

# Water Heater Unit



**Thermo Top C Additional Heater** <sup>e1</sup> 00 0002

## Installation Instructions

### Jeep Compass

Diesel  
from Model Year 2007  
Left-hand drive vehicle



#### **WARNING!**

Hazard warning:

Incorrect installation or repair of Webasto heating systems may cause a fire or result in the emission of carbon monoxide, which can be fatal. Serious or fatal injuries can be caused as a result.

Specialist company training, technical documentation, specialized tools and equipment are required to install and repair Webasto heating and cooling systems.

NEVER attempt to install or repair Webasto heating or cooling systems if you have not successfully completed the company training and thereby acquired the required technical skills, or if you do not have access to the required technical documentation, tools and equipment needed to carry out correct installation and repairs.

ALWAYS follow all Webasto installation and repair instructions and observe all warnings.

Webasto does not accept any liability for defects and damage that are attributable to installation by untrained staff.

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## Validity

Manufacturer	Model	Type	EG-BE No./ABE
Daimler Chrysler (USA)	Compass	pk	e11*2001/116*0142...

Engine type	Engine model	Output in kW	Displacement in cm <sup>3</sup>
BSY/BYL	Diesel	103	1968

Vehicle and engine types, equipment variants and national specifications not listed in these installation instructions have not been tested. However, installation according to these installation instructions may be possible.

The installation location of a digital timer and summer/winter switch should be confirmed with the end customer before installation.

## Heater Unit/Installation Kit

Quantity	Description	Order No.:
1	LU Thermo Top C (D) with digital timer	See price list
1	LU Thermo Top C (D) with Telestart	See price list
1	Installation kit for Jeep Compass CRD	1312903A

### Foreword

These installation instructions apply to Jeep Compass Diesel vehicles - for validity, see page 2 - from model year 2007 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to these installation instructions.



However, the stipulations in the "installation instructions" and "operating and maintenance instructions" for the *Thermo Top C/P/E* must always be observed.

The corresponding rules of technology and any information from the vehicle manufacturer should be observed during the installation work.

### General Instructions

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties.

Sharp edges should be fitted with edge protectors (split-open plastic hose).

Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329).

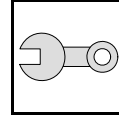
### Special Tools

- Torque wrench for 2.0 - 10 Nm
- Hose clamping pliers
- Metric thread-setter kit

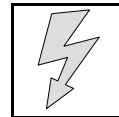
**Explanatory Notes on Document**

To provide you with a quick overview of the individual working steps, you will find an identification mark on the outside top right corner of the page in question.

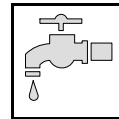
**Mechanical system**



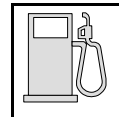
**Electrical system**



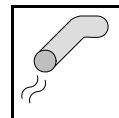
**Water**



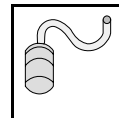
**Fuel**



**Exhaust gas**



**Combustion air**



Special features are highlighted using the following symbols:



Specific risk of injury or fatal accidents.



Specific risk of damage to components.



Specific risk of fire or explosion.



Reference to general installation instructions of Webasto components or to the manufacturer's vehicle-specific documents.



Reference to a special technical feature.



The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.

**All dimensions are in mm!**

**Tightening torque of hose clamps = 2.0 + 0.5 Nm!**

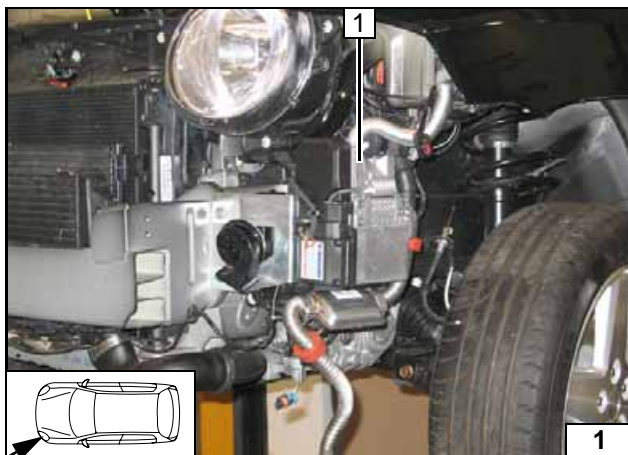
**Tightening torque of Ejet screws, Ejet studs = 10 Nm!**

**Preliminary Work**

**WARNING!**

- Open the fuel tank cap, ventilate the tank.
- Close the tank cap again.
- Disconnect the battery "earth" or "ground" connection.
- Depressurize the cooling system.
- Copy the factory number from the original type label to the duplicate type label.
- Remove years that do not apply from the duplicate label.
- Attach the duplicate label (type label) in the appropriate place.
- Remove the battery.
- Remove the engine design cover.
- Remove the entire air filter.
- Remove the lower engine cover.
- Remove the bumper.
- Remove the left wheel well trim.
- Remove the seat bench of the rear bench seat.
- Open the tank-fitting service lid on the right and left.
- Remove the fuel-tank sending unit on the right according to the manufacturer's instructions; open the quick-release couplings inside the fuel tank.
- Remove the fuel-tank sending unit on the left according to the manufacturer's instructions (the fuel-tank sending unit is installed on the left).
- Remove the lower left instrument panel trim.
- Remove the lower steering column trim.
- Remove the trim above the pedals.
- Remove the trim below the glove compartment.

Remove page 26 "Operating Instructions for End Customer" and add to the vehicle operating instructions.



**Heater unit installation location**

1 Heater unit

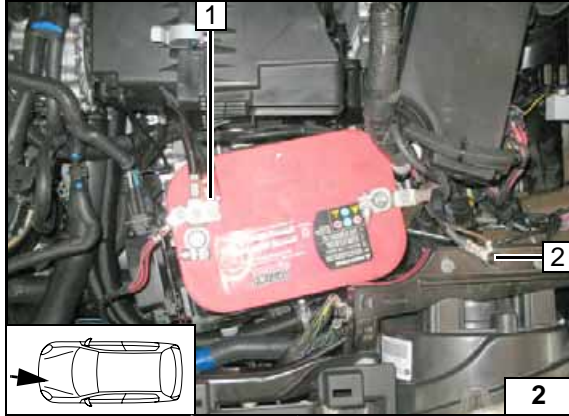
**Installation location**



**Electrical system**

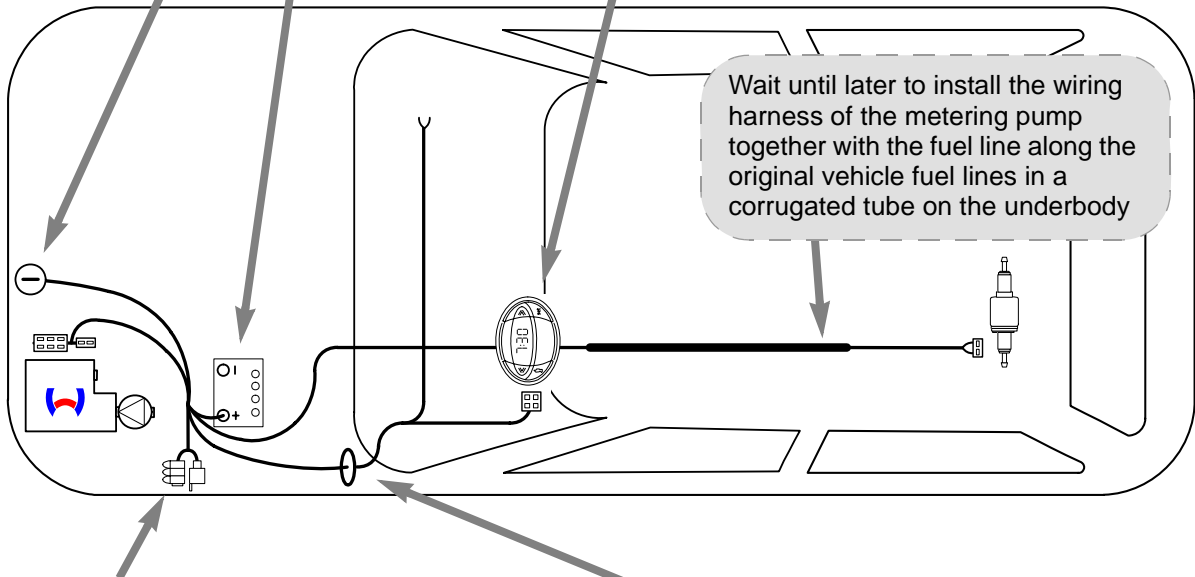
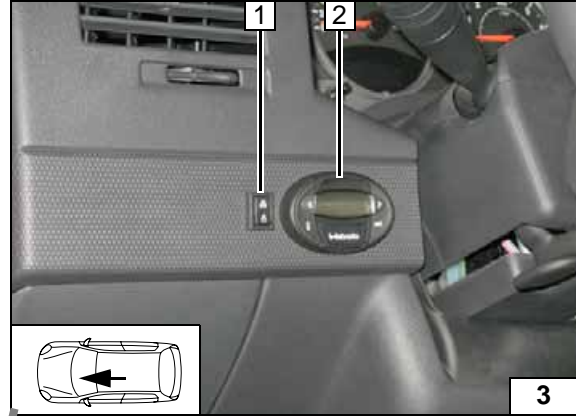
**Power supply**

- 1 Positive battery terminal
- 2 Ground point

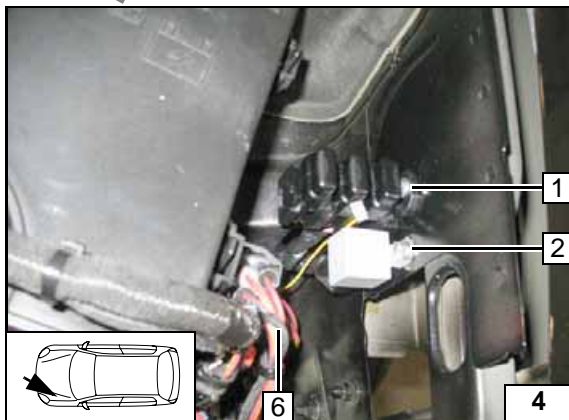


**Digital timer**

- 1 Summer/winter switch option
- 2 Digital timer

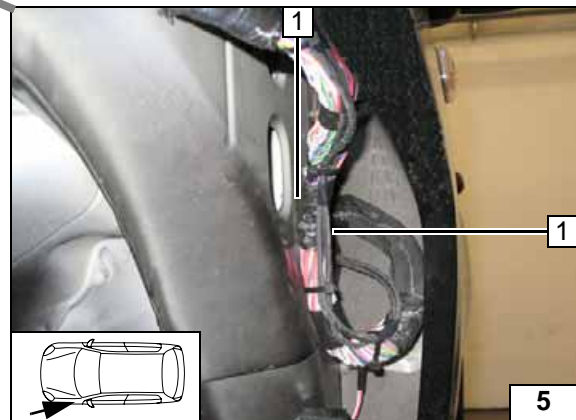


**Wiring harness installation diagram**



**Fuse holder, relay K3**

- 1 Fuse holder, 4.5 mm dia. hole, 5.5x13 self-tapping screw
- 2 K3 relay, 4.5 mm dia. hole; 5.5x13 self-tapping screw

