



Installation documentation

Cold start for Thermo Top Evo water heater



Left-hand drive vehicle

Manufacturer	Model	Туре	Model year	EG-BE-No. / ABE
Kia	Ceed	CD	from 2019	e4* 2007/46* 1299*

Motorisation	Fuel	Emission standard		[kW]	Displace- ment [cm³]	Engine code
1.4P	Petrol	Euro 6d Temp	SG	73	1368	G4LC
1.4P	Petrol	Euro 6d Temp	AG	103	1553	G4LD

Total installation time	Note
1.5 hours	Applies only to the retroffing of a cold start system in vehicles with an already retrofitted parking heater

Contents

1	List of abbreviations	3
2	Installation notes	4
2.1	Information on Validity	4
2.2	Components used	4
2.3	Validity Notes	4
2.4	Information on total installation time	4
3	About this document	5
3.1	Purpose of the document	5
3.2	Warranty and liability	5
3.3	Safety	5
3.4	Using this document	6
4	Technical Information	7
5	Installation overview	8
6	Wiring diagram	9
7	Electrical system	11
7.1	Electrical system preparation	11
7.2	Connection in passenger compartment	13
7.2.1	Installing CLR module	13
7.2.2	Connecting connectors and sockets	14
7.2.3	Connection to OBD socket outlet	15
7.3	Routing in engine compartment	15
7.4	Connection to engine control unit, 73kW	16
7.5	Connection to engine control unit, 103kW	17
8	Final work	19

1 List of abbreviations

AG Automatic transmission

CLR Cold start module

Fig. Figure

RTD Temperature sensor SG Manual transmission

Wire Cable

2 Installation notes

2.1 Information on Validity

This installation documentation applies to vehicles listed on page 1, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded.



Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. The installation is not permitted.

2.2 Components used

Designation	Order number
Additional cold start kit for Hyundai / Kia petrol	1325691C
Cold start installation documentation for Kia Ceed 2018 petrol	1327192A

2.3 Validity Notes

This installation documentation applies only in combination with:

Designation	Order number
Installation kit for Kia Ceed 2018 1.4 petrol	1327107_
Installation documentation for Kia Ceed 2018 1.4 petrol	1327108_

2.4 Information on total installation time

The total installation time includes the time needed for mounting and demounting the vehicle-specific components, the cold start-specific installation times and all other times required for the subsequent installation of the cold start kit with a parking heater that has already been retrofit.

The total installation time may vary for vehicle equipment other than provided.

3 About this document

3.1 Purpose of the document

This installation documentation is part of the product and contains all the information required to ensure professional vehicle specific installation of the:

Cold start kit

3.2 Warranty and liability

Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.

This liability exclusion particularly applies to improper installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.

The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components must audibly snap into place during assembly.

Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K).

Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components.

The initial start-up is to be executed with the Webasto Thermo Test Diagnosis.

When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted.

3.2.1 Statutory regulations governing installation

The Thermo Top Evo heater has been type-tested and approved in accordance with ECE-R 10 (EMC) and ECE-R 122 (heater). The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

The heater is licensed in accordance with paragraph 19, section 3, No. 2b of the StVZO (German Road Traffic Licensing Authority).

3.3 Safety

Qualifications of installation personnel

The installation personnel must have the following qualifications:

- Successful completion of Webasto training
- Corresponding qualification for working on technical systems

Regulations and legal requirements

The regulations from the heater's general installation and operating instructions must be observed.

3.3.1 Safety information on installation

Danger posed by live parts

- ▶ Prior to installation, disconnect the vehicle from the voltage supply.
- ▶ Make sure the electrical system is earthed correctly.
- Always comply with legal requirements.
- ► Observe data on type label.

Danger of fire and leaking toxic gases due to improper installation

- ▶ Vehicle parts in the vicinity of the heater must be protected against excessive heating by the following measures:
 - ⇒ Maintain minimum safety distances.
 - ⇒ Ensure adequate ventilation.
 - ⇒ Use fire-resistant materials or heat shields.

Danger due to sharp edges

- Lacerations
- Short circuit due to electrical wire damage
- Fit protectors on sharp edges.

3.4 Using this document

Before installing and operating the heater, read this installation documentation, the installation instructions of the heater, the operating instructions and supplementary sheets provided.

