



Air Heater

Air Top Evo 40 Air Heater



Installation Documentation Ford Transit Custom

Validity

Manufacturer	Model	Type	EG BE No. / ABE
Ford Transit	Transit Custom van	FCC	e1 * 2007 / 46 * 1005 * ...
Ford Transit	Transit Custom	FAC	e11 * 2007 / 46 * 0676 * ...

Motorisation	Fuel	Transmission type	Output in kW	Displacement in cm ³	Engine code
2.2 TDCi	Diesel	6-speed SG	74	2198	DRFA
2.2 TDCi	Diesel	6-speed SG	74	2198	DRFB
2.2 TDCi	Diesel	6-speed SG	74	2198	DRFC
2.2 TDCi	Diesel	6-speed SG	74	2198	DRFD
2.2 TDCi	Diesel	6-speed SG	74	2198	DRFF
2.2 TDCi	Diesel	6-speed SG	92	2198	CYFA
2.2 TDCi	Diesel	6-speed SG	92	2198	CYFB
2.2 TDCi	Diesel	6-speed SG	92	2198	CYFC
2.2 TDCi	Diesel	6-speed SG	92	2198	CYFD
2.2 TDCi	Diesel	6-speed SG	92	2198	CYFF
2.2 TDCi	Diesel	6-speed SG	114	2198	CVR5

From model year 2010
Left-hand drive vehicle

Verified equipment variants: Van with partition wall
 Front passenger twin seat

Not verified: Passenger compartment monitoring
 Single front passenger's seat

Total installation time: approx. 9 hours

Ford Transit Custom

Table of Contents

Validity	1	Combustion Air	14
Necessary Components	2	Exhaust Gas	15
Installation Overview	2	Fuel	16
Information on Total Installation Time	2	Hot Air in Vehicles without Partition Wall	19
Information on Operating and Installation Instructions	3	Hot Air in Vehicles with Partition Wall	22
Information on Validity	4	Assembling Air Intake Pipe	27
Technical Information	4	Final Work	28
Preliminary Work	5	Fuel Standpipe Template	29
Heater Installation Location	5	Heater Template	30
Preparing Installation Location	6	Operating Instructions	31
Preparing Heater	7		
Installing Heater	8		
Electrical System	10		
Heater Control Connection Diagram	12		
Smart-/ MultiControl HD	13		
ThermoCall Option	13		

Necessary Components

- Basic delivery scope of Air Top Evo 40 in accordance with price list
- Installation kit for Ford Transit Custom 2010 Air Top Evo 40 Diesel: **1324768A**
- Additional heater control required, choice of control in consultation with the end customer in accordance with price list :
 - Heater control Smart-/ MultiControl HD: **see price list**
 - In case of Smart-/ MultiControl HD installation: MultiControl installation frame: **9030077_**
 - Heater control ThermoCall: **see price list**
 - Bag for external temperature sensor (for temperature control in cargo space): **93205_**

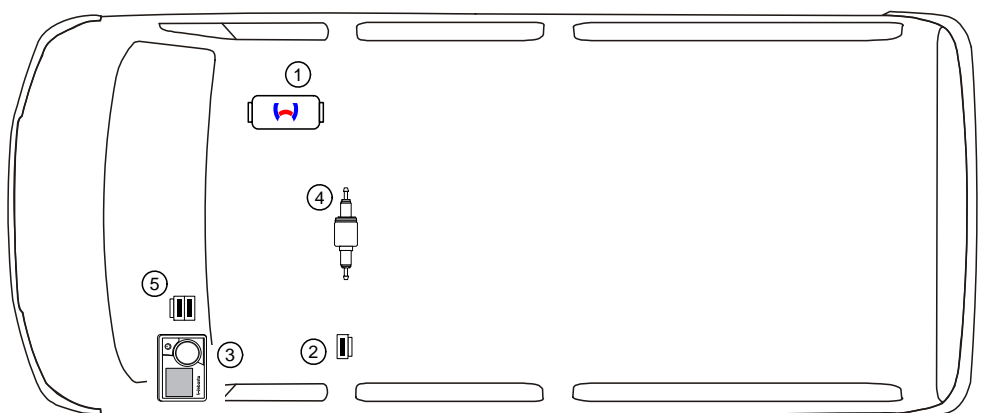
Installation instructions:

- Arrange for the vehicle to be delivered with the tank only about ¼ full.
- The installation location of the push button should be confirmed with the end customer in case of ThermoCall.
- The installation location of the external temperature sensor for the cargo space temperature

Installation Overview

Legend:

1. Heater
2. Main fuse
3. SmartControl HD/ MultiControl HD
4. Metering pump
5. Heater, heater control fuses



Information on Total Installation Time

The total installation time includes the time needed for mounting and demounting the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater.

The total installation time may vary for vehicle equipment other than provided.

Information on Operating and Installation Instructions

1 Important information (not complete)

1.1 Installation and repair



The improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.



To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.



Installation and repair may ONLY be carried out by persons trained and certified in a Webasto training course. NEVER try to install or repair Webasto heating or cooling systems if you have not completed a Webasto training course, you do not have the necessary technical skills and you do not have the technical documentation, tools and equipment available to ensure that you can complete the installation and repair work properly.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

1.2 Operation

To ensure safe operation, we recommend having the heater checked every two years by an authorised Webasto dealer, especially when used over a long period and/or under extreme environmental conditions.

Do not operate the heater in closed rooms due to the danger of poisoning and suffocation.

Always switch off the heater before refuelling.

The heater may only be used with the prescribed fuel Diesel (DIN EN 590) or petrol (DIN EN 228).

The heater may not be cleaned with a high-pressure cleaner.

1.3 Please note

ALWAYS follow all Webasto installation and operating instructions and observe all warnings.

To become familiar with and understand all functions and properties of the heater, the operating instructions must be read carefully and observed at all times.

For proper, safe installation and repair work, the installation instructions with all warnings and safety information must be carefully read and observed at all times. Please always contact a workshop authorised by Webasto for all installation and repair work.

Important

Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.

This liability exclusion particularly applies to improper installations and repairs, installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.

The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components must audibly snap into place during assembly.

Sharp edges should be fitted with rub protection. Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K).

Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components!

The initial startup is to be executed with the Webasto Thermo Test Diagnosis.

When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted.

2 Statutory regulations governing installation

Guidelines	AT 40
Heating Directive ECE R122	E1 00 0385
EMC Directive ECE R10	E1 03 5529

NOTE

The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

IMPORTANT

Failure to follow the installation instructions will result in the invalidation of the type approval for the heater and therefore invalidation of the general **homologation of the vehicle**.

Note

The heater is licensed in accordance with paragraph 19, section 3, No. 2b of the StVZO (German Road Traffic Licensing Authority).

2.1 Excerpt from ECE regulation 122 (heating system) paragraph 5 for the installation of the heater

Beginning of excerpt.

ANNEX VII

REQUIREMENTS FOR COMBUSTION HEATERS AND THEIR INSTALLATION

1. GENERAL REQUIREMENTS

1.7.1./ 7.1. (Annex 7) A clearly visible tell-tale in the operator's field of view shall inform when the combustion heater is switched on or off.

2. / 5.3. VEHICLE INSTALLATION REQUIREMENTS

2.1. / 5.3.1. (Part I) Scope

2.1.1. / 5.3.1.1 (Part I) Subject to paragraph 2.1.2. combustion heaters shall be installed according to the requirements of this Annex.

2.1.2. / 5.3.1.2 (Part I) Vehicles of category O having liquid fuel heaters are deemed to comply with the requirements of this Annex.

2.2. / 5.3.2. (Part I) Positioning of heater

2.2.1. / 5.3.2.1. (Part I) Body sections and any other components in the vicinity of the heater must be protected from excessive heat and the possibility of fuel or oil contamination.

2.2.2. / 5.3.2.2. (Part I) The combustion heater shall not constitute a risk of fire, even in the case of overheating. This requirement shall be deemed to be fulfilled if the installation ensures an adequate distance to all parts and suitable ventilation, by the use of fire resistant materials or by the use of heat shields.

2.2.3. / 5.3.2.3. (Part I) In the case of M2 and M3 vehicles, the heater must not be positioned in the passenger compartment. However, an installation in an effectively sealed envelope which also complies with the conditions in paragraph 2.2.2 / Subsection 5.3.2.2. (Part I) may be used.

2.2.4. / 5.3.2.4. (Part I) The label referred to in paragraph 1.4 / Annex 7 Subsection 1.4 or a duplicate, must be positioned so that it can be easily read when the heater is installed in the vehicle.

2.2.5. / 5.3.2.5. (Part I) Every reasonable precaution should be taken in positioning the heater to minimise the risk of injury and damage to personal property.

2.3. / 5.3.3. (Part I) Fuel supply

2.3.1. / 5.3.3.1. (Part I) The fuel filler must not be situated in the passenger compartment and must be provided with an effective cap to prevent fuel spillage.

2.3.2. / 5.3.3.2. (Part I) In the case of liquid fuel heaters, where a supply separate to that of the vehicle is provided, the type of fuel and its filler point must be clearly labelled.

2.3.3. / 5.3.3.3. (Part I) A notice, indicating that the heater must be shut down before refuelling, must be affixed to the fuelling point. In addition a suitable instruction must be included in the manufacturer's operating manual.

2.4. / 5.3.4. (Part I) Exhaust system

2.4.1. / 5.3.4.1. (Part I) The exhaust outlet must be located so as to prevent emissions from entering the vehicle through ventilators, heated air inlets or opening windows.

2.5. / 5.3.5. (Part I) Combustion air inlet

2.5.1. / 5.3.4.1. (Part I) The air for the combustion chamber of the heater must not be drawn from the passenger compartment of the vehicle.

2.5.2. / 5.3.5.2. (Part I) The air inlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

2.6. / 5.3.6. (Part I) Heating air inlet

2.6.1. / 5.3.6.1. (Part I) The heating air supply may be fresh or recirculated air and must be drawn from a clean area not likely to be contaminated by exhaust fumes emitted either by the propulsion engine, the combustion heater or any other vehicle source.

2.6.2. / 5.3.6.2. (Part I) The inlet duct must be protected by mesh or other suitable means.

2.7. / 5.3.7. (Part I) Heating air outlet

2.7.1. / 5.3.7.1. (Part I) Any ducting used to route the hot air through the vehicle must be so positioned or protected that no injury or damage could be caused if it were to be touched.

2.7.2. / 5.3.7.2. (Part I) The air outlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

End of excerpt.

In multilingual versions the German language is binding.

Ford Transit Custom

Information on Validity

This installation documentation applies to Ford Transit Custom Diesel vehicles - for validity, see page 1 - from model year 2010 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this 'installation documentation'.

Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

Technical Information

Special Tools

- Torque wrench for 2.0 - 10 Nm
- Webasto flattening tool, Ident. No.: 1319729A
- 81mm dia., 84mm dia. circle bit
- Automatic wire stripper, 0.2 - 6mm²
- Crimping pliers for cable lug / tab connector, 0.5 - 6mm²
- Metric thread-setter kit
- Deep-hole marker
- Webasto Thermo Test Diagnosis with current software

Dimensions

- All dimensions are in mm.

Tightening torque values

- Tightening torque of M6 heater nuts = 6 Nm +1 Nm!
- Tighten bolt connections in accordance with manufacturer's instructions or in accordance with state-of-the-art technology.















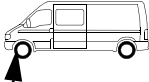
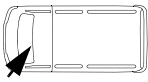

Installing heater

- A seal must be fitted between heater and body and replaced prior to every installation.

Explanatory Notes on Document

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps.

Special features are highlighted using the following symbols:

Mechanical System		Specific risk of damage to components.	
Electrical System		Specific risk due to electrical voltage.	
Heating Air		Specific risk of injury or fatal accidents.	
Combustion Air		Specific risk of fire or explosion.	
Fuel		Reference to manufacturer's vehicle-specific documents or to the installation instructions of Webasto components	 
Exhaust Gas		Reference to a special technical feature.	
Software		The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.	 
		Tightening torque according to the manufacturer's vehicle-specific documents.	

Ford Transit Custom

Preliminary Work

Vehicle

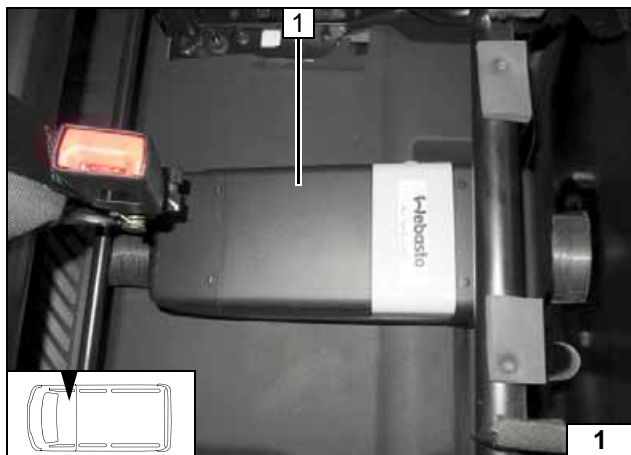
- Open the fuel tank cap, ventilate the fuel tank.
- Close the fuel tank cap again.
- Disconnect the battery.
- Remove the driver's seat.
- Expose the battery.
- Fold up or remove the seating surface of the front passenger's seat (depends on the vehicle equipment).
- Remove the front passenger's seat trim on the left (only on vehicles with a partition wall).
- Remove the heat guard plate of the exhaust system.
- Remove the lateral instrument panel trim on the left side.
- Remove the trim / bottle holder on the left.
- Remove the B-pillar trim on the left.
- Remove the entrance trim on the left.

