Water Heater



Thermo Top E Parking Heater

Thermo Top C Parking Heater

Installation documentation

Kia Magentis

Petrol and Diesel from Model Year 2006 For left-hand drive vehicles only Manual transmission



WARNING!

Hazard warning:

Incorrect installation or repair of Webasto heating systems may cause a fire or result in the emission of carbon monoxide, which can be fatal. Serious or fatal injuries can be caused as a result.

e1

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00 0002



Specialist company training, technical documentation, specialised tools and equipment are required to install and repair Webasto heating and cooling systems.

Only original Webasto parts must be used. For this, also see the catalog of air and water heater accessories from Webasto.

NEVER attempt to install or repair Webasto heating or cooling systems if you have not successfully completed the company training and thereby acquired the required technical skills, or if you do not have access to the required technical documentation, tools and equipment needed to carry out correct installation and repairs.

ALWAYS follow all Webasto installation and repair instructions and observe all warnings.

The initial startup is to be executed with the Webasto Thermo Test Diagnosis.

Webasto does not accept any liability for defects and damage that are attributable to installation by untrained staff.

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Validity

Manufacturer	Model	Туре	EG-BE No. / ABE
Kia	Magentis	GE	e4 * 2001 / 116 * 0100 *

Engine type	Engine model	Output in kW	Displacement in cm ³
G4KA	Petrol	106	1998
D4EA	Diesel	103	1991

Vehicle and engine types, equipment variants and national specifications not listed in this installation documentation have not been tested. However, installation according to this installation documentation may be possible.

The installation location of a digital timer and summer/winter switch should be confirmed with the end customer before installation.

Heater/Installation Kit

Quantity	Description	Order No.:
1	Retail accessories of Thermo Top E / C	See price list
1	Installation kit for Kia Magentis Petrol and Diesel	9016060A
1	Heater control	See Price list

Heater recommended for the respective vehicle class:

Vehicle	Heater
Compact car	Thermo Top E
Mid-size car, station wagon	Thermo Top C

The selection of the heater is based on the passenger compartment size of the vehicle and the level of comfort required by the customer

Foreword

This installation documentation applies to vehicles Manufacturer Model Petrol and Diesel - for validity, see page 2 - from model year 2006 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to this installation documentation.

However, the stipulations in the "installation documentation", the "operating instructions" and "installation instructions" for the *Thermo Top E / C* must always be observed.

The corresponding rules of technology and any information from the vehicle manufacturer should be observed during the installation work.

General Instructions

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties. Insulate loose wires and tie back.

Sharp edges should be fitted with rub protection (split-open plastic hose).

Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329).

Special Tools

- Torque wrench for 2.0 10 Nm
- Hose clamping pliers
- Metric thread-setter kit

Explanatory notes on document

To provide you with a quick overview of the individual working steps, you will find an identification mark on the outside top right corner of the page in question.

Mechanical system

Electrical system

Coolant circuit

Fuel

Exhaust gas

Combustion air









Special features are highlighted using the following symbols:









Specific risk of injury or fatal accidents.

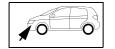
Specific risk of damage to components.

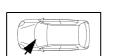
Specific risk of fire or explosion.

Reference to general installation instructions of Webasto components or to the manufacturer's vehicle-specific documents.



Reference to a special technical feature.





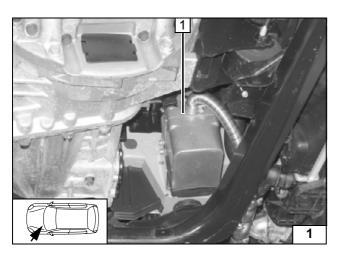
The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.

Preliminary Work

WARNING!

- Open the fuel tank cap and vent the fuel tank.
- Close the fuel tank cap again.
- Disconnect the battery "earth" or "ground" connection.
- Remove engine cover
- Depressurise the cooling system.
- Completely remove the battery.
- Remove the battery carrier.
- Remove the air filter together with the intake hose.
- Remove left wheel well trim
- Remove lower engine cover
- Remove lower cover of fuel line
- Open the right-hand tank-fitting service lid.
- Remove the fuel-tank sending unit in accordance with the manufacturer's instructions.
- Remove radio
- Remove A/C control panel
- Remove lower cover of instrument panel on the driver's side
- Detach central electrical box in the footwell on the driver's side
- Remove years that do not apply from the duplicate label.
- Attach the duplicate label (type label) in the appropriate place.

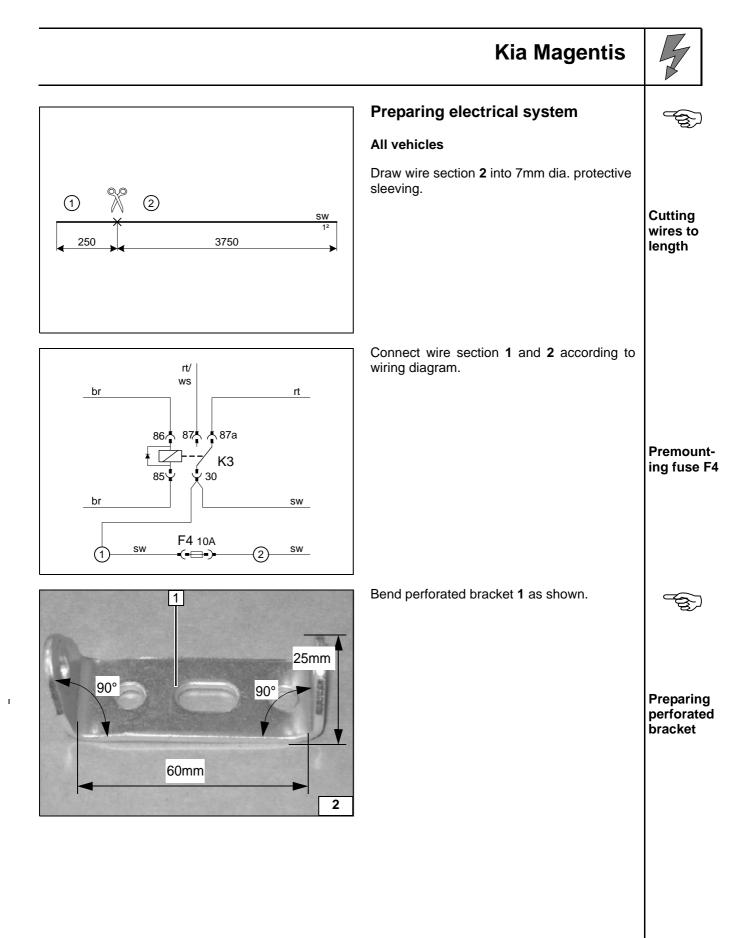
Please remove page 32 of the "Operating instructions for the end customer" and add it to the operating instructions of the vehicle.