3.4.1 Explanatory Notes on the Document

There is an identification mark near the respective work step to allow you to quickly allocate the other applicable documents to the Webasto components to be installed:

'	
Generally valid Webasto documentation	
Vehicle-specific installation documentation	K
Vehicle-specific installation documentation of the cold start kit	M
Webasto Comfort A/C control	
Webasto Standard A/C control	G
Tank extracting device (e.g. FuelFix)	F
Exhaust end fastener (EFIX)	E
Combustion air intake silencer	
Spacer bracket (ASH)	S

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Type and source of the risk

Consequences: Failure to follow the instructions can lead to material damage

Actions to protect yourself against risks.



Reference to the vehicle manufacturer's specific documents



Note on a special technical feature

3.4.3 Work step identification marks

The ongoing work step is indicated on the outside top corner of the page:

Mechanical system	Electrical sys- tem	High-voltage	Coolant
**	-		
Combustion air	Fuel	Exhaust	Software
III (₩	

3.4.2 Use of symbols



DANGER

Type and source of the risk

Consequences: Failure to follow the instructions can result in death

Actions to protect yourself against risks.



WARNING

Type and source of the risk

Consequences: Failure to follow the instructions can lead to serious or even fatal injuries

Actions to protect yourself against risks.



CAUTION

Type and source of the risk

Consequences: Failure to follow the instructions can lead to minor injuries

Actions to protect yourself against risks.

3.4.4 Orientation aid







The arrow indicates the position on the vehicle and the viewing angle

3.4.5 Use of highlighting

Highlight	Explanation
>	Necessary action
\Rightarrow	Result of an action
1 / 12 / a1	Position numbers for the image descriptions
1 / 12 / A	Position numbers for the image descriptions for electrical wires and coolant hose sec-
	tions

4 Technical Information

Dimension specifications

- All dimensions specified in mm
- Perforated brackets and mounting angles are shown to scale
- Observe data regarding scale on the templates

Tightening torque specifications

 Tighten all screw connections in accordance with manufacturer's instructions or in accordance with state-of-theart-technology

Necessary special tools

- Automatic wire stripper 0.2 6 mm²
- Crimping pliers for cable lugs 0.5 10 mm²
- Crimping pliers for male connector 0.14 6 mm²
- Crimping pliers for connector 0.25 6 mm²
- Torque wrench for 2.0 10 Nm
- Deep-hole marker

5 Installation overview

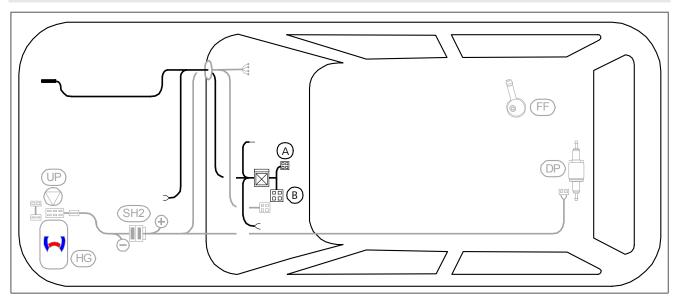


Fig. 1

Legend to installation overview

Abbreviation	Component
CLR	CLR module
RTD	Temperature sensor
A/B	Adapter connector



6 Wiring diagram

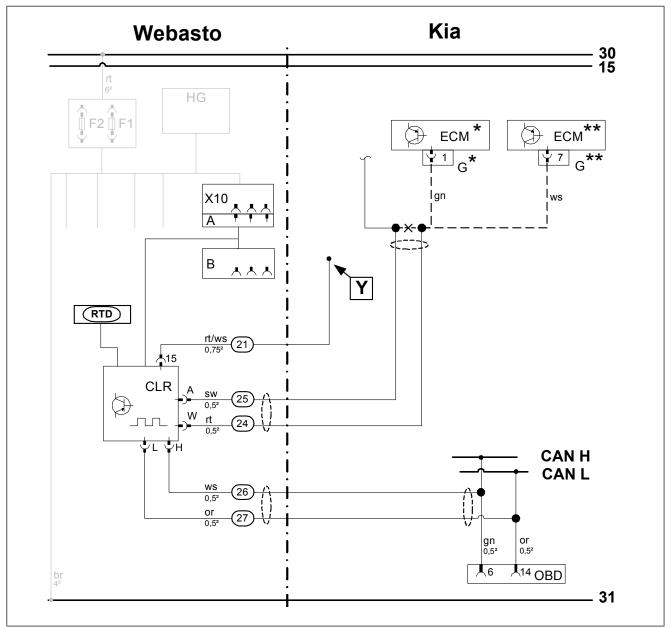


Fig. 2



Legend to wiring diagram



The vehicle connector and component designations are freely chosen by Webasto. Cable colours may vary.