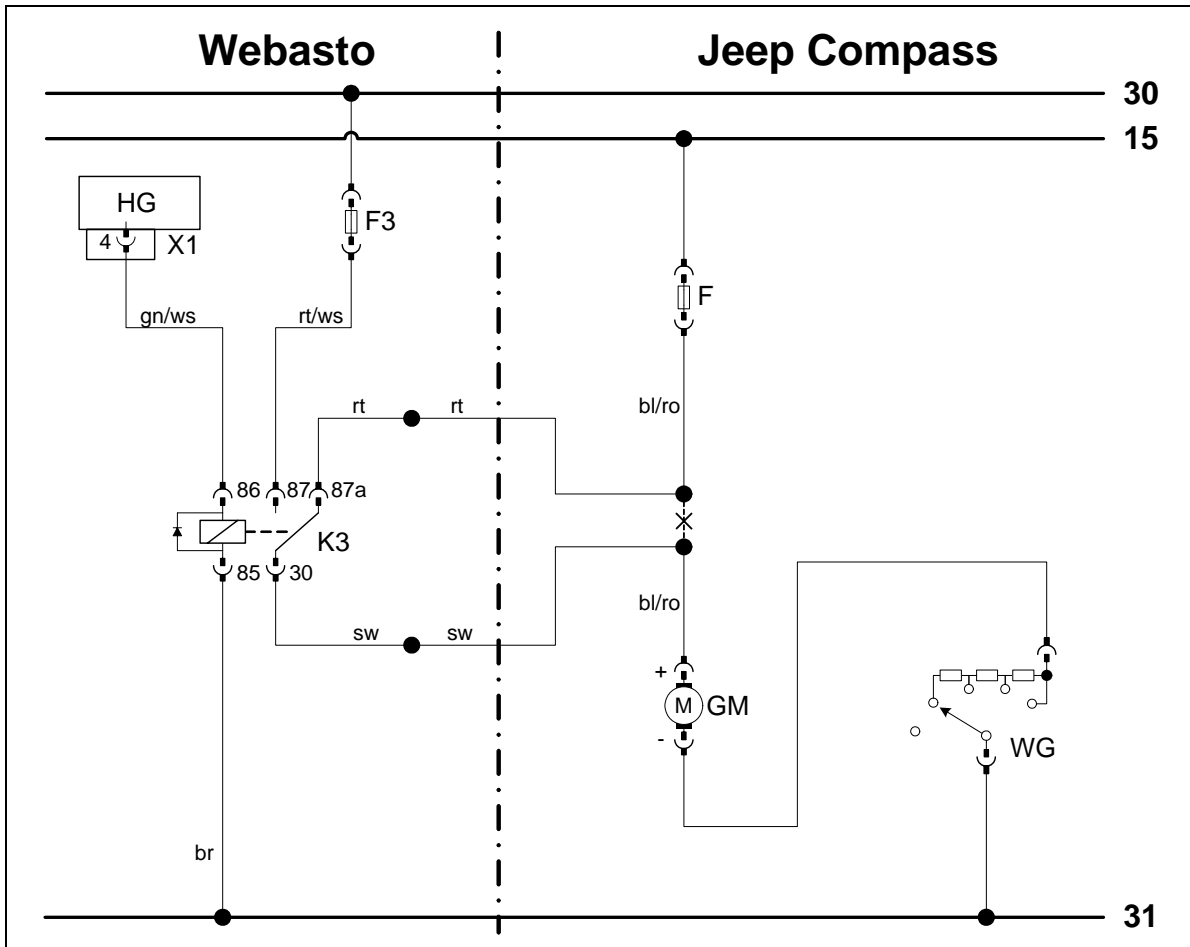


**Wiring harness pass through**

- 1 Protective rubber plug



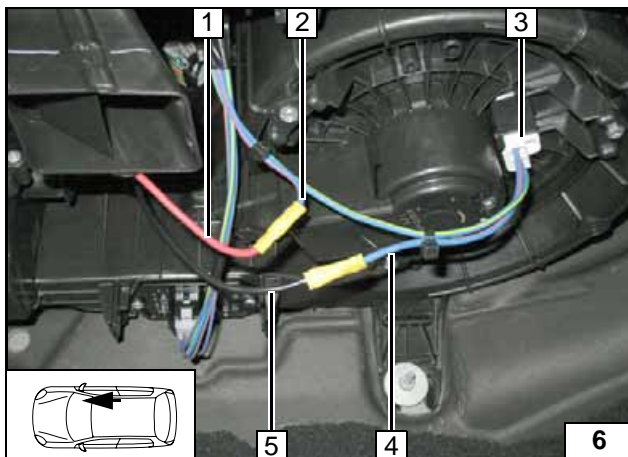
Fan controller for manual air conditioning



Wiring diagram

Webasto components		Vehicle components		Colors and symbols	
HG	Heater unit TT-C	GM	Fan motor	rt	red
X1	6-pin heater unit connector	WG	Resistor group	ws	white
F3	Fuse, 25 A	F	Fan fuse	sw	black
K3	Fan relay			br	brown
				gn	green
				X	Cutting point
				Wiring colors may vary.	

Legend

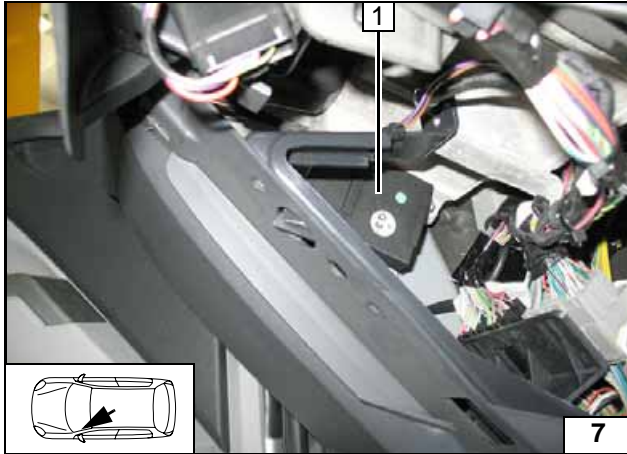


Connection to 2-pin connector 3 from the blower motor.  
Produce connections as shown in wiring diagram.

- 1 Red (rt) wire from K3/87a
- 2 Blue/red (bl/rt) wire of fan fuse
- 4 Blue/red (bl/rt) wire of fan motor
- 5 Black (sw) wire from K3/30



Connecting fan-motor

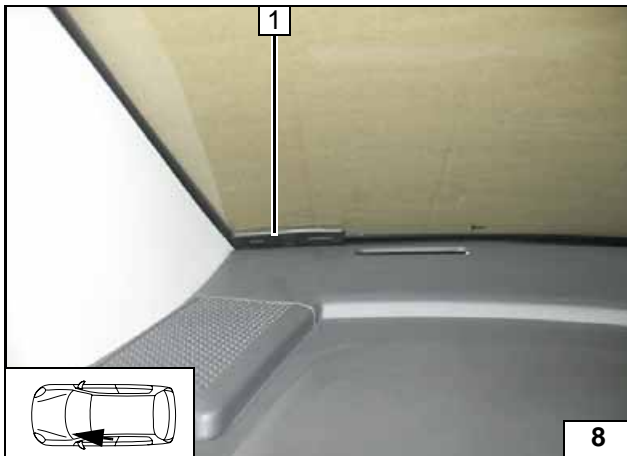


**Remote option (Telestart)**

1 Fasten receiver with adhesive tape

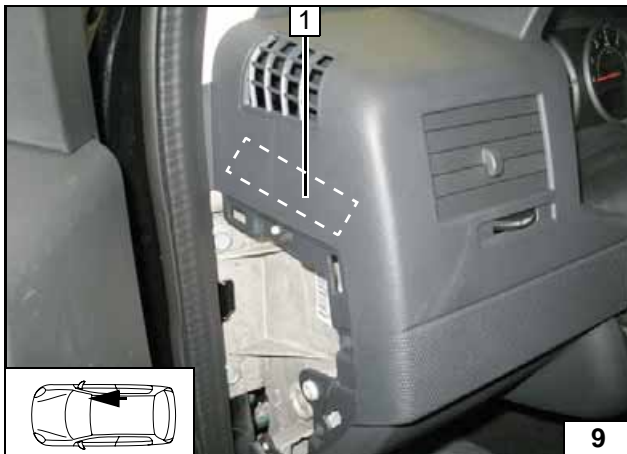


**Installing receiver**



1 Antenna

**Installing antenna**



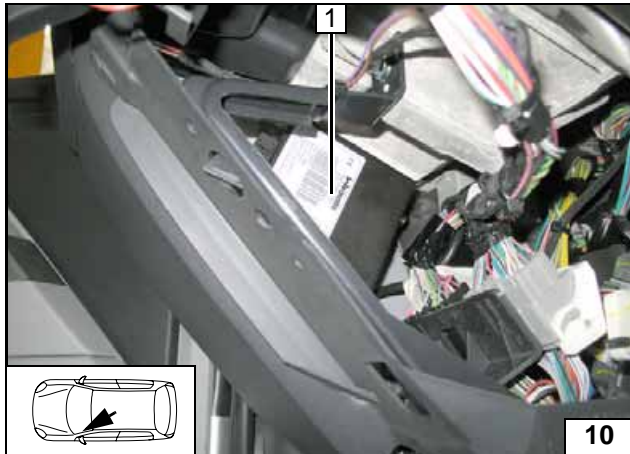
**Temperature sensor for HTM100 only**

Fasten temperature sensor 1 with adhesive tape on air duct behind instrument panel trim (see marking).