Heater installation location

1 Heater

Installation location





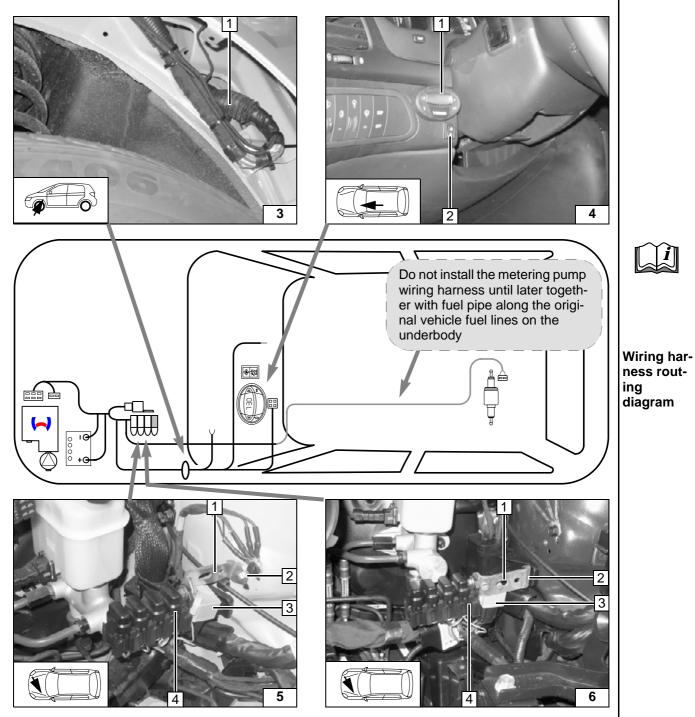
Electrical system

Wiring harness pass through

1 Protective rubber plug

Heater controls

- 1 Digital timer
- 2 Summer/winter switch, drilled hole 12 mm dia.



Petrol only

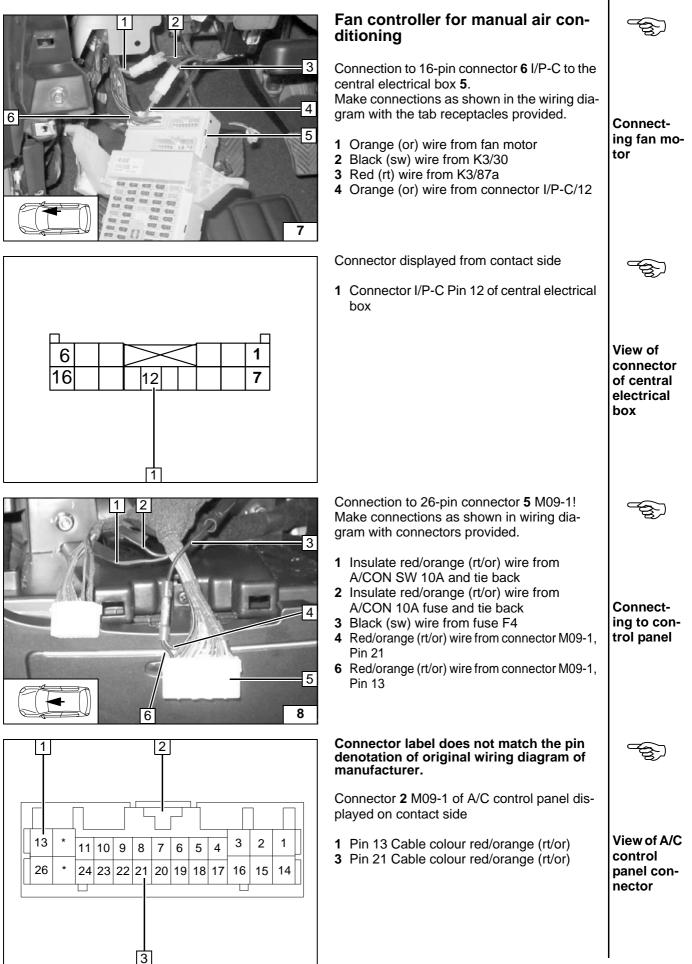
Fuse holder, K3 relay

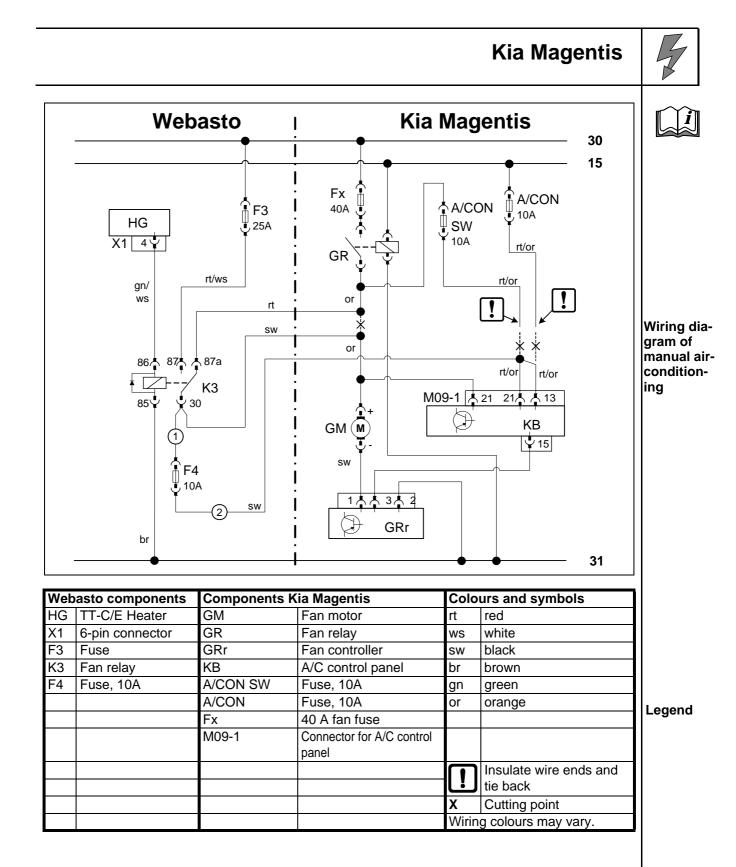
- 1 Perforated bracket
- 2 Threaded insert, M6x20 bolt, spring lockwasher
- 3 K3 relay
- 4 Fuse holder, M5x16 bolt, washer, M5 flanged nut

