Water Heater

Thermo Top Evo Parking Heater

E1
00 0258

With FuelFix

Installation Documentation
Toyota RAV 4 Hybrid

Validity

Manufacturer	Model	Type	EG BE No. / ABE
Toyota	RAV 4 Hybrid	XA4	e6 * 2007 / 46 * 0166 * ...

Motorisation	Fuel	Transmission type	Output in kW	Displacement in cm³	Engine code
2.5 B hybrid	Petrol	E-CVT	114 (145)	2494	2AR

E-CVT = continuous transmission

From model year 2016
Left-hand drive vehicle

Verified equipment variants: 2 zone automatic air-conditioning
Front fog lights
LED-headlight
LED Daytime Running Lights
Start button with Keycard
4 WD
Euro 6

Not verified: Passenger compartment monitoring

Total installation time: approx. 10.5 hours

Note:

Only experts in high-voltage systems for vehicles should be authorised to carry out independent work on hybrid vehicles!
High-voltage systems must be taken out of operation, secured and reactivated according to the manufacturer's instructions.

Toyota RAV 4 Hybrid

Table of Contents

Necessary Components

- Basic delivery scope of Thermo Top Evo according to price list
- Installation kit with FuelFix Lexus NX and Toyota RAV 4 Hybrid 2016 Petrol: **1323838C**
- Heater control in accordance with price list and upon consultation with end customer
- In case of Telestart, indicator lamp in accordance with price list and in consultation with end customer

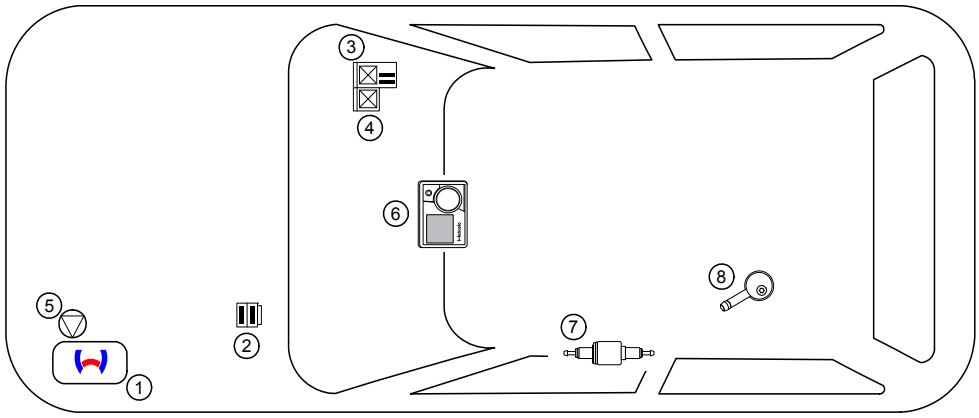
Installation instructions:

- Arrange for the vehicle to be delivered with the tank only about ¼ full.
- The installation location of the push button in case of Telestart or ThermoCall should be confirmed with the end customer.

Installation Overview

Legend:

1. Heater
2. Engine compartment fuse holder
3. Passenger compartment relay and fuse holder
4. PWM Gateway
5. Circulating pump
6. MultiControl CAR
7. Metering pump
8. FuelFix



Information on Total Installation Time

The total installation time includes the time needed for mounting and demounting the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater.
The total installation time may vary for vehicle equipment other than provided.

Information on Operating and Installation Instructions

1 Important information (not complete)

1.1 Installation and repair

The improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.

To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.

Installation and repair may ONLY be carried out by persons trained and certified in a Webasto training course. NEVER try to install or repair Webasto heating or cooling systems if you have not completed a Webasto training course, you do not have the necessary technical skills and you do not have the technical documentation, tools and equipment available to ensure that you can complete the installation and repair work properly.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

1.2 Operation

To ensure safe operation, we recommend having the heater checked every two years by an authorised Webasto dealer, especially when used over a long period and/or under extreme environmental conditions.

Do not operate the heater in closed rooms due to the danger of poisoning and suffocation.

Always switch off the heater before refuelling.

The heater may only be used with the prescribed fuel diesel (DIN EN 590) or petrol (DIN EN 228).

The heater may not be cleaned with a high-pressure cleaner.

1.3 Please note

ALWAYS follow all Webasto installation and operating instructions and observe all warnings.

To become familiar with and understand all functions and properties of the heater, the operating instructions must be read carefully and observed at all times.

For proper, safe installation and repair work, the installation instructions with all warnings and safety information must be carefully read and observed at all times. Please always contact a workshop authorised by Webasto for all installation and repair work.

Important

Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.

This liability exclusion particularly applies to improper installations and repairs, installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.

The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components have to audibly click into place during installation.

Sharp edges should be fitted with rub protection. Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K).

Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components!

The initial startup is to be executed with the Webasto Thermo Test Diagnosis.

When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted.

2 Statutory regulations governing installation

Guidelines	Thermo Top Evo
Heating Directive ECE R122	E1 00 0258
EMC Directive ECE R10	E1 04 5627

Note

The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

Important

Failure to follow the installation instructions will result in the invalidation of the type approval for the heater and therefore invalidation of the general **homologation of the vehicle**.

Note

The heater is licensed in accordance with paragraph 19, section 3, No. 2b of the StVZO (German Road Traffic Licensing Authority).

2.1 Excerpt from ECE regulation 122 (heating system) paragraph 5 for the installation of the heater

Beginning of excerpt.

ANNEX VII

REQUIREMENTS FOR COMBUSTION HEATERS AND THEIR INSTALLATION

1. GENERAL REQUIREMENTS

1.7.1. A clearly visible tell-tale in the operator's field of view shall inform when the combustion heater is switched on or off.

2. VEHICLE INSTALLATION REQUIREMENTS

2.1. Scope

2.1.1. Subject to paragraph 2.1.2. combustion heaters shall be installed according to the requirements of this Annex.

2.1.2. Vehicles of category O having liquid fuel heaters are deemed to comply with the requirements of this Annex.

2.2. Positioning of heater

2.2.1. Body sections and any other components in the vicinity of the heater must be protected from excessive heat and the possibility of fuel or oil contamination.

2.2.2. The combustion heater shall not constitute a risk of fire, even in the case of overheating. This requirement shall be deemed to be fulfilled if the installation ensures an adequate distance to all parts and suitable ventilation, by the use of fire resistant materials or by the use of heat shields.

2.2.3. In the case of M2 and M3 vehicles, the heater must not be positioned in the passenger compartment. However, an installation in an effectively sealed envelope which also complies with the conditions in paragraph 2.2.2 may be used.

2.2.4. The label referred to in paragraph 1.4 or a duplicate, must be positioned so that it can be easily read when the heater is installed in the vehicle.

2.2.5. Every reasonable precaution should be taken in positioning the heater to minimise the risk of injury and damage to personal property.

2.3. Fuel supply

2.3.1. The fuel filler must not be situated in the passenger compartment and must be provided with an effective cap to prevent fuel spillage.

2.3.2. In the case of liquid fuel heaters, where a supply separate to that of the vehicle is provided, the type of fuel and its filler point must be clearly labelled.

2.3.3. A notice, indicating that the heater must be shut down before refuelling, must be affixed to the fuelling point. In addition a suitable instruction must be included in the manufacturer's operating manual.

2.4. Exhaust system

2.4.1. The exhaust outlet must be located so as to prevent emissions from entering the vehicle through ventilators, heated air inlets or opening windows.

2.5. Combustion air inlet

2.5.1. The air for the combustion chamber of the heater must not be drawn from the passenger compartment of the vehicle.

2.5.2. The air inlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

2.6. Heating air inlet

2.6.1. The heating air supply may be fresh or recirculated air and must be drawn from a clean area not likely to be contaminated by exhaust fumes emitted either by the propulsion engine, the combustion heater or any other vehicle source.

2.6.2. The inlet duct must be protected by mesh or other suitable means.

2.7. Heating air outlet

2.7.1. Any ducting used to route the hot air through the vehicle must be so positioned or protected that no injury or damage could be caused if it were to be touched.

2.7.2. The air outlet must be so positioned or guarded that blocking by rubbish or luggage is unlikely.

End of excerpt.

In multilingual versions the German language is binding.

Toyota RAV 4 Hybrid

Information on Validity

This installation documentation applies to Toyota RAV 4 Hybrid vehicles - for validity, see page 1 - from model year 2016 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this ‘installation documentation’.

Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

Technical Information

Special Tools
- Hose clamp pliers for auto-tightening hose clamps
- Hose clamp pliers for Clic hose clamps of type W
- Automatic wire stripper, 0.2 - 6mm²
- Crimping pliers for cable lug / tab connector, 0.5 - 6mm²
- Torque wrench for 2.0 - 10 Nm
- Deep-hole marker
- Hose clamping pliers
- Webasto Thermo Test Diagnosis with current software

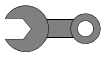
Dimensions
- All dimensions are in mm.

Tightening torque values
- Tightening torque values of 5x13 heater bolts and 5x11 heater stud bolts = 8Nm.
- Tightening torque value of 5x15 water connection piece retaining plate bolt = 7Nm.
- Tighten other bolt connections in accordance with manufacturer's instructions or in accordance with state-of-the-art-technology.

Explanatory Notes on Document

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps.

Mechanical System



Electrical System

Coolant Circuit

Combustion Air

Fuel

Exhaust Gas

Software

Special features are highlighted using the following symbols:

Specific risk of damage to components.

Specific risk due to electrical voltage.

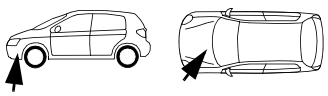
Specific risk of injury or fatal accidents.

Specific risk of fire or explosion.

Reference to the manufacturer's vehicle-specific documents or to the general installation instructions of Webasto components.

Reference to a special technical feature.

The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.



Tightening torque according to the manufacturer's vehicle-specific documents.

Preliminary Work

Vehicle

- Open the fuel tank cap.
- Ventilate the fuel tank.
- Close the fuel tank cap again.
- Depressurise the cooling system.
- Disconnect battery in the boot.
- Deactivate the hybrid system according to the vehicle manufacturer's workshop manual.
- Remove the air filter box.
- Remove the engine control unit.
- Remove the windscreen wiper.
- Remove the coolant reservoir cap.
- Remove the windscreen wiper motor.
- Remove the coolant reservoir.
- Detach the wheel well trim on the left and the right front area.
- Remove the front underride protection.
- Remove the bumper trim.
- Remove the left headlight.
- Remove the resonator.
- Remove the lower engine cover.
- Remove the left underbody trim.
- Remove the glove box.
- Remove the lower instrument panel trim on the front passenger's side.
- Remove instrument panel trim on lower left side of front passenger's side.

The following work should only be performed during the corresponding installation sequence:

- Remove the fuel tank according to the manufacturer's specifications.

Heater

- Remove years that do not apply from the type and duplicate label.
- Attach the duplicate label (type label) visibly in the appropriate place in the engine compartment.

Heater Installation Location

1 Heater

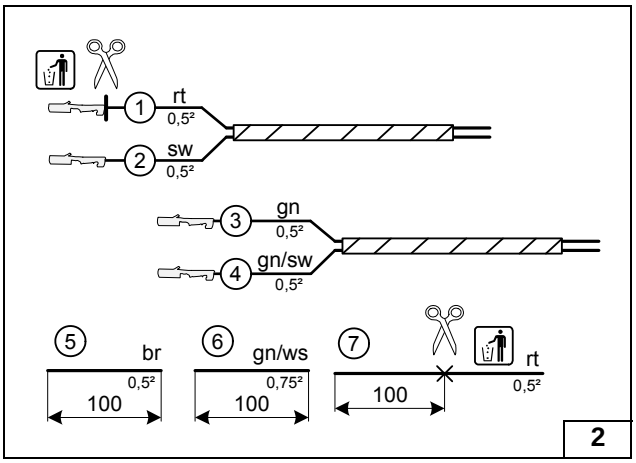
Installation location

Preparing Electrical System

Wire sections retain their numbering in the entire document.

Produce all following electrical connections as shown in the wiring diagram.

Cutting to length / assigning wires



2

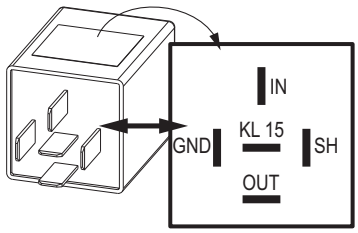
① Red (rt) wire of AC booster wiring harness
② Black (sw) wire of AC booster wiring harness
③ Green (gn) wire of PWM control system wiring harness
④ Green (gn)/black (sw) wire of PWM control system wiring harness

Check the PWM Gateway settings when starting up the heater and adjust if necessary.

Settings:

Duty cycle: 65%
Frequency: 400Hz
Voltage: not relevant
Function: Low side

View of PWM GW



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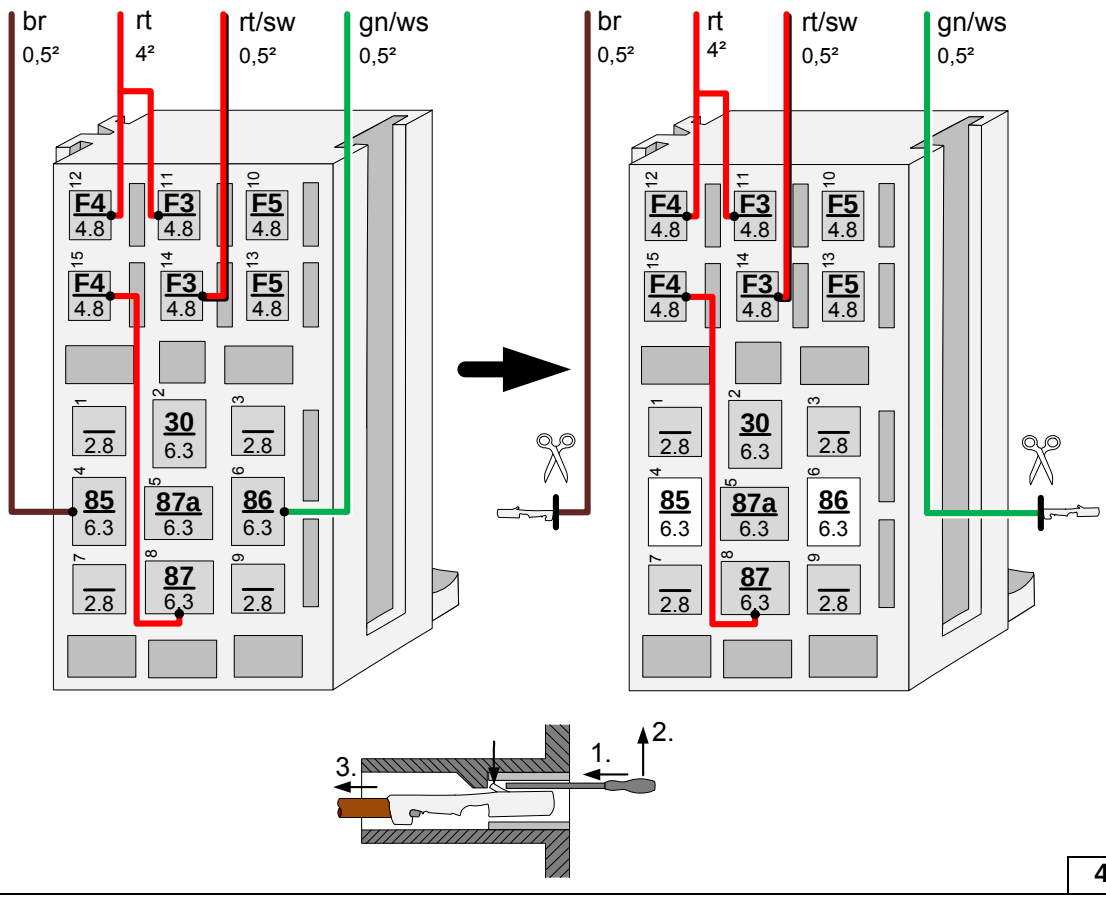