**Installing temperature sensor**



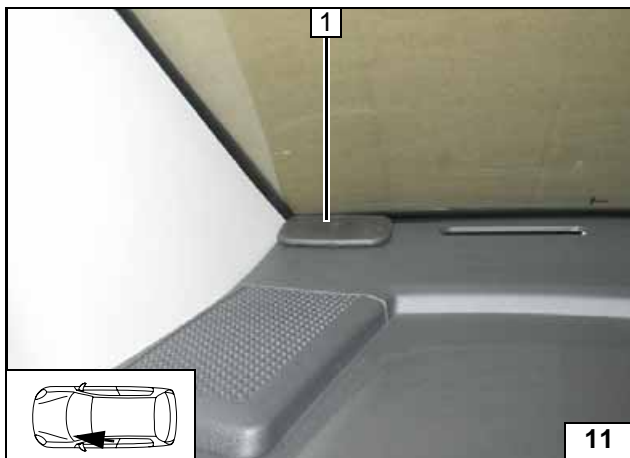


**Remote option (Thermo Call)**

1 Fasten receiver with adhesive tape

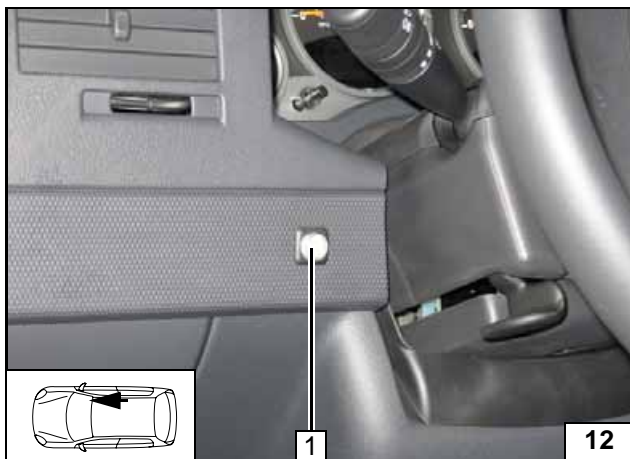


**Installing receiver**



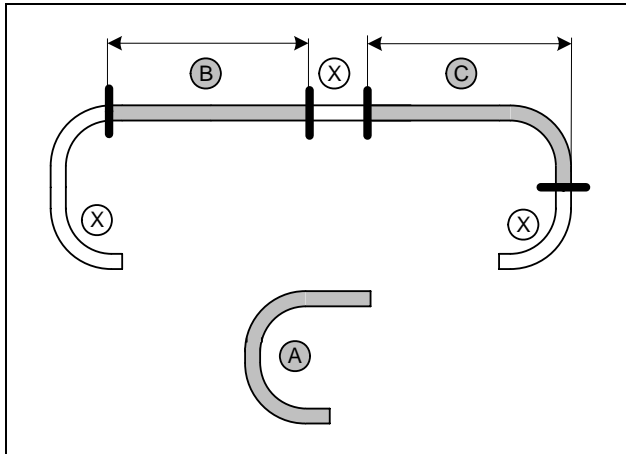
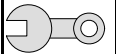
1 Antenna

**Installing antenna**



1 Pushbutton

**Installing push button**

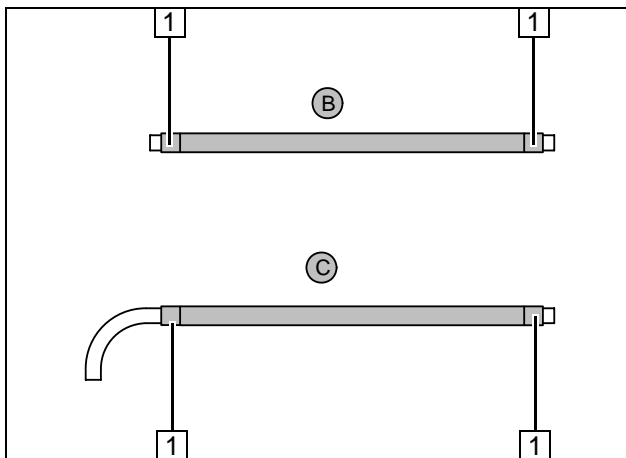


**Preparing installation**

A = Molded hose  
 b = 1030  
 c = 1040

Discard section X

**Cutting coolant hoses to length**

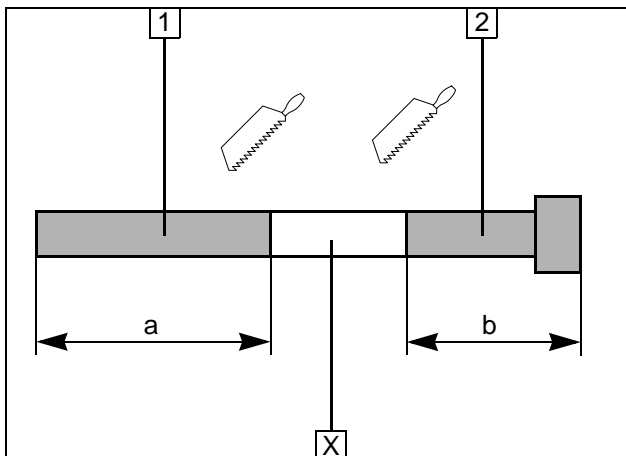


Push braided protection hoses onto hose B and C and cut to length.  
 Cut heat shrink plastic tubing to length.

1 25 mm long heat shrink plastic tubing [4x]



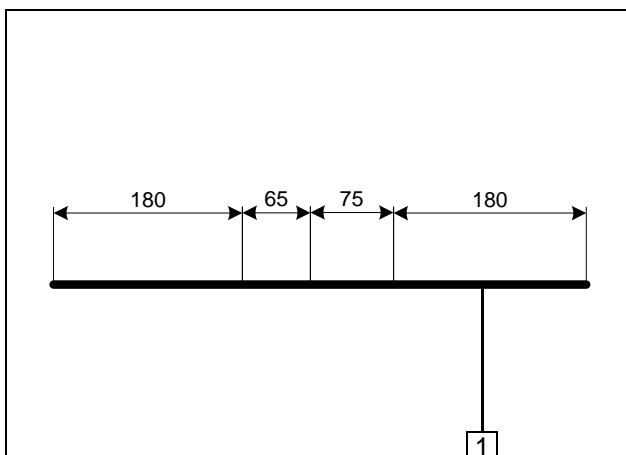
**Preparing coolant hoses**



1 Exhaust pipe  
 a = 210  
 2 Exhaust end section  
 b = 450

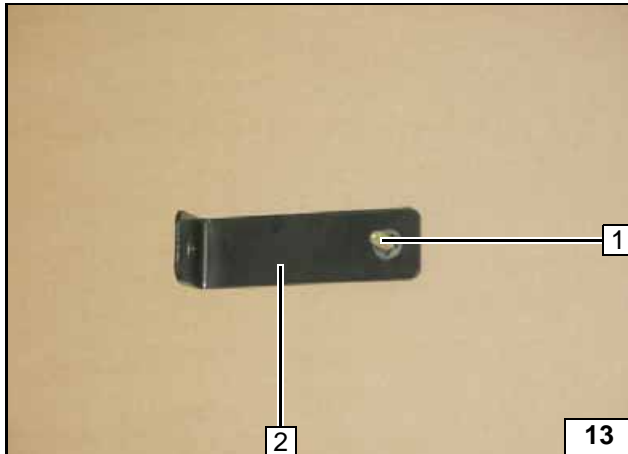
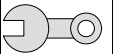
Discard section X

**Preparing exhaust pipe**



1 Edge protection

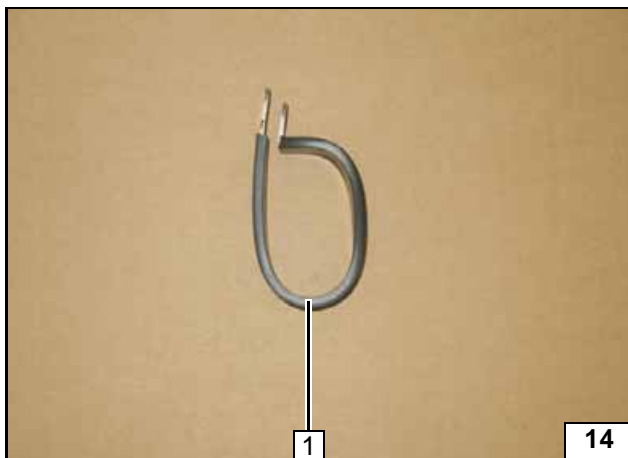
**Cutting edge protection to size**



- 1 M6x20 bolt, pin lock
- 2 Bracket



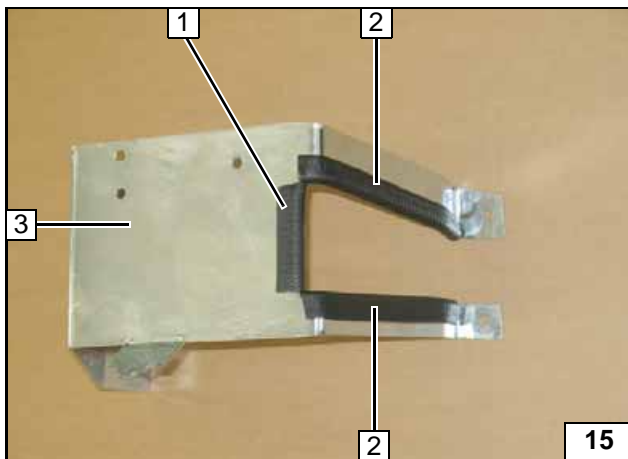
**Preparing bracket for coolant hoses**



Shape 48 mm dia. rubber-coated p-clamps 1 [2x] provided as shown.