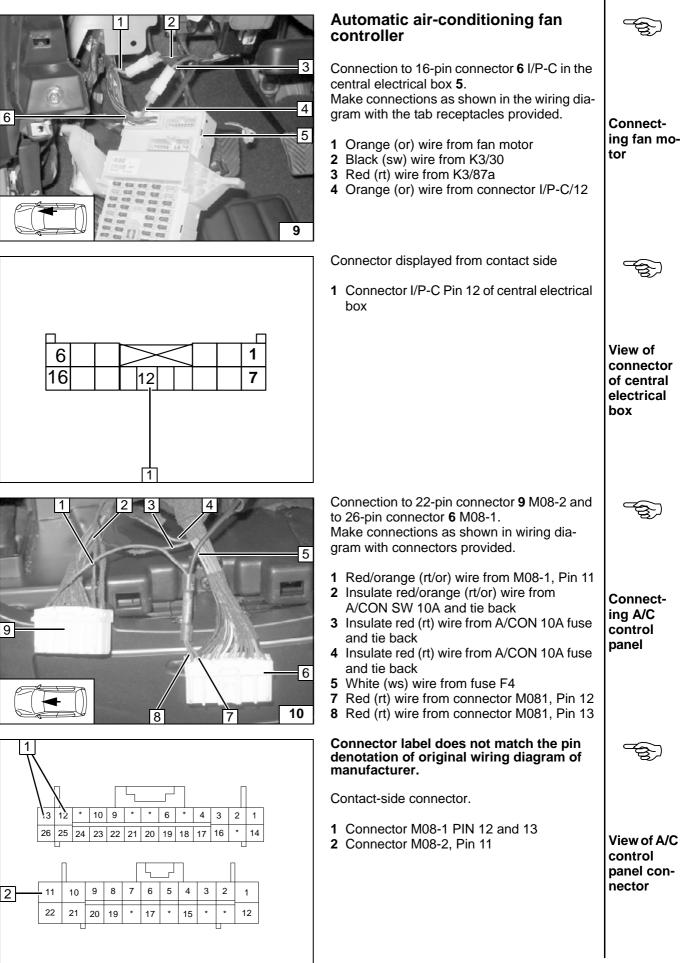
Diesel only

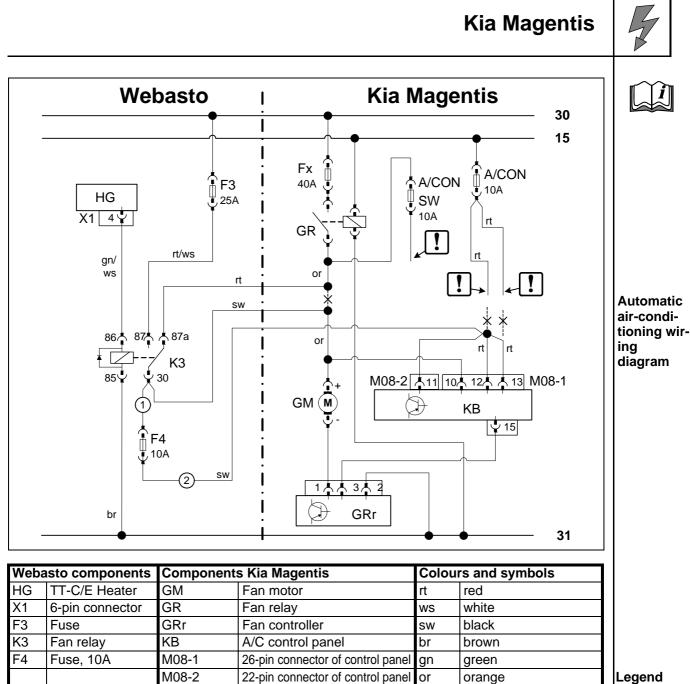
Fuse holder, K3 relay

- 1 Perforated bracket
- 2 Original vehicle stud bolt, original vehicle nut
- 3 K3 relay
- 4 Fuse holder, M5x16 bolt, washer, M5 flanged nut