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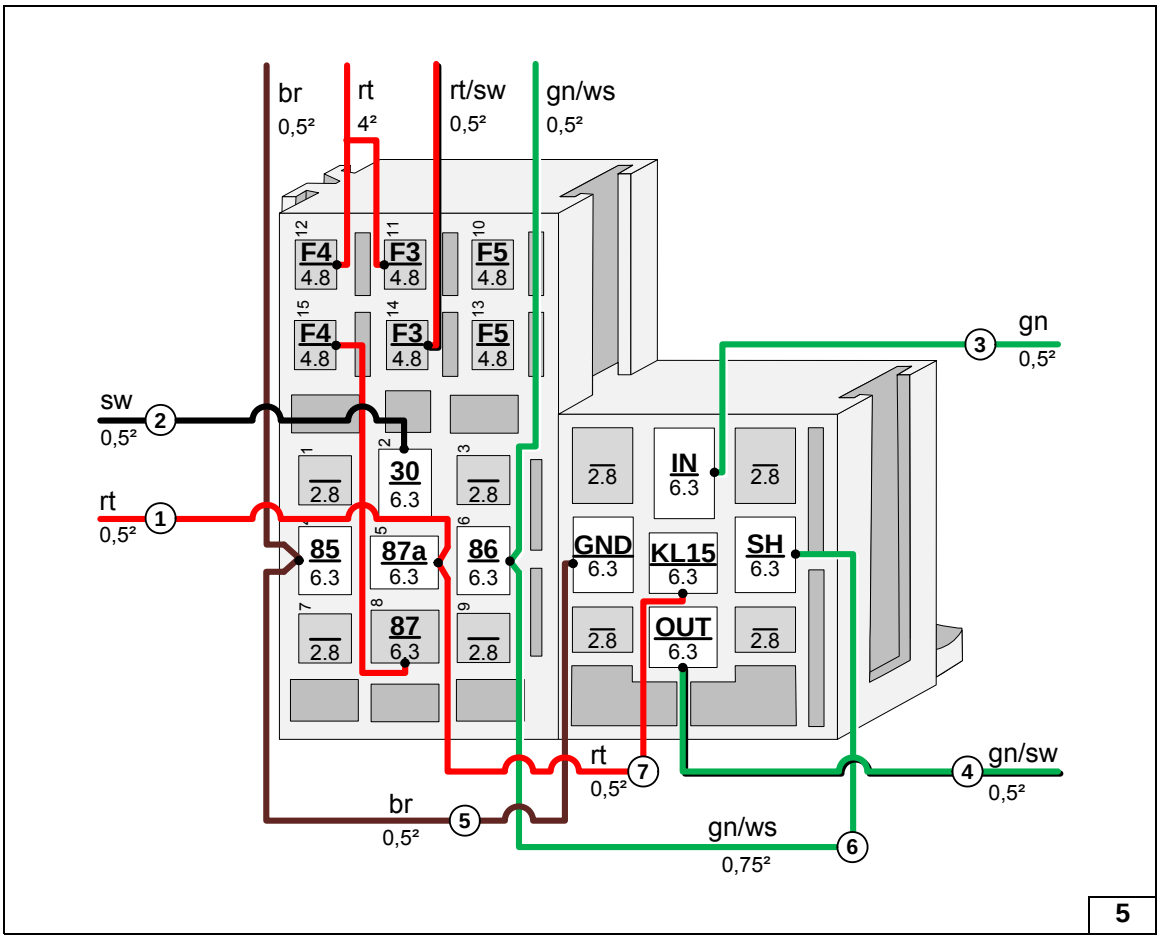
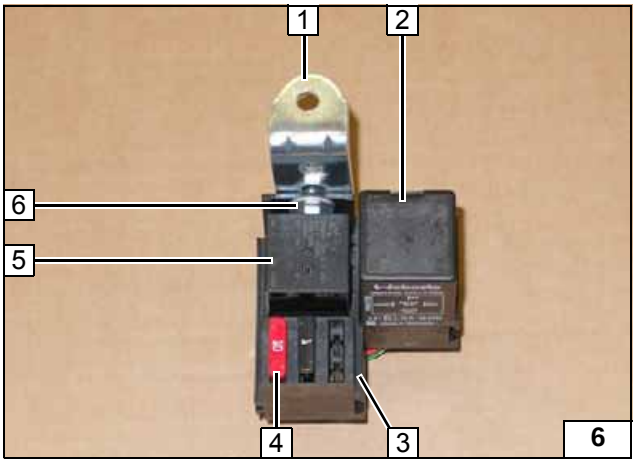
Preparing passenger compartment relay and fuse holder



5

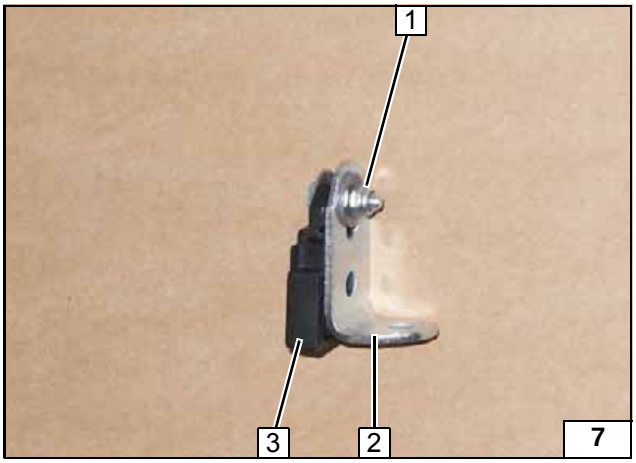
Connecting wires to socket of PWM GW and passenger compartment relay and fuse holder, interlocking sockets



6

1 Angle bracket
2 PWM Gateway
3 Passenger compartment relay and fuse holder
4 10A fuse F4
5 Relay K1
6 M5x16 bolt, large diameter washer [2x], nut

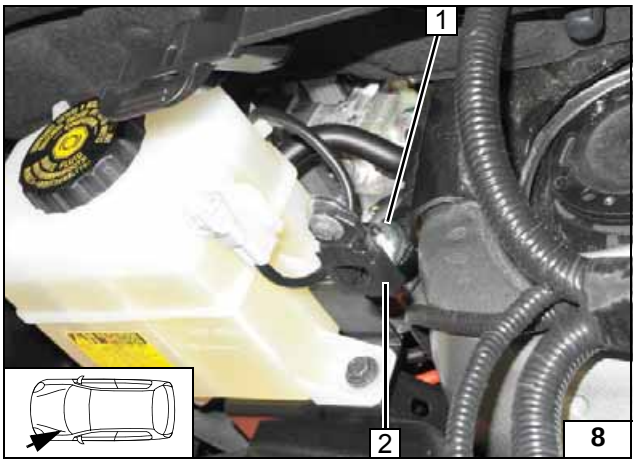
Mounting angle bracket, installing F4 fuse



7

1 M5x16 bolt, large diameter washer [2x], nut
2 Angle bracket
3 Retaining plate for engine compartment fuse holder

Premounting retaining plate fuse holder



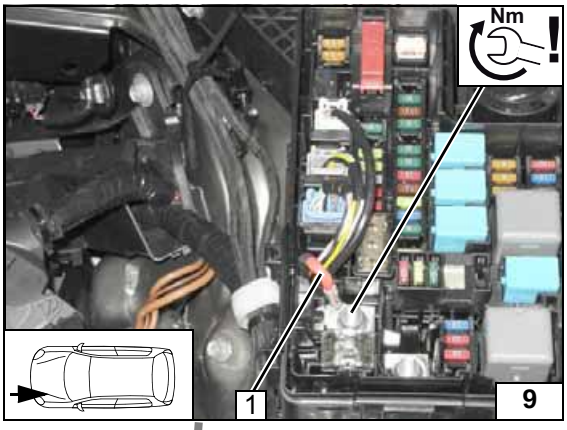
1 Flanged nut, original vehicle stud bolt
2 Retaining plate for engine compartment fuse holder

Installing retaining plate fuse holder

Electrical System

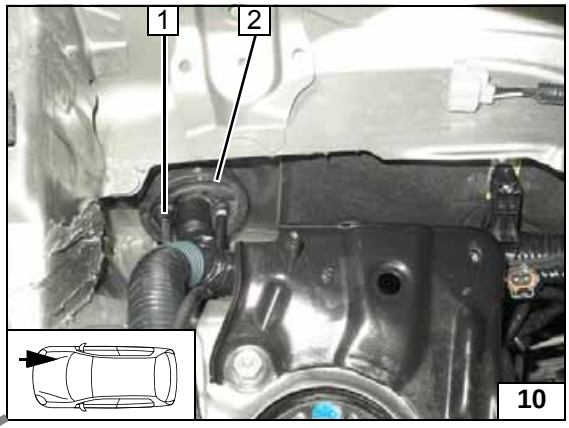
Positive wire

1 Positive wire on positive battery terminal

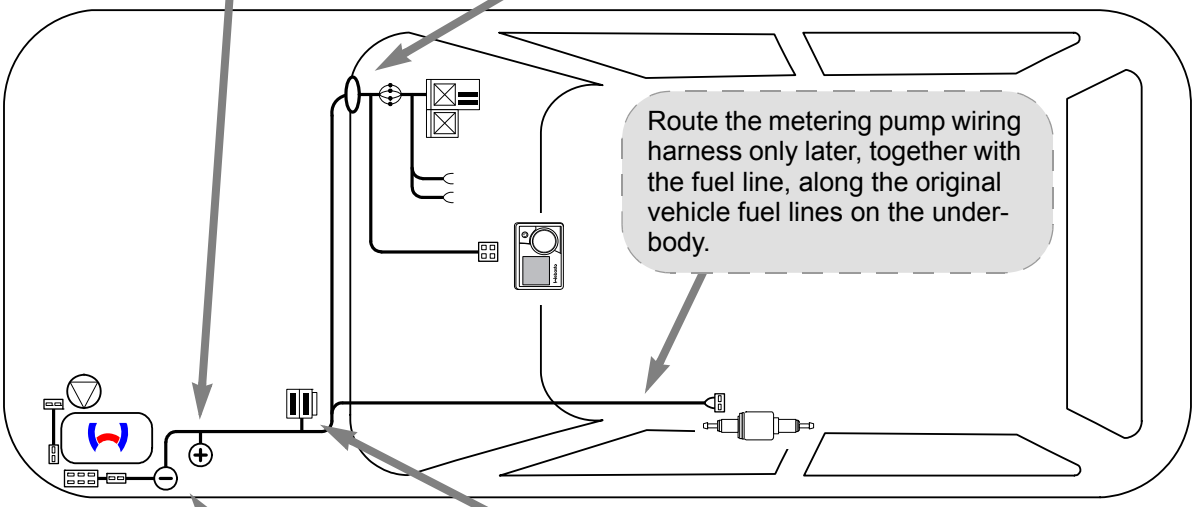


Wiring harness pass through

1 Wiring harnesses of fan controller, heater control
2 Protective rubber plug

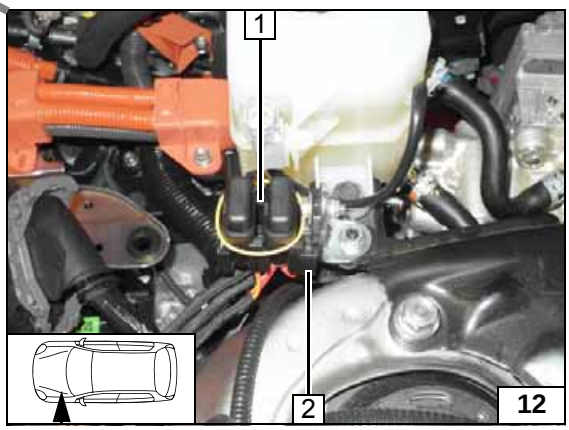


Wiring harness routing diagram



Earth wire

1 Earth wire on original vehicle earth support point



Engine compartment fuse holder

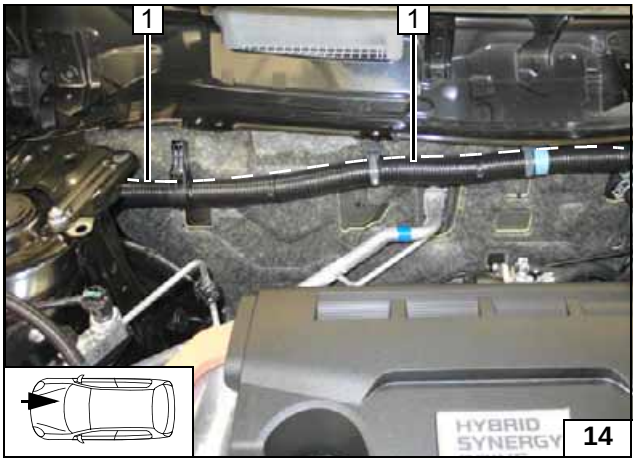
1 Fuses F1-2
2 Retaining plate for fuse holder

Wiring Harness Routing

Route wiring harness of fan controller and heater control **4** to firewall.

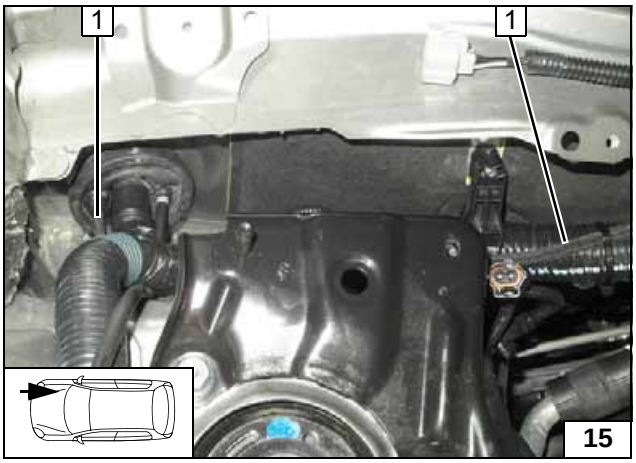
1 Cable tie, original vehicle bracket
2 Cable clip, original vehicle wiring harness
3 Earth wire, wiring harness heater, wiring harness metering pump

Routing wiring harnesses



Route wiring harness of fan controller and heater control **1** along original vehicle lines to right vehicle side and fasten with cable tie.