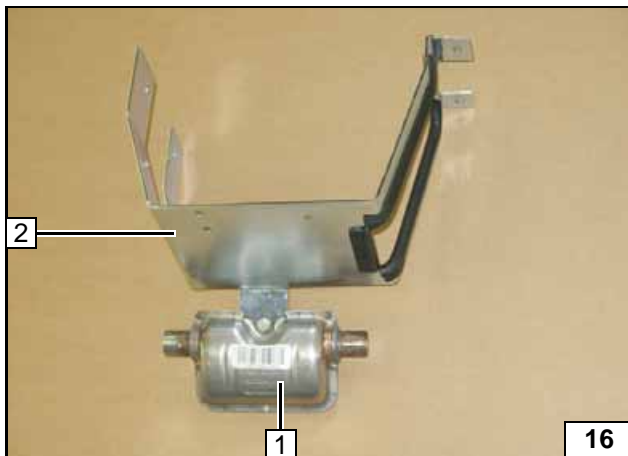
**Preparing rubber-coated p-clamps**



### Preparing installation location

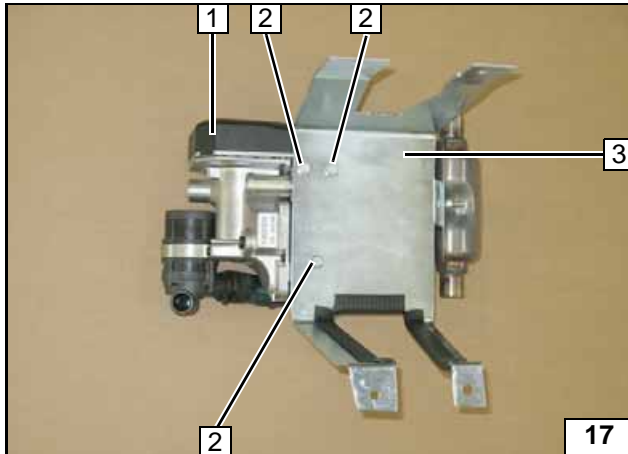
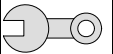
- 1 Edge protection 65
- 2 Edge protection 180 [2x]
- 3 Bracket

**Preparing bracket**



- 1 Exhaust muffler, M6x20 bolt, flanged nut
- 2 Bracket

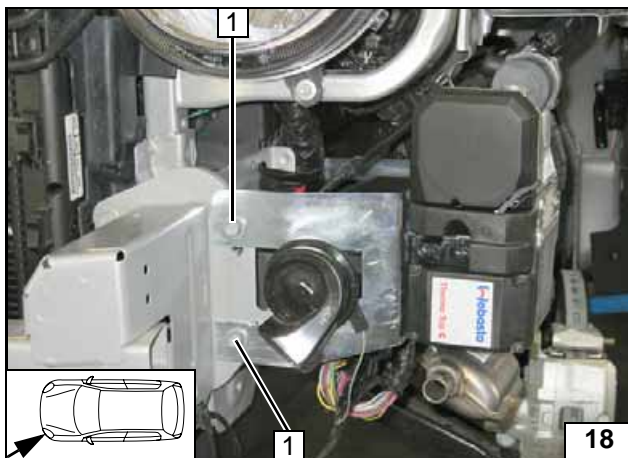
**Preparing bracket**



Insert two washers between heater unit and bracket 2 at position 3.

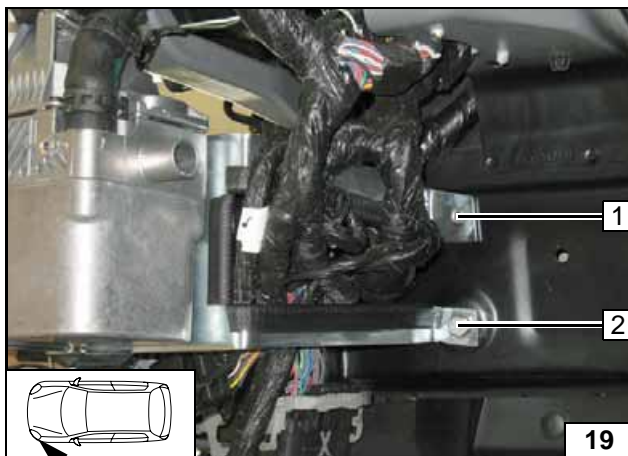
- 2 E-jot screw [2x]
- 3 E-jot screw, washer [2x]

**Preassembling heater unit**



- 1 Loosely mount original vehicle bolt [2x].

**Copying hole pattern**

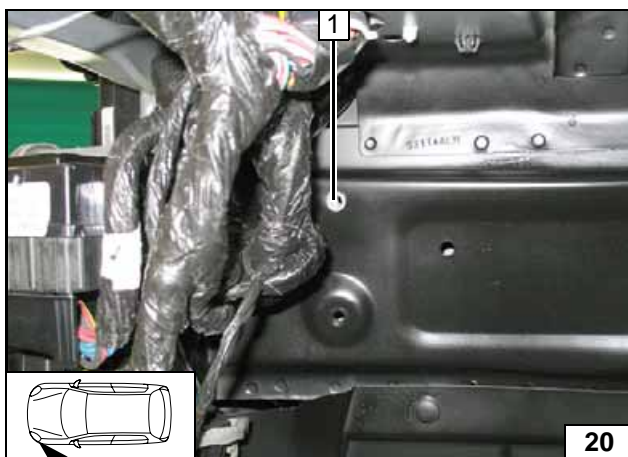


Be carefully not to damage wiring harness of heater unit when inserting!  
Remove heater unit after copying 9.1 mm dia. hole pattern 1.

- 2 Loosely mount M8x20 bolt, spring lockwasher

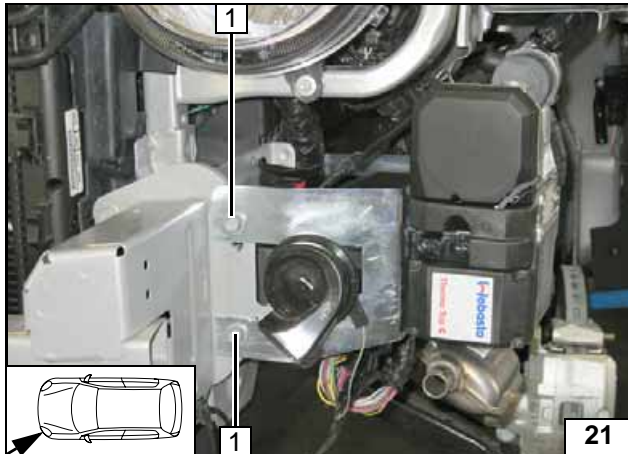
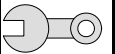


**Copying hole pattern**



- 1 9.1 mm dia. hole; M6 rivet nut

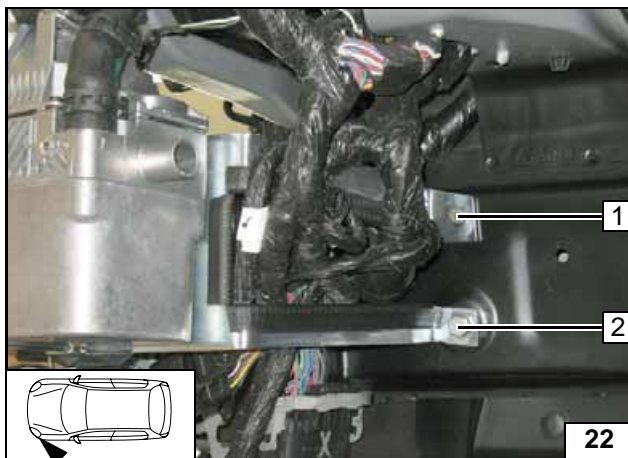
**Installing rivet nut**



**Installing heater unit**

- 1 Original vehicle bolt [2x]

Installing bracket

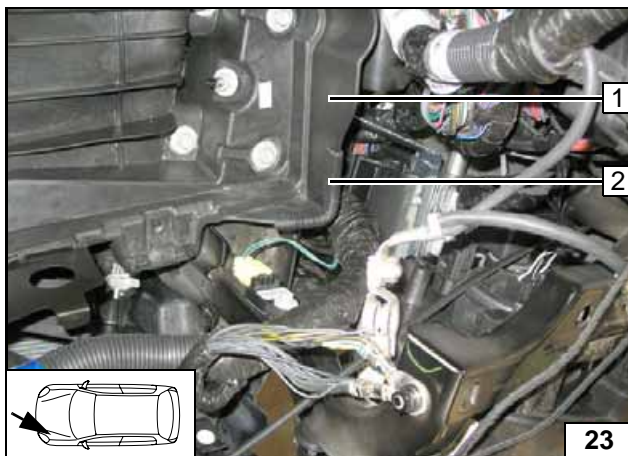


Be carefully not to damage wiring harness of heater unit when inserting!

- 1 M6x20 bolt, spring lockwasher
- 2 M8x20 bolt, spring lockwasher



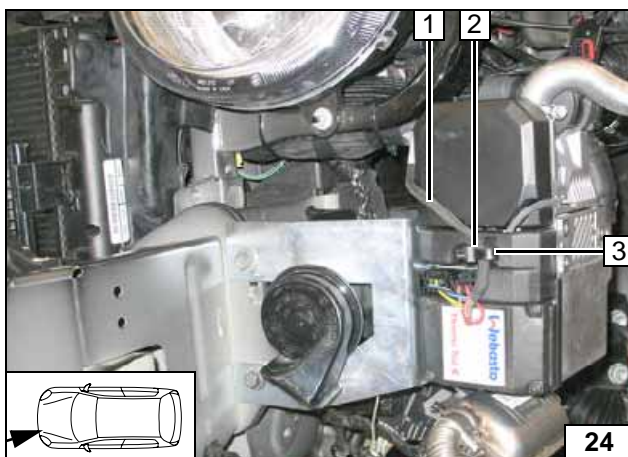
Installing bracket



Mount 75 mm edge protection 2 on battery carrier 1.



Installing edge protection

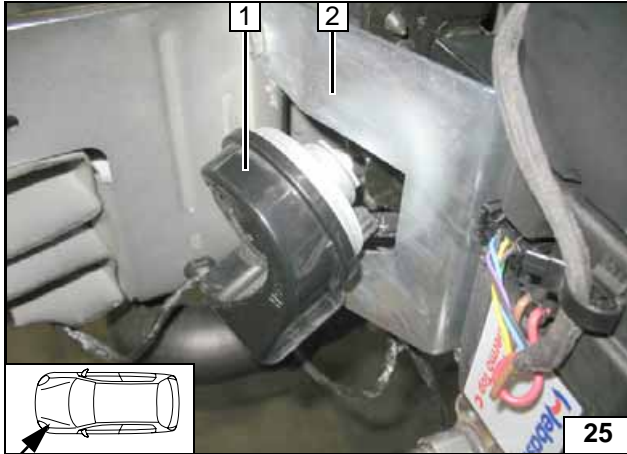
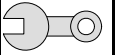


Push through perforation of heater unit cover 2 and insert clip-type cable tie 3.