Fx

A/CON SW

A/CON

Fan fuse

Fuse, 10A

Fuse, 10A

or

X

orange

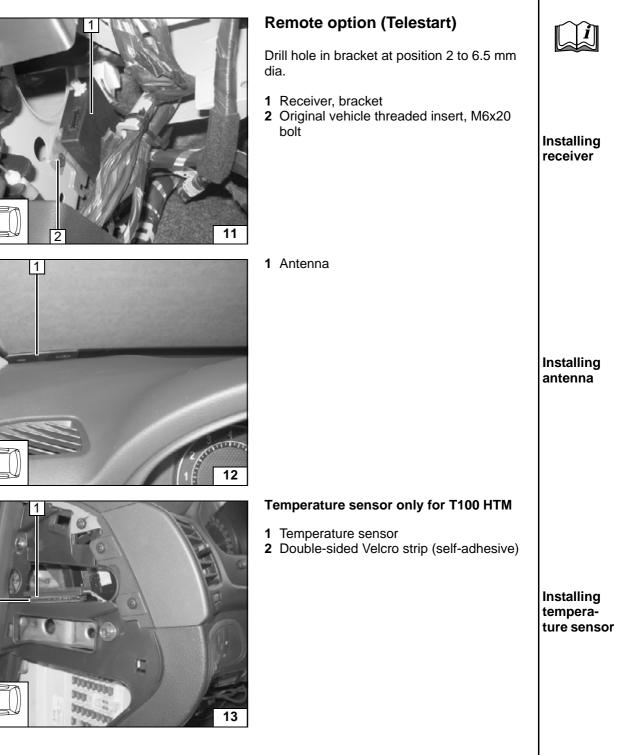
tie back Cutting point

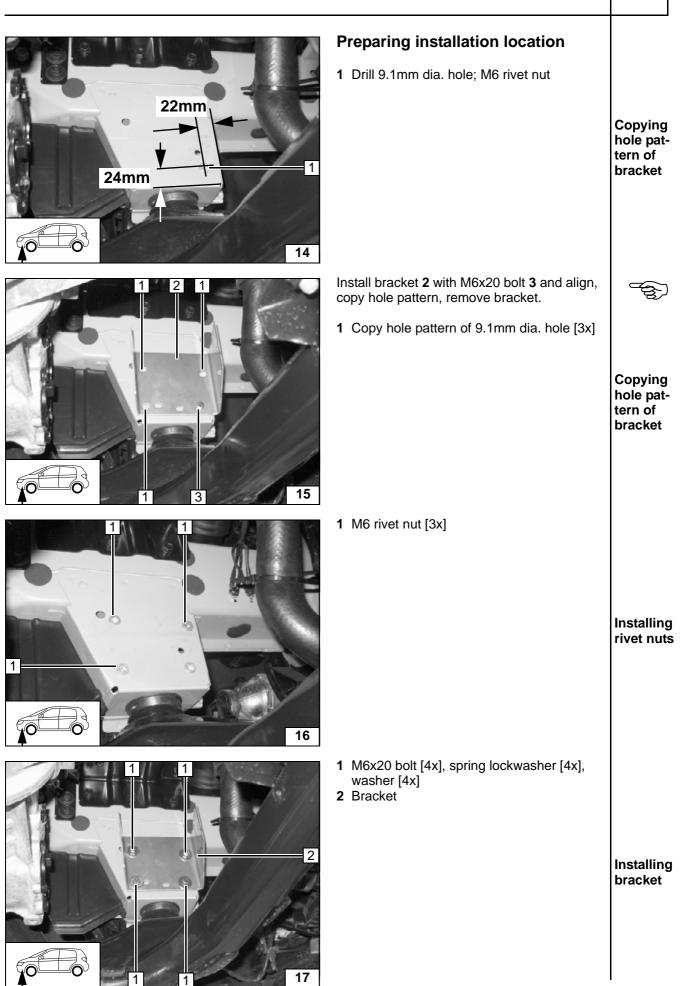
Wiring colours may vary.

Insulate wire ends and

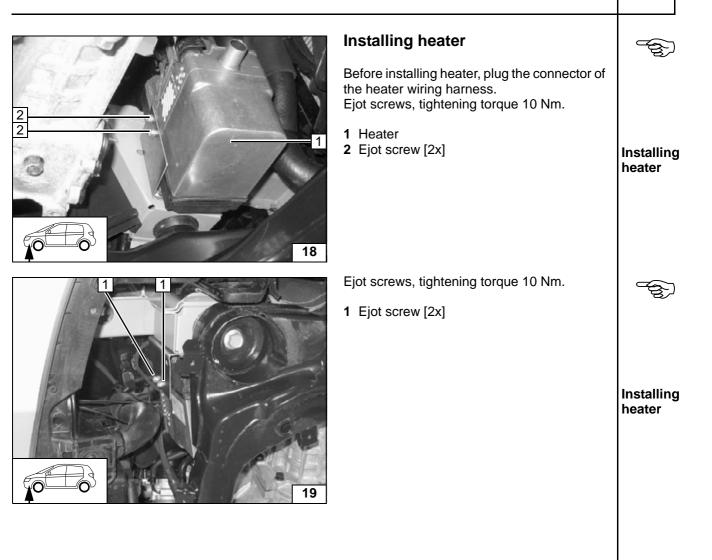
Legend







 $\int \Box 0$



Fuel

CAUTION!

Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

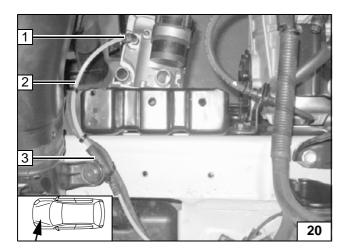
Catch any fuel running off in a suitable container.

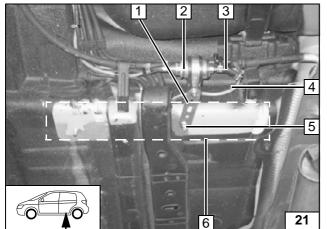
Install fuel line and metering pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties.

Mount the fuel line and wiring harness with rub protection on sharp edges.

WARNING!

The fuel line and wiring harness are routed to the metering pump as shown in the wiring harness routing diagram.





Ensure proper installation position of metering pump, see "Installation Instructions". Fuel line from heater on pressure side of metering pump [side with connector]. Trim **6** will be reinstalled later.

1 Hose section, 10mm dia. hose clamp [2x]

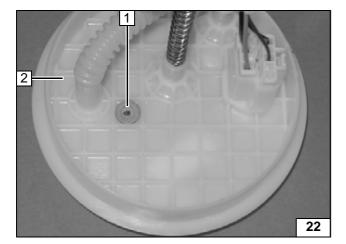
2 7x11 hose section as edge protection, ca-

1 Perforated bracket

2 Mecanyl fuel line

ble tie

- 2 Metering pump, rubber-coated pipe clamp, silent block, flanged nut [2x]
- 3 Hose section, 10 mm dia. hose clamp [2x]
- 4 Mecanyl fuel line
- 5 Original vehicle stud bolt, flanged nut



Petrol

Remove fuel-tank sending unit **2** in accordance with manufacturer's instructions. Insert 6mm dia. washer **1** as shown, copy hole pattern for 6mm dia. hole. Drill at absolute centre. Installation location of metering pump