Routing wiring harnesses



1 Wiring harnesses of fan controller, heater control

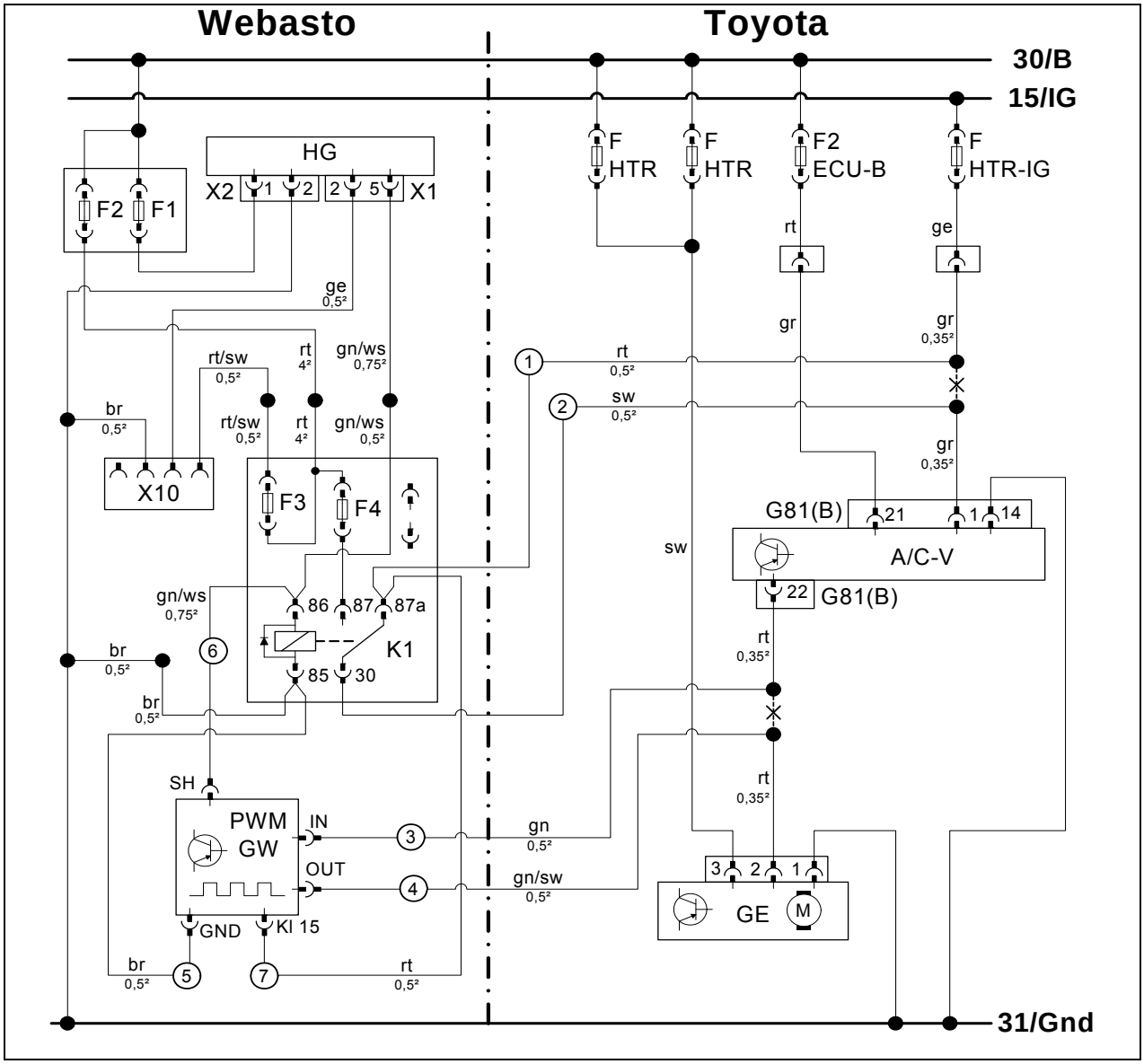
Routing wiring harnesses

1 Heater wiring harness

Routing wiring harness

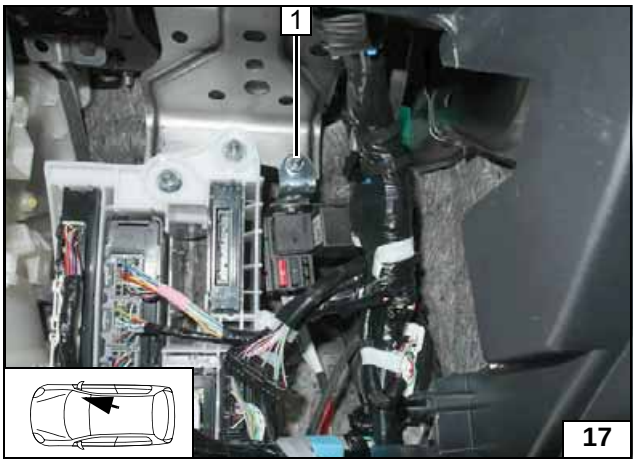
Fan Controller

Wiring diagram



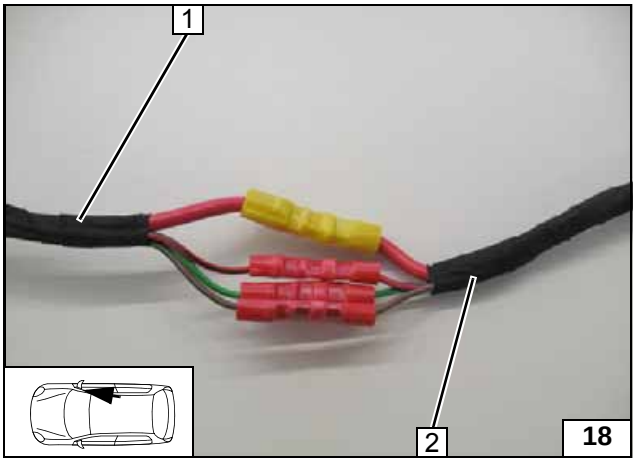
Webasto components		Vehicle components		Colours and symbols	
HG	TT-Evo heater	F HTR	50A fuse [2x]	rt	red
X1	6-pin heater connector	F2 ECU-B	10A fuse	sw	black
X2	2-pin heater connector			ge	yellow
F1	20A fuse	F HTR-IG	7.5A fuse	gn	green
F2	30A fuse			br	brown
X10	4-pin connector of heater control	AC/V	A/C booster	ws	white
		G81(B)	40-pin connector of AC/V	hbl	light blue
F3	1A fuse	GE	Fan unit	vi	violet
F4	10A fuse				
PWM GW	PWM Gateway				
K1	Fan relay				
PWM GW settings:					
Duty cycle:	65%				
Frequency:	400Hz				
Voltage:	not relevant			**X**	Cutting point
Function:	Low side			Wiring colours may vary.	

Legend



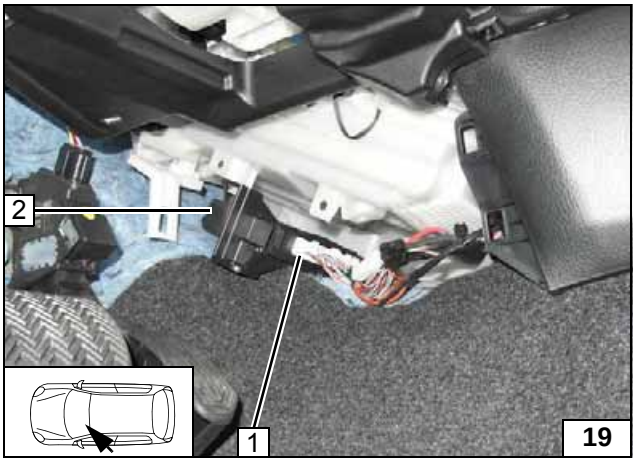
1 Original vehicle stud bolt, flanged nut

Installing passenger compartment relay and fuse holder



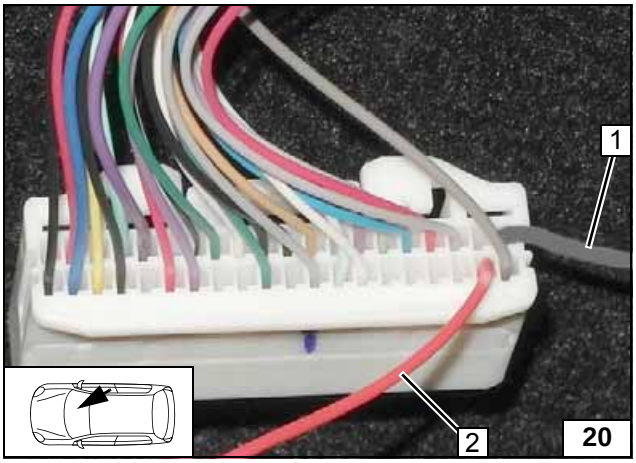
1 Passenger compartment relay and fuse holder wiring harness
2 Heater wiring harness

Connecting same colour wires of wiring harnesses



1 40-pin connector G81(B)
2 AC booster

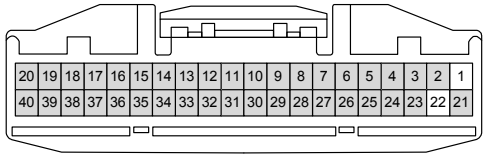
G81(B) connector socket



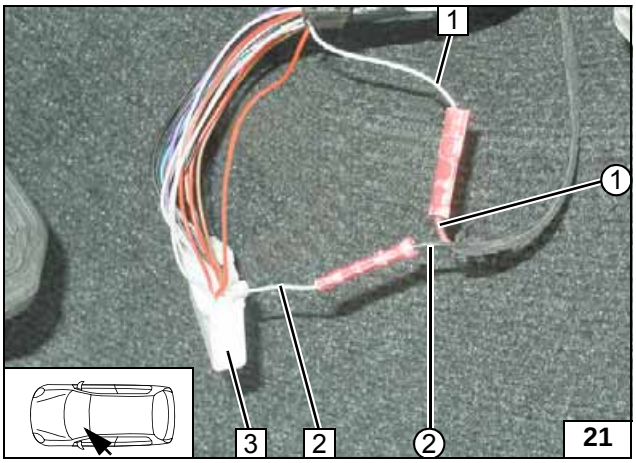
Disconnect the 40-pin connector G81(B) **3** from the A/C booster.

1 Grey (gr) wire of connector E81 (B) Pin 1
2 Red (rt) wire of connector G81 (B) Pin 22

View of G81(B) connector from wire side:

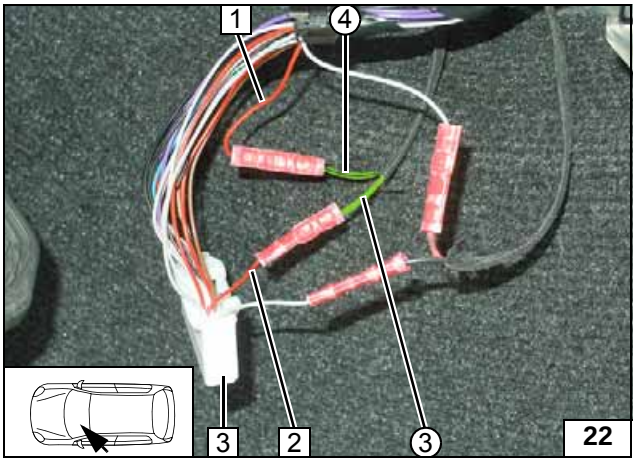


View of G81(B) connector



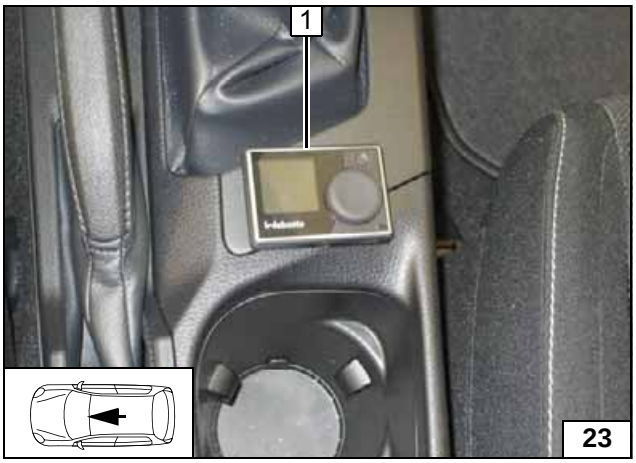
1 Grey (gr) wire of HTR IG fuse
2 Grey (gr) wire of connector G81(B) A/C-V Pin 1
3 Connector G81(B) A/C-V
① Red (rt) wire of K1/87a from AC booster wiring harness
② Black (sw) wire of K1/30 from AC booster wiring harness

Connecting A/C booster



1 Red (rt) wire of GE pin 2
2 Red (rt) wire of connector G81(B) A/C-V Pin 22
3 Connector G81(B) A/C-V
③ Green (gn) wire from PWM GW/IN of wiring harness of PWM control
④ Green (gn)/black (sw) wire from PWM GW/OUT of wiring harness of PWM control

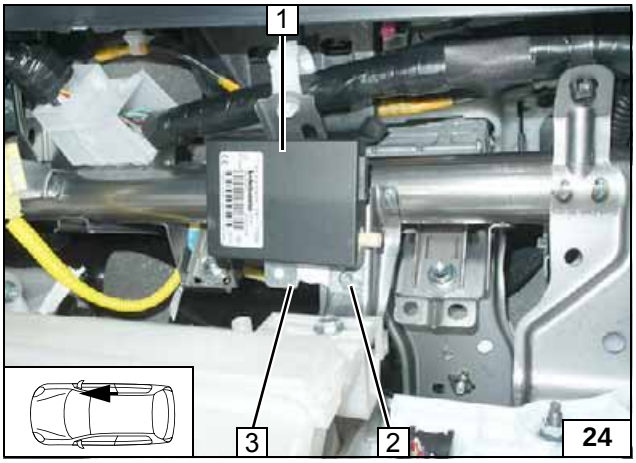
Connecting A/C booster



MultiControl CAR Option

1 MultiControl CAR

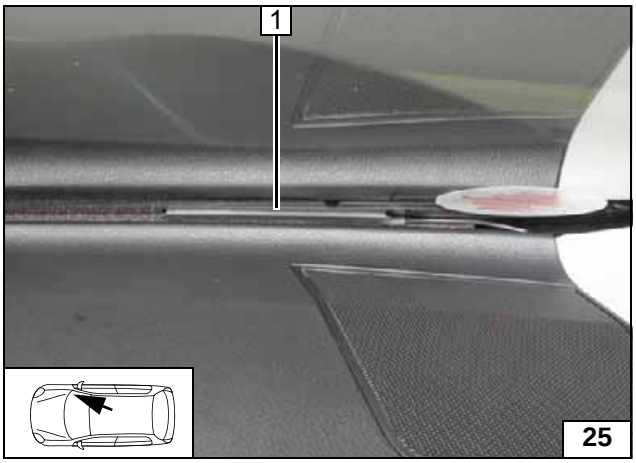
Installing MultiControl CAR



Remote Option (Telestart)

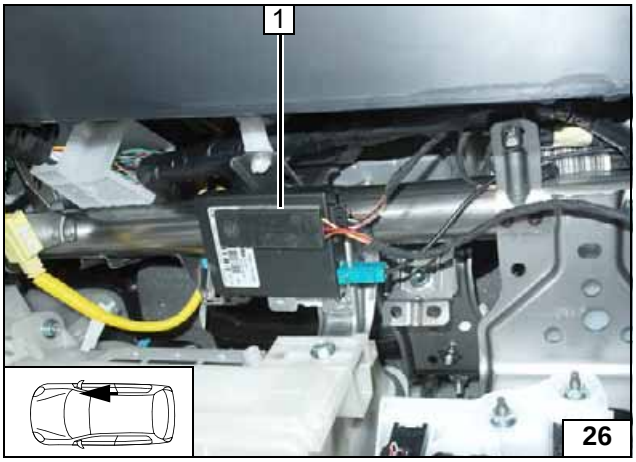
1 Receiver
2 M5x16 bolt, washer, flanged nut, existing hole
3 Bracket

Installing receiver



1 Aerial

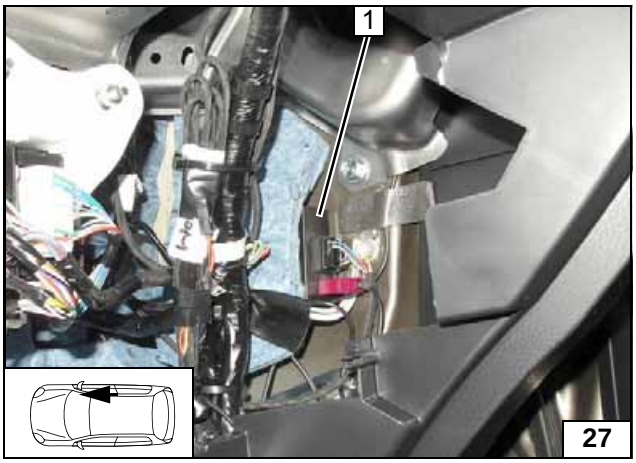
Installing aerial



Temperature sensor T100 HTM

Fasten temperature sensor **1** with double-sided adhesive tape.

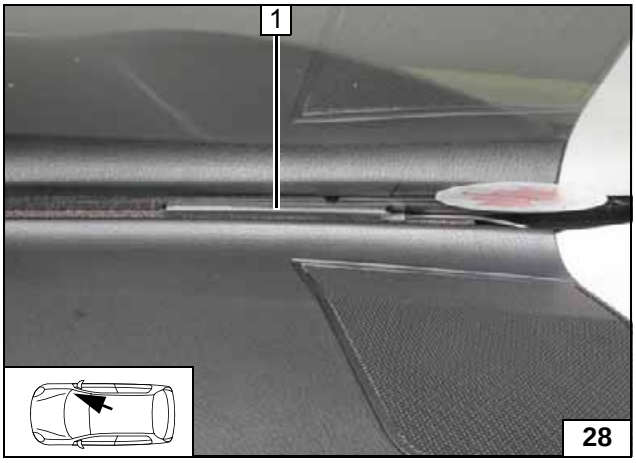
Installing temperature sensor



ThermoCall Option

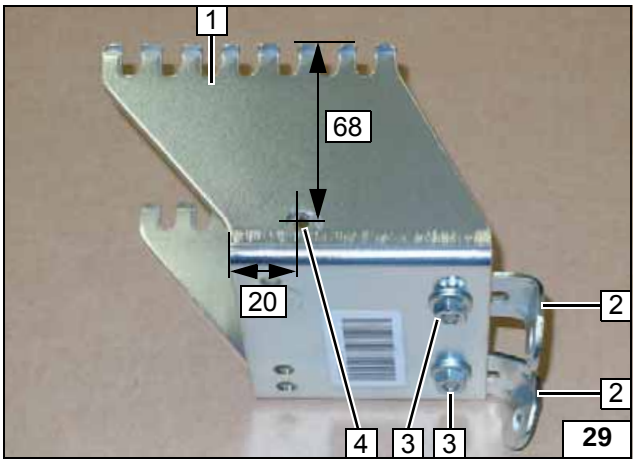
Fasten receiver **1** behind the insulation with double-sided adhesive tape.

