Water Heater



Thermo Top C Motorcaravan Parking Heater



Installation Documentation

Fiat Ducato 250 / Multijet

Diesel
From model year 2006
Left-hand drive vehicle
Manual / automatic air-conditioning system



WARNING!

Hazard warning:

The improper installation or repair of Webasto heating and cooling systems can cause fire or the leakage of deadly carbon monoxide, leading to serious injury or death.



To install and repair Webasto heating and cooling systems you need to have completed a special company training course and have the appropriate technical documentation, special tools and special equipment.

Only use genuine Webasto parts. See the Webasto air and water heaters accessories catalogue for this purpose.

NEVER attempt to install or repair Webasto heating or cooling systems if you have not successfully completed the company training and thereby acquired the required technical skills, or if you do not have access to the required technical documentation, tools and equipment needed to carry out correct installation and repairs.

ALWAYS follow all Webasto installation and repair instructions and observe all warnings.

The initial startup is to be executed with the Webasto Thermo Test Diagnosis.

Webasto does not accept any liability for defects and damage that are attributable to installation by untrained staff.

Table of Contents

Validity	2	Preparing Heater	15
Heater / Installation Kit	3	Installing Heater	15
Foreword	3	Fuel up to MY 2010	16
General Instructions	3	Fuel from MY 2011, Euro 5	18
Special Tools	3	Coolant Circuit	20
Explanatory Notes on Document	4	Combustion Air	26
Preliminary Work	5	Final Work	27
Heater Installation Location	5	Fuel Standpipe Template	28
Dismantling Instructions from MY 2014	6	Operating Instructions for End Customer	29
Preparing Electrical System	8		
Electrical System	10		
Fan Controller for Manual Air-Conditioning	11		
Fan Controller for Automatic Air-Conditioning	12		

Validity

Manufacturer	Model	Туре	EG-BE No. / ABE
Fiat	Ducato	Multijet	e3 * 2007 / 46 * 0044 *
Fiat	Ducato	250	L 778
Fiat	Ducato	250L	L 779

Engine model	Output in kW	Displacement in cm ³
Diesel	88	2287
Diesel	96	2287
Diesel	102	2287
Diesel	109	2287
Diesel	110	2999
Diesel	116	2999
Diesel	130	2999

Vehicle and engine types, equipment variants and national specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

The installation location of a digital timer should be coordinated with the end customer before installation.

9015695F_EN **2**

Heater / Installation Kit

Quantity	Description	Order No.:					
1	Basic delivery scope of Thermo Top C Motorcaravan	9015824A					
from MY 200	from MY 2006						
1	Installation kit for Fiat Ducato 250 Diesel Trade Motorcaravan 9015693F MY 2006 Multijet 130 and 140						
1	Installation kit for Fiat Ducato 250 Diesel Trade Motorcaravan MY 2006 Multijet 120.150 and 160	9016330C					
from MY 2011							
1	Installation kit for <i>Thermo Top C</i> Motorcaravan Diesel 12V RV Fiat Ducato Euro 5 MY 2011	9026600B					

must also be ordered for automatic air-conditioning:

Quantity	Description	Order No.:
1	Automatic air-conditioning kit for Fiat Ducato 250	9017269C

Foreword

This installation documentation applies to Fiat Ducato 250 / Multijet Diesel vehicles - for validity, see page 2 - from model year 2006 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this 'installation documentation'.

However, the stipulations in this 'installation documentation', the 'operating instructions' and 'installation instructions' for the *Thermo Top C* must always be observed.

The corresponding rules of technology and any information from the vehicle manufacturer should be observed during the installation work.

General Instructions

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wire ends and tie back. Connectors on electronic components have to audibly click into place during installation.

Sharp edges should be fitted with rub protection. Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329).

When installing a programmable control module (e.g. a PWM Gateway), the corresponding settings must be checked or adjusted before the installation.

Special Tools

- Torque wrench for 2.0 10 Nm
- Hose clamping pliers

9015695F_EN 3

Explanatory Notes on Document

You will find an identification mark on the outside top right corner of the page in question to provide you with a quick overview of the individual working steps.

Mechanical System



Electrical System



Coolant Circuit



Fuel



Exhaust Gas



Combustion Air



Software



Special features are highlighted using the following symbols:



Specific risk of injury or fatal accidents.



Specific risk of damage to components.



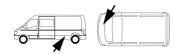
Specific risk of fire and explosion.



Reference to general installation instructions of Webasto components or to the manufacturer's vehicle-specific documents.



Reference to a special technical feature.



The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.

All dimensions are in mm.

Tightening torque of hose clamps = 2.0 + 0.5 Nm.

Tightening torque of Ejot screws, Ejot studs = 10 Nm.

Preliminary Work

WARNING!

- Open the fuel tank cap.
- · Ventilate the fuel tank.
- · Close the fuel tank cap again.
- · Depressurise the cooling system.
- Disconnect the battery.
- Remove the air filter with the temperature sensor.
- Remove the underride protection on the right and on the left, if present.
- If the wing trim is present, remove the wheel well trim on the left and on the right, otherwise detach only on the front left side (see the dismantling instructions).
- Detach the upper wing trim on the left and right, if present (see the dismantling instructions).
- Remove the left and right-hand headlight (see the dismantling instructions).
- Remove the front grille and bumper trim (see the dismantling instructions).
- Open the fuse box at the front left in the engine compartment.
- Remove the lower footwell trim on the front passenger's side (only with automatic air-conditioning).