Only carry out the following steps during the corresponding installation sequence:

- Remove the fuel tank according to the manufacturer's instructions.

Heater

- Remove years that do not apply from the type and duplicate label.
- Attach the duplicate label (type label) visibly in the appropriate place in the engine compartment.



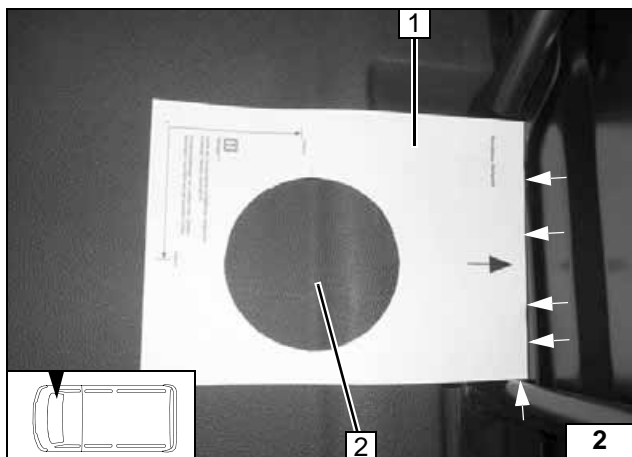
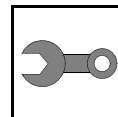
Heater Installation Location

The figure shows a vehicle without a partition wall!

- 1 Heater



Installation location



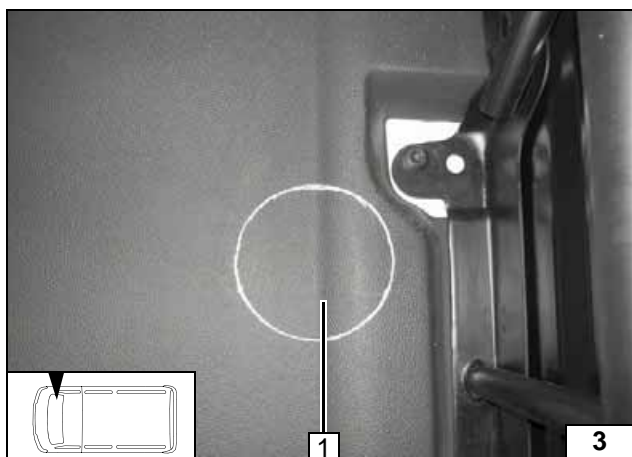
Preparing Installation Location

Cut out heater template 1, apply and align with the markings.

2 Copy hole pattern



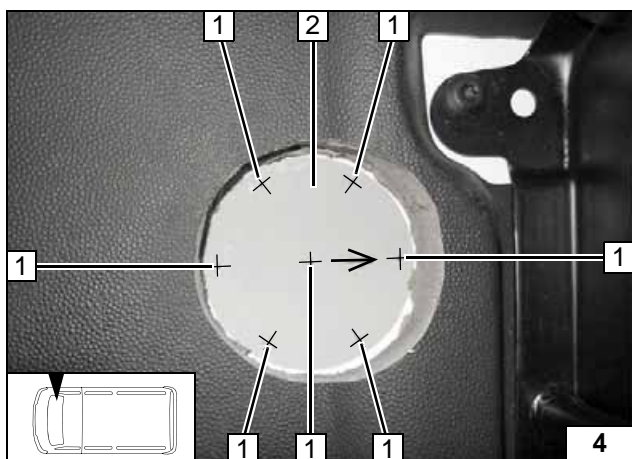
Copying hole pattern



Remove template. Cut out floor covering 1 using a sharp tool.



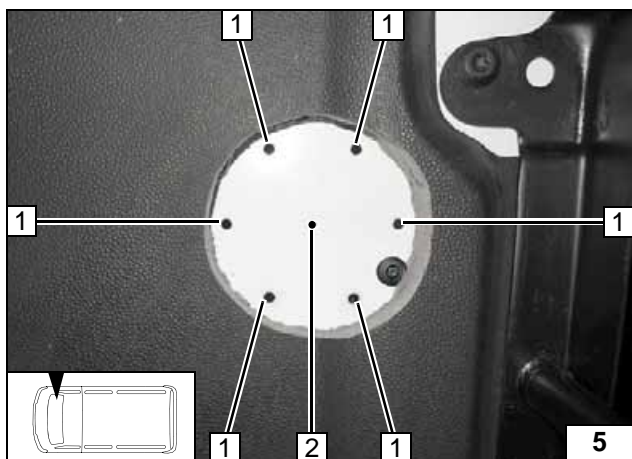
Cutting out floor covering



Place cut out drilling template 2 in the centre of the hole, align with the front in the direction of the arrow and secure to prevent slipping. Copy hole pattern 1 [7x] with a centre punch on the underbody.



Copying hole pattern

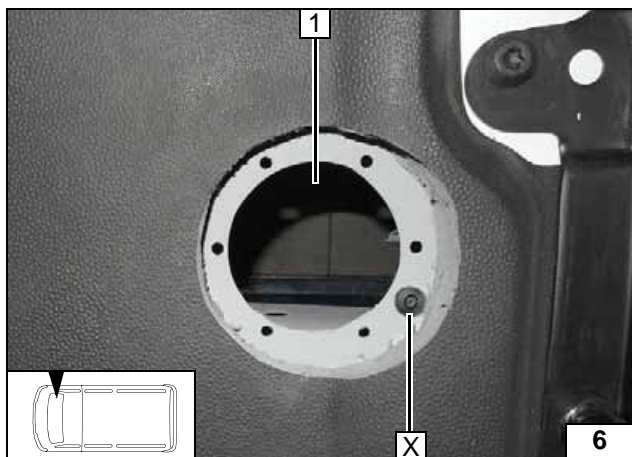
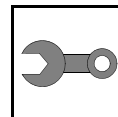


Remove drilling template.

- 1 7 mm dia. holes [6x]
- 2 3 mm dia. holes



Holes in underbody



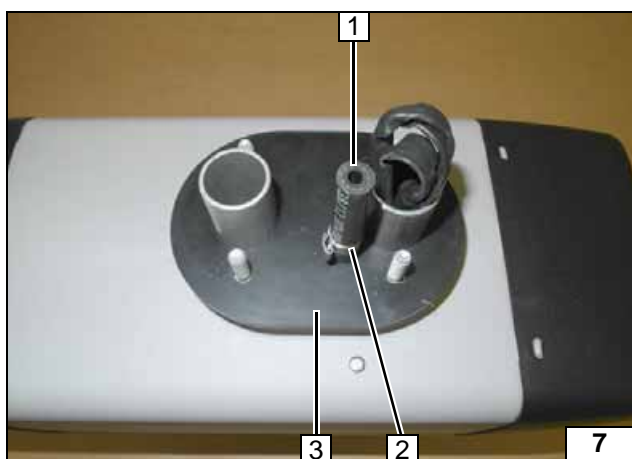
Make a 95 mm dia. hole with the core bit. Apply corrosion protection.

- 1 Drill out 3 mm hole to 95 mm

X =



Hole in underbody



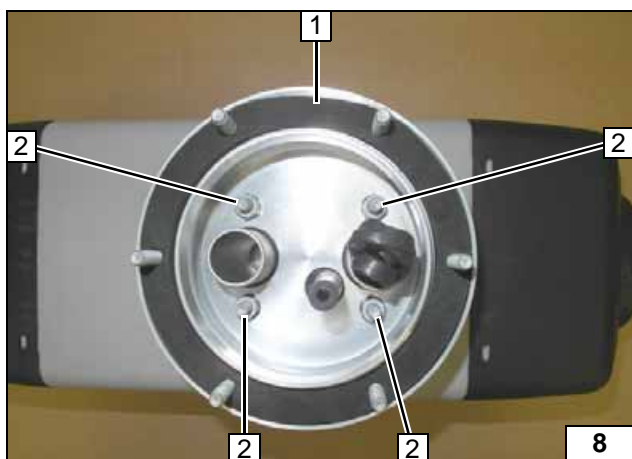
Preparing Heater

Mount base seal 3 onto the stud bolts.

- 1 Hose section
- 2 10 mm dia. clamp

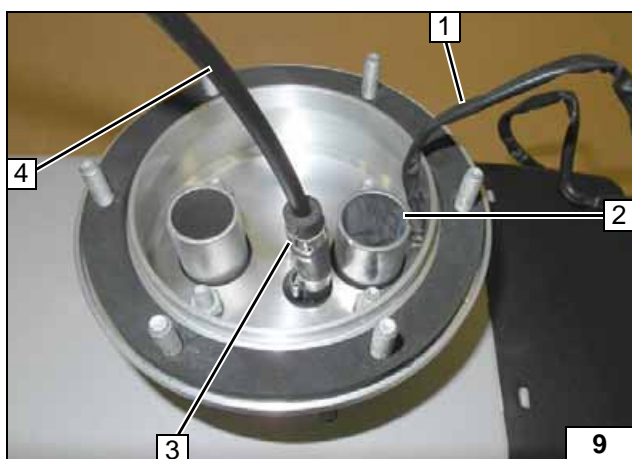


Preparing Heater



- 1 Adapter upper section with sealing ring
- 2 Spring lockwasher, M6 [4x] flanged nut on stud bolt

Assembling adapter upper section

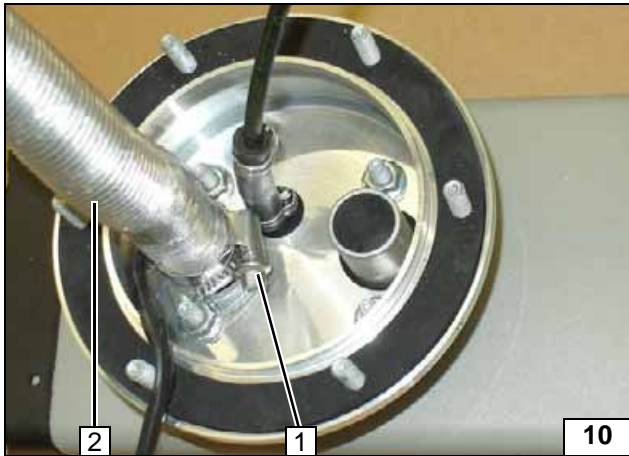
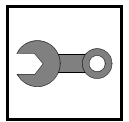


Pull wiring harness 1 out of air intake connection piece and position in the slot at position 2.

- 3 10 mm dia. clamp, position lock
- 4 Fuel line

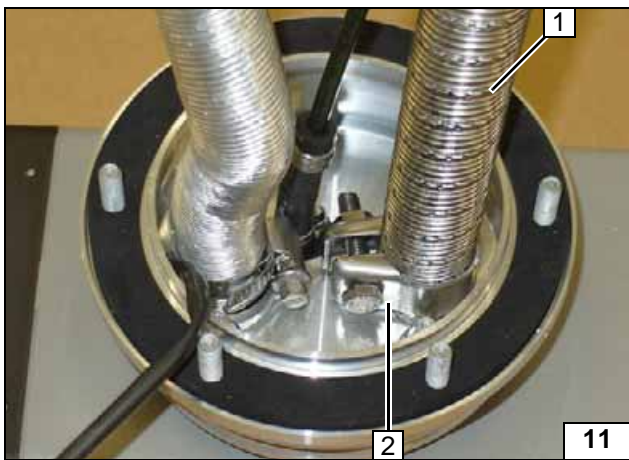


Installing fuel line



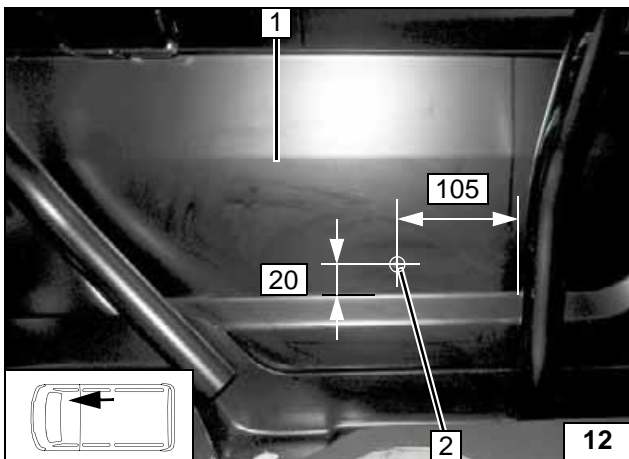
- 1 Position 24-27 mm dia. clamp and lock
- 2 Combustion air pipe

Installing combustion air pipe



- 1 Exhaust pipe
- 2 Position hose clamp and lock

Installing exhaust pipe



Preparing Air Intake

- 1 Front passenger's seat trim on the right
- 2 95 mm dia. hole

Hole in front passenger's seat trim on the right

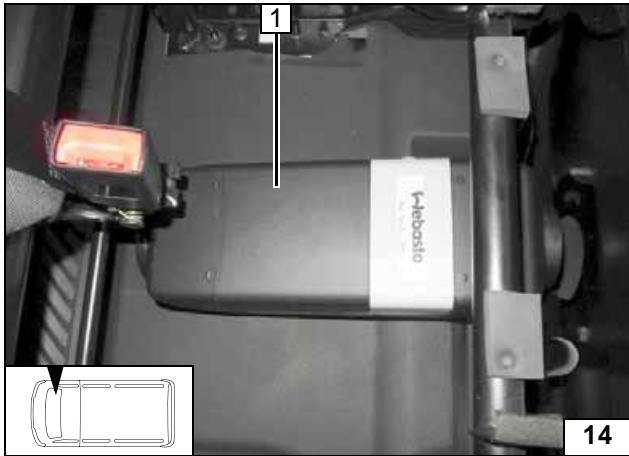


Installing Heater

Route wiring harness for metering pump 1, combustion air pipe 2, fuel line 3 and exhaust pipe 4 down through 95 mm dia. hole.



