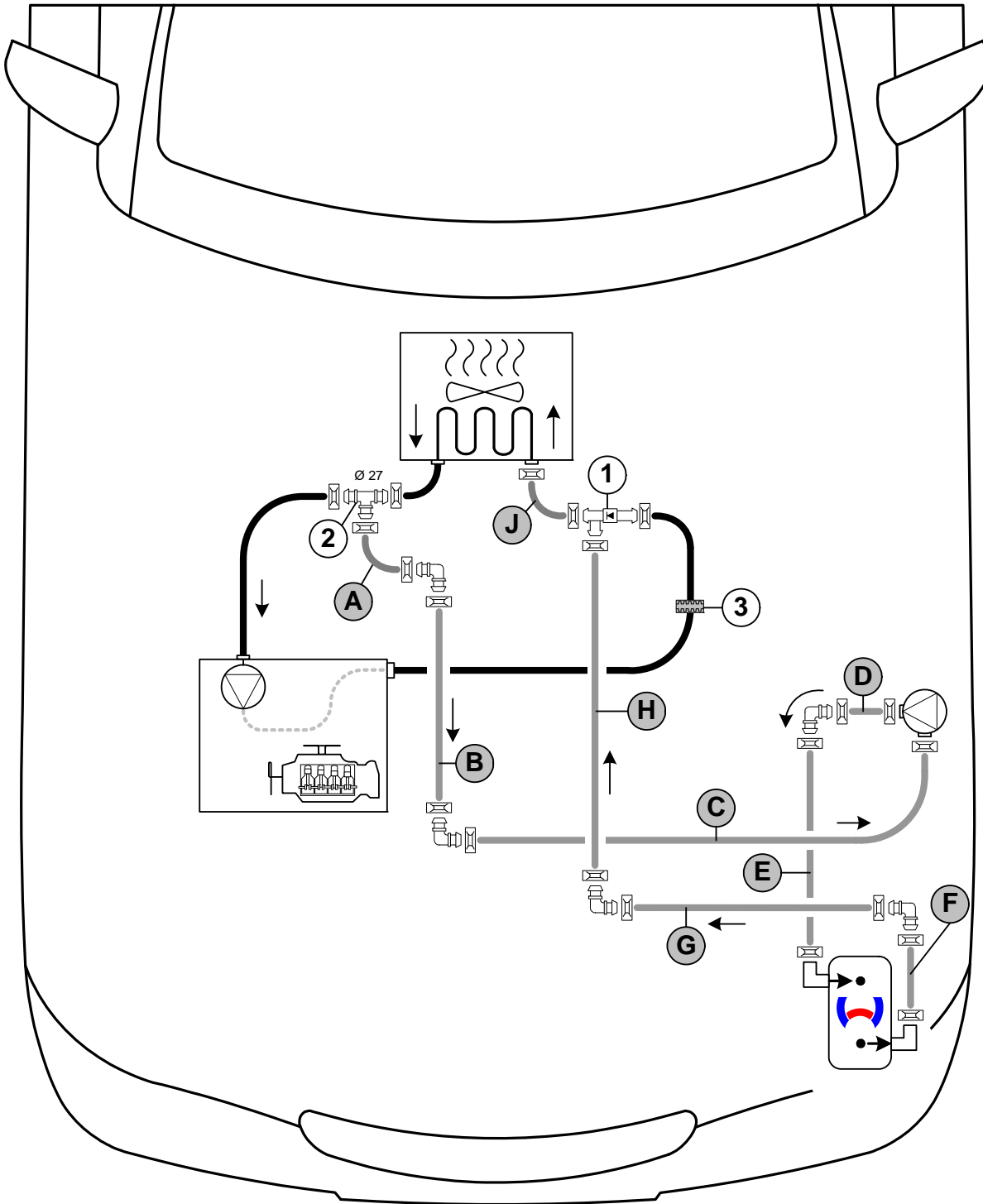


### Coolant Circuit









Any coolant running off should be collected in an appropriate container. Route hoses kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when installing the hoses.

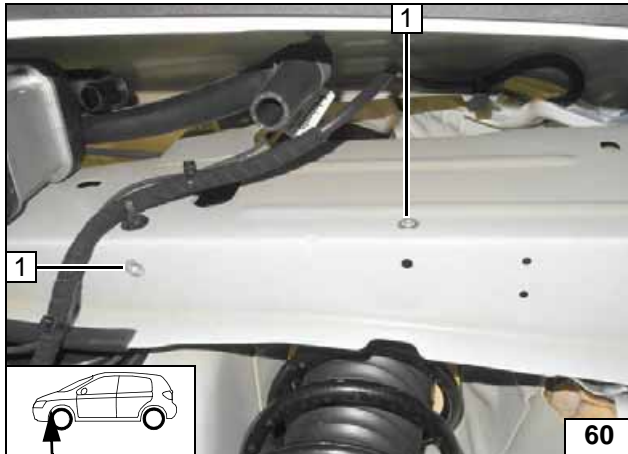
The connection should be modelled on an 'island' circuit and based on the following diagram:



Hose routing diagram

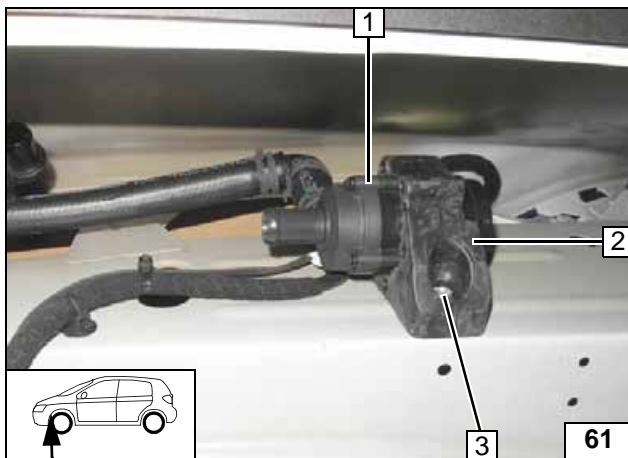
All spring clips without a specific designation  = 25 mm dia. All connecting pipes  and  = 18x18 mm dia. 1 = check valve ! 2 = T-piece ! 3 = Black (sw) rubber isolator  .





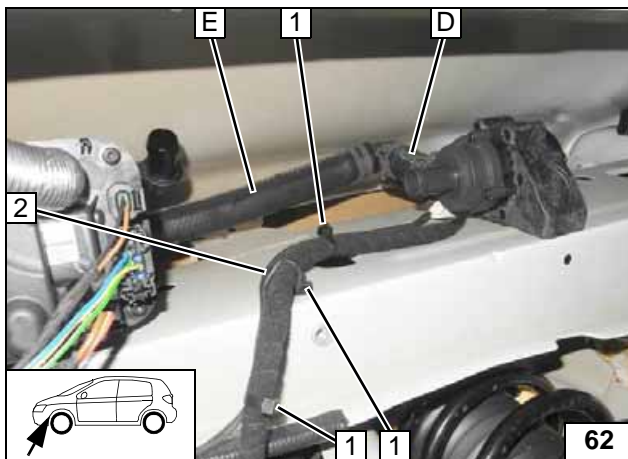
1 Drill out hole to 9.1mm dia.; rivet nut [2x]

Installing rivet nut



1 Circulating pump  
2 Circulating pump mount  
3 M6x25 bolt

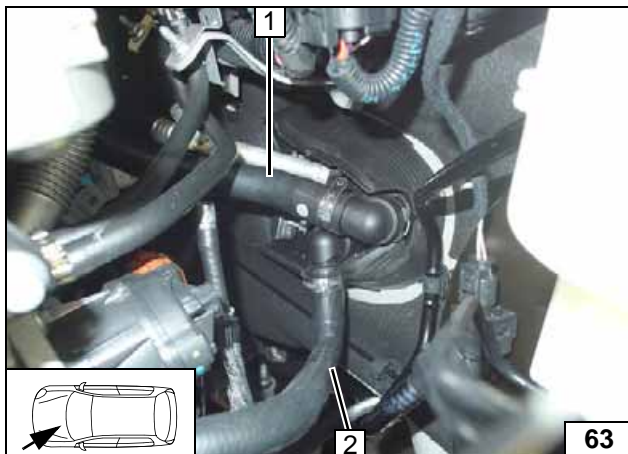
Installing circulating pump



Route wiring harness of circulating pump 2 along original vehicle wiring harness, secure using cable tie 1 [3x] and connect to circulating pump.



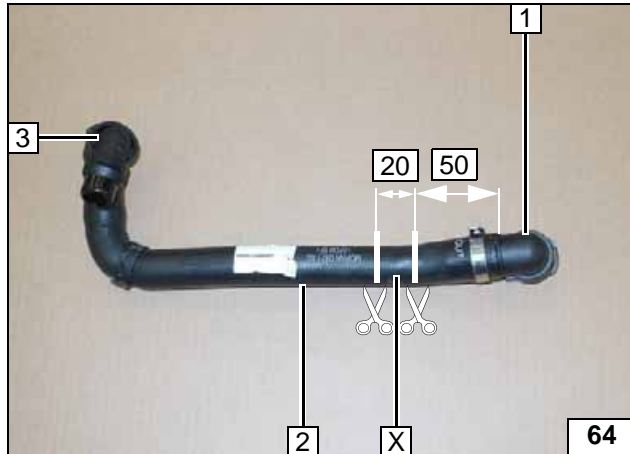
Connecting circulating pump



Remove hose of engine outlet / heat exchanger inlet 2 and hose heat exchanger outlet / engine inlet 1.



