

Water Heater Unit



Thermo Top E Additional Heater e1 00 0003

Thermo Top C Additional Heater e1 00 0002

Thermo Top P Additional Heater e1 00 0104

Installation Instructions

Peugeot 4007 / Citroen C- Crosser

Diesel
from Model Year 2007
Left-hand drive vehicle
Only mineral oil diesel



WARNING!

Hazard warning:

Incorrect installation or repair of Webasto heating systems may cause a fire or result in the emission of carbon monoxide, which can be fatal. Serious or fatal injuries can be caused as a result.

Specialist company training, technical documentation, specialized tools and equipment are required to install and repair Webasto heating and cooling systems.

NEVER attempt to install or repair Webasto heating or cooling systems if you have not successfully completed the company training and thereby acquired the required technical skills, or if you do not have access to the required technical documentation, tools and equipment needed to carry out correct installation and repairs.

ALWAYS follow all Webasto installation and repair instructions and observe all warnings.

Webasto does not accept any liability for defects and damage that are attributable to installation by untrained staff.

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Validity

Manufacturer	Model	Type	EG-BE No./ABE
Peugeot (PSA)	4007	I3/I4	e2 * 2001/116 * 0357/8
Citroen (PSA)	C-Crosser	I3/I4	e2 * 2001/116 * 0358

Engine type	Engine model	Output in kW	Displacement in cm ³
4HN	Diesel	115	2179

Vehicle and engine types, equipment variants and national specifications not listed in these installation instructions have not been tested. However, installation according to these installation instructions may be possible.

The installation location of a digital timer and summer/winter switch should be confirmed with the end customer before installation.

Heater Unit/Installation Kit

Quantity	Description	Order No.:
1	Retail accessories with desired heater control	See price list
1	Installation kit for Peugeot 4007 / Citroen C- Crosser Diesel	1312422A

Heater unit recommended for the respective vehicle class:

Vehicle	Heater unit
Compact car	Thermo Top E
Mid-size car, station wagon	Thermo Top C
Full-size car, van, offroader	Thermo Top P

The selection of the heater unit is based on the passenger compartment size of the vehicle and the level of comfort required by the customer!



Foreword

These installation instructions apply to Peugeot 4007 / Citroen C- Crosser Diesel vehicles - for validity, see page 2 - from model year 2007 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to these installation instructions.

However, the stipulations in the "installation instructions" and "operating and maintenance instructions" for the *Thermo Top C/P/E* must always be observed.

The corresponding rules of technology and any information from the vehicle manufacturer should be observed during the installation work.

General Instructions

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties.

Sharp edges should be fitted with edge protectors (split-open plastic hose).

Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329).

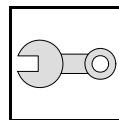
Special Tools

- Torque wrench for 2.0 - 10 Nm
- Hose clamping pliers
- Angle drill

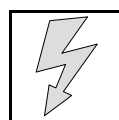
Explanatory Notes on Document

To provide you with a quick overview of the individual working steps, you will find an identification mark on the outside top right corner of the page in question.

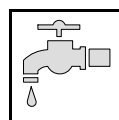
Mechanical system



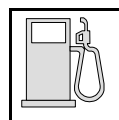
Electrical system



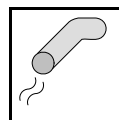
Water



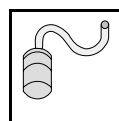
Fuel



Exhaust gas



Combustion air



Special features are highlighted using the following symbols:



Specific risk of injury or fatal accidents.



Specific risk of damage to components.



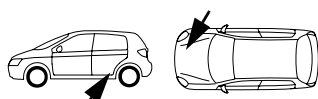
Specific risk of fire or explosion.



Reference to general installation instructions of Webasto components or to the manufacturer's vehicle-specific documents.



Reference to a special technical feature.



The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.

All dimensions are in mm!

Tightening torque of hose clamps = 2.0 + 0.5 Nm!

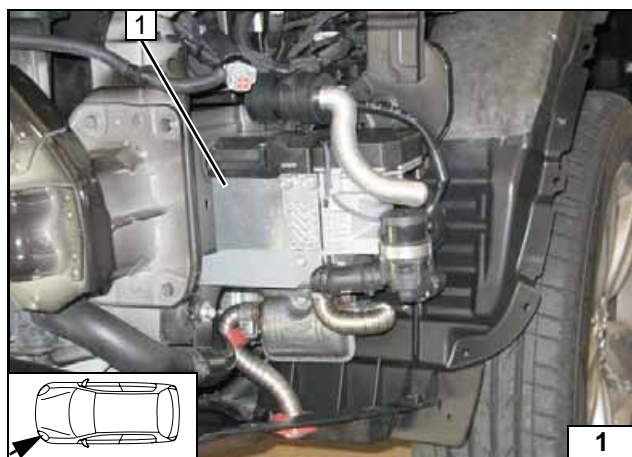
Tightening torque of Ejoy screws, Ejoy studs = 10 Nm!

Preliminary Work

WARNING!

- Open fuel tank cap, ventilate tank
- Close the tank cap again.
- Depressurize the cooling system.
- Copy the factory number from the original type label to the duplicate type label.
- Remove years that do not apply from the duplicate label.
- Attach the duplicate label (type label) in the appropriate place.
- Remove the engine cover.
- Completely remove the battery.
- Remove the battery base plate.
- Remove the air filter together with the intake hose.
- Detach the wheel well trim of the right front wheel and remove on the left.
- Remove bumper
- Remove the underride protection on the front left
- Remove the left-hand stoneguard in front of the fuel tank (if installed)
- Remove the 3rd seat row (if installed)
- Fold back the floor covering
- Open the tank-fitting service lid
- Remove the footwell trim on the driver's and front passenger side
- Remove the instrument panel trim on the driver's side (only with Telestart)

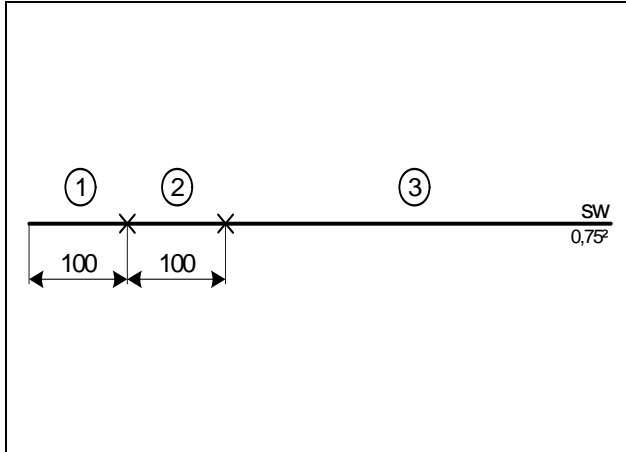
Remove page 24 "Operating Instructions for End Customer" and add to the vehicle operating instructions.



Heater unit installation location

- 1 Heater unit

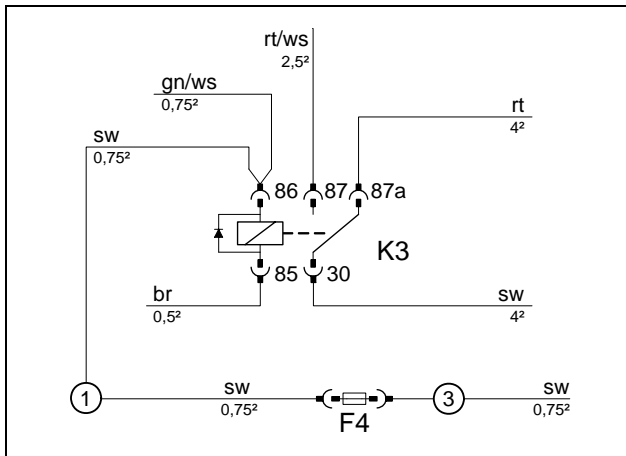
Installation location



Preparing electrical system

Wire section 2 will be required later for connecting the IPCU/A!

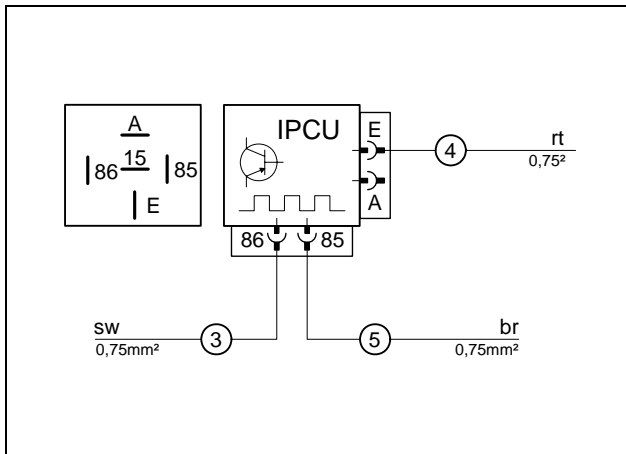
Cutting wires to length



Produce connections as shown in wiring diagram. Install wire section 3 together with wiring harnesses of fan controller and digital timer in corrugated tube.



Preparing fuse F4

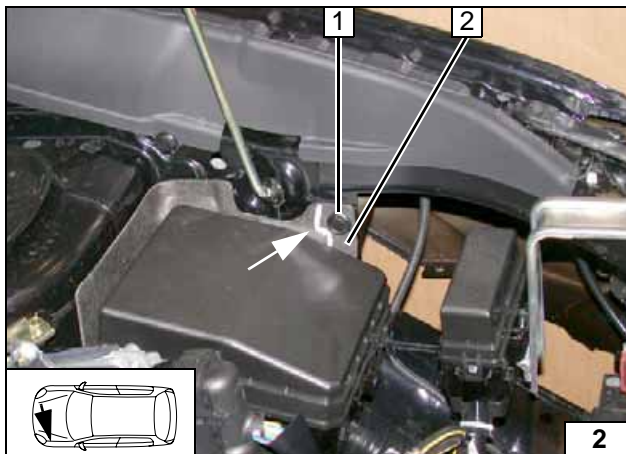


The preprogrammed data of the IPCU are mean values which can differ in individual cases. This is specified in dependence on the design by the fan module of the vehicle. If the fan output is too low or high, the IPCU can be reprogrammed with the Webasto diagnostic system. Change voltage in 0.1 V steps. Measure current consumption on blue/white (bl/ws) wire of fan motor. Comply with value < 6 A!