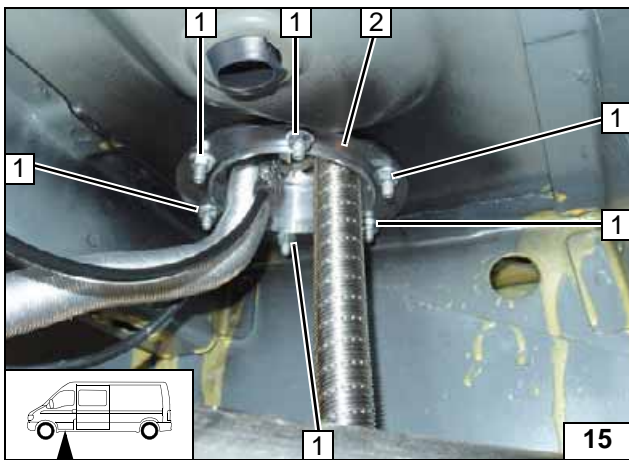
Installing heater



Insert heater 1 with stud bolts in 7 mm dia. holes.



Positioning heater



- 1 M6 [6x] flanged nut on original vehicle stud bolt
- 2 Adapter lower section

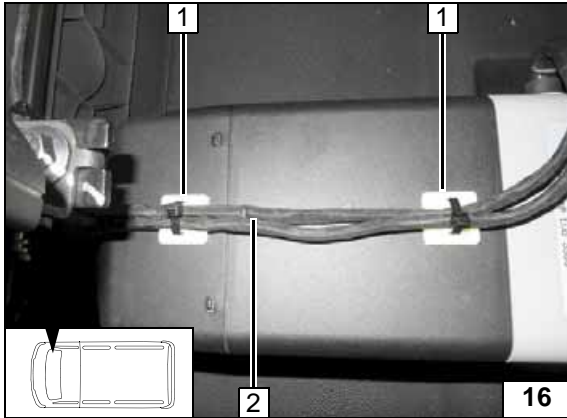
Installing heater



Electrical System

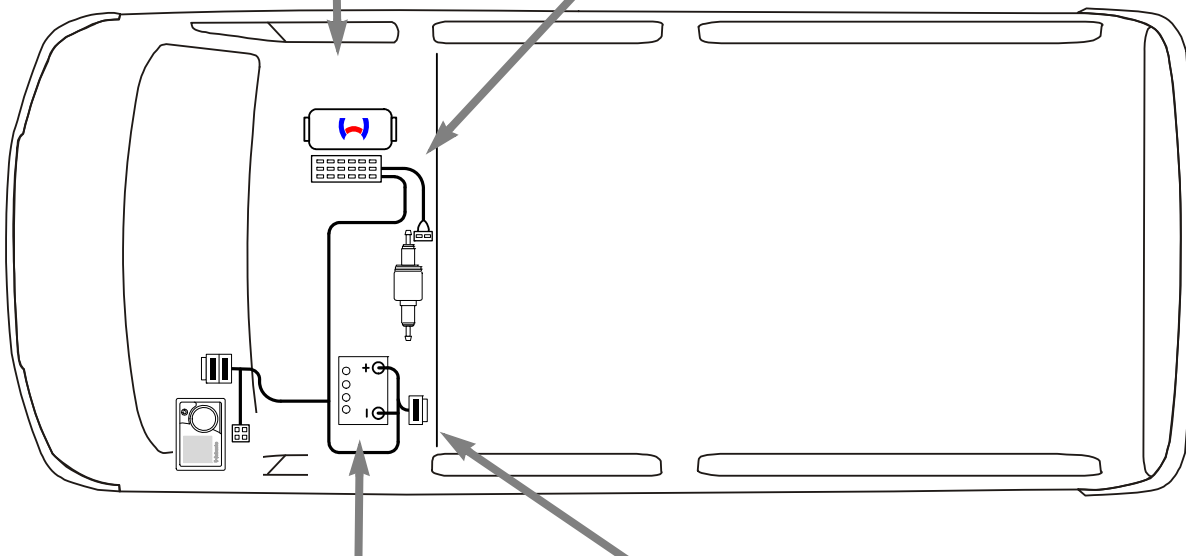
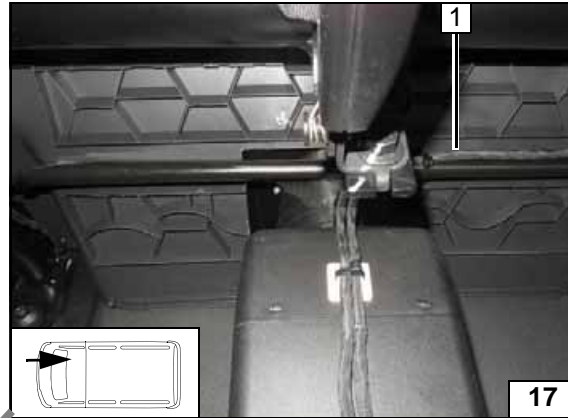
Wiring harness routing

- 1 Adhesive base, cable tie [2x]
- 2 Wiring harnesses of heater control and power supply

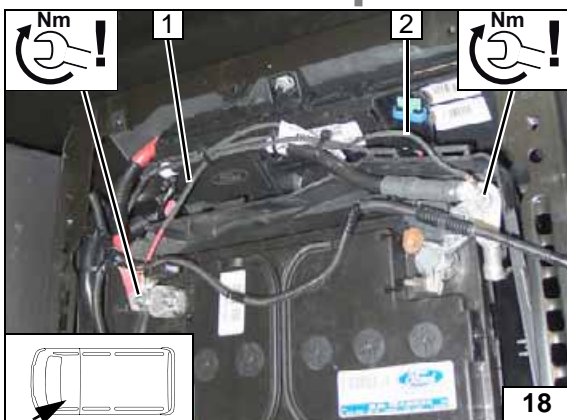


Wiring harness routing

- 1 Route the wiring harness for the heater control up along the left B-pillar and on to the heater control installation location; route the power supply wiring harness to the battery.

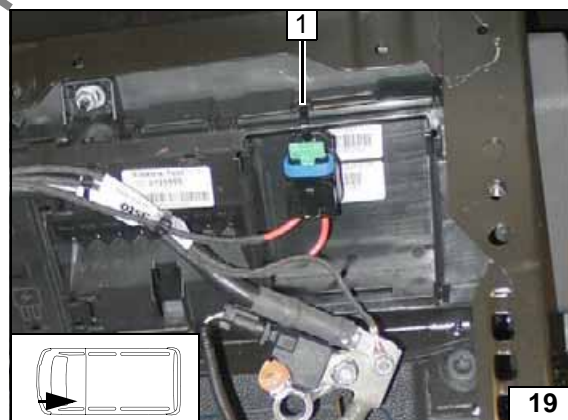


Wiring harness routing diagram



Positive and earth wire

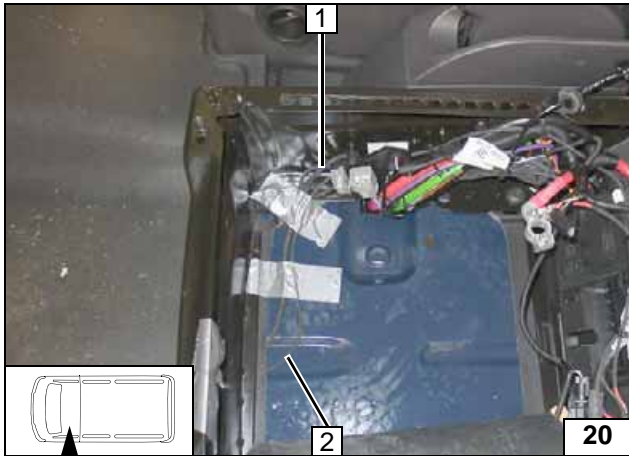
- 1 Positive wire, cable lug on positive battery terminal
- 2 Earth wire, cable lug to negative battery terminal



Fuse holder assembly

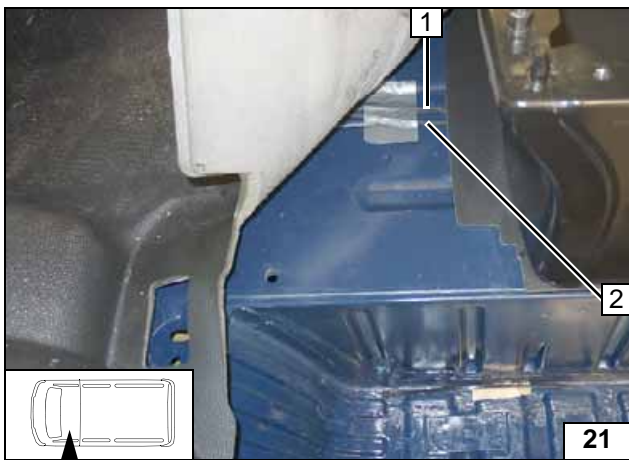
- 1 Affix main fuse holder retaining plate to the battery box using a cable tie





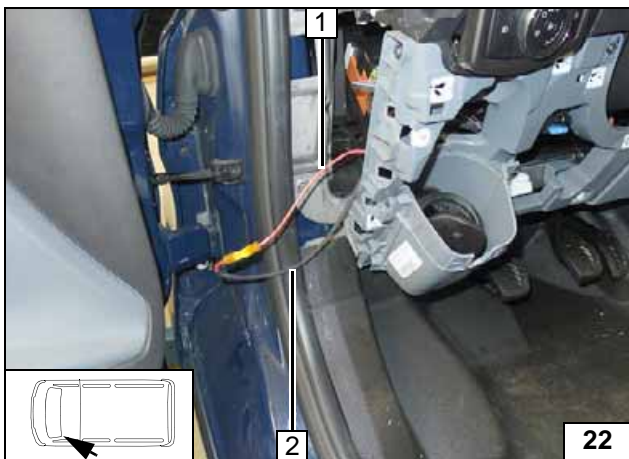
- 1 Heater wiring harness
- 2 Main fuse positive wire

Routing wiring harness



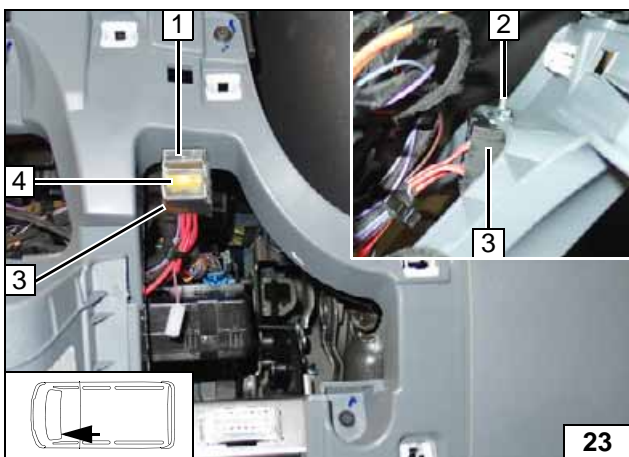
- 1 Heater wiring harness
- 2 Main fuse positive wire

Routing wiring harnesses



- 1 Fuse holder positive wire
- 2 Main fuse positive wire

Connecting positive wire



- 1 1A heater fuse F3
- 2 5mm dia. hole, M4x16 countersunk head screw, large diameter washer, nut
- 3 Retaining plate with fuse holder
- 4 20A heater fuse F1