- 1 Wiring harness of heater unit



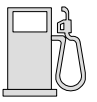
Mounting wiring harness of heater unit



Ensure proper freedom of movement of horn 1 to bracket 2.



**Aligning horn**



**Fuel**

**CAUTION!**

Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

Catch any fuel running off with an appropriate container.

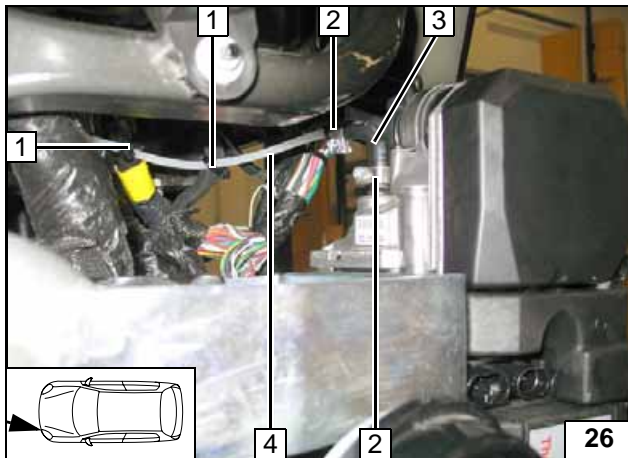
Install fuel line and metering-pump wiring harness so that they are protected against stone impact.

Unless specified otherwise, always fasten using cable ties.

Mount the fuel line and wiring harness with rub protection on sharp edges.

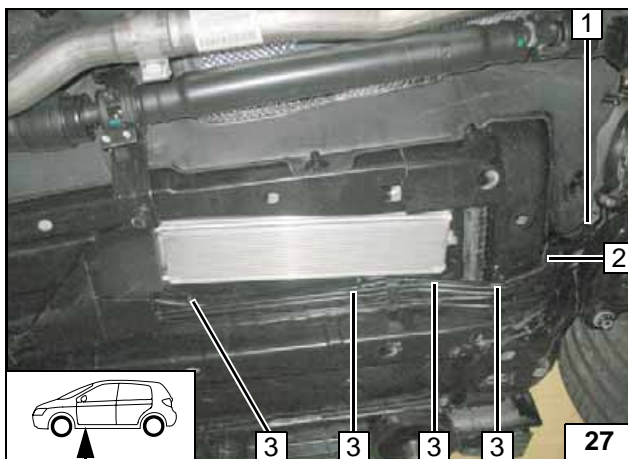
**WARNING!**

The fuel line and wiring harness are routed to the metering pump in as shown in the wiring harness routing diagram.



- 1 Cable tie [2x]
- 2 10 mm dia. clamp [2x]
- 3 90° molded hose
- 4 Fuel line

Con-  
nection to  
heater unit

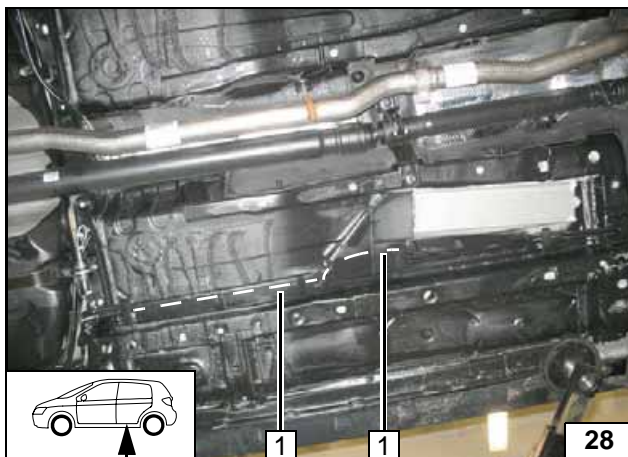


Route fuel line and wiring harness of metering pump 1 in corrugated tube 2 above original vehicle fuel line.

- 3 Cable tie



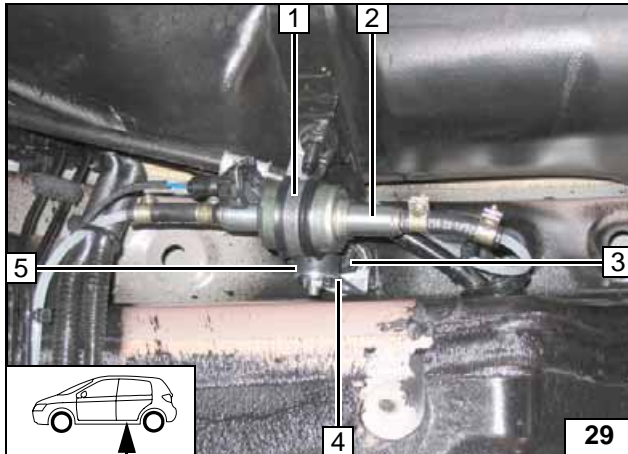
Installing  
lines



Route fuel line and wiring harness of metering pump 1 above original vehicle fuel line.



Installing  
lines

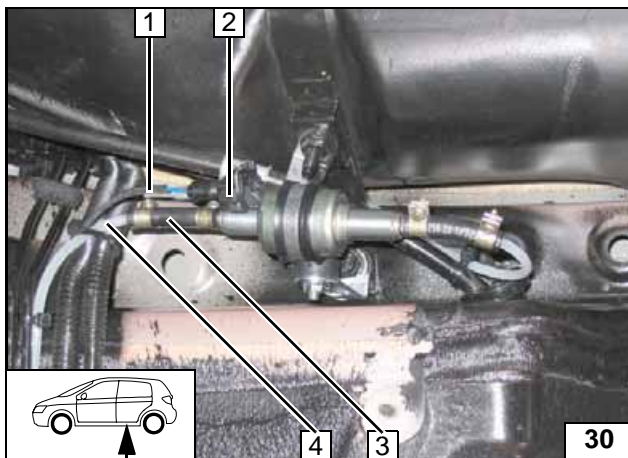


Bend and drill perforated bracket 4 in accordance with template.

- 1 Rubber-coated pipe clamp
- 2 Metering pump
- 3 Original vehicle bolt
- 5 Silent block, flanged nut [2x]



## Installing metering pump

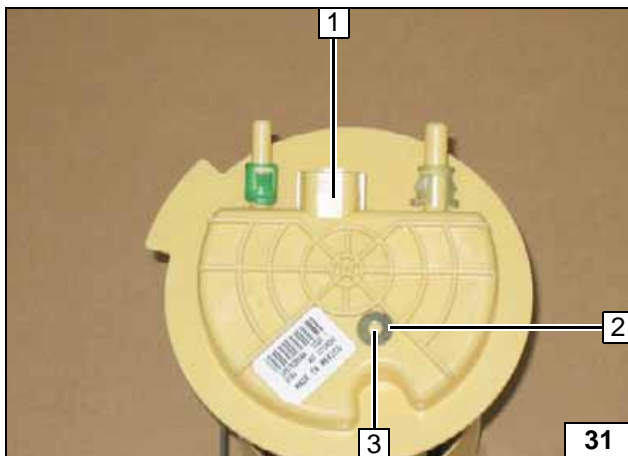


Check the position of the components; adjust if necessary. Check that they have free clearance.

- 1 Metering pump wiring harness
- 2 Metering pump connector
- 3 Hose section, 10 mm dia. clamp [2x]
- 4 Fuel line from heater unit



## Connecting metering pump

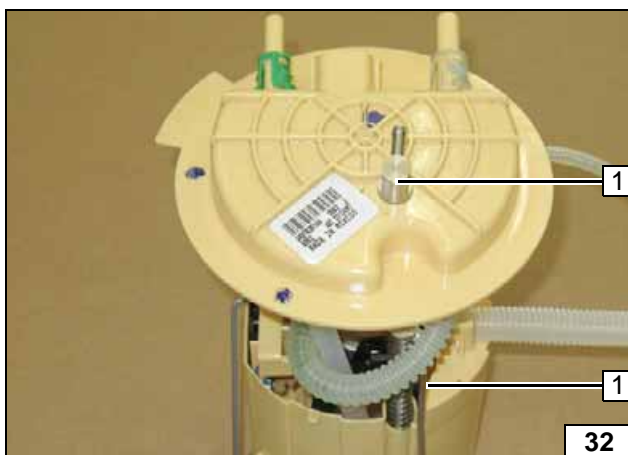


Remove fuel-tank sending unit 1 in accordance with manufacturer's specifications.

- 2 Lay washer with outside dia. = 17.6 mm on bars
- 3 Copy 6 mm dia. hole pattern



## Removing fuel

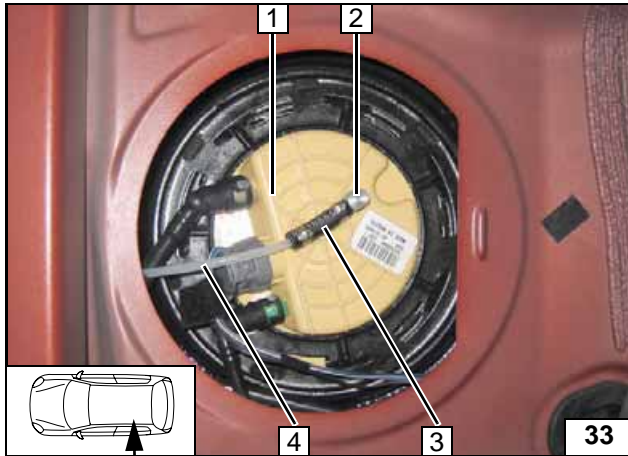


Cut fuel standpipe 1 to length, shape and install, see installation instructions.



## Removing fuel



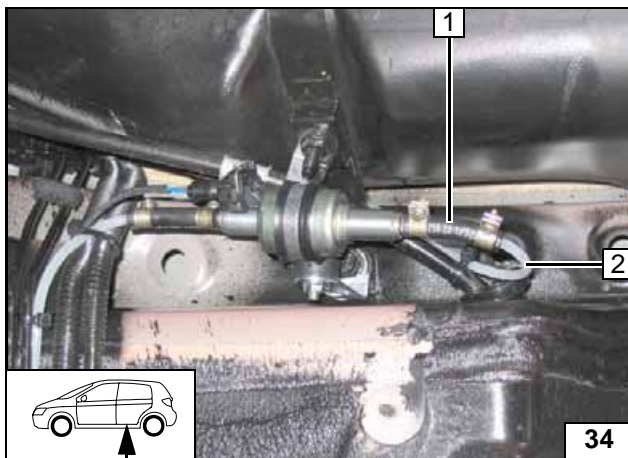


Install fuel-tank sending unit **1** in accordance with manufacturer's specifications.