Preassembling IPCU

Duty cycle: 100 %
Frequency: 14 kHz
Voltage: 4.2 V
Function: High-side



Cut away insulation mat 2 from fuse and relay box at marking. Remove retaining clip 1 and discard.



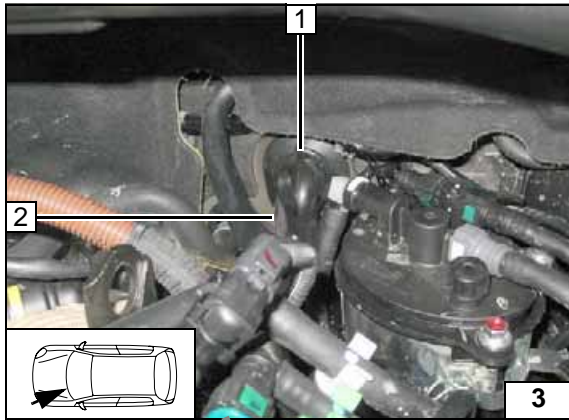
Cutting away insulation mat



Electrical Connections

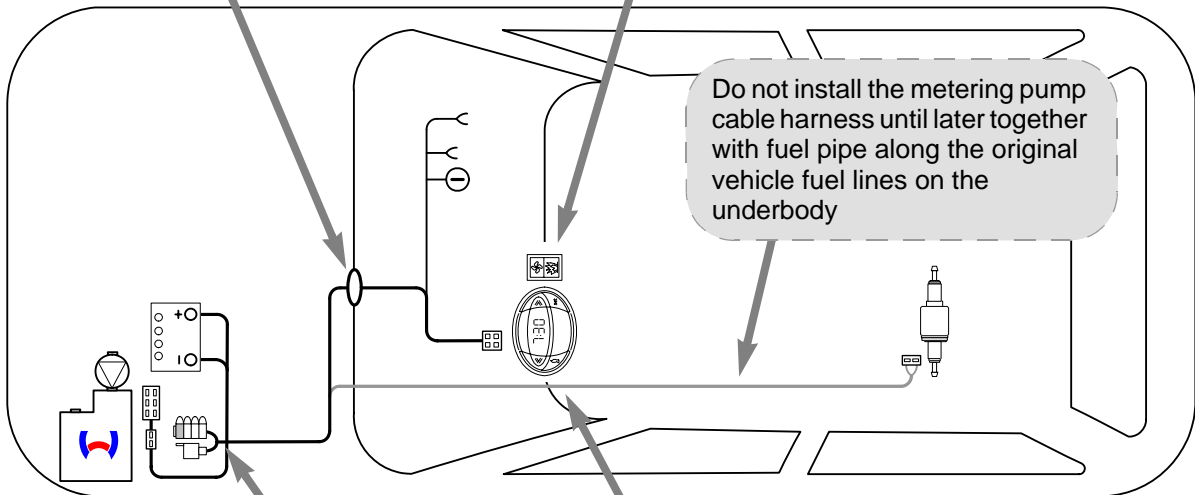
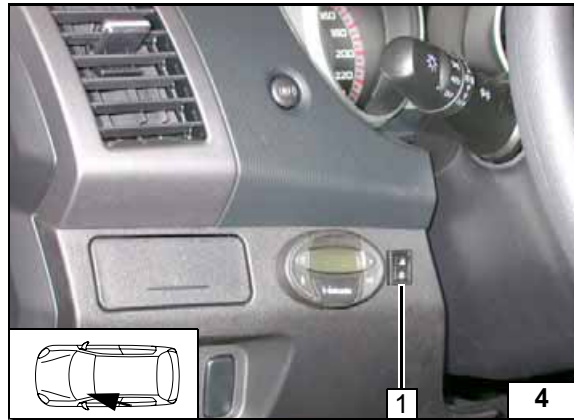
Wiring harness pass through

- 1 Protective rubber plug
- 2 Wiring harnesses of fan controller and digital timer, black (sw) wire from F4

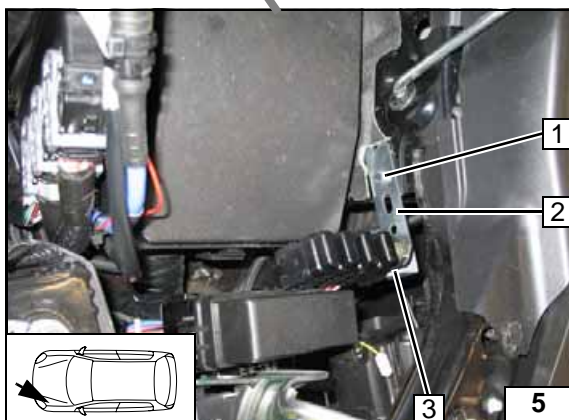


Summer/winter switch option

- 1 Summer/winter switch, drilled hole 12 mm dia.



Wiring harness installation diagram



Fuse holder, relay K3

- 1 M6x20 bolt, flanged nut on hole of retaining clip
- 2 Perforated bracket
- 3 Retaining plate of fuse holder, M5x16 bolt, fuse holder [4x], relay K3, washer, flanged nut on perforated bracket

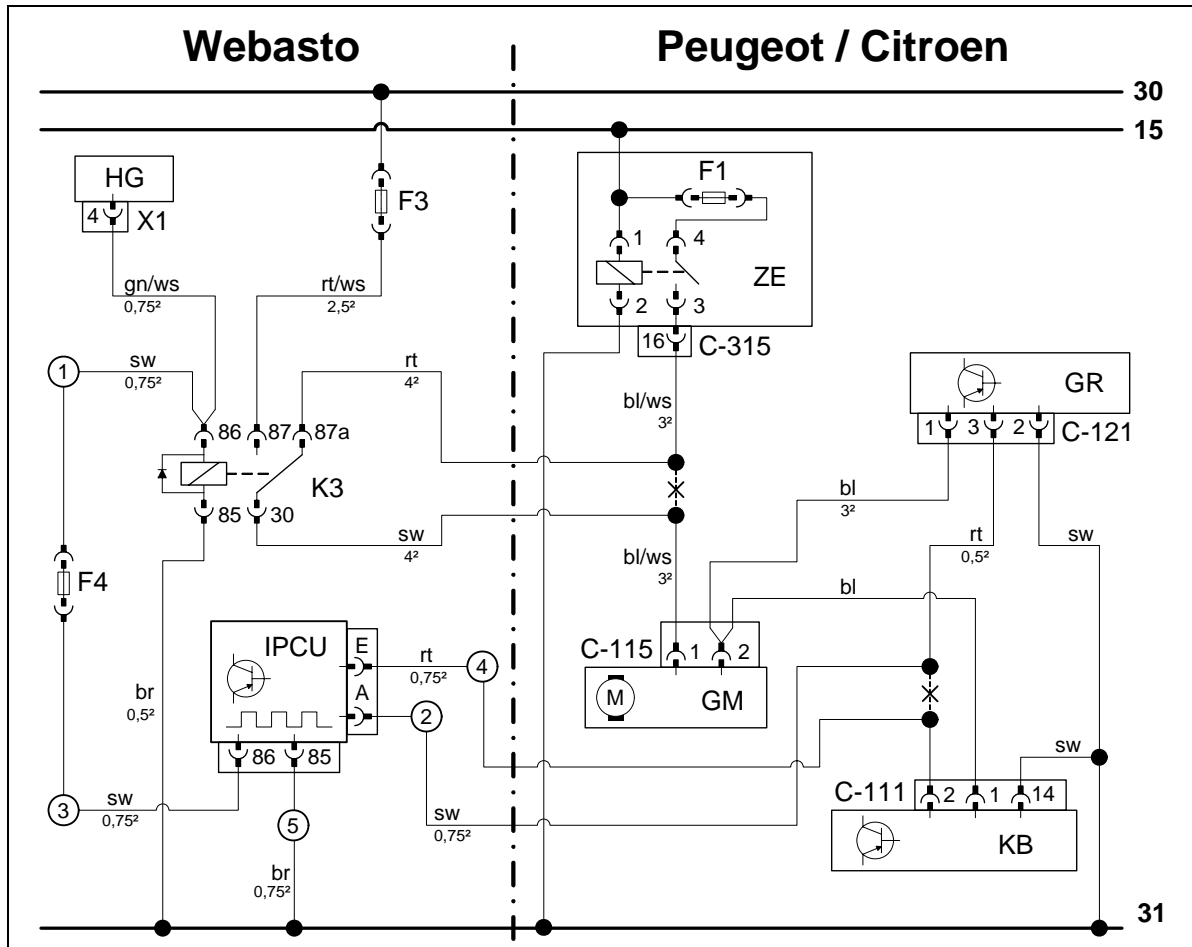


Digital timer

- 1 Digital timer



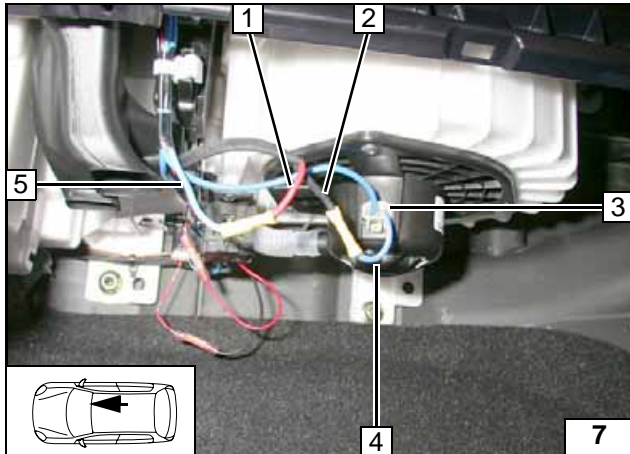
Fan controller



Wiring diagram

Webasto components		Vehicle components		Colors and symbols	
HG	Heater unit TT-C/E	GM	Fan motor	rt	red
X1	6-pin connector	C-115	2-pin connector GM	ws	white
F3	25 A fuse	GR	Fan controller	sw	black
F4	1 A fuse	C-121	4-pin connector GR	br	brown
K3	Fan relay	KB	Air-conditioning control panel	gn	green
IPCU	Pulse width modulator	C-111	20-pin connector KB	bl	blue
IPCU adjustment values:		C-315	19-pin connector ZE		
Duty cycle: 100 %		F1	Fuse 30A		
Frequency: 14 kHz					
Voltage: 4.2 V				X	Cutting point
Function: High-side				Wiring colors may vary.	