Installing fuse holder



Installing
SmartControl/
MultiControl HD

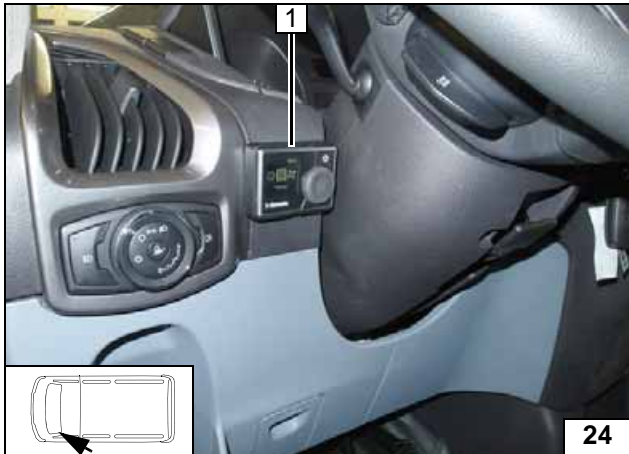


Installing
receiver

Installing
aerial

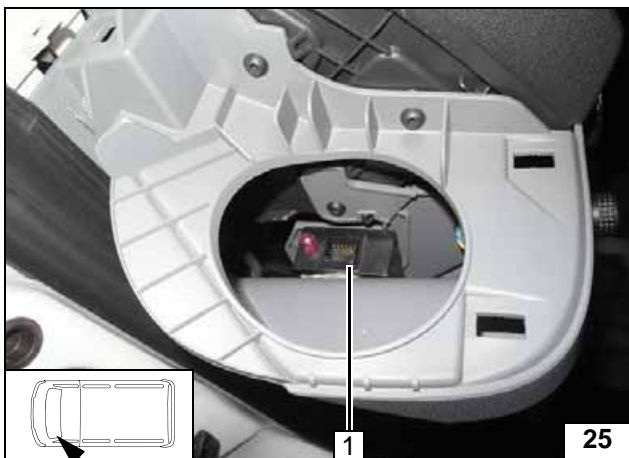
Smart-/ MultiControl HD

- 1 Installation frame

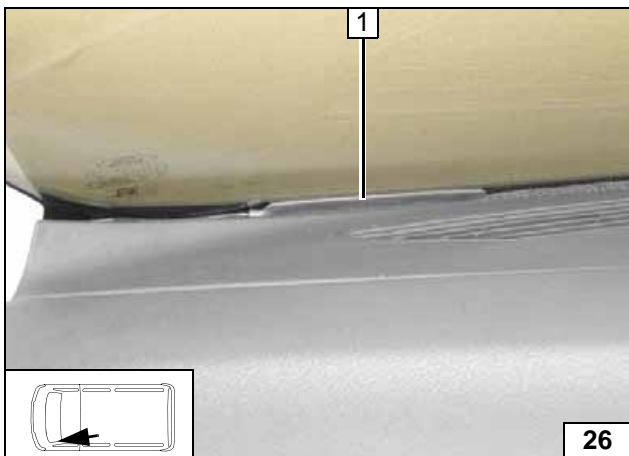


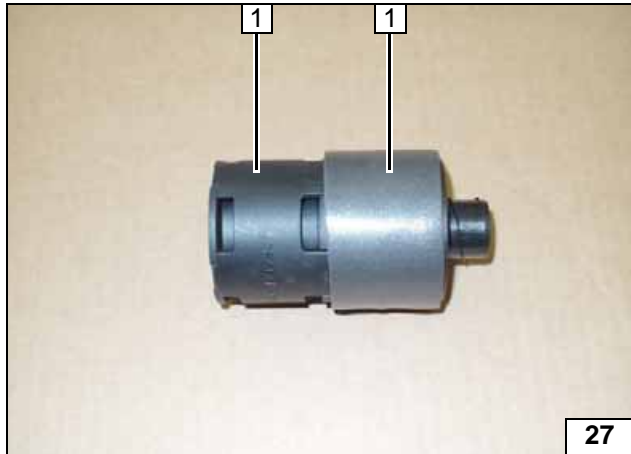
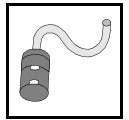
ThermoCall Option

Fasten receiver 1 with double-sided adhesive tape.



- 1 Aerial (optional)

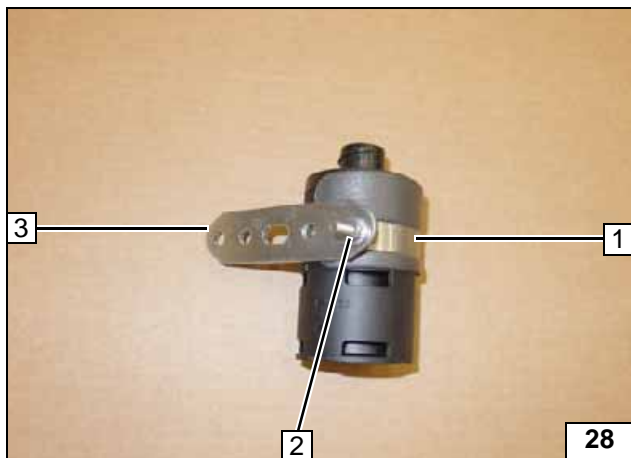




Combustion Air

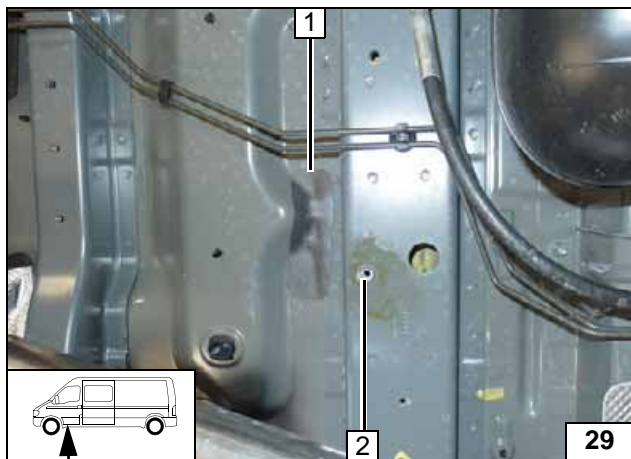
- 1 Silencer
- 2 Self-adhesive foam

Preparing silencer



- 1 51 mm dia. clamp
- 2 M5x16 bolt, flanged nut
- 3 Perforated bracket

Premounting silencer



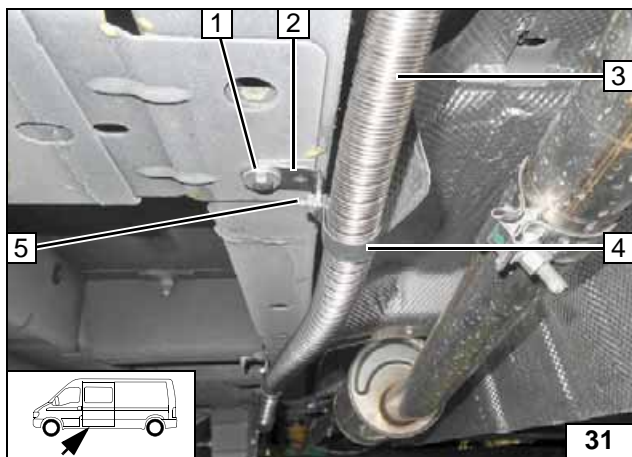
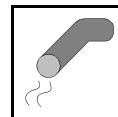
- 1 Self-adhesive foam
- 2 Drill out original vehicle hole to 9mm dia.; insert rivet nut

Installing rivet nut



- 1 M6x20 bolt, spring lockwasher
- 2 Combustion air pipe

Installing combustion air pipe



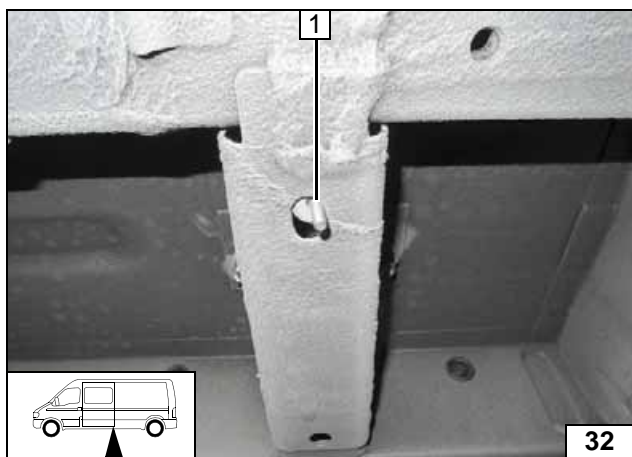
Exhaust Gas

Drill out original vehicle hole at position 1 to 9.1 mm dia. and insert rivet nut.

- 1 M6x20 bolt, spring lockwasher, large diameter washer
- 2 Angle bracket
- 3 Exhaust pipe
- 4 P-clamp
- 5 M6x20 bolt, flanged nut



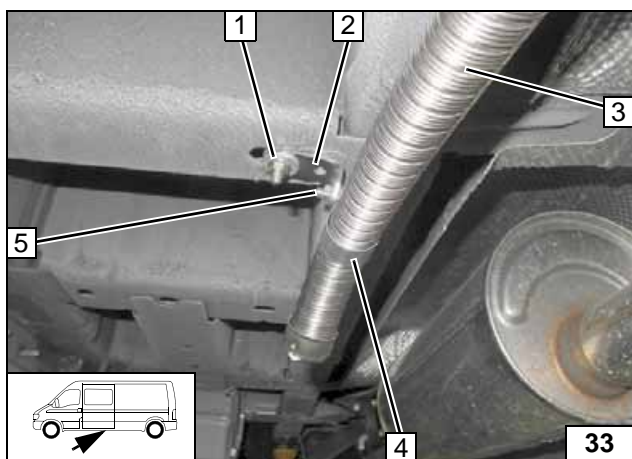
Attaching exhaust pipe



Position M6x20 bolt and large diameter washer 1 in existing oblong hole.

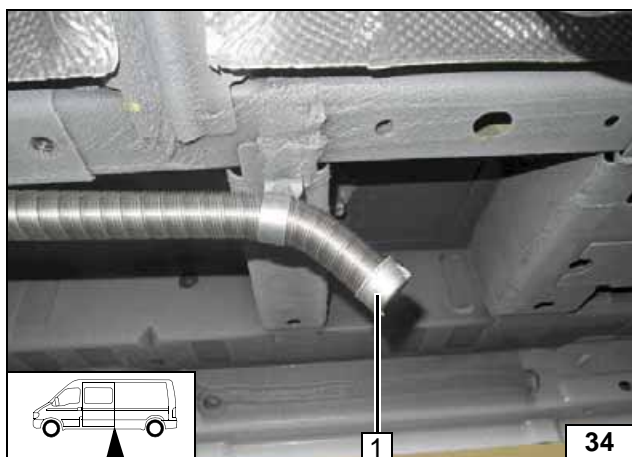


Inserting bolt



- 1 M6 flanged nut
- 2 Angle bracket
- 3 Exhaust pipe
- 4 P-clamp
- 5 M6x16 bolt, flanged nut

Installing exhaust pipe

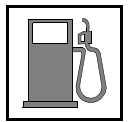


Ensure sufficient distance from neighbouring components, correct if necessary.

- 1 Exhaust pipe



Aligning exhaust end section



Fuel

CAUTION!

Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

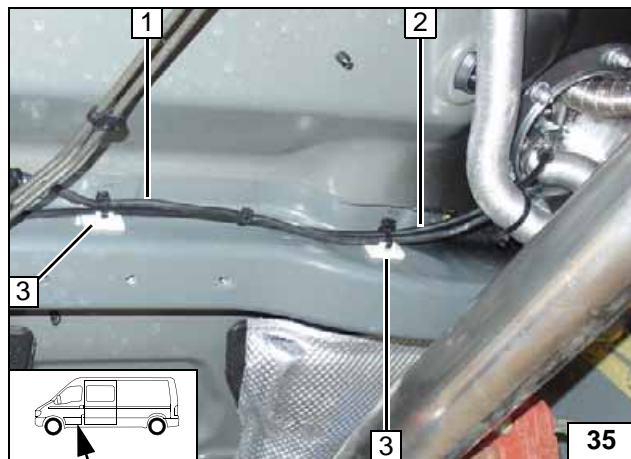
Catch any fuel running off in an appropriate container.

Route fuel line and metering pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties.

Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

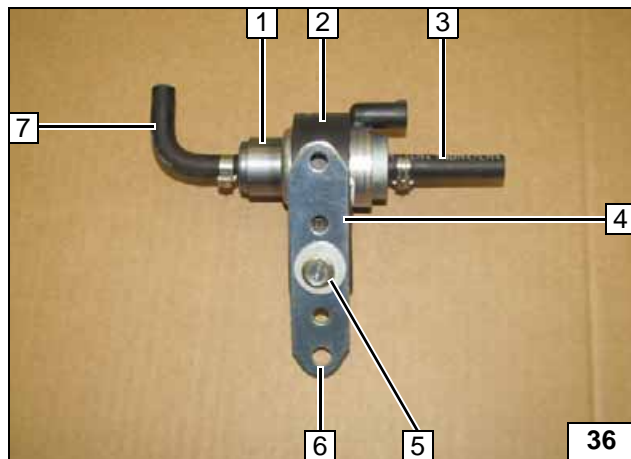
WARNING!

The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.



