EN

K

Installation documentation

for Thermo Top Evo water heater

'Inline' coolant circuit with engine preheating

Citroen C5 Aircross

Left-hand drive vehicle

Manufacturer	Model	Type	Model year	EG-BE-No. / ABE
Citroen	C5 Aircross	A	2019	e2* 2007/46* 0642*…

Motorisation	Fuel	Emission standard	Transmission type	Output [kW]	Displace-ment [cm³]	Engine code
1.2P	Petrol	Euro 6d Temp	6-speed SG	96	1199	HN05
1.6P	Petrol	Euro 6d Temp	8-speed AG	133	1598	5G06

Validity	Equipment variants	Model
		C5 Aircross
Verified equipment variants	Automatic air-conditioning	x
	Halogen main headlights	x
	Halogen front fog lights	x
	LED main headlights	x
	Static cornering light (in case of front fog lights)	x
	Automatic Start-Stop system	x
	Keyless Go	x
	Start button	x
	Windscreen heater	x
Unverified equipment variants	Manual air-conditioning	x

Total installation time	Note
10.5 hours	

Contents

1 List of abbreviations

AG	Automatic transmission
ASH	Spacer bracket
DP	Fuel pump
EFIX	Exhaust end fastener
FF	FuelFix (tank extracting device)
HG	Heater
K2	Additional relay
MCC	MultiControl (control element)
PWM	Pulse width modulator
RSH	Relay and fuse holder of passenger compartment
SG	Manual transmission
SH2	Engine compartment fuse holder for F1/F2
UP	Coolant pump

2 Installation notes

2.1 Information on Validity

This installation documentation applies to vehicles listed on page 1, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this installation documentation. Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested.

2.2 Components used

Designation	Order number
Basic delivery scope of Thermo Top Evo	In accordance with price list
Installation kit (incl. cold start kit) for Citroen C5 Aircross petrol 2019	1327292A
In case of control element as well as Telestart indicator lamp in consultation with end customer	In accordance with price list

2.3 Information on Total Installation Time

The total installation time includes the time needed for mounting and demounting the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater.
The total installation time may vary for vehicle equipment other than provided.

2.4 Installation recommendations

Arrange for the vehicle to be delivered with the tank only about ¼ full.
For the MultiControl CAR option, the recommended installation locations for the Telestart or ThermoCall push button should be confirmed with the end customer.
Depending on the space required and the vehicle manufacturer's instructions, we recommend the use of a vehicle battery with a higher electrical capacity.

3 About this document

3.1 Purpose of the document

This installation documentation is part of the product and contains all the information required to ensure professional vehicle specific installation of the:

Thermo Top Evo heater

3.2 Warranty and liability

Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.

This liability exclusion particularly applies to improper installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.

The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components must audibly snap into place during assembly.

Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K).

Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components.

The initial start-up is to be executed with the Webasto Thermo Test Diagnosis.

When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted.

3.2.1 Statutory regulations governing installation

The Thermo Top Evo heater has been type-tested and approved in accordance with ECE-R 10 (EMC) and ECE-R 122 (heater). The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

The heater is licensed in accordance with paragraph 19, section 3, No. 2b of the StVZO (German Road Traffic Licensing Authority).

3.3 Safety

Qualifications of installation personnel

The installation personnel must have the following qualifications:

- Successful completion of Webasto training
- Corresponding qualification for working on technical systems

Regulations and legal requirements

The regulations from the heater's general installation and operating instructions must be observed.

3.3.1 Safety information on installation

Danger posed by live parts

- ▶ Prior to installation, disconnect the vehicle from the voltage supply.
- ▶ Make sure the electrical system is earthed correctly.
- ▶ Always comply with legal requirements.
- ▶ Observe data on type label.

Danger of fire and leaking toxic gases due to improper installation

- ▶ Vehicle parts in the vicinity of the heater must be protected against excessive heating by the following measures:
  - ⇨ Maintain minimum safety distances.
  - ⇨ Ensure adequate ventilation.
  - ⇨ Use fire-resistant materials or heat shields.

Danger due to sharp edges

- Lacerations
- Short circuit due to electrical wire damage

- ▶ Fit protectors on sharp edges.

3.4 Using this document

Before installing, read this installation documentation, the installation instructions of the heater, the operating instructions and supplementary sheets provided.

3.4.1 Explanatory Notes on the Document:

There is an identification mark near the respective work step to allow you to quickly allocate the other applicable documents to the Webasto components to be installed:

Generally valid Webasto documentation	
Vehicle-specific installation documentation	K
Vehicle-specific installation documentation of the cold start kit	M
Webasto Comfort A/C control	H
Webasto Standard A/C control	G
Tank extracting device (e.g. FuelFix)	F
Exhaust end fastener (EFIX)	E
Combustion air intake silencer	L
Spacer bracket (ASH)	S

3.4.2 Use of symbols

DANGER

Type and source of the risk

Consequences: Failure to follow the instructions can result in death

▶ Actions to protect yourself against risks.

WARNING

Type and source of the risk

Consequences: Failure to follow the instructions can lead to serious or even fatal injuries

▶ Actions to protect yourself against risks.

CAUTION

Type and source of the risk

Consequences: Failure to follow the instructions can lead to minor injuries

▶ Actions to protect yourself against risks.

Type and source of the risk

Consequences: Failure to follow the instructions can lead to material damage

▶ Actions to protect yourself against risks.

Reference to the vehicle manufacturer's specific documents.

a note on a special technical feature

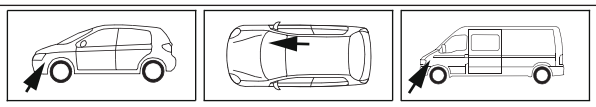
3.4.3 Work step identification marks

The ongoing work step is indicated on the outside top corner of the page:

Mechanical system	Electrical system	High-voltage	Coolant

Combustion air	Fuel	Exhaust	Software

3.4.4 Orientation aid



The arrow indicates the position on the vehicle and the viewing angle

3.4.5 Use of highlighting

Highlight	Explanation
▶	Necessary action
⇨	Result of an action
1 / 12 / a1	Position numbers for the image descriptions
① / ⑫ / Ⓐ	Position numbers for the image descriptions for electrical wires and wiring harnesses and coolant hose sections

4 Technical Information

Dimension specifications
– All dimensions specified in mm
– Perforated brackets and mounting angles are shown to scale
– Observe data regarding scale on the templates

Tightening torque specifications
– Tightening torque values of 5x13 heater bolts and 5x11 heater stud bolts = 8Nm
– Tightening torque values of 5x15 retaining plate of water connection piece bolts = 7Nm
– 5x12 bolt tightening torque of 2-part heater bracket = 6Nm
– Tighten other bolt connections in accordance with manufacturer's instructions or in accordance with state-of-the-art-technology

Specified temperature for fabric heat shrink tubing
– Shrink temperature max. 230°C

Necessary special tools
– Hose clamp pliers for auto-tightening hose clamps
– Hose clamp pliers for Clic hose clamps of type W
– Hose clamping pliers
– Hose cutter
– Automatic wire stripper 0.2 - 6 mm^2
– Crimping pliers for cable lugs 0.5 – 10 mm^2
– Crimping pliers for male connector 0.14 – 6 mm^2
– Crimping pliers for connector 0.25 – 6 mm^2
– Torque wrench for 2.0 - 10 Nm
– Deep-hole marker
– Metric thread-setter kit
– Webasto Thermo Test Diagnosis with current software

5 Preparing measures

5.1 Vehicle preparation

Further information can be found in the vehicle manufacturer's technical documentation.

Vehicle area	Components to be removed	Other applicable documents
General	▶ Open the fuel tank cap ▶ Ventilate the fuel tank ▶ Close the fuel tank cap again ▶ Depressurise the cooling system	K
Engine compartment and body	▶ Battery and battery carrier ▶ Engine control unit ▶ Engine compartment fuse and relay box cover ▶ Front wheel on the driver's side ▶ Front wheel well trim on the driver's side ▶ Engine underride protection ▶ Underride protection at the back on the front passenger's side ▶ Horn (only in case of dual tone horn)	K M
Passenger compartment	▶ Instrument panel part as per the dismantling instructions for the electrical system in the passenger compartment ▶ Middle rear seat ▶ Tank fitting service lid	K M

5.2 Heater preparation

Engine compartment	▶ Remove years that do not apply from the type and duplicate label ▶ Attach the duplicate label (type label) in the appropriate place in the engine compartment	

6 Installation overview

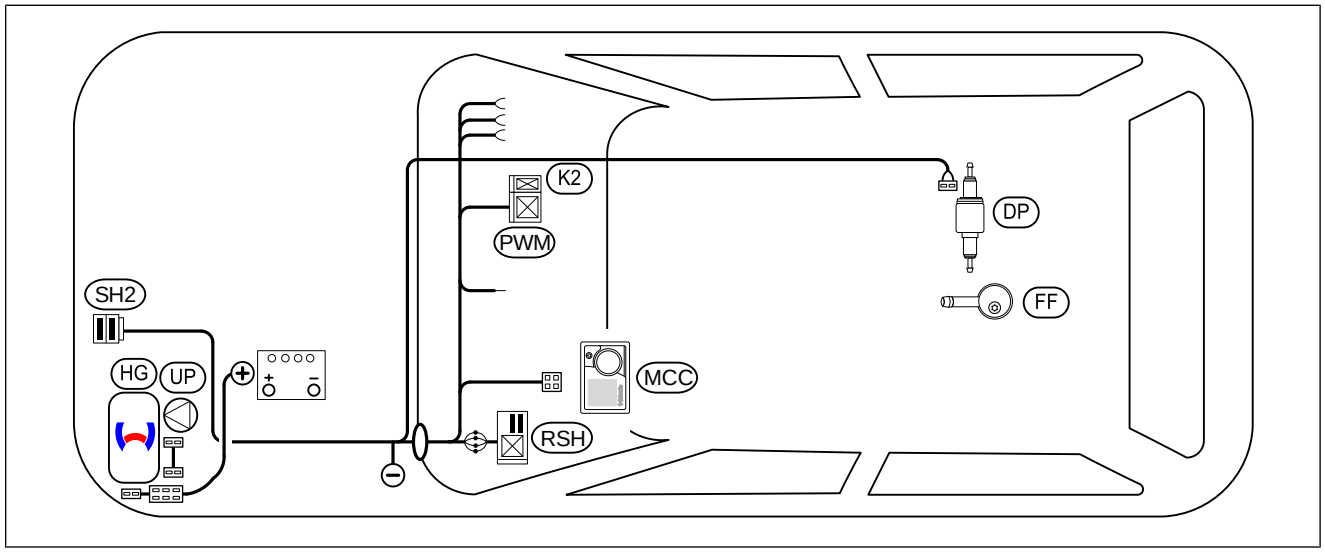


Fig. 1

Legend to installation overview

Abbreviation	Component
DP	Fuel pump
FF	FuelFix
HG	Heater
K2	Additional relay
MCC	MultiControl CAR
PWM	PWM Gateway
RSH	Relay and fuse holder of passenger compartment
SH2	Engine compartment fuse holder
UP	Coolant pump

Heater installation location

Fig. 2

1 Heater

7 Electrical system of engine compartment

Drilling hole

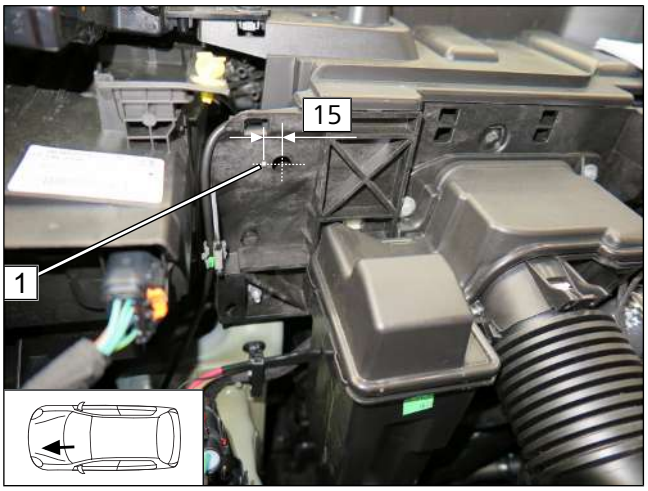


Fig. 3

1 Ø5.5 hole

Mounting retaining plate of SH2

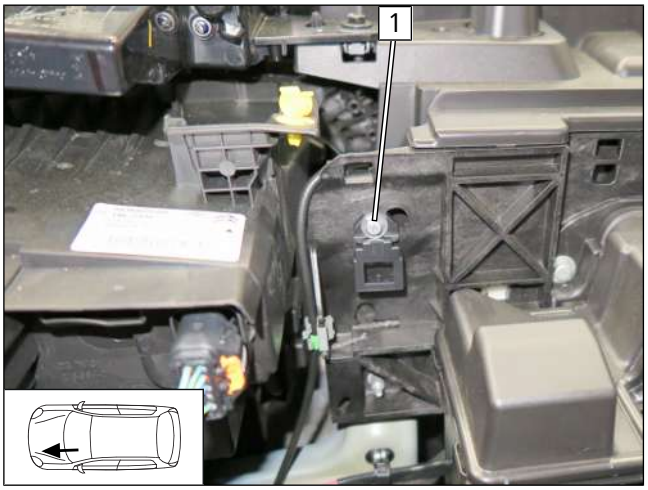


Fig. 4

1 M5x16 bolt, large diameter washer, retaining plate SH2, drilled hole, large diameter washer, nut

Installing SH2

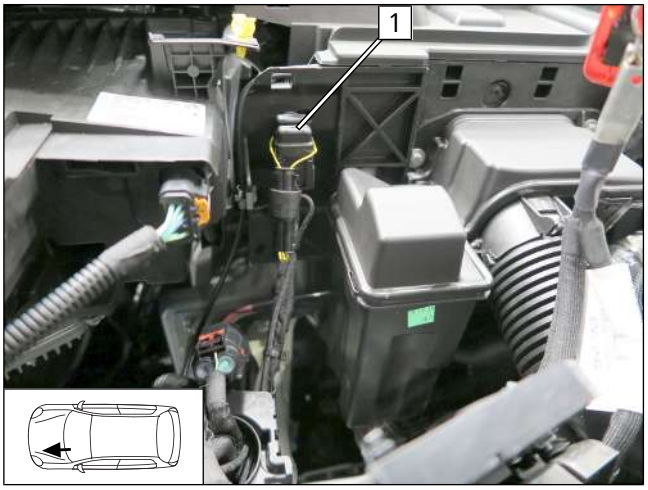


Fig. 5

1 SH2

Mounting positive wire

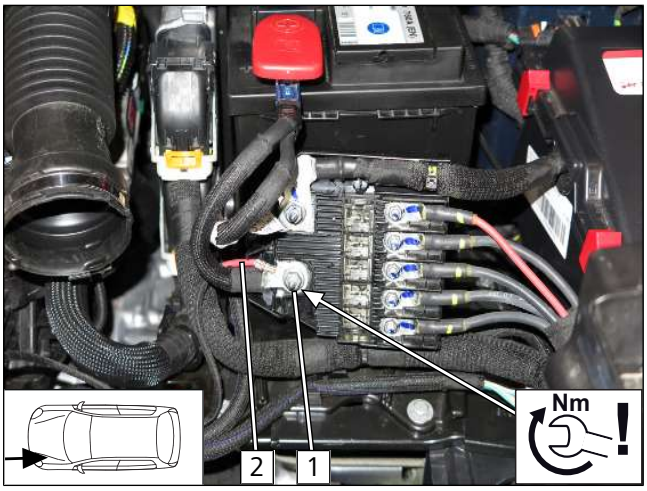


Fig. 6

DANGER

Fire hazard due to insufficient tightening torque

▶ Observe tightening torque

1 Original vehicle positive point

2 Positive wire

Mounting earth wire

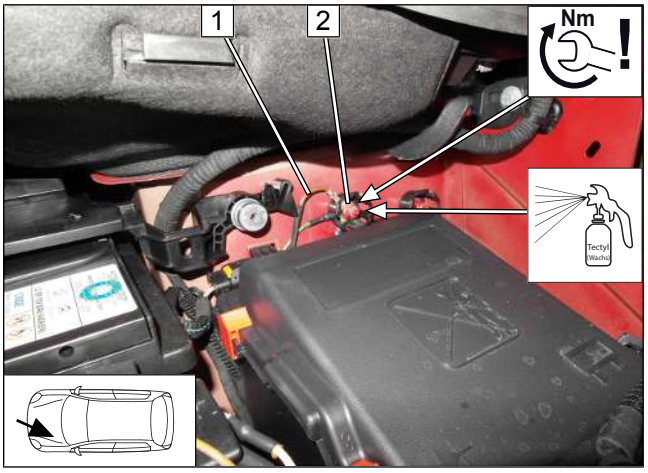


Fig. 7

DANGER

Fire hazard due to insufficient tightening torque

▶ Observe tightening torque

1 Earth wire

2 Original vehicle earth point

7.1 Passenger compartment wiring harness pass through

Removing insulation

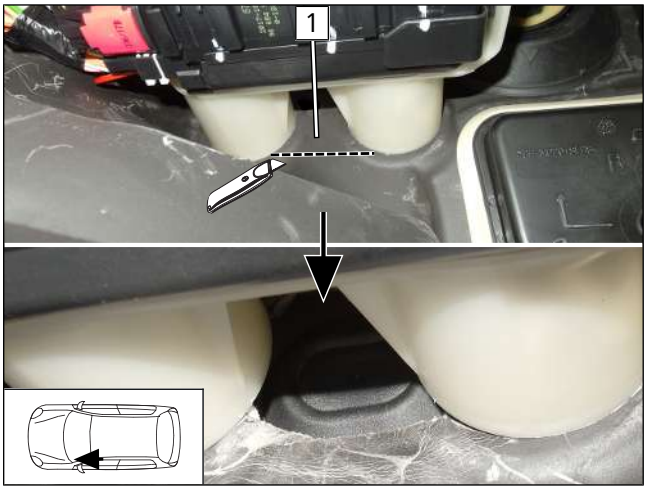


Fig. 8

▶ Cut the insulation 1 at the marking and fold it up.

Routing wiring harness

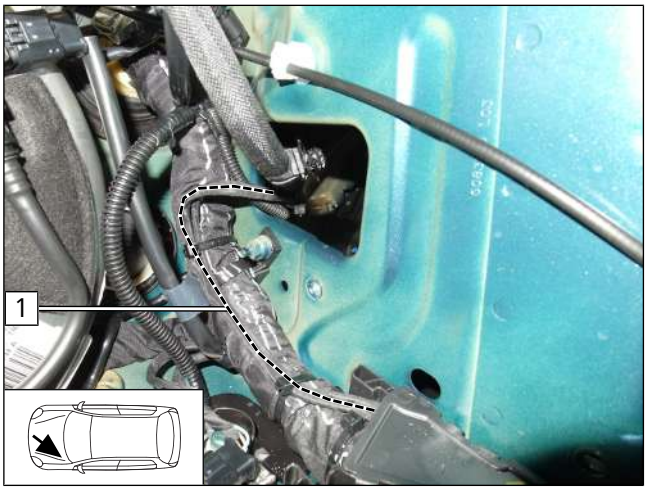


Fig. 9

▶ Route the heater and control element wiring harness 1 in the engine compartment and fasten with cable tie.

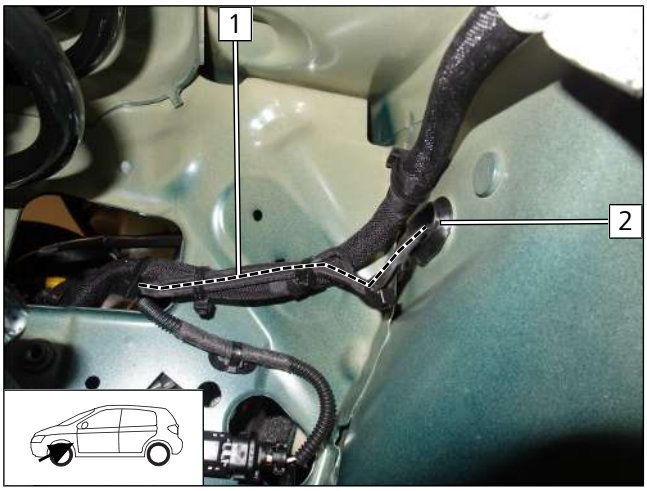


Fig. 10

▶ Route heater and control element wiring harness 1 in the wheel-well inner panel through protective rubber plug 2 into the passenger compartment.

8 Mechanical system

8.1 Installation location preparation

Removing horn (if present)

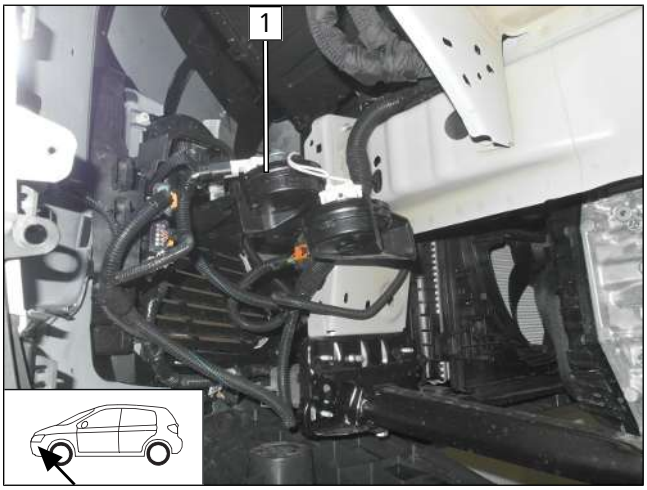


Fig. 11

1 Horns [2x] with bracket, original vehicle nut is reused

Turning horn

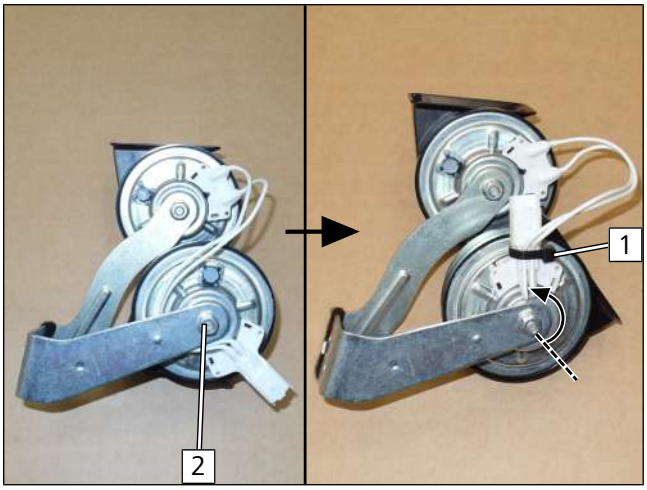


Fig. 12

- ▶ Unscrew the horn at position **2** and turn it and screw it back on as shown.
- ▶ Secure the line using cable tie **1**.

Installing horns

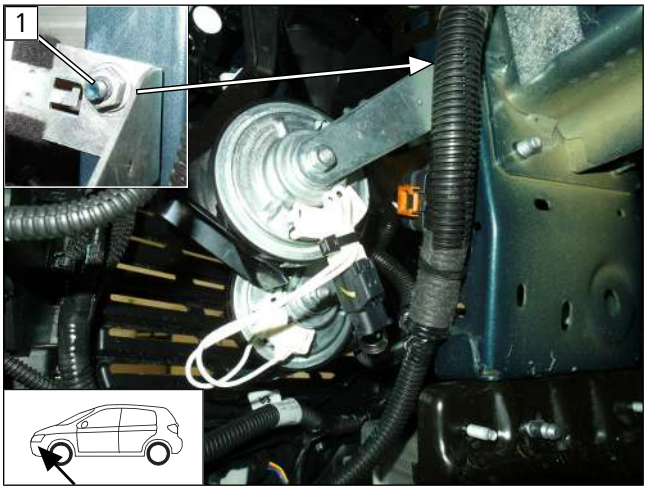


Fig. 13

1 Original vehicle stud bolt, horn bracket, original vehicle nut

Moving wiring harness, veh. with horn at installation location

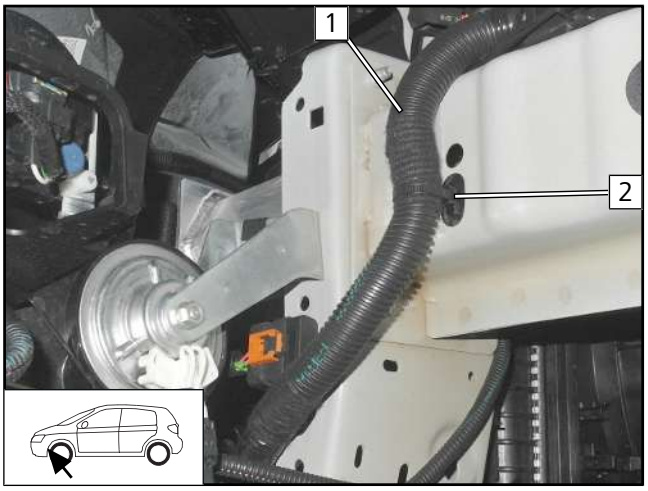


Fig. 14

▶ Detach original vehicle wiring harness [1] at pos. [2]. Discard clip.