Installing receiver



1 Aerial (optional)

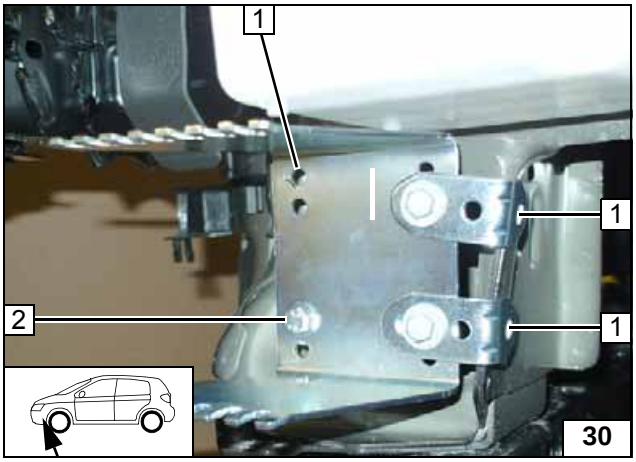
Installing aerial



Preparing Bracket

1 Bracket
2 Angle bracket [2x]
3 Loosely mount M6x12 bolt, large diameter washer, flanged nut [2x each]
4 Copy hole pattern, 7 mm dia.hole

Preparing bracket

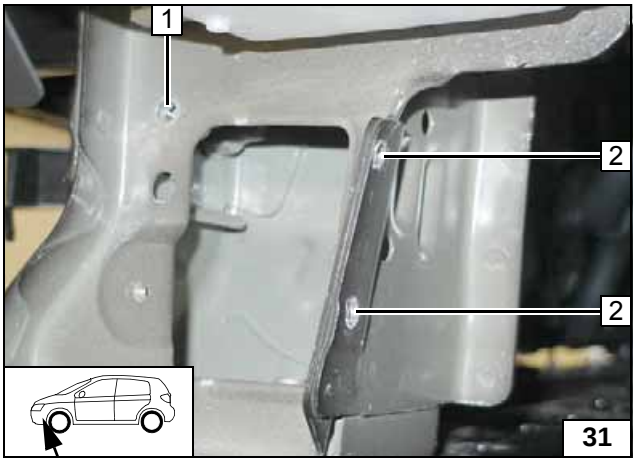


Preparing Installation Location

At position **2** a 20 mm spacer must be positioned between the bracket and body.
Align bracket and angle bracket as shown.

1 Copy hole pattern [3x]
2 M6x35 bolt, spring lockwasher, original vehicle thread

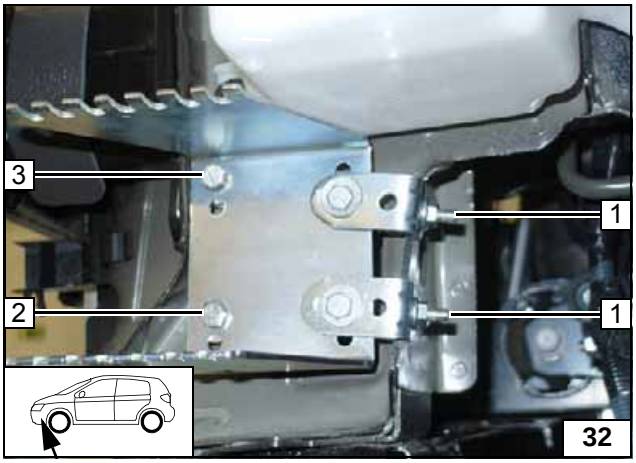
Copying hole pattern



Dismantle bracket.

1 9.1mm dia. hole; rivet nut
2 7 mm dia. hole [2x]

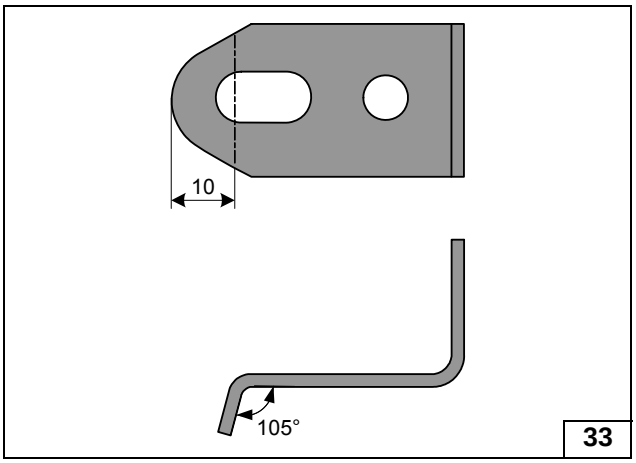
Drilling holes, inserting rivet nut



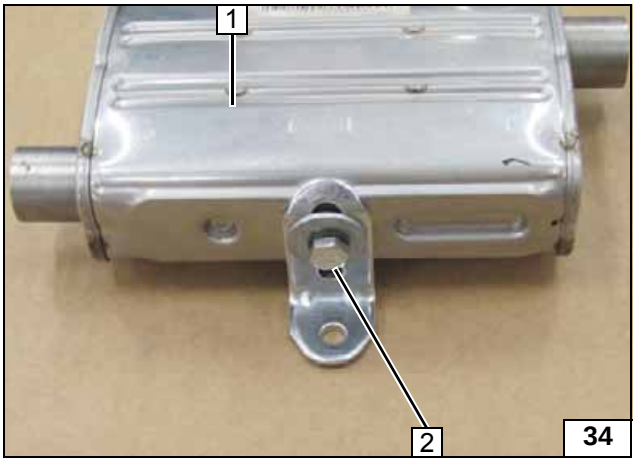
Tighten all loose screw connections.

1 M6x20 bolt, flanged nut [2x]
2 M6x35 bolt, spring lockwasher, 20mm spacer, original vehicle thread
3 M6x50 bolt, spring lockwasher, 20mm spacer, 5mm spacer

Installing bracket

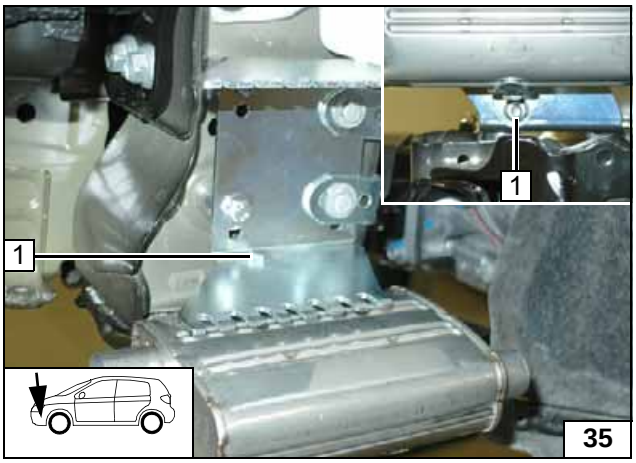


Bending angle bracket



1 Exhaust silencer
2 M6x16 bolt, spring lockwasher, large diameter washer

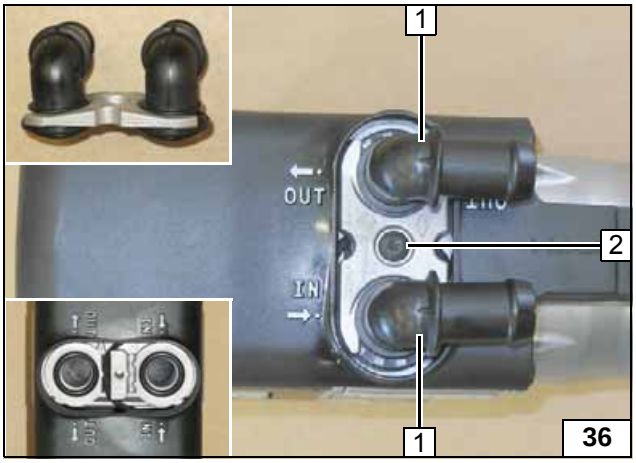
Preassembling exhaust silencer



1 M6x20 bolt, flanged nut

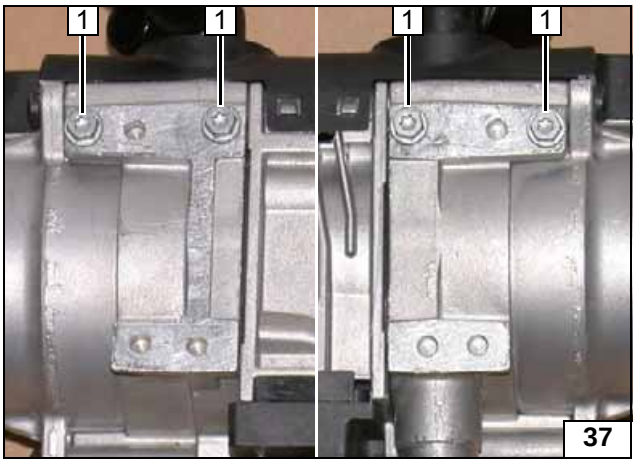
Installing exhaust silencer

Preparing Heater



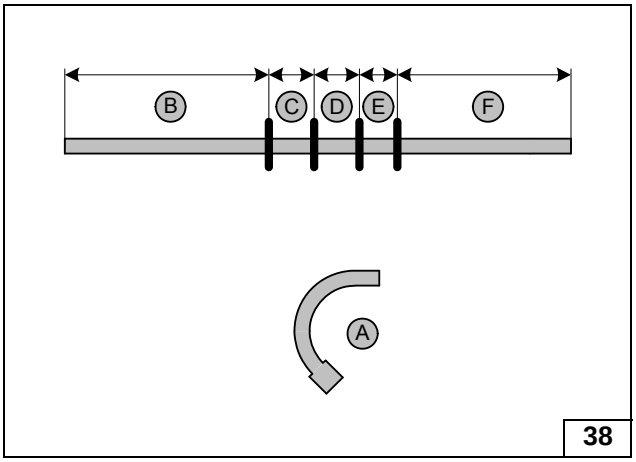
1 Water connection piece, sealing ring [2x each]
2 5x15 self-tapping bolt, retaining plate of water connection piece

Installing water connection piece



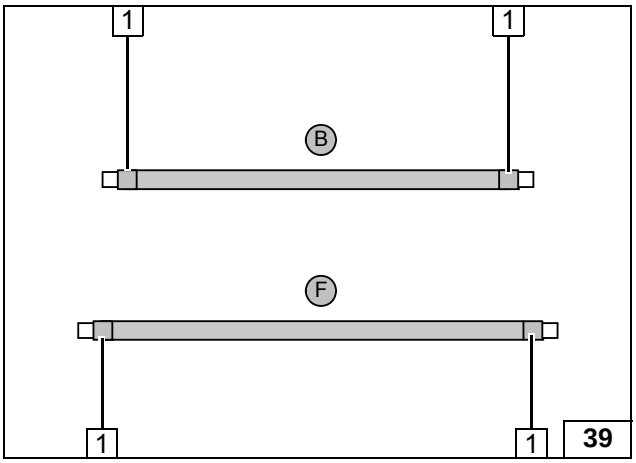
Screw 5x13 self-tapping bolts **1** [4x] into existing holes by a maximum of 3 thread turns.

Premounting bolts loosely



A = 135° 18x20mm dia
B = 710
C = 250
D = 100
E = 60
F = 880

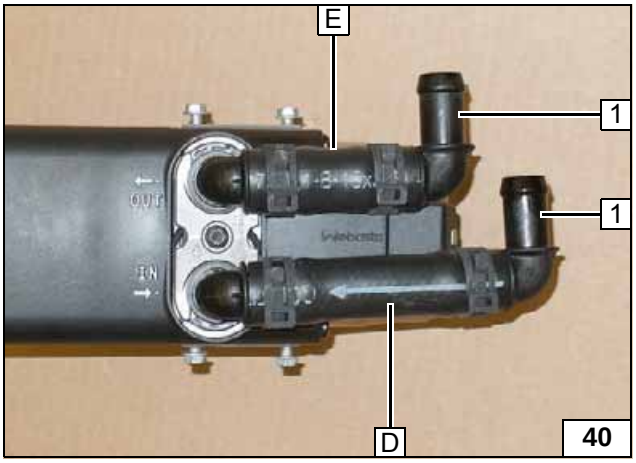
Cutting hoses to length



Push braided protection hoses onto hose **B** and **F** and cut to length. Cut heat shrink plastic tubing to length.

1 60 mm long heat shrink plastic tubing [4x]

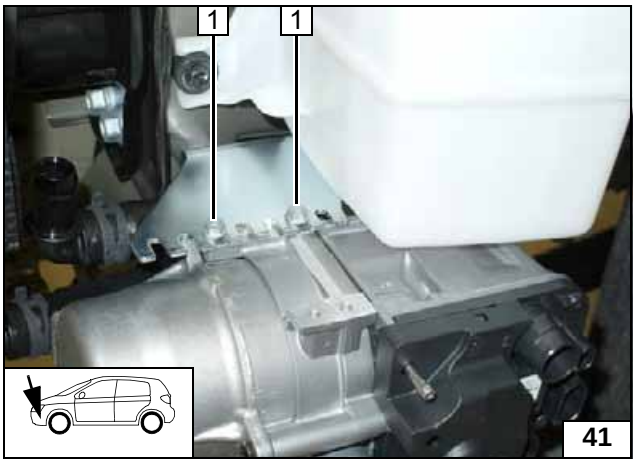
Preparing hoses



All spring clips = 25 mm dia.

1 90°, 18x18mm dia. connecting pipe [2x]

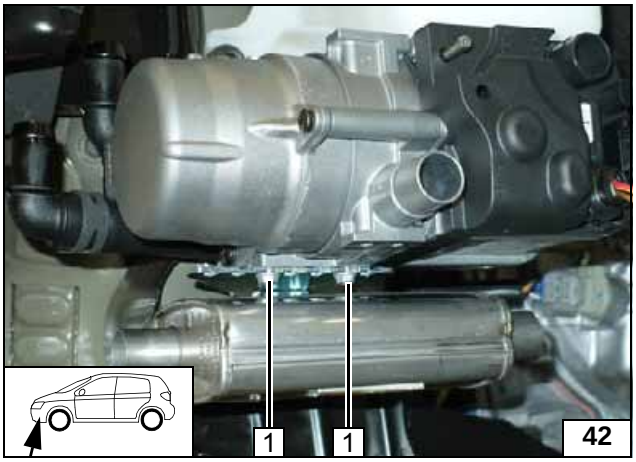
Premounting hoses



Installing Heater

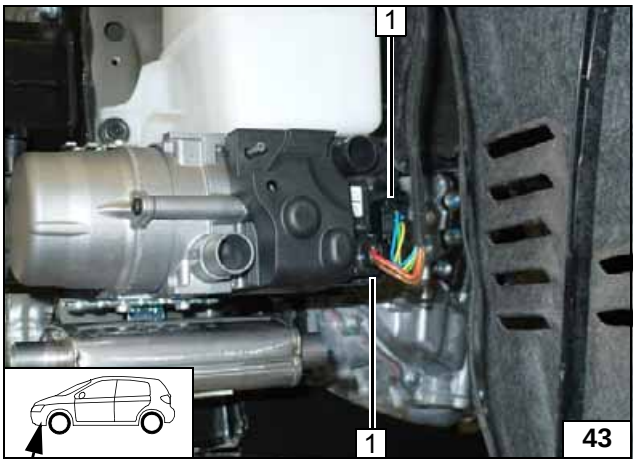
1 Tighten 5x13 self-tapping bolt [2x]