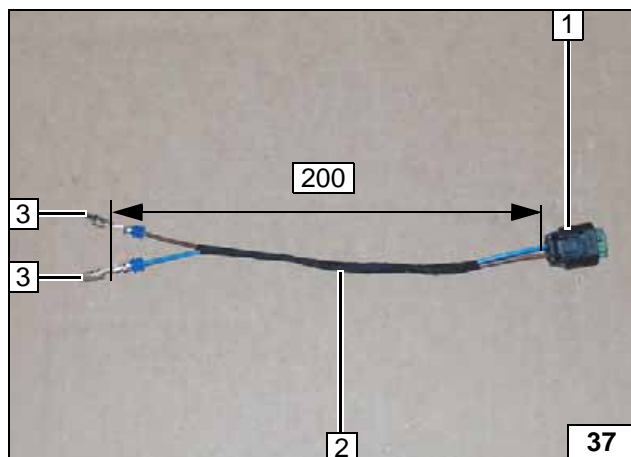
- 1 Wiring harness of metering pump
- 2 Fuel line
- 3 Self-adhesive socket, cable tie [2x each]

Routing lines



- 1 Metering pump
- 2 Metering pump mount
- 3 Hose section, 10 mm dia. clamp
- 4 Perforated bracket
- 5 M6x25 bolt, large diameter washer, flanged nut
- 6 Drill out hole to 8.5 mm dia.
- 7 90° moulded hose, 10 mm dia. clamp

Premounting metering pump

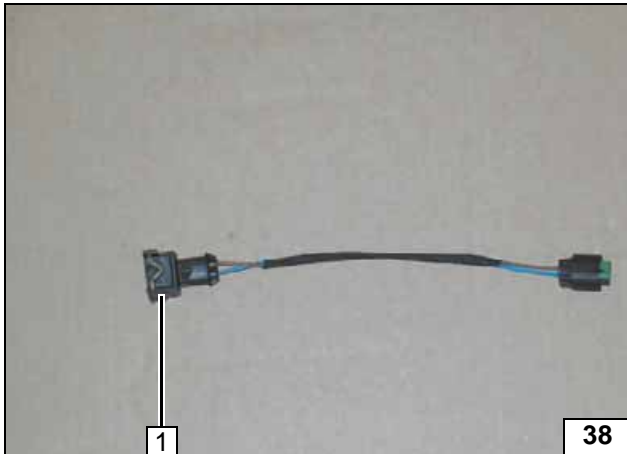


Cut metering pump wiring harness 2 with connector X13 1 to length.

- 3 Crimp receptacle with single wire sealing [2x each]

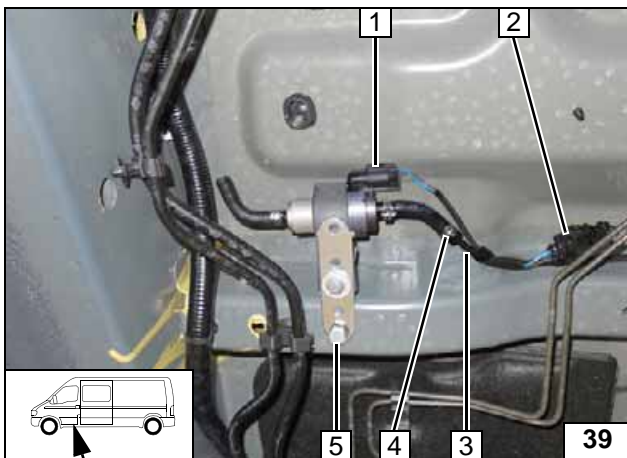


Preparing metering pump cable



1 Install housing of crimp receptacles (X17)

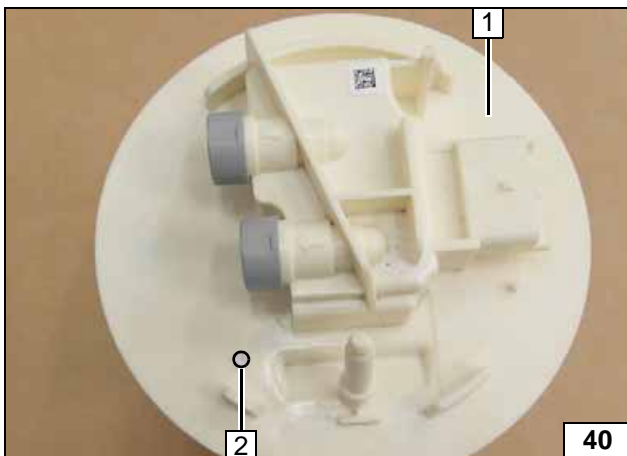
Preparing
metering
pump cable



- 1 Connector X13
- 2 Connect connectors X16 and X17
- 3 Fuel line of heater
- 4 10 mm dia. clamp
- 5 M8x20 bolt, spring lockwasher, original vehicle thread



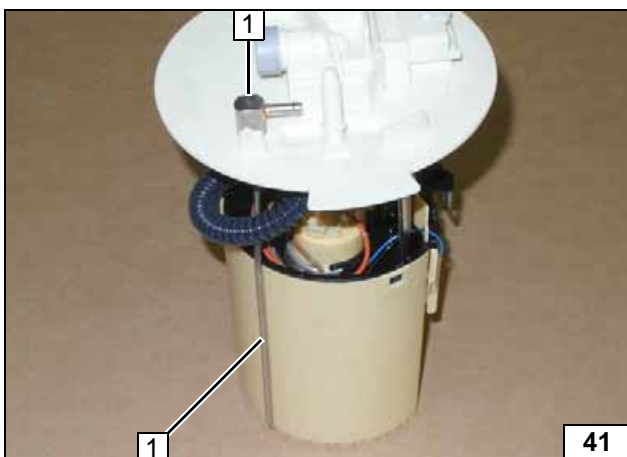
Installing
metering
pump



Remove the fuel tank according to the manufacturer's instructions. Remove fuel tank sending unit **1** in accordance with manufacturer's instructions. Copy hole pattern **2**, drill a 6 mm dia. hole in the centre of the perforation.



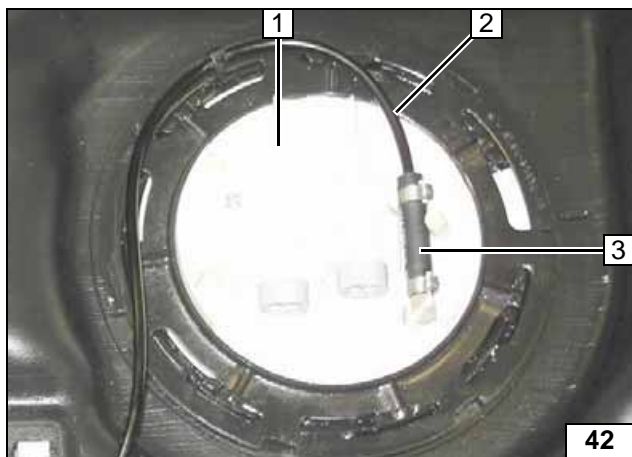
Fuel ex-
traction



Bend fuel standpipe **1** according to template and cut to length.



Installing
fuel stand-
pipe

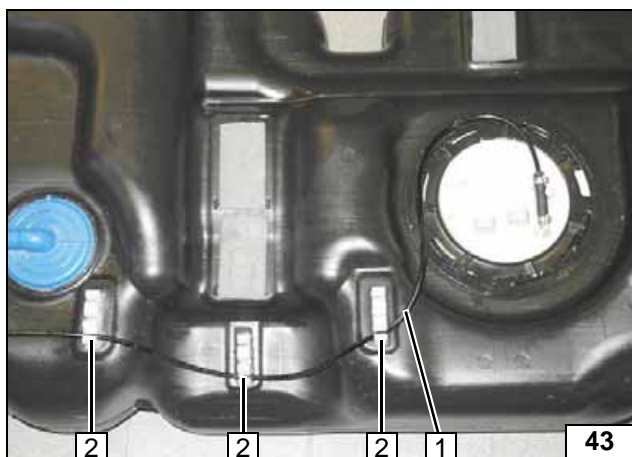


Install fuel tank sending unit **1** according to manufacturer's instructions.

- 2** Fuel line
- 3** Hose section, 10mm dia. clamp [2x]



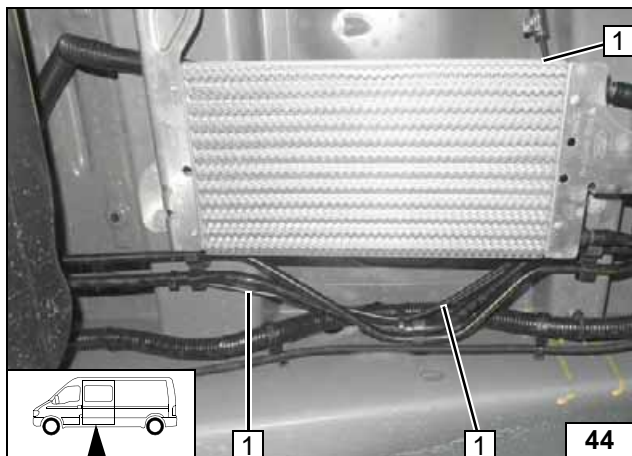
Connect-
ing fuel line



Insert fuel line **1** into retaining clip **2** [3x].
Install fuel tank in accordance with manufacturer's instructions.

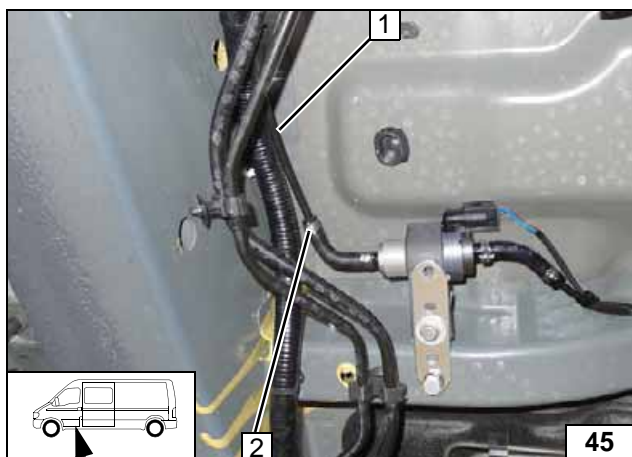


Routing
fuel line



- 1** Fuel line of fuel standpipe

Routing
fuel line

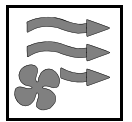


Check the position of the components; adjust if necessary. Check that they have freedom of movement.

- 1** Fuel line of fuel standpipe
- 2** 10 mm dia. clamp



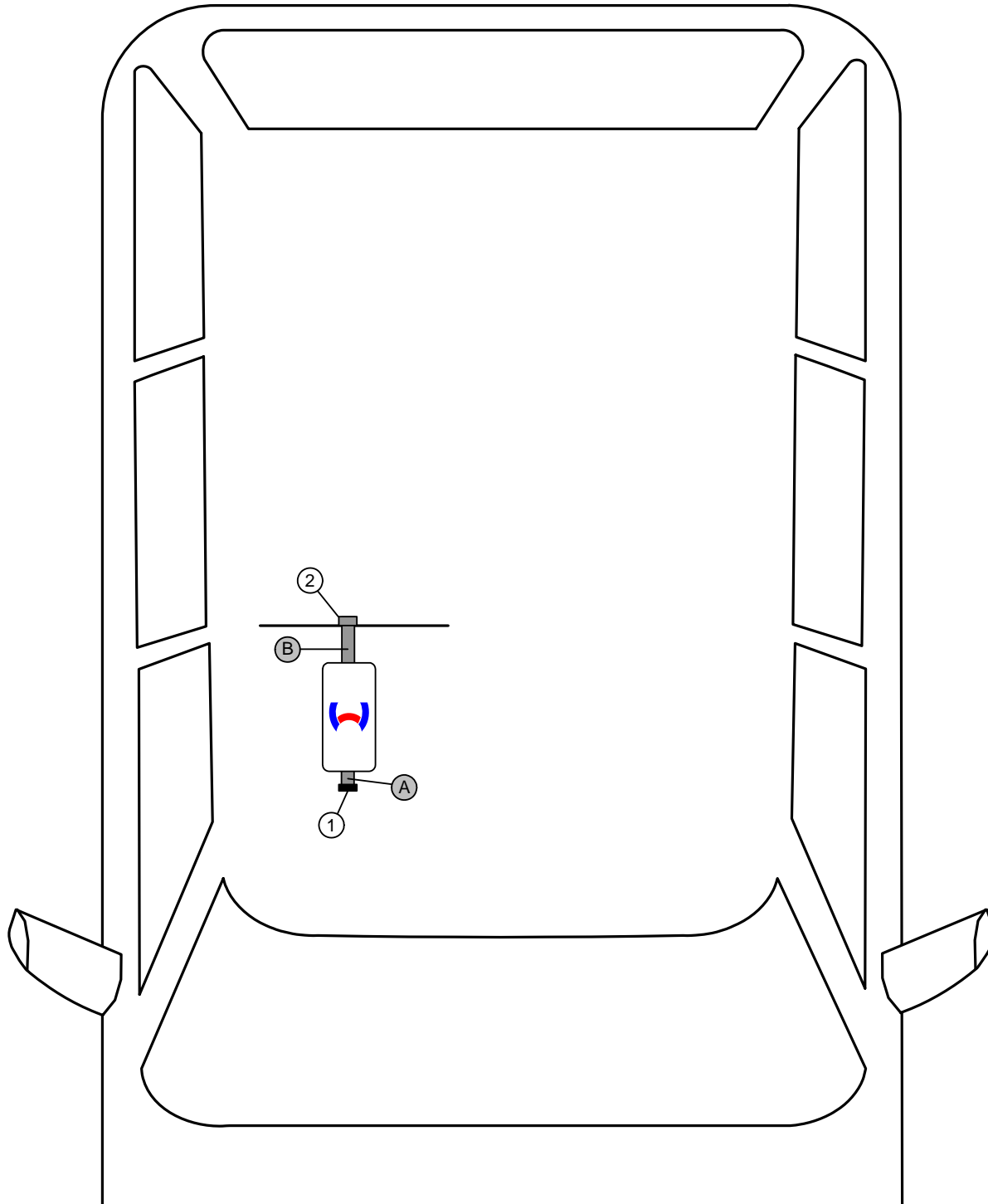
Connect-
ing meter-
ing pump



Hot Air in Vehicles without Partition Wall

Route flexible tubes kink-free.