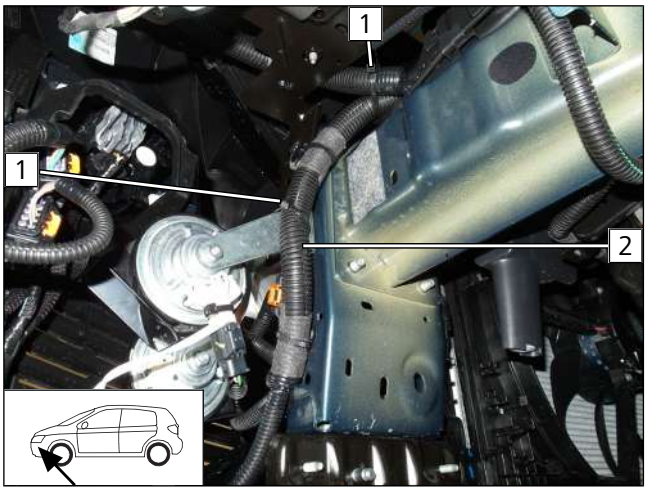


Fig. 15

▶ Route and fasten original vehicle wiring harness [2] as shown.

[1] Cable tie

Moving wiring harness, veh. without horn at installation location

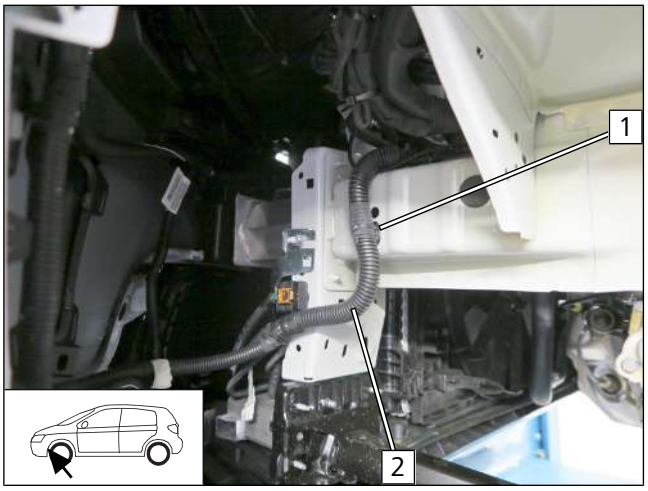


Fig. 16

▶ Detach original vehicle wiring harness [2] at pos. [1]. Discard clip.

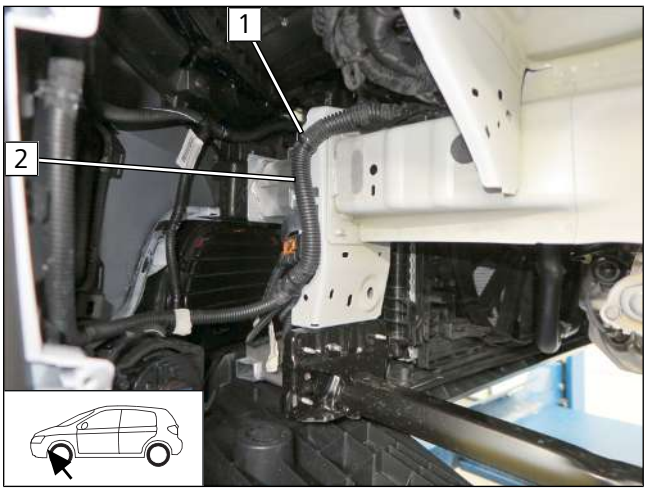


Fig. 17

▶ Route and fasten original vehicle wiring harness 2 as shown.

1 Cable tie

Preparing bracket

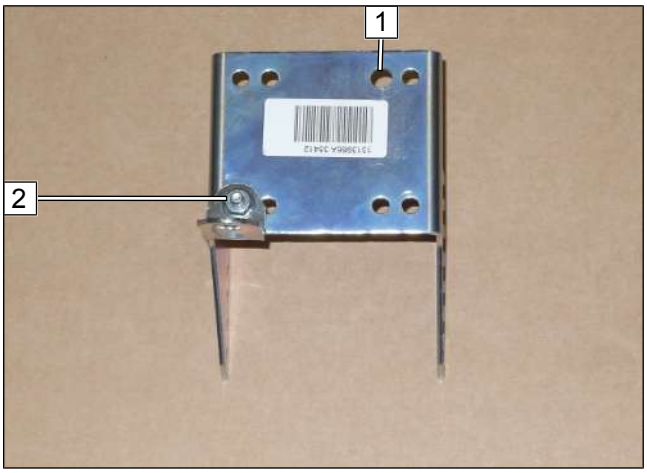


Fig. 18

1 Drill hole to Ø8.5

2 M6x16 bolt, bracket, angle bracket, flanged nut

Inserting rivet nut

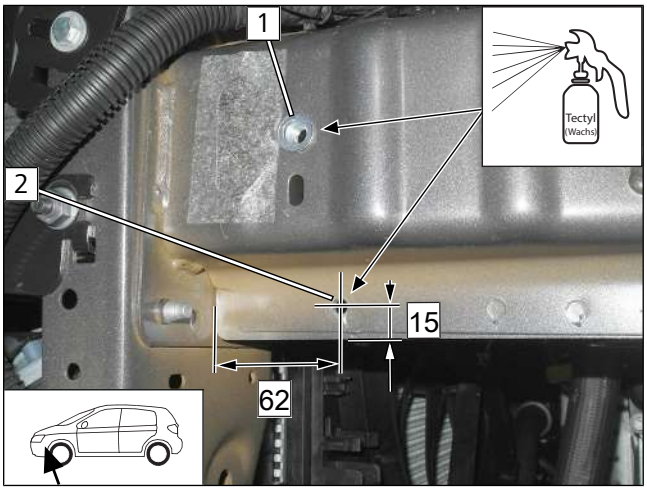


Fig. 19

1 Drill out hole to Ø12.5, M8 rivet nut

2 Ø7 hole for coolant pump

Copying hole pattern

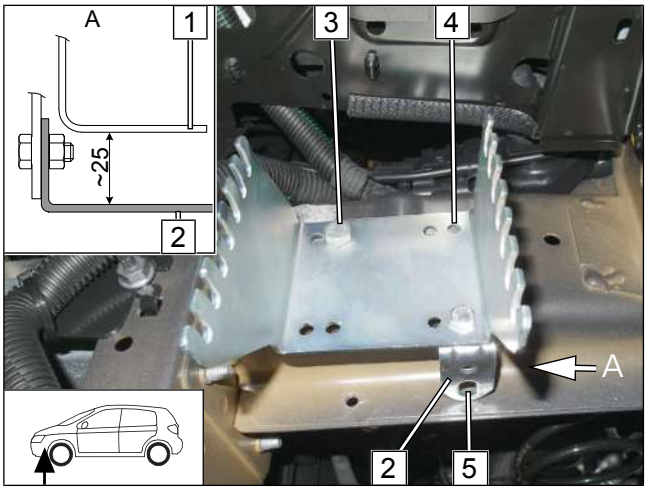


Fig. 20

▶ Align bracket as shown.

1. Vehicle carrier
2. Angle bracket premounted
3. M8x25 bolt
4. Copy hole pattern
5. Copy hole pattern

Drilling holes, inserting rivet nuts

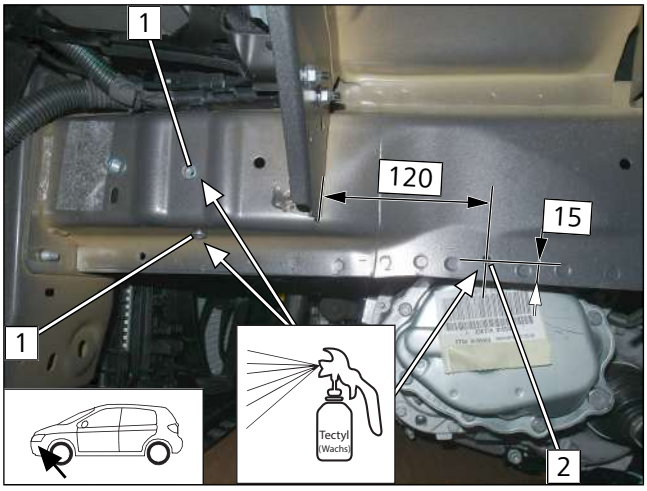


Fig. 21

1. Ø9 hole, M6 rivet nut
2. Ø7 hole

Preparing perforated bracket

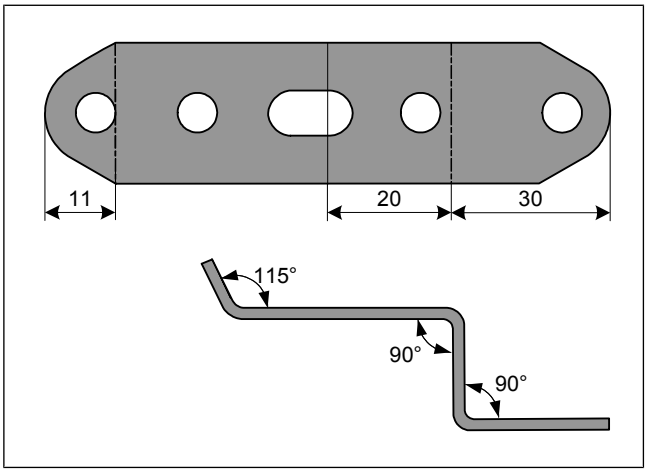


Fig. 22

Premounting exhaust silencer

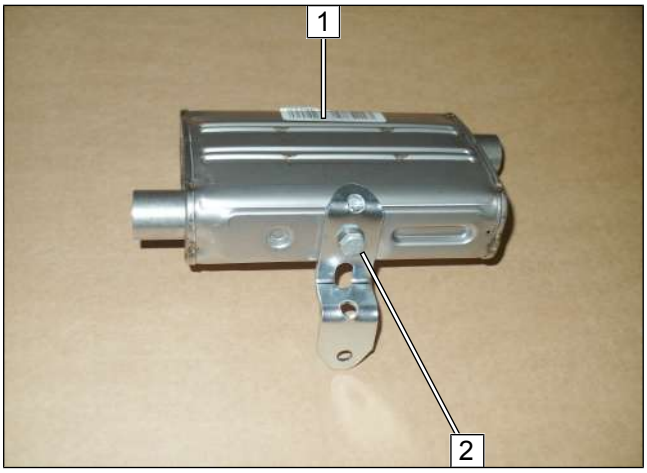


Fig. 23

1 Exhaust silencer
2 M6x16 bolt, spring lockwasher, perforated bracket

Mounting exhaust silencer

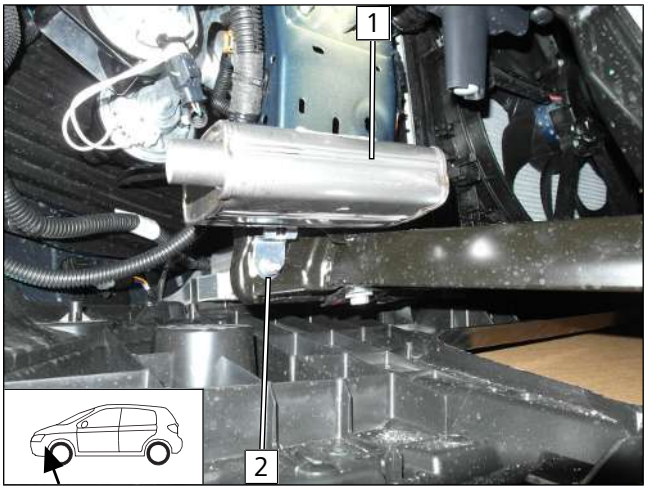


Fig. 24

1 Exhaust silencer
2 Original vehicle bolt, flanged nut

Mounting coolant pump

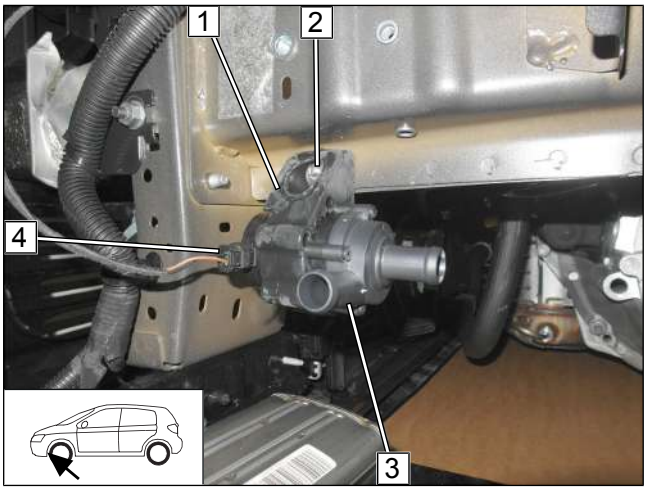


Fig. 25

1 Coolant pump mount
2 M6x25 bolt, flanged nut
3 Coolant pump
4 Coolant pump wiring harness connector

Mounting bracket

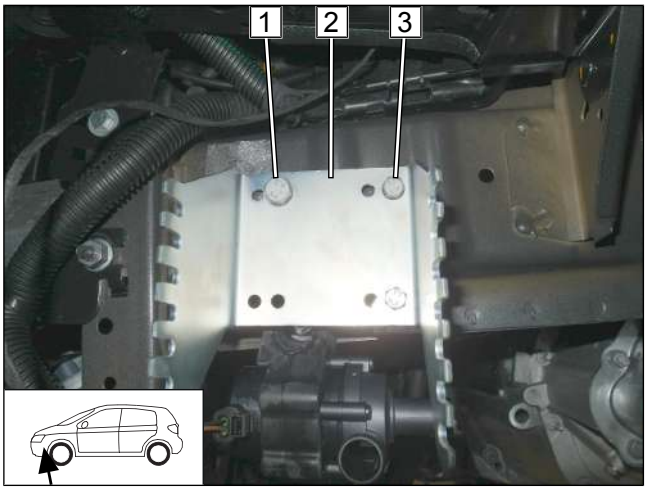


Fig. 26

1 M8x25 bolt, spring lockwasher, 5 spacer pre-mounted loosely

2 Bracket

3 M6x25 bolt, spring lockwasher, 5 spacer pre-mounted loosely

Mounting bracket

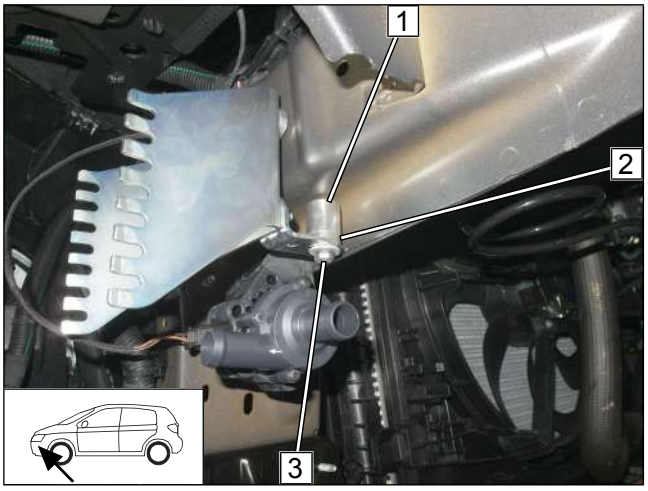


Fig. 27

▶ Align bracket and tighten all screw connections.

1 20 spacer

2 5 spacer

3 M6x40 bolt, spring lockwasher, large diameter washer

8.2 Premounting heater

Mounting water connection piece

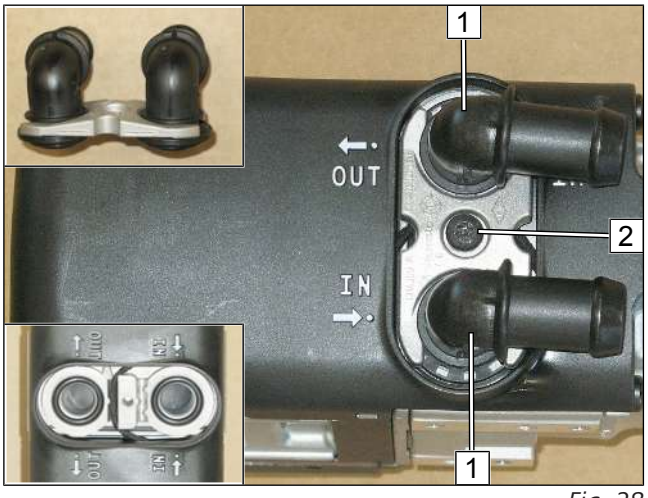


Fig. 28

Observe the general installation instructions of the heater.

1 Water connection piece, sealing ring

2 5x15 self-tapping bolt, water connection piece retaining plate

Premounting bolts

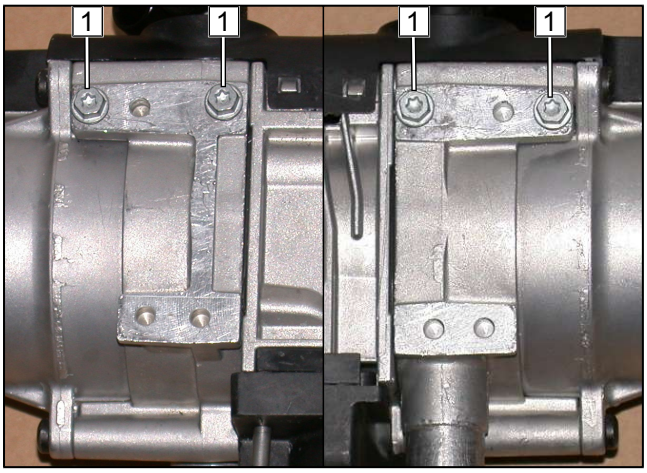


Fig. 29

▶ Screw 5x13 self-tapping bolt [1] in available holes by a max. of 3 thread turns.

Cutting hoses to length

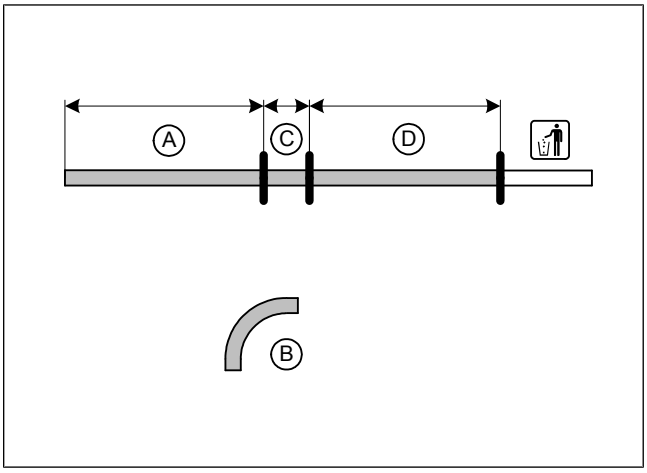


Fig. 30

	1.2P	1.6P
Ⓐ	800	830
Ⓑ	90°, Ø18	90°, Ø18
Ⓒ	70	70
Ⓓ	850	900

Preparing hoses

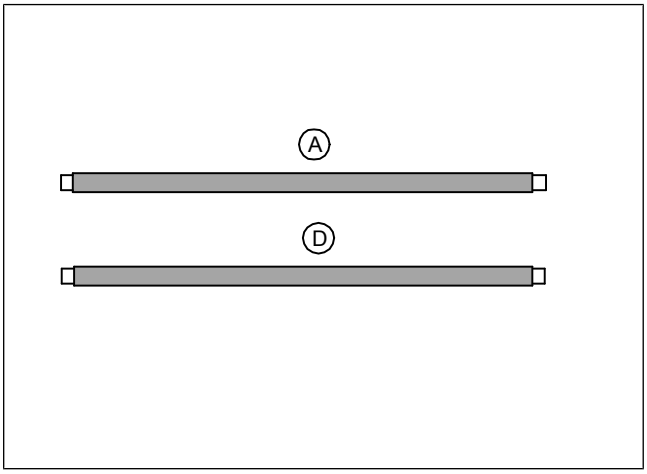


Fig. 31

▶ Slide fabric heat shrink tubing onto hoses Ⓐand Ⓓ, cut to length and shrink.

Premounting hoses

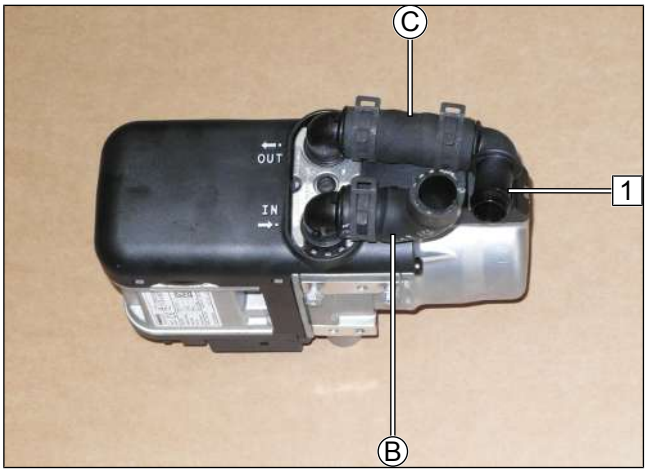


Fig. 32

▶ All spring clips, Ø25

1 Ø18x18 / 90° connecting pipe

Mounting combustion air and fuel line

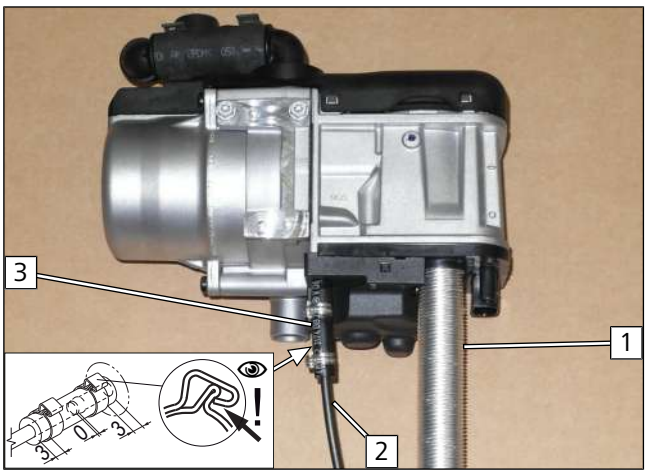


Fig. 33

1 Combustion air pipe

2 Fuel line

3 Hose section, Ø10 clamp [2x]

8.3 Heater mounting

Heater mounting

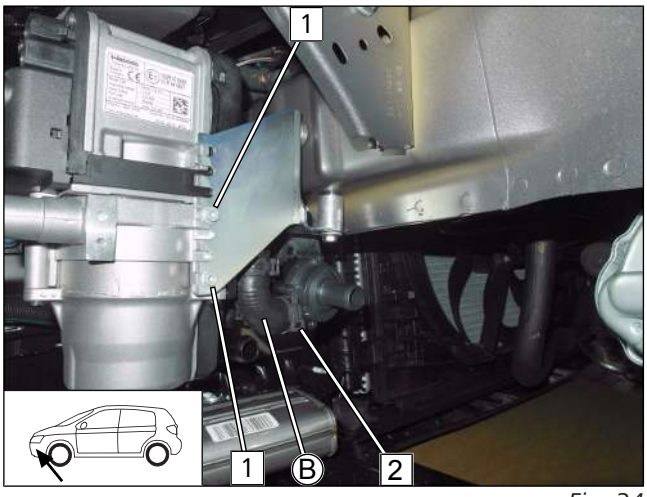


Fig. 34

Observe the general installation instructions of the heater.

▶ Tighten 5x13 self-tapping bolt 1.

▶ Slide hose B onto the coolant pump output and fasten with Ø25 spring clip 2.