Legend

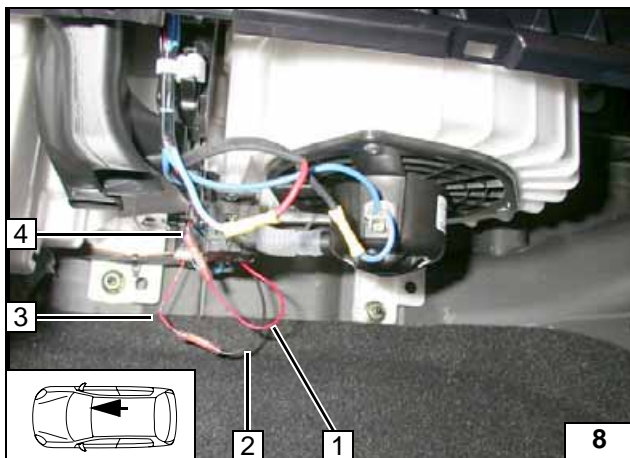


Connection to 2-pin connector C-115 3 from blower motor.
Produce connections as shown in wiring diagram.

- 1 Red (rt) wire from K3/87a
- 2 Black (sw) wire from K3/30
- 4 Blue/white (bl/ws) wire of connector C-115
- 5 Blue/white (bl/ws) wire of fan relay in central electrical box



**Connect-
ing fan-mo-
tor**

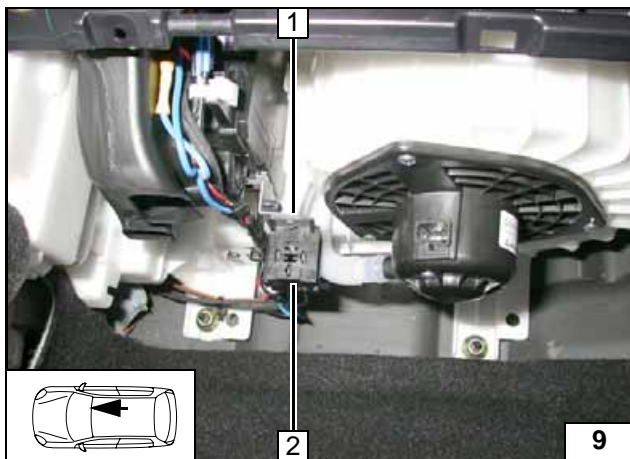


Connect black (sw) wire section 2 to IPCU/A.
Produce connections as shown in wiring diagram.

- 1 Red (rt) wire of IPCU/E
- 2 Black (sw) wire of IPCU/A
- 3 Red (rt) wire of fan controller
- 4 Red (rt) wire of A/C control panel

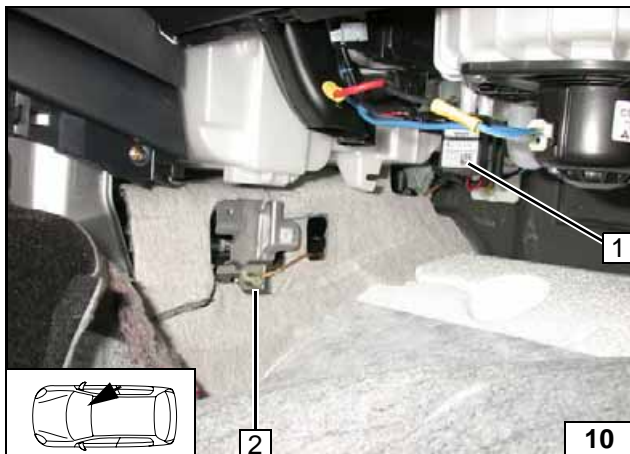


**Connect-
ing IPCU**



- 1 Original vehicle bolt
- 2 IPCU socket

**Installing
IPCU**

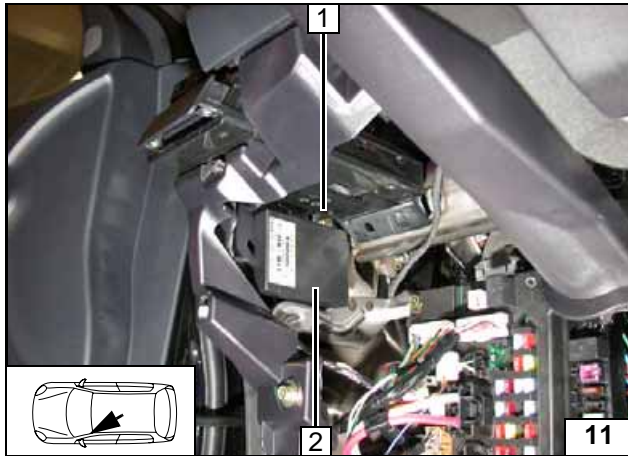


Produce connections as shown in wiring diagram.

- 1 Connect IPCU
- 2 Brown (br) wire of IPCU/85 on original vehicle ground point



**Connect-
ing ground
wire**

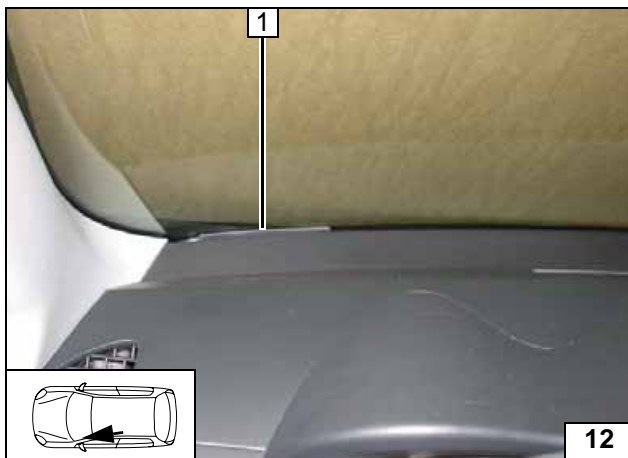


Remote option (Telestart)

- 1 Mount M5x16 bolt, bracket, flanged nut in existing hole
- 2 Receiver



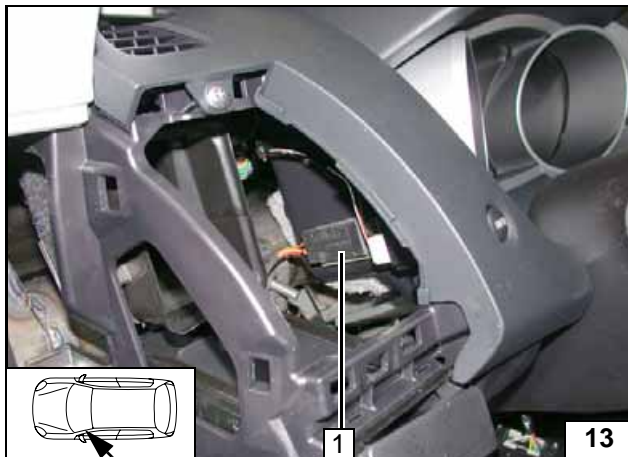
Installing receiver



- 1 Antenna



Installing antenna

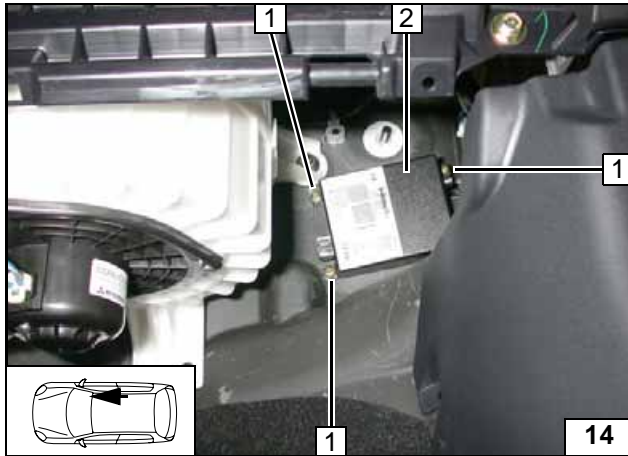


Temperature sensor for HTM100 only

- 1 Fasten temperature sensor with suitable means



Installing temperature sensor

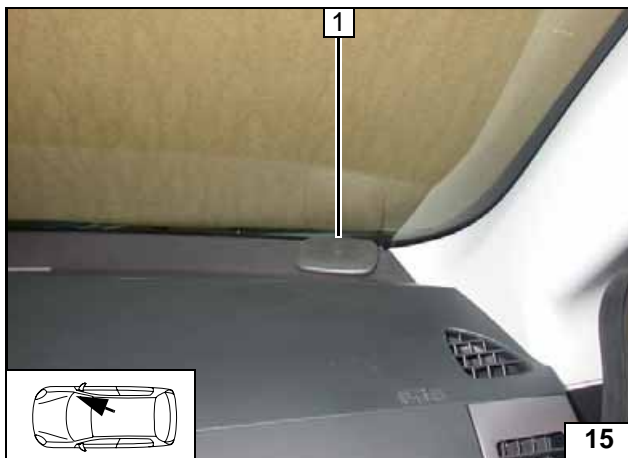


Remote option (Thermo Call)