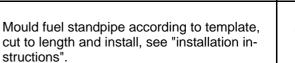


Removing fuel

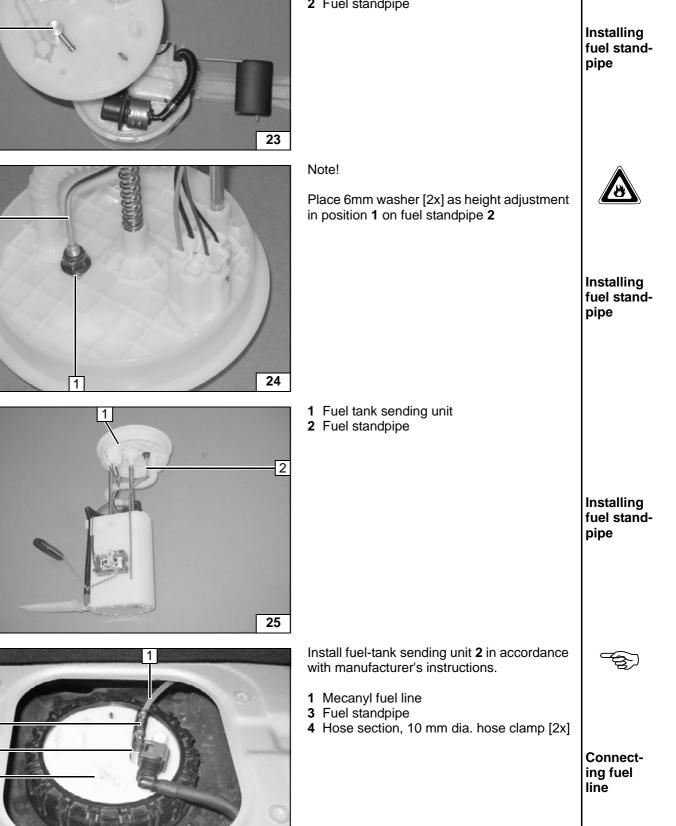


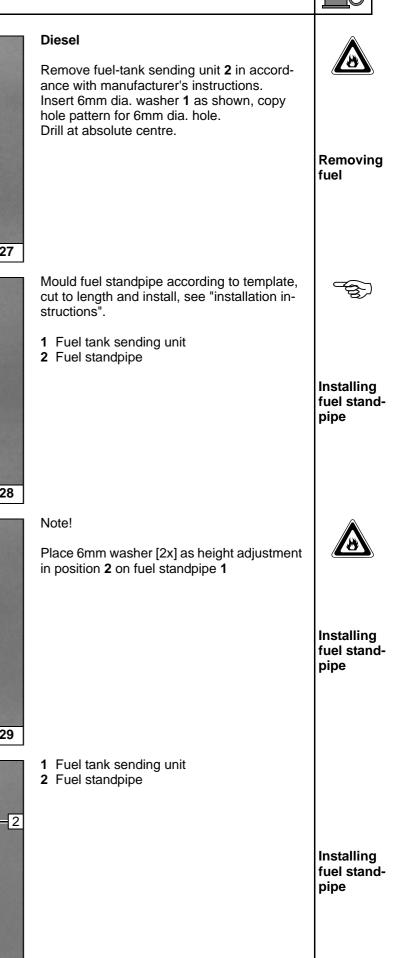


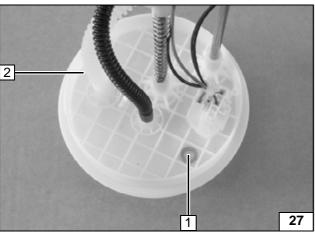
Connection to heater

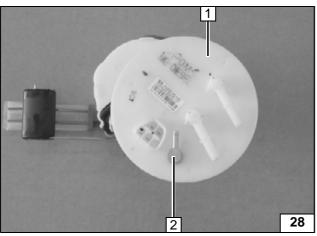


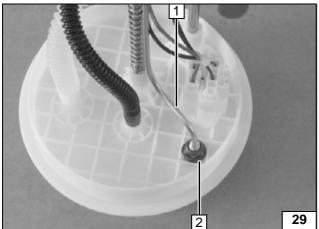
- 1 Fuel tank sending unit
- 2 Fuel standpipe

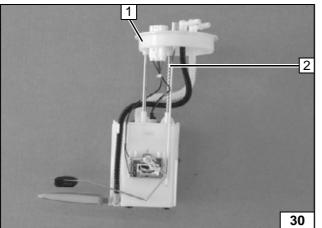










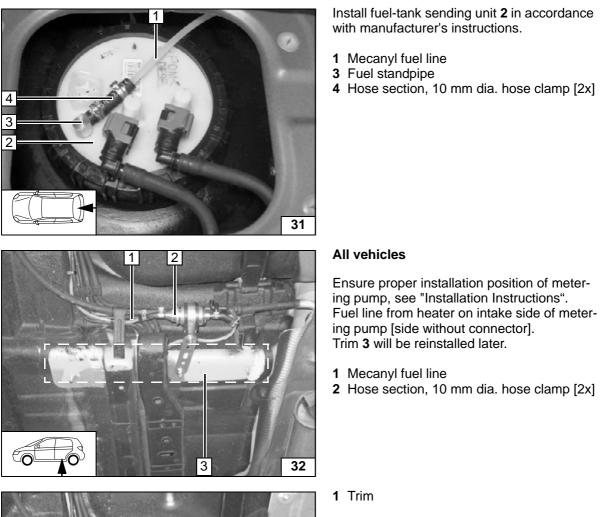




Connect-

ing fuel

line

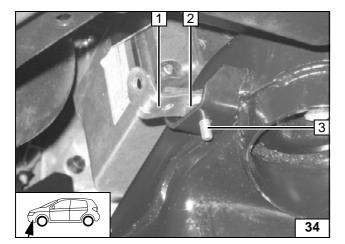


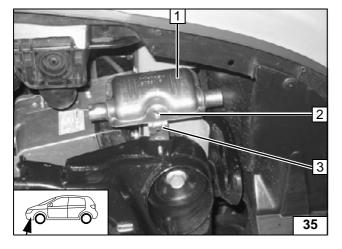
Connect-

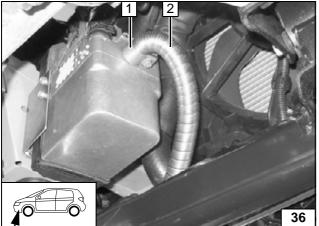
ing meter-

ing pump

1 2 b а Х







Exhaust g	gas
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1 Exhaust pipe a = 330mm 2 Exhaust end section b = 120mm

Discard section X

- Angle bracket
 Large diameter washer
 M6x25 bolt, spring lockwasher

Installing silencer

Installing

silencer

02

Preparing exhaust

pipe

- 1 Exhaust silencer
- 2 M6x20 bolt, flanged nut
- 3 Angle bracket

- 1 Hose clamp
- 2 330mm exhaust pipe

2

Installing exhaust pipe

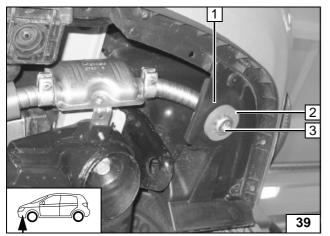
(AS)

Installing exhaust

pipe

Ensure sufficient distance from neighbouring components.
 Position red (rt) rubber isolator
 Hose clamp

38



Ensure sufficient distance from neighbouring components.