Installing heater



1 Tighten 5x13 self-tapping bolt [2x]

Installing heater



1 Heater wiring harness connector [2x]

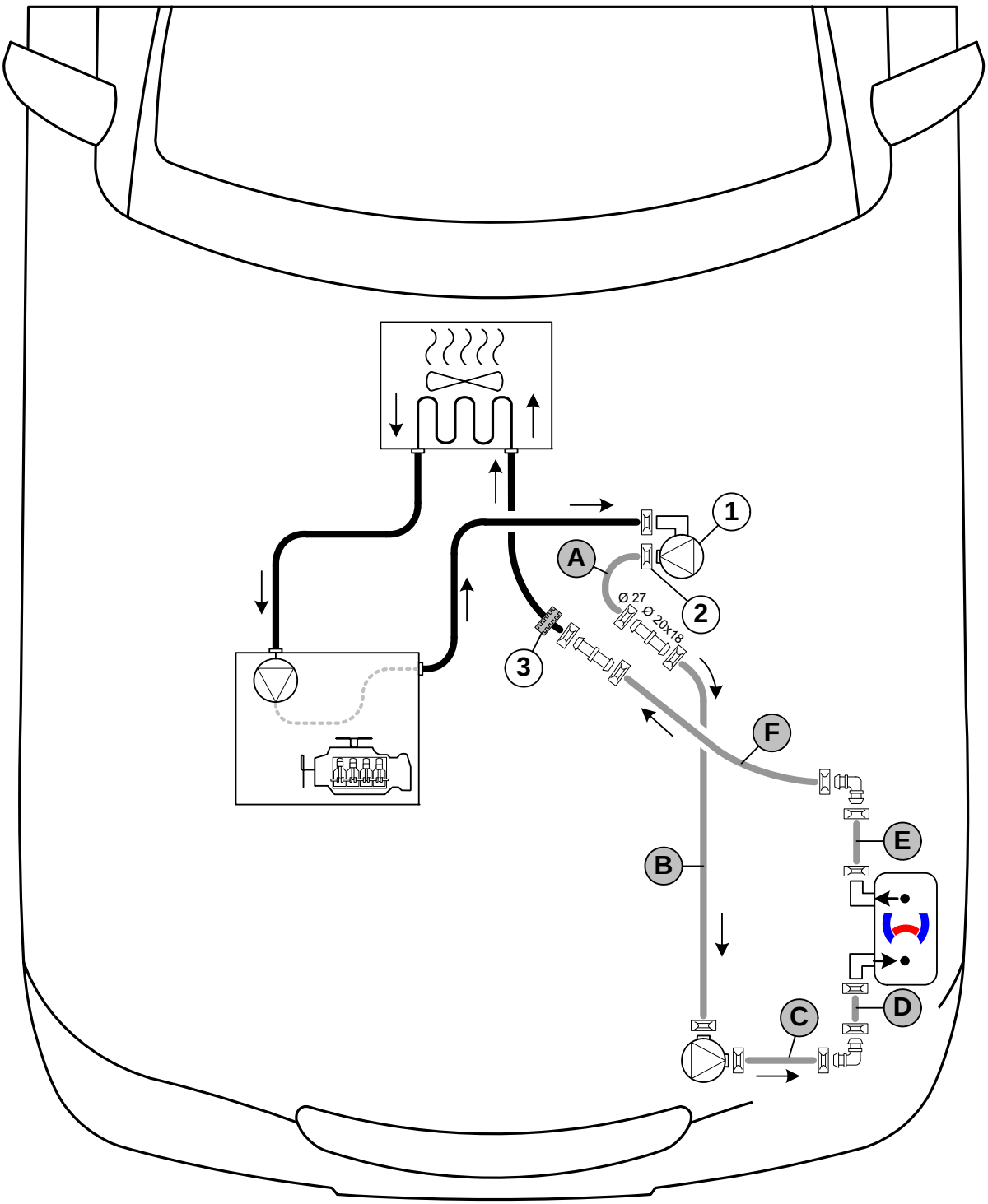
Mounting wiring harness

Coolant Circuit

Any coolant running off should be collected in an appropriate container. Route hoses kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. The heater must be filled with coolant when installing the hoses.

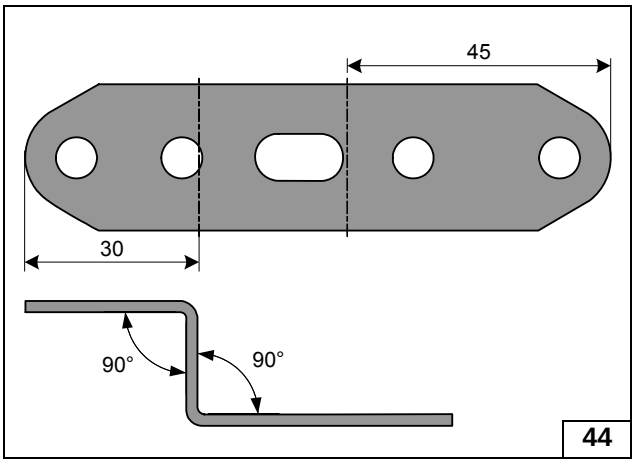
The connection should be modelled on an ‘inline’ circuit and based on the following diagram:

Hose routing diagram

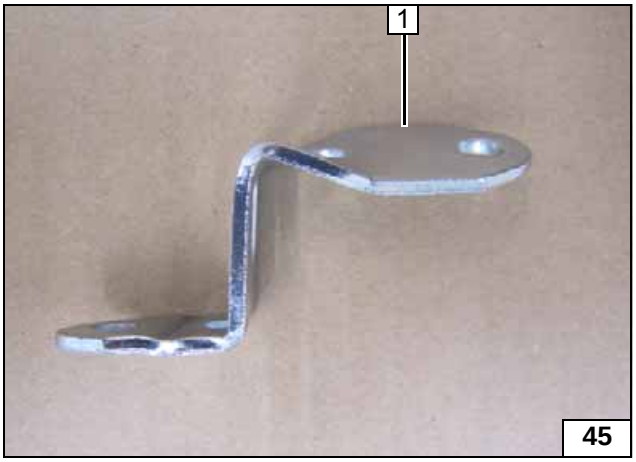


1 = Original vehicle circulating pump. **2** = Original vehicle spring clip. **3** = Black (sw) rubber isolator.
All spring clips without a specific designation = 25 mm dia.
All connecting pipes without a specific designation and = 18x18mm dia.

Angling down perforated bracket

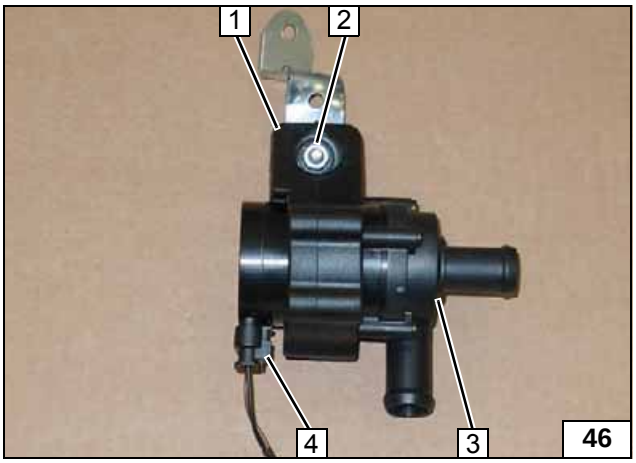


Twisting perforated bracket



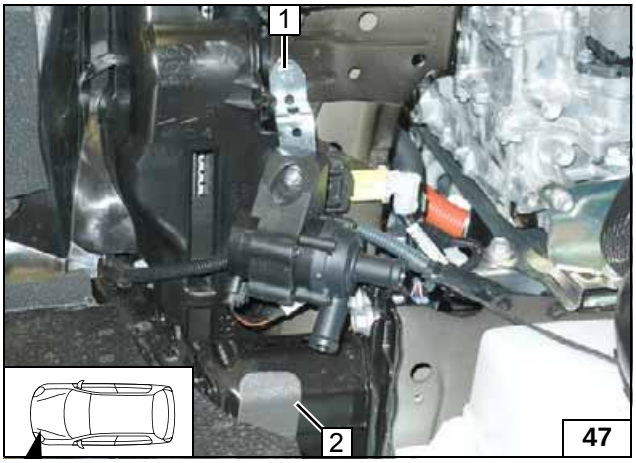
1 Twist long leg 30°

Premounting circulating pump

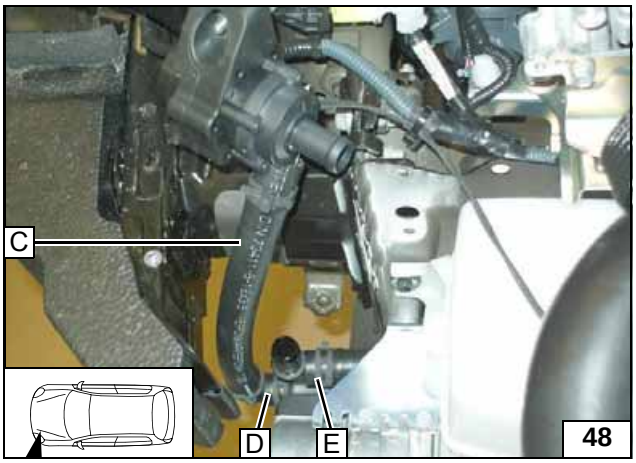


1 Circulating pump mount
2 M6x25 bolt, perforated bracket long leg, flanged nut
3 Circulating pump
4 Connector of circulating pump wiring harness

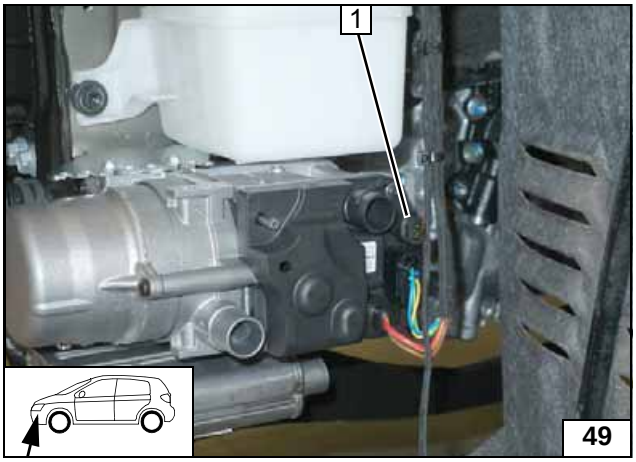
Installing circulating pump



1 M6x20 bolt, existing hole, flanged nut
2 Stick on self-adhesive foam

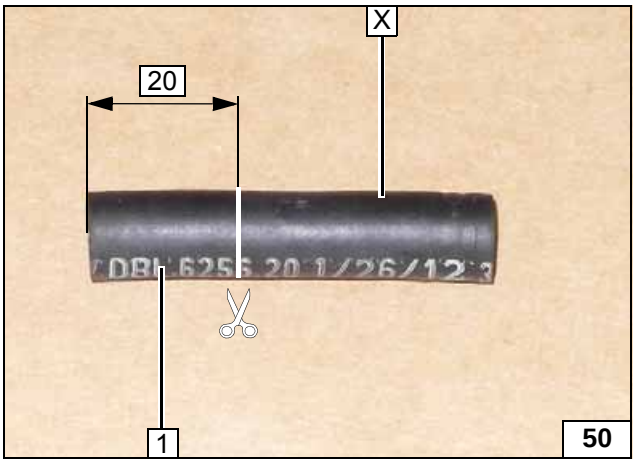


Connecting hose C



1 Connector of circulating pump wiring harness

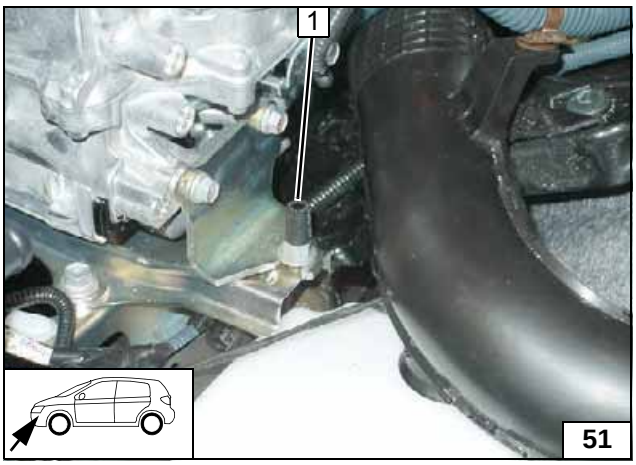
Connecting circulating pump



1 Hose section 4.5mm dia.

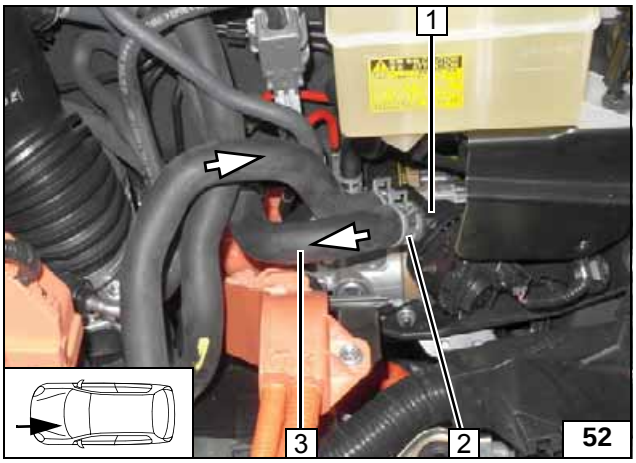
X = 

Cutting hose section to length



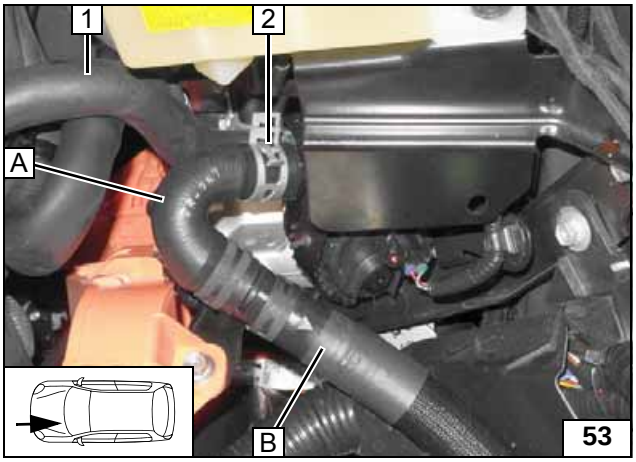
Mount hose section **1** as rub protection on original vehicle bolt.

Installing hose section



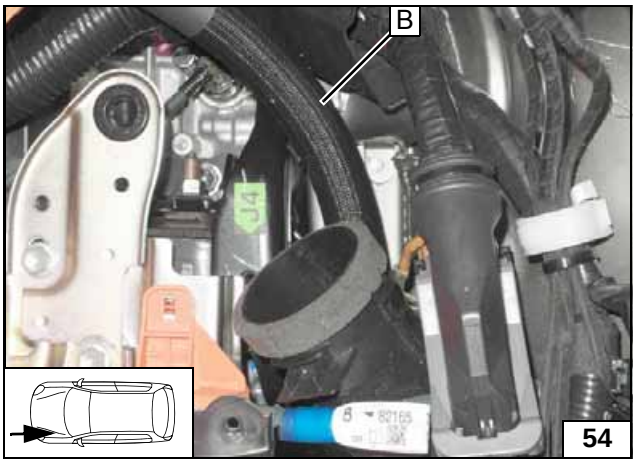
Pull hose of original vehicle circulating pump / heat exchanger inlet **3** from connection piece of circulating pump **1**. Spring clip **2** will be reused.

Cutting point

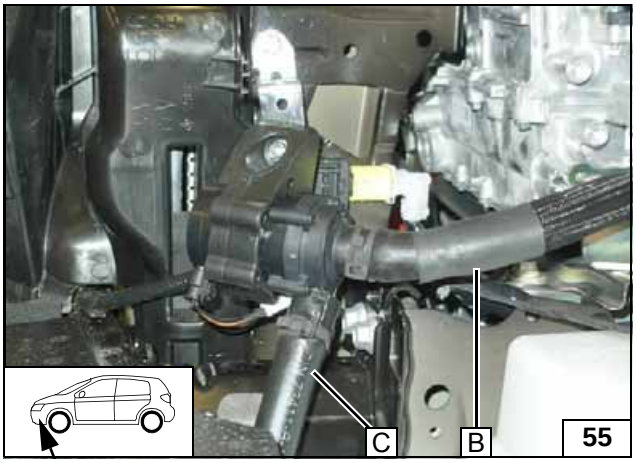


1 Hose engine outlet / original vehicle circulating pump
2 Original vehicle spring clip

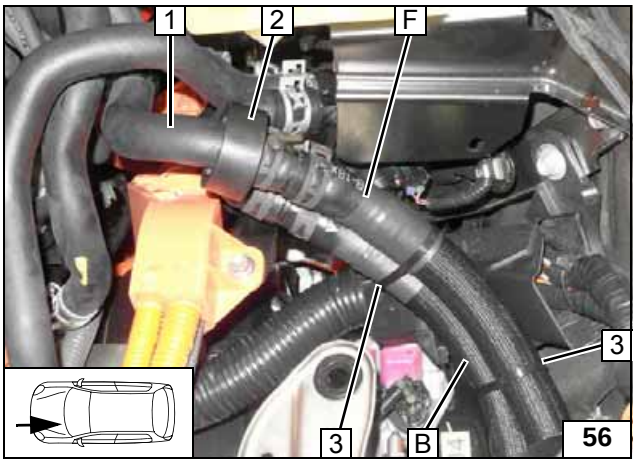
Connecting engine outlet



Routing in engine compartment



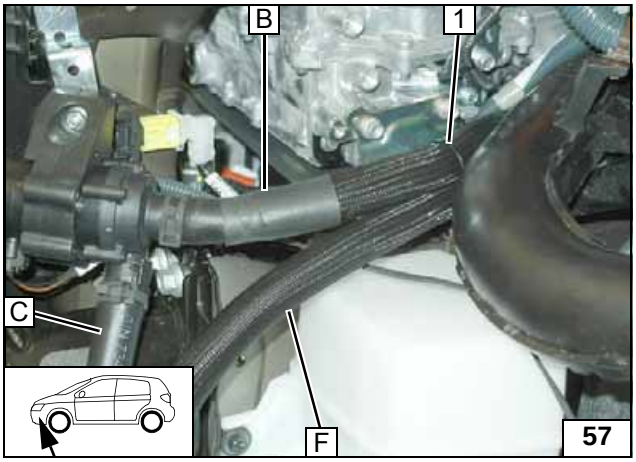
Connecting circulating pump



Push black (sw) rubber isolator **2** onto hose heat exchanger inlet **1**.