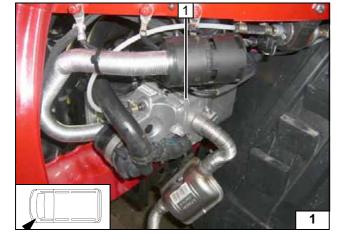
The following work should only be performed during the corresponding installation sequence:

- Open the tank-fitting service lid.
- Remove the fuel tank sending unit in accordance with the manufacturer's instructions.

Heater

- Remove years that do not apply from the type and duplicate label.
- Attach the duplicate label (type label) visibly in the appropriate place in the engine compartment.

Please remove page 29 'Operating Instructions for End Customer' and add to the operating instructions.



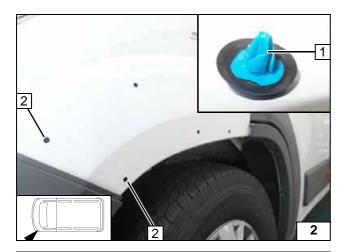
Heater Installation Location

1 Heater

Installation location





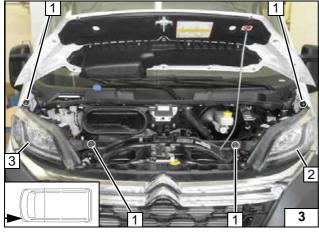


Dismantling Instructions from MY 2014

structions from MY

Only needed if there is wing trim. Remove retaining clip 1 [2x] at position 2 and take care not to damage the locking tab!

Detaching upper wing trim on the left and right

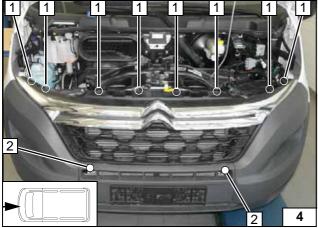


Further dismantling instructions are demonstrated on a Citroen Jumper but also apply for a Fiat Ducato!



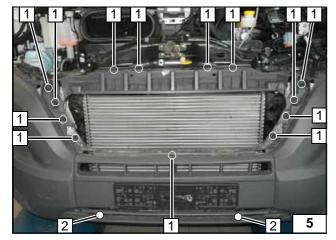
- 1 Remove bolts [4x]
- 2 Left headlight
- 3 Right headlight

Removing headlights on the right and on the left



- 1 Remove bolts [8x]
- 2 Remove bolts (hidden) [2x]

Removing radiator grille



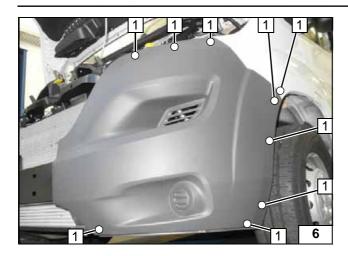
Status: 09.11.2015

Ident. No.: 9015695F_EN

- 1 Remove bolts [13x]
- 2 Remove bolts (hidden) [2x]

Removing middle section of front bumper trim

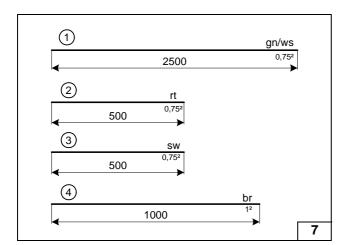




1 Remove bolts (hidden) [9x]

Removing left section of front bumper trim





Preparing Electrical System

Only with automatic air-conditioning

Wire sections retain their numbering throughout the entire document.

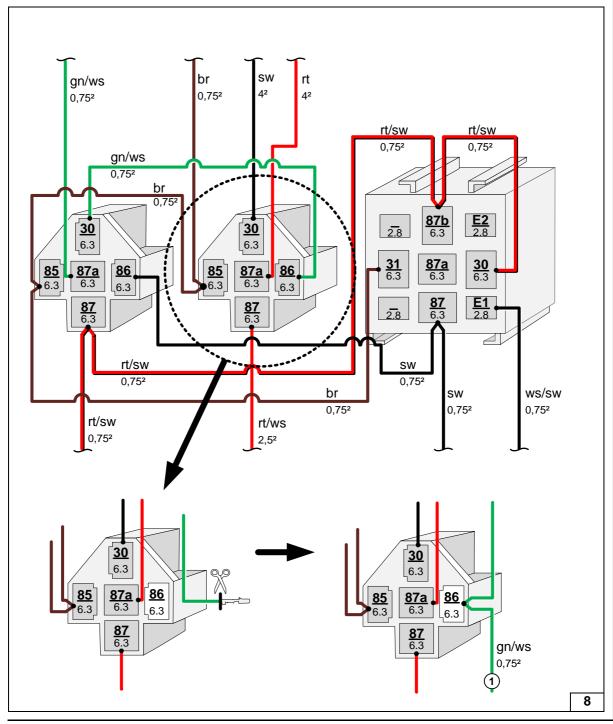
Pull wire 1 into provided protective sleeving.



