

# K Installation Documentation

for water heater Thermo Top Evo

'Inline' coolant circuit with engine preheating

## Seat Tarraco

Manufacturer	Model	Type	Model year	EG-BE-No. / ABE
Seat	Tarraco	KN	from 2019 to 2020	e9* 2007/46* 6666*...

Motorisation	Fuel	Emission standard	Transmission type	Output [kW]	Displacement [cm <sup>3</sup> ]	Engine code
2.0D	Diesel	Euro 6d Temp	DSG	140	1968	DFHA

Validity	Equipment variants	Model
		Tarraco
Verified equipment variants	Multi-zone automatic air-conditioning	x
	LED main headlights	x
	LED daytime running lights	x
	Dynamic cornering light	x
	Passenger compartment monitoring	x
	Alarm system	x
	Automatic Start-Stop system	x
	Easy Start	x
	Kessy	x
	2 WD	x
4 WD	x	

Total installation time	Note
7.3 hours	

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# 1 List of abbreviations

2 WD	Front wheel drive
4 WD	All-wheel
CR	Cronus (passenger compartment control unit)
DP	Fuel pump
DSG	Direct gear transmission
FF	FuelFix (tank extracting device)
HG	Heater
MY	Model year
SH2	Engine compartment fuse holder for F1/F2/F3
UP	Coolant pump
Veh.	Vehicle

## 2 Installation notes

### 2.1 Information on Validity

This installation documentation applies to vehicles listed on page 1, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this installation documentation. Vehicle and engine types, equipment variants and other specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

### 2.2 Components used

Designation	Order number
Delivery scope for MQB A_B SUV diesel MY 2016-2020 TT-Evo	1328969B
In case of Telestart, control element, as well as indicator lamp in consultation with end customer	In accordance with price list
In case of MultiControl CAR installation - MultiControl installation frame	9030077_
The following must also be ordered for the ThermoConnect option: retrofitting Y adapter wiring harness	1319820_

### 2.3 Necessary software

Designation	Download via
9040790_Software Update - Cronus VW MQB ▶ For information about the download see section 'Preparing measures'	Dealer portal

### 2.4 Notes on installation, in coordination with the end customer

- ▶ Arrange for the vehicle to be delivered with the tank only about ¼ full.
- ▶ The installation location of the following elements should be chosen in coordination with the end customer:
  - the Cronus push button as well as the push button in case of the Telestart and/or ThermoConnect options
  - the MultiControl CAR option

### 2.5 Information on Total Installation Time

The total installation time includes the time needed for mounting and demounting the vehicle-specific components, the heater specific installation time and all other times required for the system integration and initial start-up of the heater.

The total installation time may vary for vehicle equipment other than provided.

## 3 About this document

### 3.1 Purpose of the document

This installation documentation is part of the product and contains all the information required to ensure professional vehicle specific installation of the:

Thermo Top Evo heater

### 3.2 Warranty and liability

Webasto shall assume no liability for defects, damage and injuries resulting from a failure to observe the installation, repair and operating instructions of the information contained in them.

This liability exclusion particularly applies to improper installations and repairs by untrained persons or in the case of a failure to use genuine spare parts.

The liability due to culpable disregard to life, limb or health and due to damage or injuries caused by a wilful or reckless breach of duty remain unaffected, as does the obligatory product liability.

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components must audibly snap into place during assembly.

Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K).

Observe the instructions and guidelines of the respective vehicle manufacturer for demounting and mounting vehicle specific components.

The initial start-up is to be executed with the Webasto Thermo Test Diagnosis.

When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted.

#### 3.2.1 Statutory regulations governing installation

The Thermo Top Evo heater has been type-tested and approved in accordance with ECE-R 10 (EMC) and ECE-R 122 (heater). The regulations of these guidelines are binding in the scope of the Directive 70/156/EEC and/or 2007/46/EC (for new vehicle models from 29/04/2009) and should also be observed in countries in which there are no special regulations.

The heater is licensed in accordance with paragraph 19, section 3, No. 2b of the StVZO (German Road Traffic Licensing Authority).

### 3.3 Safety

#### Qualifications of installation personnel

The installation personnel must have the following qualifications:

- Successful completion of Webasto training
- Corresponding qualification for working on technical systems

#### Regulations and legal requirements

The regulations from the heater's general installation and operating instructions must be observed.

#### 3.3.1 Safety information on installation

##### Danger posed by live parts

- ▶ Prior to installation, disconnect the vehicle from the voltage supply.
- ▶ Make sure the electrical system is earthed correctly.
- ▶ Always comply with legal requirements.
- ▶ Observe data on type label.

##### Danger of fire and leaking toxic gases due to improper installation

- ▶ Vehicle parts in the vicinity of the heater must be protected against excessive heating by the following measures:
  - ⇒ Maintain minimum safety distances.
  - ⇒ Ensure adequate ventilation.
  - ⇒ Use fire-resistant materials or heat shields.

##### Danger due to sharp edges

- Lacerations
- Short circuit due to electrical wire damage
- ▶ Fit protectors on sharp edges.

## 3.4 Using this document

Before installing and operating the heater, read this installation documentation, the installation instructions of the heater, the operating instructions and supplementary sheets provided.

### 3.4.1 Explanatory Notes on the Document

There is an identification mark near the respective work step to allow you to quickly allocate the other applicable documents to the Webasto components to be installed:

Generally valid Webasto documentation	
Vehicle-specific installation documentation	
Vehicle-specific installation documentation of the cold start kit	
Webasto Comfort A/C control	
Webasto Standard A/C control	
Tank extracting device (e.g. FuelFix)	
Exhaust end fastener (EFIX)	
Combustion air intake silencer	
Spacer bracket (ASH)	

### 3.4.2 Use of symbols



#### DANGER

Type and source of the risk

Consequences: Failure to follow the instructions can result in death.

► Actions to protect yourself against risks.



#### WARNING

Type and source of the risk

Consequences: Failure to follow the instructions can lead to serious or even fatal injuries.

► Actions to protect yourself against risks.



#### CAUTION

Type and source of the risk

Consequences: Failure to follow the instructions can lead to minor injuries.

► Actions to protect yourself against risks.



Type and source of the risk

Consequences: Failure to follow the instructions can lead to material damage.

► Actions to protect yourself against risks.



Reference to the vehicle manufacturer's specific documents.



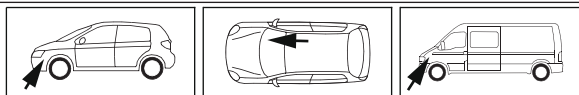
Note on a special technical feature

### 3.4.3 Work step identification marks

The ongoing work step is indicated on the outside top corner of the page:

Mechanical system	Electrical system	High-voltage	Coolant
Combustion air	Fuel	Exhaust	Software

### 3.4.4 Orientation aid



The arrow indicates the position on the vehicle and the viewing angle.

### 3.4.5 Use of highlighting

Highlight	Explanation
✓	Action
►	Necessary action
⇒	Result of an action
<b>1</b> / <b>12</b> / <b>a1</b>	Position numbers for the image descriptions
<b>①</b> / <b>⑫</b> / <b>Ⓐ</b>	Position numbers for the image descriptions for electrical wires and components as well as coolant hose sections

## 4 Technical Information

### Dimension specifications

- All dimensions specified in mm
- Perforated brackets and mounting angles are shown to scale
- Observe data regarding scale on the templates

### Tightening torque specifications

- Tightening torque values of 5x13 heater bolts and 5x11 heater stud bolts = 8Nm
- Tightening torque values of 5x15 retaining plate of water connection piece bolts = 7Nm
- 5x12 bolt tightening torque of 2-part heater bracket = 6Nm
- Tighten other bolt connections in accordance with manufacturer's instructions or in accordance with state-of-the-art-technology

### Temperature specification for heat shrink plastic tubings

- Fabric heat shrink tubing: shrink temperature max. 230°C
- Standard heat shrink plastic tubing: shrink temperature max. 300°C

### Necessary special tools

- Hose clamp pliers for auto-tightening hose clamps
- Hose clamp pliers for Clic hose clamps of type W
- Hose clamping pliers
- Hose cutter
- Automatic wire stripper 0.2 - 6 mm<sup>2</sup>
- Crimping pliers for cable lugs 0.5 – 10 mm<sup>2</sup>
- Crimping pliers for male connector 0.14 – 6 mm<sup>2</sup>
- Crimping pliers for connector 0.25 – 6 mm<sup>2</sup>
- Torque wrench for 2.0 - 10 Nm
- Deep-hole marker
- Metric thread-setter kit
- Webasto Thermo Test Diagnosis with current software

## 5 Preparing measures

### 5.1 Vehicle preparation



Further information can be found in the vehicle manufacturer's technical documentation.

Vehicle area	Components to be removed	Other applicable documents
General	<ul style="list-style-type: none"> <li>▶ Open the fuel tank cap</li> <li>▶ Ventilate the fuel tank</li> <li>▶ Close the fuel tank cap again</li> <li>▶ Depressurise the cooling system</li> </ul>	
Engine compartment and body	<ul style="list-style-type: none"> <li>▶ Battery with battery carrier</li> <li>▶ Air filter complete with intake hose</li> <li>▶ Front wheel on the front passenger's side</li> <li>▶ Wheel well trim on the front passenger's side</li> <li>▶ Engine underride protection</li> <li>▶ Underride protection on the front passenger's side</li> <li>▶ Tank underride protection (if available)</li> </ul>	
Passenger compartment	<ul style="list-style-type: none"> <li>▶ Footwell trim on the driver's and front passenger's side</li> <li>▶ Side instrument panel trim on the driver's side (in case of Telestart)</li> <li>▶ A-pillar trim on the driver's side (in case of Telestart)</li> <li>▶ Rear seat</li> </ul>	



Carry out the following work only during the corresponding installation sequence:



#### **DANGER**

Risk of fire and explosion due to leaking fuel and escaping fuel vapours.

Vehicle body	<ul style="list-style-type: none"> <li>▶ Open the tank fitting service lid on the front passenger's side</li> </ul>	
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### 5.2 Preparations for Cronus

Engine compartment	<ul style="list-style-type: none"> <li>▶ Download the software specified in section 'Necessary software' from the Dealer portal at <a href="https://dealers.webasto.com/">https://dealers.webasto.com/</a>:  <ul style="list-style-type: none"> <li>⇒ Dealer Portal ▶ Product Services ▶ Software &amp; Tools ▶ Cronus Software</li> </ul> </li> </ul> <p>The software will be used according to section 'Final work' under the item 'Downloading software to Cronus'.</p>	
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### 5.3 Heater preparation

Engine compartment	<ul style="list-style-type: none"> <li>▶ Remove years that do not apply from the type and duplicate label</li> <li>▶ Attach the duplicate label (type label) in the appropriate place in the engine compartment</li> </ul>	
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## 6 Installation overview

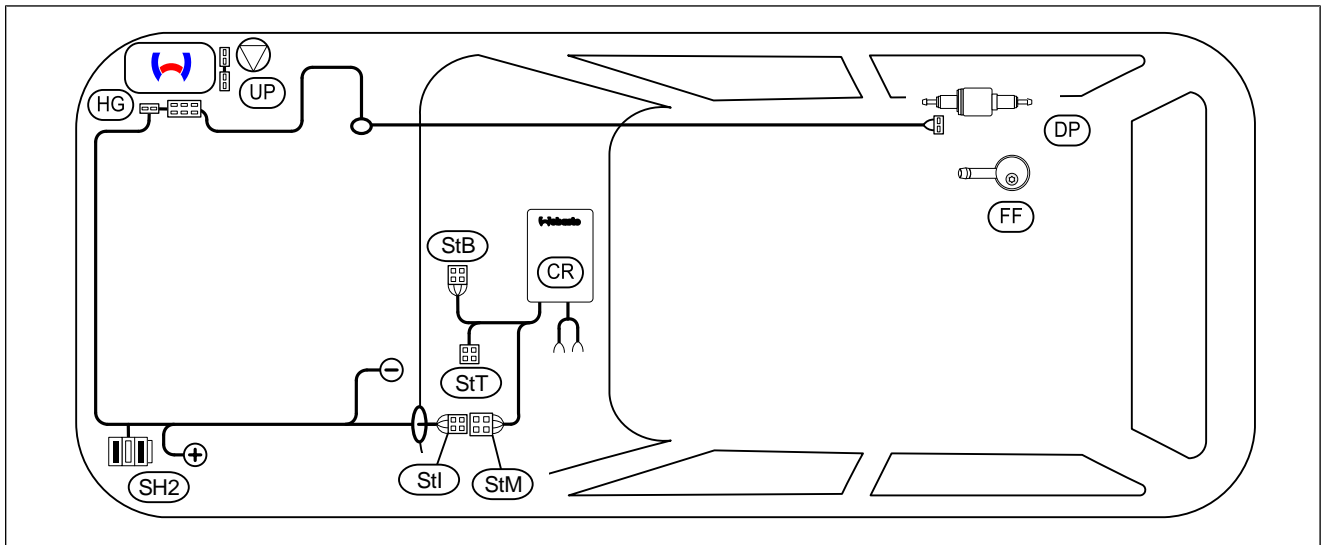
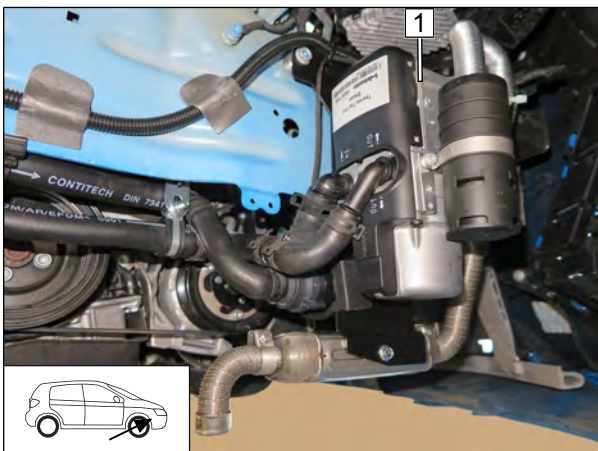


Fig. 1

### Legend to installation overview

Abbreviation	Component
CR	Cronus (passenger compartment control unit)
DP	Fuel pump
FF	FuelFix
HG	Heater assembly
SH2	Engine compartment fuse holder for F1/F2/F3
StB	Female plug for control element wiring harness
StI	Female plug for passenger compartment wiring harness
StM	Male plug for engine compartment wiring harness
StT	Male plug for push button wiring harness
UP	Coolant pump

### Heater assembly installation location



1 Heater assembly

Fig. 2



## 7 Electrical system of engine compartment

### Removing cover

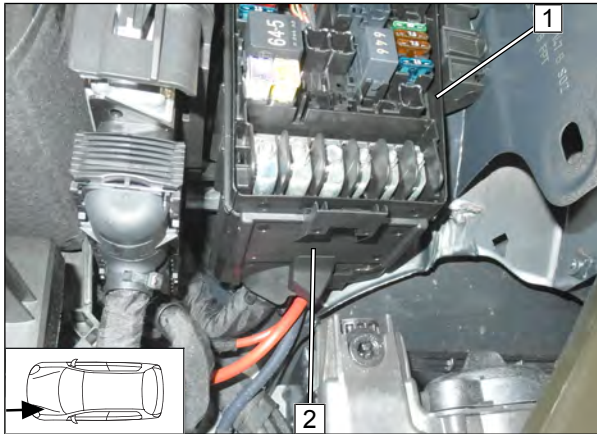


Fig. 3

- ▶ Remove original vehicle cover **2** from engine compartment fuse and relay box **1**.

### Copying hole pattern, drilling hole

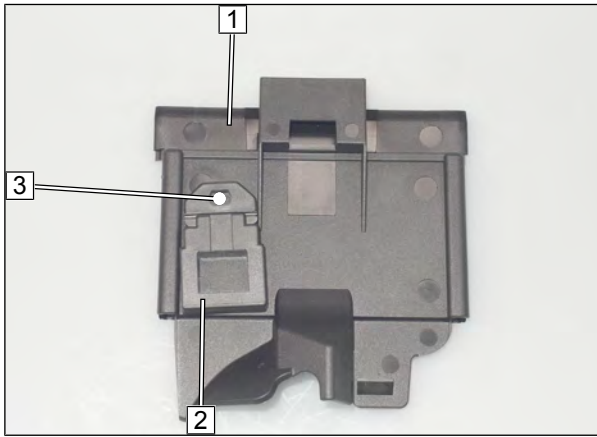


Fig. 4

- ▶ Position retaining plate of SH2 **2** onto cover **1**, copy hole pattern **3** and drill a  $\varnothing 6$  hole.