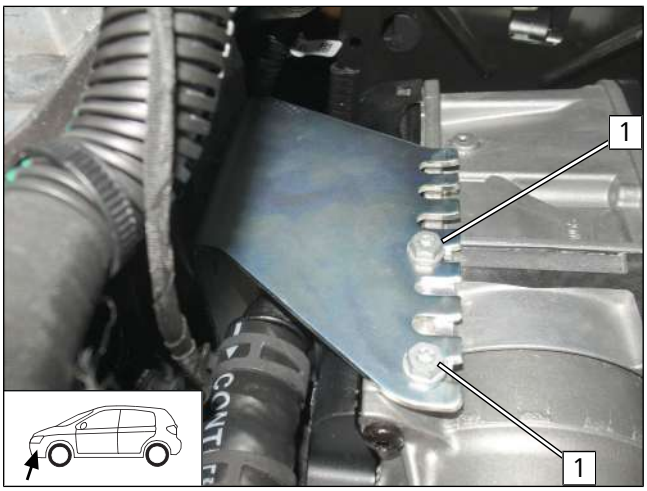


Fig. 35

▶ Tighten 5x13 self-tapping bolt 1.

Mounting wiring harnesses

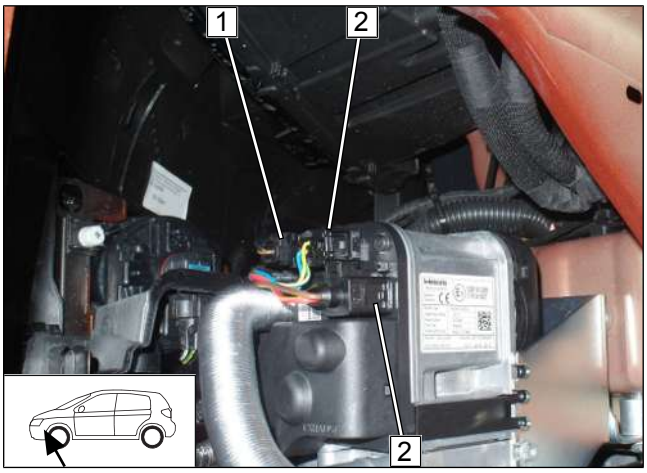


Fig. 36

1 Coolant pump wiring harness connector
2 Heater wiring harness connector

9 Fuel

DANGER

Risk of fire and explosion due to leaking fuel and escaping fuel vapours.

The incorrect installation of the fuel extractor can cause damage and fire.

- ▶ Avoid electrostatic discharges and open fire
- ▶ When working on the fuel system, ensure sufficient ventilation and bleeding
- ▶ Open the fuel tank cap of the vehicle
- ▶ Ventilate the fuel tank
- ▶ Re-close the tank lock
- ▶ Catch any fuel running off with an appropriate container

Danger of damage to components

- ▶ Install fuel line and fuel pump wiring harness so that they are protected against stone impact
- ▶ Provide rub protection for fuel line and wiring harness in areas where there are sharp edges

Dismantling fuel pump connector X7

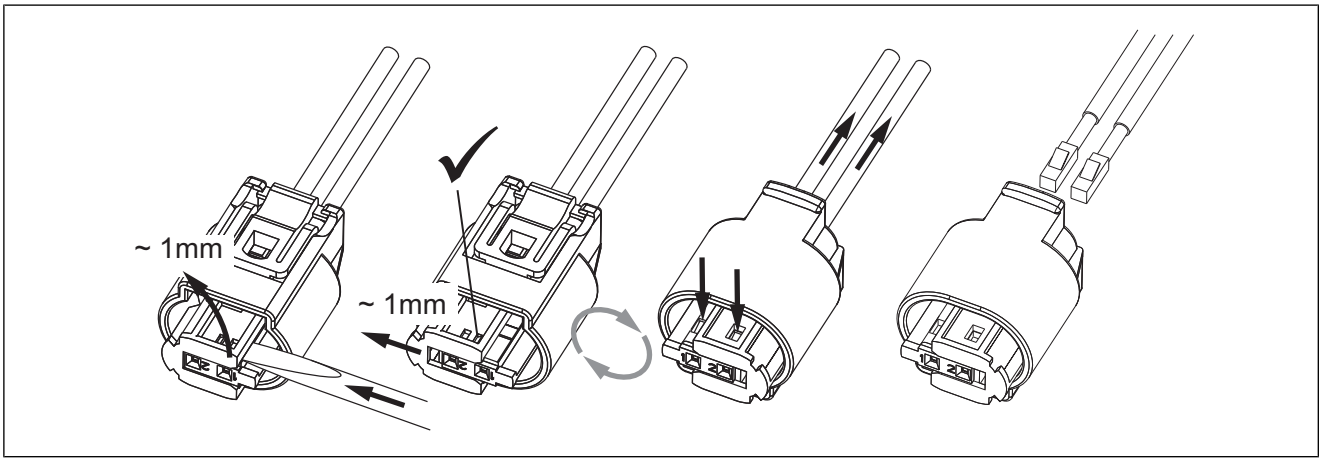


Fig. 37

9.1 Routing fuel line

Connection to heater

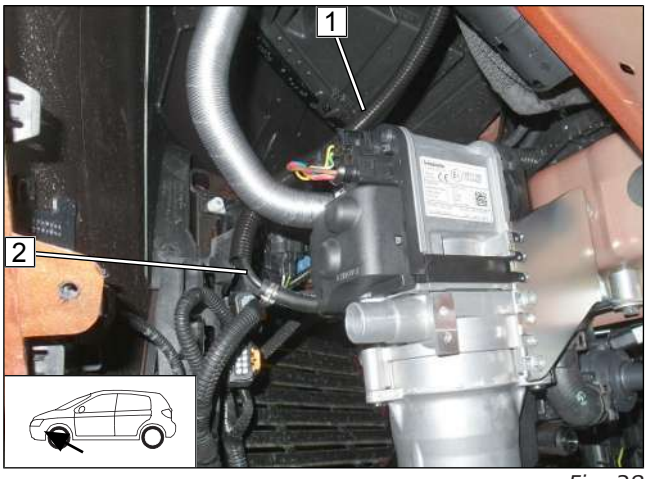


Fig. 38

- ▶ Draw fuel line and fuel pump wiring harness [2] into Ø10 corrugated tube [1] and route into the engine compartment.

Routing in engine compartment

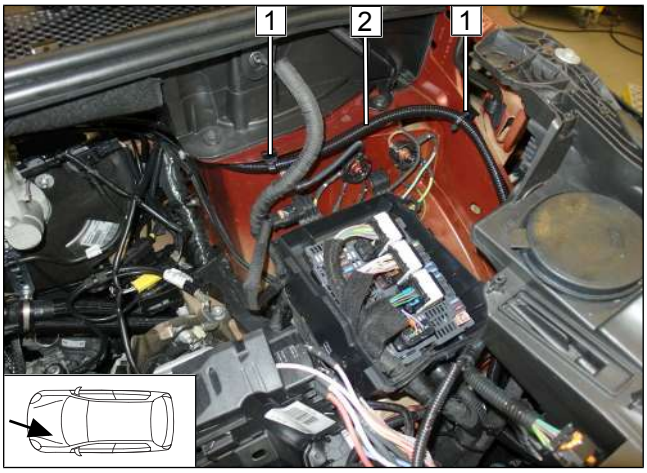


Fig. 39

1 Edge clip cable tie

2 Fuel line and fuel pump wiring harness in corrugated tube

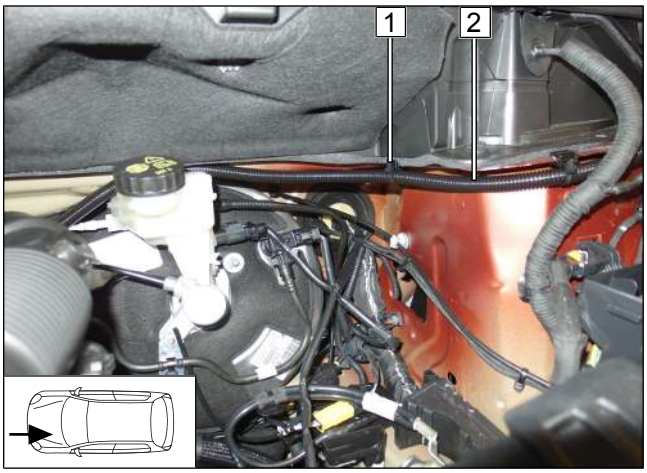


Fig. 40

1 Edge clip cable tie

2 Fuel line and fuel pump wiring harness in corrugated tube

Routing in engine compartment

Fig. 41

▶ Route fuel line and wiring harness of DP in corrugated tube 1 behind the insulation mat to the right side of the vehicle and further to the underbody.

Routing on underbody

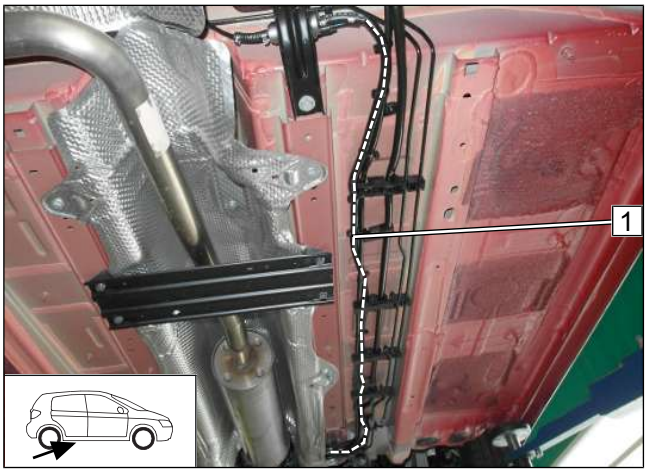


Fig. 42

▶ Route fuel line and DP wiring harness in corrugated tube [1] on the underbody along the original vehicle fuel line to the installation location of the DP.

Bending perforated bracket at an angle

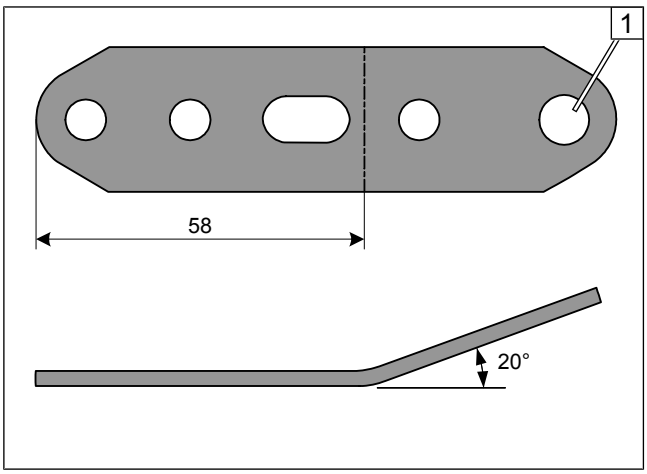


Fig. 43

[1] Enlarge hole to Ø8.5

Premounting fuel pump

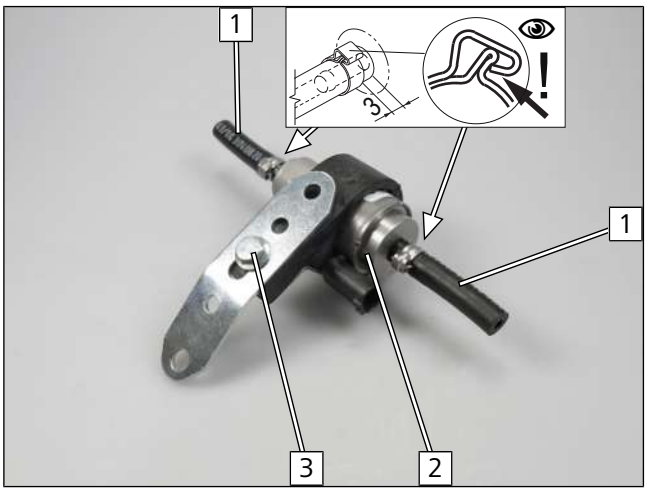


Fig. 44

[1] Hose section, Ø10 clamp
[2] DP
[3] M6x25 bolt, perforated bracket, DP mount, support angle bracket, flanged nut

Mounting fuel pump

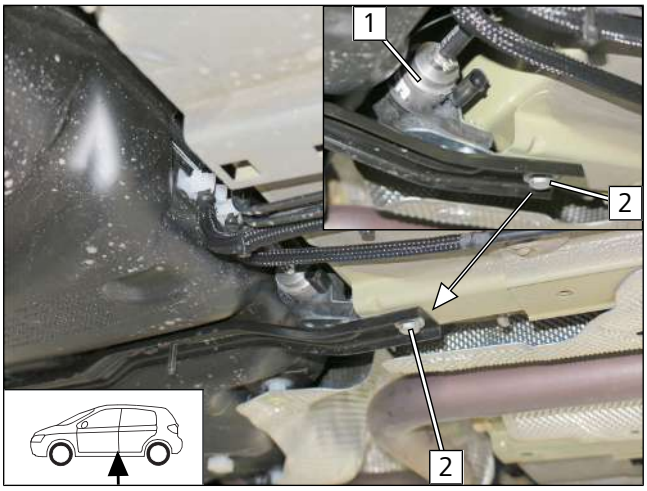


Fig. 45

1 DP premounted
2 Original vehicle bolt

Assembling fuel pump connector X7

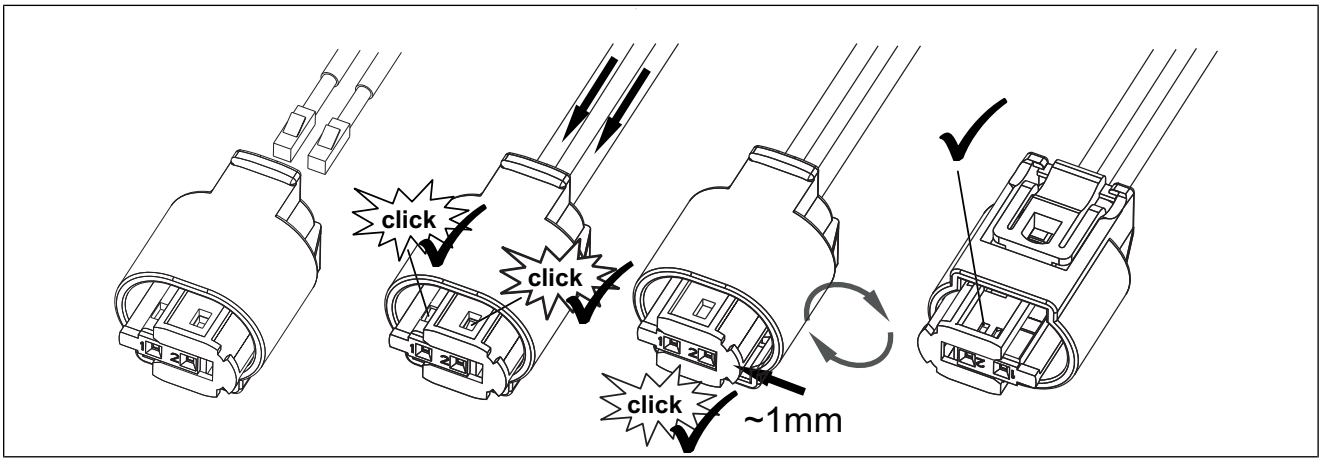


Fig. 46

Fuel pump connection

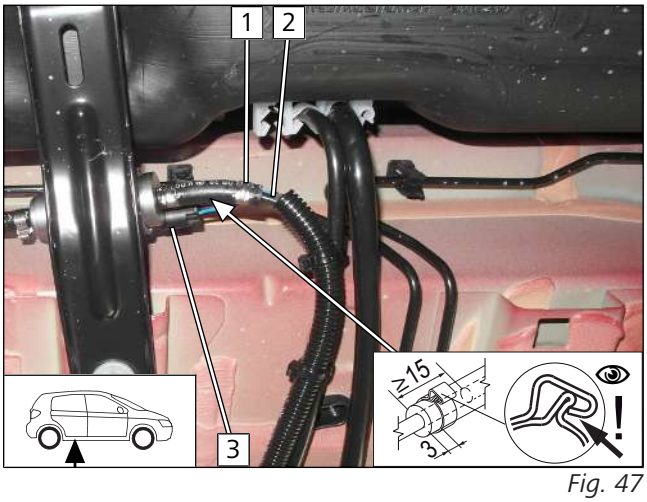


Fig. 47

1 Ø10 clamp
2 HG fuel line
3 Fuel pump wiring harness, X7 connector mounted

9.2 Middle rear seat dismantling instructions

Detaching middle rear seat

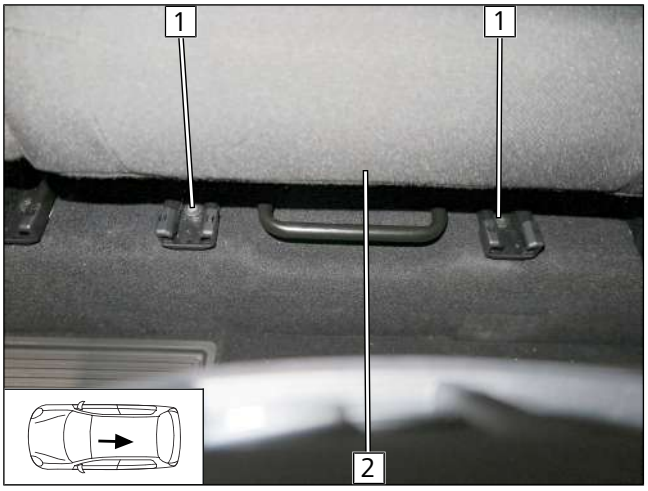


Fig. 48

▶ Remove bolts 1.

2 Middle rear seat

Removing middle rear seat and uncovering service lid

Fig. 49

▶ Remove bolt 1 and take out the seat.

▶ Open insulation mat 2 above the tank fitting.

9.3 Installing FuelFix

Preparing drilling template

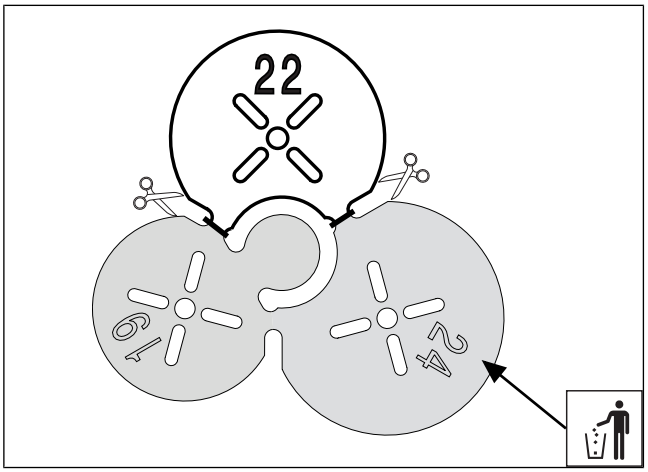


Fig. 50

Copying hole pattern

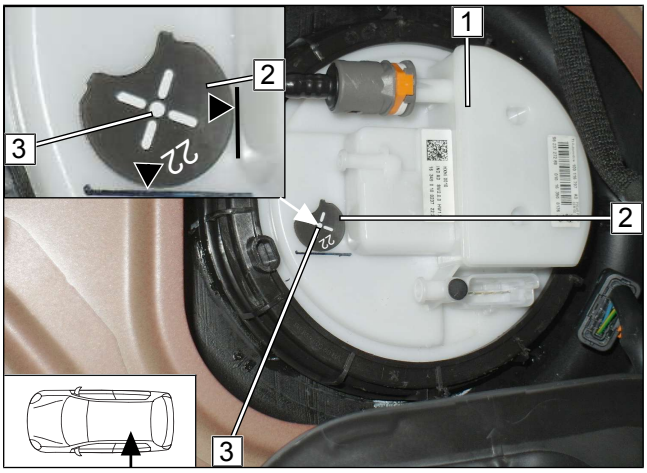


Fig. 51

Observe the installation instructions of the tank extracting device.

▶ Work steps F1, F2

1 Tank fitting
2 Position Ø22 drilling template as shown
3 Hole pattern

Hole for FuelFix

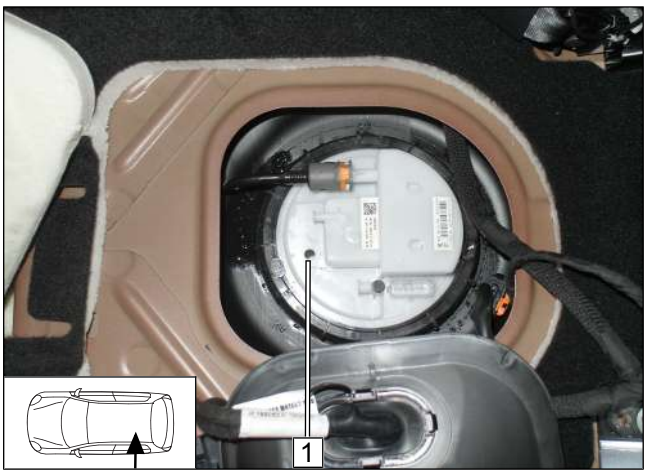


Fig. 52

DANGER

Risk of fire and explosion due to leaking fuel and escaping fuel vapours

▶ Work step F3

1 Hole made with provided drill

Inserting FuelFix

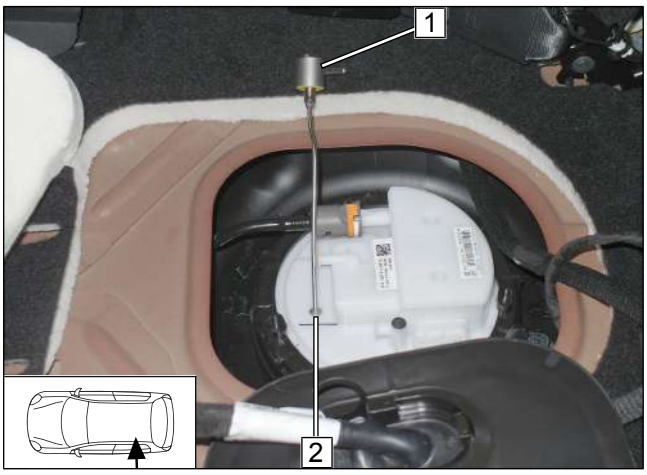


Fig. 53

▶ Work steps F4, F5

▶ Bend FuelFix 1 as shown in template and cut to length. Insert in hole 2.

Fig. 54

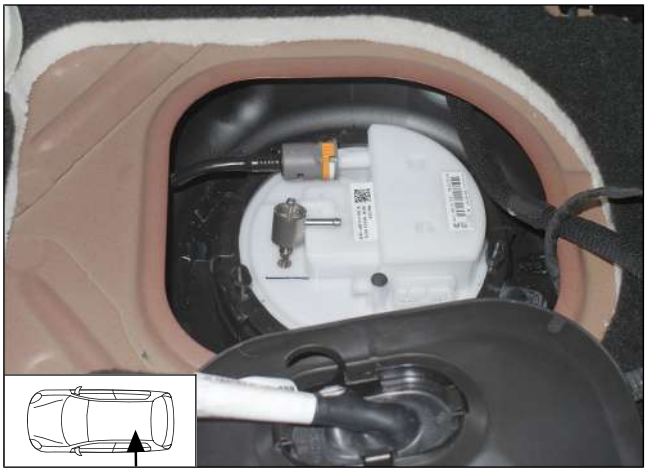


Fig. 55

Aligning FuelFix

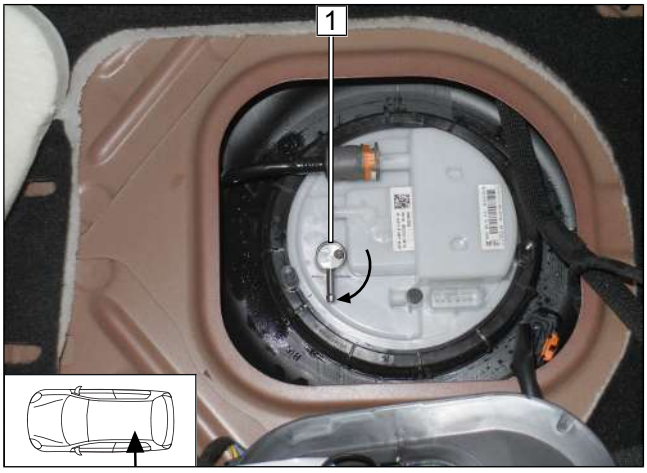


Fig. 56

- ▶ Work steps F5.3, F5.4
- ▶ Align FuelFix 1 as shown.