Assigning / preparing wires

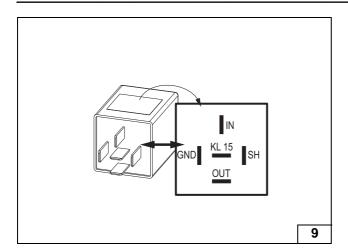


Connecting green/white (gn/ws) wire (1) to K3 relay socket of heater wiring harness



Status: 09.11.2015





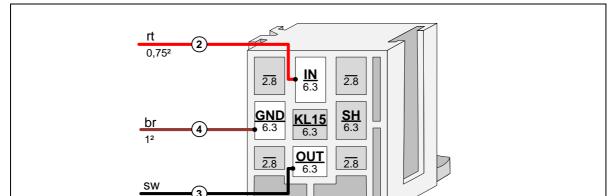
Check the PWM Gateway settings when starting up the heater and adjust if necessary.

Settings:

Duty cycle: 35%
Frequency: 1200Hz
Voltage: 4.2V
Function: High side



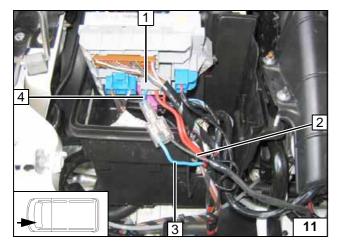
View of PWM-GW



Status: 09.11.2015



Connecting wires to PWM GW socket



All vehicles

If possible, switch power supply of heater to existing second battery.

Connection on grey (gr) 3-pin connector **1**, Pin C from central electrical box in engine compartment.

Produce connections as shown in wiring diagram. Insulate red (rt) wire from K3/87a and tie back.

- 2 Black (sw) wire from K3/30
- 3 Wire (blue [bl] or red [rt] or grey/white [gr/ws]) of fan motor
- 4 Wire (blue [bl] or red [rt] or grey/white [gr/ws]) of 3-pin connector Pin C, central electrical box (fan relay)



10

Connecting central electrical box



Electrical System

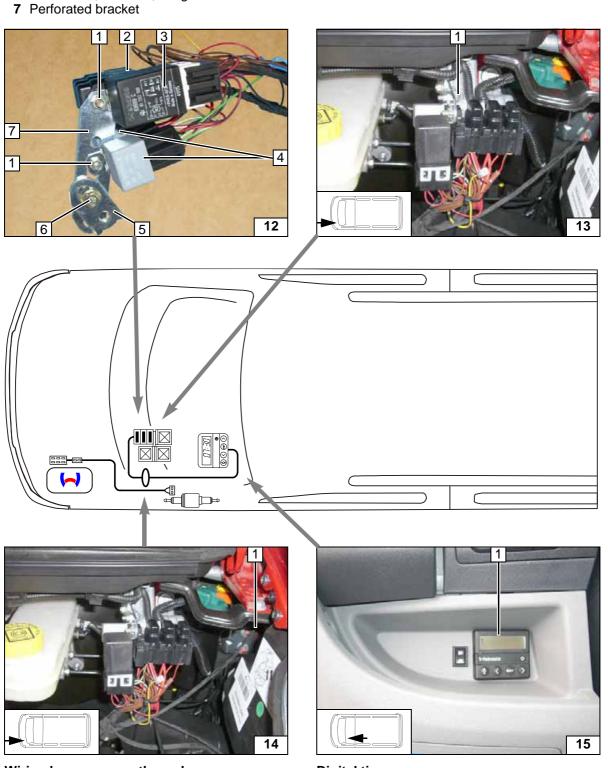
Fuse holder, K3/K4/K5 relay

- 1 M5x16 bolt, washers, nut [2x]
- 2 Retaining plate of fuse holder
- 3 K5 relay
- 4 K3 relay, K4 relay
- **5** Angle bracket
- 6 M6x16 bolt, washers, flanged nut

Installation of fuse holder

1 M6x16 bolt, washers, premounted angle bracket, flanged nut





Wiring harness routing diagram

1 Protective rubber plug

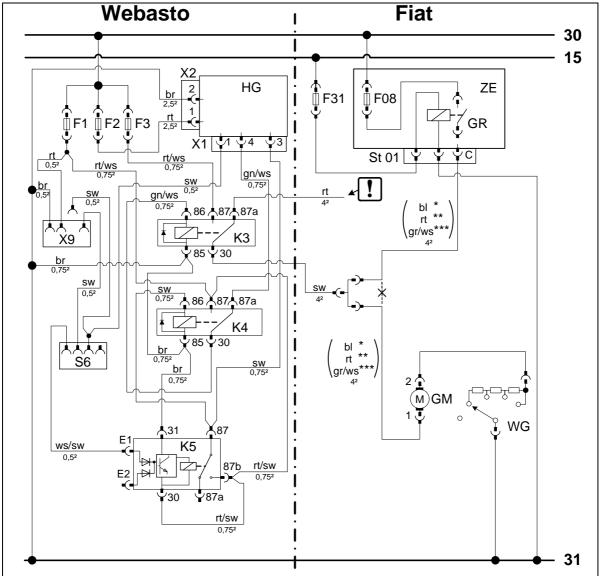
Digital timer

Status: 09.11.2015

1 Digital timer, changeover switch



Fan Controller for Manual Air-Conditioning



Webasto components		Comp	onents Fiat Ducato 250	Colours and symbols	
HG	TT-C 300 heater	F31	7.5A fuse	rt	red
X1	6-pin heater connector	ZE	Central electrical box	ws	white
X2	2-pin heater connector	GR	Fan relay	sw	black
F1	Fuses 1A	F08	40A fuse	br	brown
F2	Fuse 20	ST01	3-pin connector, grey	gn	green
F3	25A fuse	GM	Fan motor	bl	blue
X9	Connector of heater controls	WG	Resistor group	gr	grey
K3	Fan relay			*	up to MY 2010
K4	Additional relay			**	MY 2011
S6	Changeover switch			***	from MY 2012
K5	Electronic relay				Insulate wire ends and tie back
			Wiring colours may vary.		