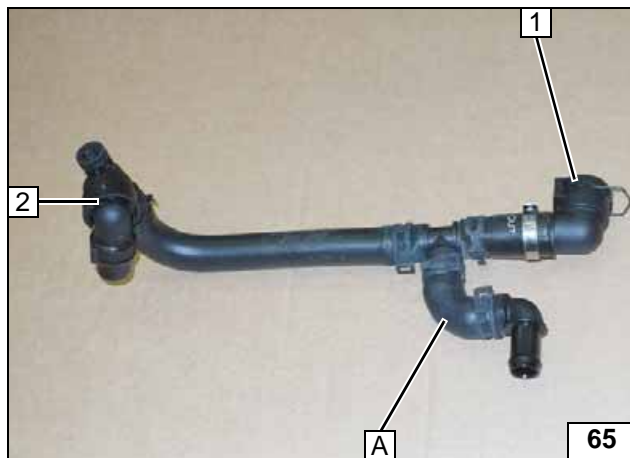
Cutting point



- 1 Coupling heat exchanger outlet
- 2 Hose on heat exchanger outlet/engine inlet
- 3 Coupling engine inlet

X =

**Cutting to length hose on heat exchanger outlet/engine inlet**



- 1 Coupling heat exchanger outlet
- 2 Coupling engine inlet

**Preparing hose on heat exchanger outlet/engine inlet**

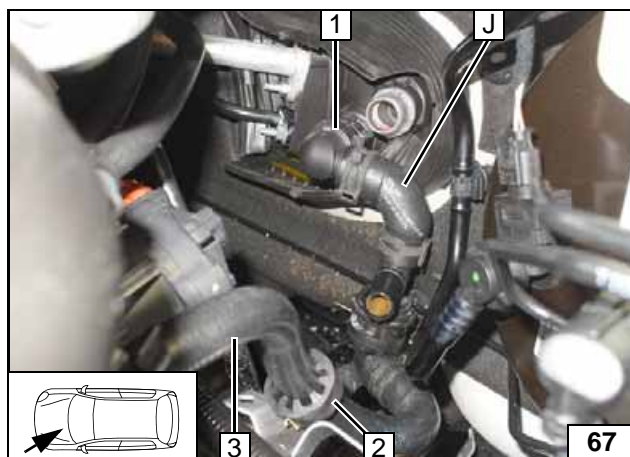


Pull out hose on engine outlet/heat exchanger inlet **2** from coupling heat exchanger inlet **1**, discard clamp!

- 3 Black (sw) rubber isolator

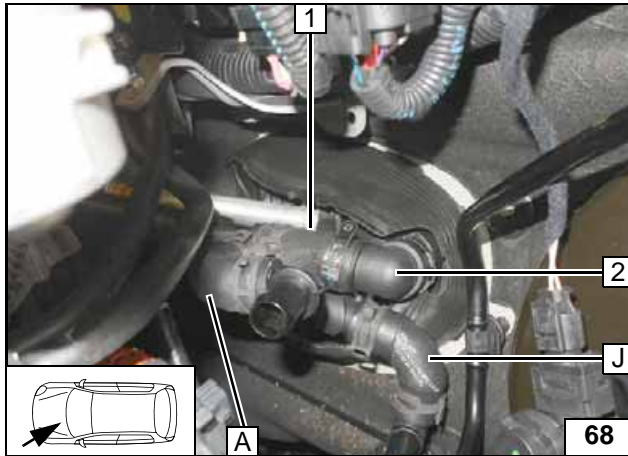


**Preparing hose on engine outlet/heat exchanger inlet**



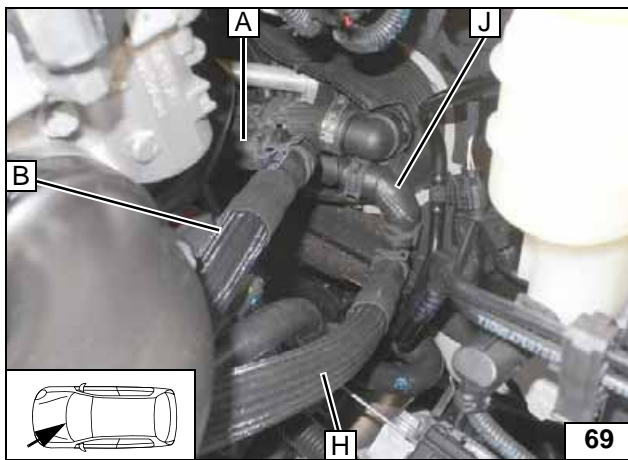
- 1 Coupling heat exchanger inlet
- 2 Position black (sw) rubber isolator
- 3 Hose on engine outlet/heat exchanger inlet

**Installing hose on engine outlet/heat exchanger inlet**

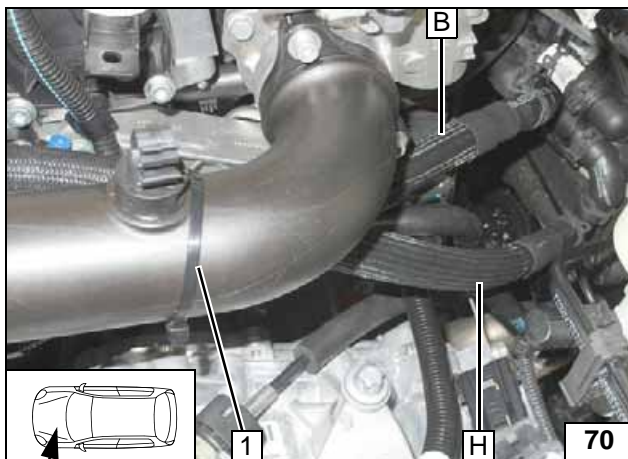


- 1 Hose on heat exchanger outlet/engine inlet
- 2 Coupling heat exchanger outlet