Align exhaust end section **3** flush on red rubber isolator **3** as shown.

- 1 Wheel well trim
- **2** Drill 42mm dia. hole, red rubber isolator with groove

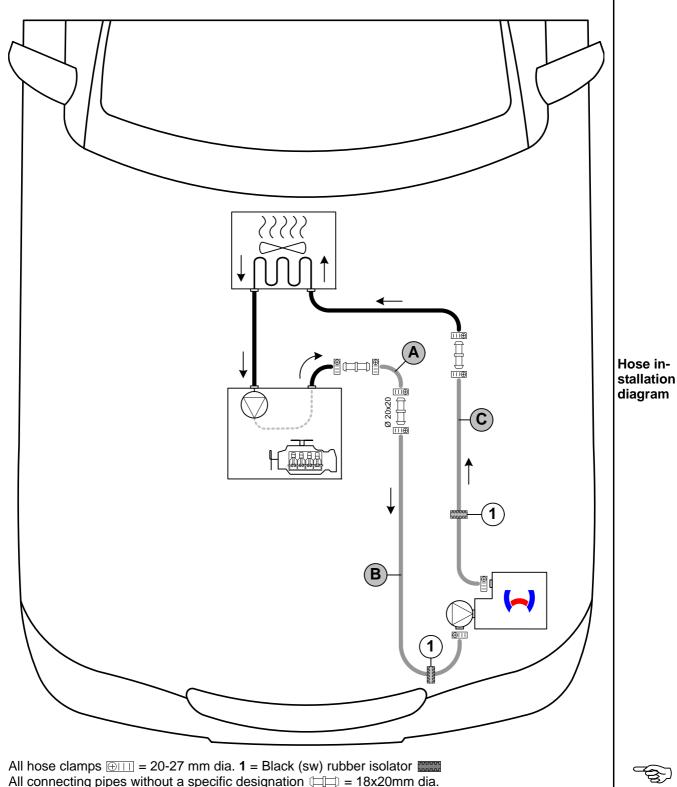
Cutting out underride protection

Too .

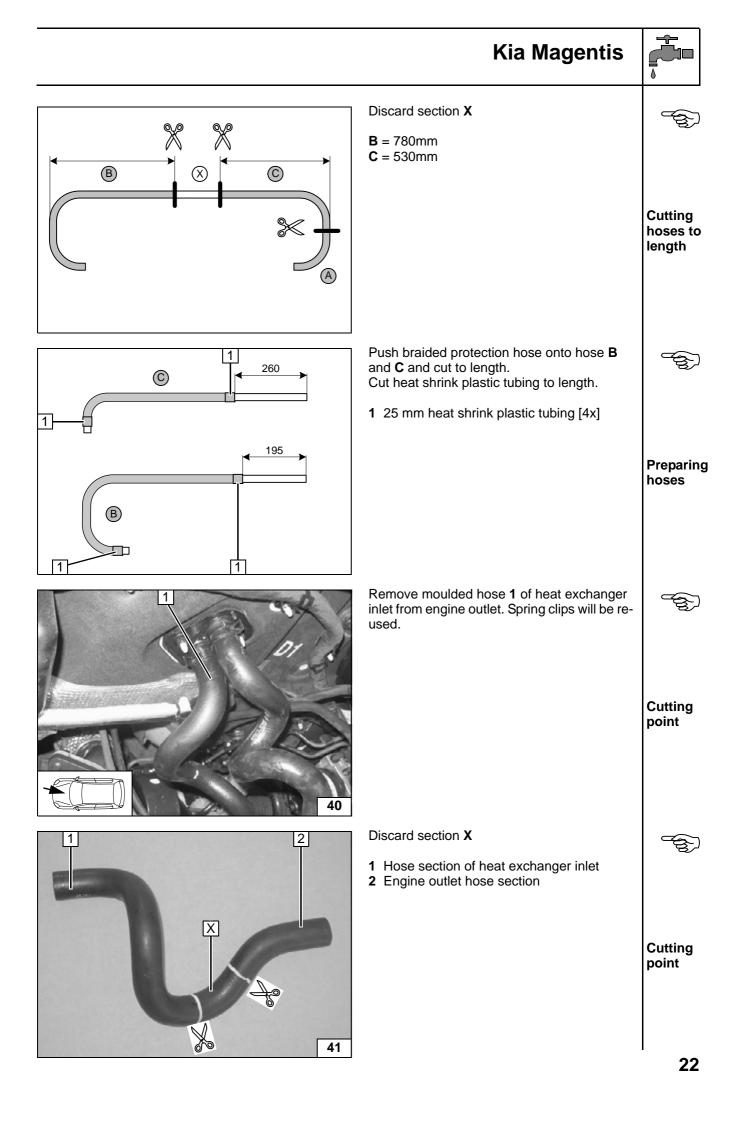
Petrol coolant circuit

WARNING!

Any coolant running off should be collected in a suitable container. Install hoses so that they are kinkfree. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. When installing the hoses, the heater must be filled with coolant. The connection should be "inline" based on the following diagram:



All hose clamps ⊕ = 20-27 mm dia. 1 = Black (sw) rubber isolator All connecting pipes without a specific designation $(\Box \Box) = 18x20$ mm dia.

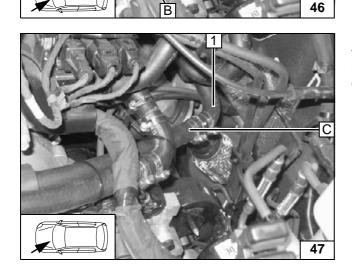


Kia Magentis 1 1 27 mm dia. hose clamp Connection to 1 heater 42 Slide on black (sw) rubber isolator 1 as shown and align. В 1 Connection to heater 43 Turn hose clamp 2 so that contact with hoses B (and **C** is ruled out completely. 1 Cable tie Hose installation 44 Align black (sw) rubber isolator 1 with engine 3 bracket 2. Aligning rubber isolator

Hose section of engine outlet **1** turned, fastened with original vehicle clamp.

2 Cable tie





2

Hose section of heat exchanger inlet **1** turned, fastened with original vehicle clamp. Before connecting, fill the coolant hoses with coolant.