Status: 09.11.2015

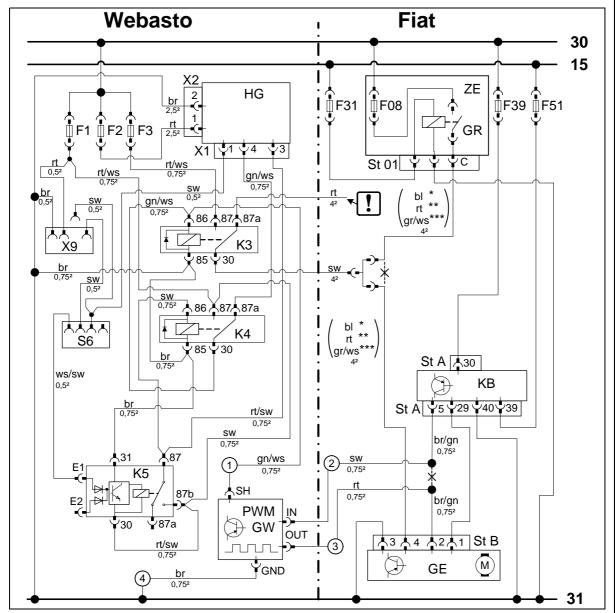
i

Wiring diagram

Legend



Fan Controller for Automatic Air-Conditioning

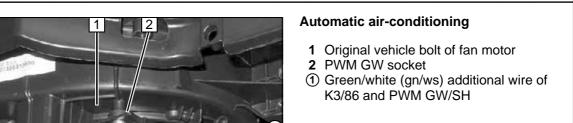


Webasto components Vehicle components		components	Colours and symbols		
HG	TT-C 300 heater	F31	7.5A fuse	rt	red
X1	6-pin heater connector	ZE	Central electrical box	WS	white
X2	2-pin heater connector	GR	Fan relay	sw	black
F1	Fuses 1A	F08	40A fuse	br	brown
F2	Fuse 20	St 01	3-pin, grey connector of ZE	gn	green
F3	25A fuse	F39	10A fuse	bl	blue
X9	Connector of heater controls	F51	7.5A fuse	gr	grey
K3	Fan relay	KB	A/C control panel		
S6	Changeover switch	St A	Connector of KB		
K4	Additional relay	GE	Fan unit	*	up to MY 2010
K5	Electronic relay	St B	6-pin connector of GE	**	MY 2011
PWM	Pulse width modulator	Settings of PWM GW:		***	from MY 2012
GW		Duty cycle: 35%			Insulate wire end and tie
		Frequency: 1200Hz		٤	back
		Voltage	e: 4.2V	Χ	Cutting point
		Functio	n: High side	Wiring	colours may vary.

Wiring diagram

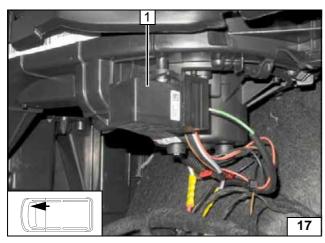
Legend





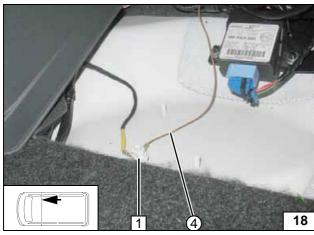
16

Installing PWM GW socket



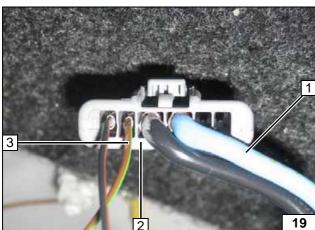
1 PWM GW

Inserting PWM GW



- 1 Original vehicle earth point
- 4 Brown (br) wire of PWM GW/GND

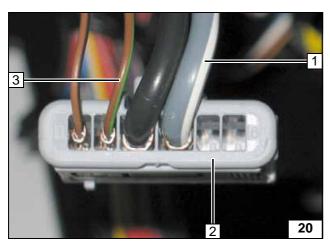
Connecting earth wire



- 1 Blue (bl) wire of 6-pin GE connector, pin 42 6-pin connector of fan controller
- 3 Brown/green (br/gn) wire of GE connector, pin 2

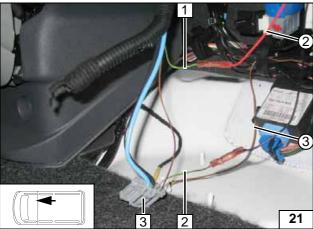
View of fan unit connector up to MY 2011





- 1 Grey/white (gr/ws) wire of 6-pin GE connector, pin 4
- **2** 6-pin connector of fan controller
- **3** Brown/green (br/gn) wire of GE connector, pin 2

View of fan unit connector from MY 2012



Connection to 6-pin connector **3** from fan controller, pin 2. Produce connections as shown in wiring diagram.