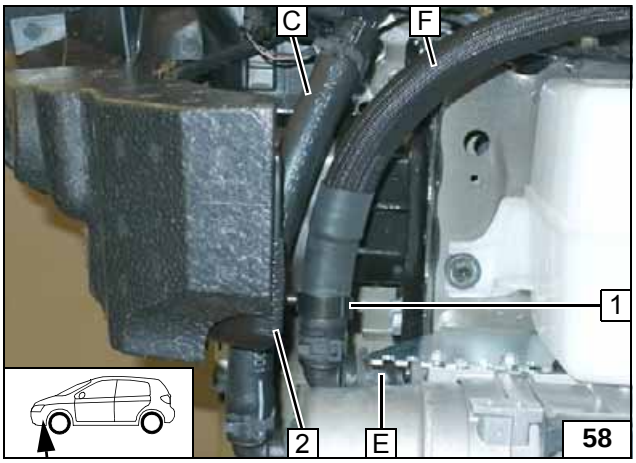
3 Cable tie [2x]

Connecting heat exchanger inlet



1 Cable tie

Routing in engine compartment



1 Hose bracket between hoses **C** and **F**
2 50 mm edge protection

Connecting heater outlet

Fuel

Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

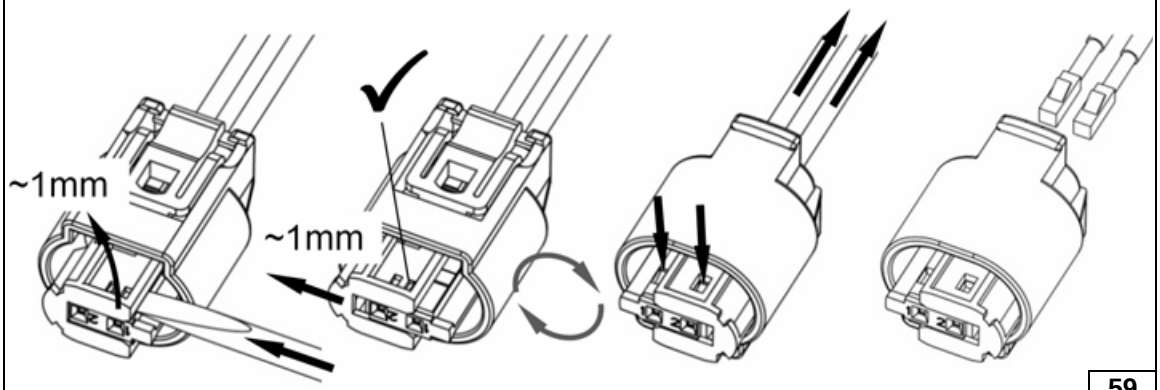
Catch any fuel running off in an appropriate container.

Route fuel line and metering pump wiring harness so that they are protected against stone impact.
Unless specified otherwise, always fasten using cable ties.
Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.

Dismantling metering pump connector

Connector X7



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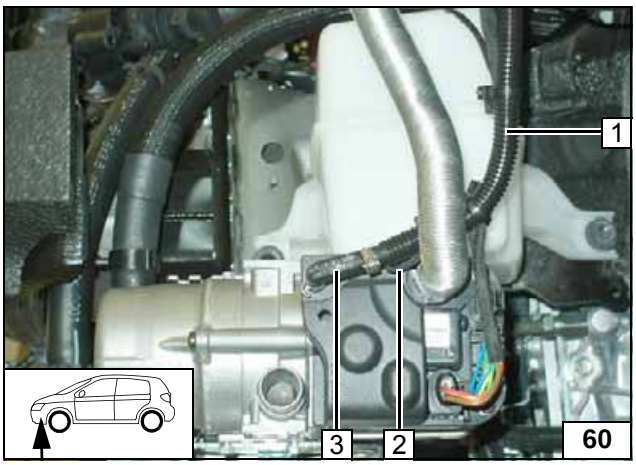
Connecting heater



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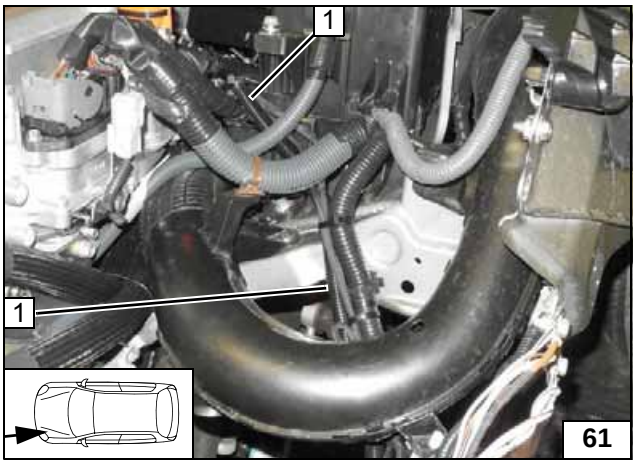
1 Wiring harness of metering pump, fuel line in 10mm dia. corrugated tube
2 Wiring harness of metering pump
3 Fuel line, 90° moulded hose, 10mm dia. clamp [2x]

Routing lines



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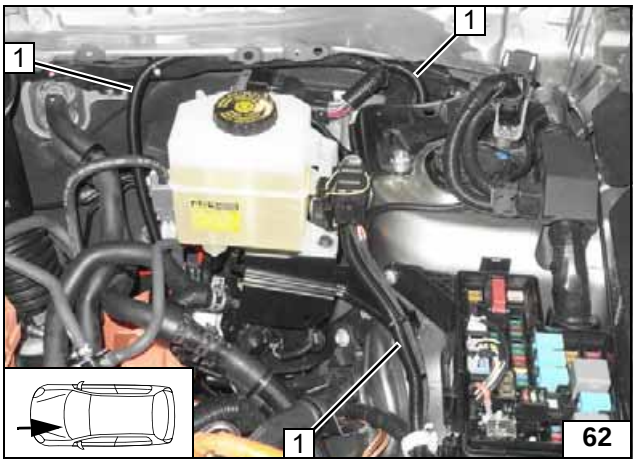
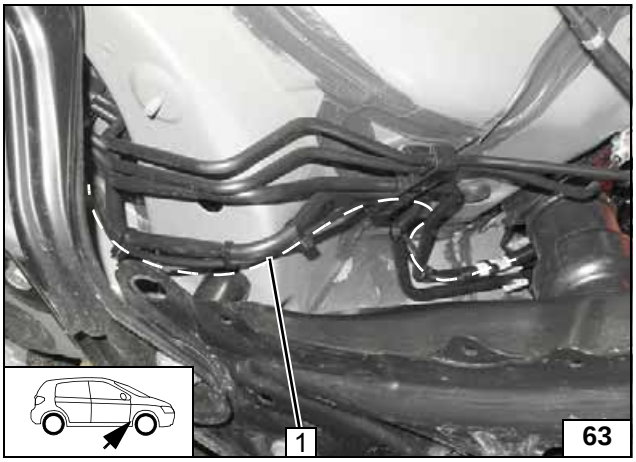
1 Fuel line, wiring harness of metering pump in 10mm dia. corrugated tube



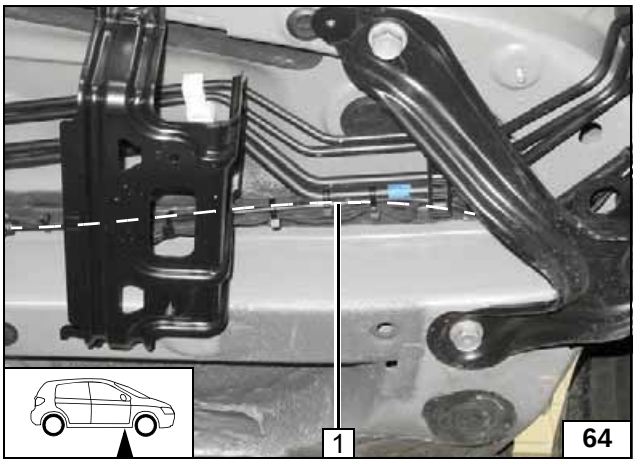
Route fuel line and wiring harness of metering pump into 10mm dia. corrugated tube **1** along original vehicle lines to the underbody and fasten with cable ties.

Routing on underbody



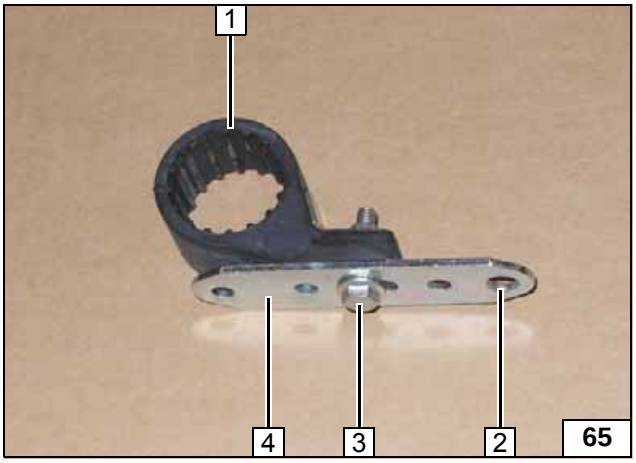
Route fuel line and wiring harness of metering pump **1** along original vehicle lines to installation location of metering pump and secure using cable ties.

Routing lines



Route fuel line and wiring harness of metering pump **1** along original vehicle lines to installation location of metering pump and secure using cable ties.

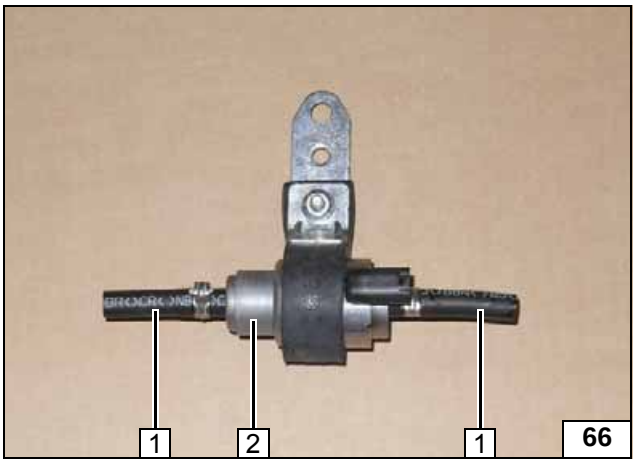
Routing lines



Drill out perforated bracket **4** at Position **2** to 8.5mm dia.

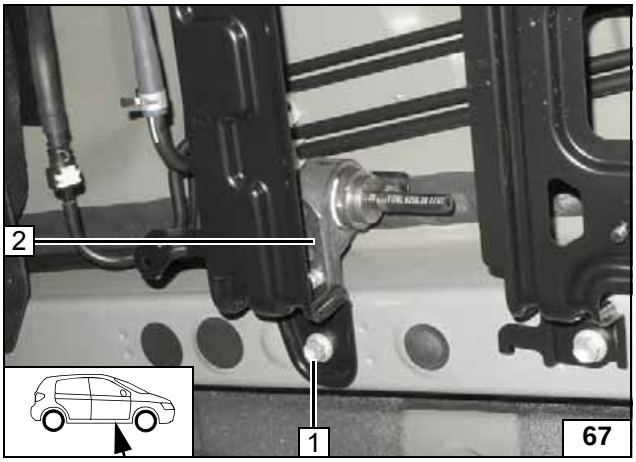
1 Metering pump mount
3 M6x25 bolt, support angle bracket, flanged nut

Premounting metering pump mount



1 Hose section, 10 mm dia. clamp [2x each]
2 Metering pump

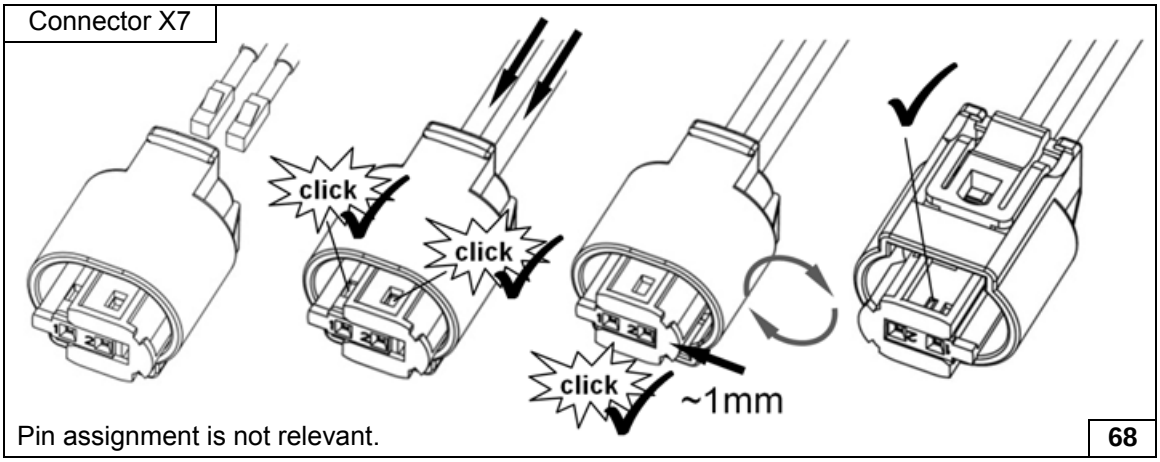
Premounting metering pump



1 Original vehicle bolt
2 Perforated bracket

Installing metering pump

Connector X7



Pin assignment is not relevant.

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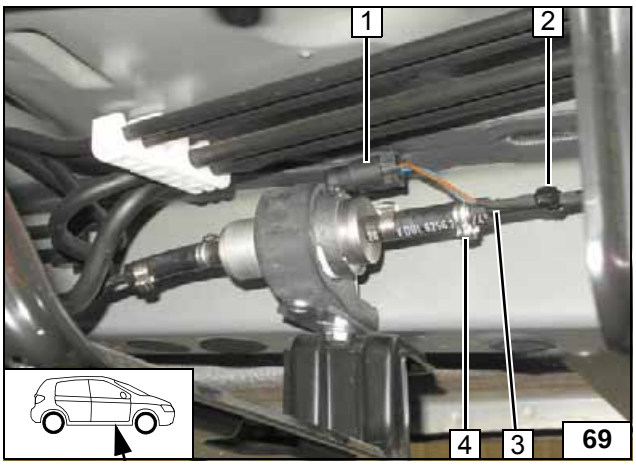
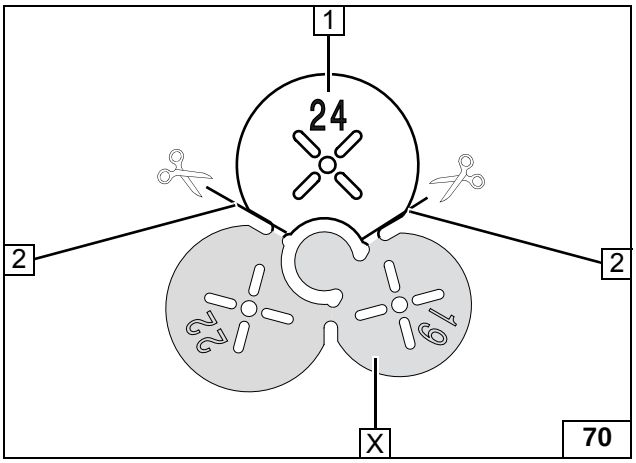
Completing metering pump connector



1 Metering pump wiring harness, connector X7 mounted
2 Cable tie
3 Fuel line
4 10 mm dia. clamp

Connecting metering pump

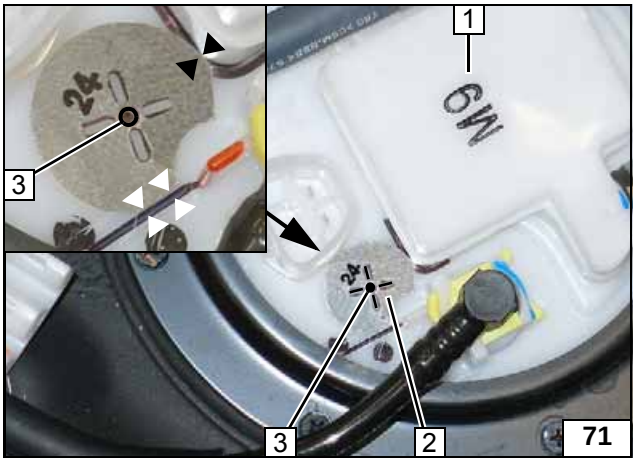


Installing FuelFix

Cut off drilling template 24mm dia. **1** on cutting line **2** as shown.