- 1 Self-tapping screw, 5.5 x 9.5 [4x]
- 2 Receiver



Installing receiver



- 1 Antenna

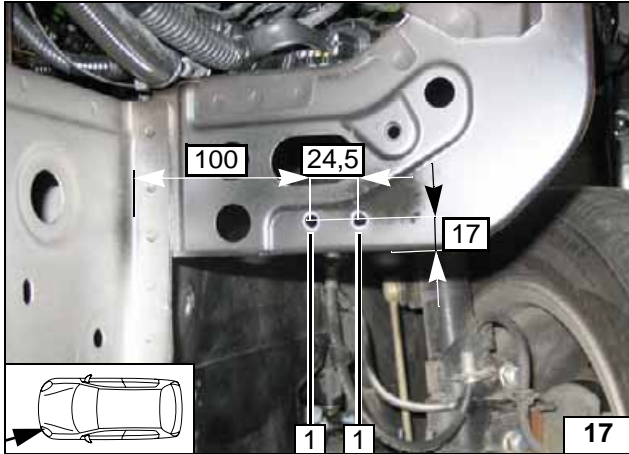
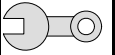


Installing antenna



- 1 Pushbutton

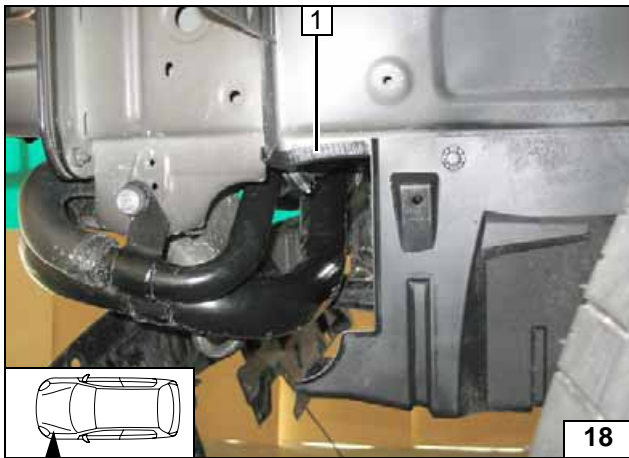
Installing push button



Preparing installation location

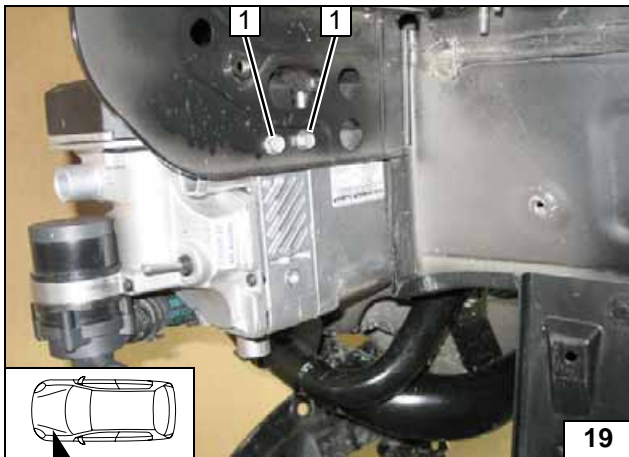
- 1 7 mm dia. hole [2x]

Holes in cross member



- 1 Edge protection

Mounting edge protection



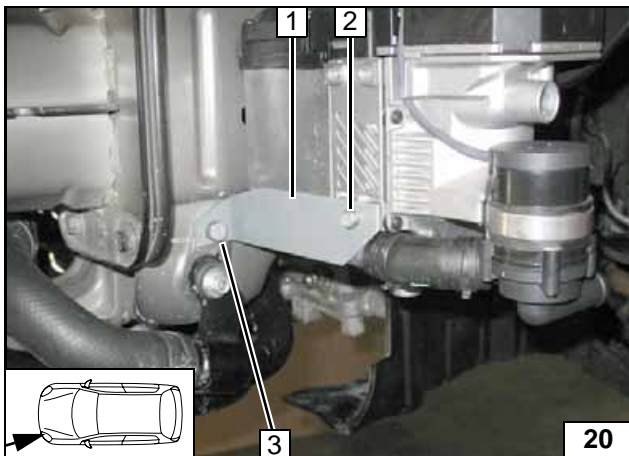
Installing heater unit

Ensure sufficient distance between body and heater unit; correct if necessary.

- 1 E-jot screw [2x]

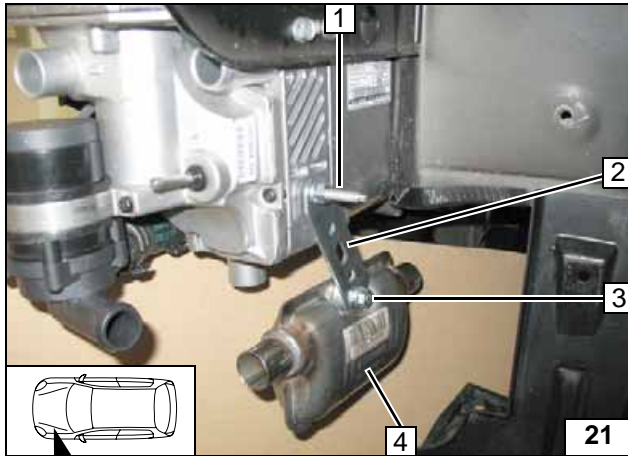
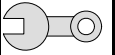


Installing heater unit



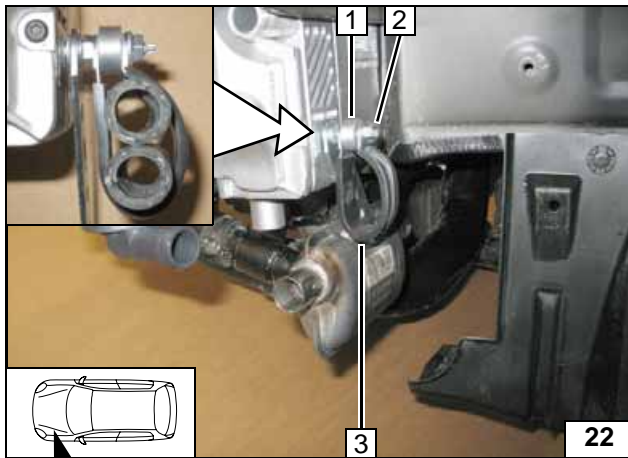
- 1 Strut
- 2 E-jot screw
- 3 M8x20 bolt, spring lockwasher in existing threaded hole

Installing strut



- 1 E-jot stud
- 2 Perforated bracket, flanged nut on stud bolt
- 3 M6x30 bolt, shim 10, flanged nut
- 4 Exhaust muffler

Premounting exhaust muffler



- 1 Shim 8
- 2 Flanged nut
- 3 34 mm dia. rubber-coated p-clamp

Loosely premounting p-clamp



Coolant connection

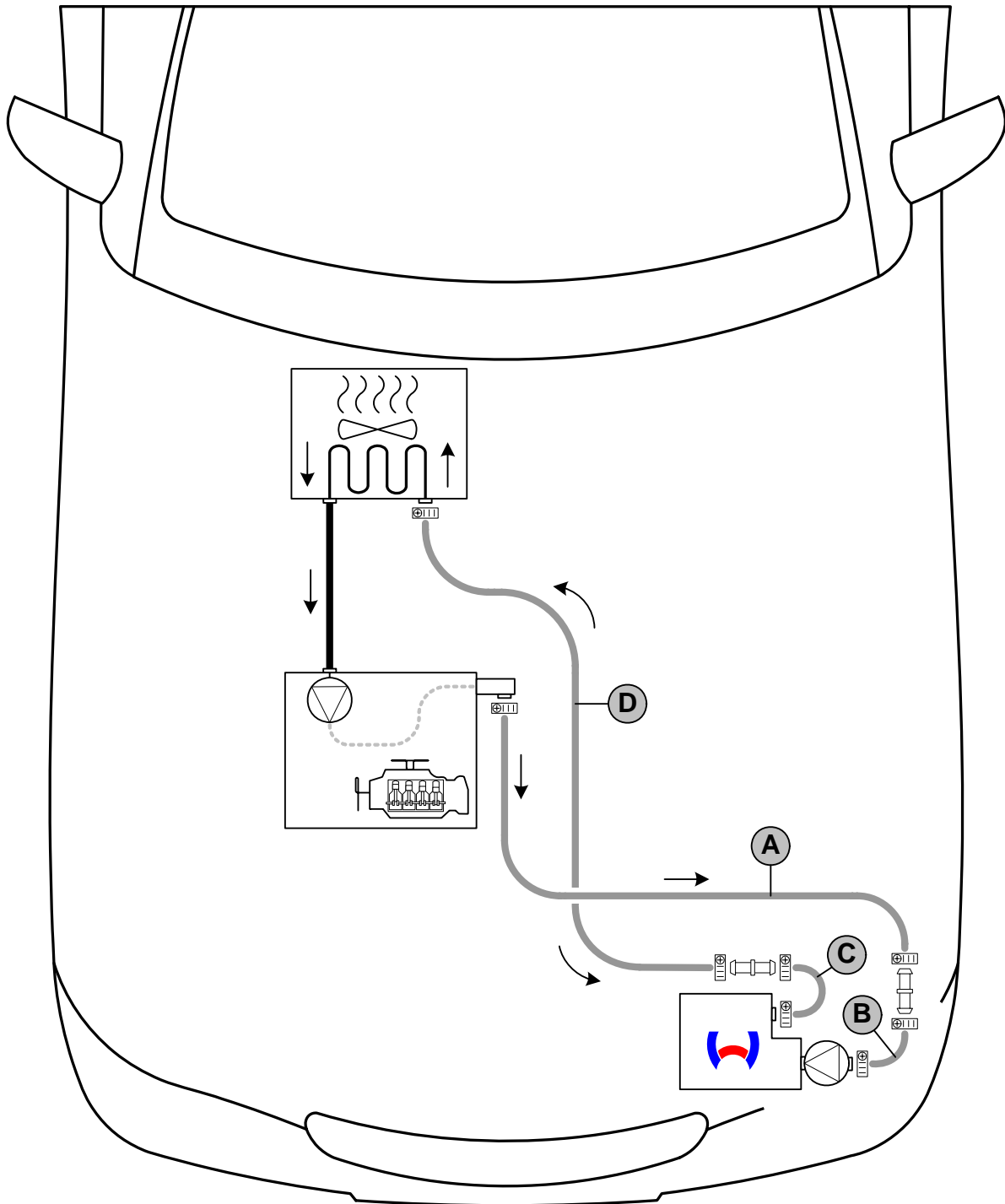
WARNING!



