Water Heater Unit



Thermo Top E Additional Heateret00 0003Thermo Top C Additional HeaterThermo Top P Additional Heater00 0104

Installation Instructions

VW Polo

Diesel from Model Year 2006 For left-hand drive vehicles only



WARNING!

Hazard warning:

Incorrect installation or repair of Webasto heating systems may cause a fire or result in the emission of carbon monoxide, which can be fatal. Serious or fatal injuries can be caused as a result.

Specialist company training, technical documentation, specialized tools and equipment are required to install and repair Webasto heating and cooling systems.

NEVER attempt to install or repair Webasto heating or cooling systems if you have not successfully completed the company training and thereby acquired the required technical skills, or if you do not have access to the required technical documentation, tools and equipment needed to carry out correct installation and repairs.

ALWAYS follow all Webasto installation and repair instructions and observe all warnings.

Webasto does not accept any liability for defects and damage that are attributable to installation by untrained staff.

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Validity

Manufacturer	Model	Туре	EG-BE No./ABE
VW	Polo	9N	e1 * 2001/116 * 0174 *

Engine type	Engine model	Output in kW	Displacement in cm ³
AMF	Diesel	55	1422
BNM	Diesel	51	1422
BNV	Diesel	59	1422

Vehicle and engine types, equipment variants and national specifications not listed in these installation instructions have not been tested. However, installation according to these installation instructions may be possible.

The installation location of a digital timer and summer/winter switch should be confirmed with the end customer before installation.

Heater Unit/Installation Kit

Quantity	Description	Order No.:
1	Retail accessories with desired heater control	See price list
1	Installation kit for VW Polo Diesel	9015698A

Also required with Climatronic:

Quantity	Description	Order No.:
1	Climatronic kit	9013645A

Heater unit recommended for the respective vehicle class:

Vehicle	Heater unit
Compact car	Thermo Top E
Mid-size car, station wagon	Thermo Top C
Full-size car, van, offroader	Thermo Top P

The selection of the heater unit is based on the passenger compartment size of the vehicle and the level of comfort required by the customer!

Foreword

These installation instructions apply to VW Polo vehicles with a Diesel engine - for validity, see page 2 - from model year 2006 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to these installation instructions.

However, the stipulations in the "installation instructions" and "operating and maintenance instructions" for the *Thermo Top C/P/E* must always be observed.

The corresponding rules of technology and any information from the vehicle manufacturer should be observed during the installation work.

General Instructions

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties.

Sharp edges should be fitted with edge protectors (split-open plastic hose).

Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329).

Special Tools

- Torque wrench
- Hose clamping pliers
- M8 metric thread-setter kit

Explanatory Notes on Document

To provide you with a quick overview of the individual working steps, you will find an identification mark on the outside top right corner of the page in question.

Mechanical system
Electrical system
Coolant connection
Fuel connection
Exhaust system

Combustion air

6	

Special features are highlighted using the following symbols:



Specific risk of injury or fatal accidents.

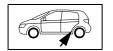
Specific risk of damage to components.

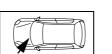
Specific risk of fire or explosion.

Reference to general installation instructions of Webasto components or to the manufacturer's vehiclespecific documents.



Reference to a special technical feature.





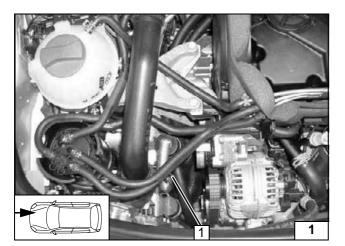
The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.

Preliminary Work

WARNING!

- Disconnect the battery "earth" or "ground" connection.
- Depressurize the cooling system.
- Copy the factory number from the original type label to the duplicate type label.
- Remove years that do not apply from the duplicate label.
- Attach the duplicate label (type label) in the appropriate place.
- Remove the air filter together with the intake hose.
- Remove the wiper arms.
- Remove the coolant reservoir cap.
- Remove the coolant reservoir.
- Open the fuel tank cap, ventilate the tank.
- Close the tank cap again.
- Open the right-hand fuel sender service lid.
- Remove the fuel-tank sending unit in accordance with the manufacturers specifications.
- Remove the underride protection
- Remove the fuse box of the central electrical box.
- Take off the cover of the relay box for the central electrical box (only with Climatronic).
- Remove the A/C control panel according to the manufacturer's instructions (only with Climatronic).