The following diagram shows the hot air distribution for the entire passenger compartment.

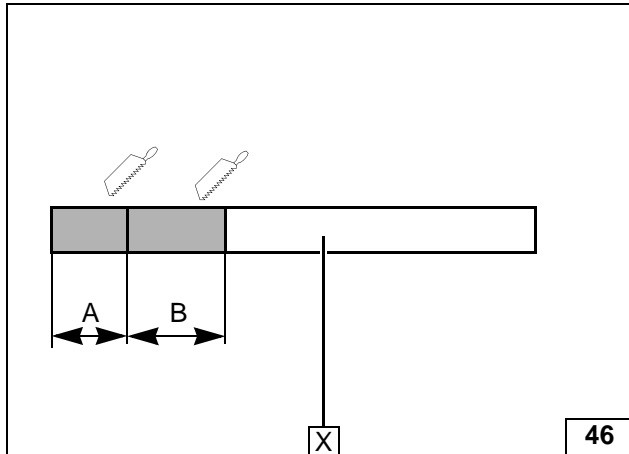
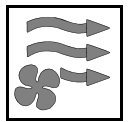


Flexible tube routing diagram

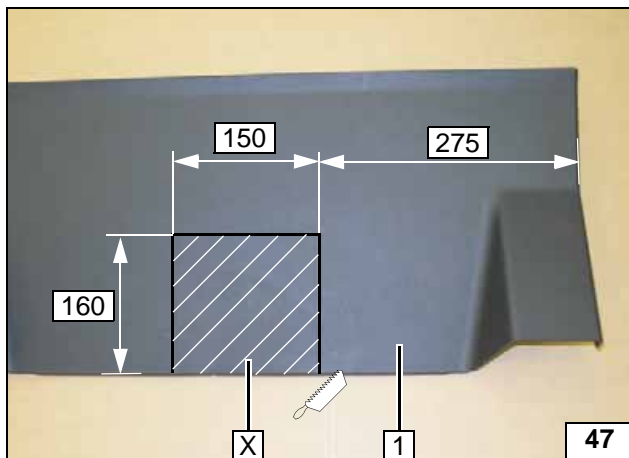
1 = Protective grille for hot air intake!
2 = Air outlet!

A = 90 mm dia. flexible tube, length 60 mm
B = 90 mm dia. flexible tube, length 90 mm





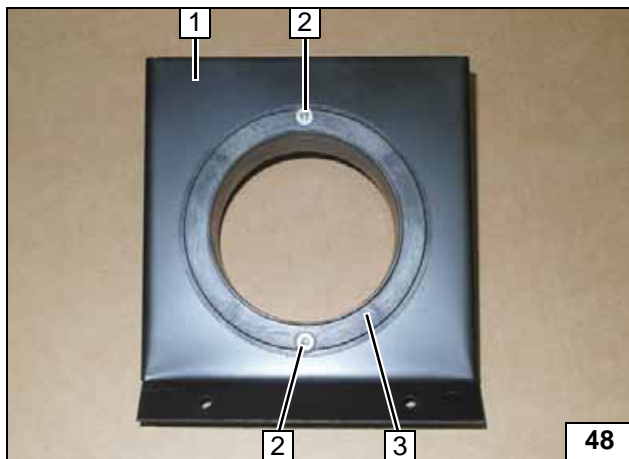
Cutting flexible tube **B** to length



1 Rear trim piece on front passenger's side

X =

Cutting out trim piece

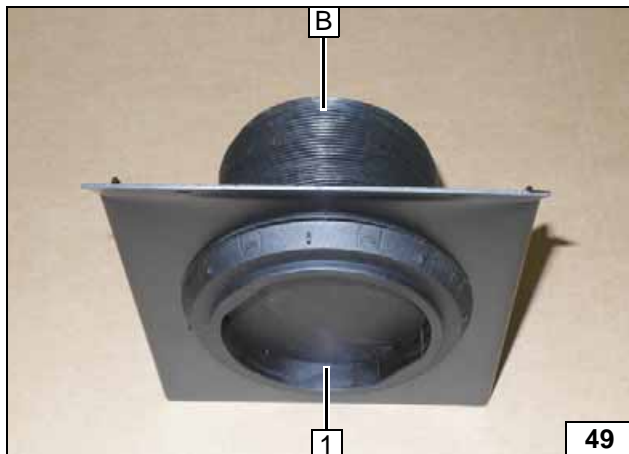


Insert air outlet housing **3** in bracket recess **1**.

2 5.5 mm dia. hole; 5 mm dia. expanding rivet [2x each]



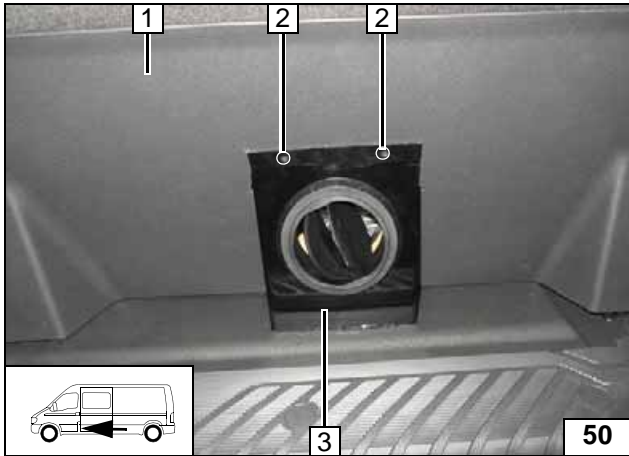
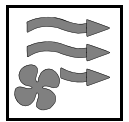
Preparing bracket



Assemble air outlet **1**, screw flexible tube **B** onto air outlet housing as far as the stop.



Preparing bracket

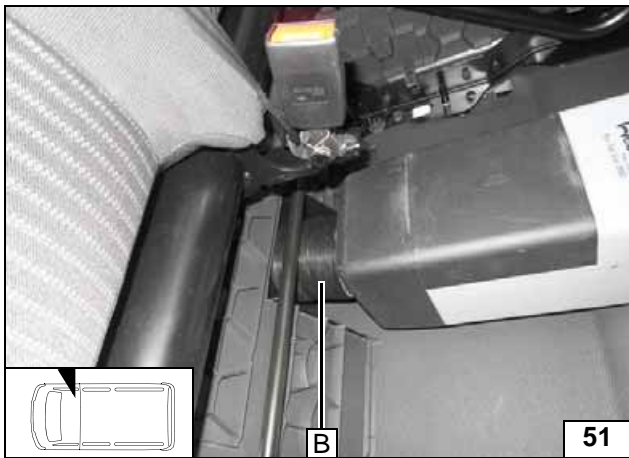


Insert air outlet bracket **3** in recess.

- 1 Assemble rear trim piece on front passenger's side
- 2 Copy hole pattern, 5.5 mm dia. hole [2x]



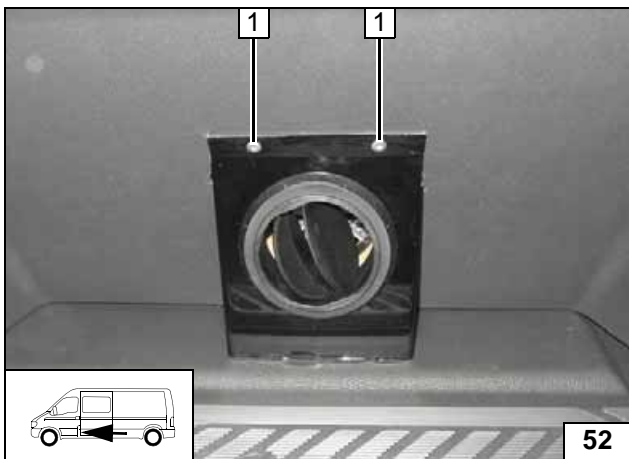
Copying hole pattern



Assemble flexible tube **B** with hot air outlet.

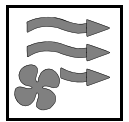


Assembling flexible tube B



- 1 5 mm dia. expanding rivet [2x]

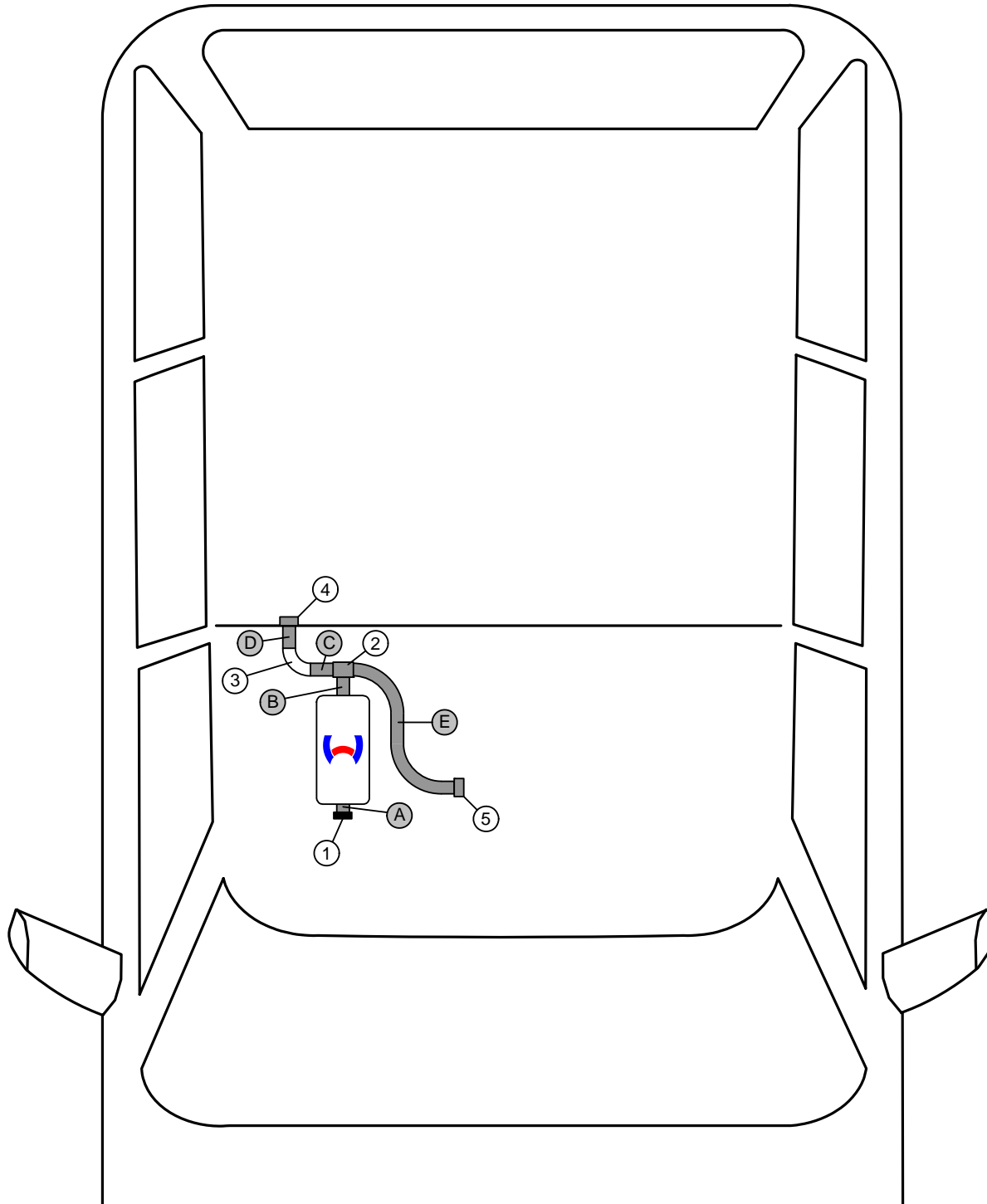
Assembling air outlet bracket



Hot Air in Vehicles with Partition Wall

Route flexible tubes kink-free.

The following diagram shows the hot air distribution for the separate heating of the passenger compartment and / or cargo space. By closing or opening the respective air outlet, the hot air flow is regulated in the passenger compartment and / or cargo space.