Any coolant running off should be collected using an appropriate container. Install hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that no other hose can be damaged! When installing the coolant hose, the heater unit must be filled with coolant.

The connection should be "inline" based on the following diagram:

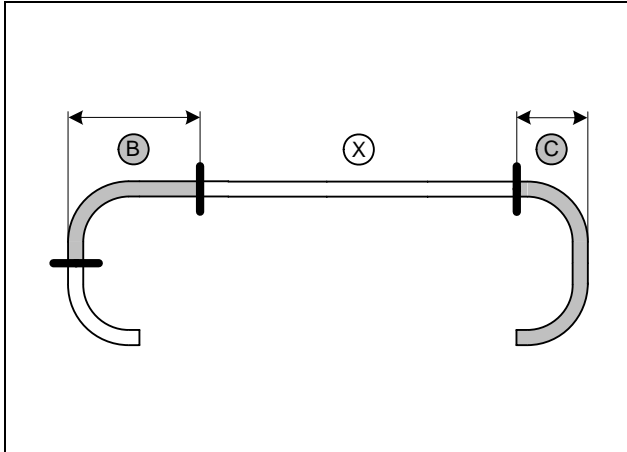


Coolant routing diagram



All connecting pipes  = 15x20 dia..
 All hose clamps  = 16-27 mm dia.!

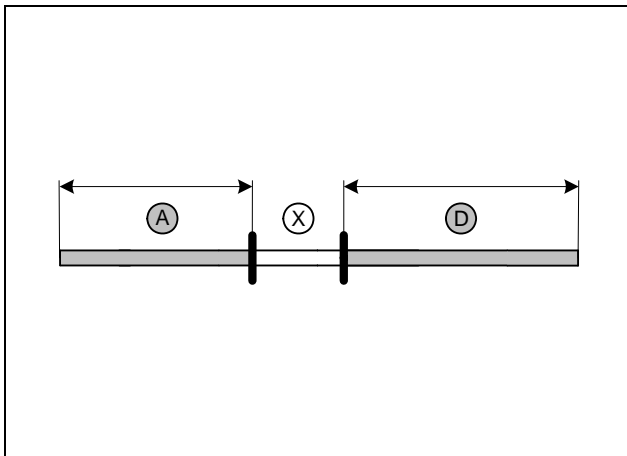




b = 90
c = 70

Discard section X

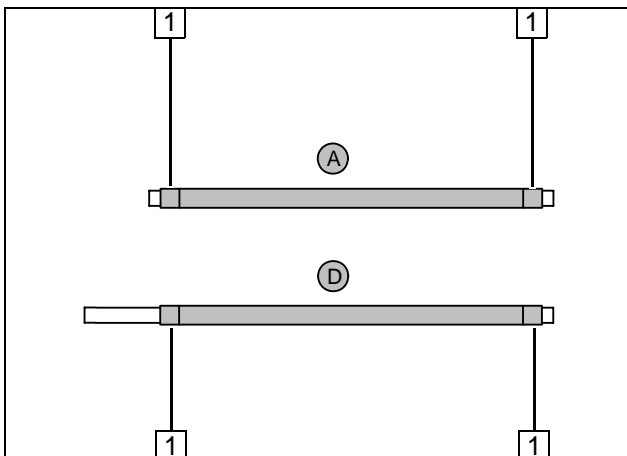
Cutting 20 mm dia. coolant hoses to length



a = 900
d = 1370

Discard section X

Cutting 15 mm dia. coolant hoses to length

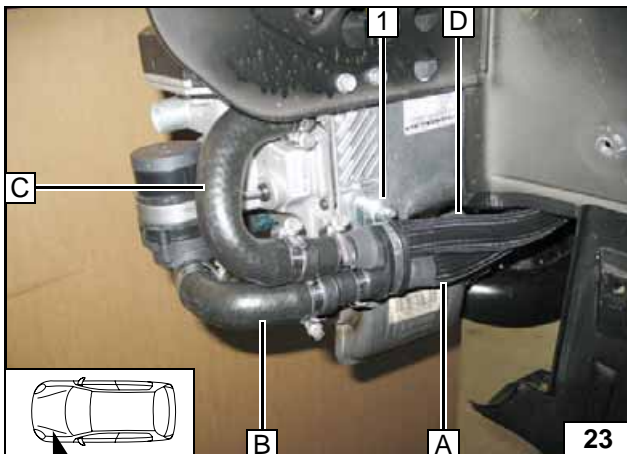


Push braided protection hoses onto hose A and D and cut to length.
Cut heat shrink plastic tubing to length.

1 25 mm heat shrink plastic tubing [4x]

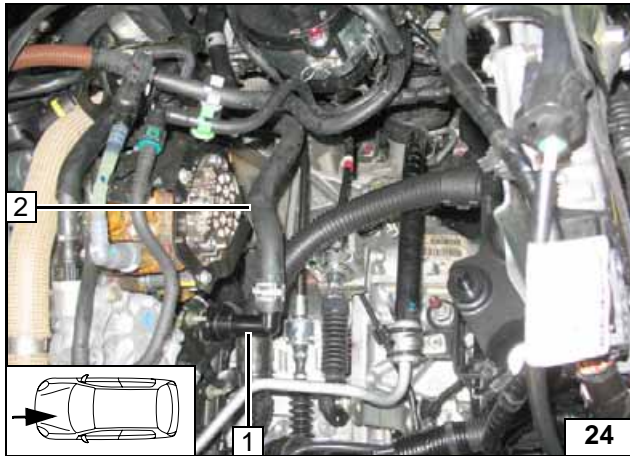
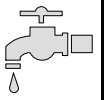


Preparing coolant hoses



1 Tighten flanged nut

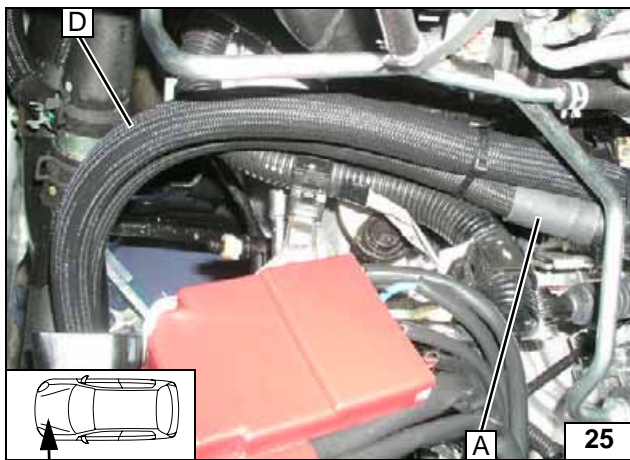
Connecting heater unit



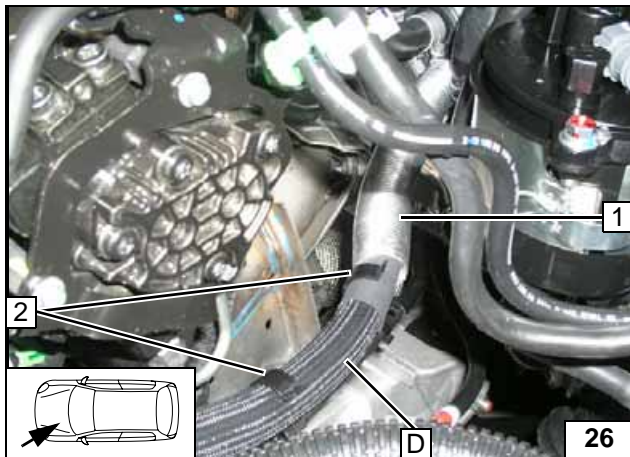
Remove original vehicle hose 2 on engine outlet/heat exchanger inlet and discard.
Turn connection piece 1 on engine outlet toward front.