Installing hose on heat exchanger outlet/engine inlet

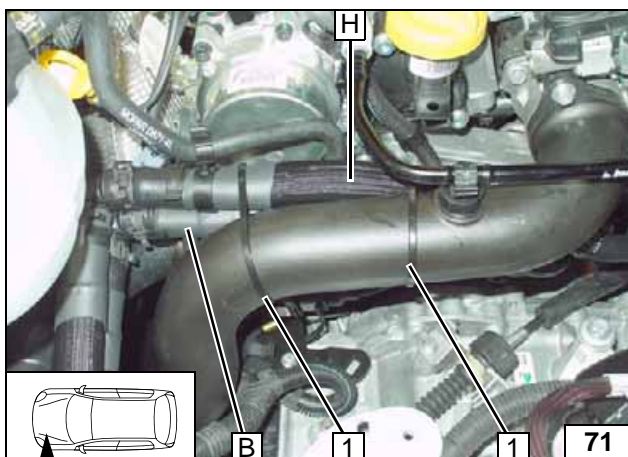


Installing hose B and H



- 1 Cable tie around charge-air tube and hoses B and H

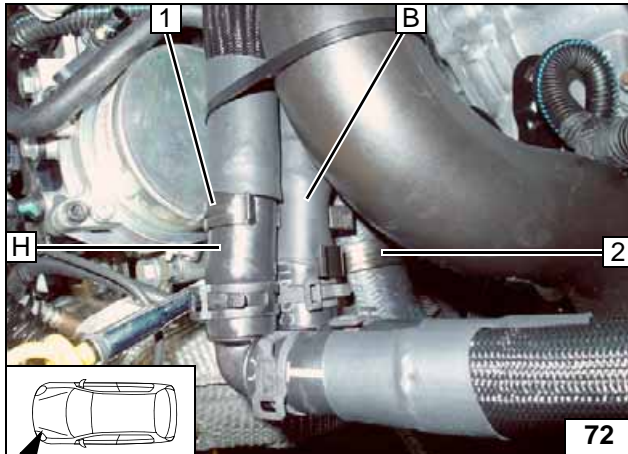
Routing in engine compartment



- 1 Cable tie around charge-air tube and hoses B and H [2x]

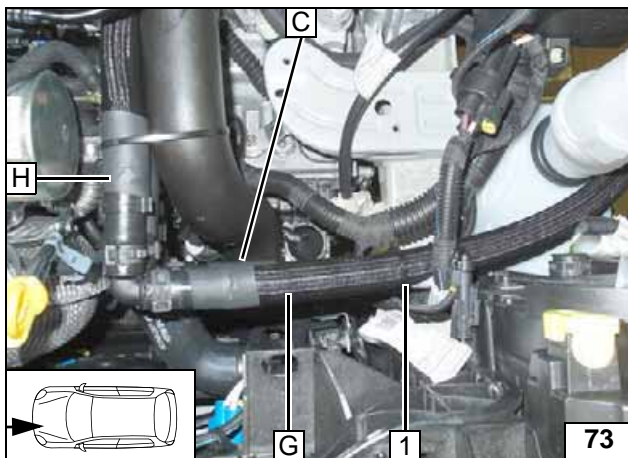
Routing in engine compartment





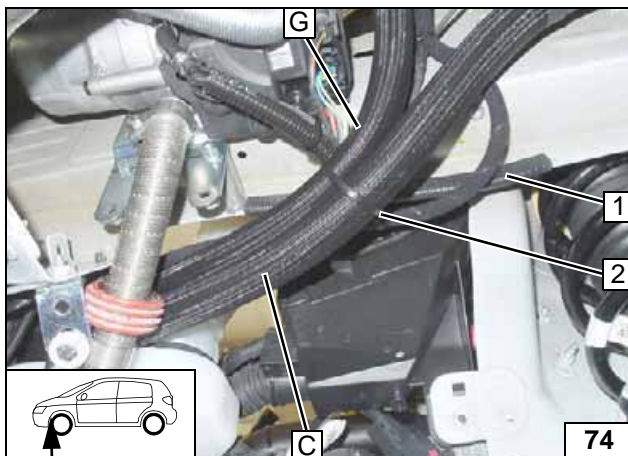
- 1 23-25mm hose bracket between hoses **B** and **H**
- 2 25-37mm hose bracket between hoses **B** and original vehicle hose