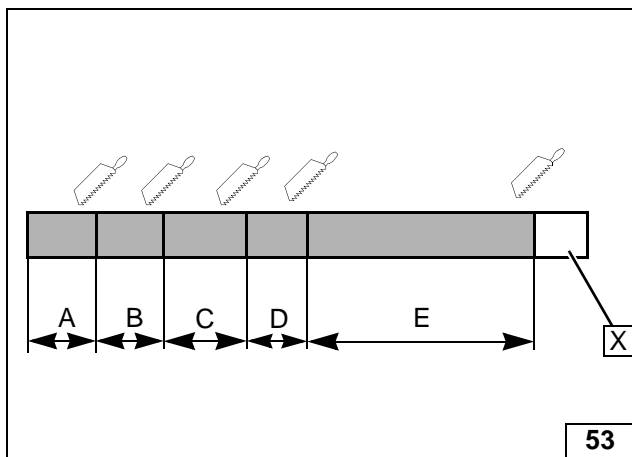
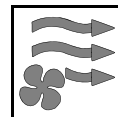


Flexible tube routing diagram

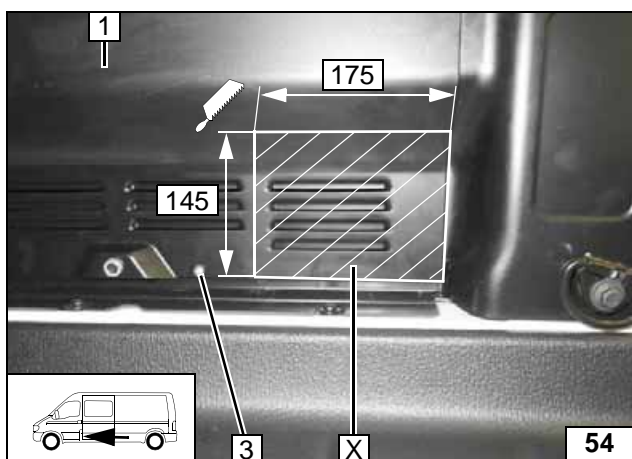
- 1 = Protective grille for hot air intake!
- 2 = 90x90x90 T-piece!
- 3 = 90° elbow!
- 4 = Air outlet for cargo space!
- 5 = Air outlet for passenger compartment!

- A = 90 mm dia. flexible tube, length 60 mm
- B = 90 mm dia. flexible tube, length 60 mm
- C = 90 mm dia. flexible tube, length 120 mm
- D = 90 mm dia. flexible tube, length 60 mm
- E = 90 mm dia. flexible tube, length 600 mm





Cutting flexible tube to length



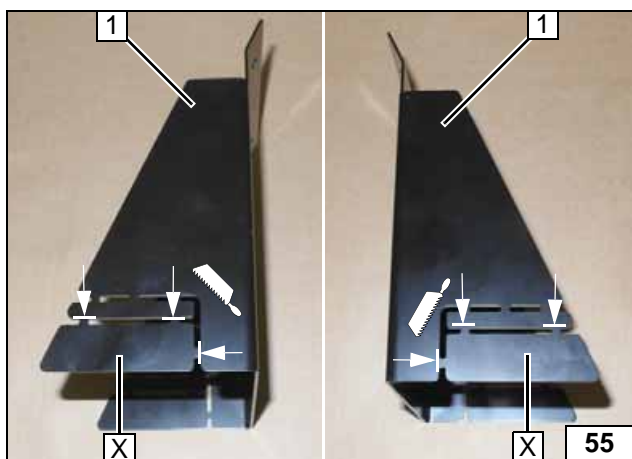
Secure front passenger's side rear flap 1 using self-tapping screw and cut out at marking. Apply corrosion protection to cut edges.



3 5 mm dia. hole, 5.5x13 mm self-tapping screw

Cutting out flap

X =

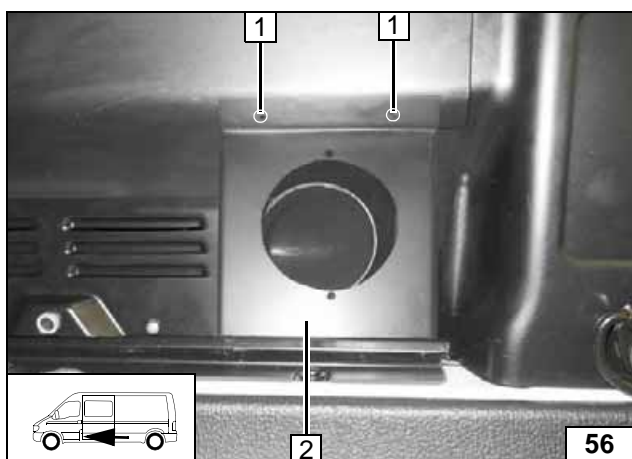


Cut out air outlet bracket 1 on both sides at the perforation. Apply corrosion protection to cut edges.



X =

Preparing bracket

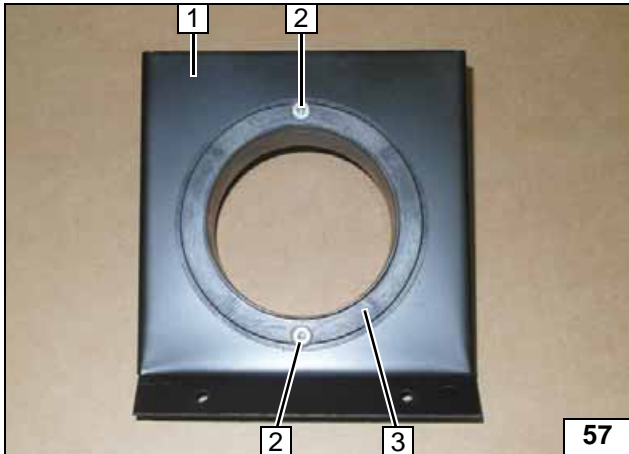
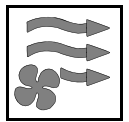


Insert air outlet bracket 2 in recess.



1 Copy hole pattern, 5.5 mm dia. hole [2x]

Copying hole pattern

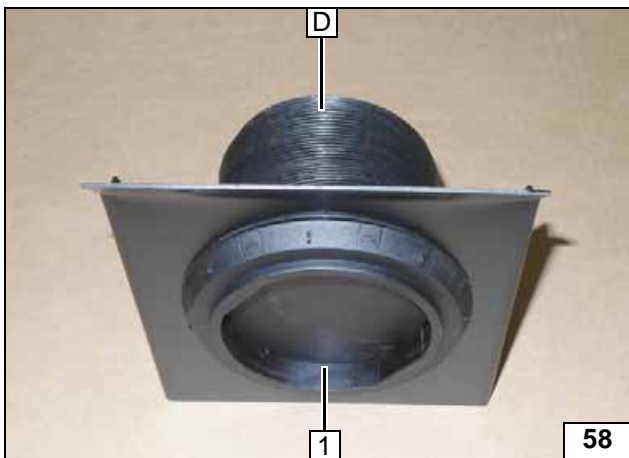


Insert air outlet housing 3 in bracket recess 1 .



2 5.5 mm dia. hole; 5 mm dia. expanding rivet [2x each]

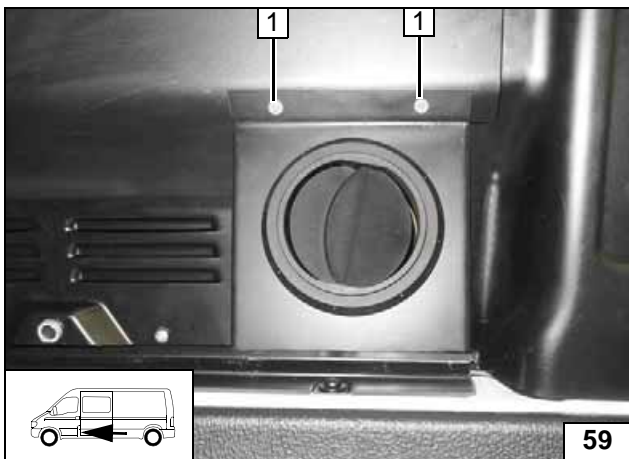
Preparing bracket



Assemble air outlet 1 , screw flexible tube D onto air outlet housing as far as the stop.



Preparing bracket



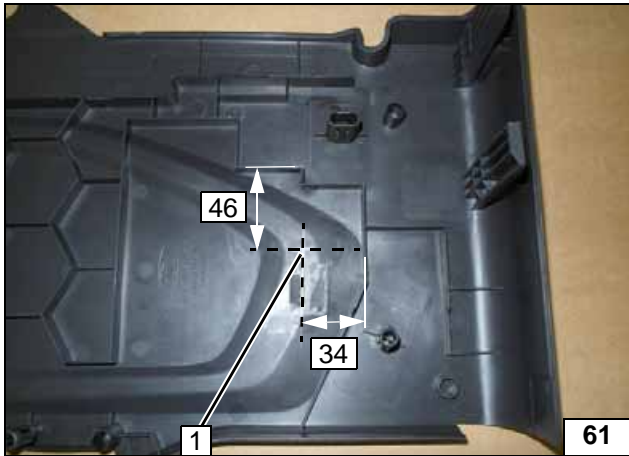
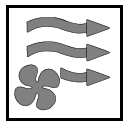
1 5 mm dia. expanding rivet [2x]

Assembling air outlet bracket



1 Front passenger's seat trim on the left
2 Cut off plastic piece flush with the marking

Preparing trim



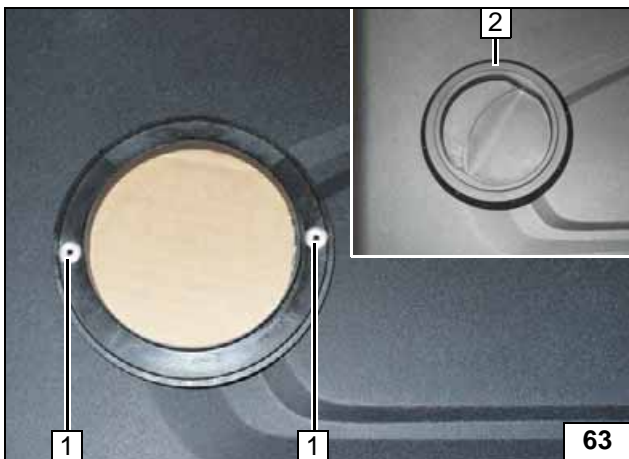
1 92 mm dia. hole

Hole in trim



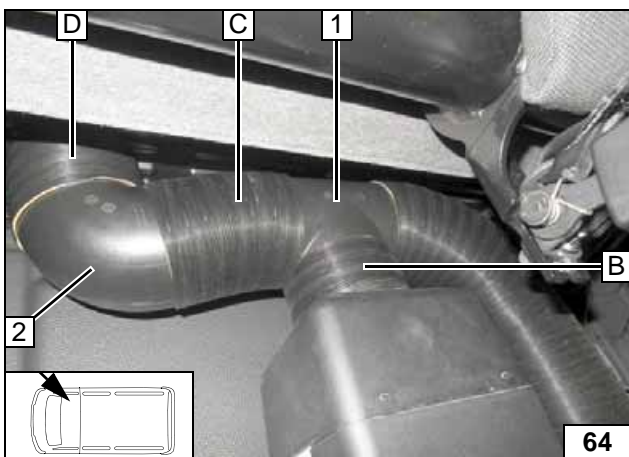
1 Trim
2 Air outlet inserted in hole
3 Copy hole pattern, 5.5 mm dia. hole [2x]

Assembling air outlet



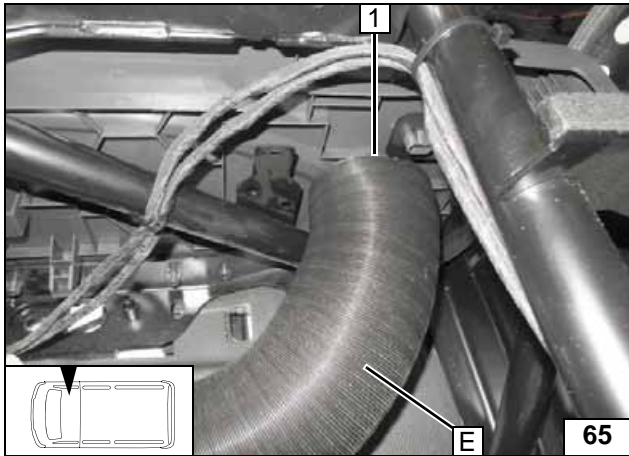
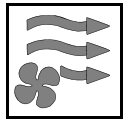
1 5 mm dia. expanding rivet [2x]
2 Completed air outlet

Assembling air outlet



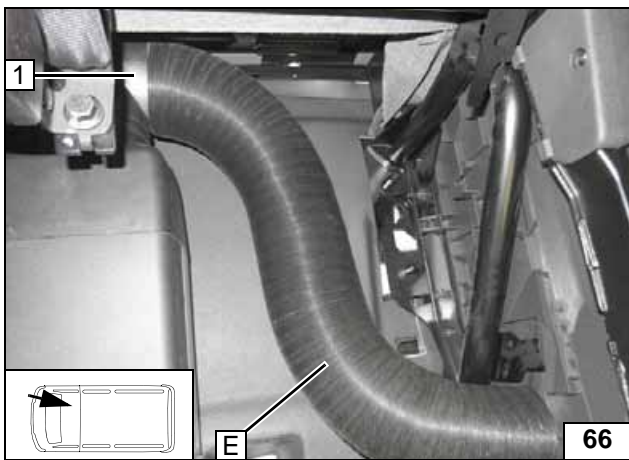
1 = 90x90x90 T-piece
2 = 90° elbow

Assembling flexible tubes B, C and D



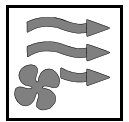
First screw flexible tube **E** onto air outlet **1** and then assemble on T-piece.