X = 

Preparing drilling template



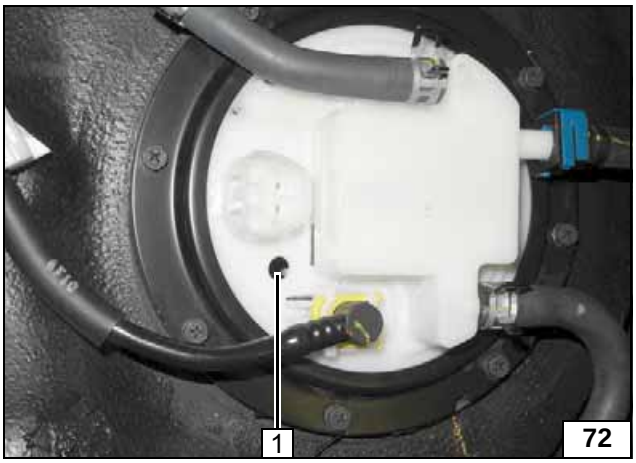
Remove the fuel tank according to the manufacturer's instructions.

Work steps F1 and F2.

Lay template **2** on fuel tank sending unit **1** as shown.

3 Hole pattern

Copying hole pattern

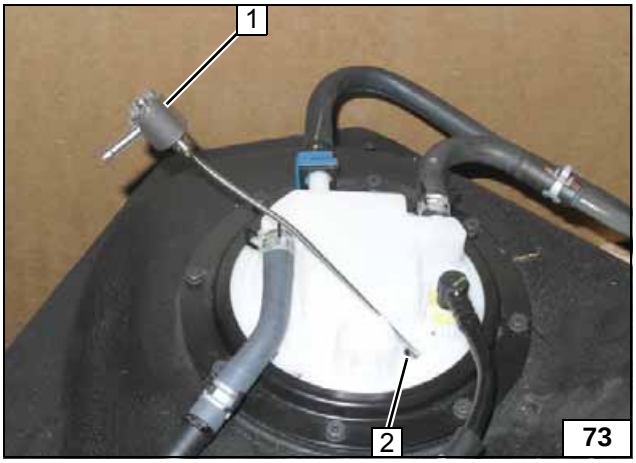


Work step F3.

1 Hole made with provided drill

Catch metal shavings!

Hole for FuelFix



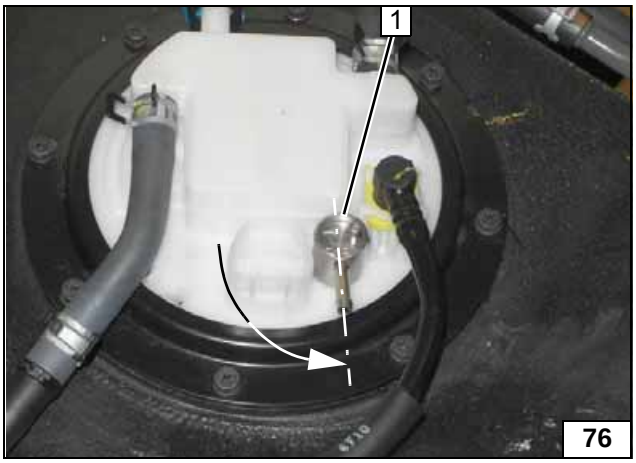
Work steps F4 and F5.

Bend FuelFix **1** according to template and cut to length.
Insert into hole **2**.

Preparing FuelFix

Inserting FuelFix

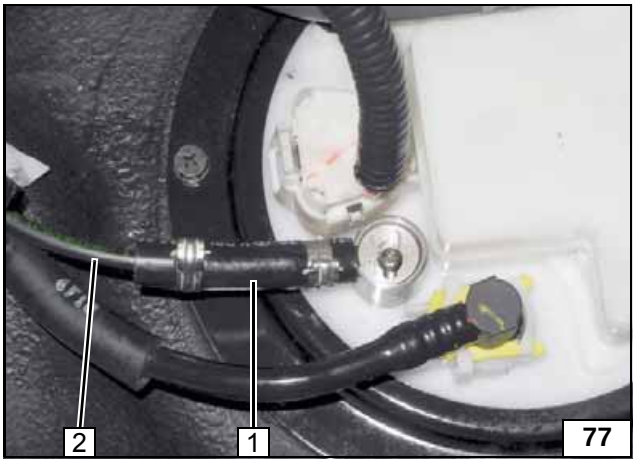
Inserting FuelFix



Work steps F5.3 and F5.4.

1 Align FuelFix as shown.

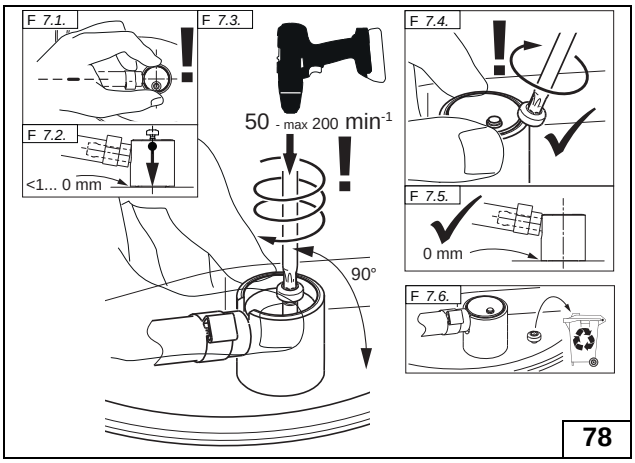
Aligning FuelFix



Work step F6.

1 Hose section, 10 mm dia. clamp [2x]
2 Fuel line

Connecting fuel line



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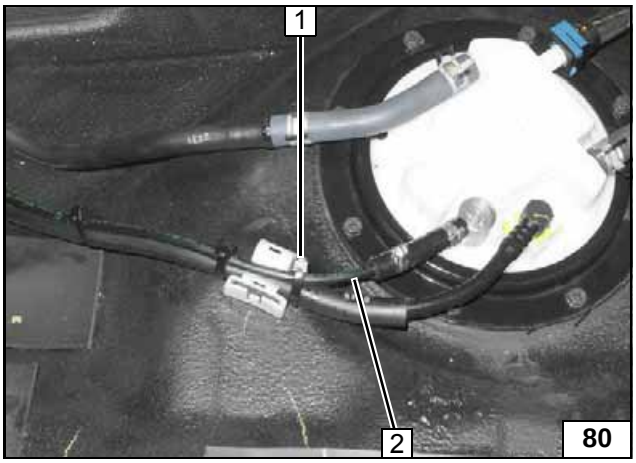
Work step F7.

Mounting FuelFix


79

Work step F8.

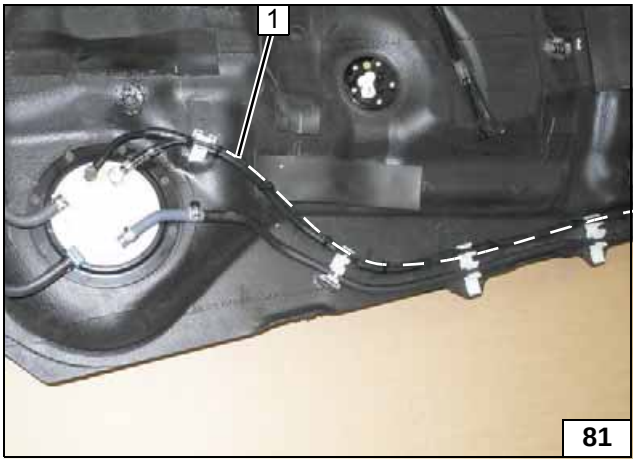
Ensuring firm seating of FuelFix



80

1 Cable tie for strain relief
2 Fuel line of FuelFix

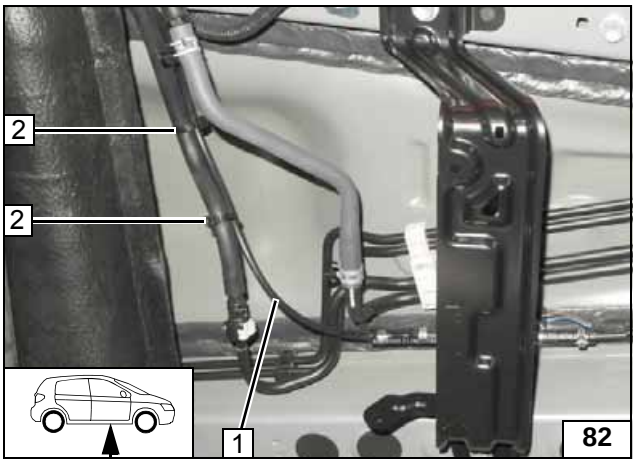
Securing fuel line



81

Route fuel line of FuelFix **1** along original vehicle fuel line and fasten with cable ties.

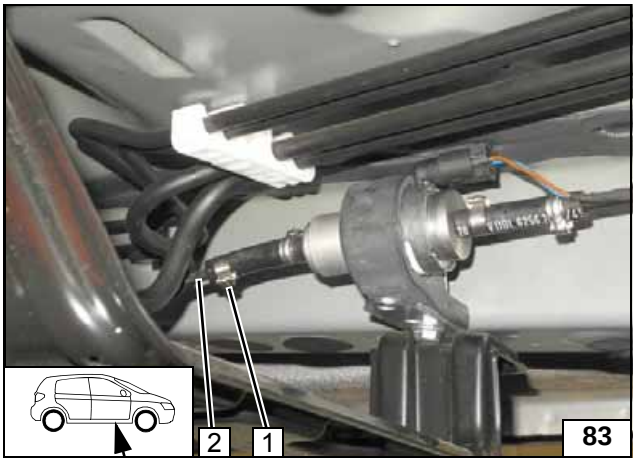
Routing fuel line



Install fuel tank in accordance with manufacturer's instructions.

1 Fuel line of FuelFix
2 Cable tie [2x]

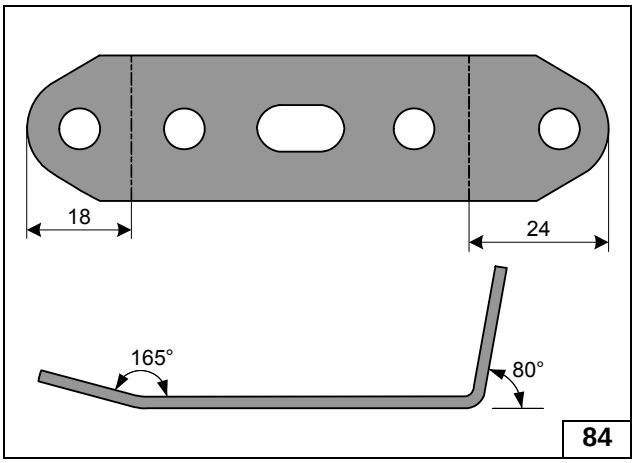
Routing fuel line



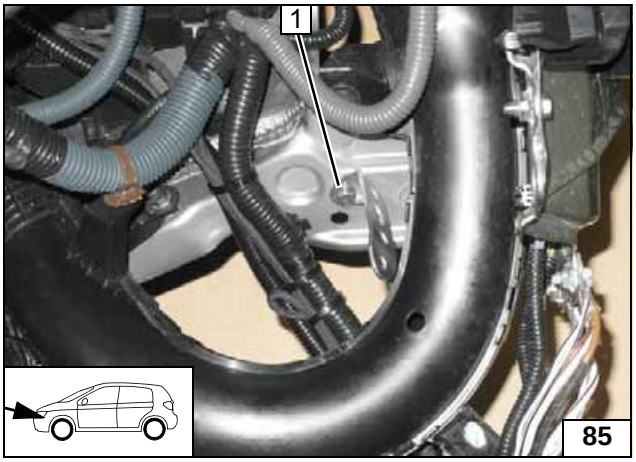
1 10 mm dia. clamp
2 Fuel line of FuelFix

Connecting metering pump

Combustion Air

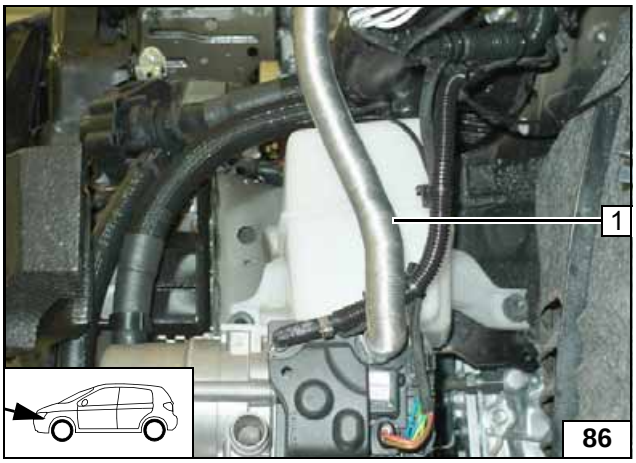


Preparing perforated bracket



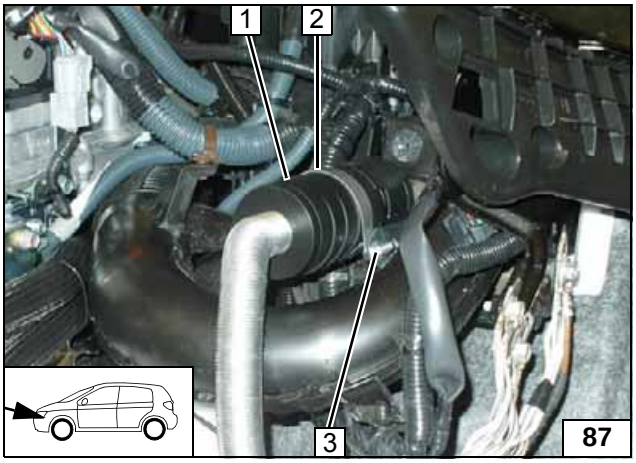
1 M6x20 bolt, spring lockwasher, existing threaded hole