Installing hose bracket



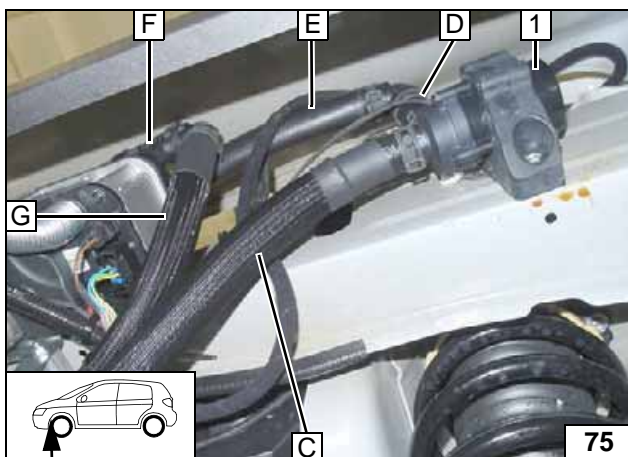
- 1 Cable tie

Routing in engine compartment



- 1 Edge protection
- 2 Cable tie

Routing in wheel well

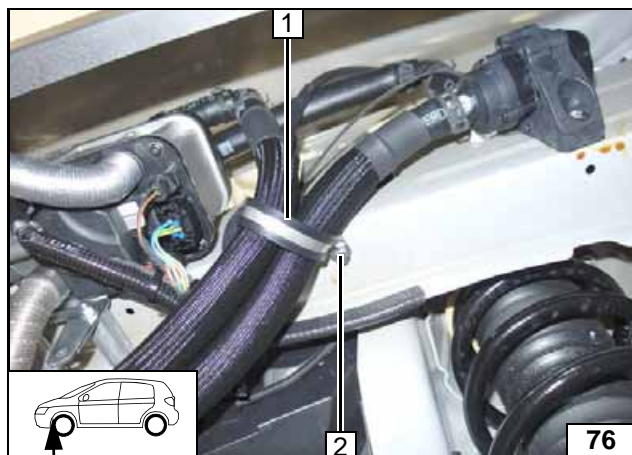


Fill hoses **C** and **G** with coolant before installation.

- 1 Circulating pump

Connecting heater

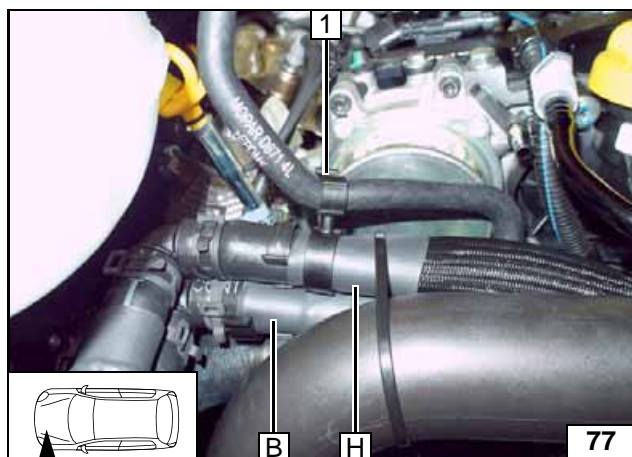




Align hoses. Ensure sufficient distance from neighbouring components, correct if necessary.

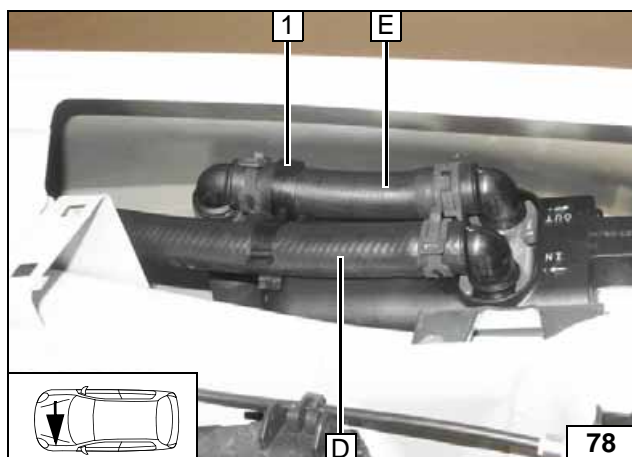
- 1 48mm dia. clamp
- 2 M6x20 bolt, spring lockwasher

**Installing clamp**



- 1 13-22mm hose bracket between original vehicle hose and hose H

**Installing hose bracket**

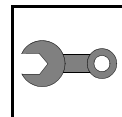


Align hoses. Ensure sufficient distance from neighbouring components, correct if necessary.

- 1 Hose bracket



**Installing hose bracket**



**Final Work**



Reassemble the components in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Insulate and tie back loose lines. Only use manufacturer-approved coolant. Spray the heater components with anti-corrosion wax (Tectyl 100K).