Connecting fuel line

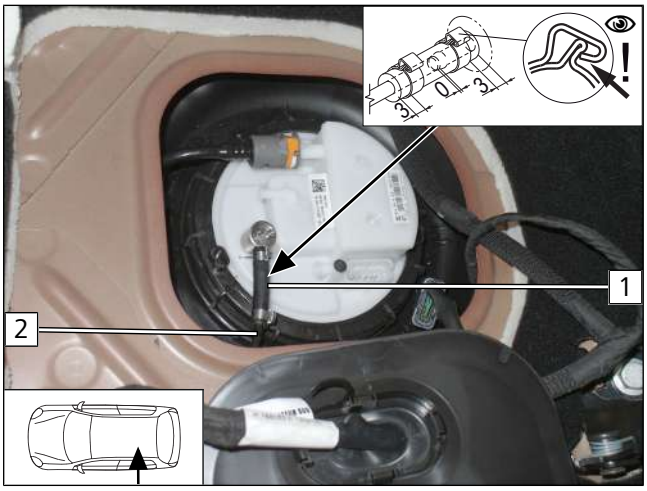


Fig. 57

▶ Work step F6

1 Hose section, Ø10 clamp [2x]

2 Fuel line

Mounting FuelFix

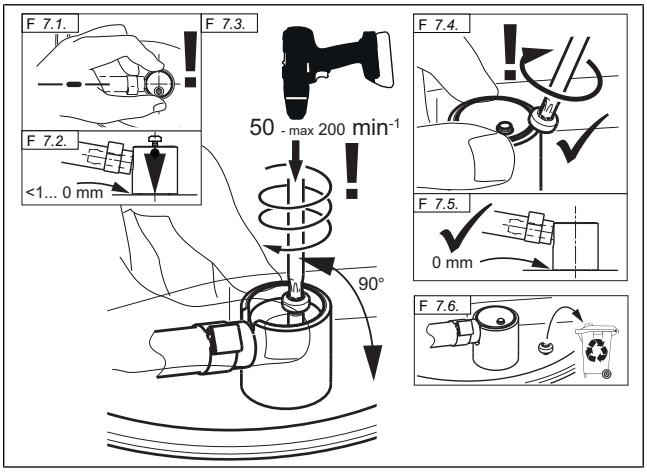


Fig. 58

DANGER

Risk of fire and explosion due to leaking fuel and escaping fuel vapours

▶ Work step F7

Checking firm seating of FuelFix

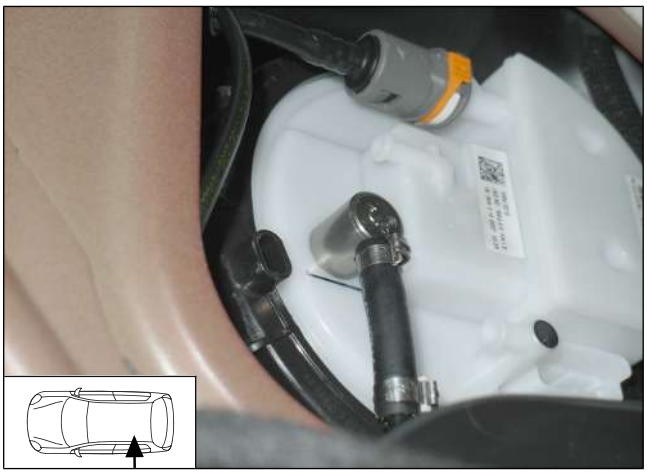


Fig. 59

▶ Work step F8

Securing fuel line

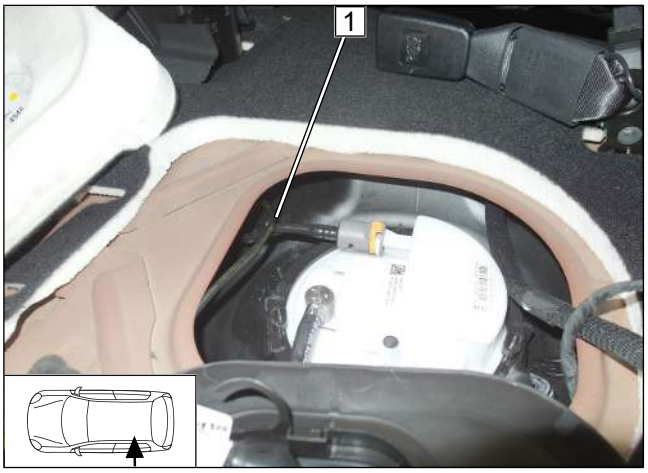


Fig. 60

1 Cable tie for tension relief

9.4 Fuel pump connection

Connecting fuel line of FuelFix

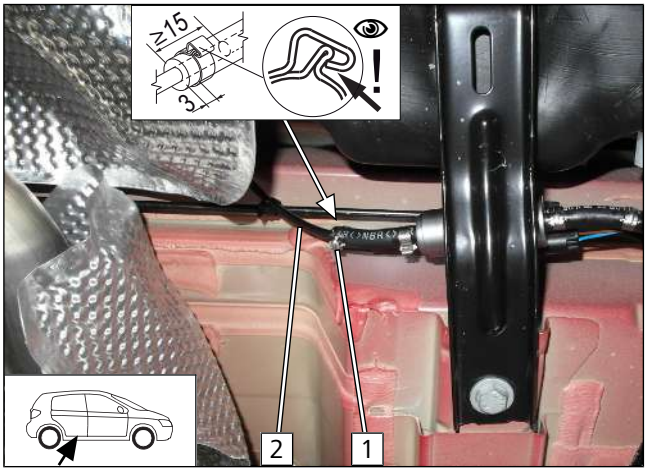


Fig. 61

Danger of damage to components

Attach corrugated tube to original vehicle lines using cable ties.

1 Ø10 clamp
2 Fuel line of FuelFix

10 Combustion air

Mounting combustion air intake silencer

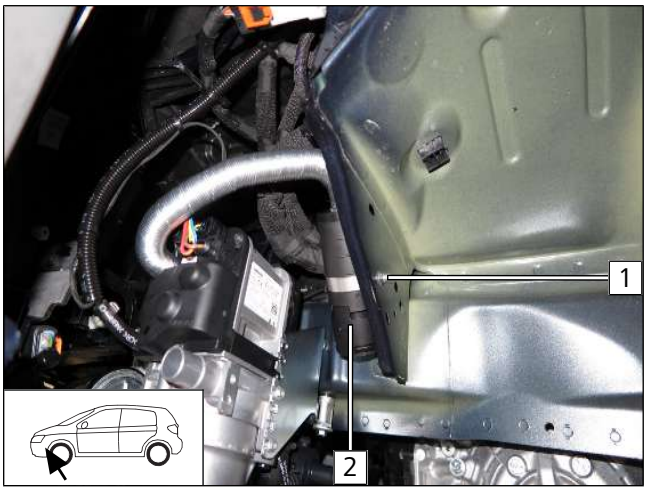


Fig. 62

Observe the installation instructions of the combustion air intake silencer.

1 M5x16 bolt, Ø51 clamp, washer, original vehicle hole, washer, nut

2 Combustion air intake silencer

11 Exhaust part 1

Preparing exhaust pipe

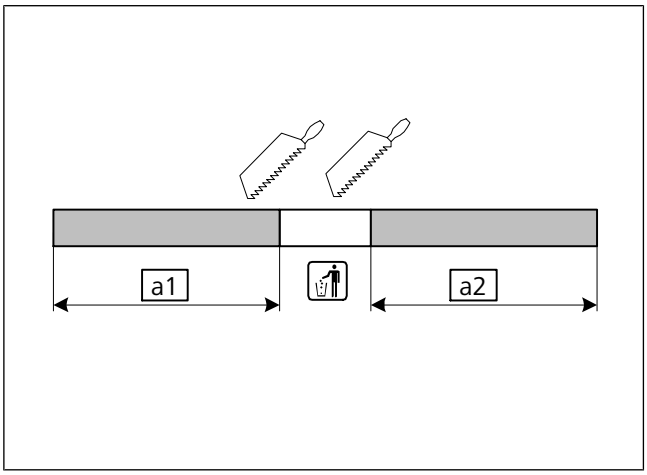


Fig. 63

a1 300
a2 260

Mounting exhaust pipe and ASH

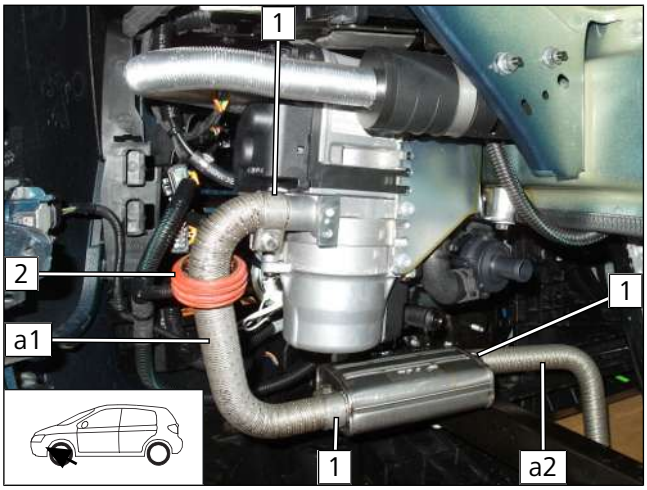


Fig. 64

1 Hose clamp
2 ASH

12 Coolant 1.2P

12.1 Hose routing diagram

'Inline' coolant circuit

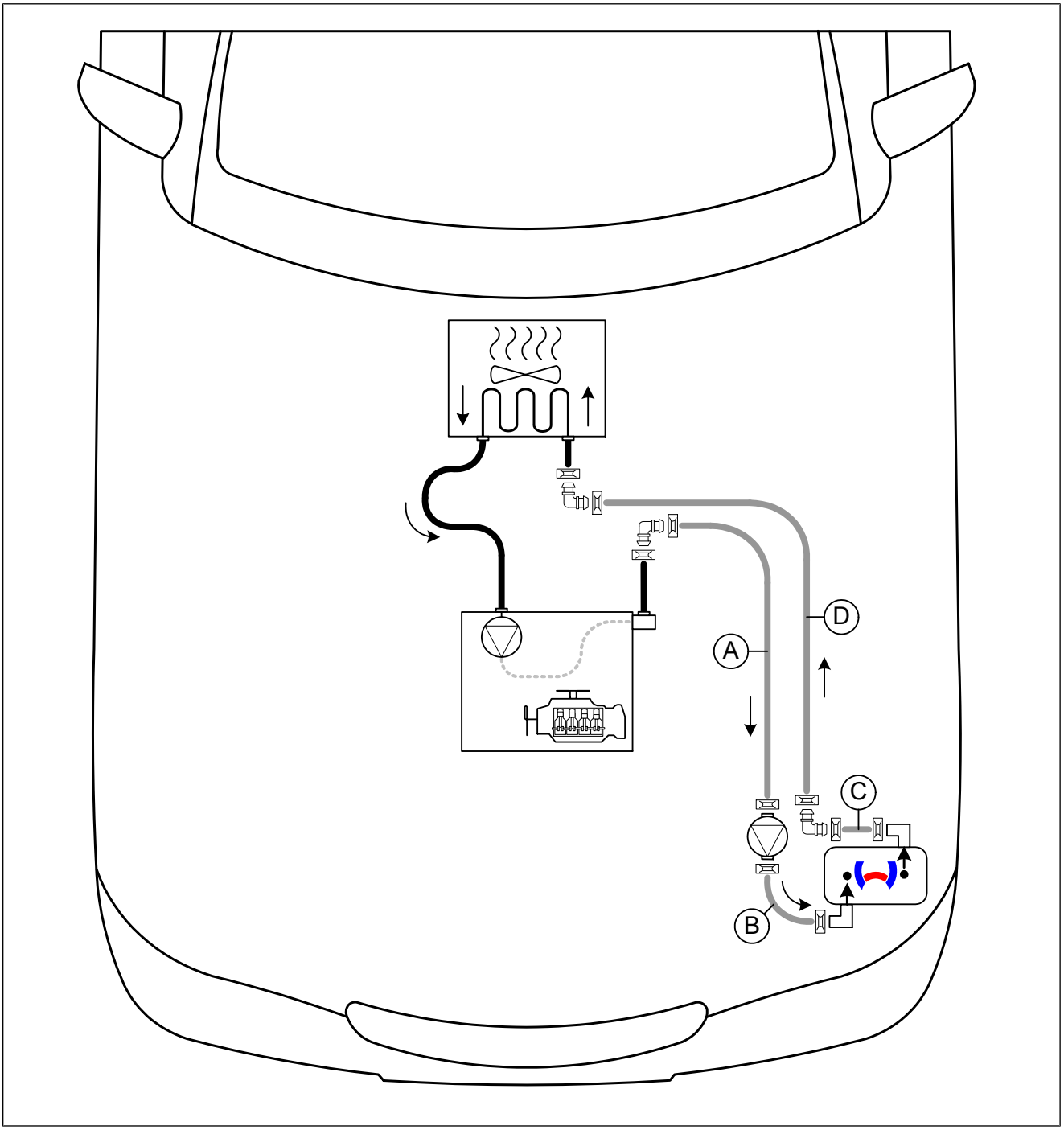


Fig. 65

All spring clips = Ø25

All connecting pipes = Ø18x18

12.2 Coolant circuit installation for 1.2P

Preparing perforated bracket 1

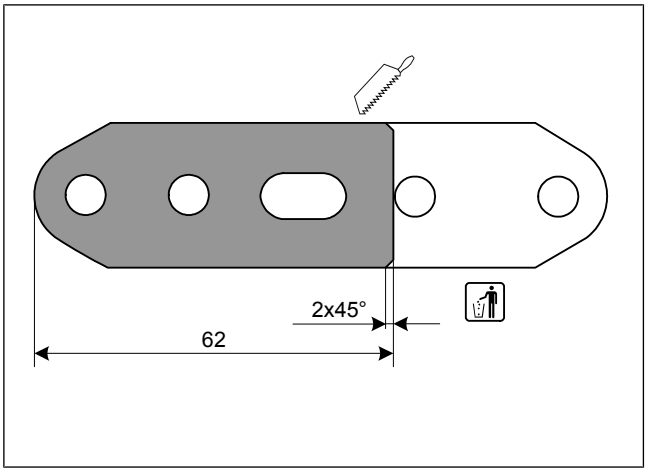


Fig. 66

Preparing perforated bracket 2

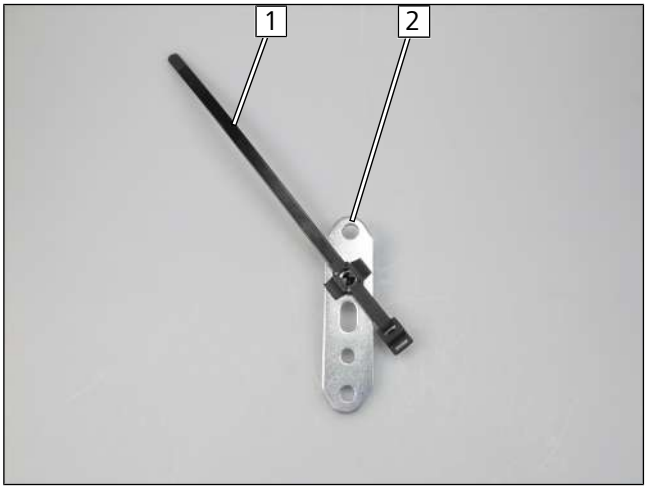


Fig. 67

1 Clip-type cable tie
2 Drill out hole to Ø8.5

Mounting perforated bracket 1

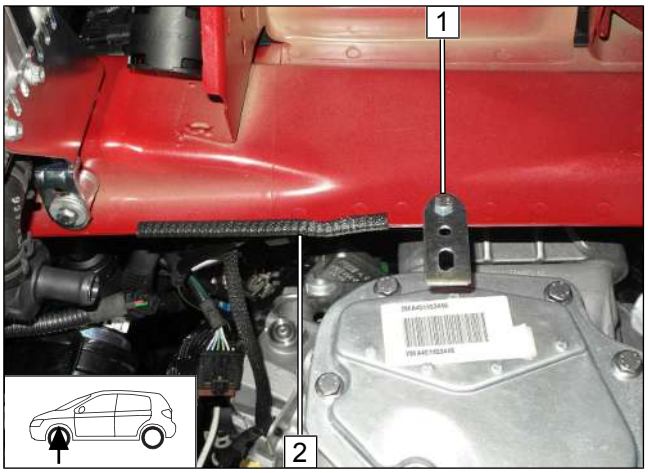


Fig. 68

1 M6x12 bolt, perforated bracket 1, flanged nut
2 200 long edge protection

Connecting heater

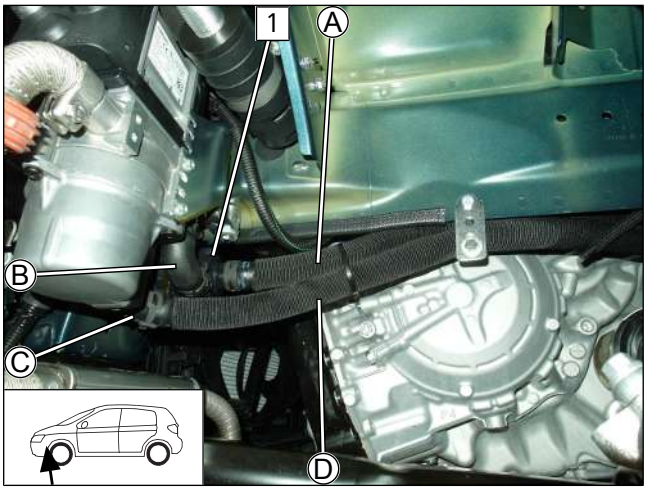


Fig. 69

▶ Connect hose Ⓐ to coolant pump 1. Connect hose Ⓒ and Ⓓ.

Routing to the engine compartment

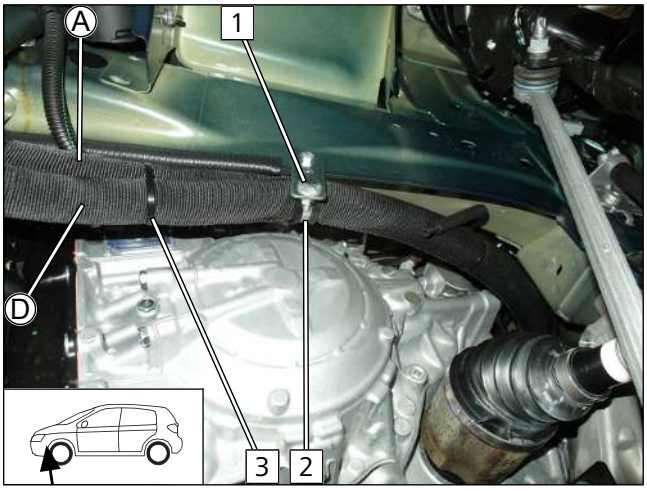


Fig. 70

1 M6x16 bolt, large diameter washer, flanged nut
2 Ø38 rubber-coated p-clamp
3 Cable tie

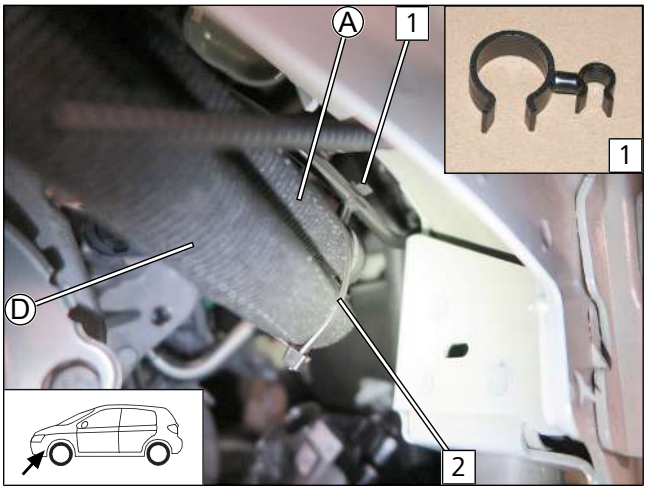


Fig. 71

Danger of damage to components

▶ Ensure sufficient distance from neighbouring components, correct if necessary.

1 9x22 hose bracket on original vehicle line and hose Ⓐ
2 Cable tie around hoses Ⓐ and Ⓓ

Mounting perforated bracket 2, fastening vacuum line

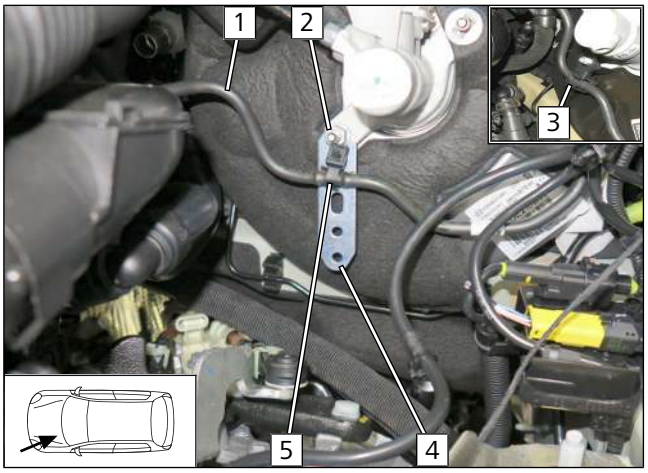


Fig. 72

▶ Dismantle original vehicle bracket [3] of vacuum line [1] at position [2] and discard. Do not remove original vehicle nut.

[2] Original vehicle stud bolt and nut, flanged nut
[4] Perforated bracket
[5] Close clip-type cable tie

Cutting point

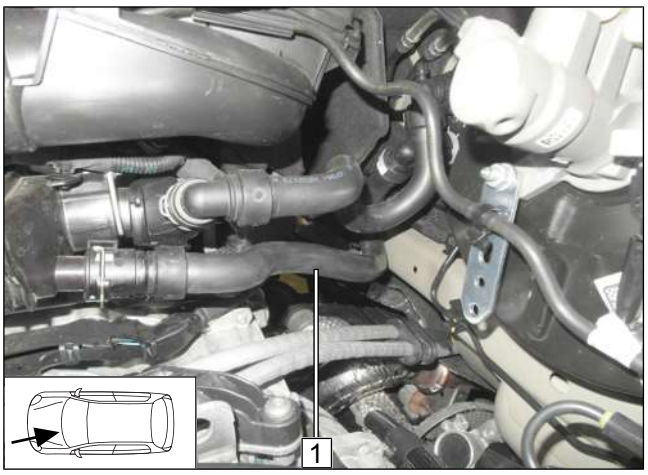


Fig. 73

▶ Remove hose of engine outlet / heat exchanger inlet [1].