Vehicle components		Symbols	
Abbreviation	Component	Abbreviation	Designation
* ECM	Engine control unit 73kW	X	Cutting point
* G	* 56-pin ECM connector	Y	The connection takes place together with the connection of the
** ECM	Engine control unit 103kW		fan controller as described in the
** G	60-pin ECM connector		heater installation documentation
OBD	ON-Board Diagnosis		

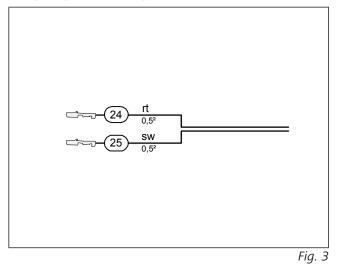
	1		
	Webasto components		Cable colours
Abbreviation	Component	Abbreviation	Colour
А	Male plug for CLR module wiring harness	bg	beige
В	Female plug for CLR module wiring harness	bl	blue
С	Male plug for adapter wiring harness	br	brown
D	Female plug for adapter wiring harness	dbl	dark blue
Е	Male plug for Plug&Play wiring harness	dgn	dark green
F	Female plug for Plug&Play wiring harness	ge	yellow
CCL GW	CAN CAN LIN Gateway	gn	green
CL GW	CAN LIN Gateway	gr	grey
CLR	Cold start module	hbl	light blue
D1	Diode	hgn	light green
D2	Diode group	or	orange
FO	Additional fuse for power supply	pk	pink
F1	Heater main fuse	rt	red
F2	Passenger compartment fan controller main fuse	SW	black
F3	Control element fuse	vi	violet
F4	Fan controller fuse	WS	white
F5	Additional fuse		
HG	Heater TT-Evo		
K1	Relay K1		
K2	Relay K2		
K3	Relay K3		
LIN GW	LIN Gateway		
PWM GW	Pulse width modulator gateway		
RSH	Relay and fuse holder of passenger compartment		
RTD	Temperature sensor		
X10	Female plug for control element		
Υ	Power adapter		



7 Electrical system

7.1 Electrical system preparation

Assigning / preparing wires



- **24** Red (rt) wire of cold start wiring harness
- **25** Black (sw) wire of cold start wiring harness



Preparing CLR module



Produce all following electrical connections as shown in the system wiring diagram.

- ▶ Detach black (sw) wire from terminal A and insulate.
- ► Connect red (rt) wire **24** and black (sw) wire **25**.

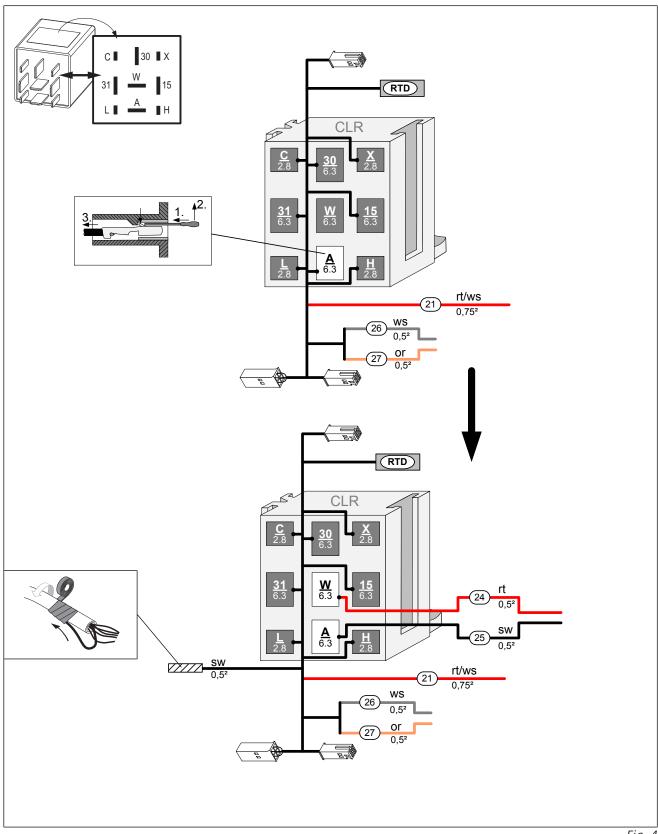
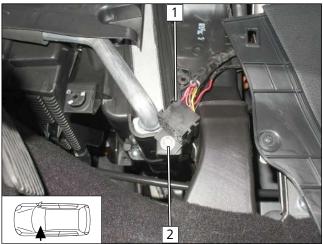