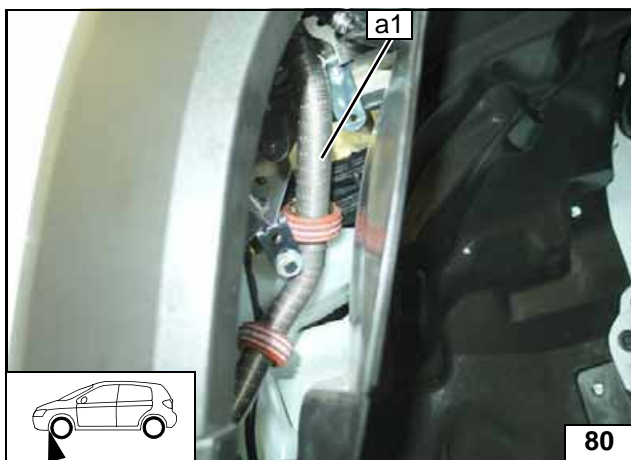
- **Connect the battery.**
- **Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.**
- **Program MultiControl CAR, teach Telestart transmitter.**
- **Make settings on A/C control panel according to the 'Operating Instructions'.**
- **Place the 'Switch off parking heater before refuelling' caution label near the filler neck.**
- **For initial startup and function check, please see installation instructions.**



Align exhaust pipe **a2** with the centre of the hole and flush with the bumper trim. Ensure sufficient distance from neighbouring components, correct if necessary.



**Aligning exhaust pipe a2**

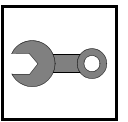


Ensure sufficient distance between exhaust pipe **a1** and neighbouring components, correct if necessary!

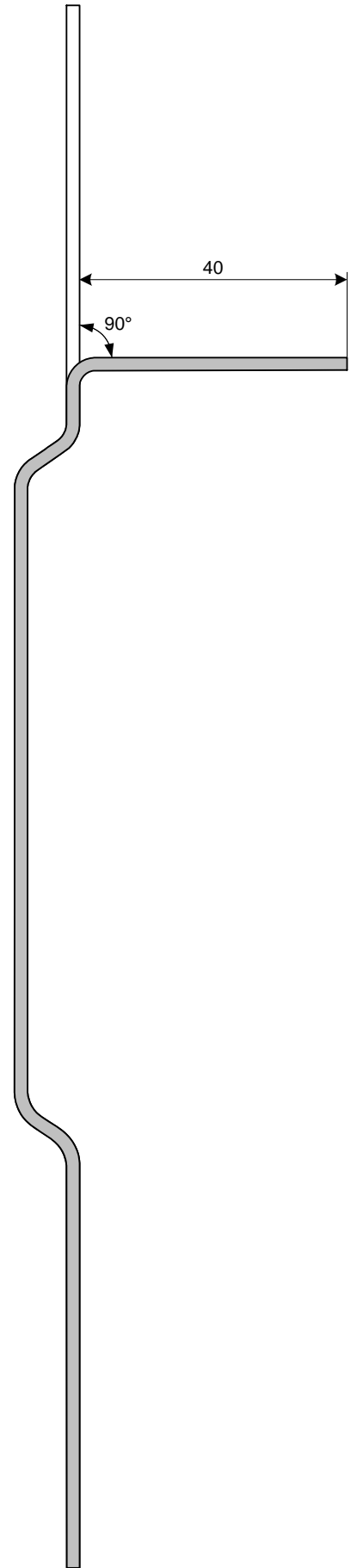
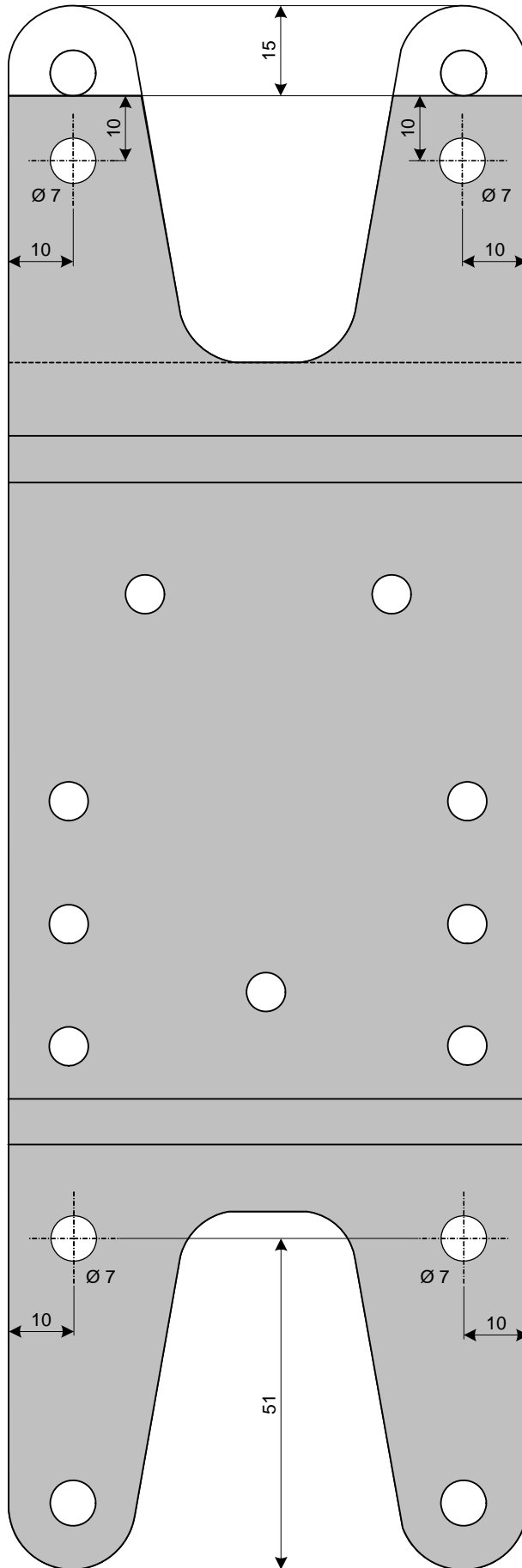