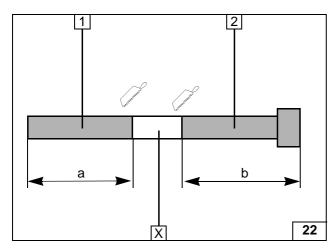


- 2 Brown/green (br/gn) wire of 6-pin connector, Pin 2
- 2 Red (rt) wire of PWM GW/IN
- 3 Black (sw) wire of PWM GW/OUT



Connecting fan controller





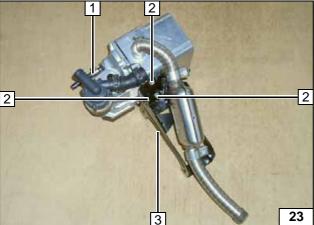
Preparing Heater

Discard section X.

- 1 Exhaust pipe a = 140
- **2** Exhaust end section b = 160

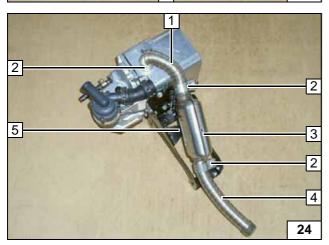


Preparing exhaust pipe



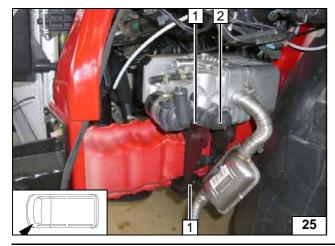
- 1 Hose section, 10 mm dia. hose clamp
- 2 Ejot screw [3x]
- 3 Bracket

Mounting bracket on heater



- 1 Exhaust pipe
- 2 Hose clamp [3x]
- 3 Exhaust silencer
- 4 Exhaust-pipe end section
- 5 Flanged nut

Installing exhaust pipe



Installing Heater

- 1 Washer, spring lockwasher, nut [2x each], hidden
- 2 M8x20 bolt, washer, spring lockwasher, hidden

Installing bracket with heater



Fuel up to MY 2010

CAUTION!

Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

Catch any fuel running off in an appropriate container.

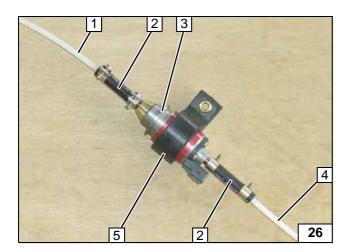
Route fuel line and metering pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties.

Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

!

WARNING

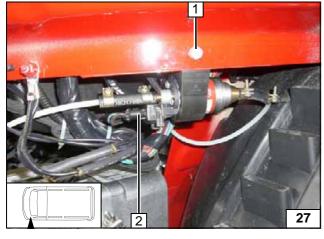
The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.



All vehicles

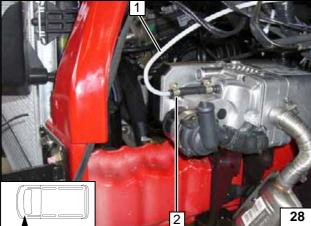
- 1 800mm long fuel line
- 2 Hose section [2x], 10mm dia. hose clamp [4x]
- 3 Metering pump
- 4 300 mm long fuel line
- **5** Metering pump mount

Premounting metering pump



- 1 7 mm dia. hole, M6x20 bolt, washer, flanged nut
- 2 Metering pump wiring harness

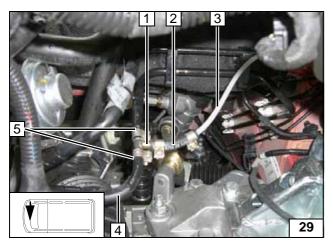
Installing metering pump



- 1 Fuel line
- 2 10 mm dia. hose clamp

Connecting heater

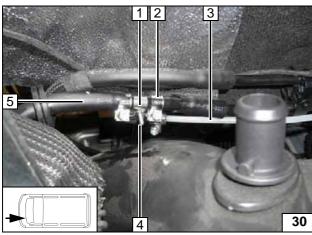




Only for 2.3 D

- 1 8x5x8 fuel standpipe
- 2 Hose section, 10 mm dia. hose clamp [2x], hose section
- 3 Fuel line
- 4 Original vehicle fuel return line
- 5 10 mm dia. hose clamp

Fuel extraction



Only for 3.0 D

- 1 8x5x8 fuel standpipe
- 2 10 mm dia. hose clamp [2x]
- 3 Fuel line to metering pump
- 4 90° hose section, 10mm dia. hose clamp [2x]
- 5 Original vehicle fuel return line

Fuel extraction



Fuel from MY 2011, Euro 5

CAUTION!

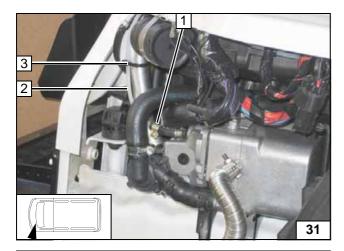
Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

Catch any fuel running off in an appropriate container.

Route fuel line and metering pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties.

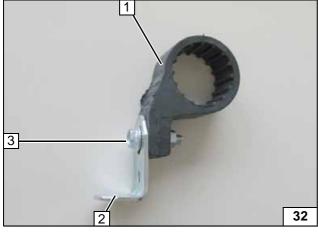
Provide rub protection for fuel line and wiring harness in areas where there are sharp edges.