### Premounting retaining plate of SH2

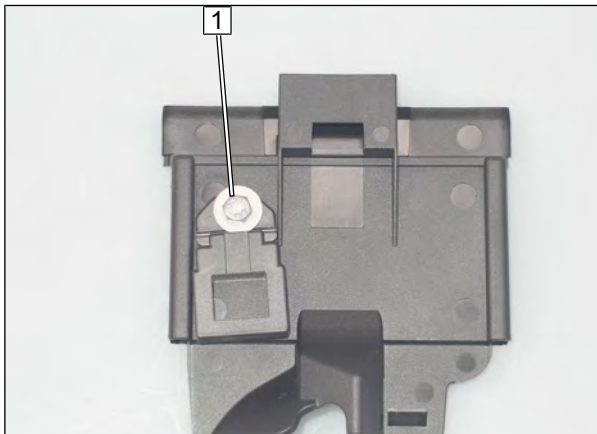


Fig. 5

- 1** M5x12 bolt, large diameter washer, retaining plate of SH2, original vehicle cover, large diameter washer, flanged nut



## Preparing wiring harness

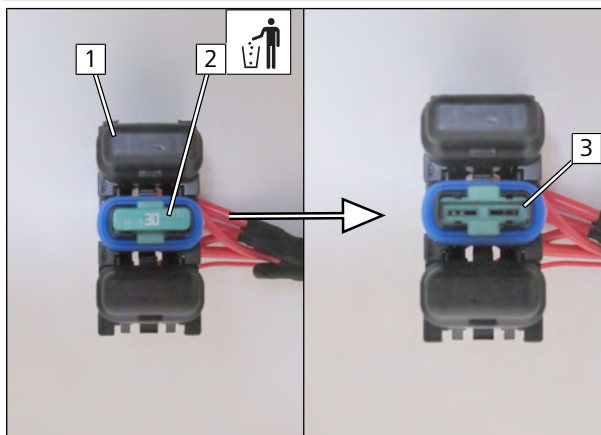


Fig. 6

Remove and discard 30A fuse **2** from SH2 **1**.

**3** Fuse removed

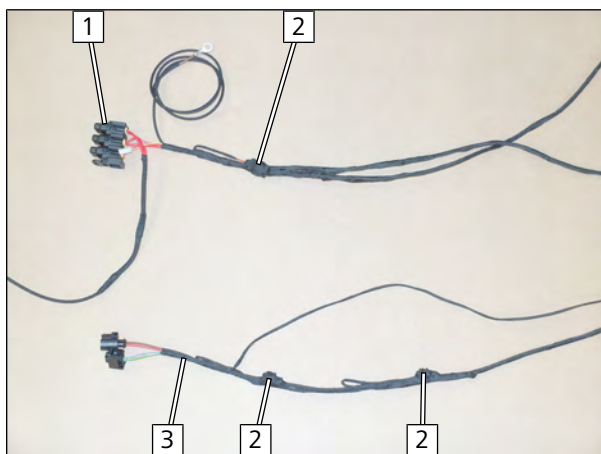


Fig. 7

Tie back connectors **2** using insulating tape, they will not be reused.

**1** SH2

**3** Heater wiring harness

## Installing SH2

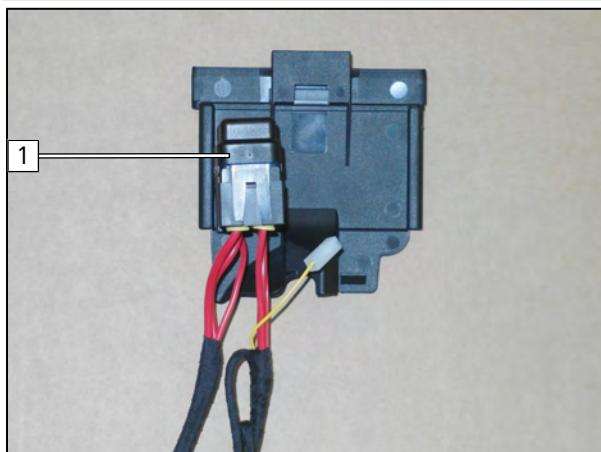


Fig. 8

**1** Fuse F1, F2 (empty) and F3



## Positive wire connection

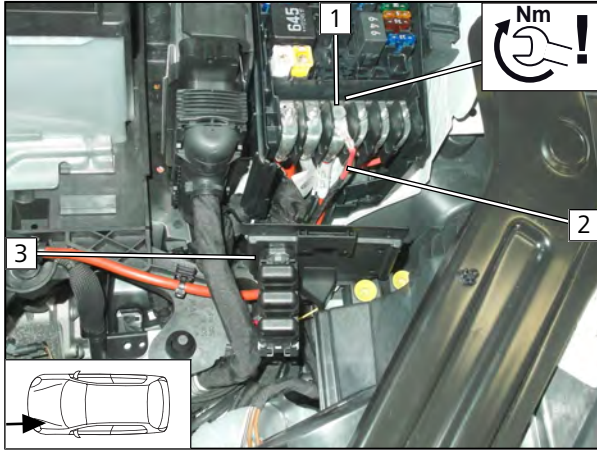


Fig. 9



### DANGER

Observe tightening torque

► Position premounted original vehicle cover **3** as shown.

- 1** Original vehicle positive point
- 2** Positive wire

## Mounting cover



Fig. 10

► Mount original vehicle cover **1** of engine compartment fuse and relay box.

## Routing passenger compartment, control element and earth wiring harnesses

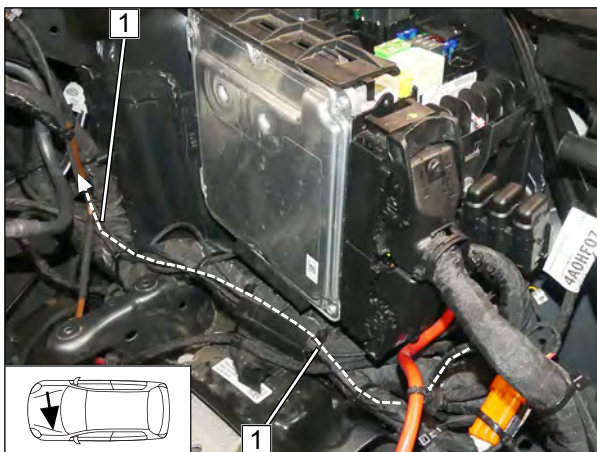


Fig. 11

► Route wiring harnesses **1** along original vehicle wiring harness as shown.



## Earth wire connection

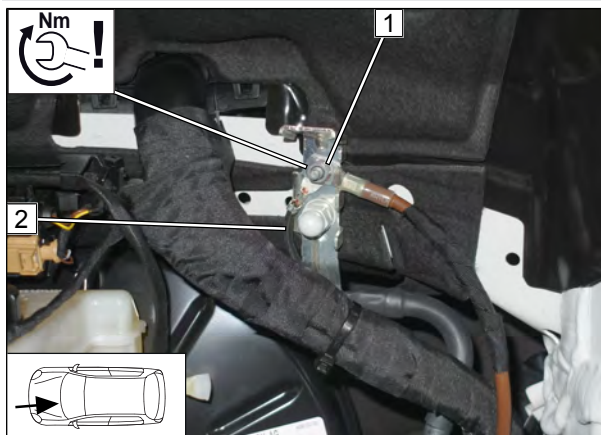


Fig. 12



### DANGER

Observe tightening torque

- 1 Original vehicle earth point
- 2 Earth wire

## Passenger compartment wiring harness pass through

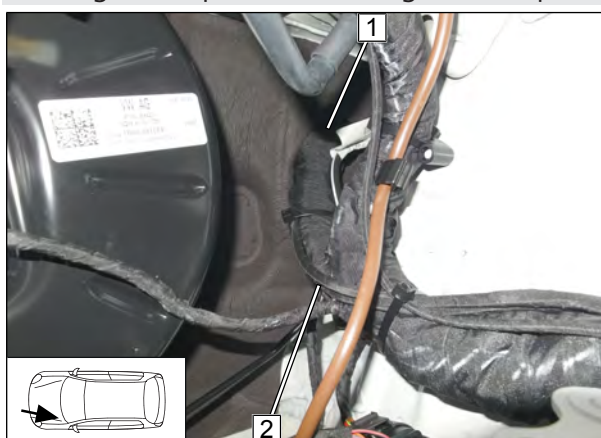


Fig. 13



To prevent water seeping into the passenger compartment, the wiring harness must be routed upwards to the protective rubber plug and this plug must then be sealed with a suitable sealing compound.

- 1 Protective rubber plug
- 2 Passenger compartment and control element wiring harnesses

## Heater wiring harness routing

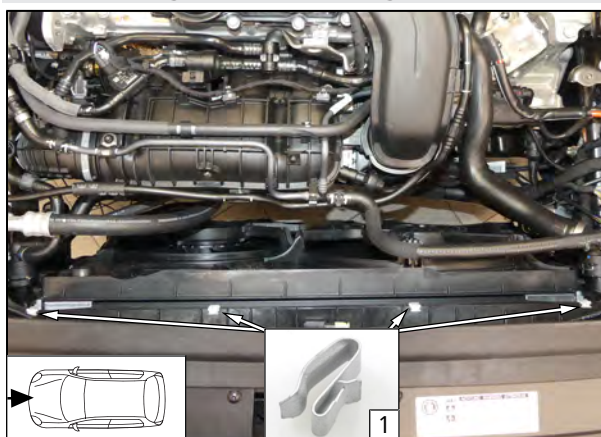
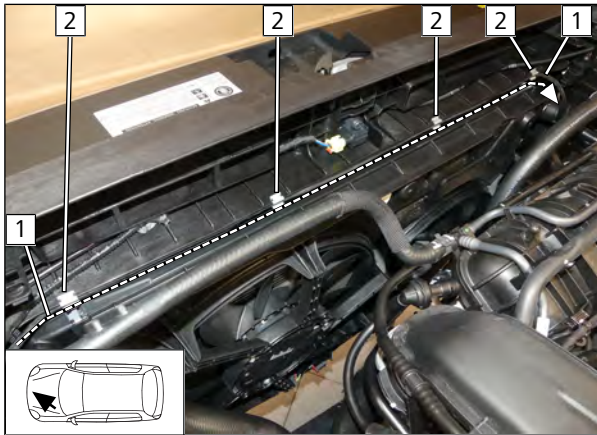


Fig. 14

- 1 Metal clip



► Route heater wiring harness **1** as shown and secure using metal clip **2**.

Fig. 15



## 8 Mechanical system

### 8.1 Installation location preparation

#### Positioning spacer

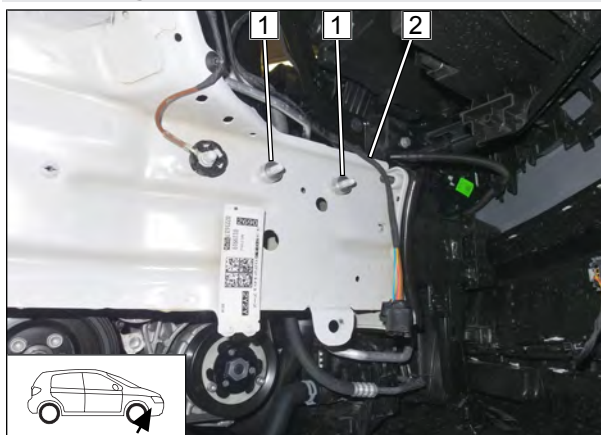


Fig. 16

- 1 Spacer (5), spacer 10, on original vehicle stud bolt
- 2 Heater wiring harness

#### Aligning horn

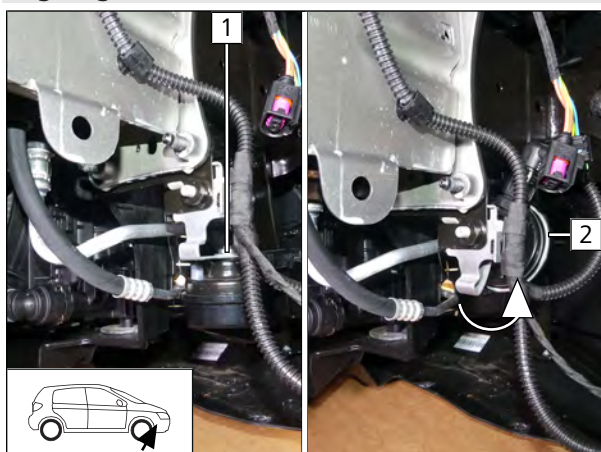


Fig. 17

 If present

- 1 Original position of horn
- 2 Horn, aligned

#### Loosening original vehicle wiring harness

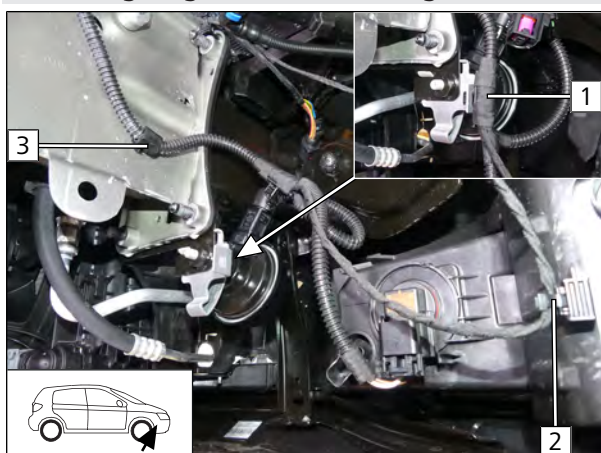


Fig. 18

- 1 Original position of wiring harness bracket
- 2 Remove original vehicle edge clip cable tie
- 3 Remove and discard original vehicle clip



## Routing original vehicle wiring harness again

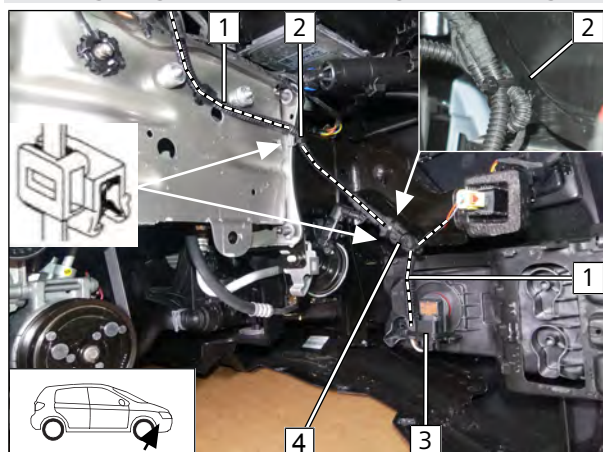


Fig. 19

- 1 Original vehicle wiring harness
- 2 Edge clip cable tie
- 3 Cable tie, front fog lights connector housing
- 4 Cable tie

## Aligning original vehicle tab

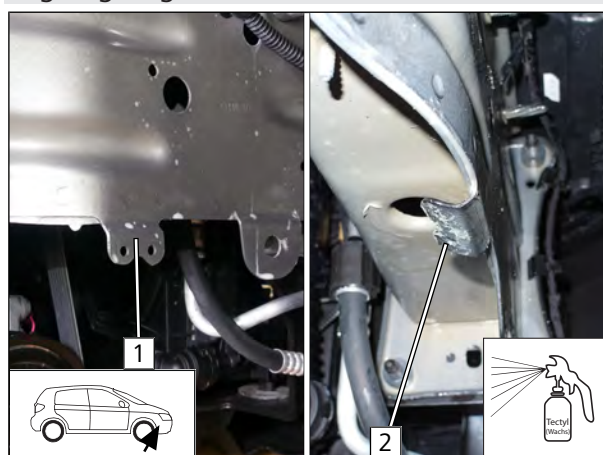


Fig. 20

- 1 Original position of original vehicle tab
- 2 Original vehicle tab, aligned

## 8.2 Heater assembly installation

### Heater assembly

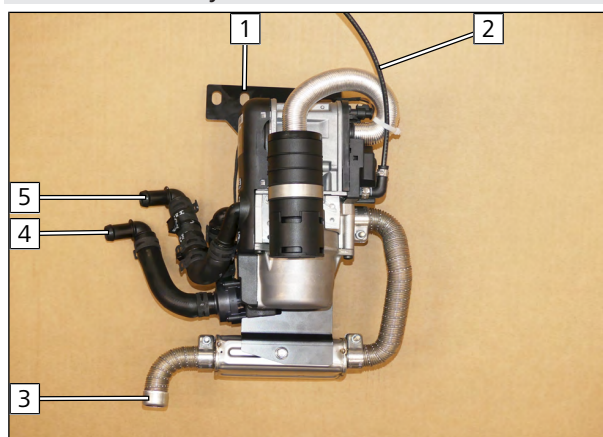


Fig. 21

- 1 Heater assembly
- 2 Fuel line
- 3 Exhaust end section
- 4 Heater inlet connection
- 5 Heater outlet connection





## Assigning heater assembly hoses

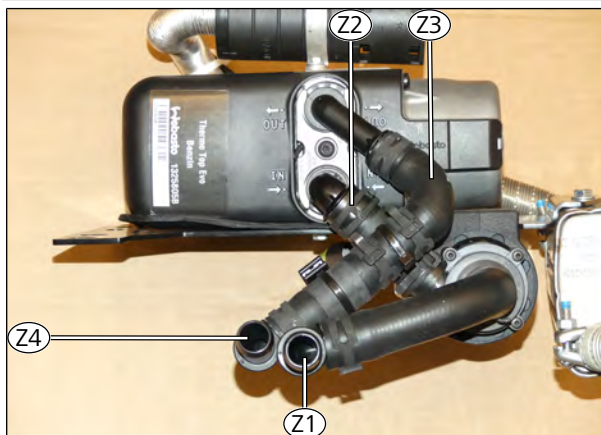


Fig. 22

- Z1** Coolant pump inlet hose section
- Z2** Coolant pump outlet/heater inlet hose section
- Z3** Heater outlet hose section
- Z4** Hose section on hose **Z3** (heater outlet)