Assembling flexible tube E



1 = 90x90x90 T-piece

Assembling flexible tube E

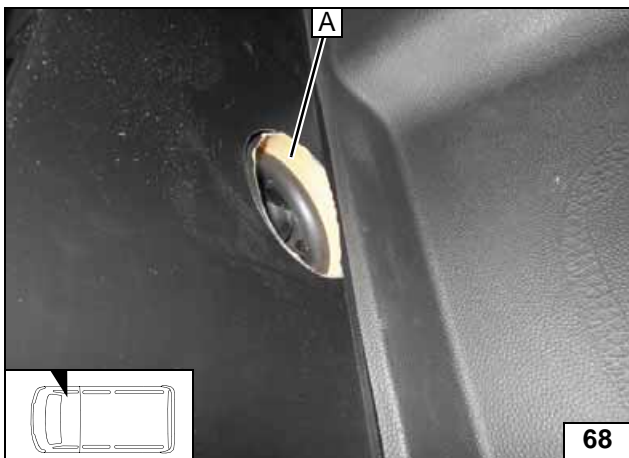


Assembling Air Intake Pipe

Assemble flexible tube **A** through the hole on the heater.



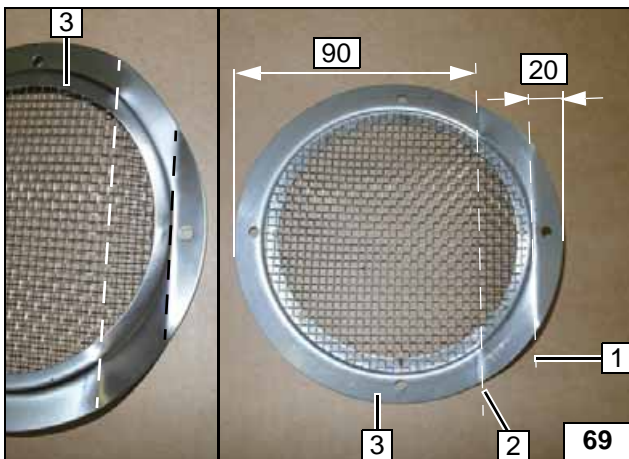
Assembling intake hose



Cut off flexible tube **A** flush with front passenger's seat trim.



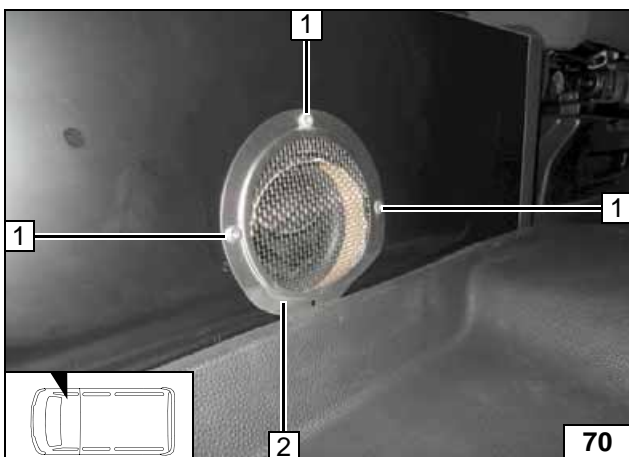
Assembling intake hose



Angle protective grille **3** downwards at bending line **2** to approx. 145° and angle upwards at bending line **1** to approx. 145°.



Preparing protective grille



Insert protective grille **2**, align and copy hole pattern at position **1** [3x].

- 1** 5.5 mm dia. hole; 5 mm dia. expanding rivet [3x each]



Mounting protective grille



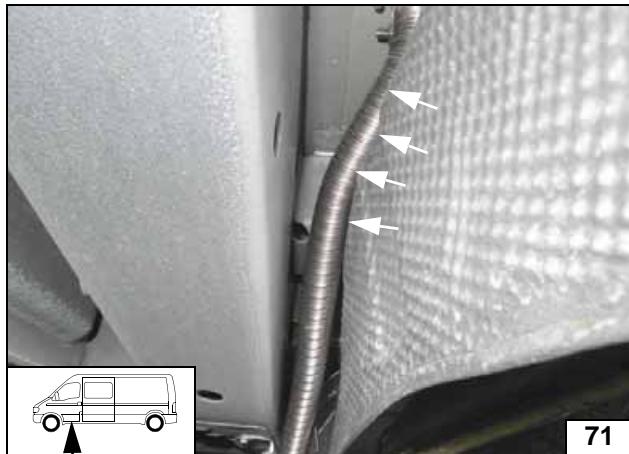
Final Work

WARNING!

Reassemble the components in reverse order. Check all clamps and all electrical connections for firm seating. Insulate loose wire ends and tie back.

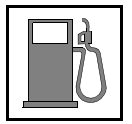
Spray the heater components with anti-corrosion wax (Tectyl 100K).

- **Connect the battery.**
- **Program Smart-/ MultiControl HD, select AT Evo 40 heater**
- **Place the 'Switch off parking heater before refuelling' caution label near the filler neck.**
- **For initial startup and function check, please see installation instructions.**

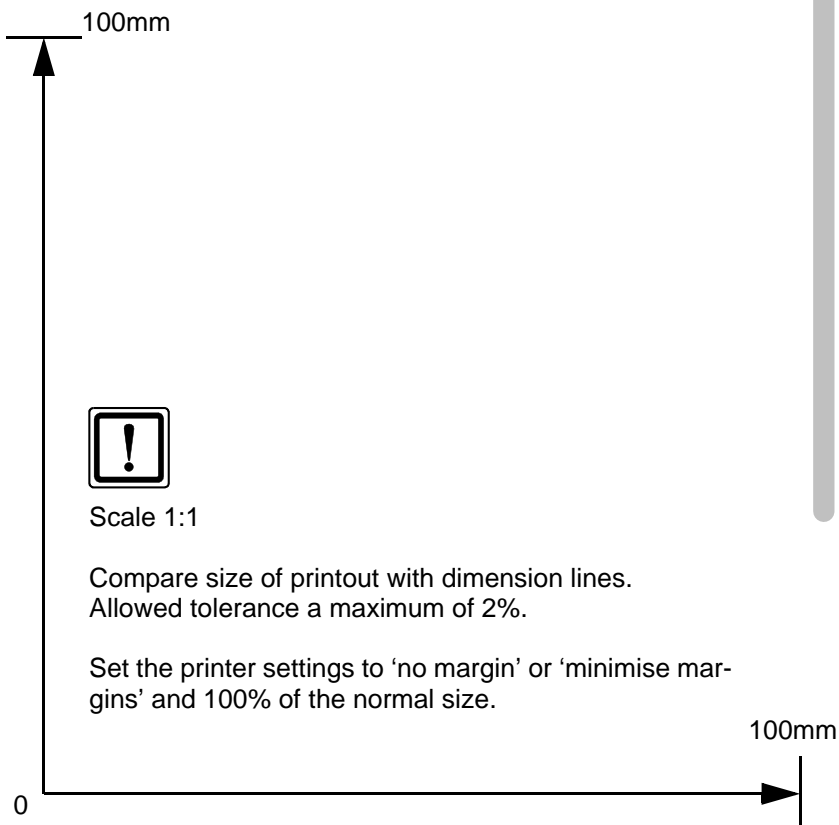


Ensure sufficient distance between heat guard plate and exhaust pipe (see marking), correct if necessary.

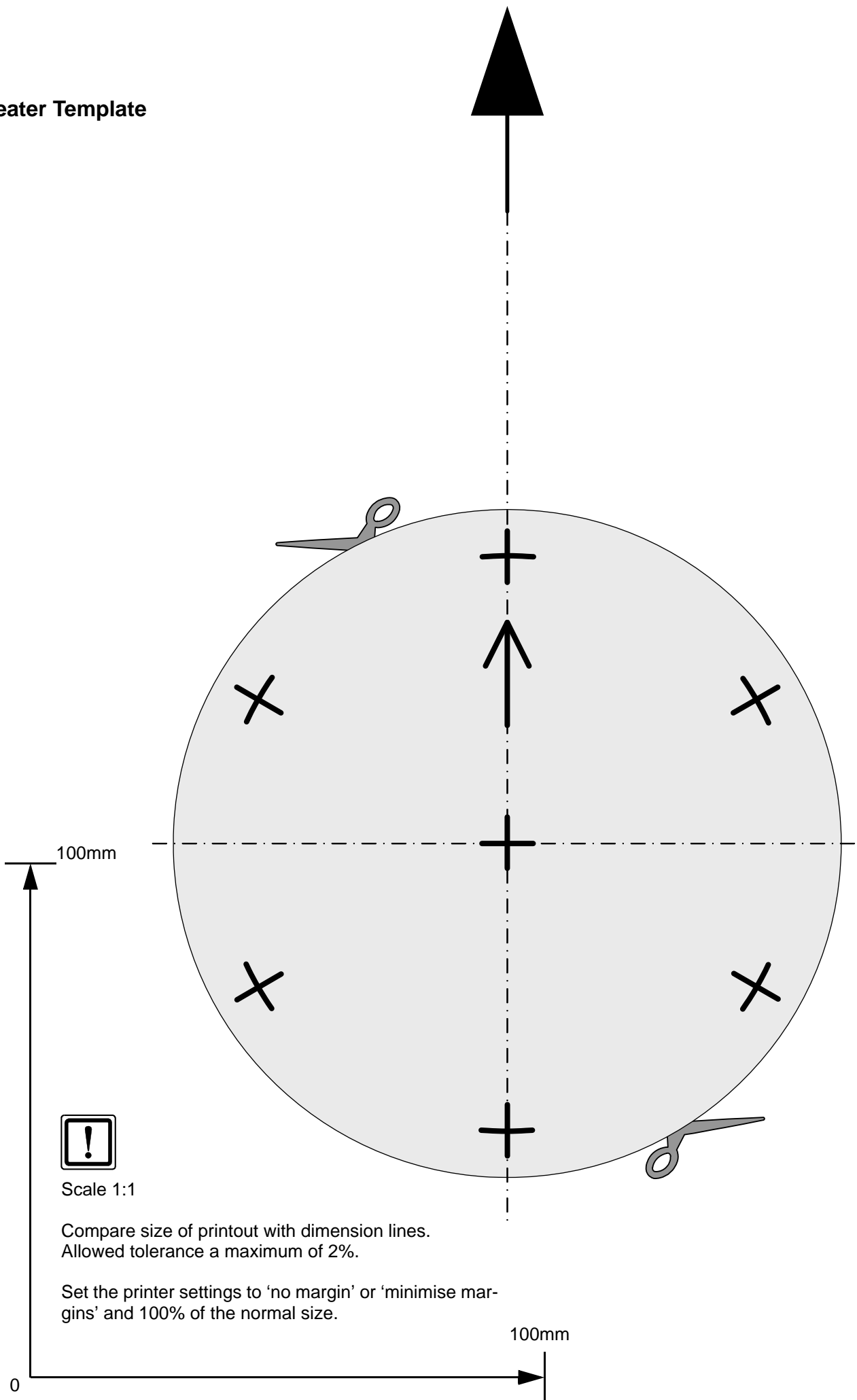
**Aligning
exhaust
pipe**



Fuel Standpipe Template



Heater Template

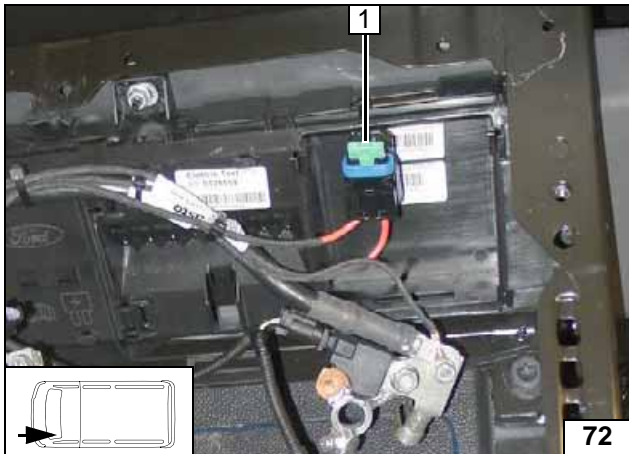


Operating Instructions

Please remove page and add to the vehicle operating instructions.

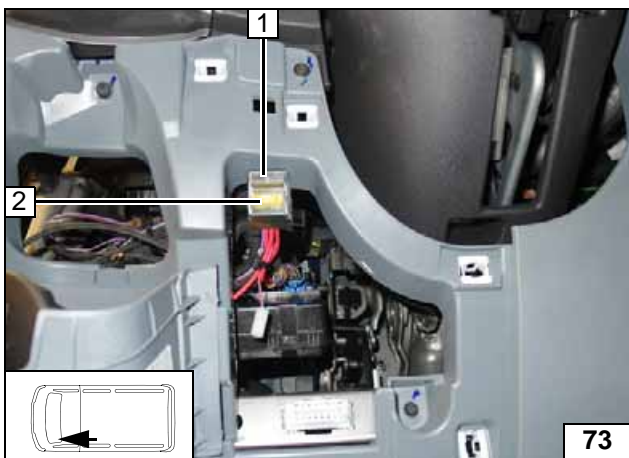
Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation.

For instructions on deactivation, please refer to the operating instructions of the vehicle.



1 30A main fuse F0

Fuse



1 1A heater control fuse F3
2 20A heater fuse F1



Fuses