- 2** Fuel standpipe
- 3** Molded hose, 10 mm dia.clamp
- 4** Fuel line



**Con-necting fuel line**

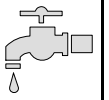


Check the position of the components; adjust if necessary. Check that they have free clearance.

- 1** Hose section, 10 mm dia. clamp [2x]
- 2** Fuel line



**Con-necting metering pump**

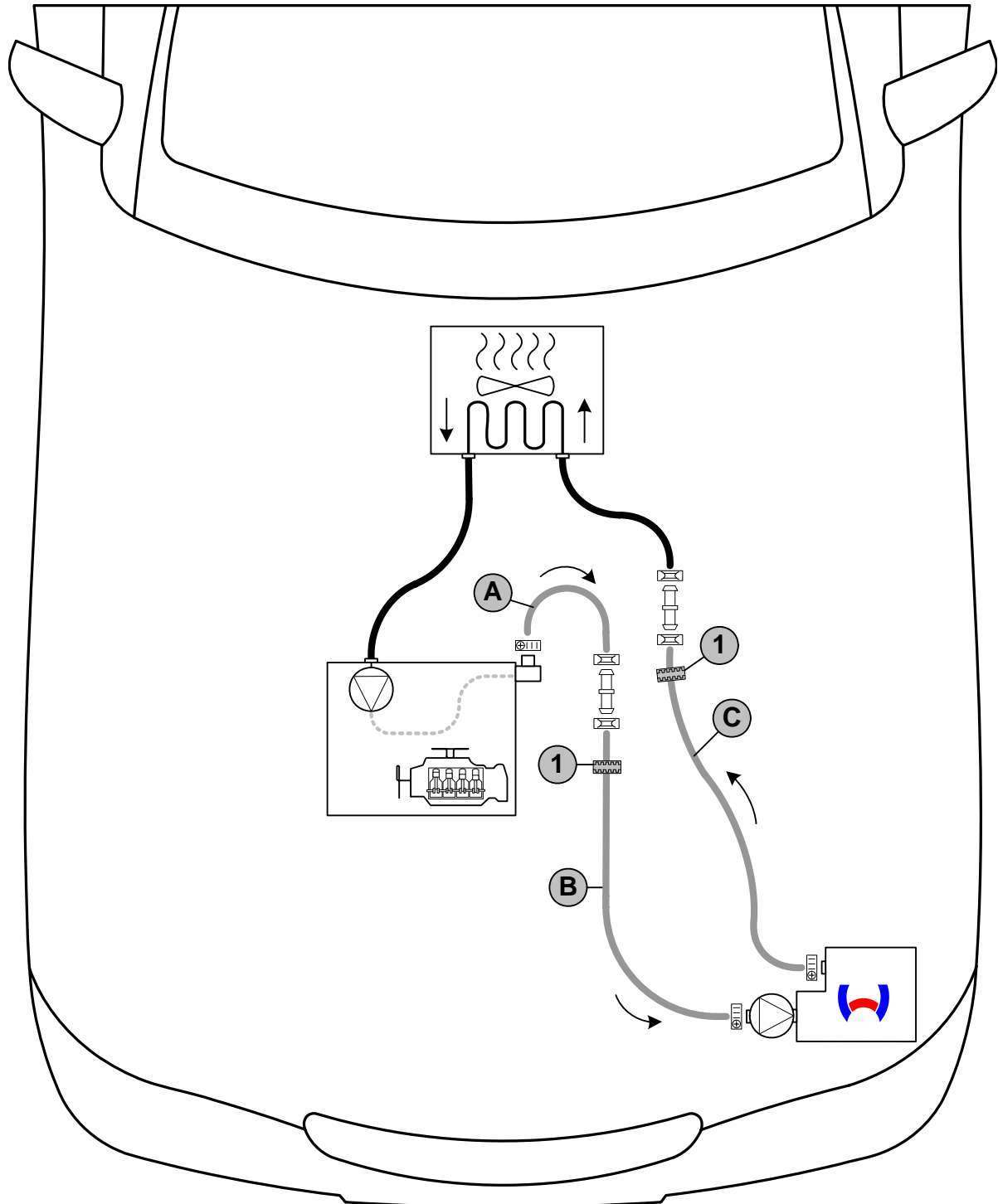


**Water**



**WARNING!**


Any coolant running off should be collected using an appropriate container. Install hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that no other hose can be damaged! When installing the coolant hose, the heater unit must be filled with coolant.


The connection should be "inline" based on the following diagram:



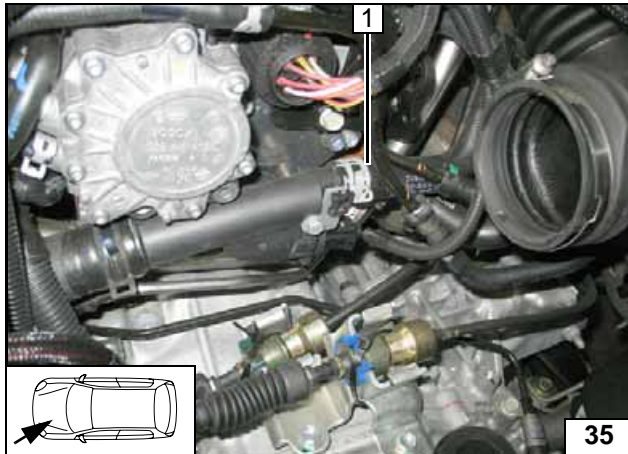
Coolant routing diagram

All spring clips  = 27 mm dia.! All hose clamps  = 20-27 mm dia.!

All connecting pipes  = 20x20 dia..

1 = red (rt) rubber isolator  [2x].

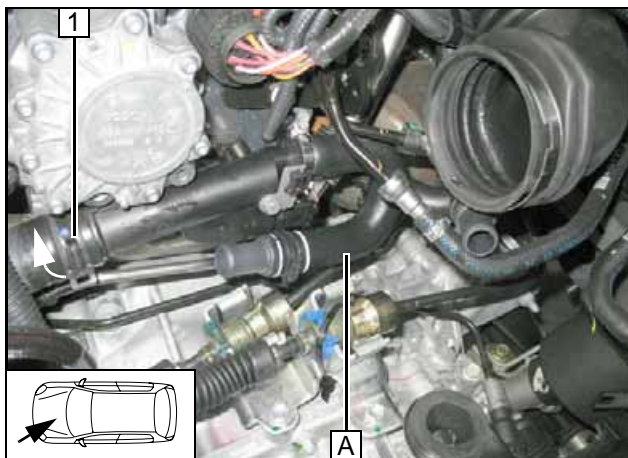




Pull hose off engine outlet 1; original vehicle clamp will not be reused.



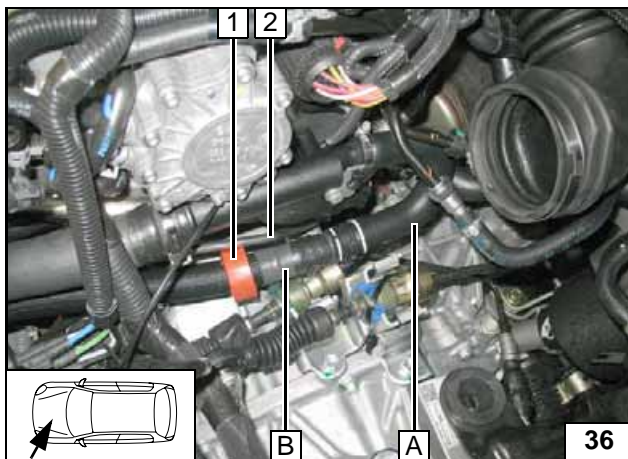
**Cutting point**



Turn original vehicle clamp 1.



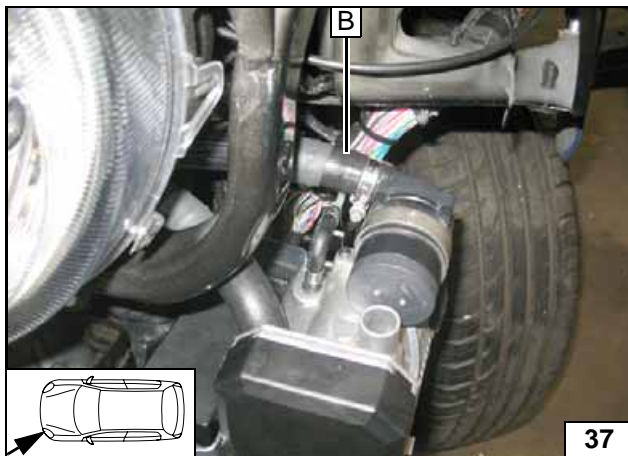
**Connecting engine outlet**



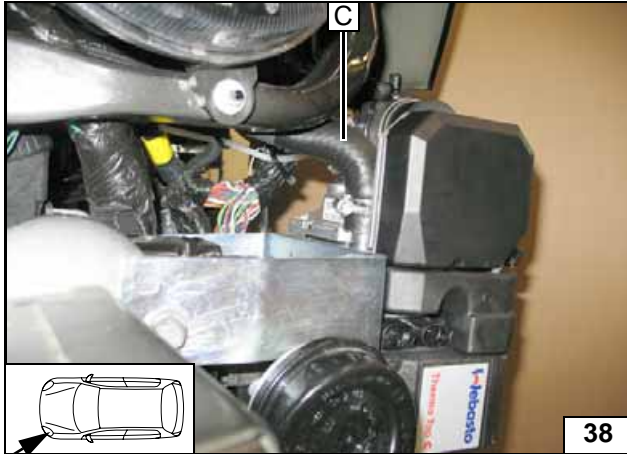
Align red (rt) rubber isolator 1 relative to oil pressure line 2.