**Controlling exhaust pipe seating a1**

Webasto Thermo & Comfort SE  
 Postfach 1410  
 82199 Gilching  
 Germany  
 Internet: [www.webasto.com](http://www.webasto.com)  
 Technical Extranet:  
<http://dealers.webasto.com>



Template for Bracket



100mm



Scale 1:1

Compare size of print-out with dimension lines.  
Allowed tolerance a maximum of 2%.

Set the printer settings to 'no margin' or 'minimise margins' and 100% of the normal size.

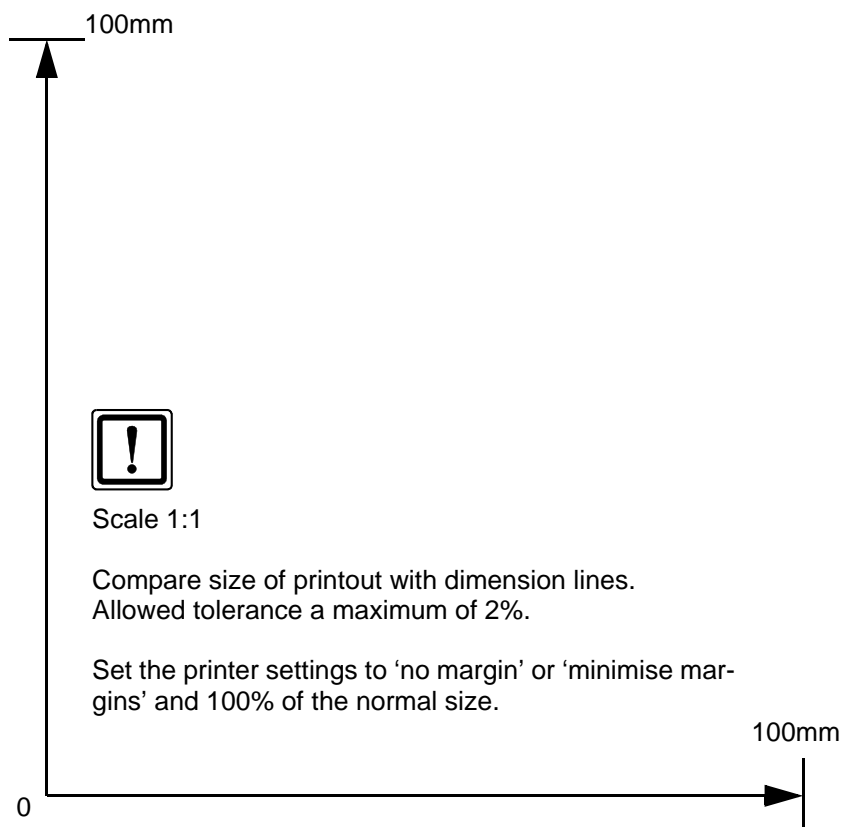
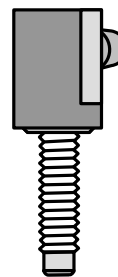
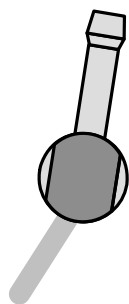
0

100mm





### Template for Fuel Standpipe



### Operating Instructions for Manual A/C

Please remove page and add to the vehicle operating instructions.

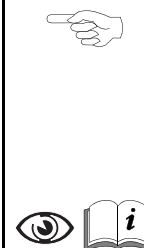
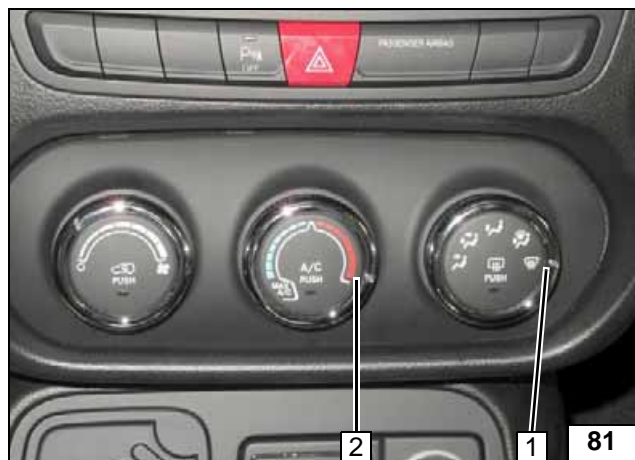
**Note:**  
We recommend matching the heating time to the driving time.  
Heating time = driving time