Preparing hose

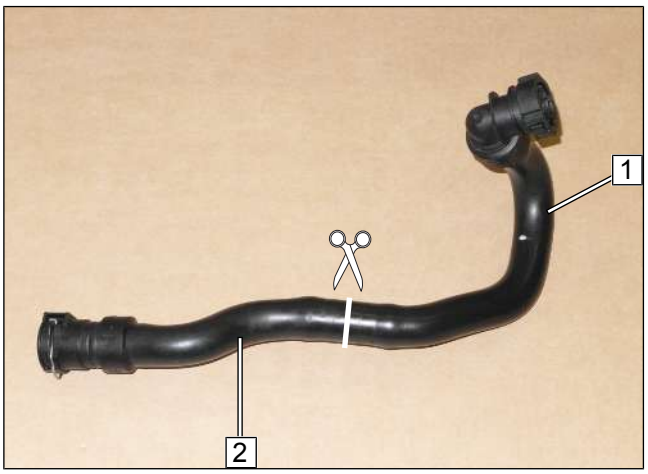


Fig. 74

[1] Heat exchanger inlet hose section
[2] Engine outlet hose section

Premounting hose sections

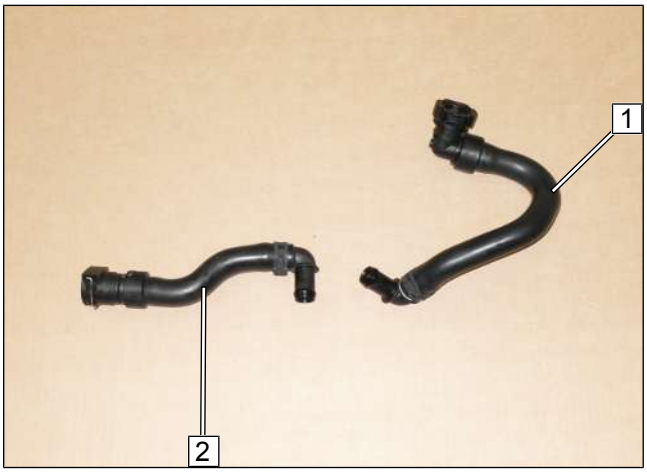


Fig. 75

1 Heat exchanger inlet hose section
2 Engine outlet hose section

Heat exchanger inlet / engine outlet connection

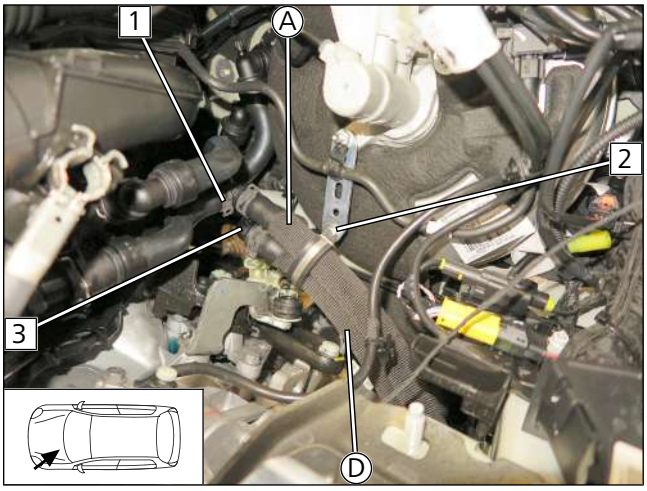


Fig. 76

1 Engine outlet hose section (covered connection piece)
2 M6x20 bolt, Ø38 rubber-coated p-clamp, flanged nut
3 Heat exchanger inlet hose section

13 Coolant 1.6P

13.1 Hose routing diagram

'Inline' coolant circuit

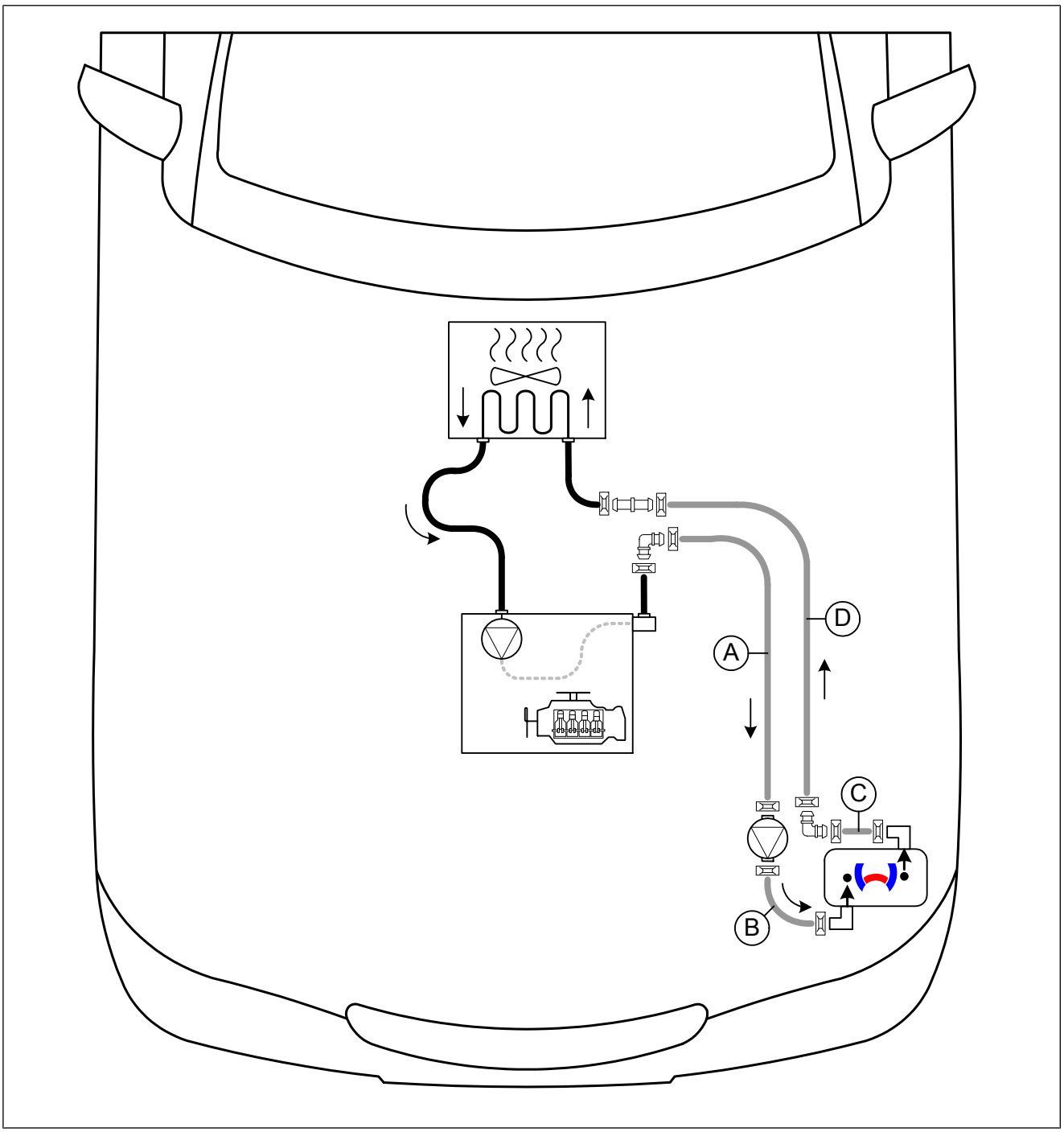


Fig. 77

All spring clips = Ø25

All connecting pipe or = Ø18x18

13.2 Coolant circuit installation for 1.6P

Preparing perforated bracket 1

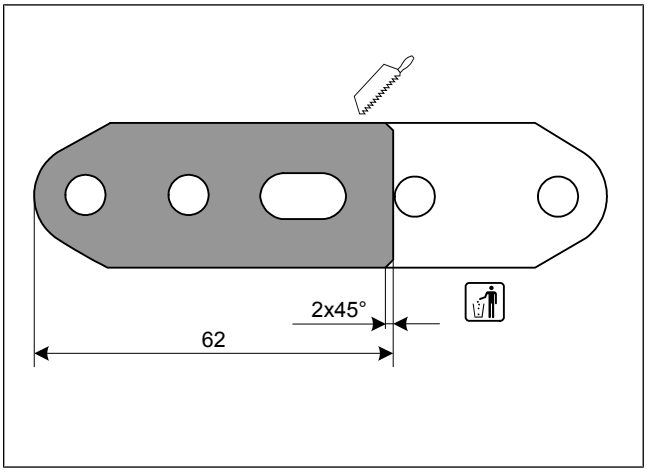


Fig. 78

Preparing perforated bracket 2

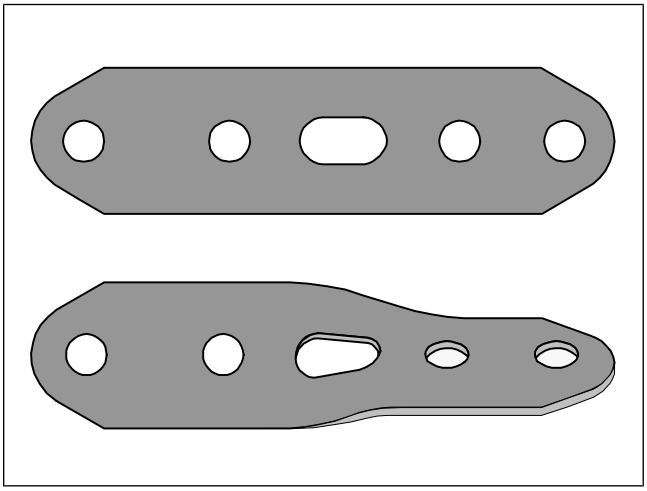


Fig. 79

▶ Twist perforated bracket 45°.

Premounting perforated bracket 2

Fig. 80

1 M6x20 bolt, perforated bracket 2, Ø38 rubber-coated p-clamp, lock washer

Mounting perforated bracket 1

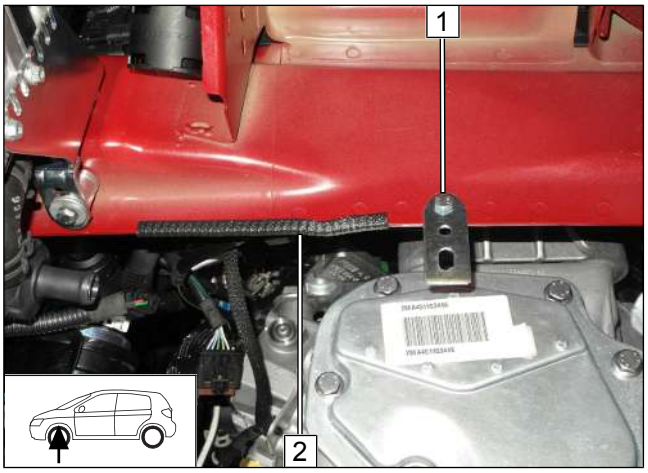


Fig. 81

1 M6x12 bolt, perforated bracket 1, flanged nut
2 200 long edge protection

Loosening original vehicle wiring harness

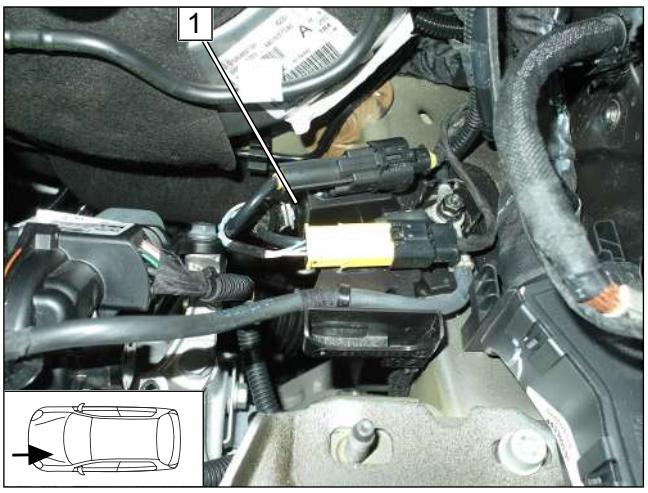


Fig. 82

▶ Disconnect original vehicle wiring harness 1, it will be fastened later.

Mounting perforated bracket 2

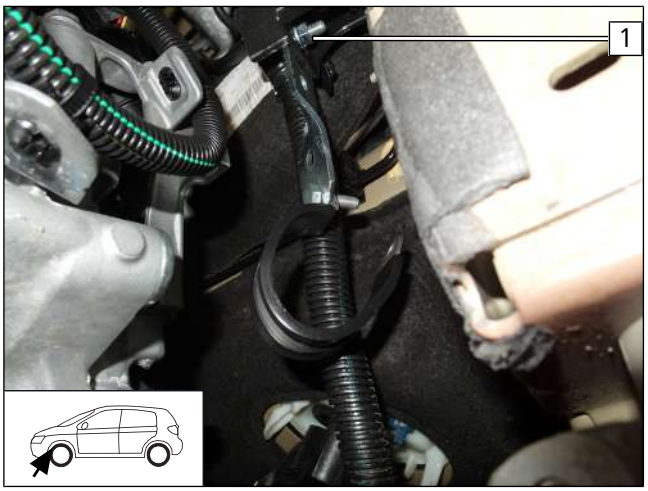


Fig. 83

1 M6x20 bolt, premounted perforated bracket 2, original vehicle hole, flanged nut

Fastening original vehicle wiring harness

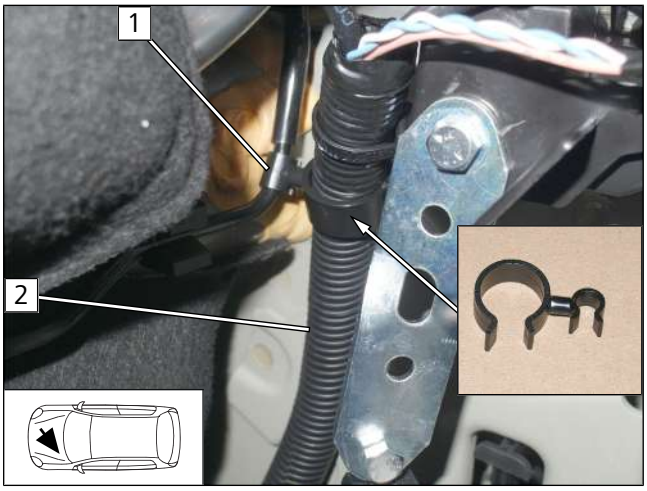


Fig. 84

1 4x24 hose bracket
2 Original vehicle wiring harness

Connecting heater

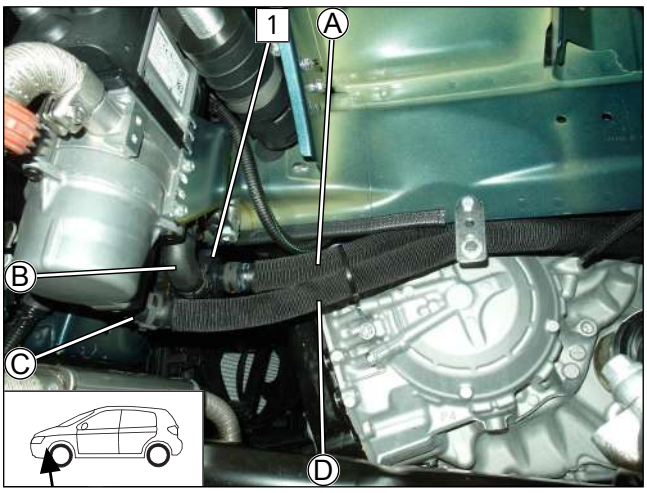


Fig. 85

▶ Connect hose (A) to coolant pump 1. Connect hose (C) and (D).

Routing to the engine compartment

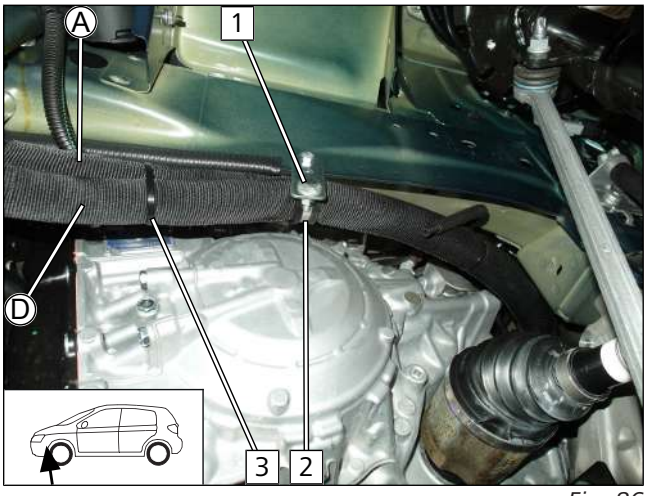


Fig. 86

1 M6x16 bolt, large diameter washer, flanged nut
2 Ø38 rubber-coated p-clamp
3 Cable tie

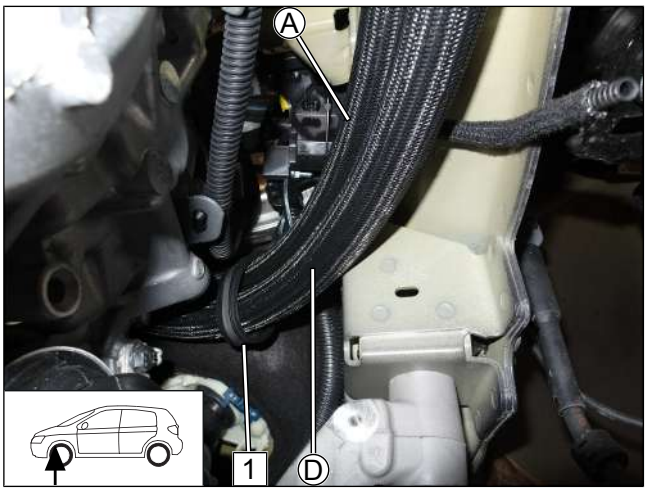


Fig. 87

▶ Route hoses Ⓐ and Ⓓ through Ø38 rubber-coated p-clamp 1, close p-clamp and fasten with flanged nut.

Cutting point

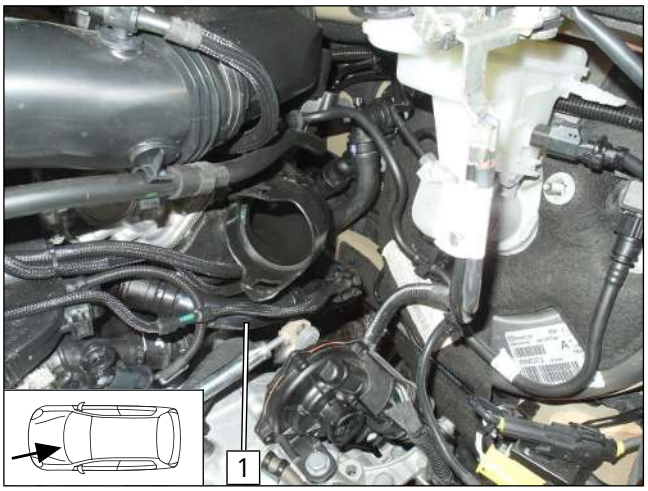


Fig. 88

▶ Remove hose of engine outlet / heat exchanger inlet 1.

Preparing hose

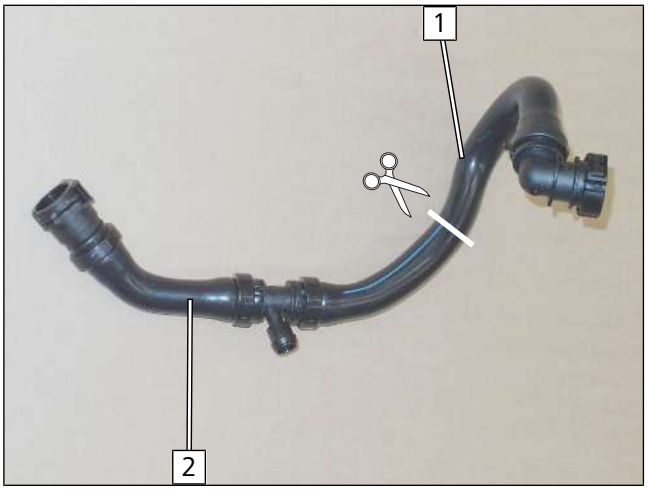


Fig. 89

1 Heat exchanger inlet hose section
2 Engine outlet hose section

Premounting hose sections

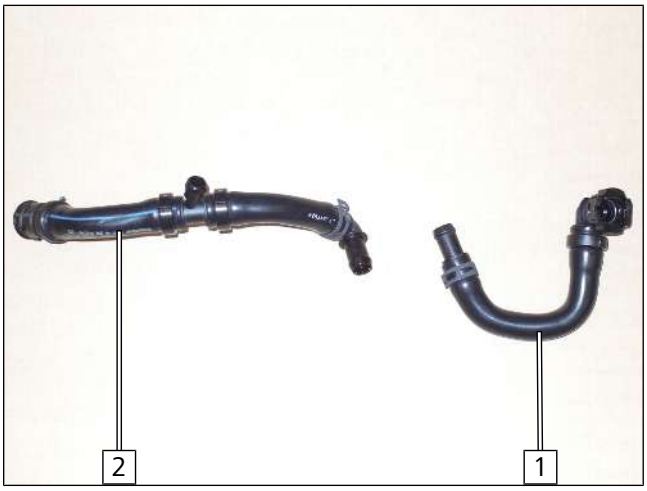


Fig. 90

1 Heat exchanger inlet hose section
2 Engine outlet hose section

Heat exchanger inlet connection

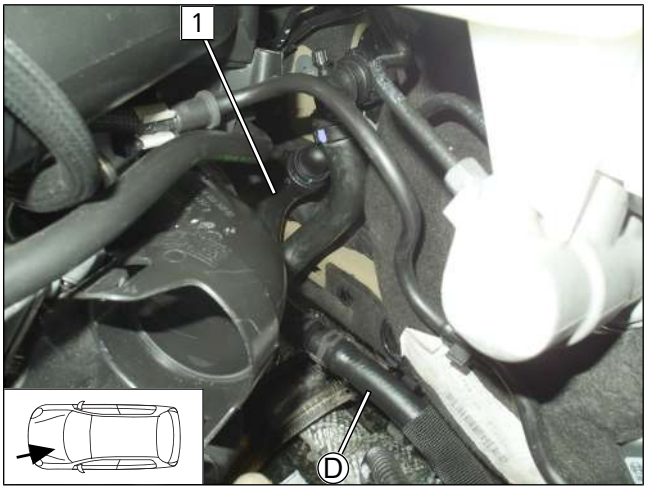


Fig. 91

1 Heat exchanger inlet hose section

Engine outlet connection

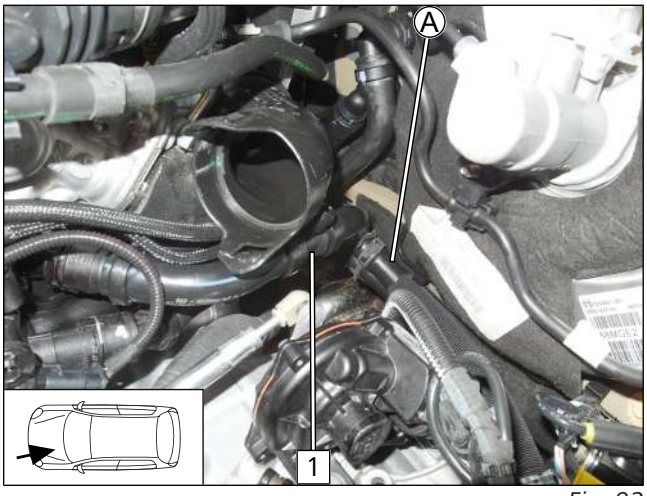


Fig. 92

1 Engine outlet hose section

Aligning hoses

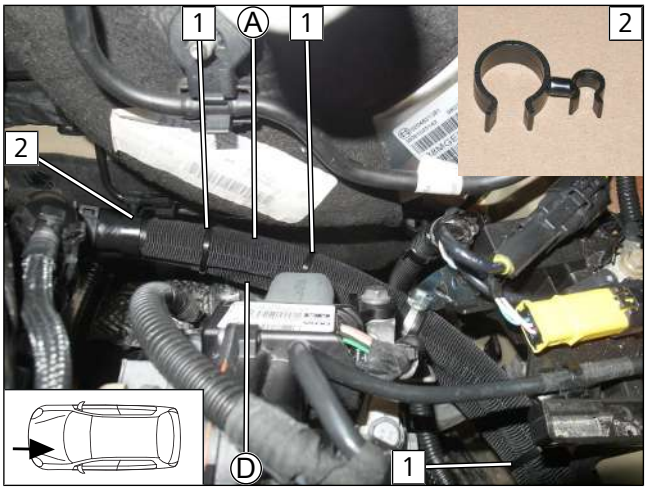


Fig. 93

Danger of damage to components

▶ Ensure sufficient distance from neighbouring components, correct if necessary.

1 Cable tie

2 Hose bracket on hose (A) and original vehicle brake line

14 Exhaust part 2

Drilling hole

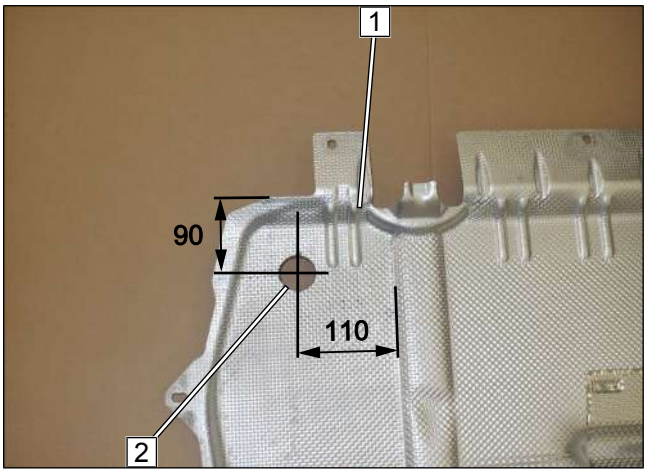


Fig. 94

Observe the EFIX installation instructions.