**Connecting engine outlet**

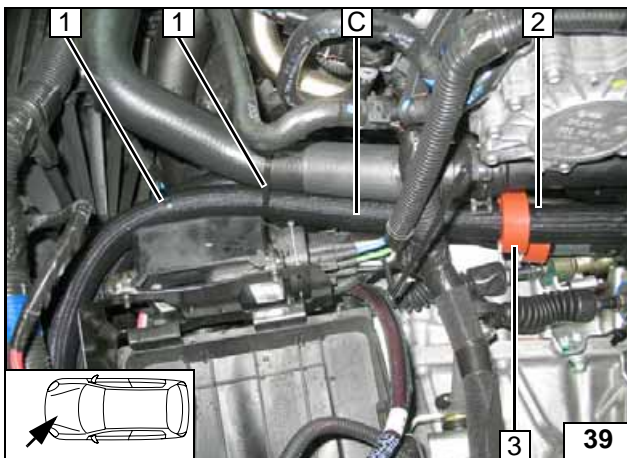


**Connecting heater unit**



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Con-  
necting  
heater unit

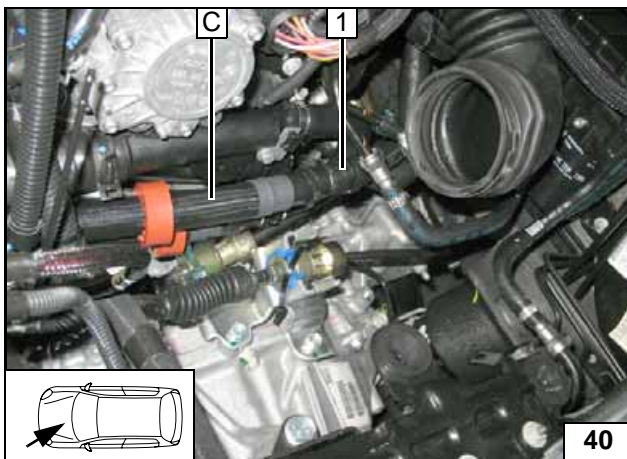


39

Align red (rt) rubber isolator **3** relative to oil pressure line **2**.

**1** Cable tie

Routing in  
engine  
compartment

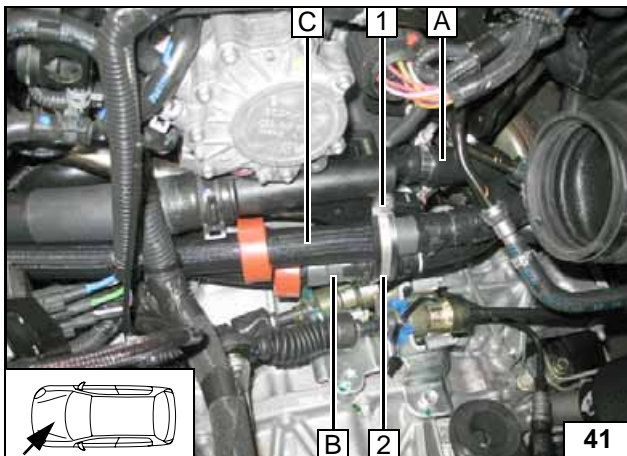


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**1** Hose on heat exchanger inlet



Con-  
necting  
heat  
exchanger  
inlet

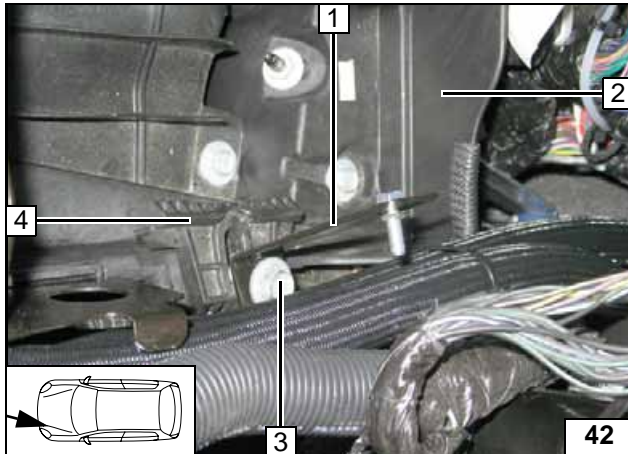


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**1** Original vehicle bolt

**2** 48 mm dia. rubber-coated p-clamp

Installing  
p-clamp

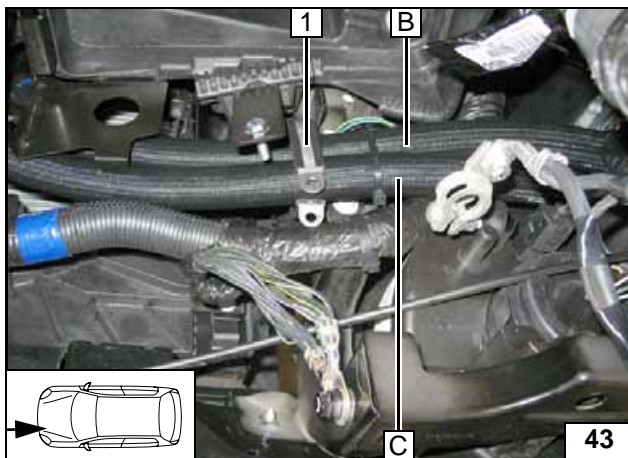


Loosely mount bracket **1** so that battery can be installed later.

- 2** Battery carrier
- 3** Original vehicle bolt
- 4** Battery clamping piece



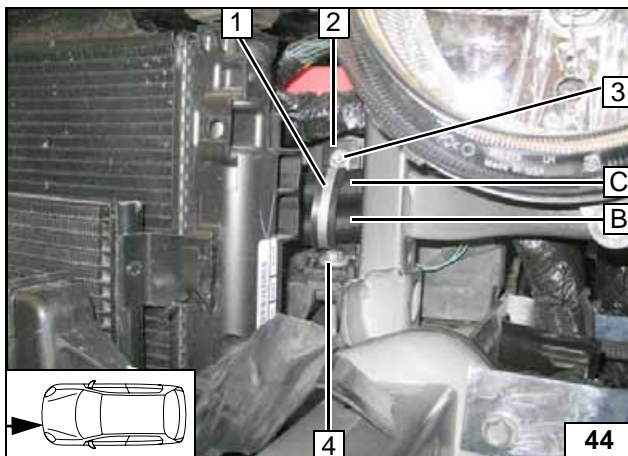
**Loosely mount bracket**



Position 48 mm dia. rubber-coated p-clamp **1**. Install vehicle battery.

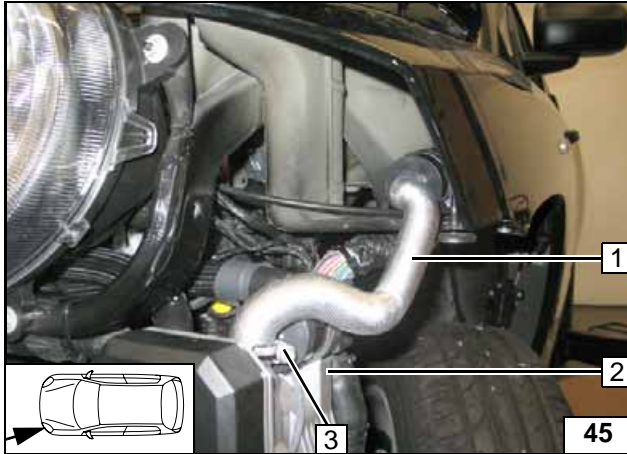
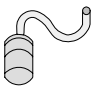


**Pre-mounting p-clamp**



- 1** 48 mm dia. rubber-coated p-clamp
- 2** Bracket
- 3** Flanged nut, M6x20 bolt premounted
- 4** Original vehicle bolt of battery bracket

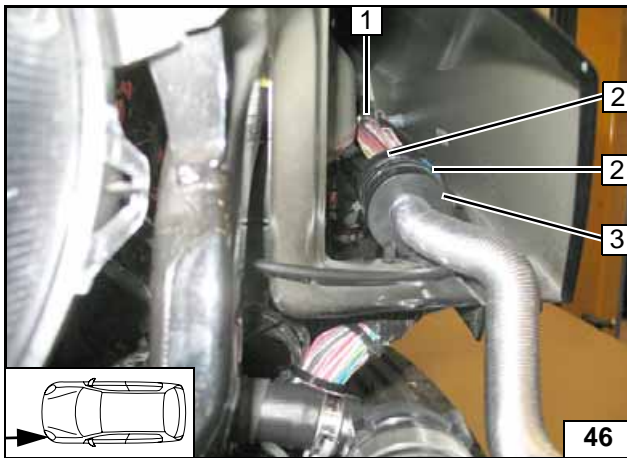
**Installing p-clamp**



**Combustion air**

- 1 Combustion-air intake pipe
- 2 Heater unit
- 3 27 mm dia. clamp

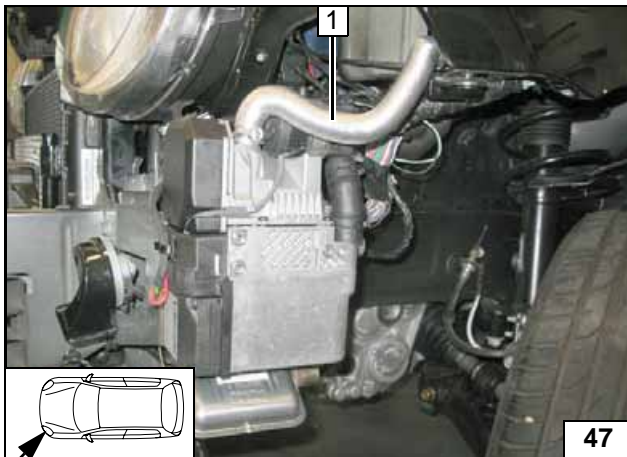
**Installing intake pipe**



Fasten air intake muffler **3** to original vehicle wiring harness **1** with cable ties **2** [2x].



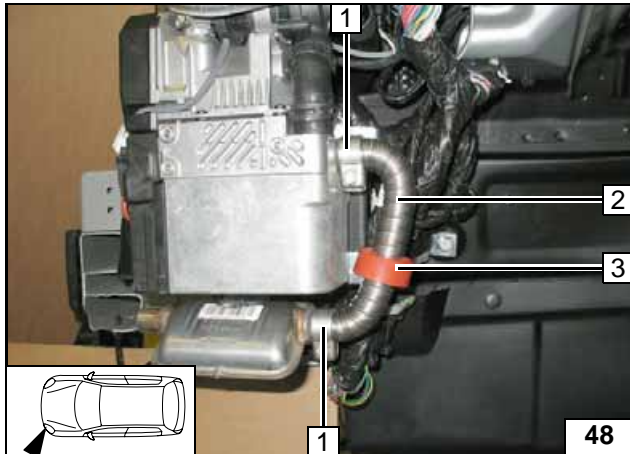
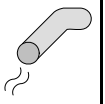
**Installing muffler**



Shape intake pipe **1** and ensure sufficient space is available for left turn signals by positioning bumper.