Cutting point



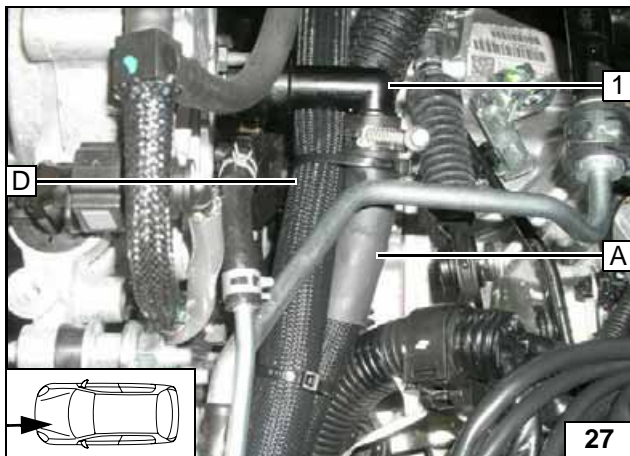
Routing in engine compartment



Slide on heat protection hose 1 before installation.
Install spacer 2 [2x]

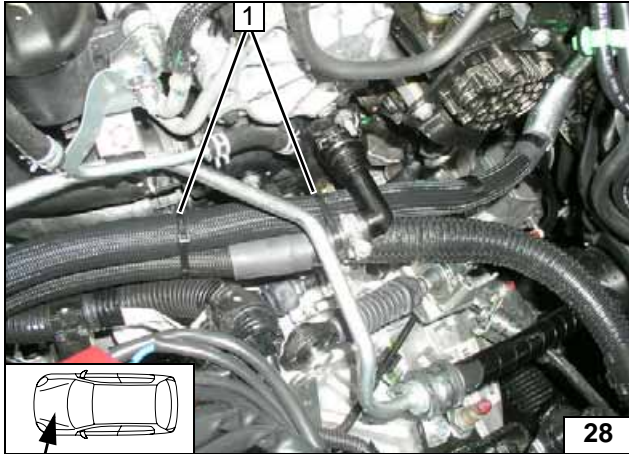


Connecting heat exchanger inlet



1 Connection piece on engine outlet turned

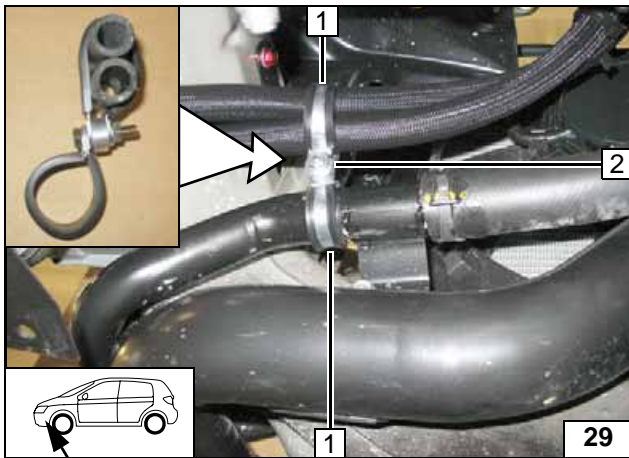
Connection on engine outlet



Ensure sufficient distance to neighboring components.

- 1 Cable tie

Aligning hoses



- 1 34 mm dia. rubber-coated p-clamp [2x]
- 2 M6x30 bolt, shim 8, flanged nut

Fastening hoses



Fuel Connection

CAUTION!

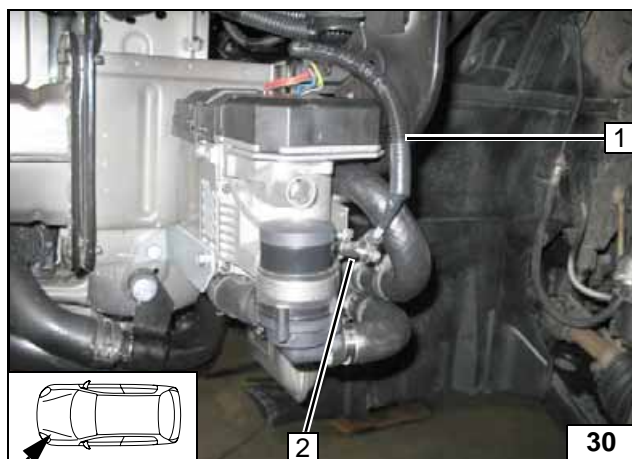
Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

Catch any fuel running off with an appropriate container.

Install fuel line and metering-pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties. Mount the fuel line and wiring harness with rub protection on sharp edges.

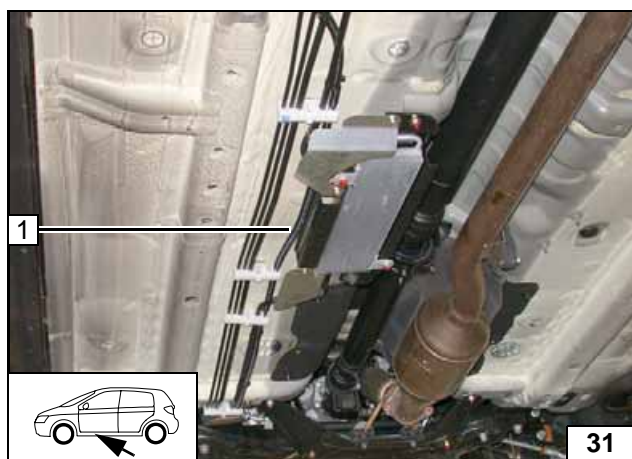
WARNING!

The fuel line and wiring harness are routed to the metering pump in as shown in the wiring harness routing diagram.



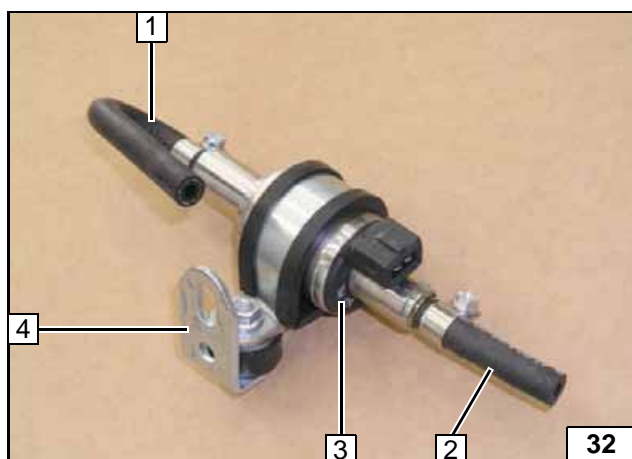
- 1 Fuel line in corrugated hose
- 2 Hose section, 10 mm dia. hose clamp [2x]

Con-
nec-
tion to
heater unit



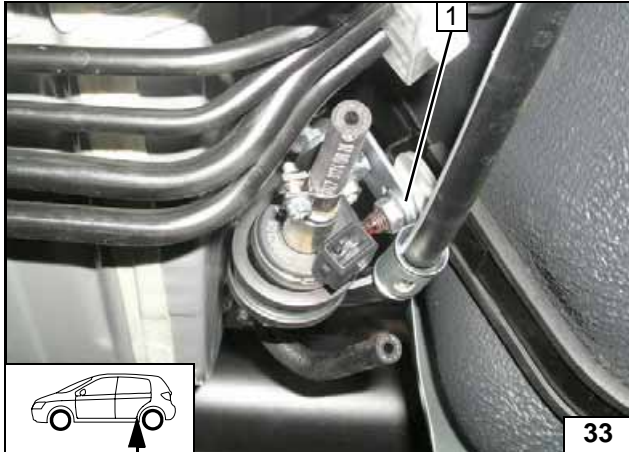
- 1 Fuel line and wiring harness for metering pump in corrugated hose

Install-
ing
lines



- 1 180° molded hose, 10 mm dia. hose clamp
- 2 Hose section, 10 mm dia. hose clamp
- 3 Metering pump
- 4 Rubber-coated p-clamp, silent block, flanged nut [2x] on angle bracket

Premount-
ing meter-
ing pump

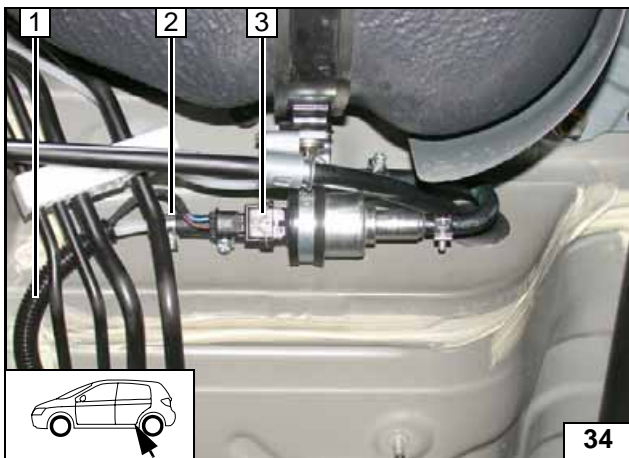


Installation location on left in front of vehicle fuel tank!

- 1 Original vehicle M8 nut

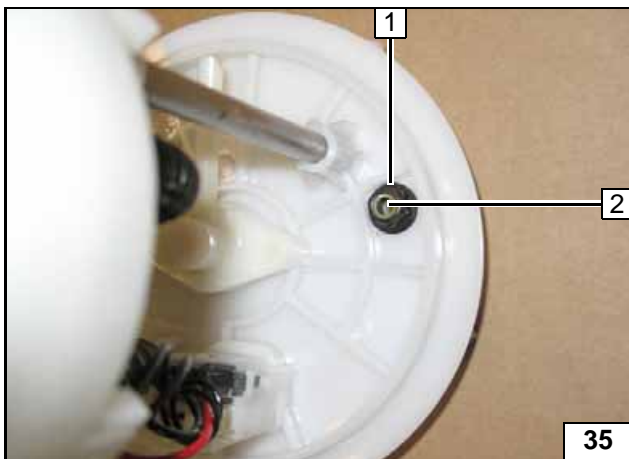


Installing metering pump



- 1 Fuel line, wiring harness of metering pump in corrugated hose
- 2 10 mm dia. hose clamp
- 3 Wiring harness of metering pump, connector mounted

Connecting to metering pump

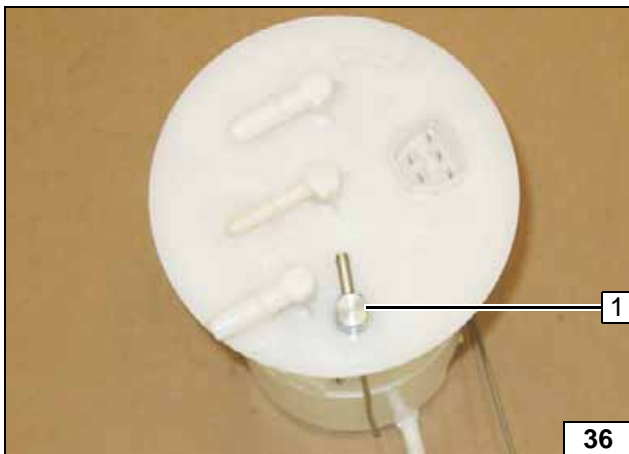


Remove fuel-tank sending unit in accordance with manufacturer's instructions. Ensure correct seating of flange nut of fuel standpipe 1 between ribs while drilling.