▶ Work step E1

1 Underride protection
2 Hole

Copying hole pattern, drilling hole

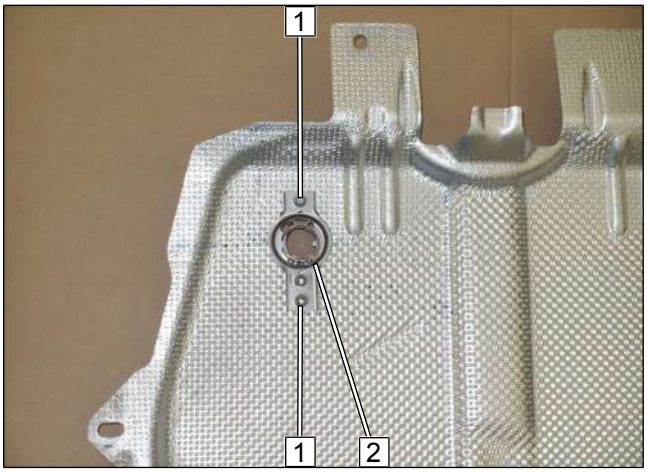


Fig. 95

▶ Work steps E3, E4

1 Hole pattern, hole
2 EFIX

Mounting EFIX

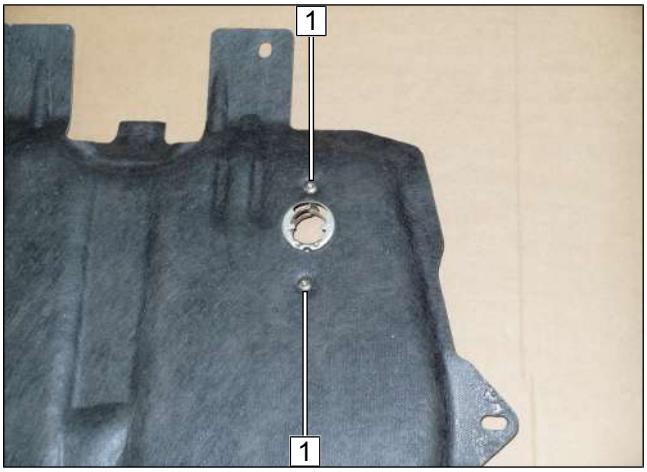


Fig. 96

▶ Work step E5

1 5x13 self-tapping screw

Mounting exhaust pipe **a2** in EFIX

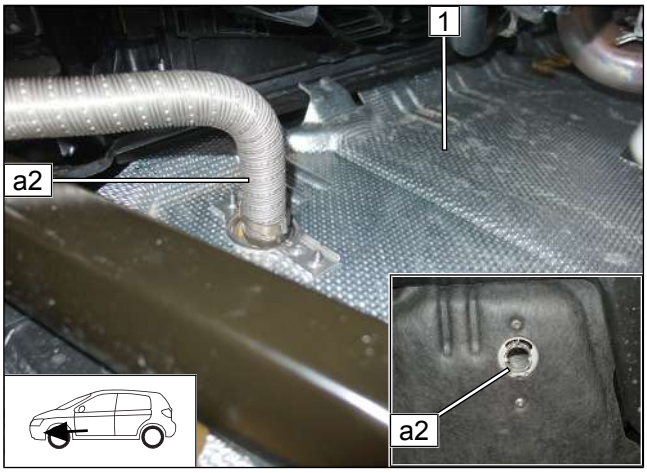


Fig. 97

- ▶ Work steps E6-8
- ▶ Mount underride protection **1**.

15 Final work for exhaust system

Sticking on heat protection film

Fig. 98

▶ Cut the heat protection film [2] in half and stick on wheel-wall inner panel [1] as shown.

Checking distance

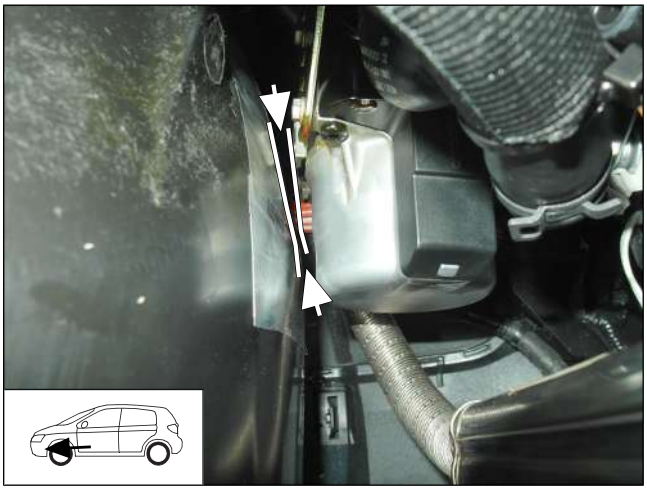


Fig. 99

▶ Mount wheel-well inner panel.

Danger of damage to components

▶ Ensure sufficient distance from neighbouring components, correct if necessary.

16 Electrical system of passenger compartment

16.1 Passenger compartment dismantling instructions

Removing side trim

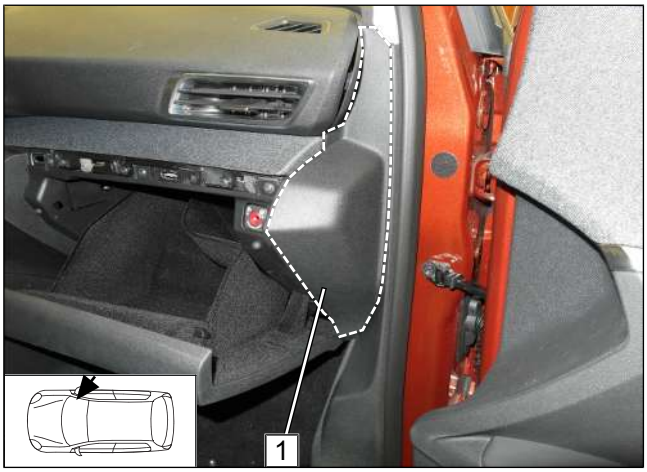


Fig. 100

1 Side trim on the right

Removing footwell trim

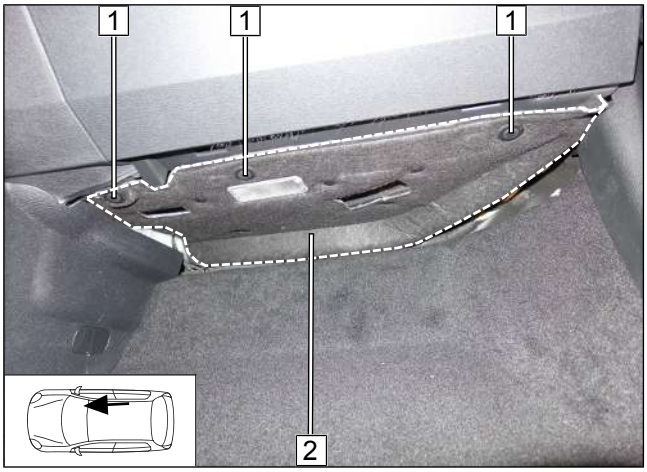


Fig. 101

1 Original vehicle plug
2 Right footwell trim

Removing glove box

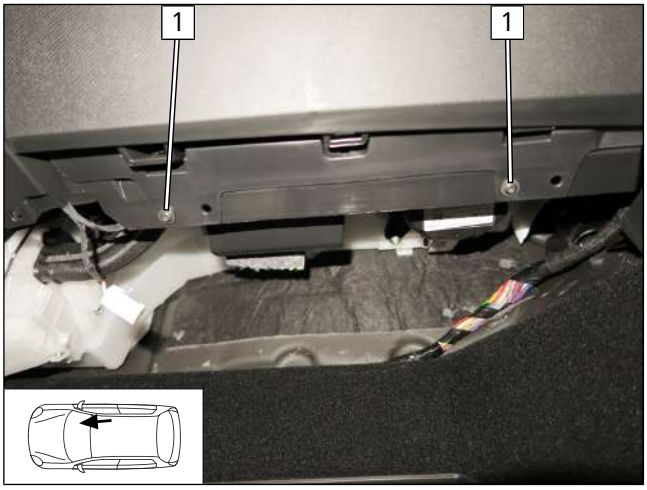


Fig. 102

1 Loosen original vehicle bolts

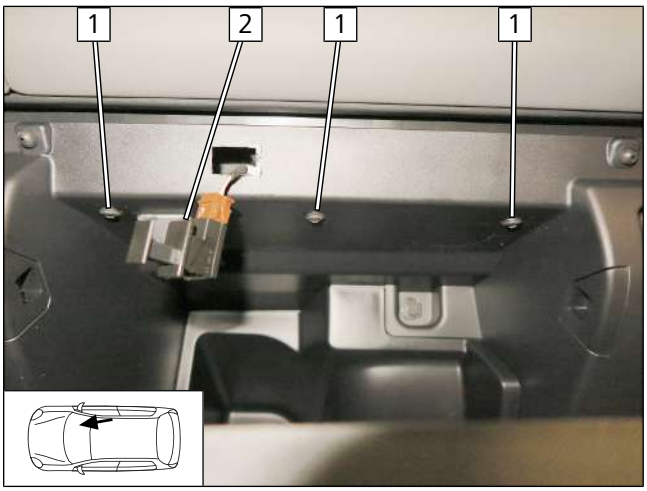


Fig. 103

▶ Remove switch **2**.

▶ Loosen original vehicle bolt **1** and remove glove box.

Removing centre tunnel trim on front passenger's side

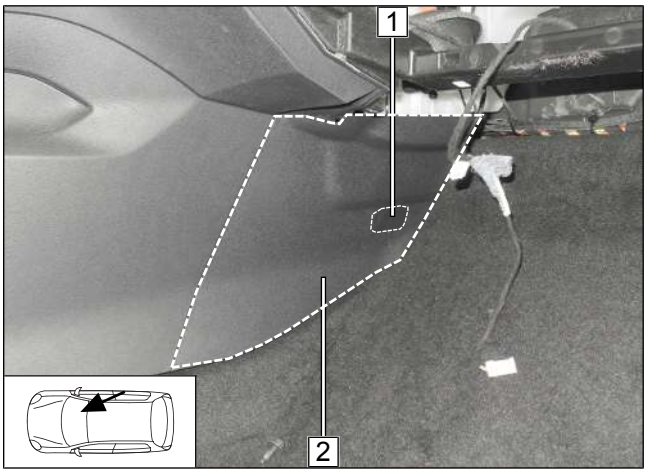


Fig. 104

▶ Remove cap **1** and original vehicle bolt.

2 Centre tunnel trim on the right

Removing trim

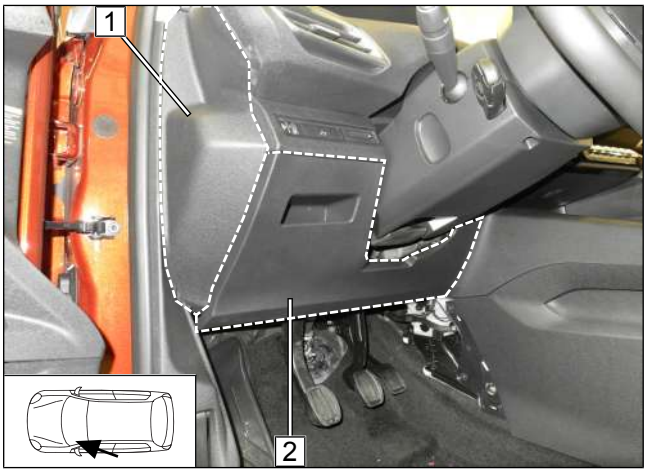


Fig. 105

1 Side trim on the left

2 Instrument panel trim

Removing footwell trim

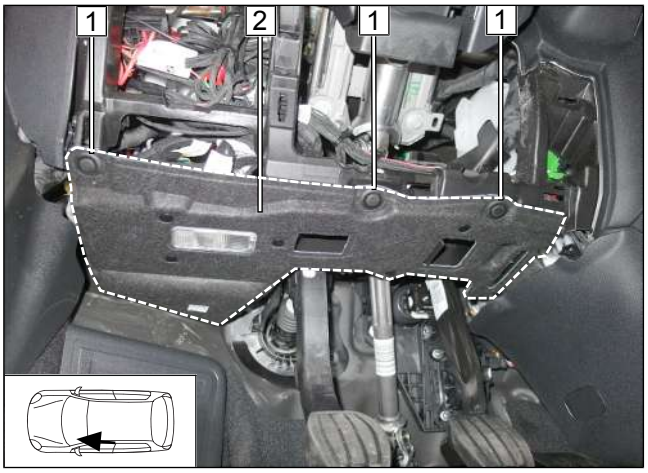


Fig. 106

1 Original vehicle plug
2 Left footwell trim

Removing centre tunnel trim on driver's side

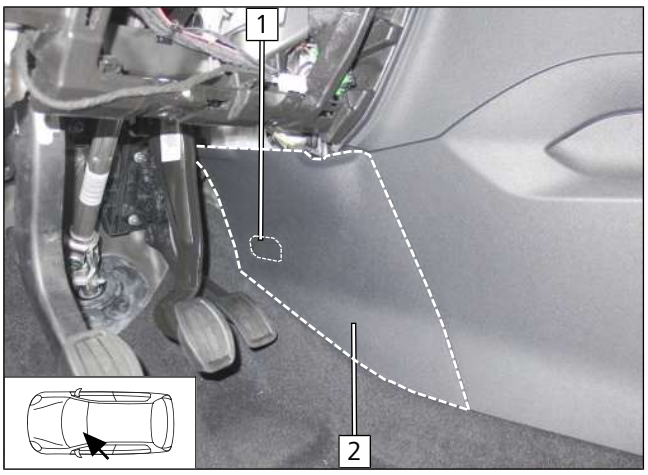


Fig. 107

▶ Remove cap 1 and original vehicle bolt.

2 Centre tunnel trim on the left

16.2 Installing cold start system

Integrate the cold start system as per the separate installation documentation **'Cold start for Citroen C5 Aircross'**.

16.3 Preparing electrical system

Assigning / preparing wires

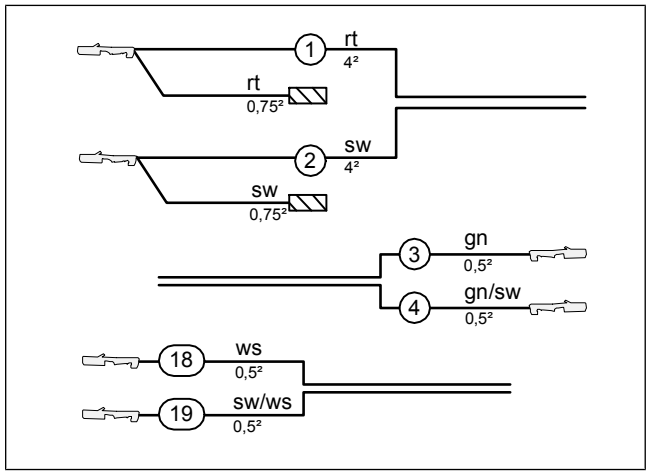


Fig. 108

Wire sections retain their numbering in the entire document.

① Red (rt) wire of fan wiring harness
② Black (sw) wire of fan wiring harness
③ Green (gn) wire from wiring harness of PWM control
④ Green/black (gn/sw) wire from wiring harness of PWM control
⑱ White (ws) wire of isolating relay wiring harness
⑲ Black/white (sw/ws) wire of isolating relay wiring harness

Assigning wires

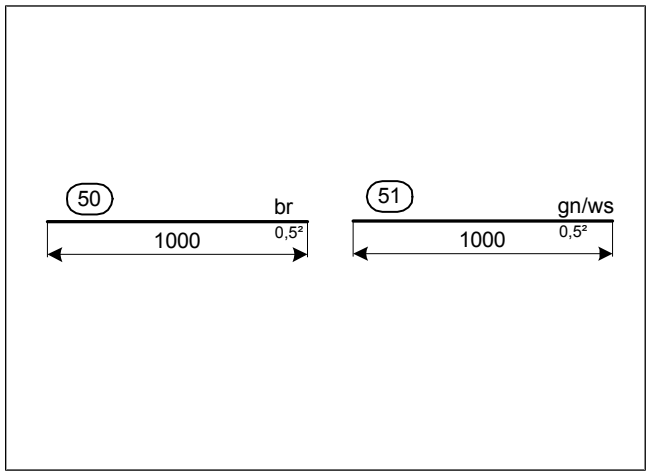
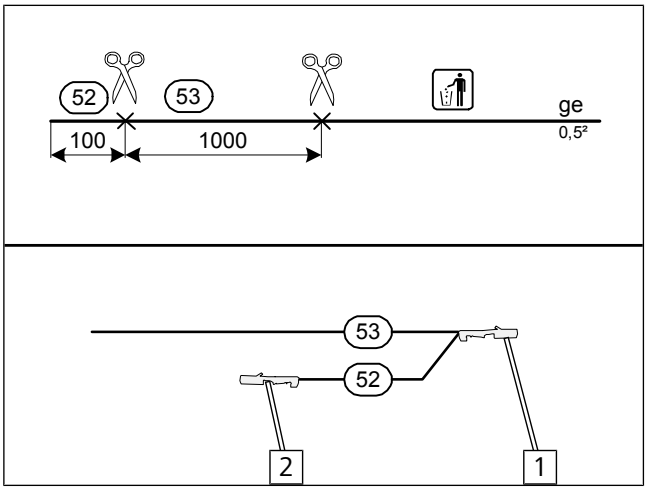


Fig. 109

Assigning / preparing wires



1 4.8 blade receptacle
2 6.3 blade receptacle

Fig. 110

Connecting wires in RSH

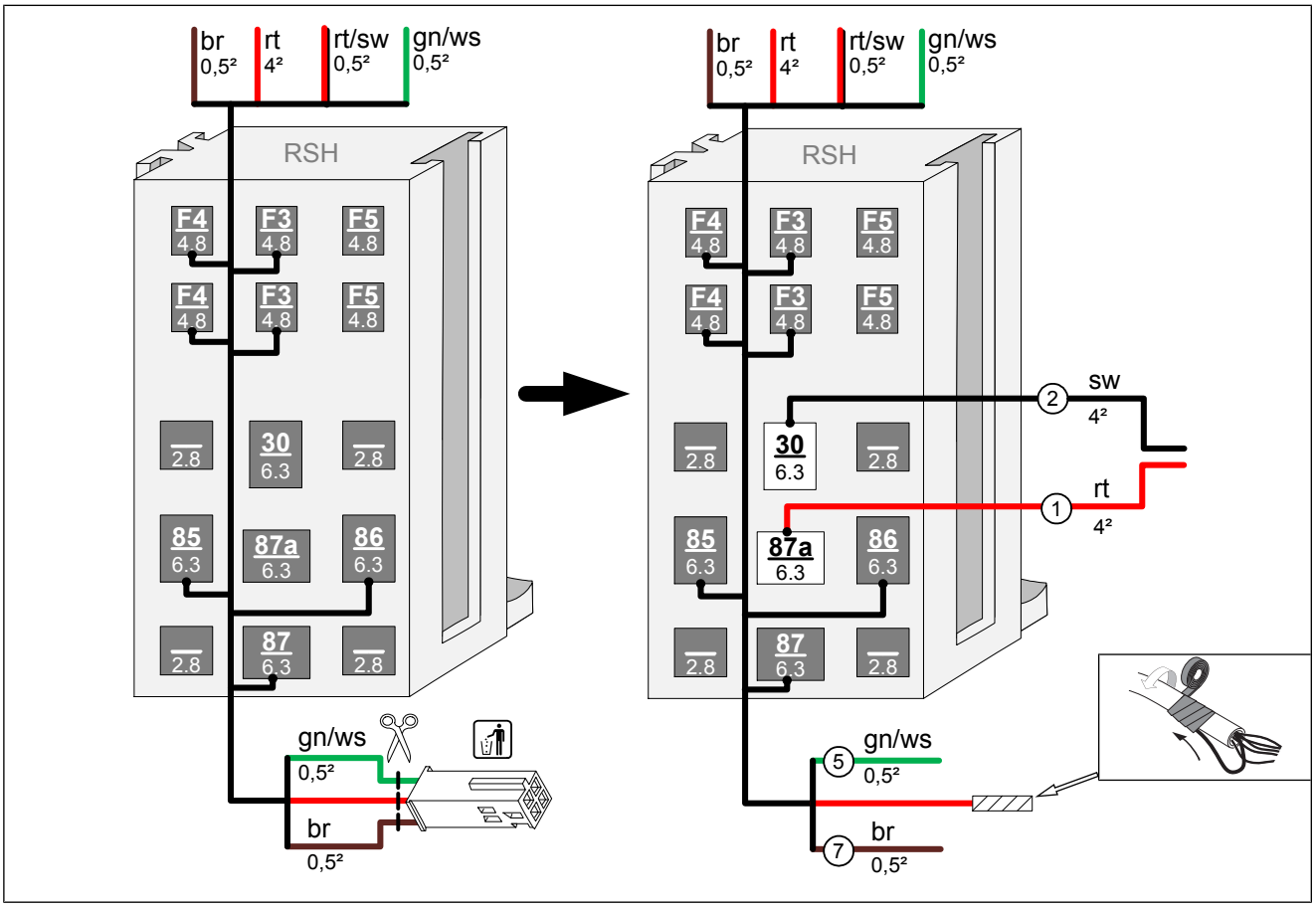


Fig. 111

View of PWM GW

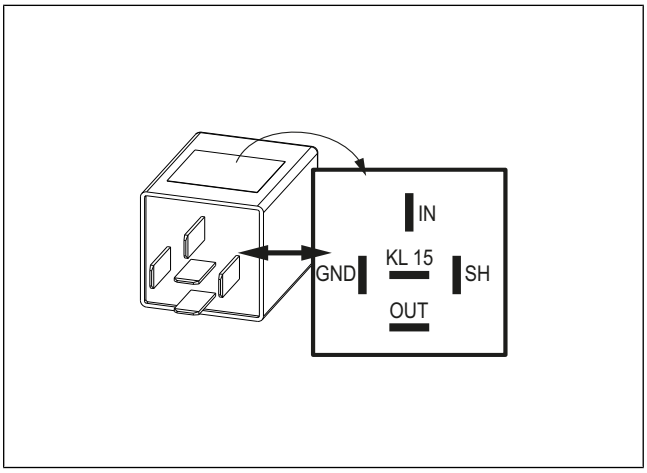


Fig. 112

▶ Check PWM GW settings when starting up the heater and adjust if necessary.

Parameters	Setting
Duty cycle	70%
Frequency	400Hz
Voltage	not relevant
Function	Low side

Preparing PWM GW socket and connecting/assigning wires

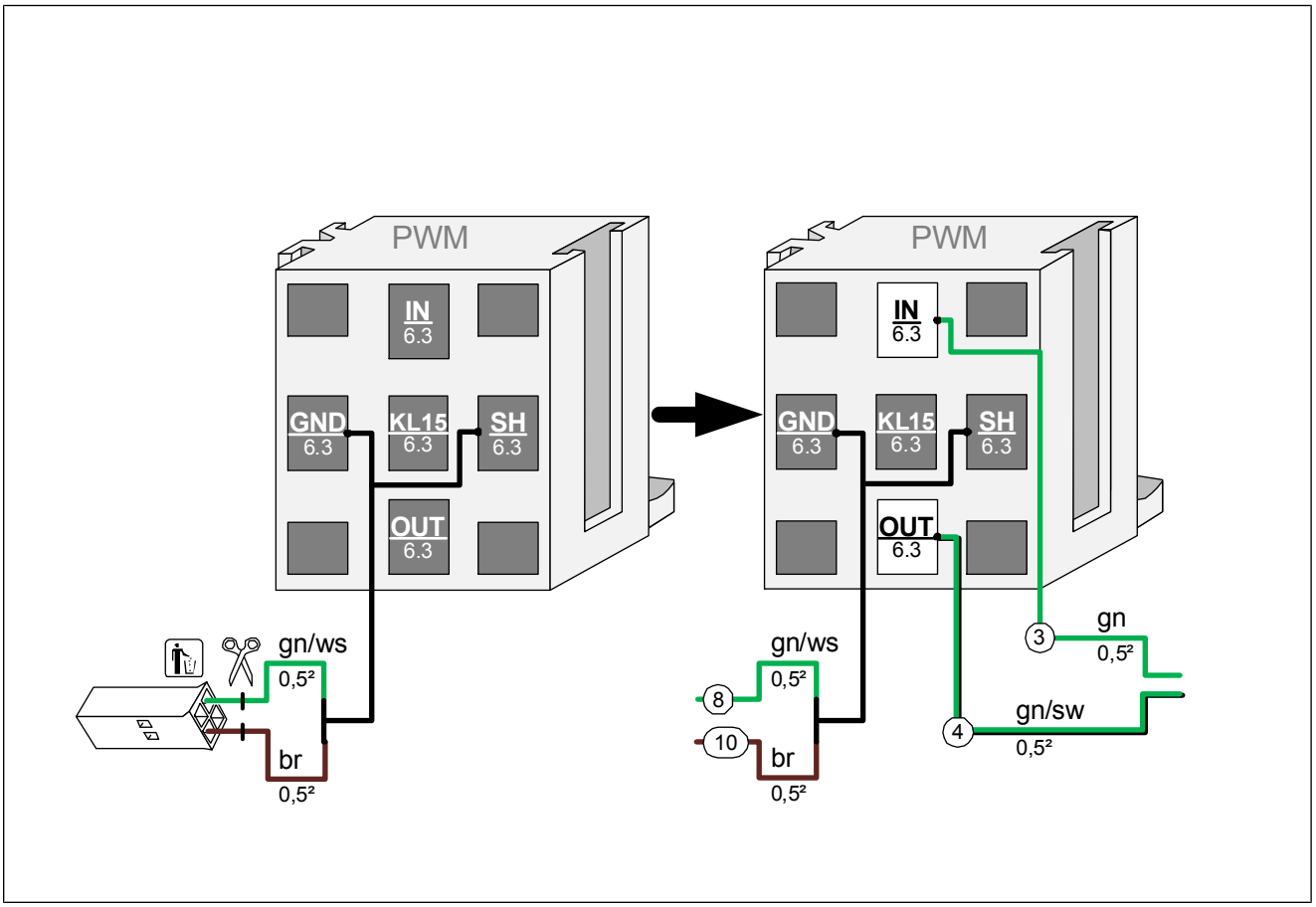


Fig. 113

Connecting wires to K2 relay socket

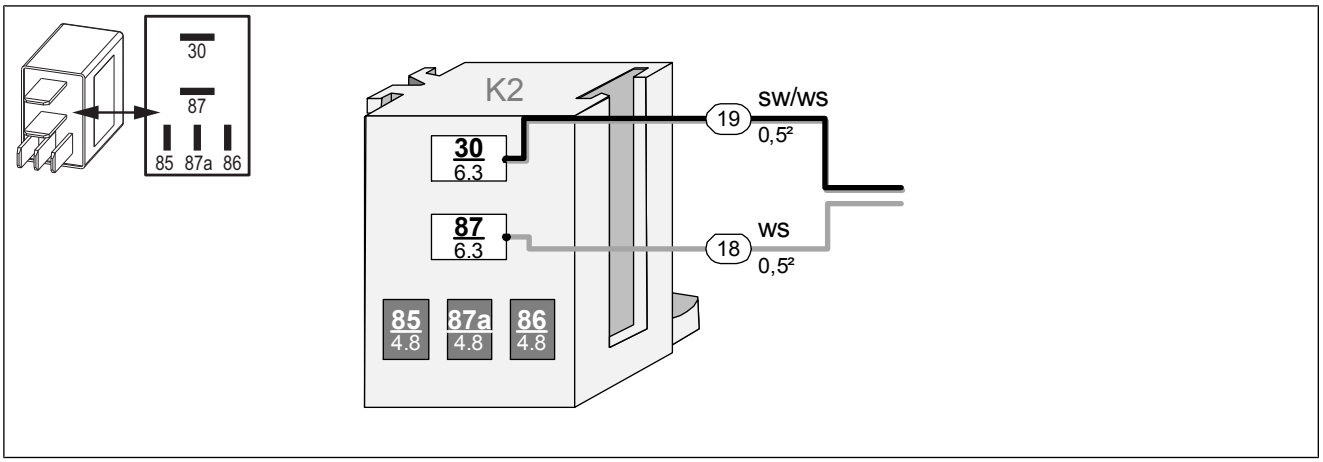


Fig. 114

Assembling K2 relay socket and PWM GW, connecting wires

▶ Draw wires (50), (51) and (53) into provided protective sleeving.