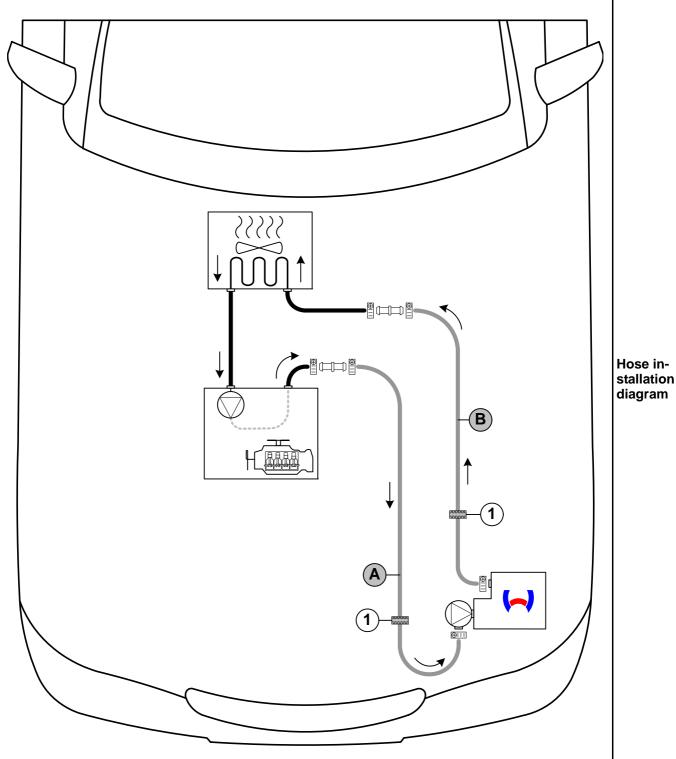
Connection to heat exchanger inlet

Tog

Diesel coolant circuit

WARNING!

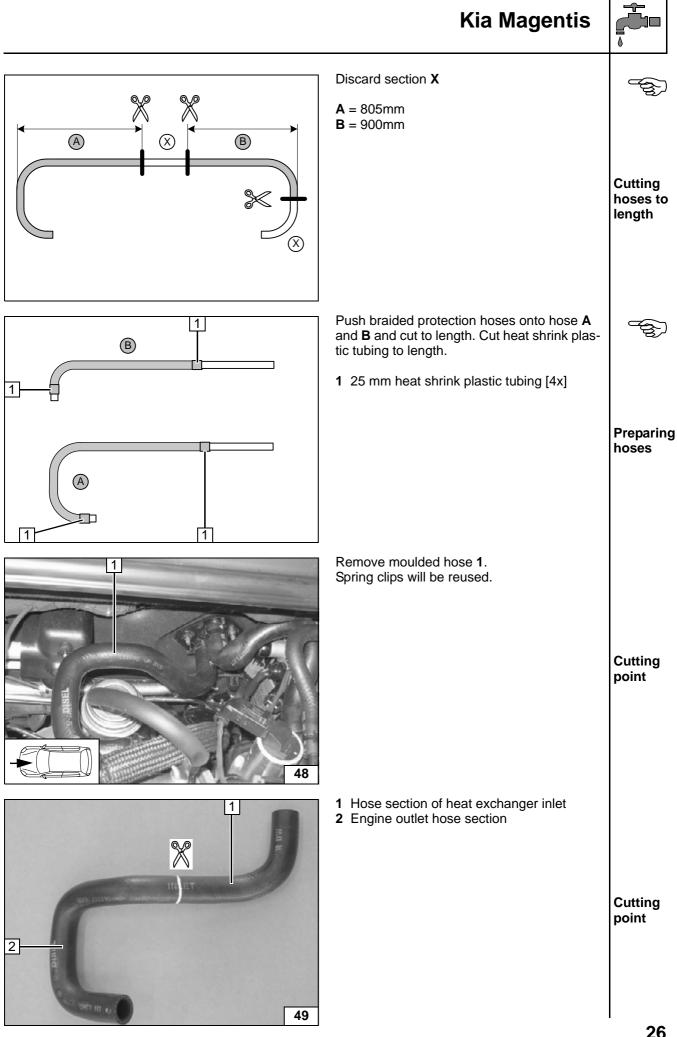
Any coolant running off should be collected in a suitable container. Install hoses so that they are kinkfree. Unless specified otherwise, always fasten using cable ties. Position clamps so that other hoses cannot be damaged. When installing the hoses, the heater must be filled with coolant. The connection should be "inline" based on the following diagram:



All hose clamps = 20-27 mm dia. **1** = Black (sw) rubber isolator All connecting pipes = 18x20mm dia.

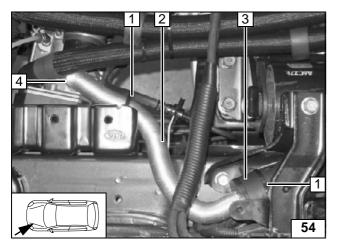
25

Togo



Kia Magentis 1 Slide on black (sw) rubber isolator [2x] 1 2 Cable tie Connection to heater 50 Align black (sw) rubber isolator 1 [2x] as shown. (AS) 2 Cable tie Hose installation 51 Hose section of heat exchanger inlet 1 5 turned, fastened with original vehicle clamp. Before connecting, fill the coolant hoses with coolant. Connection to heat exchanger inlet 52 1 Engine outlet hose section 1 Connection to en-А gine outlet A





Combustion air

- 1 Cable tie
- 2 Combustion air pipe
- 3 Silencer
- 4 27 mm dia. hose clamp

Installing combustion air pipe and silencer

Final Work

WARNING!

Reassemble the disassembled components in reverse order. Check all hoses, clamps and all electrical connections for firm seating. Insulate all loose lines and tie back.

Only use manufacturer-approved coolant. Spray the heater components with anti-corrosion wax (Tectyl 100K, Order No. 111329).