## Preparing heater assembly

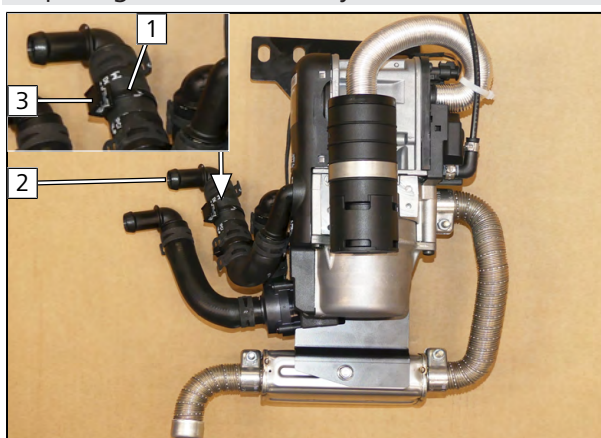


Fig. 23

- 1** Remove cable tie
- 2** Heater outlet connection
- 3** The clip will be reused

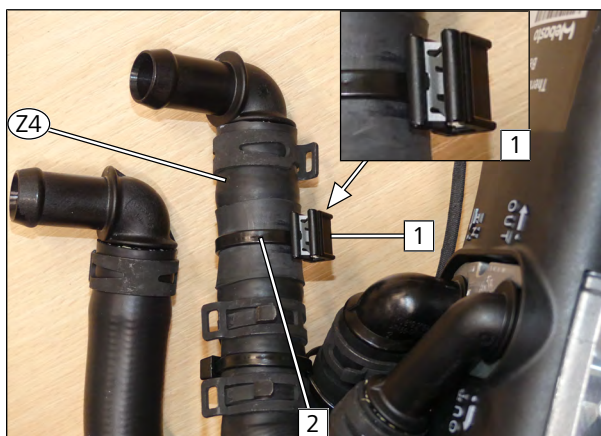


Fig. 24

- Reinstall clip **1** with new cable tie **2** turned by 180°.
- Z4** Hose section



## Heater wiring harness installation

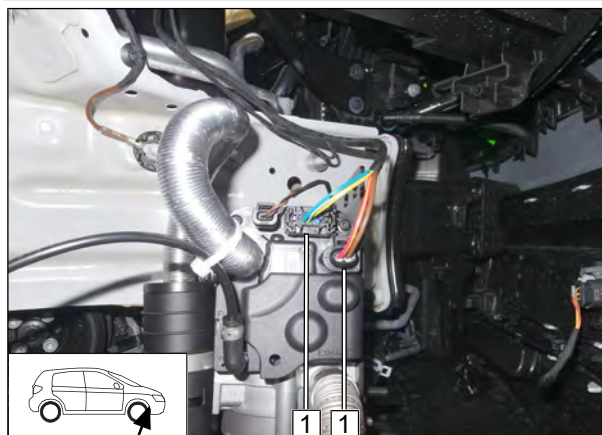


Fig. 25

**1** Heater wiring harness connector

## Heater assembly installation

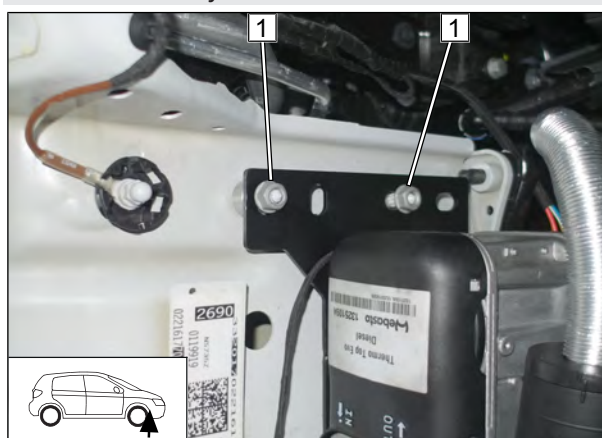


Fig. 26

► Mount flanged nut **1** loosely.

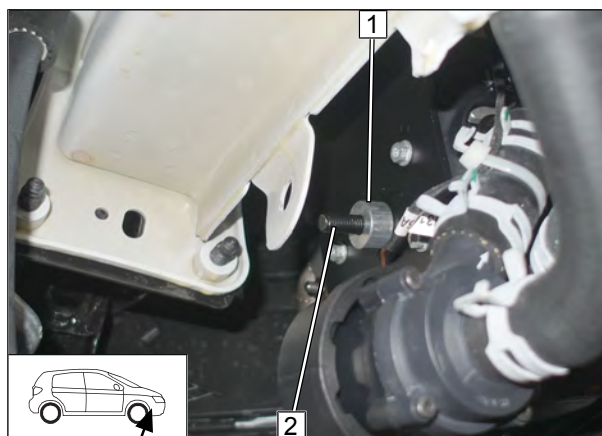


Fig. 27

**1** 10 spacer  
**2** Heater bracket stud bolt

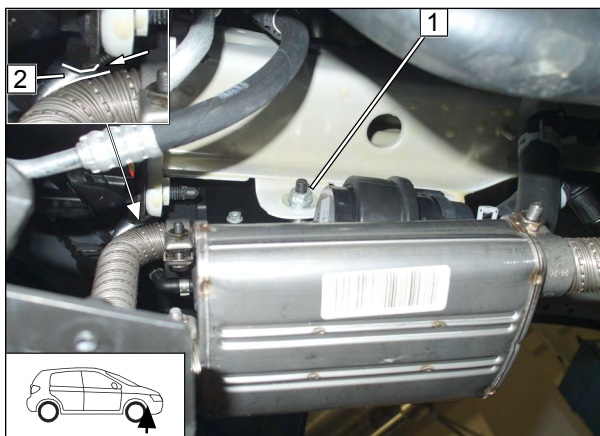


Fig. 28



Ensure sufficient distance from neighbouring components at position **2**, correct if necessary.

- 1** Large diameter washer, flanged nut

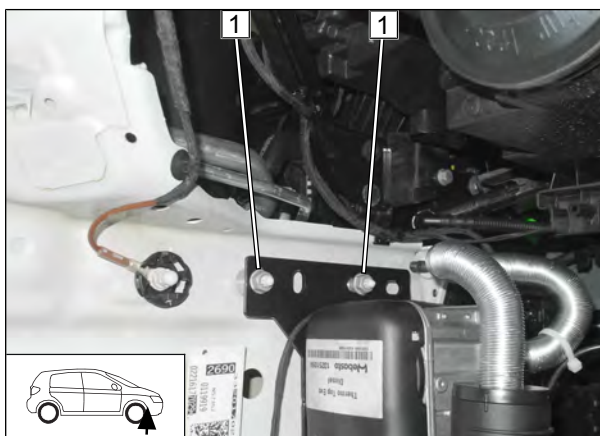


Fig. 29

- Tighten flanged nut **1**.

### Mounting edge clip cable tie

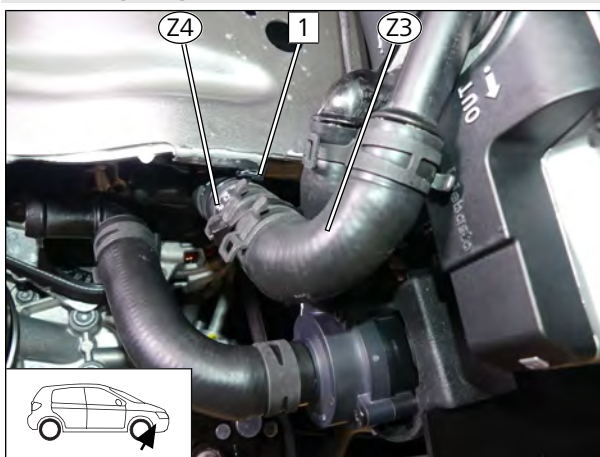
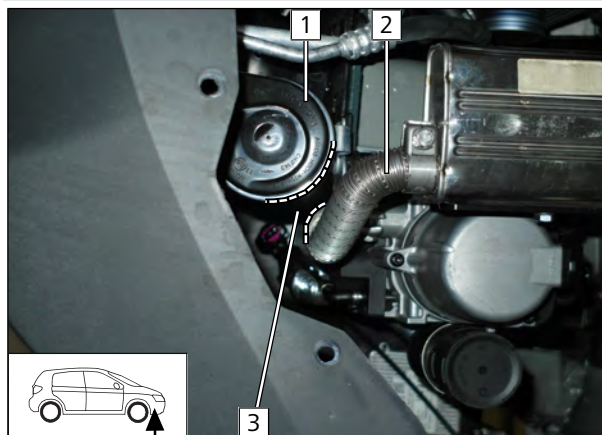


Fig. 30

- Fasten edge clip cable tie **1** on folded edge.



## Checking distance



Ensure sufficient distance from neighbouring components at position **3**, correct if necessary.

- 1** Horn
- 2** Exhaust pipe

Fig. 31



## 9 Fuel



### DANGER

**Risk of fire and explosion due to leaking fuel and escaping fuel vapours.**

The incorrect installation of the fuel extractor can cause damage and fire.

- ▶ Avoid electrostatic discharges and open fire
- ▶ When working on the fuel system, ensure sufficient ventilation and bleeding
- ▶ Open the fuel tank cap of the vehicle
- ▶ Ventilate the fuel tank
- ▶ Re-close the tank lock
- ▶ Catch any fuel running off with an appropriate container



### Danger of damage to components

- ▶ Install fuel line and fuel pump wiring harness so that they are protected against stone impact.
- ▶ Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

### Dismantling fuel pump connector X7

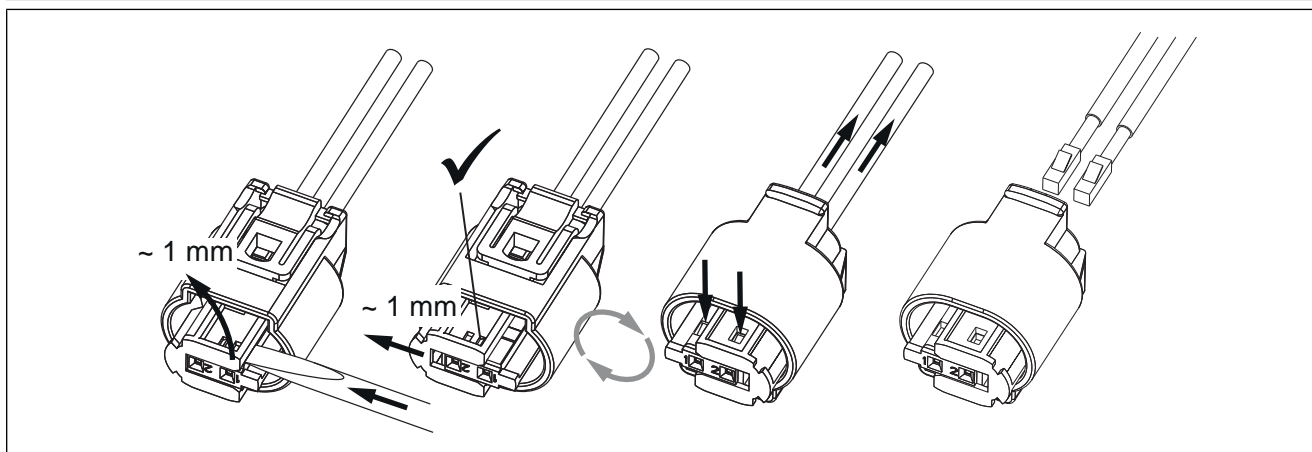


Fig. 32

## 9.1 Routing fuel line

### Routing fuel line in wheel well

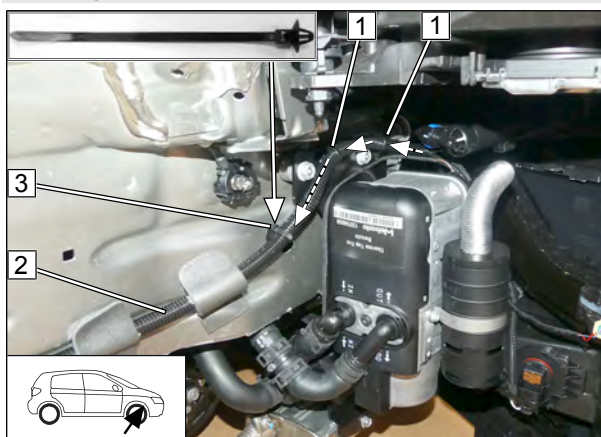


Fig. 33

- 1 Cable tie
- 2 Fuel line and fuel pump wiring harness in corrugated tube
- 3 Clip-type cable tie

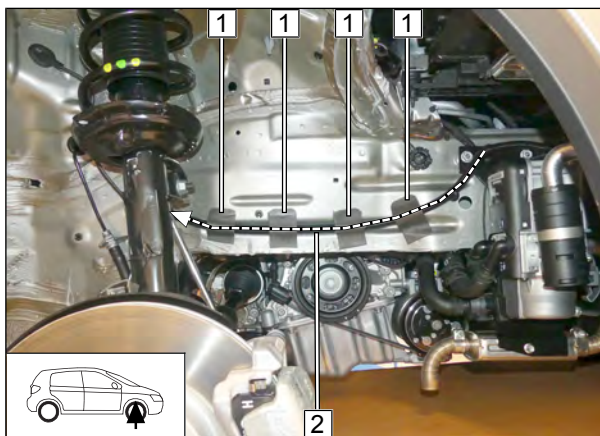


Fig. 34

- 1 Self-adhesive foam cut in half
- 2 Fuel line and fuel pump wiring harness in corrugated tube

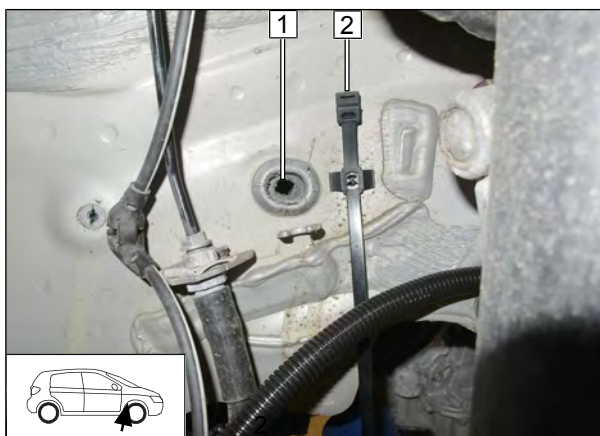


Fig. 35

► Pierce original vehicle pass through 1 in the middle as shown.

- 2 Eyelet cable tie in original vehicle hole

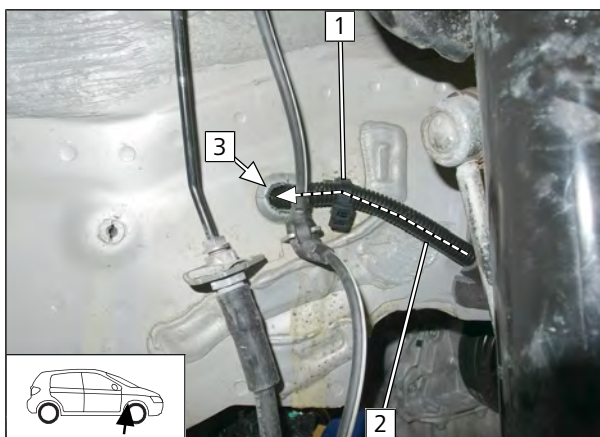


Fig. 36

► Route the fuel line and the fuel pump wiring harness through the crossbeam of the vehicle to the fuel pump installation location (see next fig.). Corrugated tube 2 ends at pass through 3.

- 1 Close eyelet cable tie
- 2 Fuel line and fuel pump wiring harness in corrugated tube



## Preparing fuel pump installation location

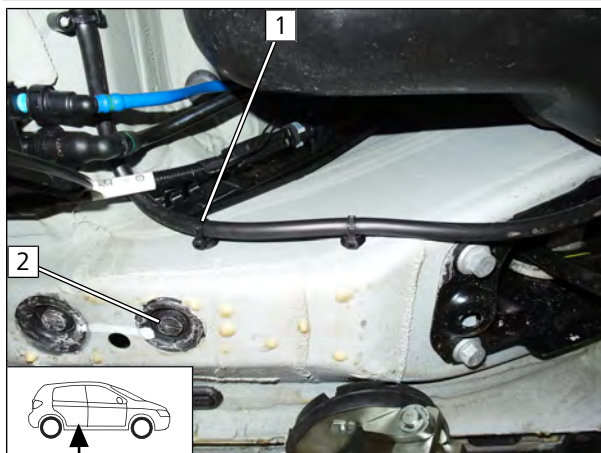


Fig. 37

► Remove clip-type cable tie **1** and plug **2**. Plug **2** and clip-type cable tie **1** will be reused.

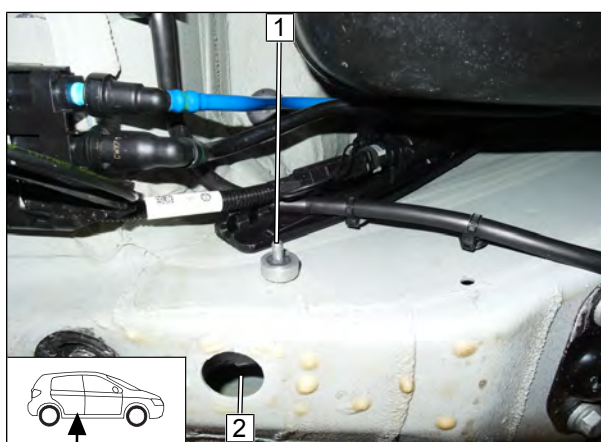


Fig. 38

► Insert M6x25 bolt **1** through opening **2** using flat nose pliers.