Installing perforated bracket



1 Combustion air pipe

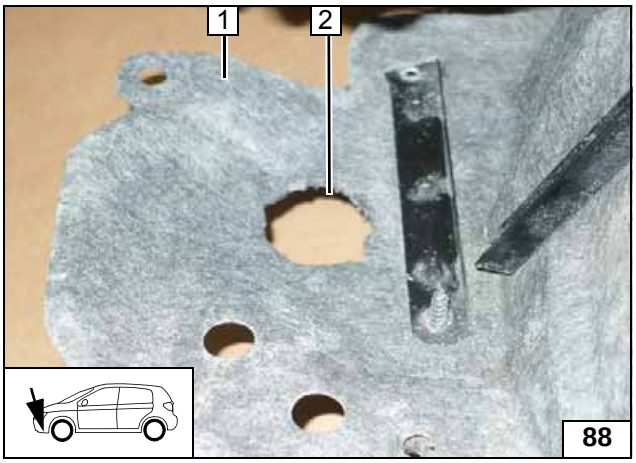
Installing combustion air pipe



1 Silencer
2 51 mm dia. clamp
3 M5x16 bolt, large diameter washer, flanged nut

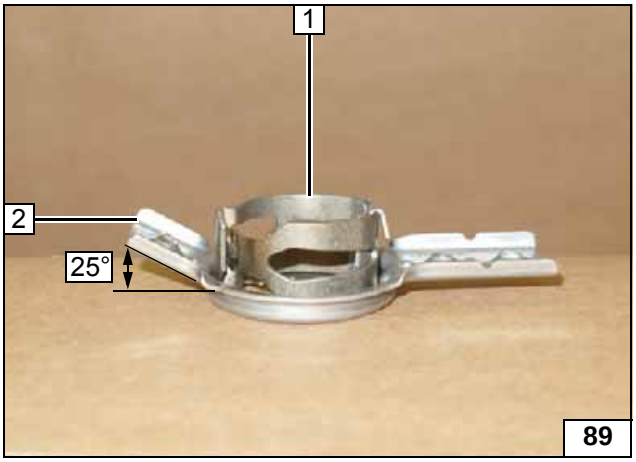
Installing silencer

Installing Exhaust End Fastener



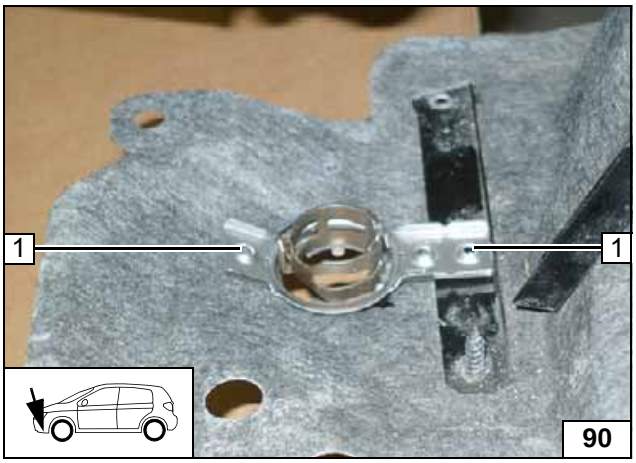
1 Wheel-well inner panel
2 Enlarge existing hole (as per work step 1 of the installation instructions)

Hole in wheel-well inner panel



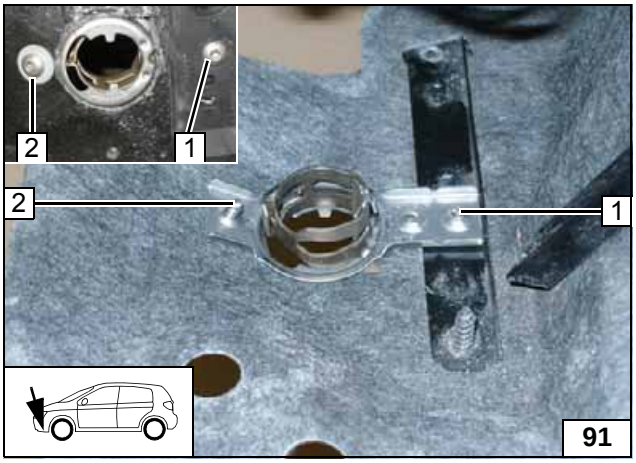
1 Exhaust end fastener
2 Bend tab

Preparing exhaust end fastener



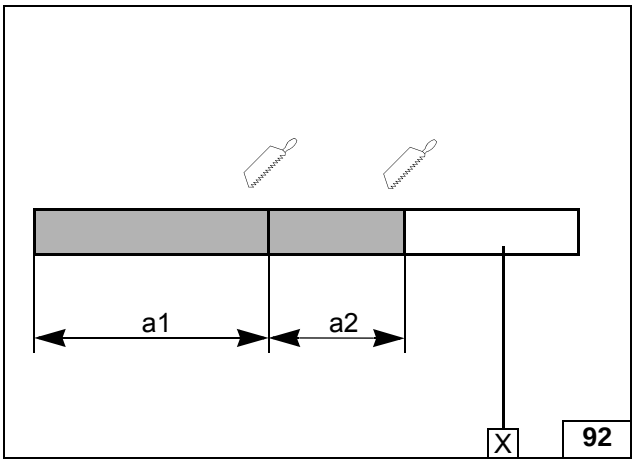
Position exhaust end fastener in the hole as per work step 3 of the installation instructions and copy hole pattern **1** [2x]. Hole [2x] as per work step 4 of the installation instructions.

Copying hole pattern



1 5x13 self-tapping screw as per work step 5 of the installation instructions
2 5x13 self-tapping screw, large diameter washer as per work step 5 of the installation instructions

Installing exhaust end fastener

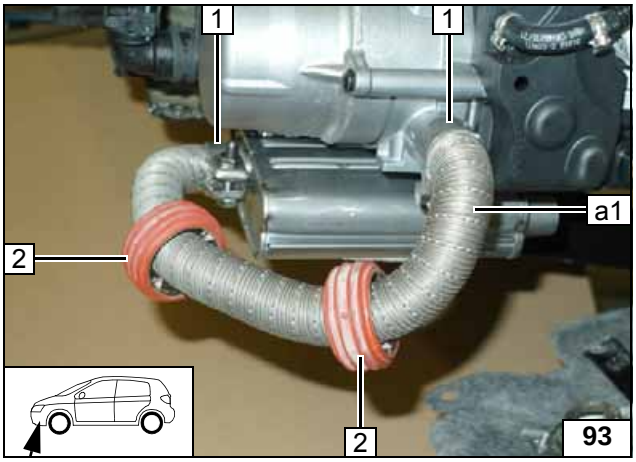


Exhaust Gas

a1 = 310
a2 = 150

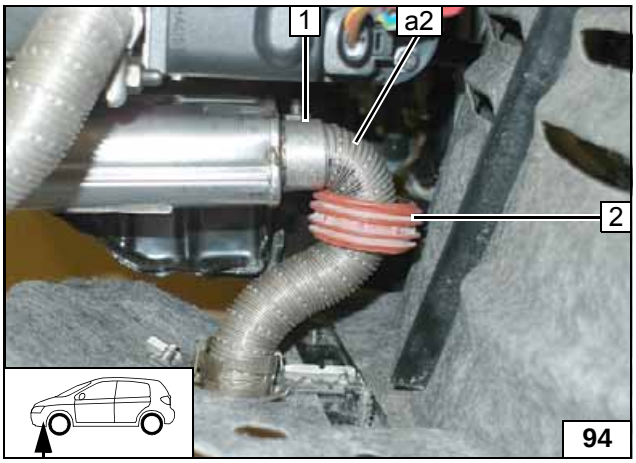
X =

Preparing exhaust pipe



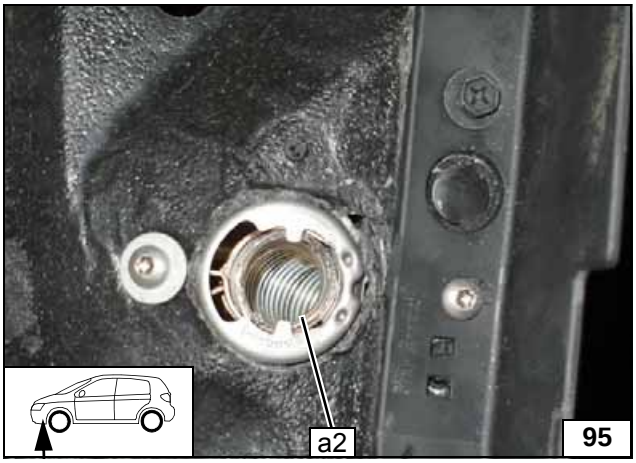
1 Hose clamp [2x]
2 Spacer bracket [2x]

Installing exhaust pipe a1



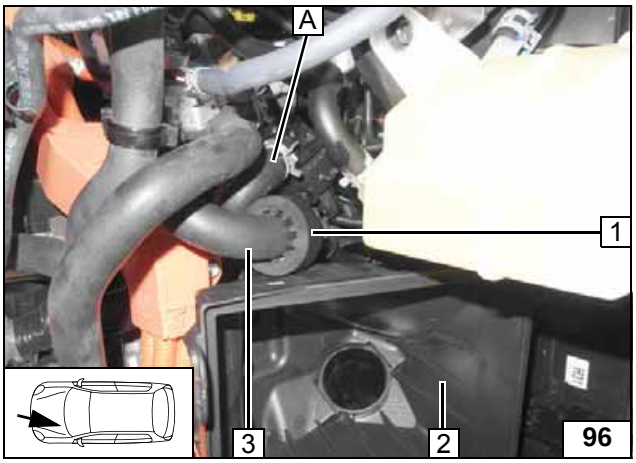
1 Hose clamp
2 Spacer bracket

Installing exhaust pipe a2



Install exhaust pipe **a2** as per work step 8 of the installation instructions.

Installing exhaust pipe a2

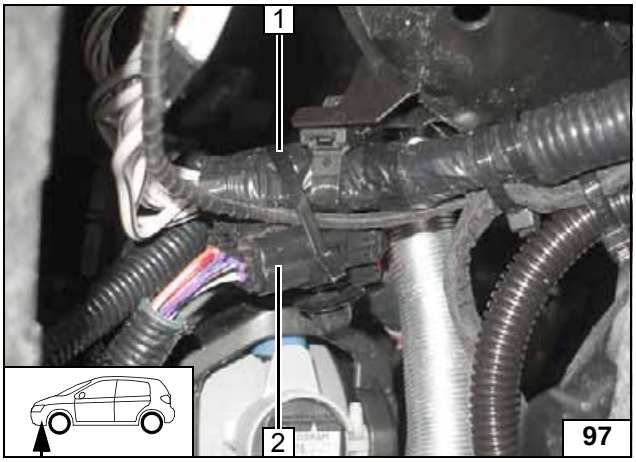


Final Work

Install air filter box **2** and engine control unit. Align black (sw) rubber isolator **1** between hose **A** and air filter box **2**.

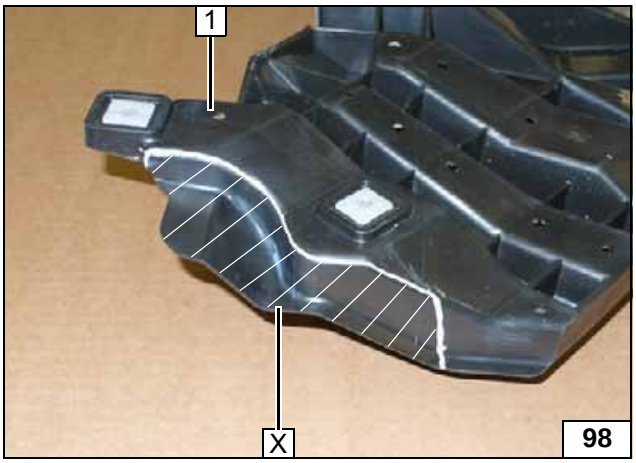
3 Hose on heat exchanger inlet

Aligning rubber isolator



Install bumper.
Fasten original vehicle connector **2** using a cable tie.

Fastening connector



Adapt and install front underride protection **1** as shown.

X =

Adapting underride protection

Reassemble the components in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Insulate loose wire ends and tie back.
Only use manufacturer-approved coolant. Spray the heater components with anti-corrosion wax (Tectyl 100K).

Activation of hybrid system
The hybrid system should be re-activated prior to the connection of the 12V vehicle battery!

- **Connect the 12V vehicle battery.**
- **Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.**
- **Program MultiControl CAR, teach Telestart transmitter.**
- **Make settings on the A/C control panel according to the 'operating instructions'.**
- **Verification of the fan function (PWM Gateway):**
  Set the fan speed to max. Then switch off ignition and switch on parking heater.
  On reaching the activation temperature of approx. 55°C the fan speed must correspond to the value of approx. ⅓ of the maximum speed specified by the PWM Gateway.
- **Check the proper operation of the parking heater, see the operating instructions/installation instructions.**
- **Place the 'Switch off parking heater before refuelling' caution label near the filler neck.**

Proceed as follows with the Webasto Thermo test diagnostics during initial start-up:

- **Control coolant pump under Menu Component test, check coolant level**
- **Pre-feed fuel for the heater using the line filling menu.**
- **Check CO_2 settings; take setting values from the general installation instructions**
- **During the trial run, all water and fuel connections must be checked for leakage and firm seating**
- **Conduct troubleshooting in case of malfunctions.**

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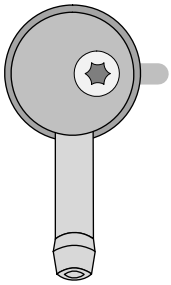
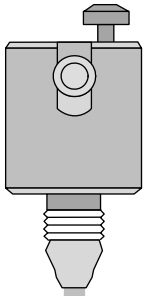
Germany
Internet: www.webasto.com
Technical Extranet:
http://dealers.webasto.com

FuelFix Template

Top view





100mm

Scale 1:1

Compare size of printout with dimension lines.
Allowed tolerance a maximum of 2%.

Set the printer settings to ‘no margin’ or ‘minimise margins’ and 100% of the normal size.

100mm

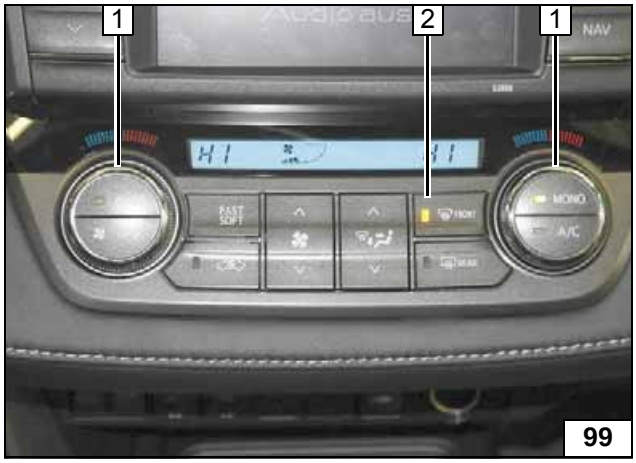
0

Operating Instructions

Please remove page and add to the vehicle operating instructions.

Note:
We recommend matching the heating time to the driving time.
Heating time = driving time
Example:
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

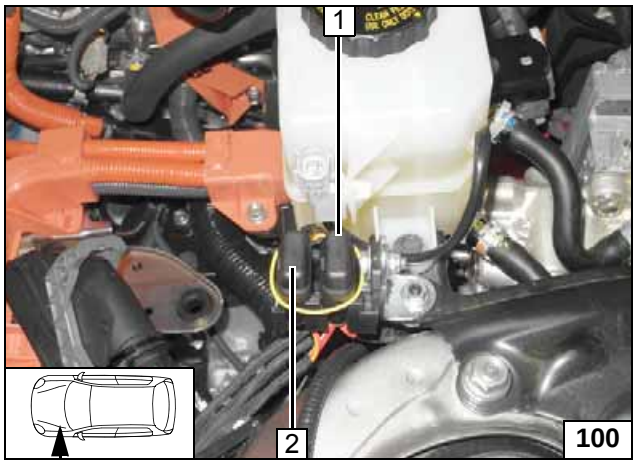
Before parking the vehicle, make the following settings:



It is not necessary to set the fan speed, it will be automatically set to approx. ⅓.

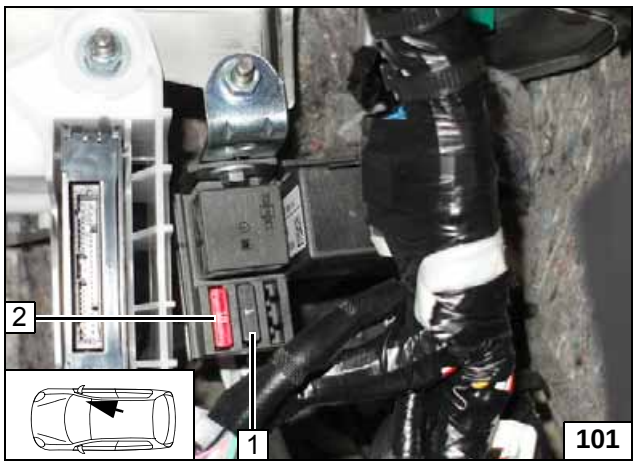
1 Set temperature to 'HI' on both sides
2 Air outlet to windscreen

A/C control panel



1 30A passenger compartment main fuse F2
2 20A heater fuse F1

Engine compartment fuses



1 1A heater control fuse F3
2 10A fan fuse F4

Passenger compartment fuses