Present the customer with Page 31 of the operating instructions.



Heater unit installation location

1 Heater unit

Installation location



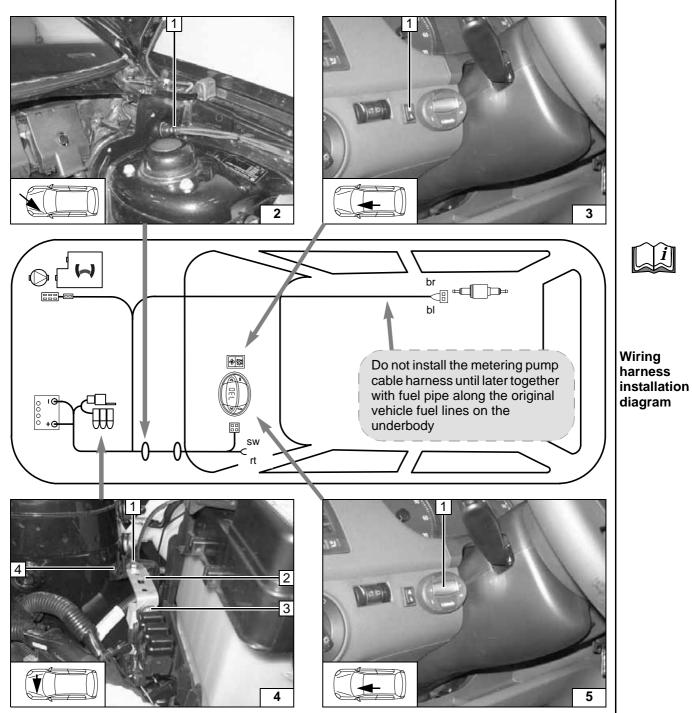
Electrical Connections

Wiring harness pass through

1 Protective rubber plug of Bowden cable

Summer/winter switch option

1 Summer/winter switch, drilled hole 12 mm dia.



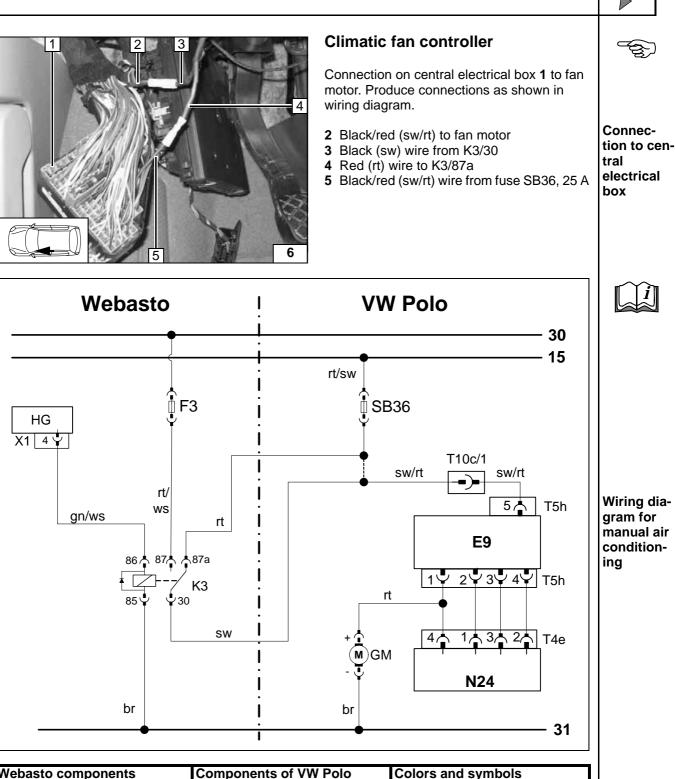
Fuse holder, relay K3

Also connect green/white (gn/ws) wire to K3/86 with Climatronic and also route into passenger compartment.