- 2 Copy hole pattern, 6 mm dia. hole



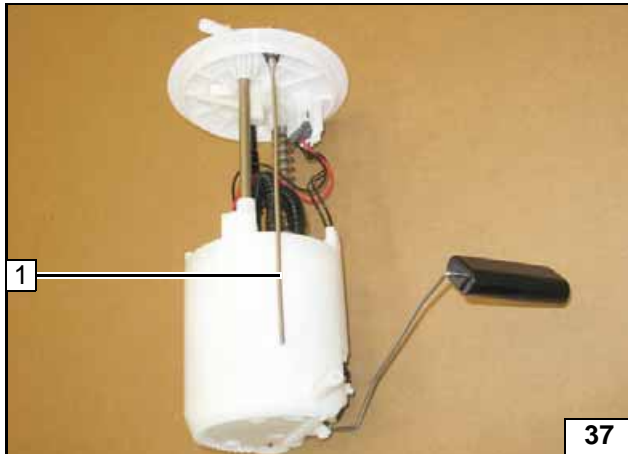
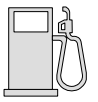
Removing fuel



Shape fuel standpipe 1 according to template, cut to length and install



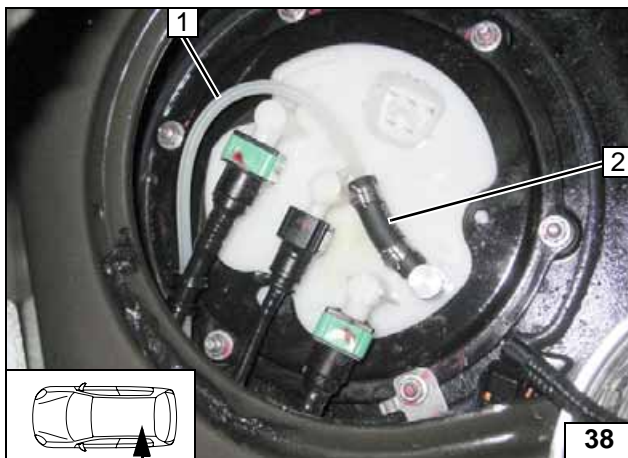
Installing fuel standpipe



1 Fuel standpipe



Installing fuel standpipe

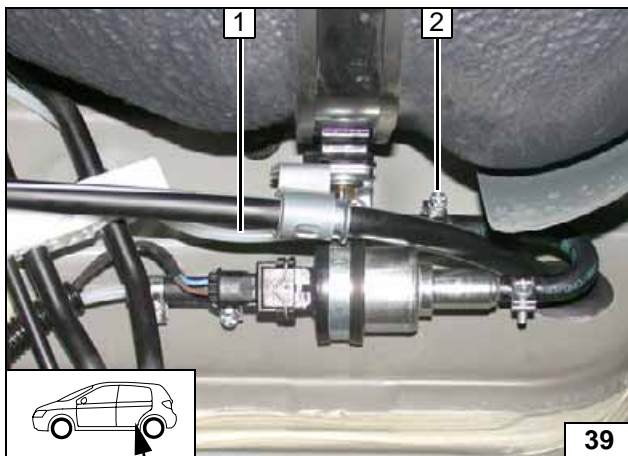


Install fuel-tank sending unit in accordance with manufacturer's instructions.

- 1 Fuel line
- 2 Hose section, 10 mm dia. hose clamps [2x]



Connecting fuel line

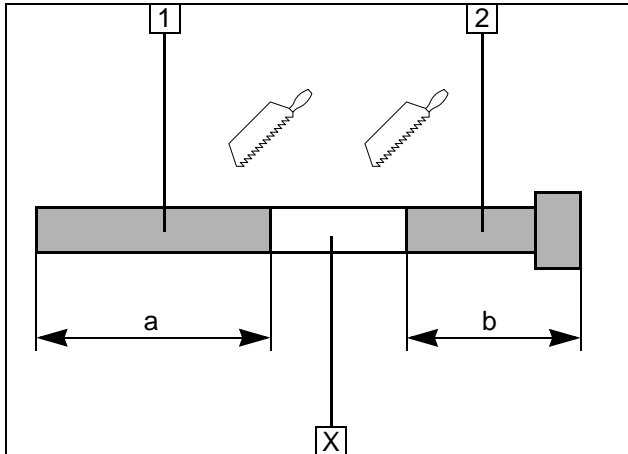
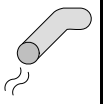


Check the position of the components; adjust if necessary. Check that they have free clearance.

- 1 Fuel line
- 2 10 mm dia. hose clamp



Connecting to metering pump

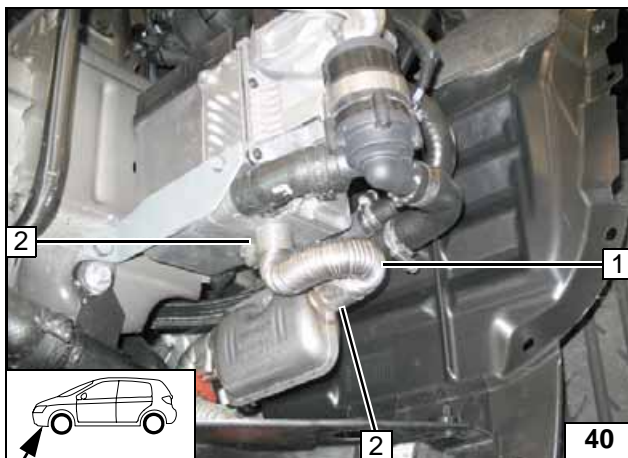


Exhaust system

- 1 Exhaust pipe
a = 220
- 2 Exhaust end section
b = 220

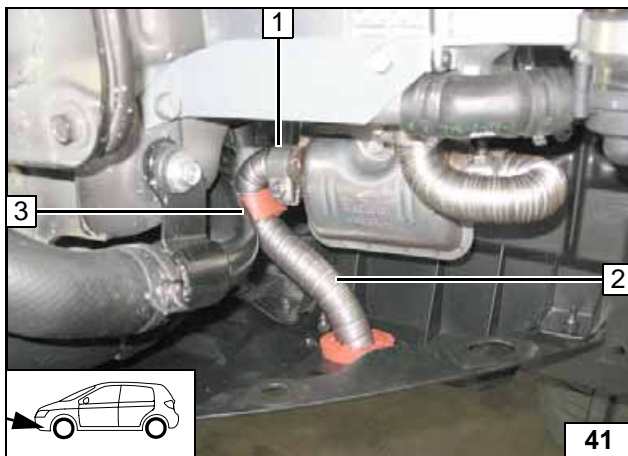
Discard section X

Preparing exhaust pipe



- 1 Exhaust pipe
- 2 Hose clamp [2x]

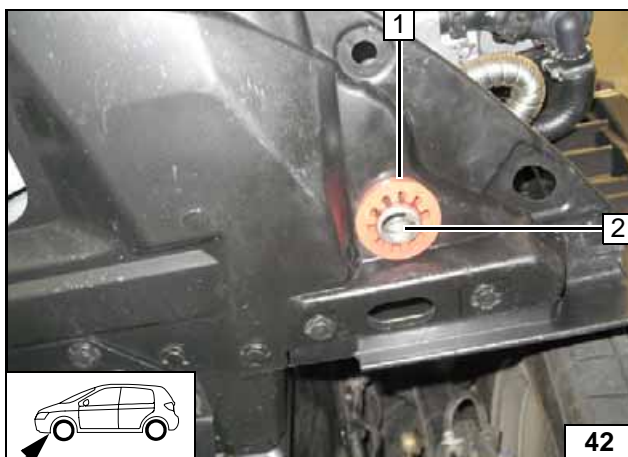
Installing exhaust pipe



Ensure sufficient distance to neighboring components.

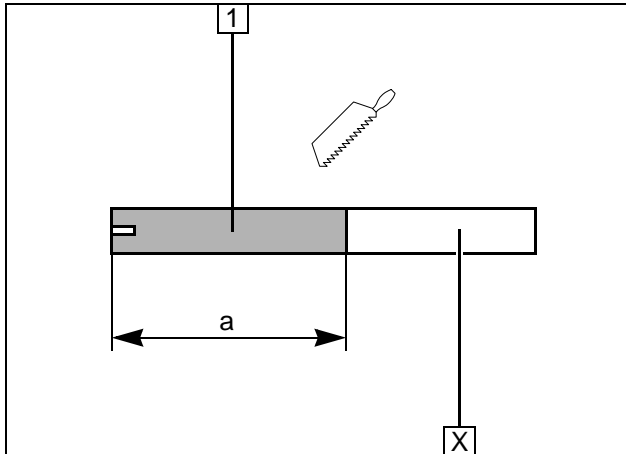
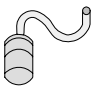
- 1 Hose clamp
- 2 Exhaust end section
- 3 Red (rt) rubber isolator

Installing exhaust end section



Drill 42 mm dia. in underdrive protection at Position 2. Mount red (rt) rubber isolator with groove 1. Align exhaust end section 2 flush on red rubber isolator 1.