The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.



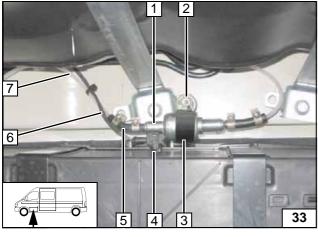
- 1 10 mm dia. hose clamp
- 2 Fuel line
- 3 Cable tie

Connecting heater



- 1 Metering pump mount
- 2 Angle bracket
- 3 M6x20 bolt, washer, flanged nut

Preparing metering pump mounting



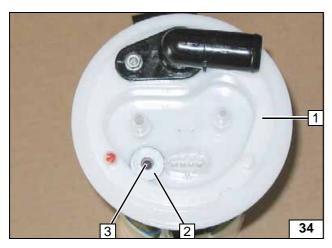
Installation location between vehicle fuel tank and battery box.

- 1 Metering pump
- 2 M6x20 bolt, large diameter washer, flanged nut on existing hole
- 3 Premounted metering pump bracket
- 4 Single wire seals, tab connector, connector housing
- 5 Hose section, 10 mm dia. hose clamps [2x]
- 6 Metering pump wiring harness
- 7 Fuel line of heater



Installing metering pump





Remove fuel tank sending unit 2 in accordance with manufacturer's instructions.

- 1 Position large diameter washer with outer dia. $d_a = 21.6$ mm.
- 3 Copy hole pattern, 6mm dia. hole



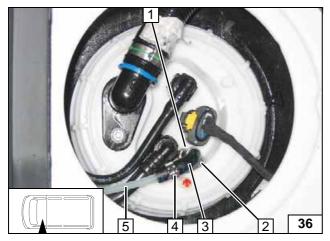
Fuel extraction



Shape fuel standpipe 1 according to template and cut to length.



Installing fuel standpipe

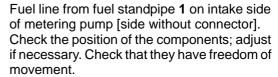


Install fuel tank sending unit according to manufacturer's instructions.



- 1 Fuel standpipe
- 2 9 mm dia. Caillau clamp
- 3 90°, 3.5x4.5mm dia. moulded hose
- 4 10 mm dia. Caillau clamp
- 5 Fuel line



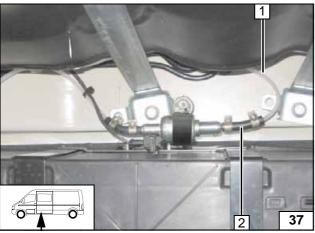




2 Hose section, 10 mm dia. hose clamp [2x]



Connecting metering pump



Status: 09.11.2015

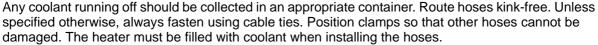
Ident. No.: 9015695F_EN

© Webasto Thermo & Comfort SE 19



Coolant Circuit

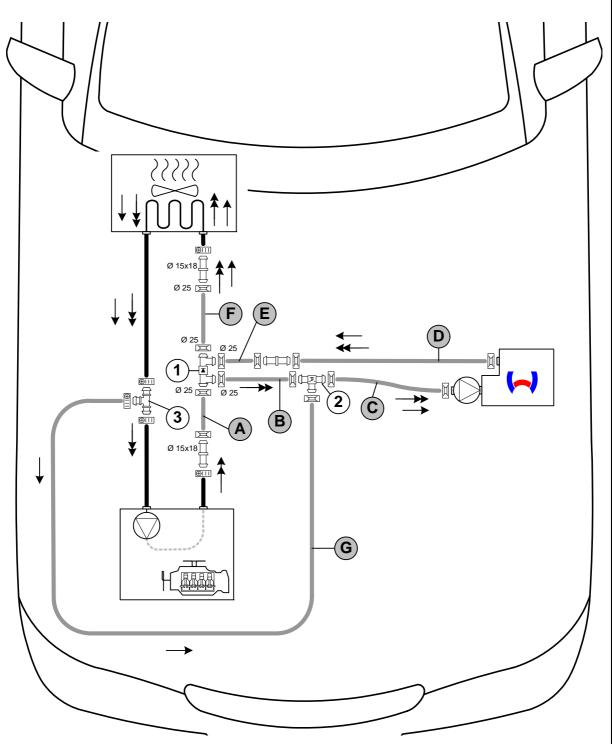
WARNING!



The connection should be modelled on an 'inline' circuit and based on the following diagram:



Hose routing diagram



All spring clips without a specific designation $\boxed{}$ = 27mm dia. All hose clamps $\boxed{}$ = 20-27 mm dia. All connecting pipes without a specific designation $\boxed{}$ = 20x20mm dia.

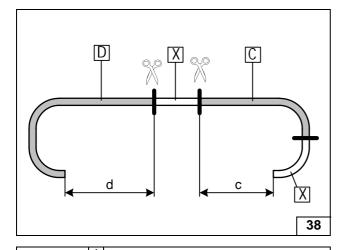
1 = check valve and 2 = thermostat for passenger compartment coolant circuit.

3 = T-piece for engine coolant circuit.