Fig. 4



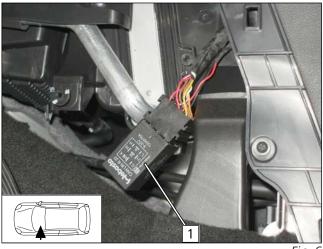
7.2 Connection in passenger compartment

7.2.1 Installing CLR module



- 1 CLR module socket
- 2 M5x16 bolt, large diameter washer, CLR module socket, large diameter washer, nut



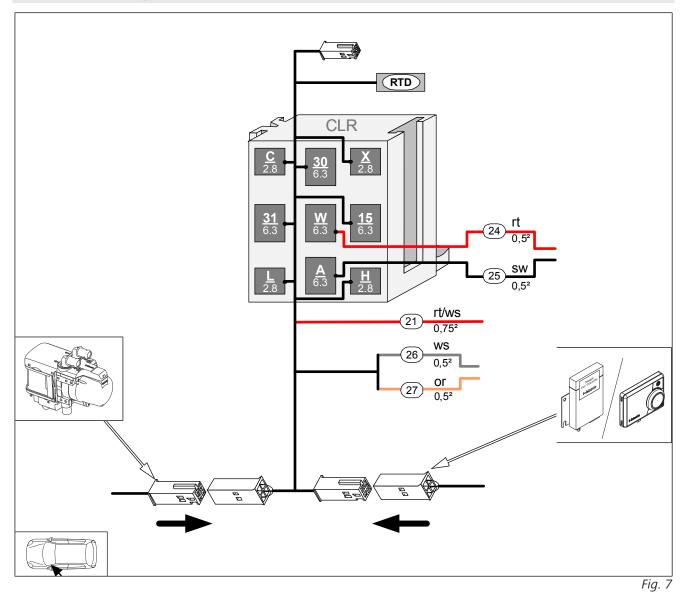


► Mount CLR module **1**.

Fig. 6



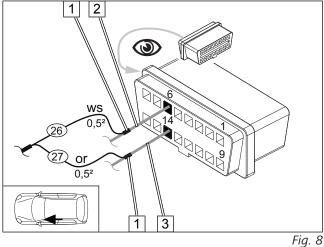
7.2.2 Connecting connectors and sockets



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7.2.3 **Connection to OBD socket outlet**







Further information can be found in the vehicle manufacturer's technical documentation.

▶ Remove OBD socket outlet from bracket.

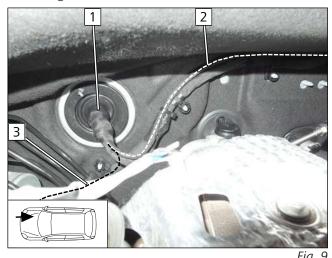


► Crimp and shrink butt connector 1

- **2** Green (gn) wire of OBD socket outlet/ pin 6
- 3 Orange (or) wire of OBD socket outlet/pin 14
- 26 White (ws) wire of CLR module/ H cold start wiring harness
- (27) Orange (or) wire of CLR module/ L cold start wiring harness

Routing in engine compartment 7.3

Installing lines



- ▶ Route wires **24** and **25 2** as well as temperature sensor **RTD 3** in the engine compartment and fasten using cable ties.
 - 1 Protective rubber plug

Routing and fastening temperature sensor **RTD** in engine compartment

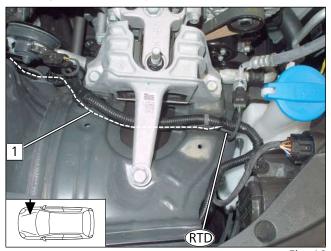
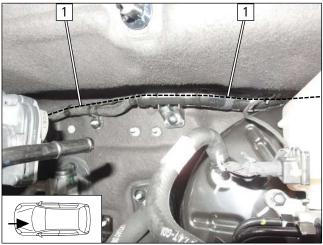


Fig. 10

- ▶ Fasten **RTD** using a cable tie as shown in Fig.
 - 1 Wiring harness of RTD



Routing and fastening wires 24 and 25 in engine compartment



▶ Route wires **24** and **25 1** to the engine control unit and fasten with cable ties as shown.