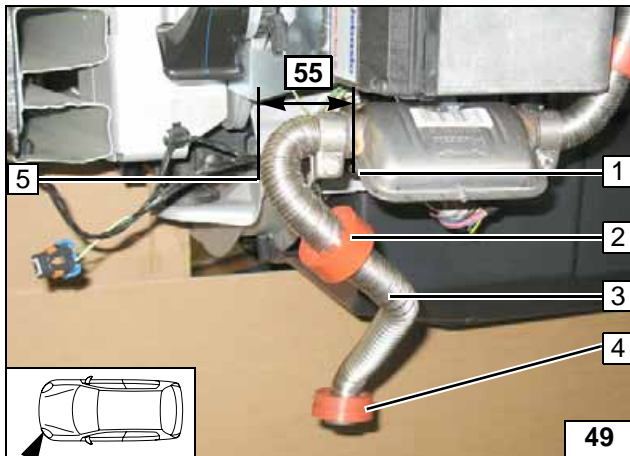
**Shaping intake pipe**



**Exhaust gas**

- 1 Hose clamp [2x]
- 2 Exhaust pipe
- 3 Red (rt) rubber isolator

**Installing exhaust pipe**

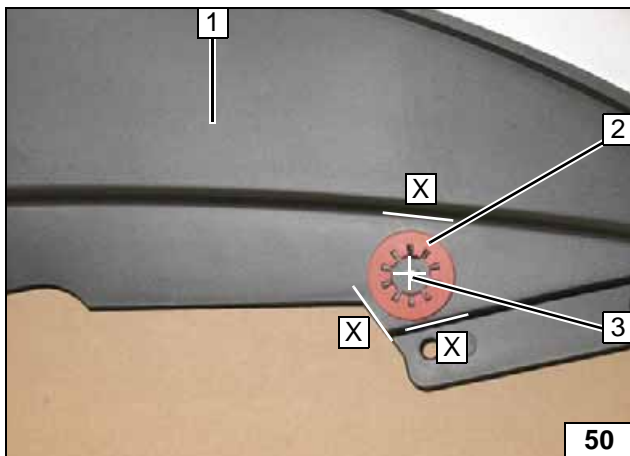


Bend exhaust end section 3 so that spacing of 55 mm is achieved between muffler fold 1 and outer edge 5.



- 2 Red (rt) rubber isolator
- 3 Exhaust end section, hose clamp
- 4 Red (rt) rubber isolator with groove

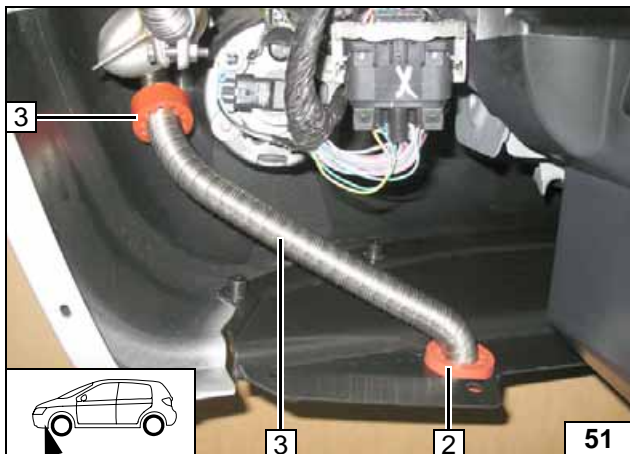
**Installing exhaust end section**



Position red (rt) rubber isolator with groove 2 on underside of bumper at left 1 with a distance of 5 mm to markings X and copy hole pattern. 42 mm dia. hole at position 3



**Cutting out underride protection**

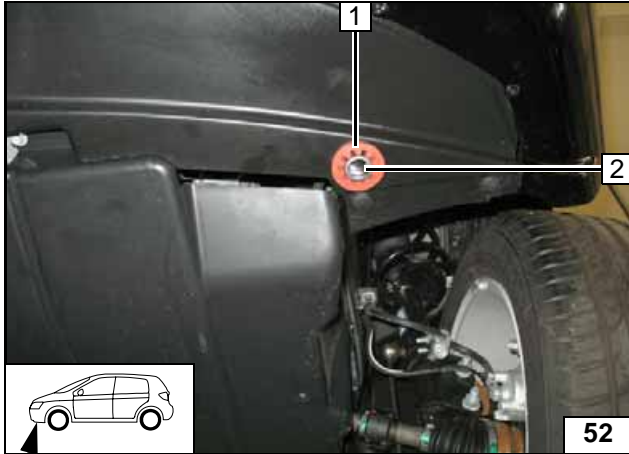
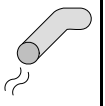


Install bumper. Align red (rt) rubber isolator 3 relative to bumper.



- 1 Red (rt) rubber isolator with groove
- 2 Exhaust end section

**Installing exhaust end section**

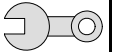


Align exhaust end section 2 flush on red rubber isolator 1.



**Aligning  
exhaust  
end  
section**





## Final Work

### WARNING!

Reassemble the disassembled components in reverse order.

Check all hoses, clamps and all electrical connections for firm seating.

Secure all loose cables using cable ties.

Only use manufacturer-approved coolant.

Spray the heater unit components with anti-corrosion wax (Tectyl 100K, Order No. 111329).

- Connect the battery
- Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.
- Set the digital timer.
- Make settings on A/C control panel according to the "Operating Instructions for End Customer".
- Check the proper operation of the additional heater, see the operating instructions/installation instructions.
- Attach the "Switch off additional heater before refueling" sticker to the left-hand B-pillar.



Webasto AG  
Postfach 80 - 82132 Stockdorf  
Hotline 01805 / 932278 - Hotfax 0395 / 5592-353  
<http://www.webasto.de>

**Operating Instructions for End Customer**



Please remove page and add to the vehicle operating instructions.



**Note:**

We recommend matching the heating time to the driving time.

Heating time = driving time

**Example:**

For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

If the summer/winter switch option has been installed, this must be switched in accordance with the time of year. The heater unit will then only switch on the vehicle fan to ventilate the vehicle interior in the position Winter  heat and in the position Summer .



Before parking the vehicle, make the following settings:

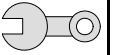
**Note:**

On vehicle with a factory-installed alarm system, the passenger compartment monitoring must be deactivated. Please see the vehicle owner's manual for instructions.

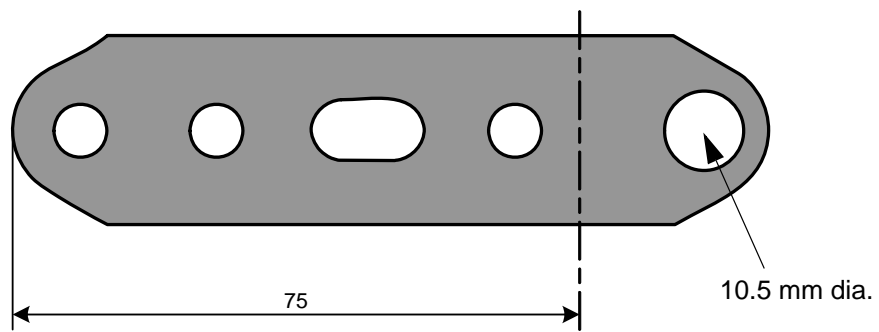


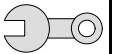
- 1 Air outlet to windshield
- 2 Set fan to level "1", or possibly "2"
- 3 Set temperature to "max."

**Manual air conditioning**

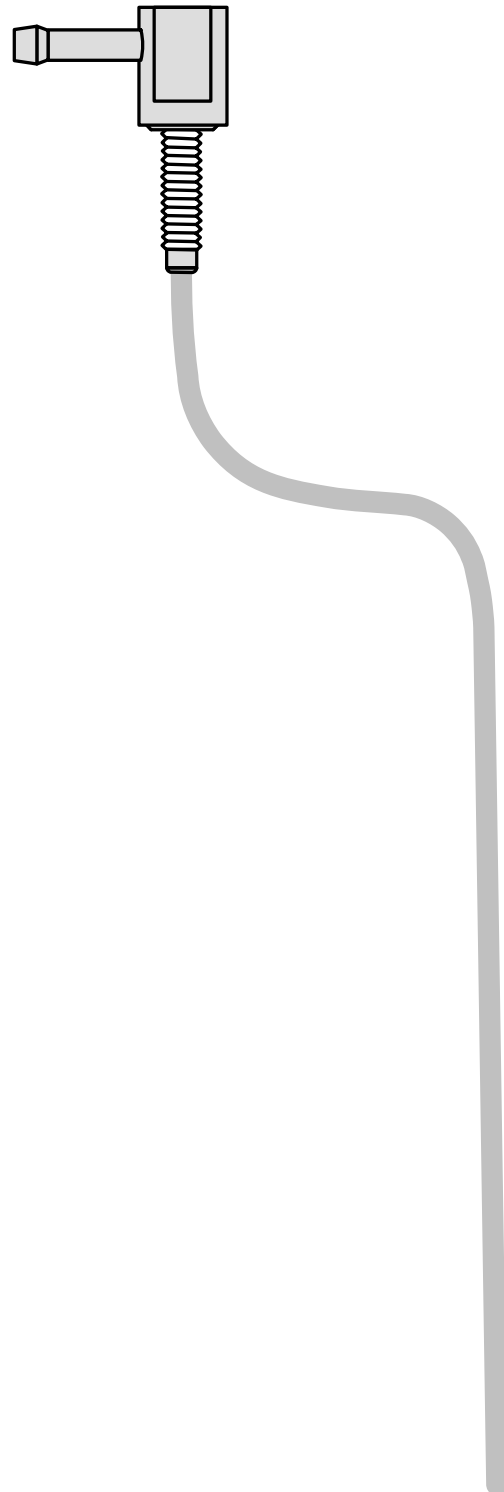


Template for Perforated Fastening Strap





### Template for Diesel fuel standpipe



100 mm



Scale 1:1

Compare the size of the printed version with dimension lines.  
Permitted tolerance a maximum of 2%.

Set the printer settings to "no margin" or "minimize margins" and 100% of the normal size.

100 mm

0