**1** M6x25 bolt, spacer (5), lock washer

## Premounting fuel pump

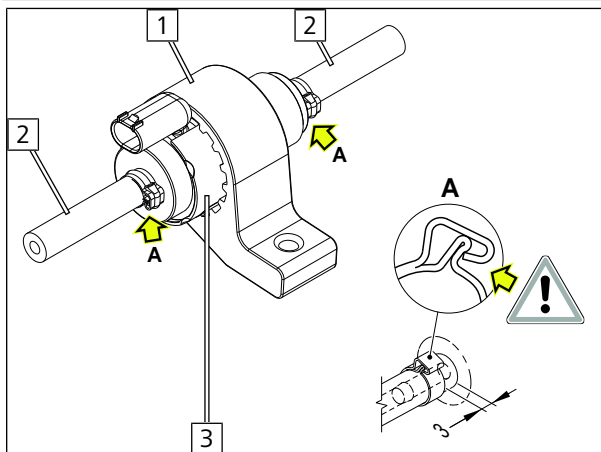


Fig. 39



The alignment of the fuel pump and fuel hoses will be carried out afterwards, during the installation.

- 1** Fuel pump mount
- 2** Hose section, Ø10 clamp
- 3** Fuel pump

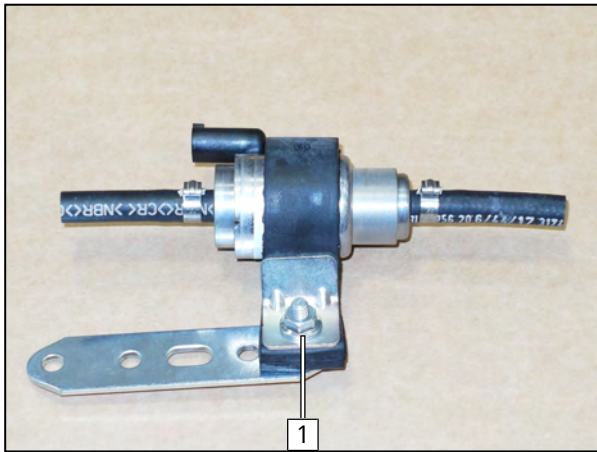


Fig. 40

- 1 M6x25 bolt, perforated bracket, fuel pump mount, support angle bracket, flanged nut



Fig. 41

- 1 Insert original vehicle clip-type cable tie through perforated bracket
- 2 Flanged nut

### Assembling fuel pump connector X7

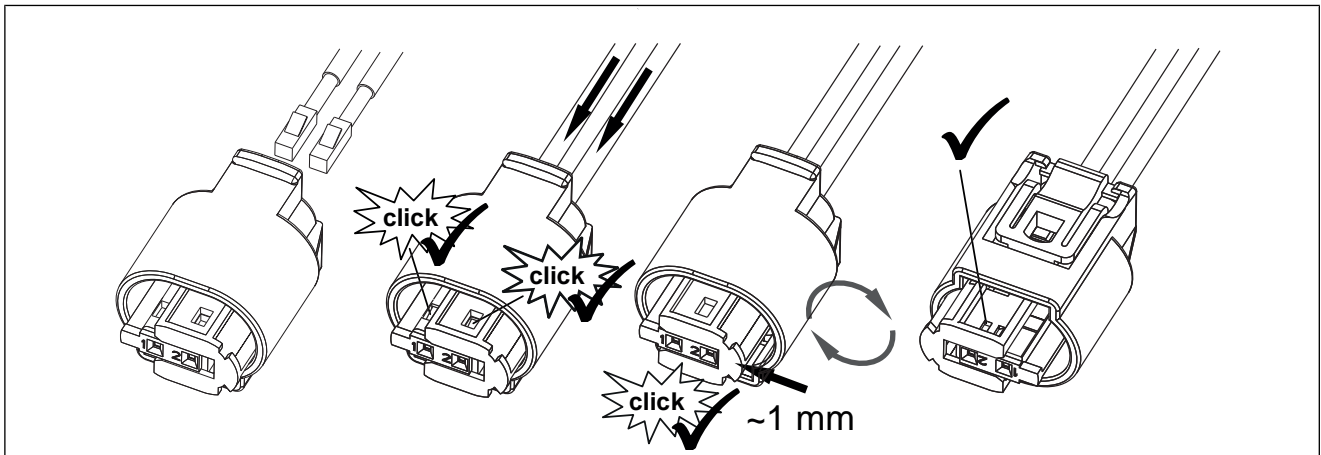


Fig. 42





## Fuel pump connection

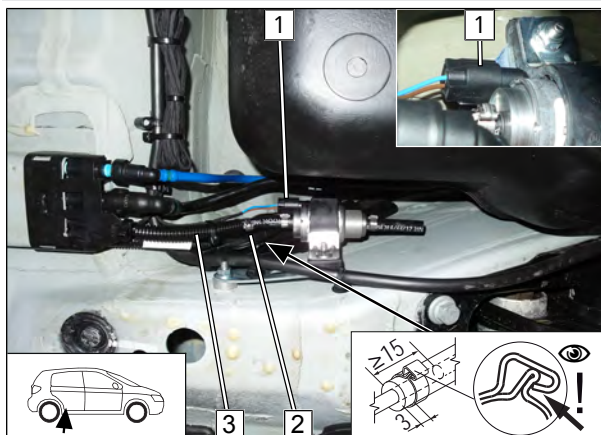


Fig. 43

- 1 Fuel pump wiring harness, connector X7 mounted
- 2 Ø10 clamp
- 3 Heater fuel line, rest of corrugated tube

## 9.2 FuelFix installation for 2WD

### Moving label

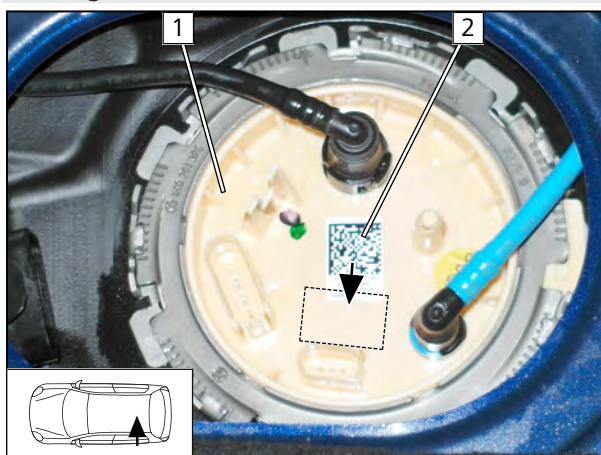


Fig. 44

The colour of the tank fitting may vary.

- 1 Tank fitting
- 2 Label

### Preparing drilling template

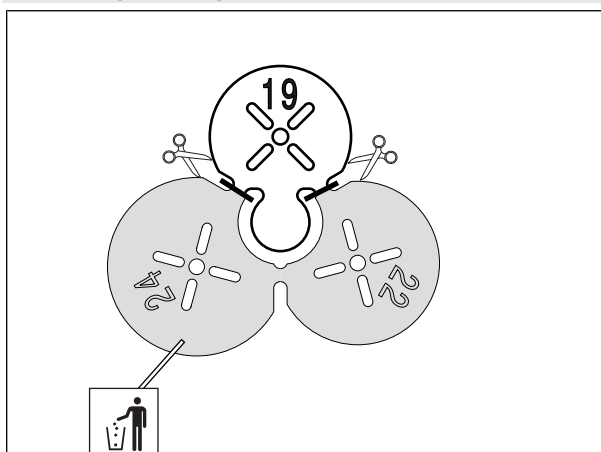


Fig. 45



## Work steps F1, F2

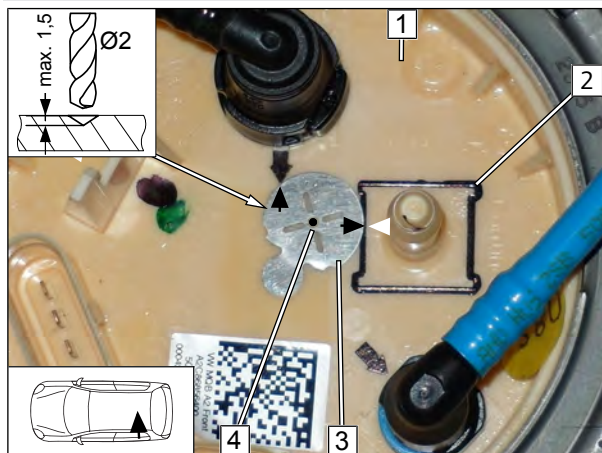


Fig. 46



Observe the installation instructions of the tank extracting device.

► Draw guide line **2** on existing embossing.

- 1** Tank fitting
- 3** Position Ø19 drilling template as shown in fig.
- 4** Ø2 centring hole

## Work step F3

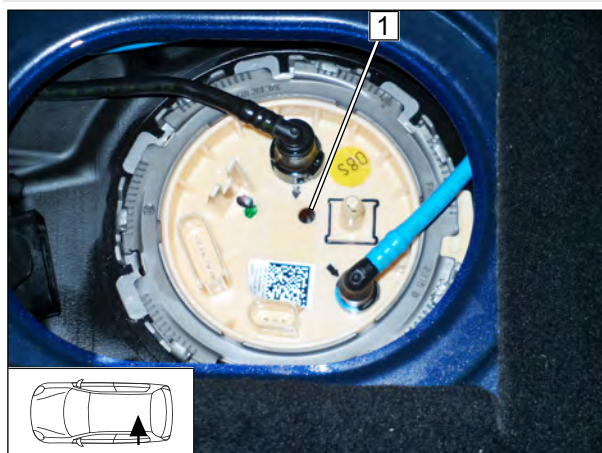


Fig. 47



### DANGER

Risk of fire and explosion due to leaking fuel and escaping fuel vapours.

- 1** Hole made with provided drill

## Work steps F4, F5

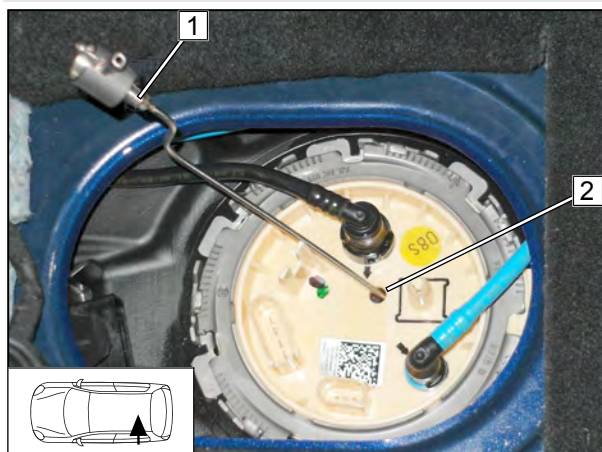


Fig. 48

► Bend FuelFix **1** according to template and cut to length. Insert in hole **2**.

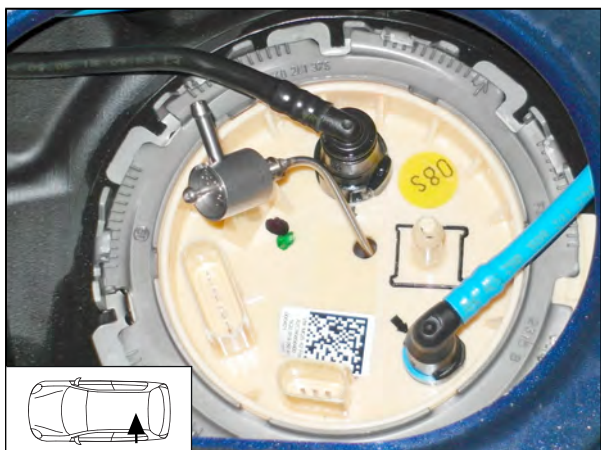


Fig. 49

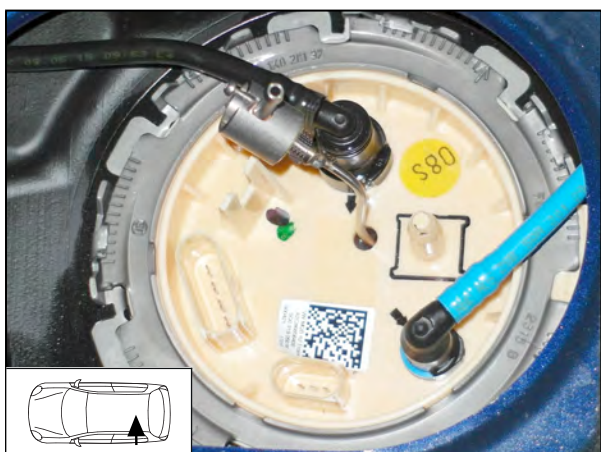


Fig. 50



Fig. 51

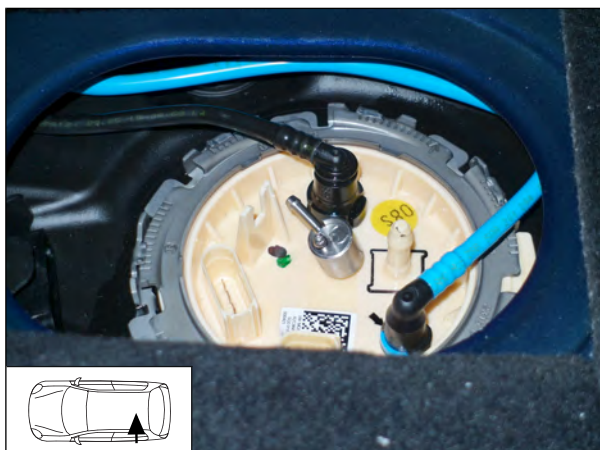
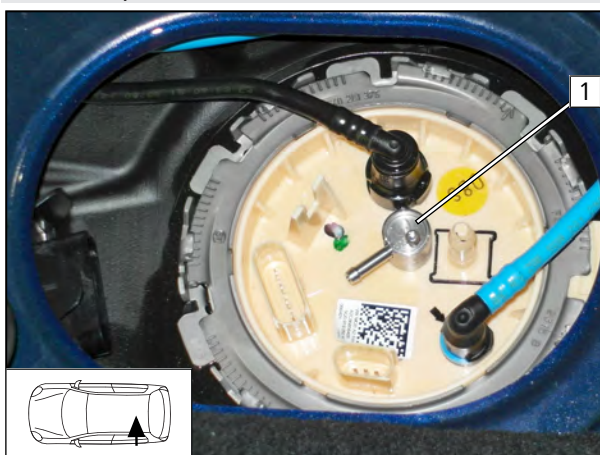


Fig. 52

Work steps F5.3, F5.4



► Align FuelFix **1** as shown.

Fig. 53

Shortening moulded hose

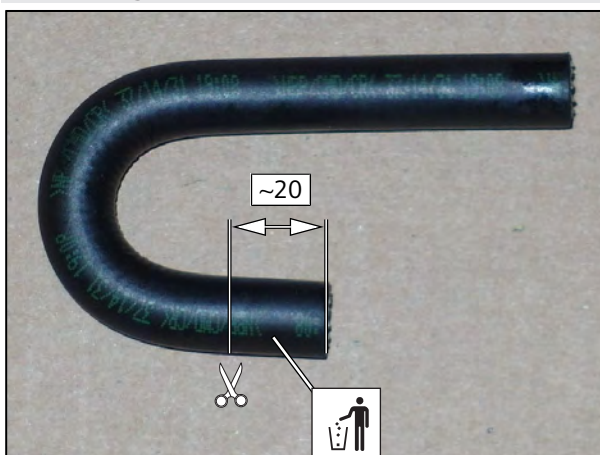
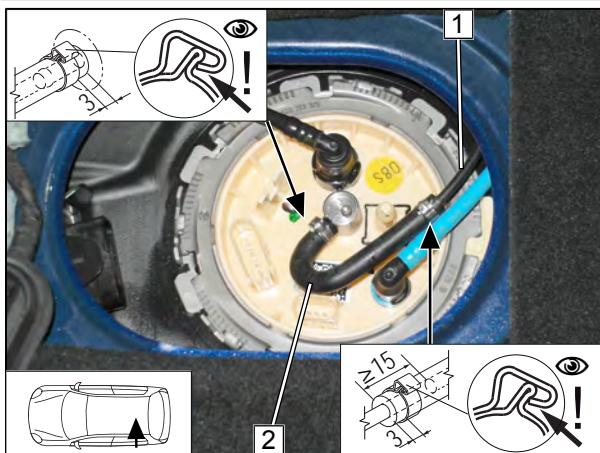


Fig. 54



## Work step F6



- 1 Fuel line
- 2 180° moulded hose, Ø10 clamp [2x]

Fig. 55

## Work step F7

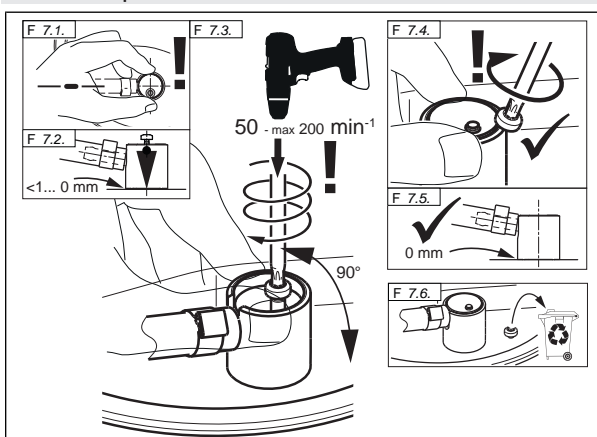


Fig. 56



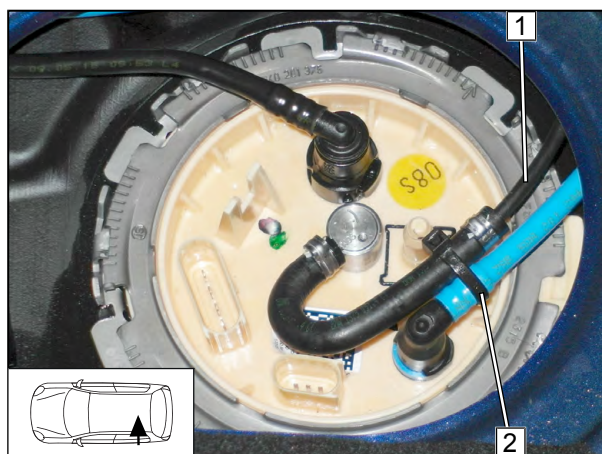
### DANGER

Risk of fire and explosion due to leaking fuel and escaping fuel vapours.