Fig. 11

7.4 Connection to engine control unit, 73kW

Detaching engine control unit connector

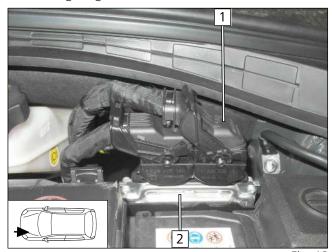


Fig. 12

View of engine control unit connector G*

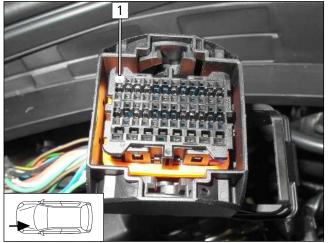
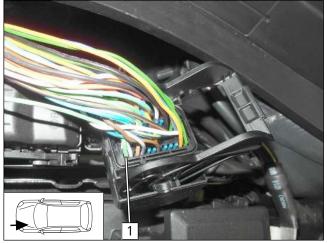


Fig. 13

- 1 56-pin connector G*
- **2** Engine control unit

1 Engine control unit connector G* pin 1, contact side



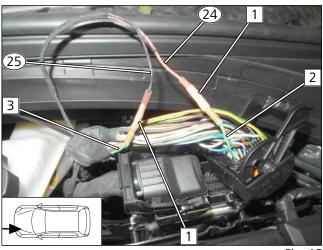




- ▶ Remove the upper cover from connector G* and detach part of the wiring harness wrapping. Insulate and reinstall after completion.
- **1** Green (gn) wire of engine control unit connector G* pin 1, wire side

Fig. 14

Connection to engine control unit





- ► Crimp and shrink butt connector 1
- **2** Green (gn) wire of engine control unit connector G* pin 1
- 3 Green (gn) wire
- **24** Red (rt) wire of CLR module/W from cold start wiring harness
- **25** Black (sw) wire of CLR module/A from cold start wiring harness

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7.5 Connection to engine control unit, 103kW

Removing engine control unit connector G**

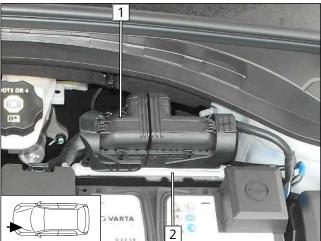
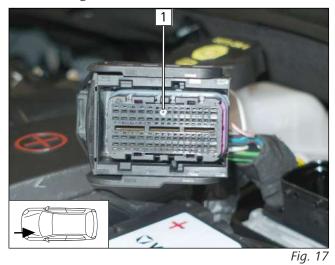


Fig. 16

- 1 60-pin connector G**
- **2** Engine control unit



View of engine control unit connector G**



1 Engine control unit connector G** pin 7, contact side



- ▶ Remove the upper cover from connector G** and detach part of the wiring harness wrapping. Insulate and reinstall after completion.
- 1 White (ws) wire of engine control unit connector G** pin 7, wire side

Connection to engine control unit

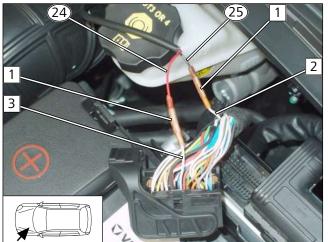


Fig. 19

Fig. 18



- ► Crimp and shrink butt connector 1
- 2 White (ws) wire
- White (ws) wire of engine control unit connector G** pin 7
- **24** Red (rt) wire of CLR module/W from cold start wiring harness
- **25** Black (sw) wire of CLR module/A from cold start wiring harness



8 Final work



▶ Final work is not carried out until the installation of the heater in the vehicle has been completed

- ▶ Check all electrical connections for firm seating
- ▶ Insulate and tie back loose lines

These are the original instructions. The German language is binding.

You can request your language if it is missing. The telephone number of each country can be found in the Webasto service centre leaflet or the website of the respective Webasto representative of your country.

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