Exhaust end section in underdrive protection

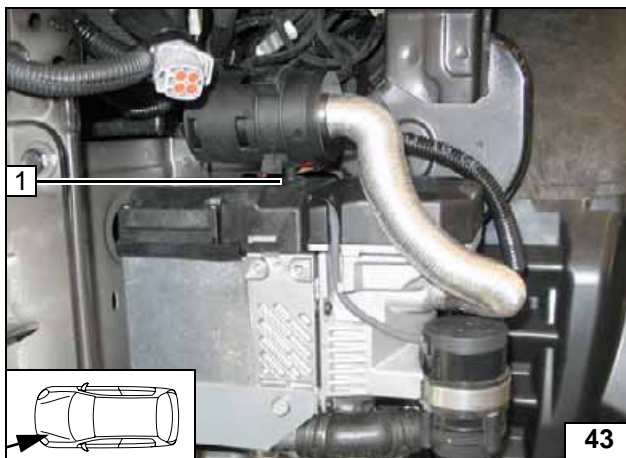


Combustion air

- 1 Combustion air pipe
a = 240

Discard section X

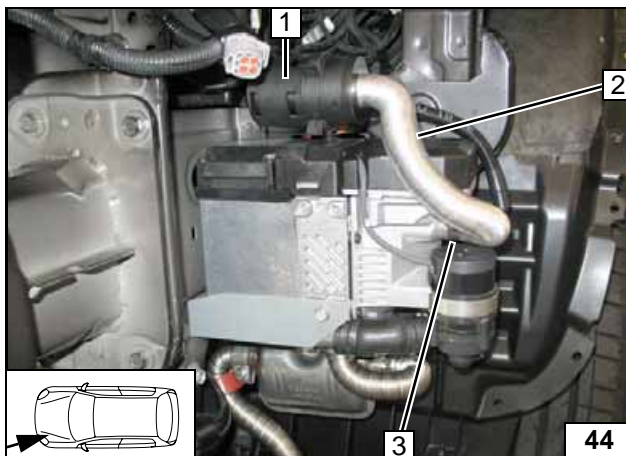
Cutting combustion air pipe to length



Punch through heater unit cover at Position 1 and mount retaining clip.



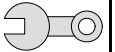
Installing retaining clip



- 1 Combustion-air intake muffler in retaining clip
- 2 Combustion-air intake pipe
- 3 27 mm dia. hose clamp



Installing muffler



Final Work

WARNING!

Reassemble the disassembled components in reverse order.

Check all hoses, clamps and all electrical connections for firm seating.

Secure all loose cables using cable ties.

Only use manufacturer-approved coolant.

Spray the heater unit components with anti-corrosion wax (Tectyl 100K, Order No. 111329).

- Connect the battery
- Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.
- Set the digital timer.
- Make settings according to the "Operating Instructions for End Customer"
- Check the proper operation of the additional heater, see the operating instructions/installation instructions.
- Attach the "Switch off additional heater before refueling" sticker to the left-hand B-pillar.



Webasto AG
Postfach 80 - 82132 Stockdorf
Hotline 01805 / 932278 - Hotfax 0395 / 5592-353
<http://www.webasto.de>

Operating Instructions for End Customer



Please remove page and add to the vehicle operating instructions.

Note:

We recommend matching the heating time to the driving time.

Heating time = driving time

Example:

For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

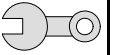
If the summer/winter switch option has been installed, this must be switched in accordance with the time of year. The heater unit will then only switch on the vehicle fan to ventilate the vehicle interior in the position Winter heat and in the position Summer .



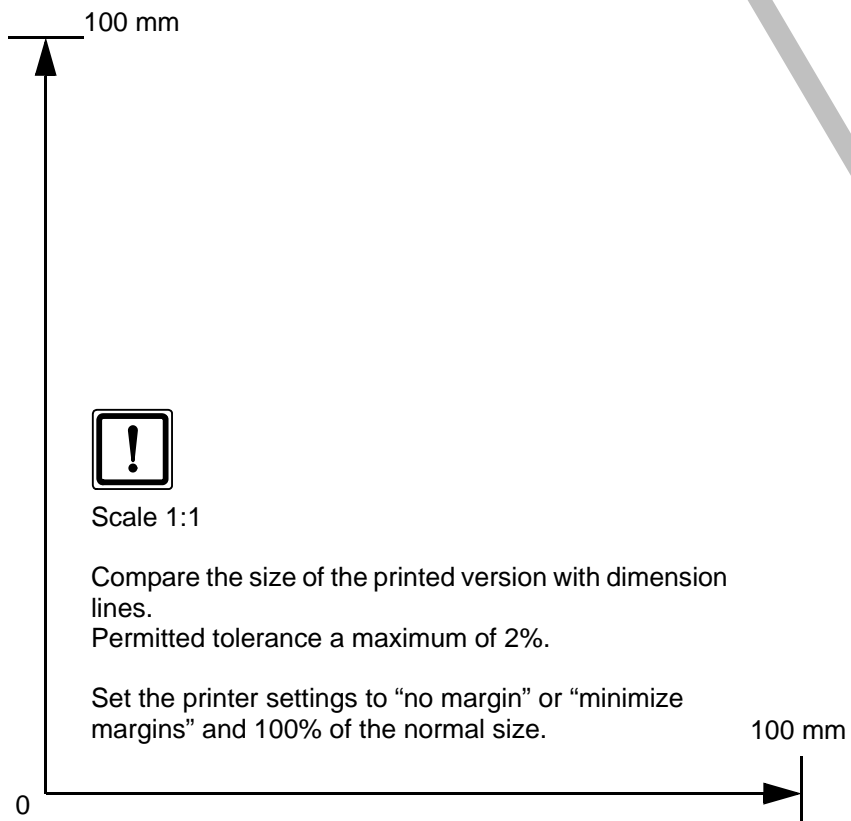
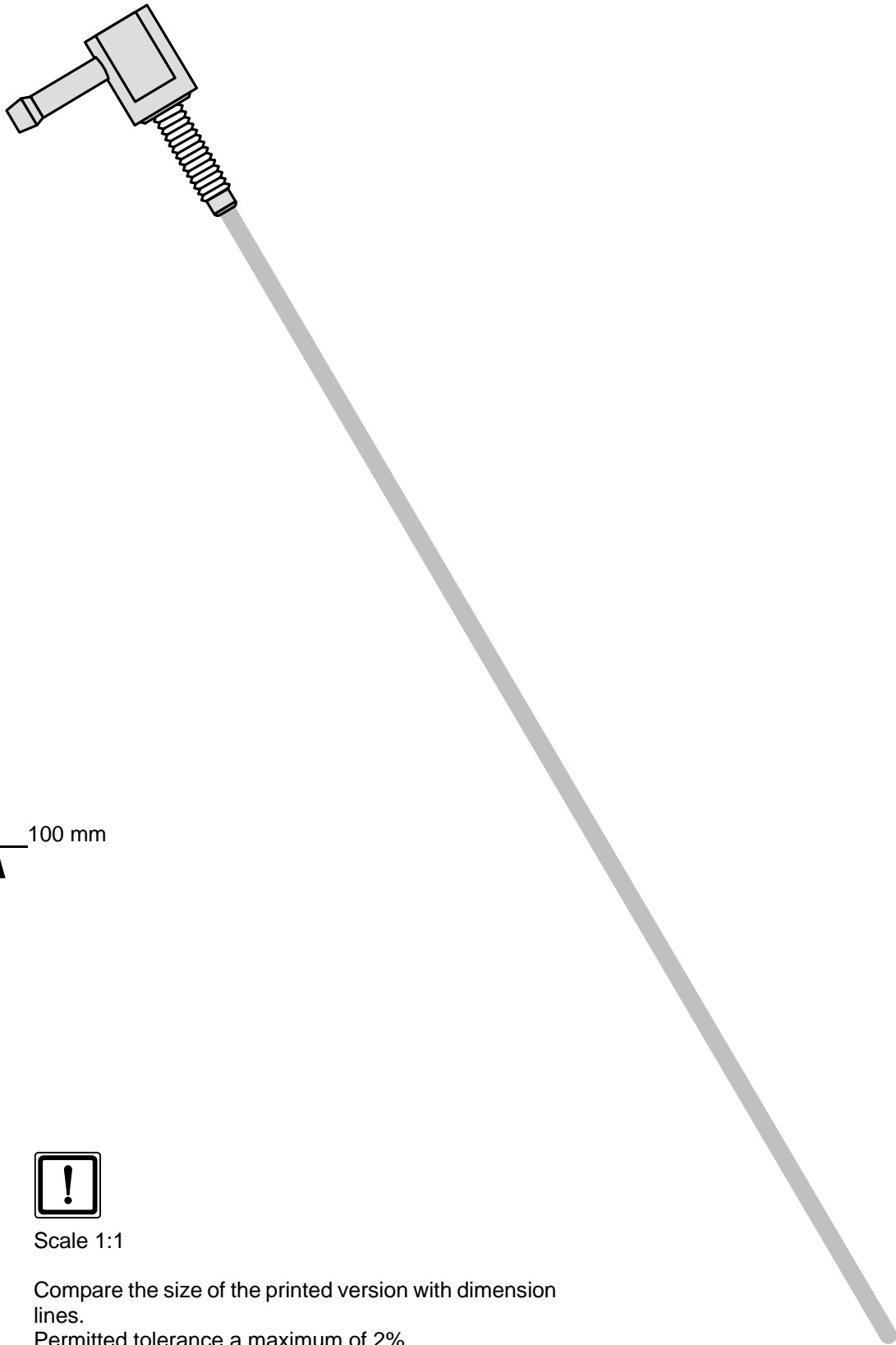
Before parking the vehicle, make the following settings:



- 1 Air outlet to windshield
- 2 Set temperature to "max."



Template for Fuel Standpipe



Scale 1:1

Compare the size of the printed version with dimension lines.
Permitted tolerance a maximum of 2%.

Set the printer settings to "no margin" or "minimize margins" and 100% of the normal size.