## Work step F8



Fig. 57



► Attach fuel line **1** using cable tie **2** in a suitable location for tension relief.

Fig. 58

### 9.3 FuelFix installation for 4WD

#### Preparing drilling template

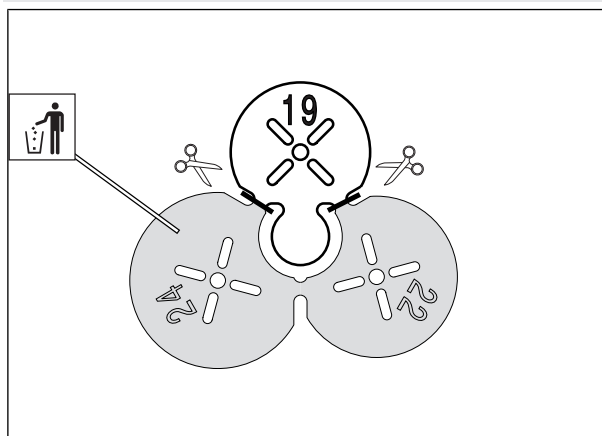
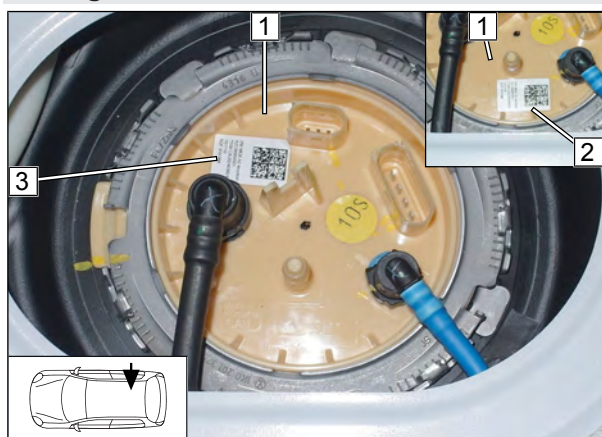


Fig. 59

#### Moving label



- 1** Tank fitting
- 2** Original position of label
- 3** New position of label

Fig. 60



## Work steps F1, F2

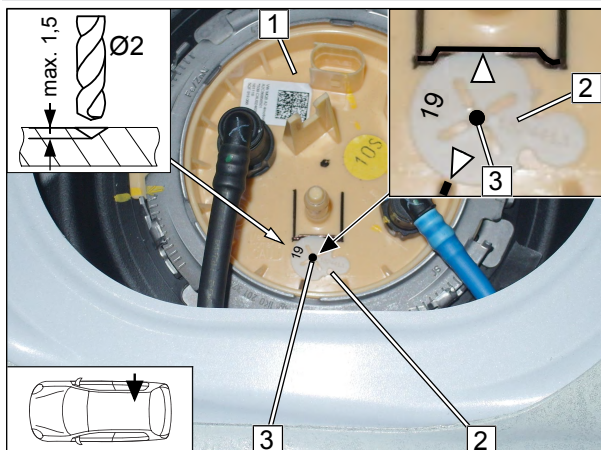


Fig. 61



Observe the installation instructions of the tank extracting device.

- 1 Tank fitting
- 2 Position Ø19 drilling template as shown in fig.
- 3 Ø2 centring hole

## Work step F3

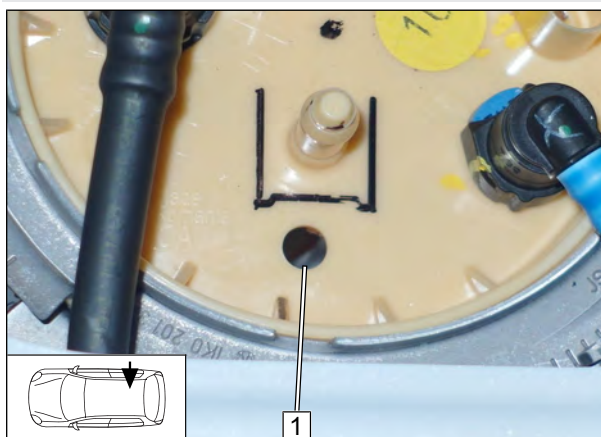


Fig. 62



### DANGER

Risk of fire and explosion due to leaking fuel and escaping fuel vapours

- 1 Hole made with provided drill

## Work steps F4, F5

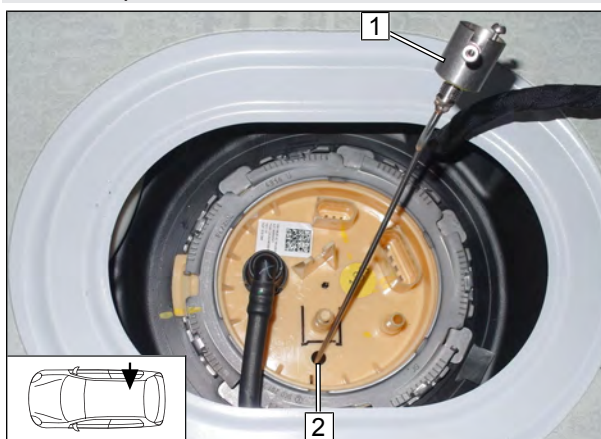


Fig. 63

- Bend FuelFix **1** according to template and cut to length. Insert in hole **2**.

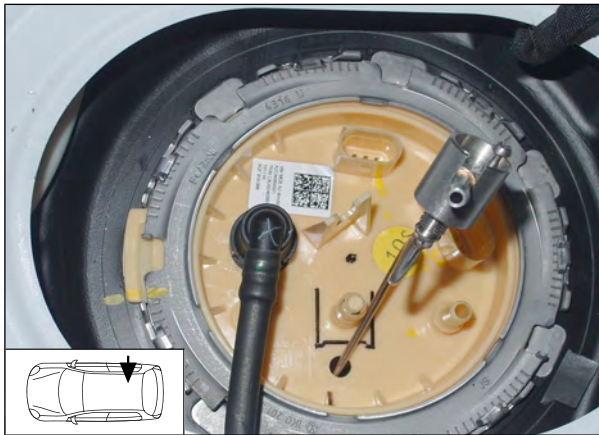


Fig. 64

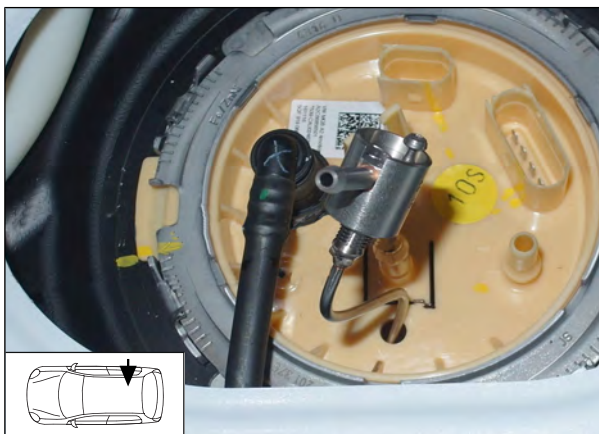


Fig. 65

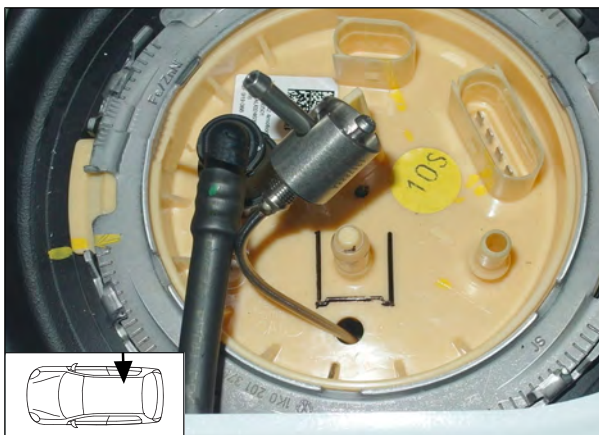


Fig. 66



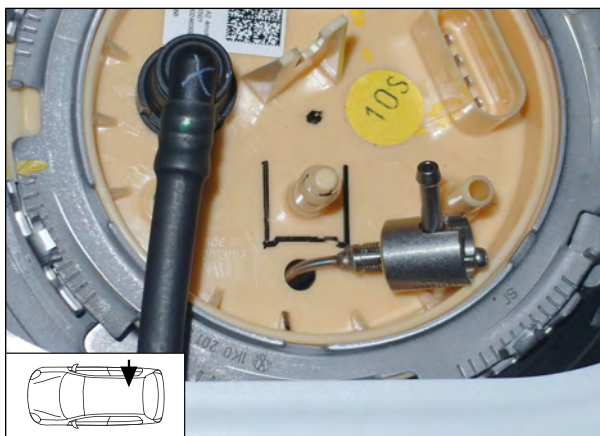
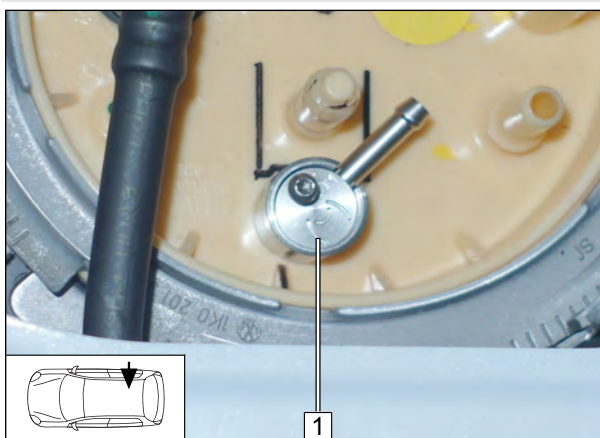


Fig. 67

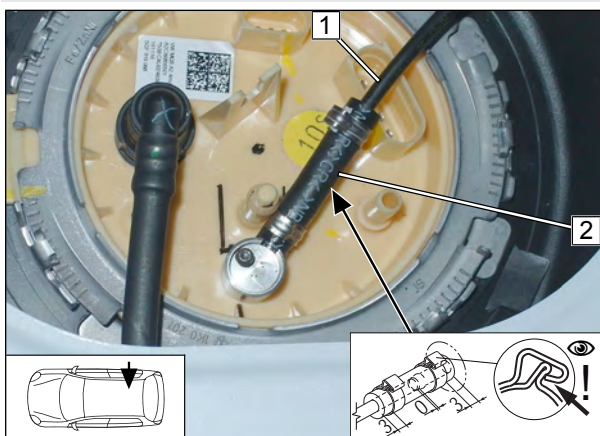
### Work steps F5.3, F5.4



► Align FuelFix **1** as shown.

Fig. 68

### Work step F6



- 1** Fuel line
- 2** Hose section, Ø10 clamp [2x]