**Example:**  
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

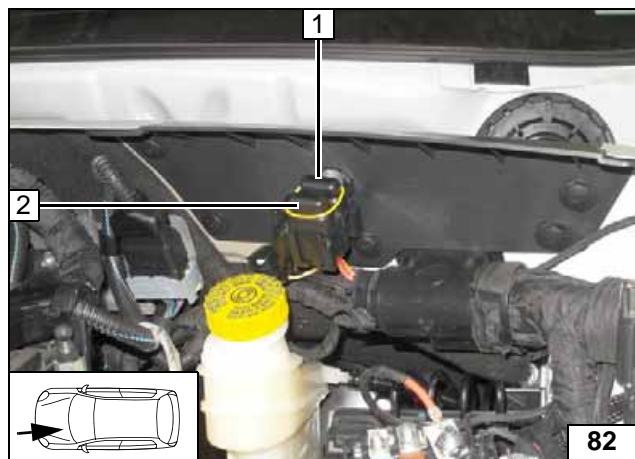
Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation.  
For instructions on deactivation, please refer to the operating instructions of the vehicle.

Before parking the vehicle, make the following settings:

- 1 Air outlet to windscreen
- 2 Set temperature to 'max.'

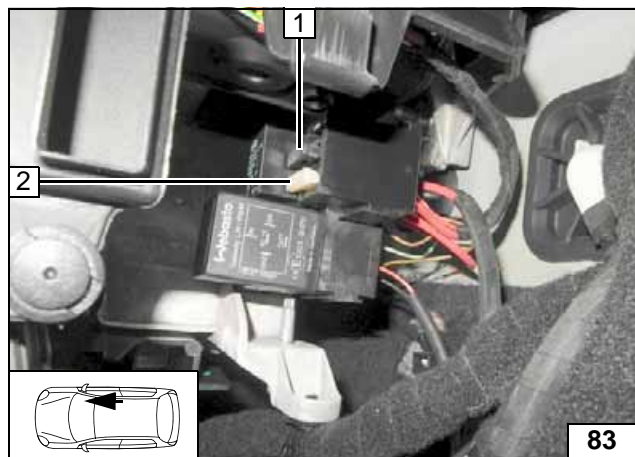


A/C control panel



- 1 30A passenger compartment main fuse F2
- 2 20A heater fuse F1

Engine compartment fuses



- 1 1A fuse F3 of heater control
- 2 25A fan fuse F4

Passenger compartment fuses



## Operating Instructions for Automatic A/C

Please remove page and add to the vehicle operating instructions.

**Note:**

We recommend matching the heating time to the driving time.  
Heating time = driving time

**Example:**

For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation.

For instructions on deactivation, please refer to the operating instructions of the vehicle.

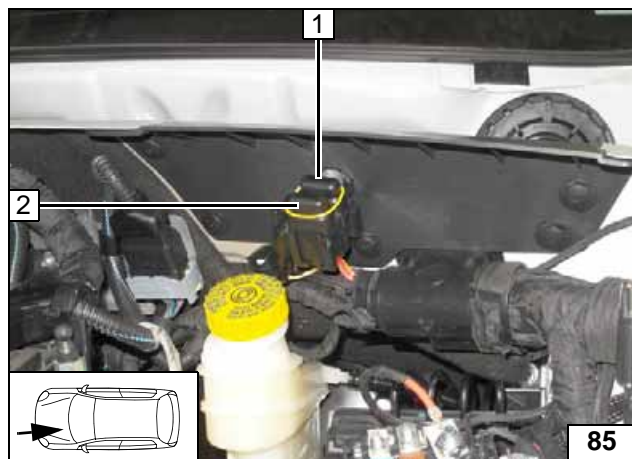
Before parking the vehicle, make the following settings:



- 1 Set temperature to 'HI'
- 2 Air outlet to windscreen

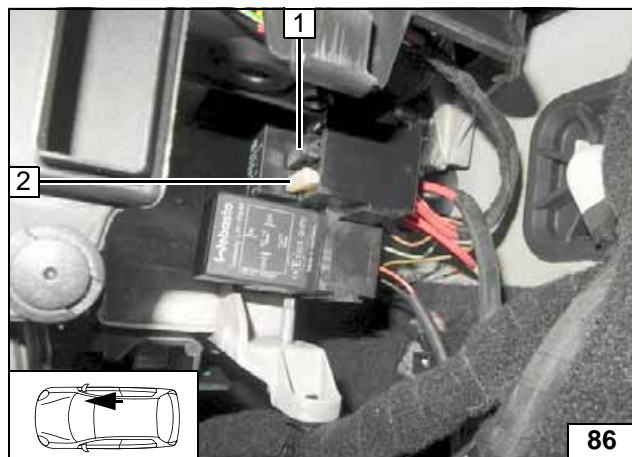


**A/C control panel**



- 1 30A passenger compartment main fuse F2
- 2 20A heater fuse F1

**Engine compartment fuses**



- 1 1A fuse F3 of heater control
- 2 25A fan fuse F4

**Passenger compartment fuses**