- Connect the battery
- Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.
- Set the digital timer, teach telestart transmitter
- Make settings on A/C control panel according to the "Operating Instructions for End Customer".
- Place signboard "Switch off parking heater before refuelling" in the area of the filler neck
- See installation instructions for initial start-up and function test

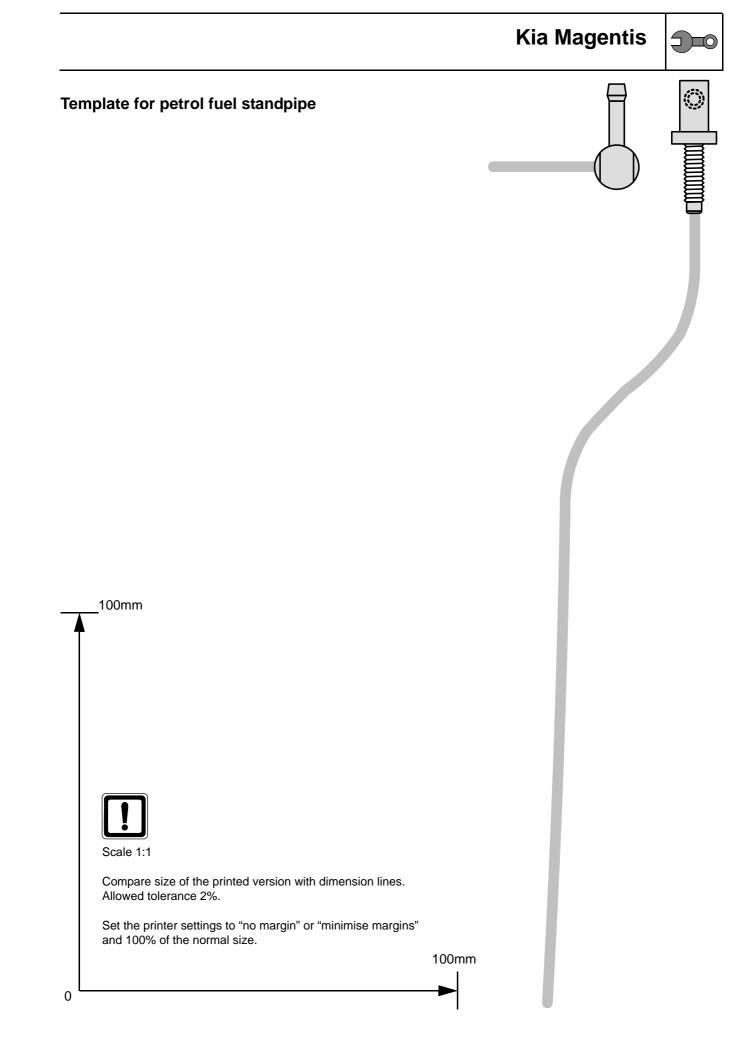


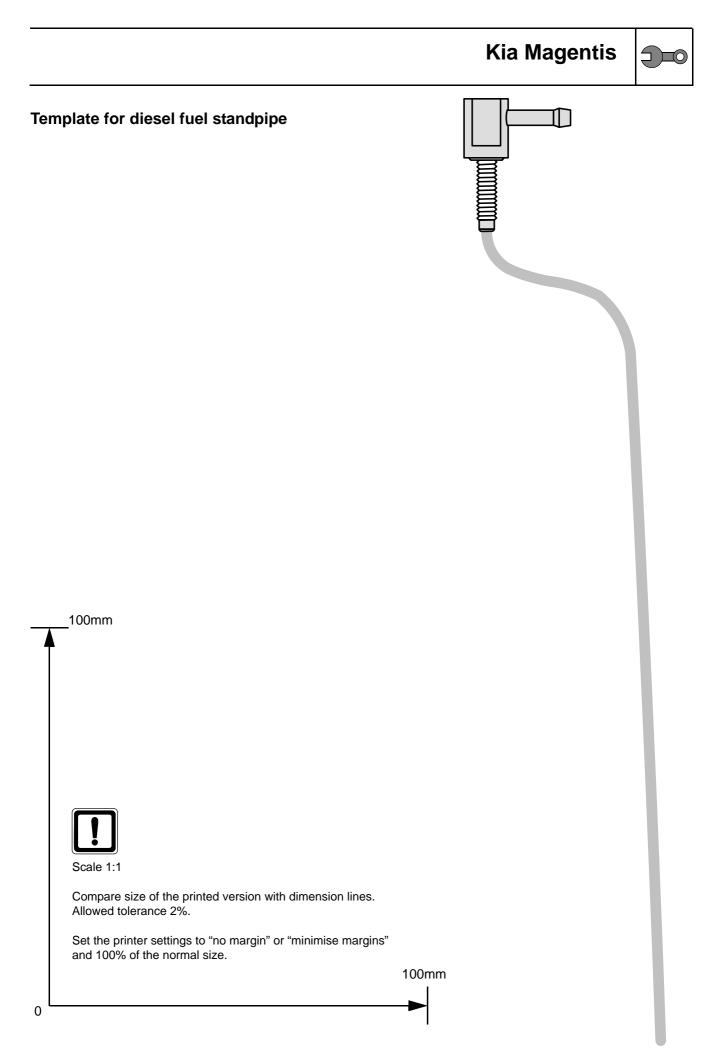
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Webasto AG Postfach 80 D-82132 Stockdorf / Germany National Hotline: 01805 93 22 78 (14 Cent aus dem deutschen Festnetz) Hotfax: 0395 5592 353 Hotmail: technikcenter@webasto.com http://www.webasto.com

Printed in Germany 08/2011 Printing: Steffen





Operating Instructions for the End Customer

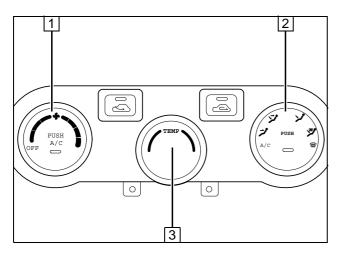
Please remove page and add to the vehicle operating instructions.

Note:

We recommend matching the heating time to the driving time. Heating time = driving time **Example:** For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

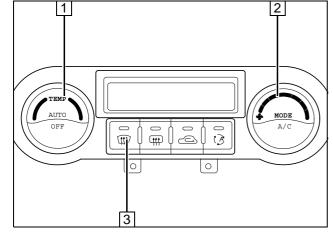
If the summer/winter switch option has been installed, this must be switched in accordance with the time of year. The heater will then heat in the position Winter will and in the position Summer it will only switch on the vehicle fan to ventilate the vehicle interior.

Before parking the vehicle, make the following settings:



- 1 Set fan to level "1", or possibly "2"
- 2 Air outlet to windscreen
- 3 Set temperature to "max."

For vehicle with manual airconditioning



- 1 Set temperature to "max."
- 2 Set fan to level "1", or possibly "2"
- 3 Air outlet to windscreen

For vehicles with automatic air-conditioning