Discard section X.

c = 440

d = 400

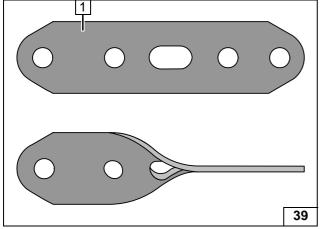


Cutting hoses to length

Twist perforated bracket 1 in longitudinal direction by 90°.



Preparing perforated . bracket



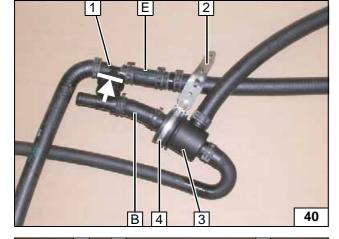
Watch direction of flow of check valve 1.

 $\mathbf{B} = 20/18 \text{ mm dia. moulded hose}$

 $\mathbf{E} = 20/18 \text{ mm dia. moulded hose}$

- 2 Perforated bracket
- 3 Thermostat
- 4 Rubber-coated p-clamp, M6x20 bolt, washer, flanged nut

Installation of hose group

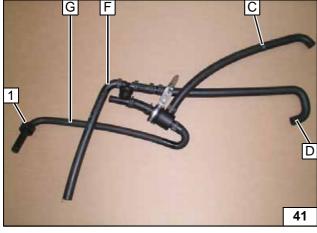


 $\mathbf{F} = 90^{\circ}$ moulded hose, 350 long (98455B)

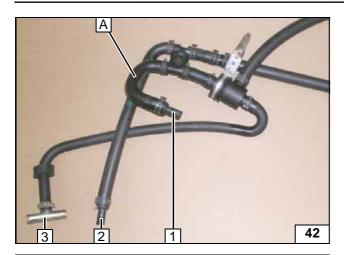
G = Moulded hose

1 Black rubber isolator

Installation of hose group





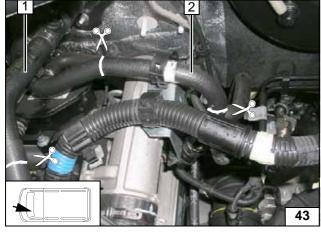


120 Multijet

A = Moulded hose (98454A)

- 1 18/15 connecting pipe, 25mm dia. spring clip (to engine outlet)
- 2 18/15 connecting pipe, 25mm dia. spring clip (to heat exchanger inlet)
- 3 18x15x18 T-piece, 27 mm dia. hose clamp (in return line)





- 1 Original vehicle fuel return line
- 2 Original vehicle fuel supply line

Cutting points



1 Original vehicle stud bolt and flanged nut

Routing in engine compart-ment

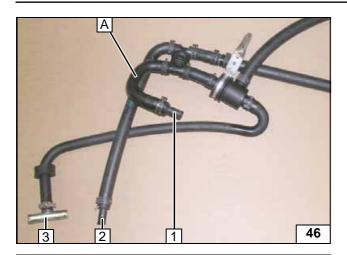


Mount T-piece in original vehicle return hose and secure with hose clamps. Fix hoses with spacer bracket and cable tie.



Connecting heat exchanger



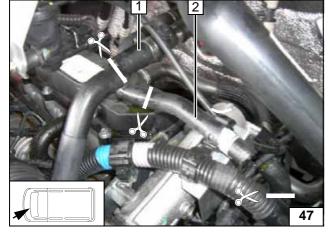


130 and 140 Multijet

A = Moulded hose (98454A)

- 1 18/15 connecting pipe, 25mm dia. spring clip (to engine outlet)
- 2 18/15 connecting pipe, 25mm dia. spring clip (to heat exchanger inlet)
- 3 22x15x22 T-piece, 27 mm dia. hose clamp (in return line)

Completing hose group



- 1 Original vehicle fuel return line
- 2 Original vehicle fuel supply line

Cutting points



1 Original vehicle stud bolt and flanged nut

Routing in engine compart-ment

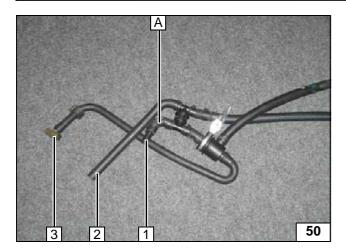


Mount T-piece in original vehicle return hose and secure with hose clamps. Fix hoses with spacer bracket and cable tie.



Connecting heat exchanger



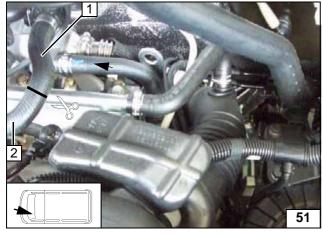


150 and 160 Multijet

A = Cut moulded hose (98454A), 90° elbow to size

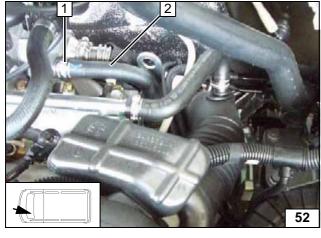
- 1 18/18 connecting pipe, 25mm dia. spring clip (to engine outlet)
- 2 Connection to heat exchanger inlet
- 3 18x15x18 T-piece, 27 mm dia. hose clamp (in return line)

Completing hose group



- Original vehicle hose of heat exchanger outlet
- 2 Original vehicle hose of engine inlet