Fig. 69



## Work step F7

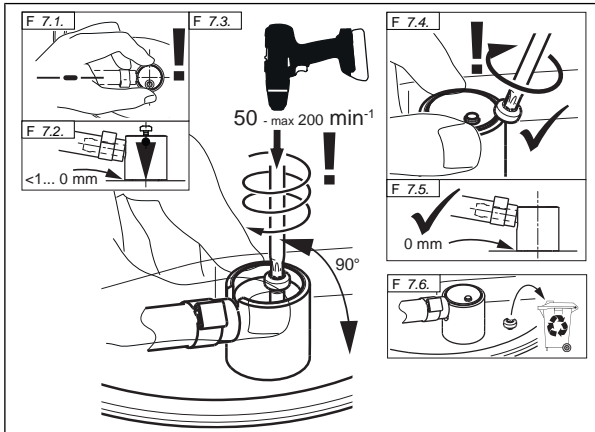


Fig. 70



## DANGER

Risk of fire and explosion due to leaking fuel and escaping fuel vapours

## Work step F8

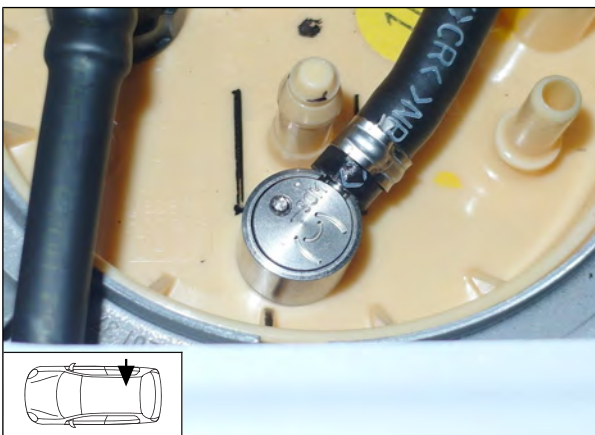


Fig. 71

## Securing fuel line

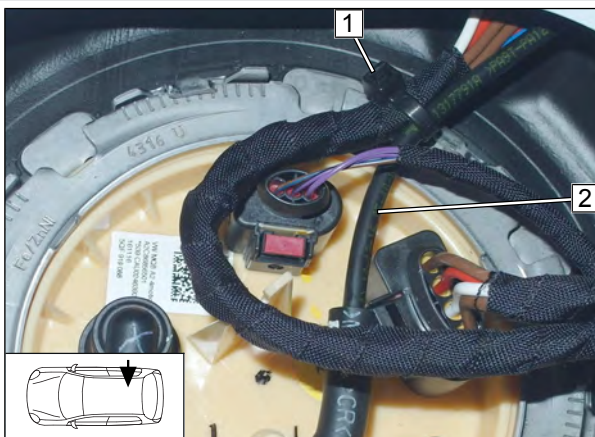


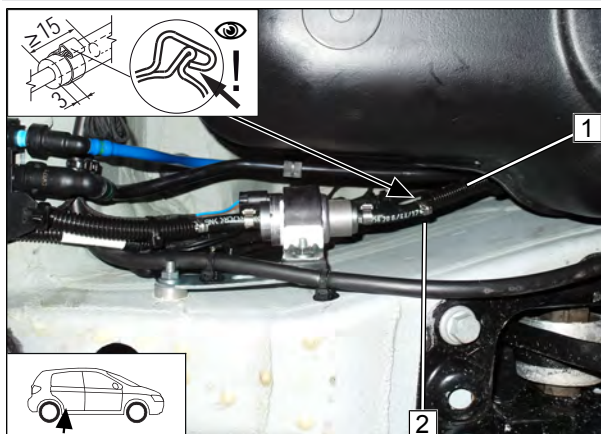
Fig. 72

- 1 Cable tie for tension relief
- 2 Fuel line of FuelFix



## 9.4 Fuel pump connection, all vehicles

### Connecting fuel line of FuelFix



all vehicles

- 1 Fuel line of FuelFix in rest of corrugated tube
- 2 Hose section, Ø10 clamp

Fig. 73



## 10 Coolant

### 10.1 Hose routing diagram

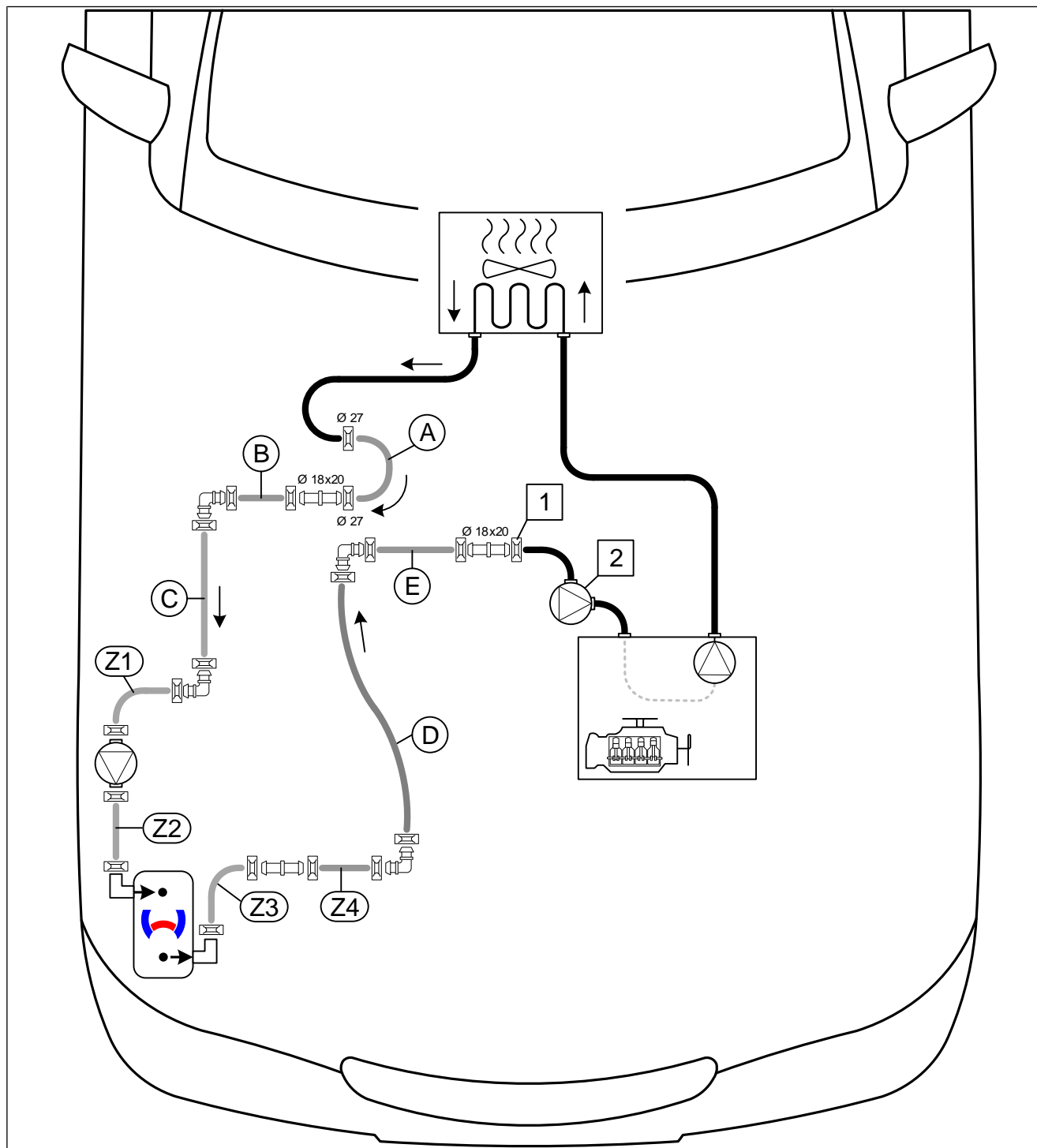


Fig. 74

All spring clips without a specific designation  = Ø25

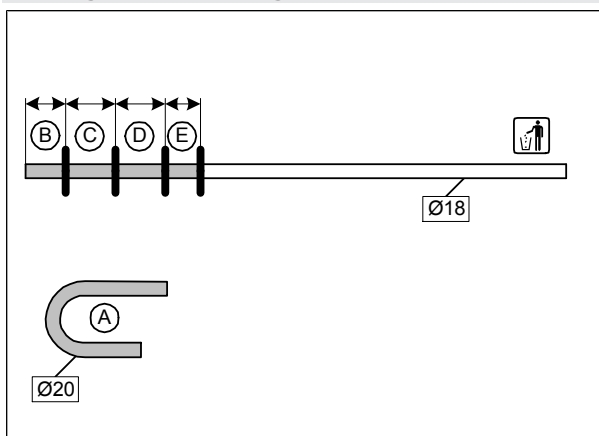
All connecting pipes without a specific designation  or  = Ø18x18

**1** Original vehicle spring clip ; **2** Original vehicle auxiliary water pump



## 10.2 Coolant circuit installation

### Cutting hoses to length

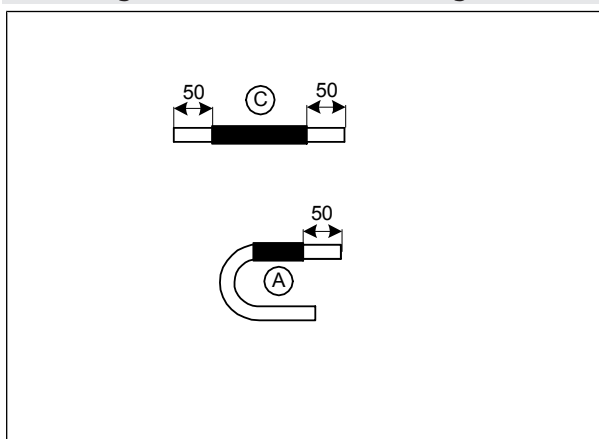


► Hose (A) = 180° moulded hose

(B)	100
(C)	230
(D)	220
(E)	120

Fig. 75

### Mounting fabric heat shrink tubing



Slide on fabric heat shrink tubing as shown, cut to length and use 230°C at most to shrink it.

Fig. 76

### Premounting hoses (A), (B) and (C)

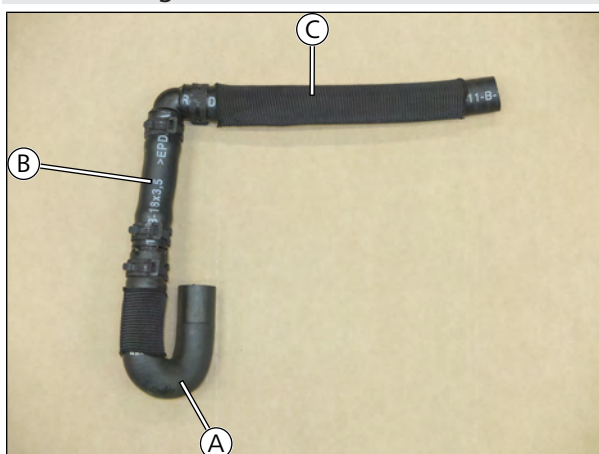


Fig. 77



## Premounting hoses **D** and **E**

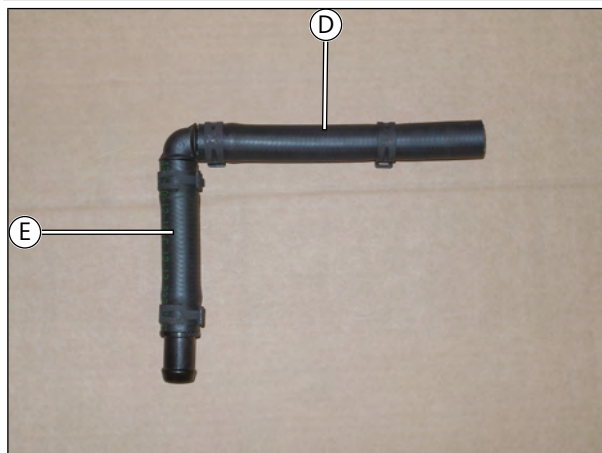


Fig. 78

## Cutting point

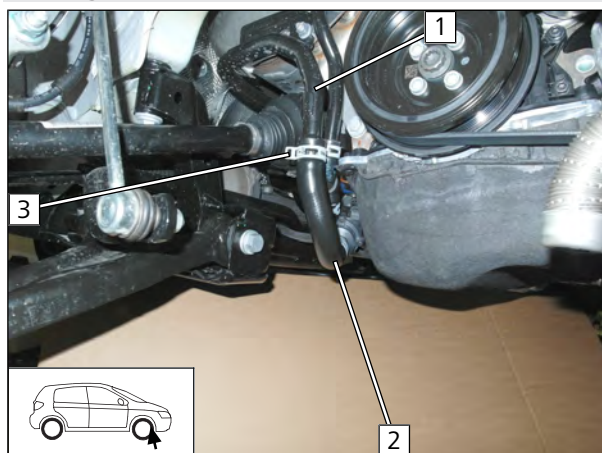


Fig. 79

► Disconnect heat exchanger outlet / engine inlet hose **2** at position **3** from heat exchanger outlet line **1**. Original vehicle spring clip **3** will be reused.

## Heat exchanger outlet connection

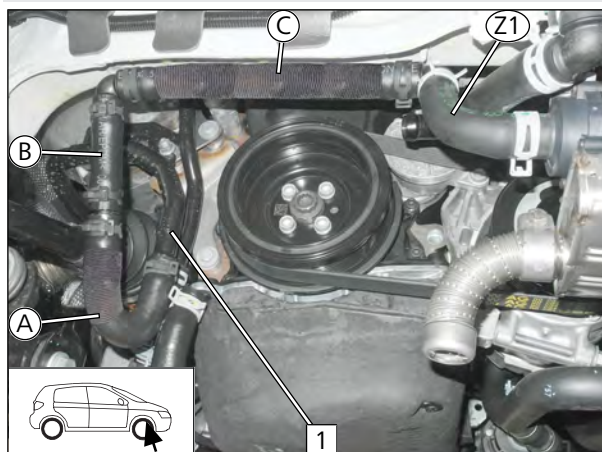


Fig. 80

**1** Heat exchanger outlet line



## Engine inlet connection

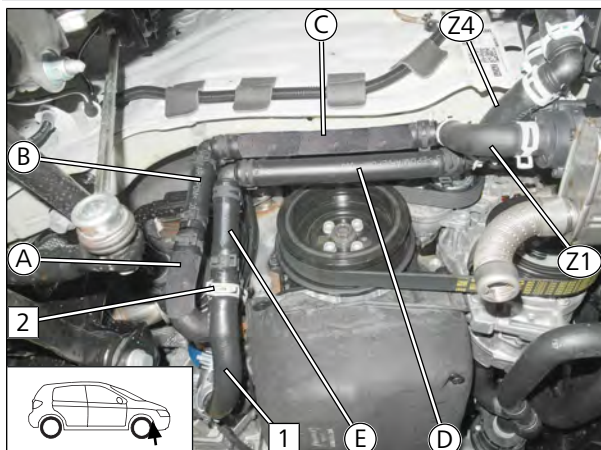


Fig. 81

- 1 Engine inlet hose section
- 2 Original vehicle spring clip

## Fastening hose C

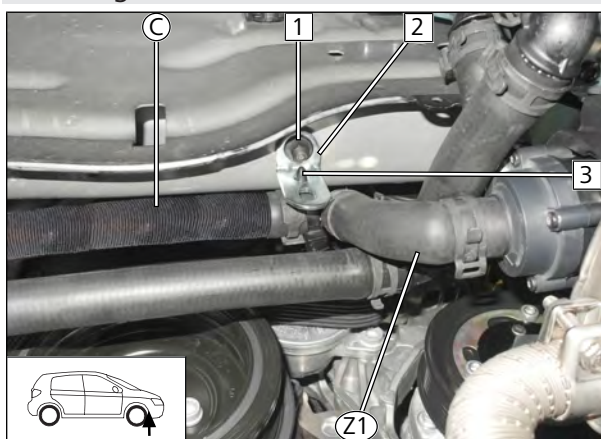


Fig. 82

- 1 Original vehicle stud bolt, plastic nut
- 2 Angle bracket
- 3 Clip-type cable tie around hose C

## Fastening hose D

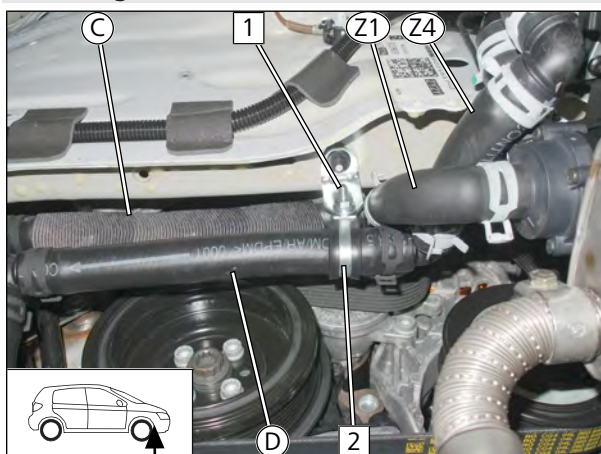
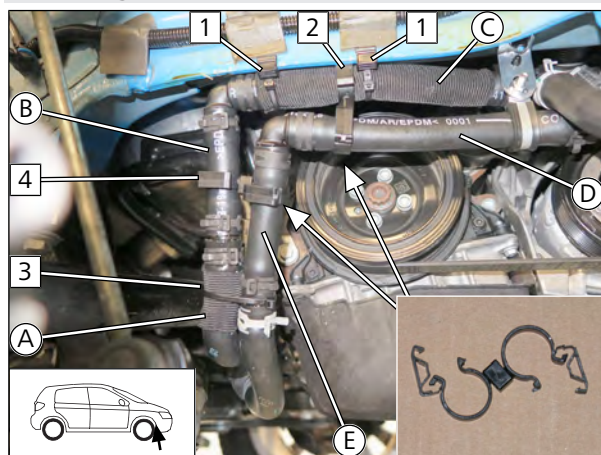


Fig. 83

- 1 M6x20 bolt, flanged nut
- 2 Ø25 rubber-coated p-clamp



## Fastening hoses



- 1 Edge clip cable tie around hose C
- 2 Closable hose bracket around hoses C and D
- 3 Cable tie around hoses A and E
- 4 Closable hose bracket around hoses B and E

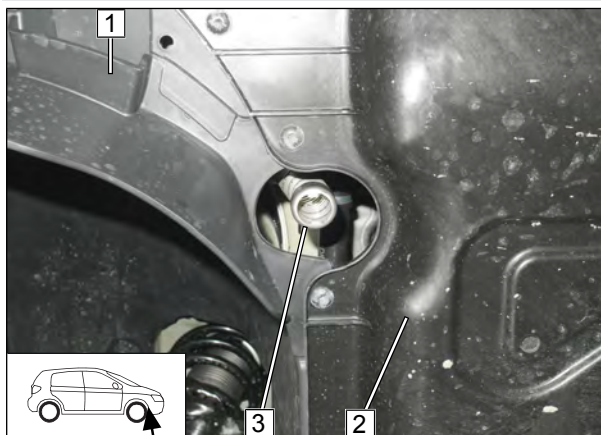
Fig. 84





## 11 Final work in engine compartment

### Aligning exhaust outlet



- ▶ Mount wheel well trim **1** and underside protection **2**.
- ▶ Align exhaust outlet **3** with the centre of the pass through.

Fig. 85



## 12 Electrical system of passenger compartment

### 12.1 Preliminary Work

Preparing Cronus wiring harnesses 1 and 2, assigning only connectors StT, StB and StM

► Insulate components, wires and connectors individually as shown and tie back

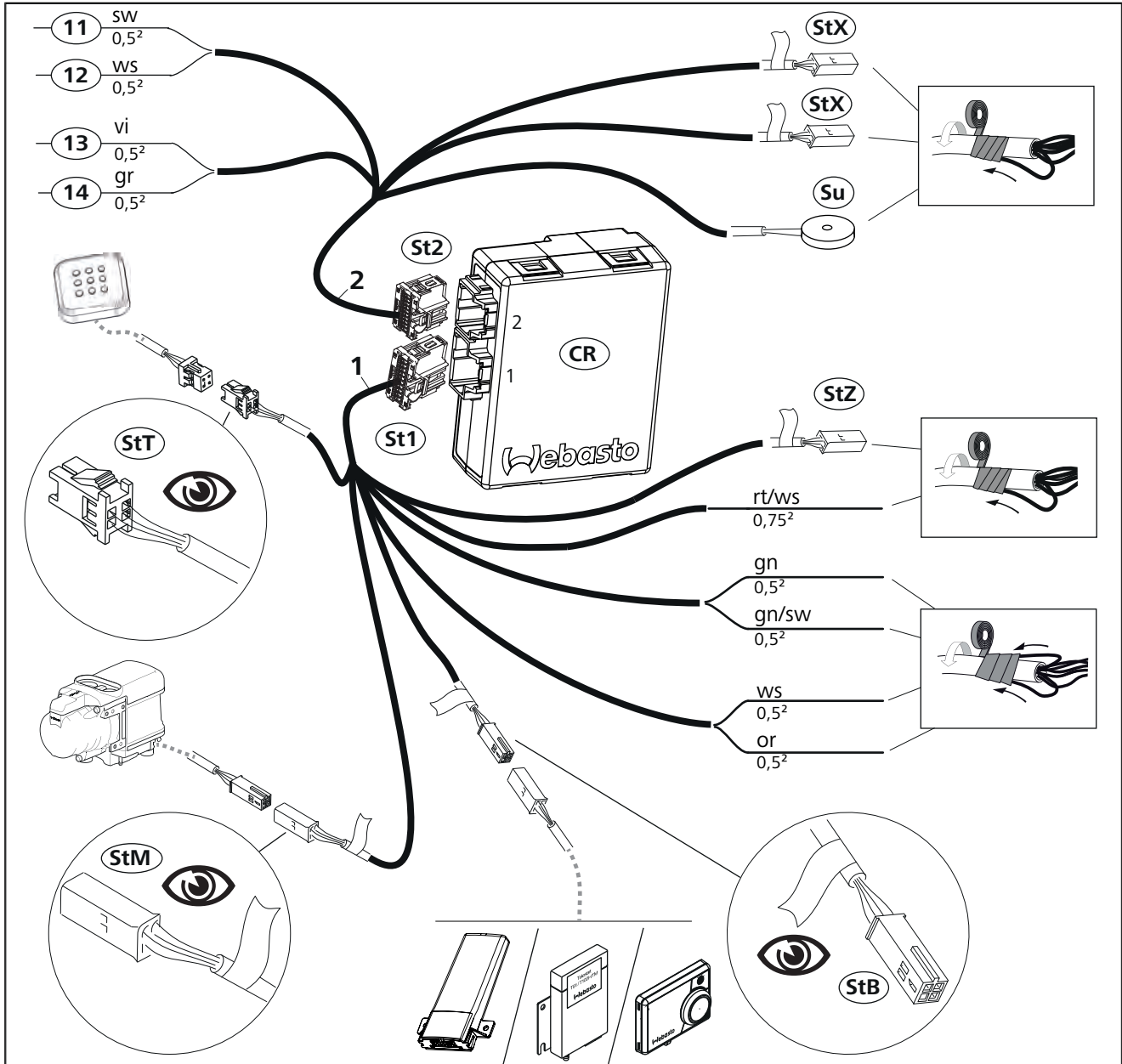


Fig. 86

#### Legend

Abbreviation	Component	Abbreviation	Component
<b>CR</b>	Cronus	<b>StT</b>	4-pin male plug for push button wiring harness
<b>St1</b>	16-pin, black connector of Cronus wiring harness 1	<b>SU</b>	Buzzer, will not be used
<b>St2</b>	12-pin, grey connector of Cronus wiring harness 2	<b>StX</b>	4-pin male plug, will not be used
<b>StB</b>	4-pin female plug for control element wiring harness	<b>StZ</b>	4-pin male plug for additional relay wiring harness, will not be used