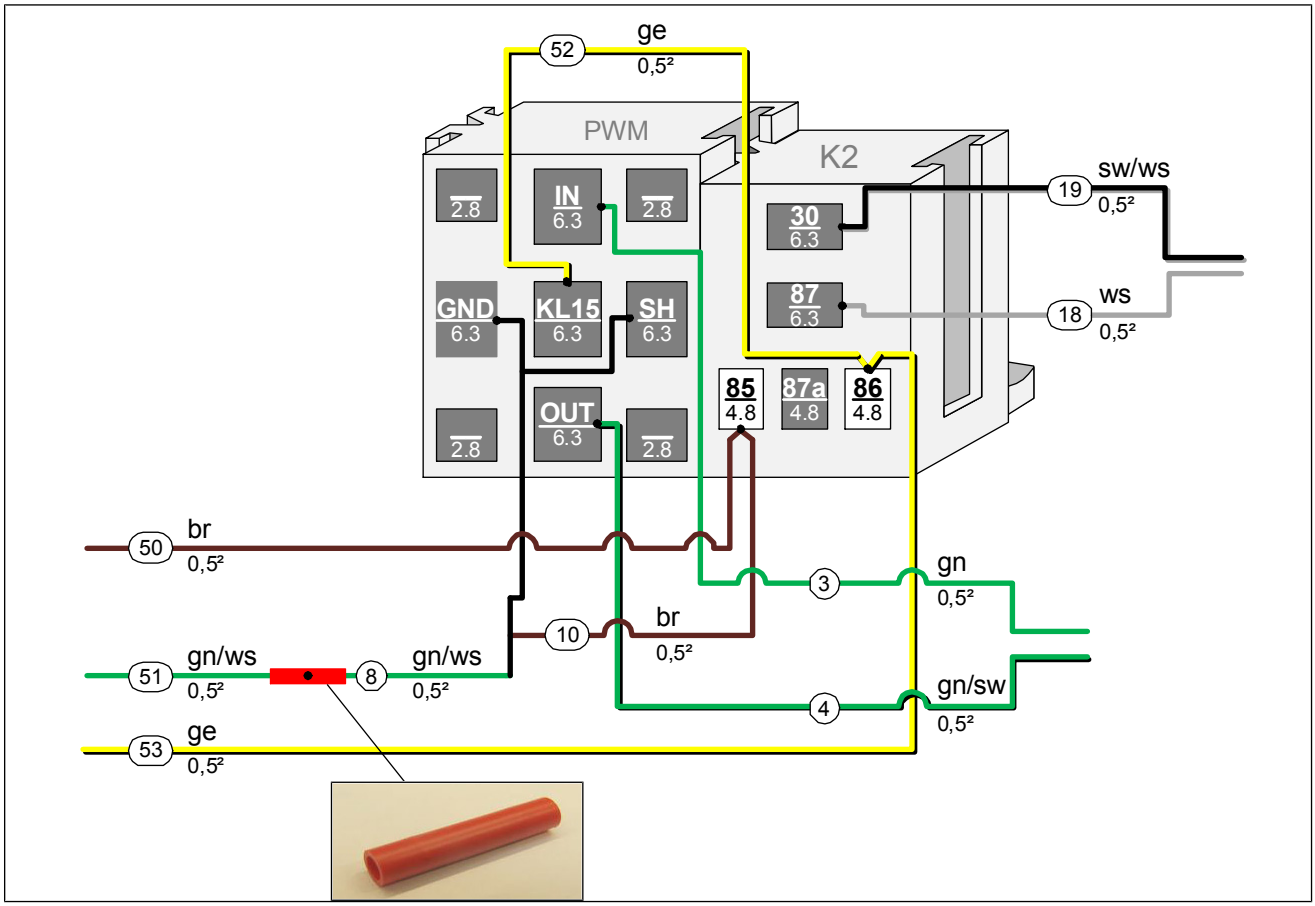


Fig. 115

Premounting K2 relay and PWM GW

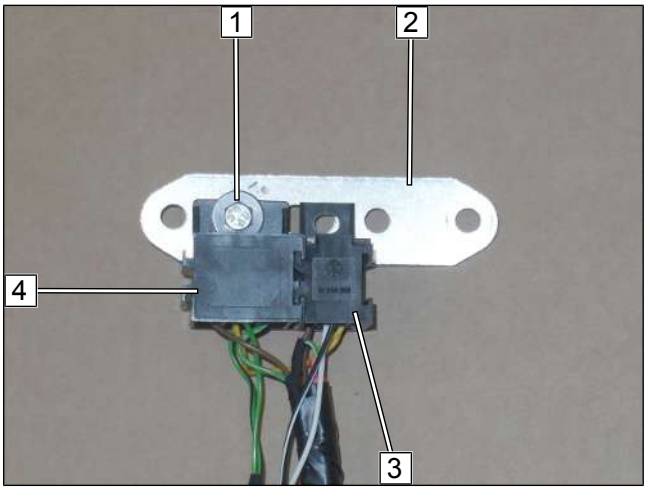


Fig. 116

1 M5x16 bolt, large diameter washer [2x], nut
2 Perforated bracket
3 Relay K2 socket
4 PWM GW socket

Mounting PWM GW and relay K2

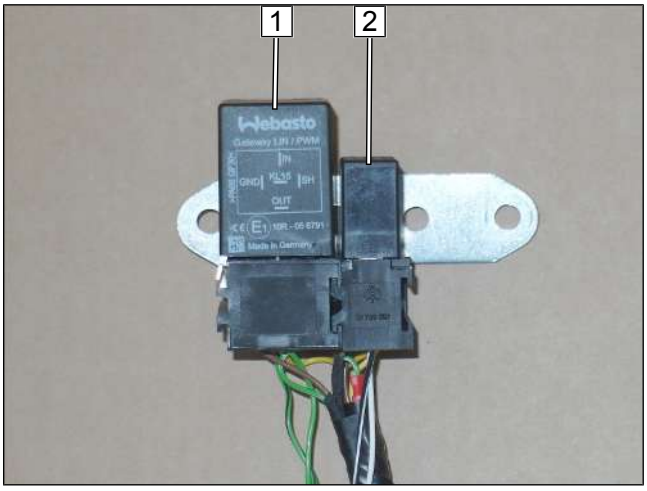


Fig. 117

1 PWM GW
2 Relay K2

16.4 Wiring diagram

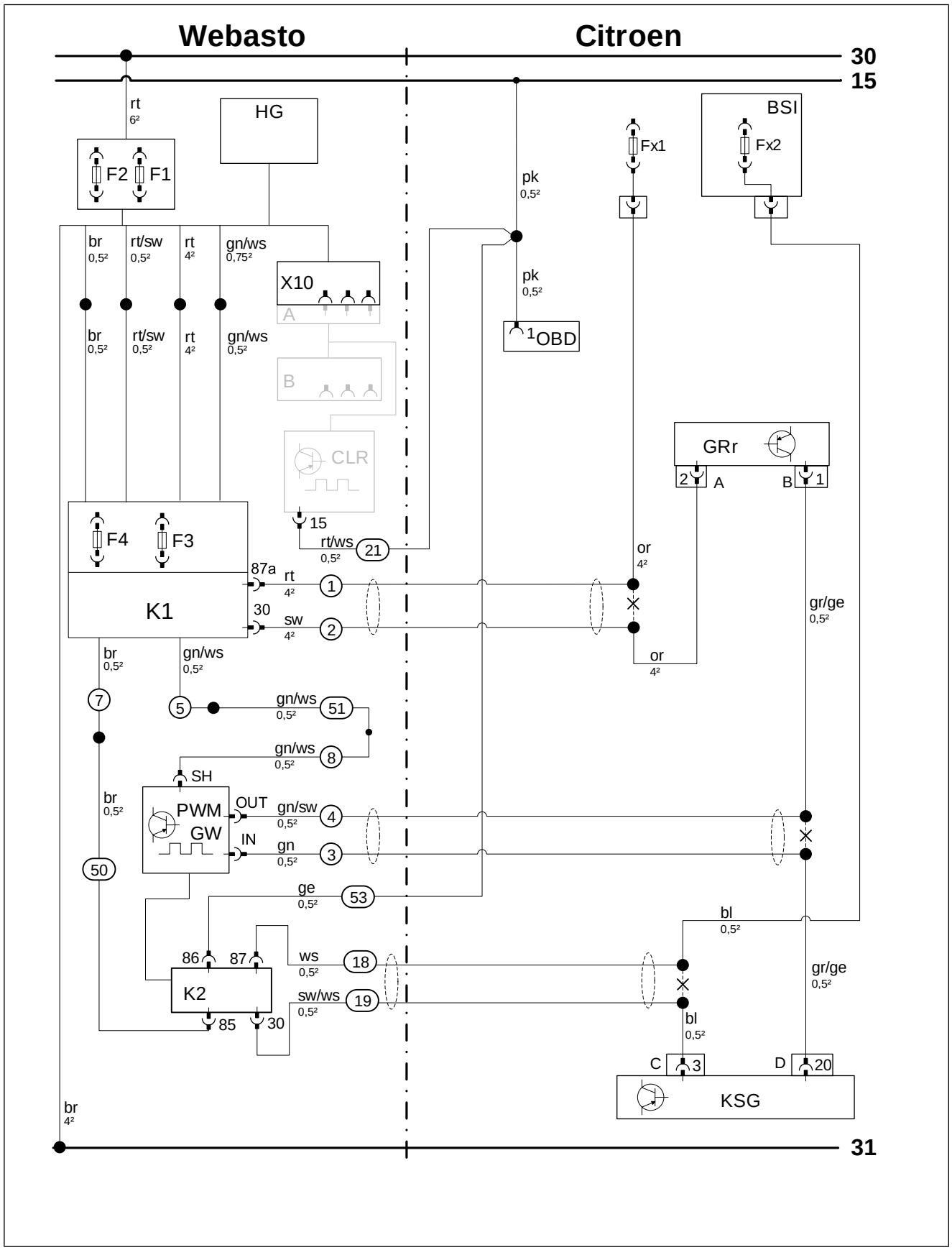


Fig. 118

Legend to wiring diagram

The vehicle connector and component designations are freely chosen by Webasto.
Cable colours may vary.

Vehicle components		Symbols	
Abbreviation	Component	Abbreviation	Designation
BSI	Passenger compartment central electrical box	X	Cutting point
Fx1	Fuse		
Fx2	Fuse		
GRr	Fan controller		
A	2-pin GRr connector		
B	2-pin GRr connector		
OBD	OBD socket outlet		
KSG	Air-conditioning control unit		
C	6-pin KSG connector		
D	40-pin KSG connector		

Webasto components		Cable colours	
Abbreviation	Component	Abbreviation	Colour
A	Male plug for CLR module wiring harness	bg	beige
B	Female plug for CLR module wiring harness	bl	blue
C	Male plug for adapter wiring harness	br	brown
D	Female plug for adapter wiring harness	dbl	dark blue
E	Male plug for Plug&Play wiring harness	dgn	dark green
F	Female plug for Plug&Play wiring harness	ge	yellow
CCL GW	CAN CAN LIN Gateway	gn	green
CL GW	CAN LIN Gateway	gr	grey
CLR	Cold start module	hbl	light blue
D1	Diode	hgn	light green
D2	Diode group	or	orange
F0	Additional fuse for power supply	pk	pink
F1	Heater main fuse	rt	red
F2	Passenger compartment fan controller main fuse	sw	black
F3	Control element fuse	vi	violet
F4	Fan controller fuse	ws	white
F5	Additional fuse		
HG	Heater TT-Evo		
K1	Relay K1		
K2	Relay K2		
K3	Relay K3		
LIN GW	LIN Gateway		
PWM GW	Pulse width modulator gateway		
RSH	Relay and fuse holder of passenger compartment		
RTD	Temperature sensor		
X10	Female plug for control element		
Y	Power adapter		

16.5 Fan controller

RSH hole

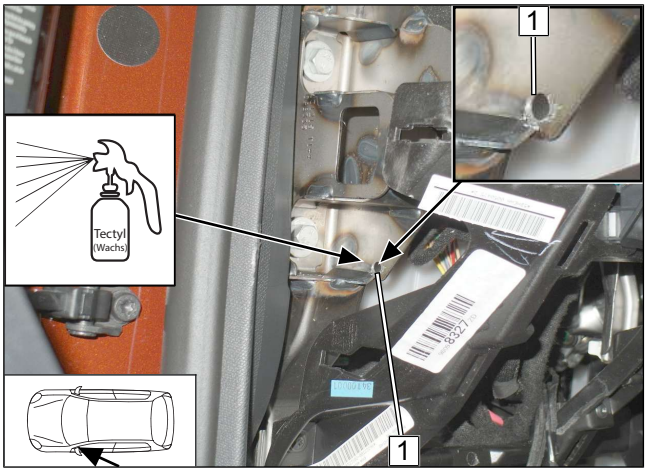


Fig. 119

1 Ø5.5 hole

Assembling RSH and CLR module sockets

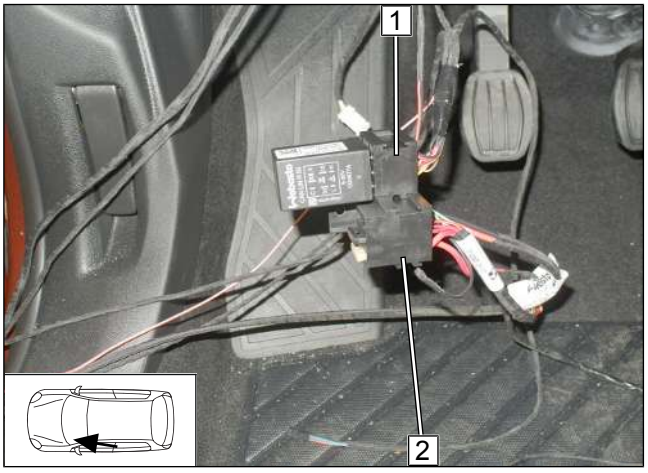


Fig. 120

1 CLR module socket
2 RSH socket

Mounting RSH

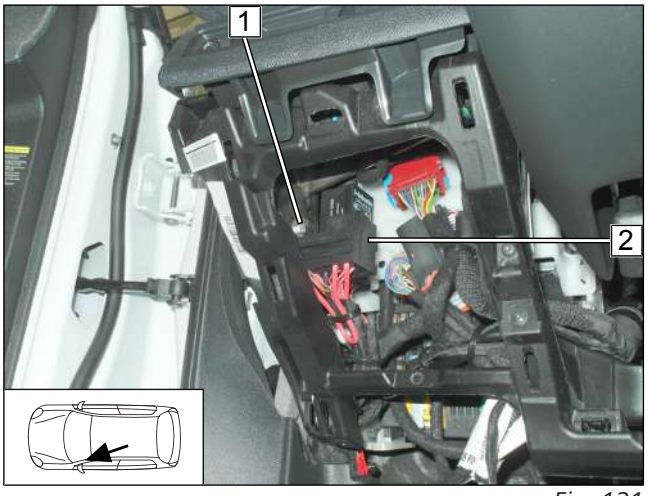


Fig. 121

1 M5x16 bolt, large diameter washer, drilled hole, large diameter washer, nut
2 RSH

Mounting relay K1 and fuse F4

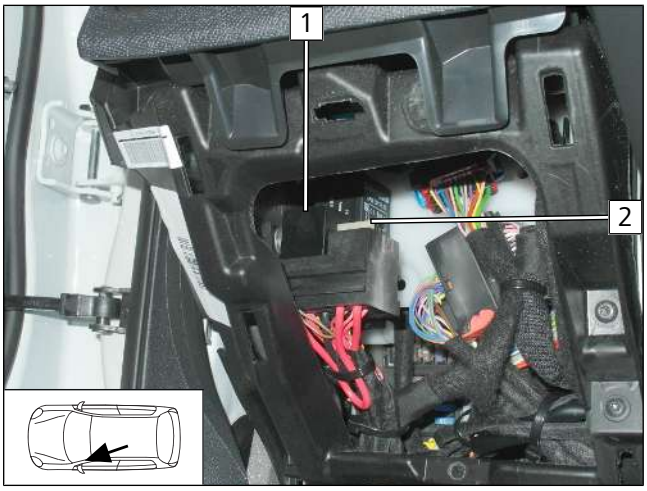


Fig. 122

1 Relay K1
2 Fuse F4: 25A

Connecting same colour wires of wiring harnesses

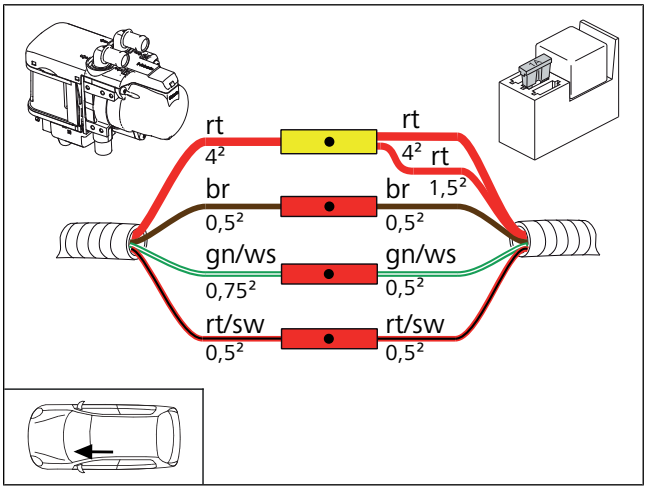


Fig. 123

Mounting relay K2 and PWM module

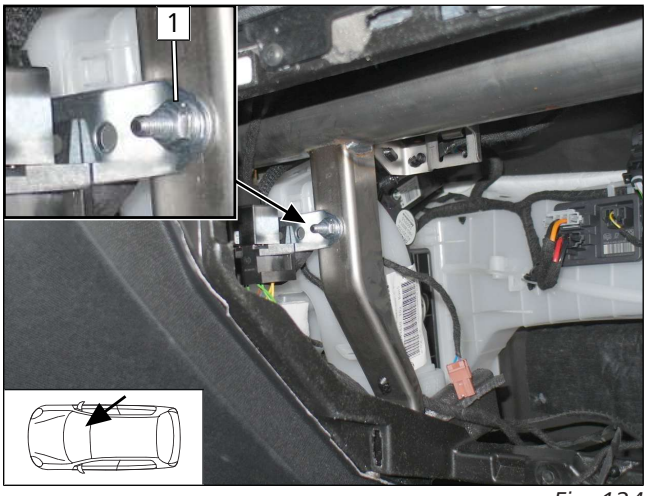


Fig. 124

1 M6x20 bolt, original vehicle hole, perforated bracket, flanged nut

Connecting line to RSH wiring harness

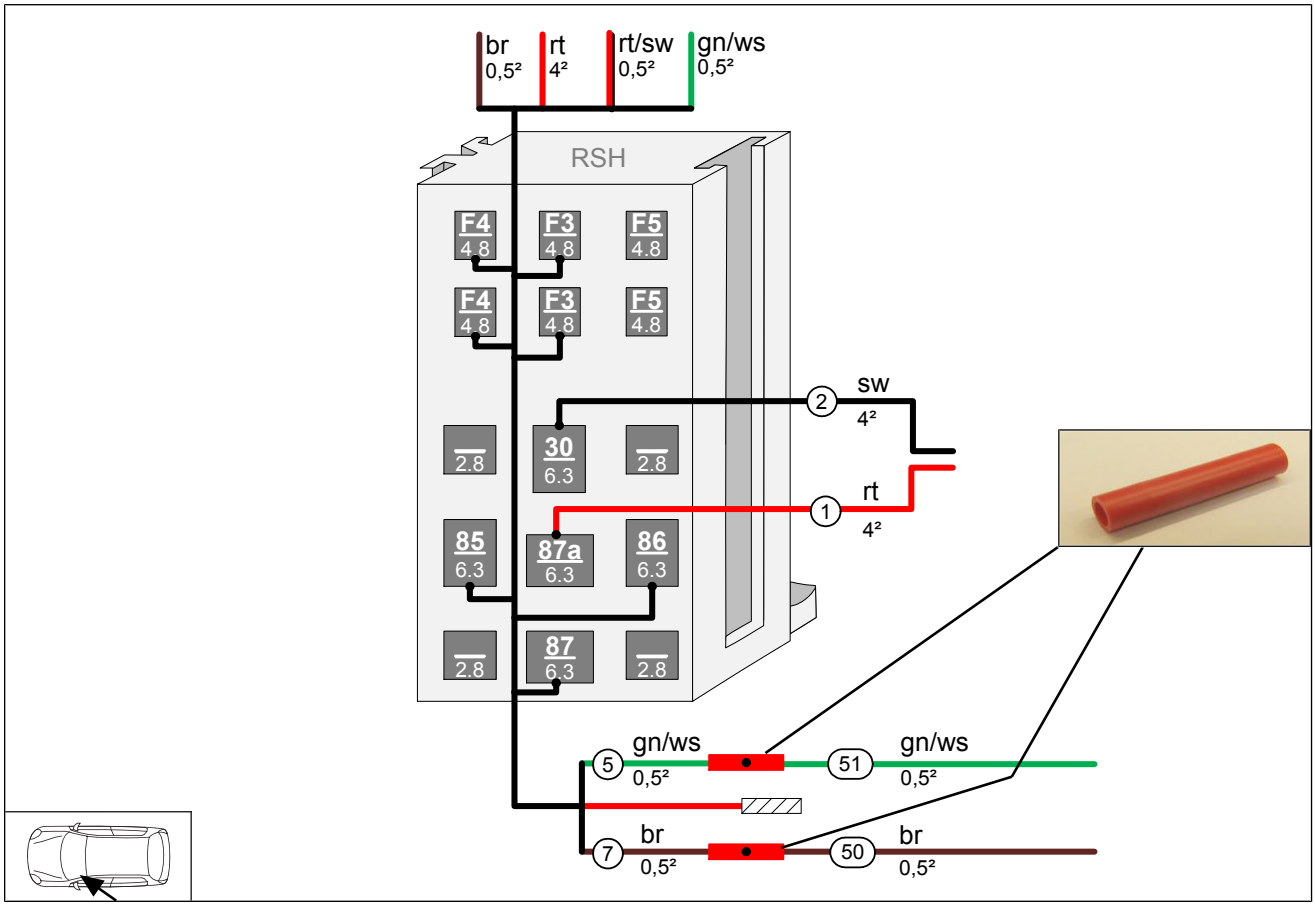


Fig. 125

Connecting fan controller

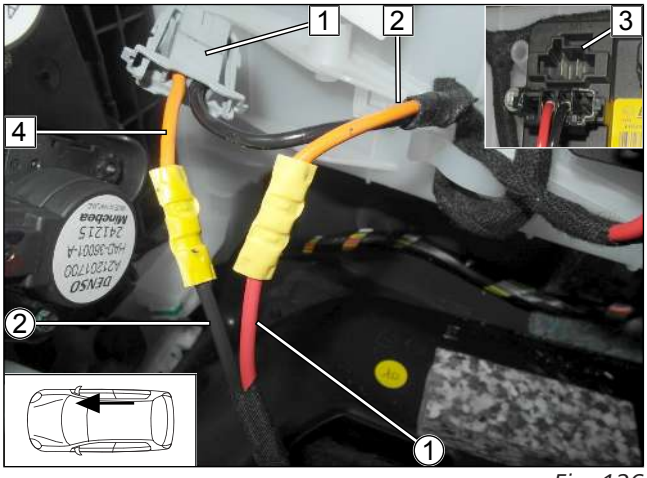


Fig. 126

1. 2-pin connector A of fan controller
2. Orange (or) wire from Fx1 fuse
3. Slot A
4. Orange (or) wire from connector A/pin 2