Cutting point



- 1 Remove original vehicle clamp and remount hose after twisting it by 180°
- 2 Original vehicle hose of engine outlet/heat exchanger inlet

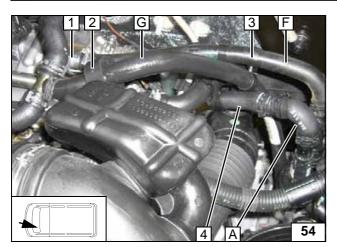
Cutting point



1 Original vehicle stud bolt and flanged nut

Routing in engine compart-ment



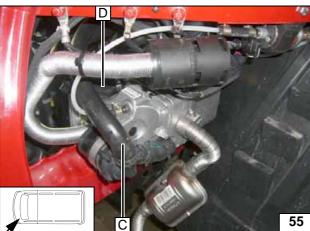


Mount T-piece in original vehicle return hose and secure with hose clamps.

- Connection of heat exchanger inlet
 Position black rubber isolator
 Position spacer bracket
 Original vehicle hose of engine outlet



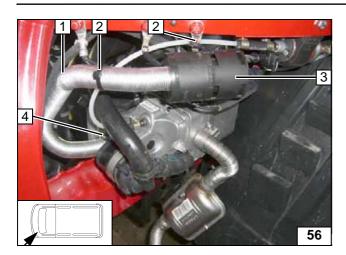
Connecting heat exchanger inlet/ outlet and engine outlet



All vehicles

Connecting heater





Combustion Air

- 1 Combustion air pipe2 Cable tie [2x]
- 3 Silencer
- 4 27 mm dia. hose clamp



Installing combustion air pipe



Final Work

WARNING!

Reassemble the components in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Insulate and tie back all loose lines.

Only use manufacturer-approved coolant. Spray the heater components with anti-corrosion wax (Tectyl 100K, Order No. 111329).

- Connect the battery.
- Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.
- Adjust digital timer, teach Telestart transmitter.
- Make settings on A/C control panel according to the 'Operating Instructions for End Customer'.
- Place the 'Switch off parking heater before refuelling' caution label near the filler neck.
- For initial startup and function check, please see installation instructions.

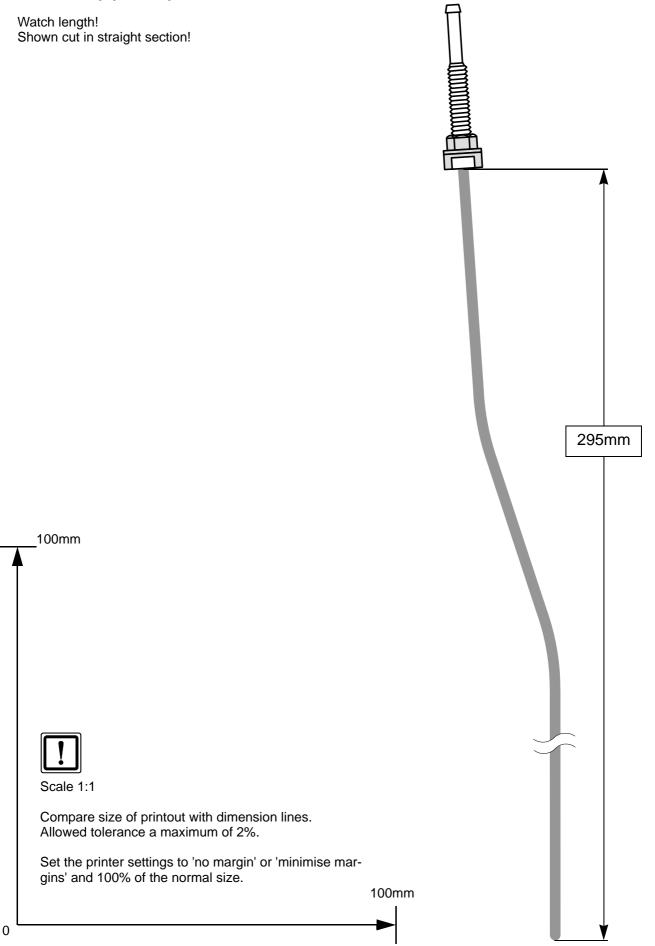




Webasto Thermo & Comfort SE Postfach 1410 82199 Gilching Germany Internet: www.webasto.com Technical Extranet: http://dealers.webasto.com



Fuel Standpipe Template





Operating Instructions for End Customer

(4)

Please remove page and add to the vehicle operating instructions.

Note:

We recommend matching the heating time to the driving time.

Heating time = driving time

Example:

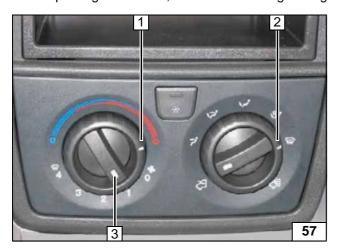
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

Passenger compartment monitoring, if installed, must be deactivated in addition to the vehicle settings for the heating operation.

For instructions on deactivation, please refer to the operating instructions of the vehicle.



Before parking the vehicle, make the following settings:



- 1 Set temperature to 'max.'
- 2 Air outlet to windscreen
- 3 Set fan to level '1', or possibly '2'

Manual A/C



The fan speed need not be preset!

- 1 Air outlet to windscreen
- 2 Set temperature to 'HI'



Automatic air-conditioning