<b>StM</b>	4-pin male plug for engine compartment wiring harness
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## Preparing Cronus

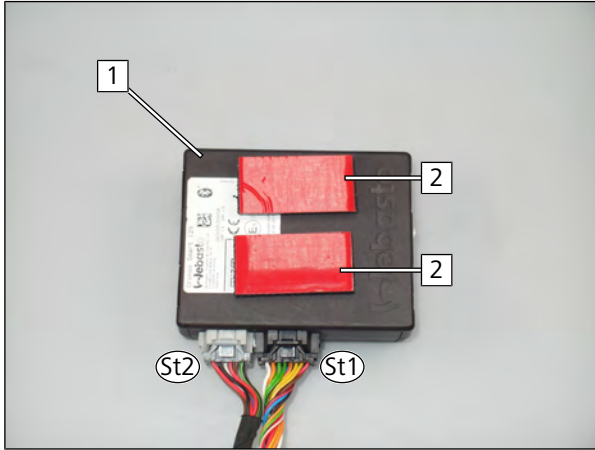


Fig. 87

- ▶ On Cronus **1**, mount connectors **St1** and **St2**.
- 2** Double-sided adhesive tape

## Mounting Cronus

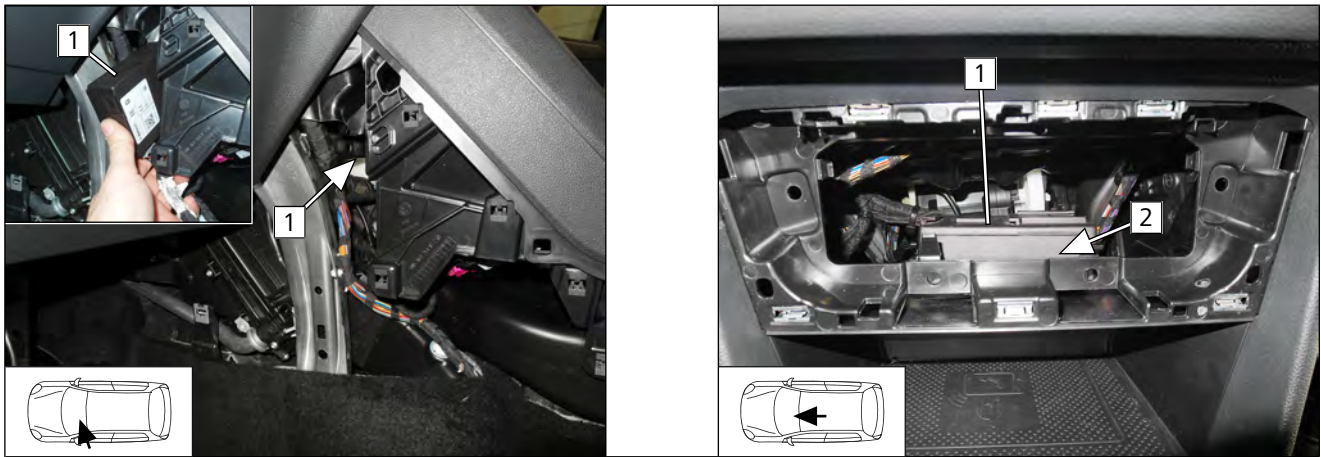


Fig. 88

- ▶ Insert Cronus **1** behind the A/C control panel as shown and fasten it with double-sided adhesive tape. Ensure a distance of approx. 20mm from KSG installation frame (sufficient space for the pins) at position **2**, mount the A/C control unit temporarily for testing.



## 12.2 Wiring diagram

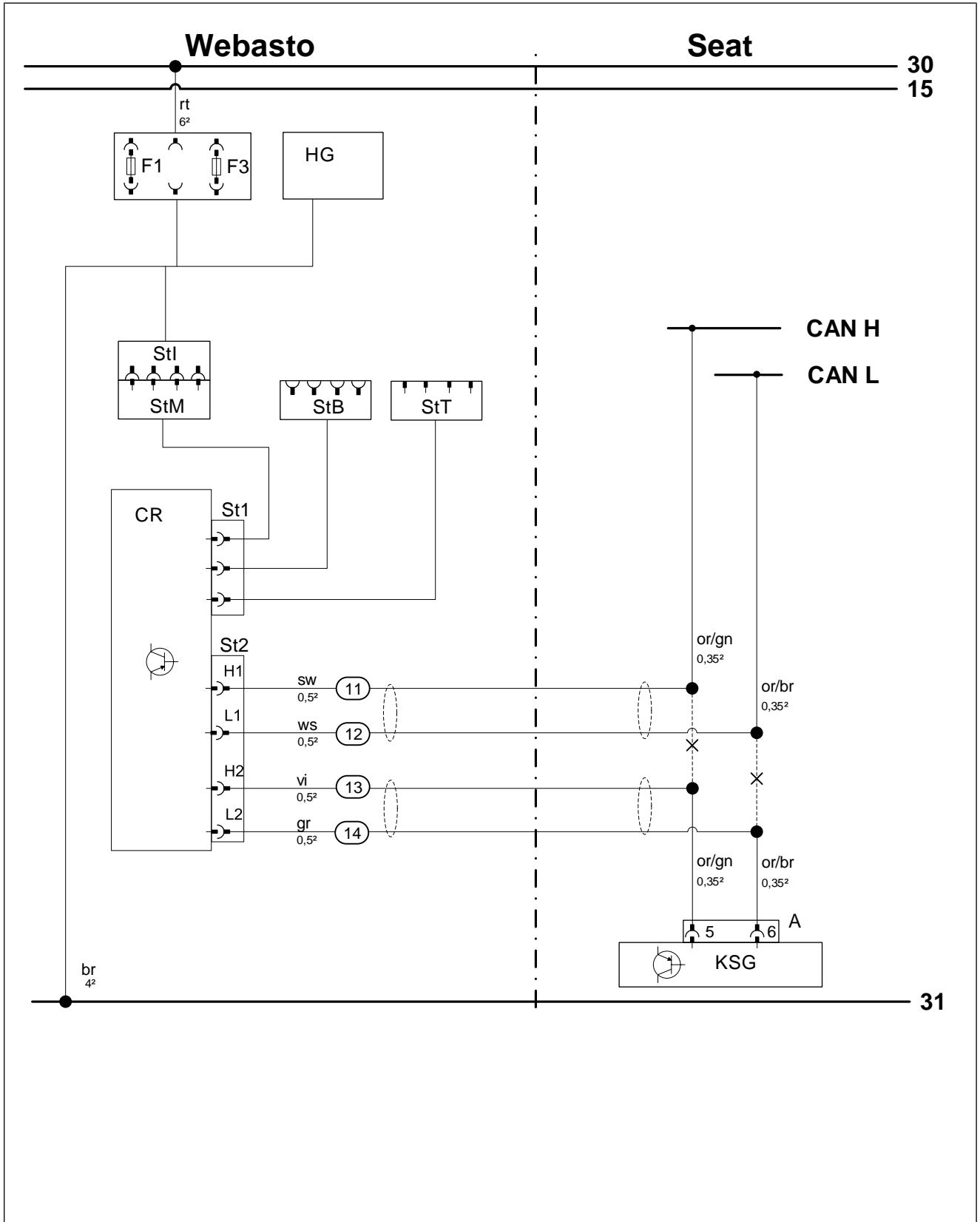


Fig. 89



## Legend to wiring diagram



The vehicle connector and component designations are freely chosen by Webasto.  
Wiring colours may vary.

Vehicle components		Note	
Abbrevi- ation	Component	Graphic	Designation
KSG	Air-conditioning control unit		
A	20-pin connector of A/C control unit		

Webasto components		Symbols	
Abbrevi- ation	Component	Graphic	Designation
CLR	Cold start module	X	Cutting point
CR	Cronus (passenger compartment control unit)	•	existing electrical connection
D1	Diode	●	new electrical connection
D2	Diode group	⊖ ⊖	Wiring harness section or protective sleeving
Dia	Diagnosis connection	!	Insulate and tie back wire
E	Male plug for Plug&Play wiring harness	Y	The connection is carried out as described in the heater installation documentation
F	Female plug for Plug&Play wiring harness		
F0	Additional fuse for power supply	Wire colours	
F1	Heater main fuse	Abbrevi- ation	Colour
F2	Fan main fuse	bg	beige
F3	Cronus main fuse	bl	blue
HG	Heater TT-Evo	br	brown
LA	Power adapter	dbl	dark blue
PWM GW	Pulse width modulator gateway	dgn	dark green
RTD	Temperature sensor	ge	yellow
St1	16-pin, black connector of Cronus wiring harness 1	gn	green
St2	14-pin, grey connector of Cronus wiring harness 2	gr	grey
StB	4-pin female plug for control element wiring harness	hbl	light blue
Stl	Female plug for passenger compartment wiring harness	hgn	light green
StM	Male plug for engine compartment wiring harness	la	salmon
StT	Male plug for push button wiring harness	or	orange
StZ	Male plug for additional relay	pk	pink
		ro	Pink
		rt	red
		sw	black
		vi	violet
		ws	white



## 12.3 Fan controller

### Connection to air-conditioning control unit

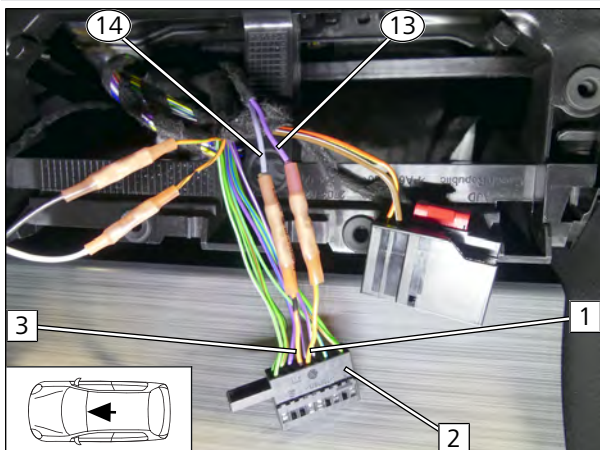


Fig. 90

- ▶ Locate connector A **2** on A/C control unit, detach it and remove it as shown.
- ▶ Detach part of the wiring harness wrapping carefully if necessary.



Produce all the following electrical connections only with shrinkable butt connectors.

- ▶ 1. crimp
- ▶ 2. shrink

- 1** Orange/green (or/gn) wire of KSG connector A / pin 5
- 2** 20-pin KSG connector A
- 3** Orange/brown (or/br) wire of KSG connector A / pin 6
- 13** Violet (vi) wire of Cronus wiring harness 2
- 14** Grey (gr) wire of Cronus wiring harness 2
- 1** Orange/green (or/gn) wire of CAN High
- 2** Orange/brown (or/br) wire of CAN Low
- 11** Black (sw) wire of Cronus wiring harness 2
- 12** White (ws) wire of Cronus wiring harness 2

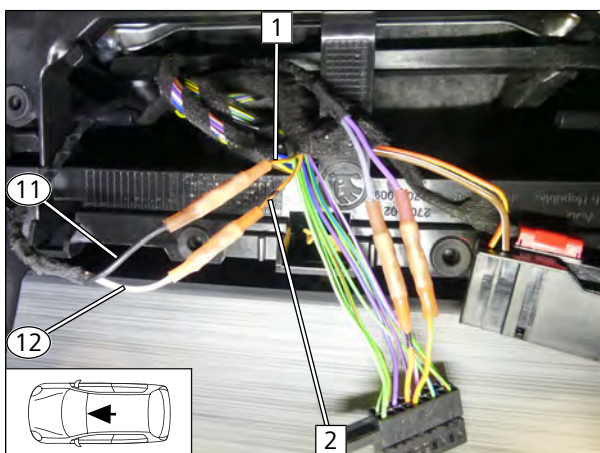


Fig. 91



## 12.4 Connection of Cronus to push button



The installation location of the Cronus push button should be confirmed with the end customer and should comply with the installation conditions.

- ▶ Mount the push button and connect male plug **StT** of Cronus wiring harness 1 with the connection plug of the Cronus push button as shown.
- ▶ When using the push button only as control element, it is necessary at this point to connect connection plug **1** of the engine compartment wiring harness with female plug **StM** of Cronus wiring harness 1.

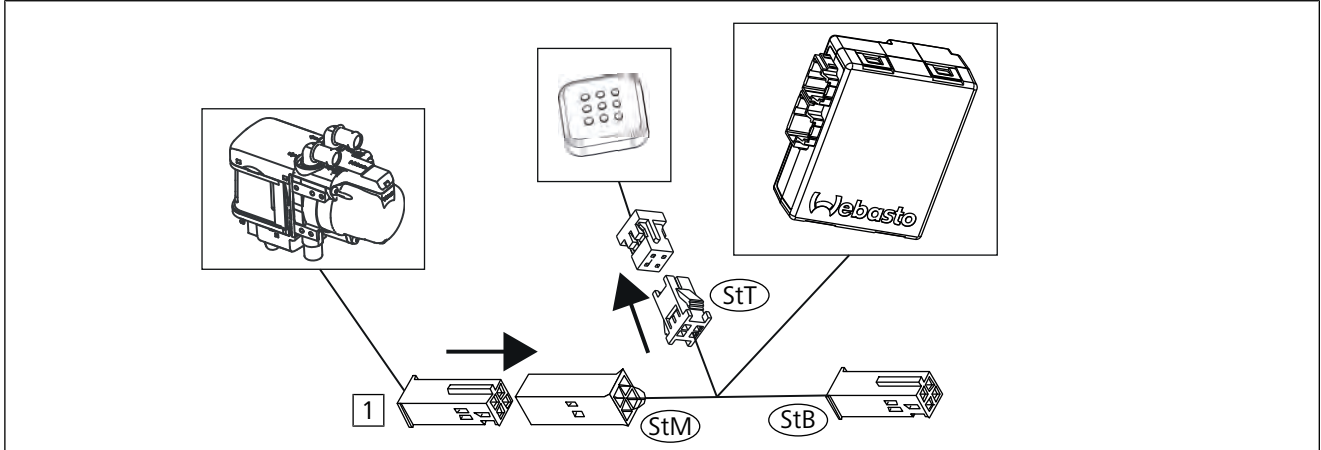


Fig. 92

## 12.5 Heater connection and installation of Telestart or MultiControl AM control element



Install the control element in accordance with the provided relevant general installation documentation. The installation location of the optional control element MultiControl or the push button of the Telestart option should be confirmed with the end customer and should comply with the installation conditions.

- ▶ Connect female plug **StM** of Cronus wiring harness 1 with connection plug **1** of the engine compartment wiring harness as shown.
- ▶ Connect female plug **StB** of Cronus wiring harness 1 with connection plug **2** of the relevant control element as shown.