① Red (rt) wire of fan wiring harness

② Black (sw) wire of fan wiring harness

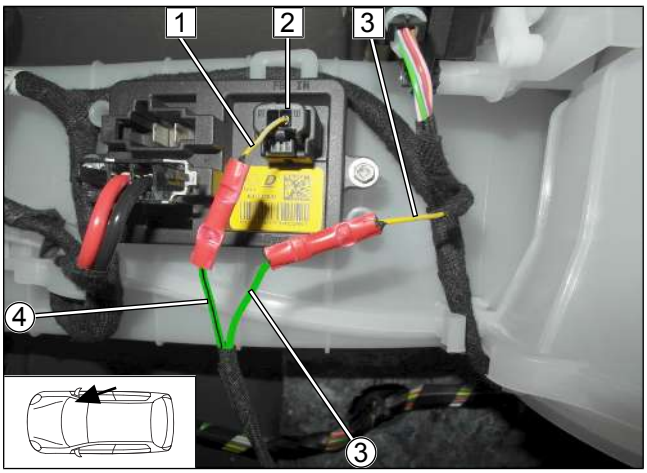


Fig. 127

1 Grey/yellow (gr/ge) wire from connector B/pin 1
2 2-pin connector B of fan controller
3 Grey/yellow (gr/ge) wire from connector D/pin 20
③ Green (gn) wire from wiring harness of PWM control
④ Green/black (gn/sw) wire from wiring harness of PWM control

Connection to air-conditioning control unit

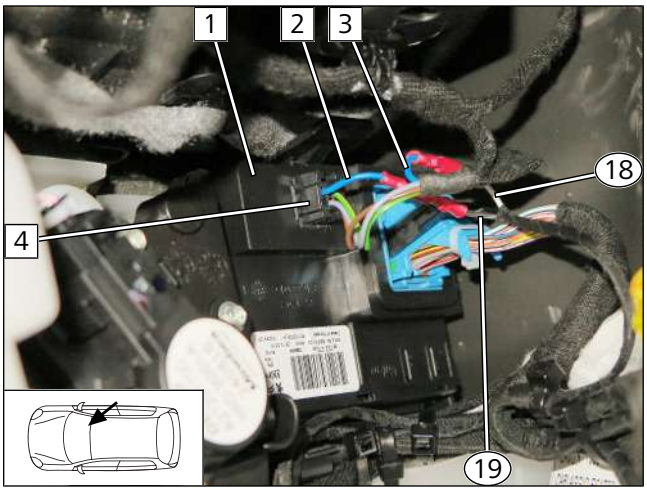


Fig. 128

1 Air-conditioning control unit
2 Blue (bl) wire of connector C/pin 3
3 Blue (bl) wire of fuse Fx2
4 6-pin connector C of air-conditioning control unit
⑱ White (ws) wire of isolating relay wiring harness
⑲ Black/white (sw/ws) wire of isolating relay wiring harness

Connection to OBD socket outlet

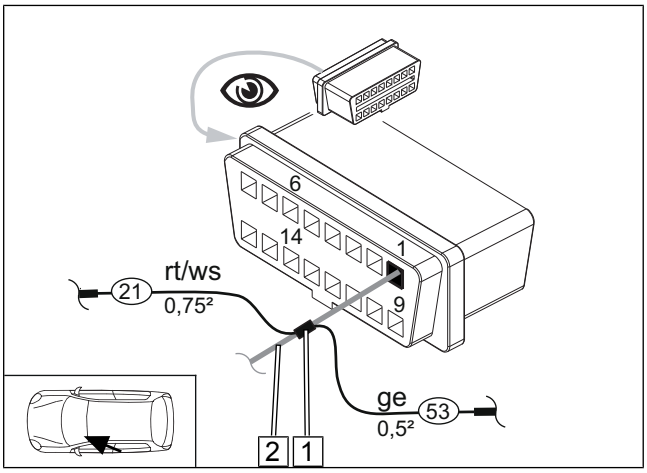


Fig. 129

▶ Remove OBD socket outlet from bracket.

1 Crimp and shrink butt connector
2 Pink (pk) wire of OBD/pin1
㉑ Red/white (rt/ws) wire from CLR module/ 15
㊸ Yellow (ge) wire from K2 relay/86

17 Electrical system of control elements

17.1 MultiControl CAR option

Mounting MultiControl CAR

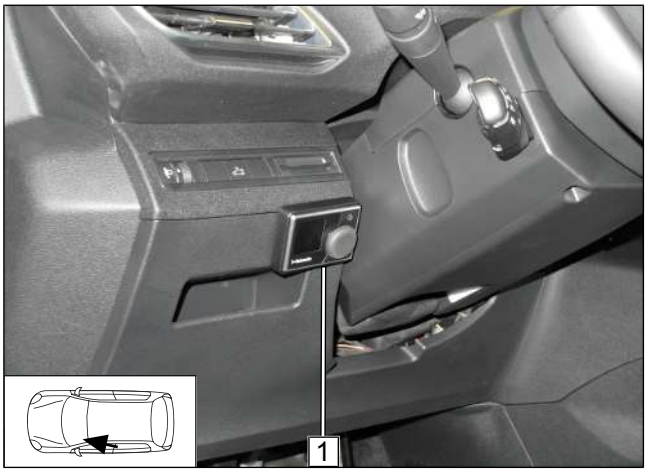


Fig. 130

Observe the MultiControl CAR installation documentation.

1 Installation frame

17.2 Telestart option

Preparing bracket

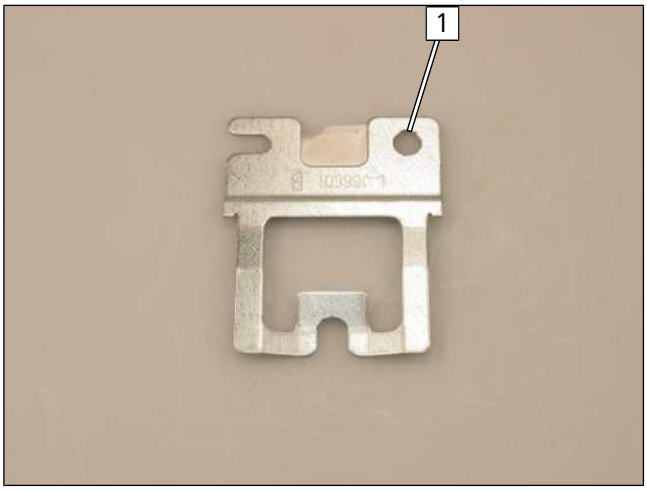


Fig. 131

▶ Drill out hole 1 to Ø 7.

Mounting bracket

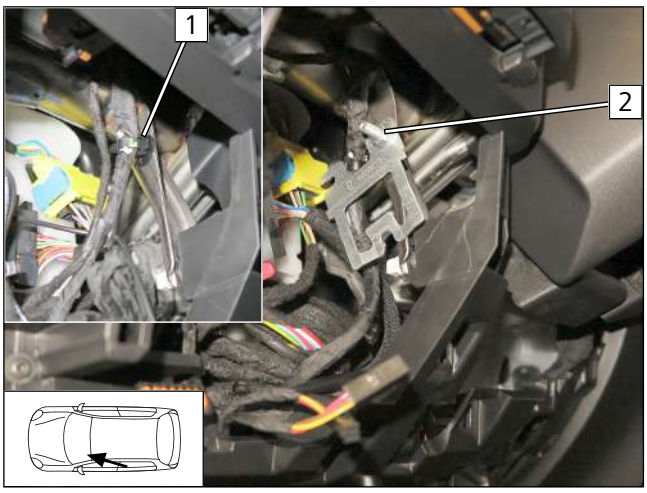


Fig. 132

▶ Remove original vehicle wiring harness with retaining clip 1 from hole. Reattach later to carrier with a cable tie.

2 M6x20 bolt, washer, original vehicle hole, bracket, flanged nut

Mounting receiver

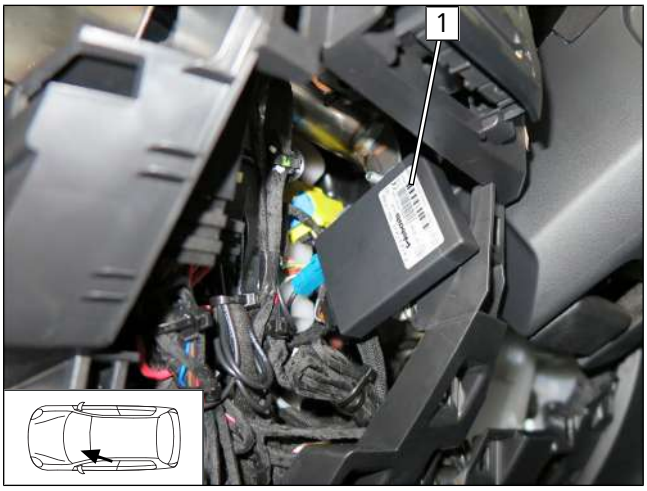


Fig. 133

Observe the Telestart installation documentation.

Mounting temperature sensor, only in case of T100 HTM

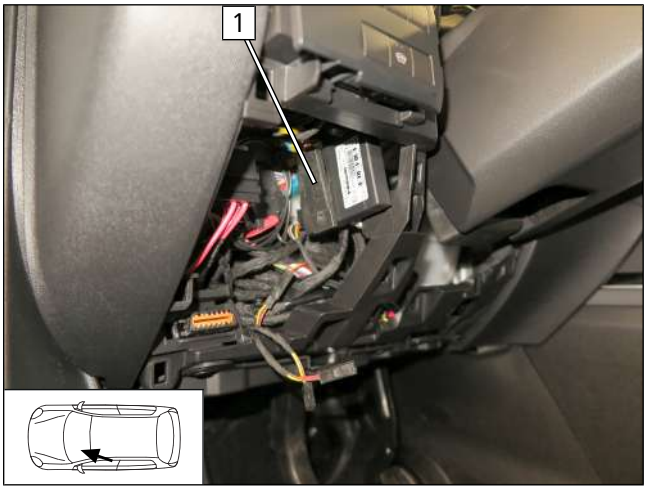


Fig. 134

▶ Fasten temperature sensor 1 using double-sided adhesive tape.

Mounting aerial

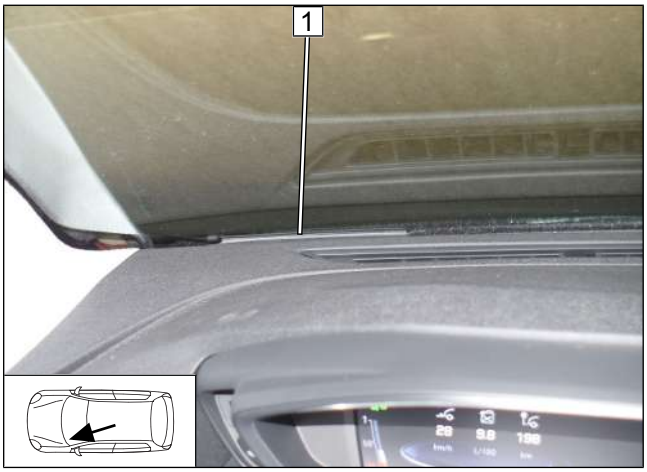


Fig. 135

1 Aerial

17.3 ThermoCall option

Mounting receiver

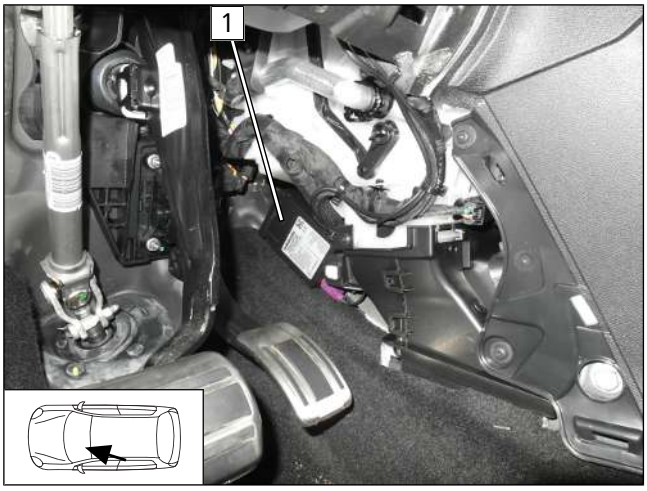


Fig. 136

Observe the ThermoCall installation documentation.

▶ Fasten receiver 1 using double-sided adhesive tape.

Mounting aerial (optional)

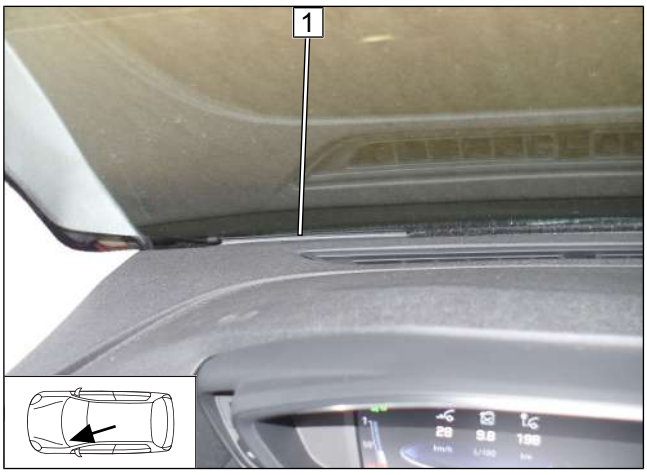


Fig. 137

1 Aerial

18 Final work

Further information can be found in the vehicle manufacturer's technical documentation.

- ▶ Mount removed parts in reverse order.

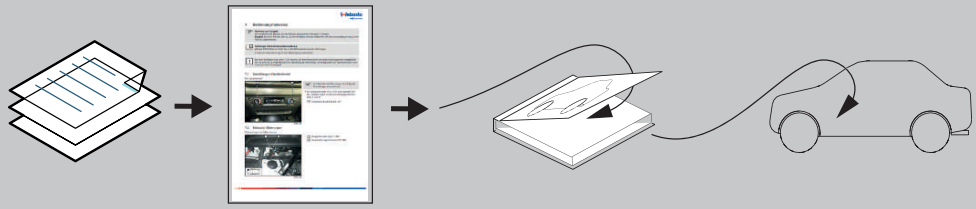
- ▶ Check all hoses, clamps and all electrical connections for firm seating.
- ▶ Insulate and tie back loose lines
- ▶ Spray heater and electrical components with anti-corrosion wax (Tectyl 100K).
- ▶ Connect the battery.

Only use manufacturer-approved coolant.

- ▶ Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.

Further information can be found in the general installation and operating instructions of the Webasto components.

- ▶ Program MultiControl CAR, teach Telestart transmitter
- ▶ See general heater installation instructions for notes on initial start-up and function check
- ▶ Make settings on A/C control panel according to the 'Operating Instructions'
- ▶ Affix 'Switch off parking heater before refuelling' caution label in area of filler point



These are the original instructions. The German language is binding.
You can request your language if it is missing. The telephone number of each country can be found in the Webasto service centre leaflet or the website of the respective Webasto representative of your country.

Webasto Thermo & Comfort SE
Postfach 1410
82199 Gilching
Germany

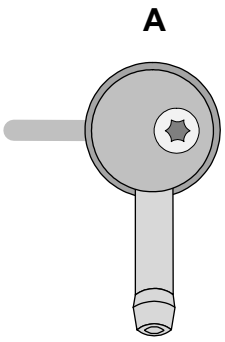
Company address:
Friedrichshafener Str. 9
82205 Gilching
Germany

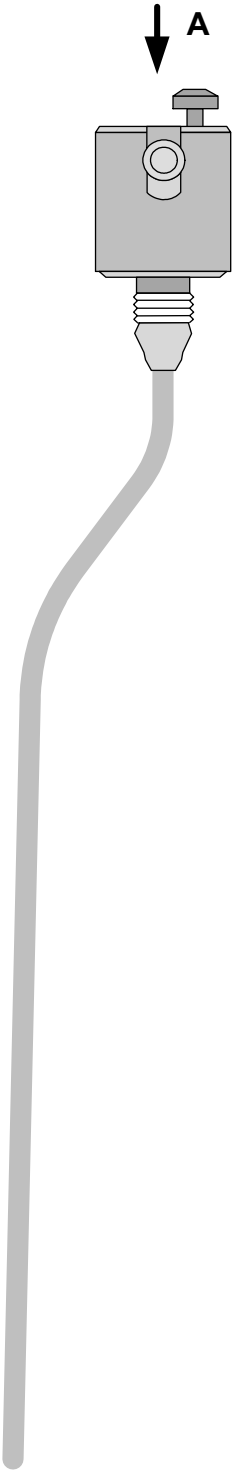
Technical Extranet: https://dealers.webasto.com

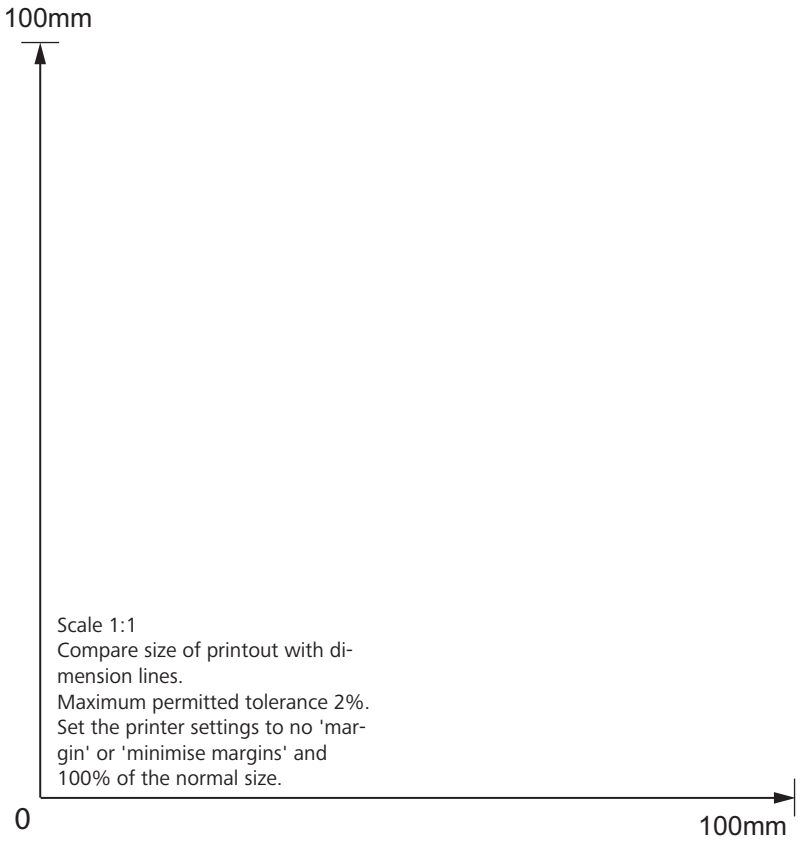
CE

WWW.WEBASTO.COM

19 FuelFix template







Scale 1:1
Compare size of printout with dimension lines.
Maximum permitted tolerance 2%.
Set the printer settings to no 'margin' or 'minimise margins' and 100% of the normal size.

20 Operating instructions

Information regarding the heating time:

We recommend matching the heating time to the driving time (heating time = driving time)
Example: for a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

Vehicles with passenger compartment monitoring:

Further information can be found in the vehicle operating instructions**.**

▶ Deactivate passenger compartment monitoring for the heating operation

Note for parking heater function

Your vehicle is equipped with a passenger compartment and engine preheating unit.

20.1 A/C control panel settings

Automatic A/C control panel

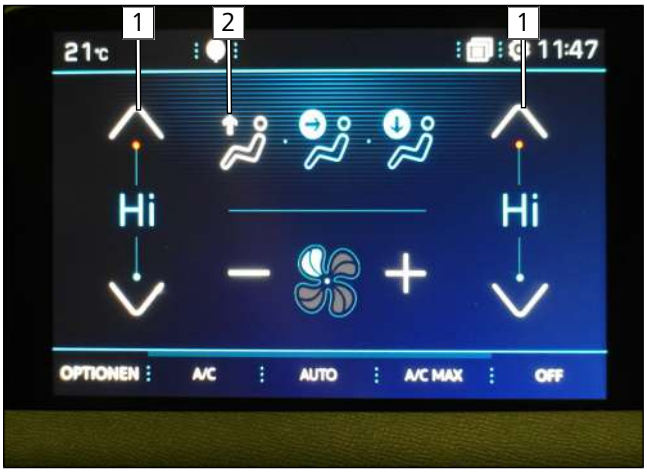


Fig. 138

Before parking the vehicle, make the following settings:

▶ The fan speed must not be preset.

1 Temperature on both sides to 'Hi'
2 Air outlet to 'upwards'

20.2 Installation location of fuses

Fuses in engine compartment

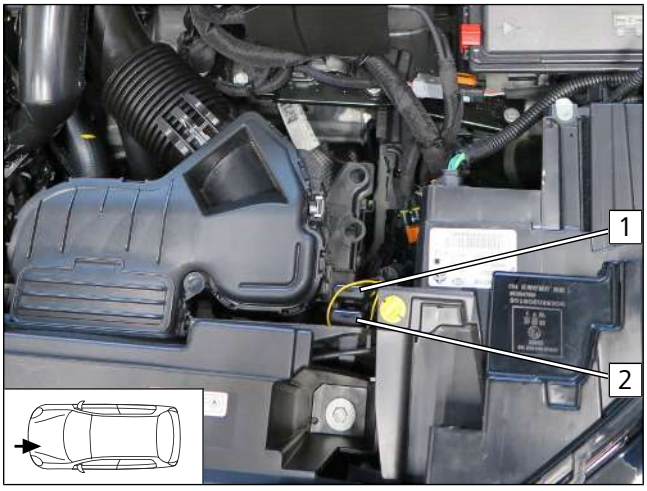


Fig. 139

1 F1 - 20A heater fuse
2 F2 - 30A passenger compartment main fuse

Fuses in passenger compartment

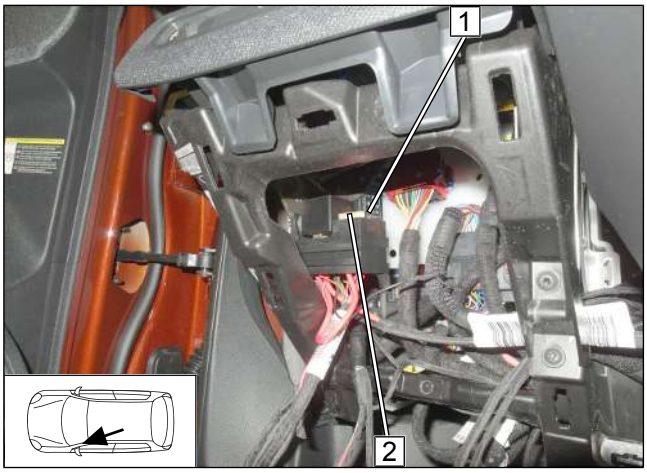


Fig. 140

1 F3 - 1A control element fuse
2 F4 - 25A fan controller fuse