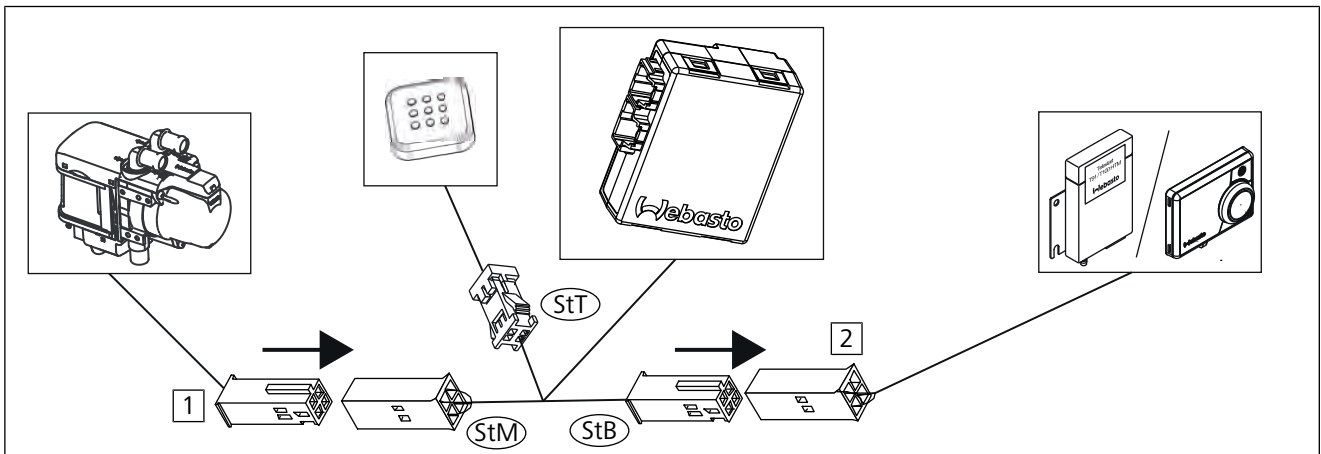


Fig. 93





## 12.6 Heater connection and installation of ThermoConnect control element



Install the control element in accordance with the provided relevant general installation documentation. The installation location of the push button of the ThermoConnect option should be confirmed with the end customer and should comply with the installation conditions.

### Preparing Y wiring harness



The Y wiring harness mentioned in section 'Components used' must also be ordered.

- ▶ Locate connection plug **2** of ThermoConnect wiring harness on the wiring harness branch of Y wiring harness **1**.
- ▶ Detach black (sw) wire **3** from connection plug **2**, tie back and insulate.

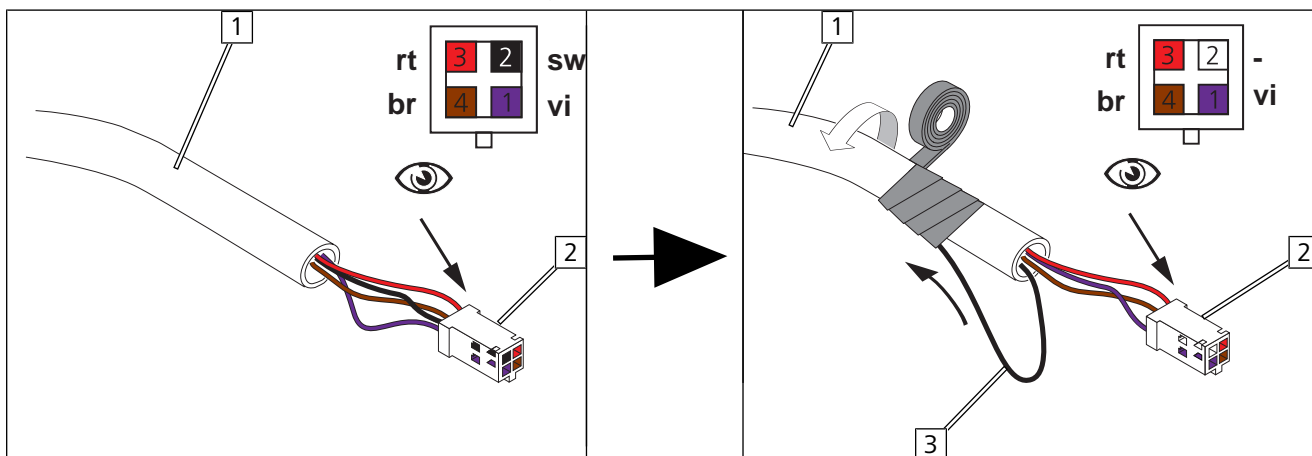


Fig. 94

### Connecting wiring harnesses

- ▶ Connect female plug (StM) of Cronus wiring harness 1 and connection plug **1** of the engine compartment wiring harness using Y wiring harness **2** as shown.
- ▶ Connect connection plug **3** of the ThermoConnect wiring harness with prepared connector **4** of the Y wiring harness as shown.

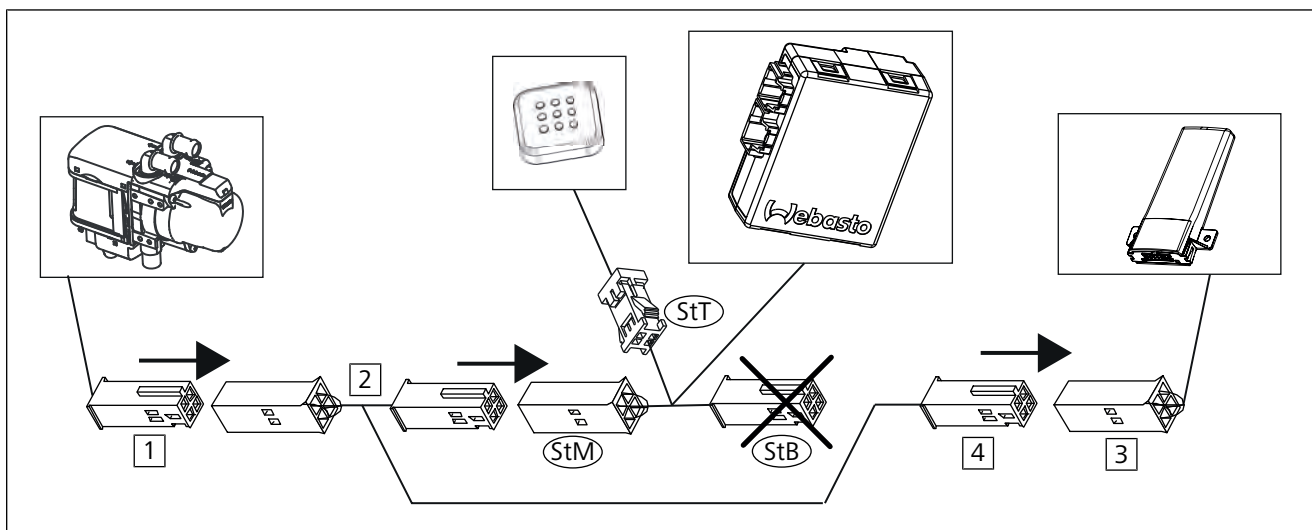


Fig. 95



## 13 Final Work



Further information can be found in the vehicle manufacturer's technical documentation.

- ▶ Reassemble the components in reverse order.



▶ Check all hoses, clamps and all electrical connections for firm seating.

▶ Insulate and tie back loose lines.

▶ Spray heater and electrical components with anti-corrosion wax (Tectyl 100K).

▶ Connect the battery.



**Only use manufacturer-approved coolant.**

- ▶ Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.



### Downloading software to Cronus

- ✓ For more information, see the instructions in the 'Software Update Cronus – PKW.pdf' file in the relevant software download folder at:

<https://dealers.webasto.com>

▶ Connect Webasto Thermo Test Diagnosis as described in the instructions.

▶ Install the Cronus software downloaded as described in section 'Preparations for Cronus' according to the instructions.

▶ Save or print the final report.



Further information can be found in the general installation and operating instructions of the Webasto components.

▶ Program MultiControl CAR, pair Telearstart transmitter.

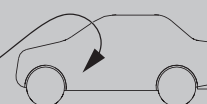
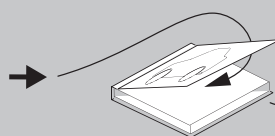
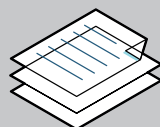
▶ Affix 'Switch off parking heater before refueling' caution label in area of filler neck.



### Vehicle event log after parking heating mode

- ✓ Components of the original vehicle air conditioning system are activated during parking heating mode. Other vehicle components remain inactive, which in some circumstances may be interpreted as an error and can be filed as such in the event log. An increased power consumption (quiescent current) may also be registered for some vehicles.

▶ If an incorrect installation can be excluded, these entries are exclusively related to the parking heating mode situation and have no effect on the vehicle functions in driving mode.





This is a translation from the original German installation instructions.  
To request this Installation Documentation in another language, please locate and contact your local Webasto dealer.  
You can find your nearest dealer at: <https://dealerlocator.webasto.com/en-int>.

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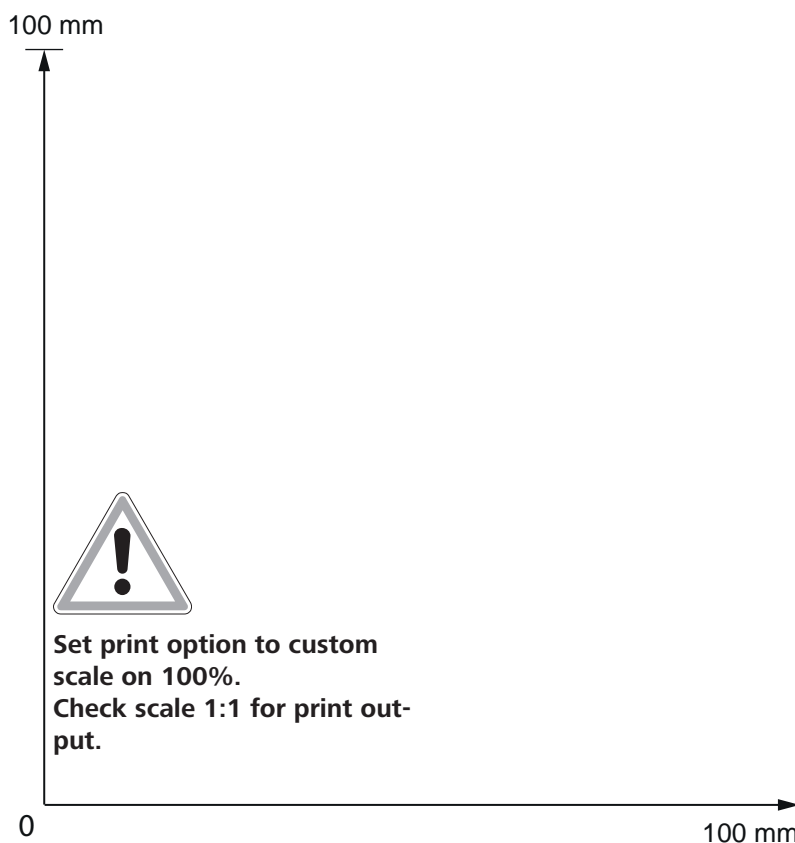
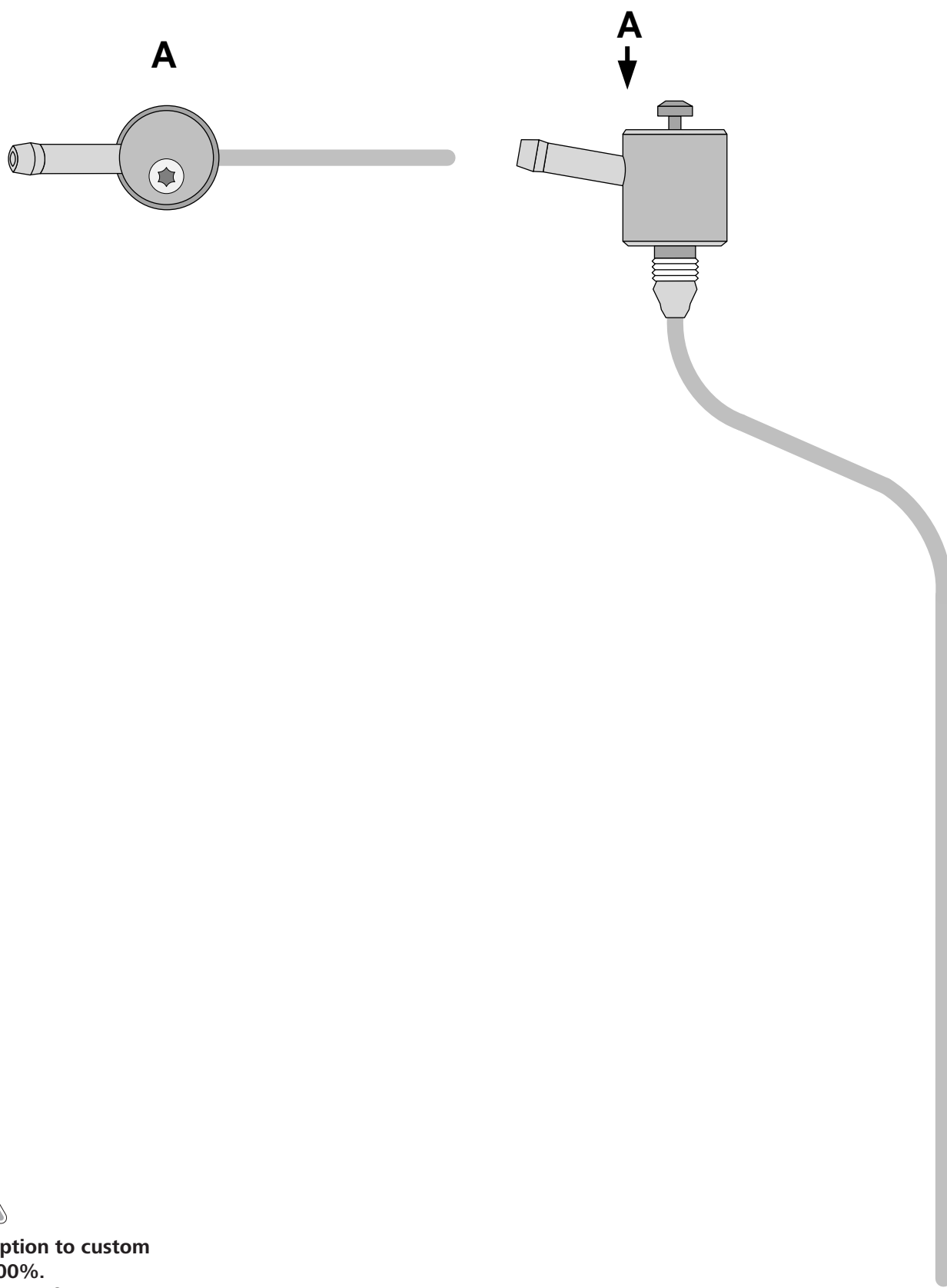
Technical Extranet: <https://dealers.webasto.com>



[WWW.WEBASTO.COM](http://WWW.WEBASTO.COM)



## 14 FuelFix template for 2WD







## 15 FuelFix template for 4WD



100 mm



**Set print option to custom scale on 100%.  
Check scale 1:1 for print output.**

0

100 mm





## 16 Operating instructions



### Vehicles with passenger compartment monitoring

Further information can be found in the vehicle operating instructions.

- ▶ Deactivate passenger compartment monitoring for the heating operation.



### Information regarding the heating time

We recommend matching the heating time to the driving time (heating time = driving time)

**Example:** for a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.



### Notes about the A/C control panel presets

Your vehicle is equipped with a comfort air-conditioning control. As a result, **no** settings are required on the A/C control panel when switching off the vehicle. All necessary presets, such as fan speed, temperature and flap positions are set automatically.



### Notes about the active parking heating mode

The vehicle fan is deactivated when the vehicle is opened and is available again once the ignition is switched on.

After the vehicle is closed again, it can take several minutes for it to be active again.

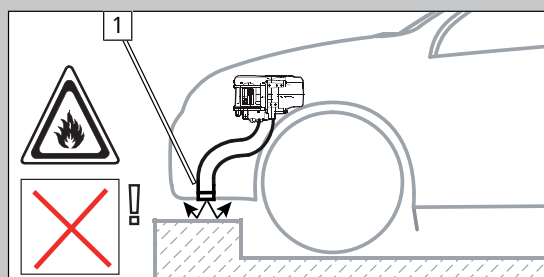
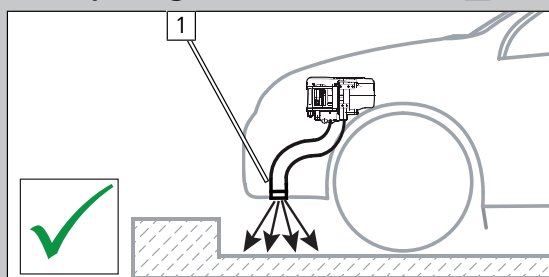


### Note for parking heater function

Your vehicle is equipped with a passenger compartment and engine preheating unit.

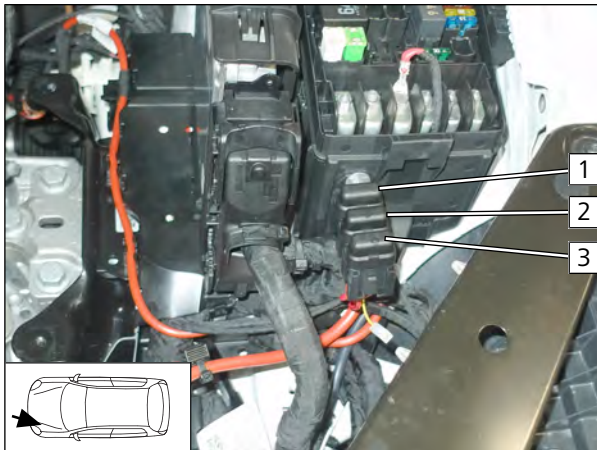


### Notes on parking heater exhaust outlet **1**



## 16.1 Installation location of fuses

### Fuses in engine compartment



- 1 F3 - 5A Cronus main fuse
- 2 F2 - not in use
- 3 F1 - 20A heater main fuse

Fig. 96