- 1 M6x20 bolt, large diameter washer, M6 flanged nut
- 2 Perforated bracket, angled down, see drawing on Page 24 3 M5x12 bolt, washer, fuse holder, K3 relay, M5
- flanged nut
- 4 Original vehicle bracket, drill out hole to 6 mm dia.

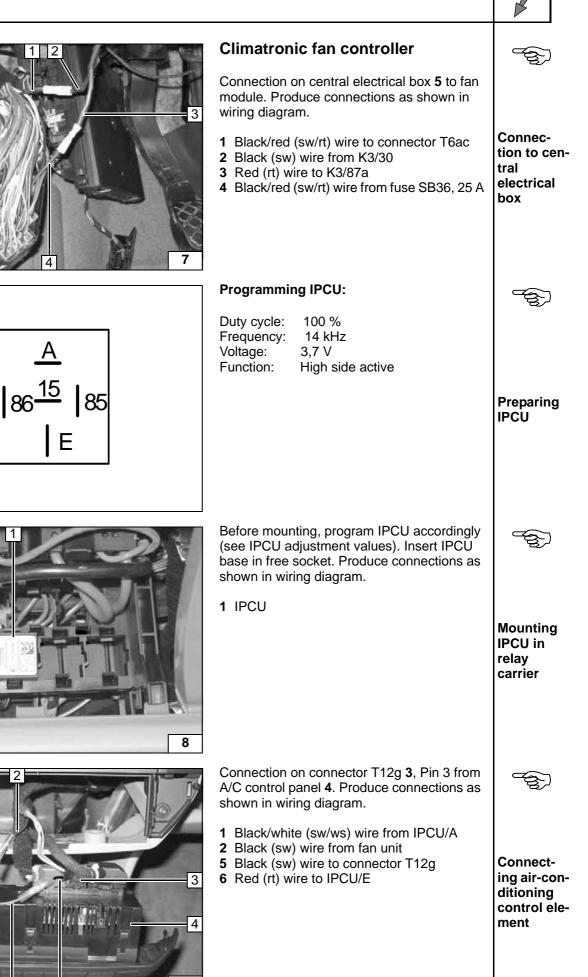
Digital timer

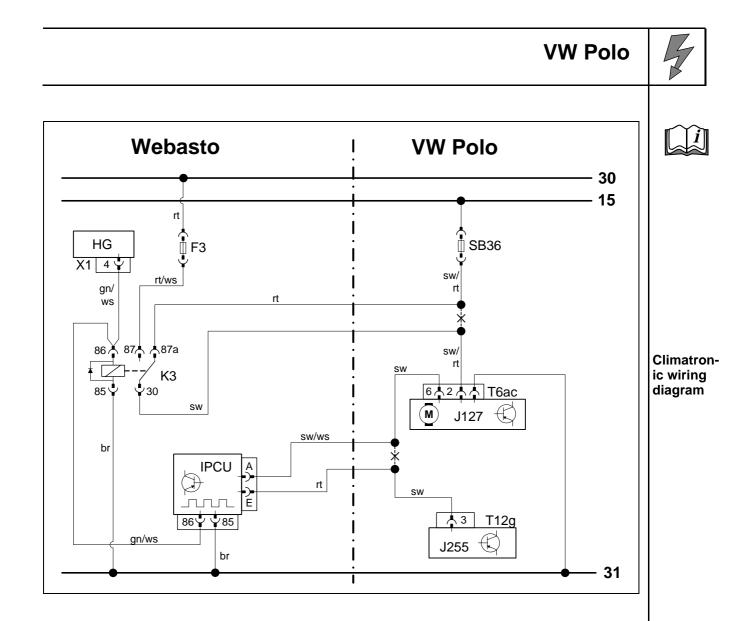
1 Digital timer



Weba	asto components	Comp	onents of VW Polo	Colo	rs and symbols	
HG	Heater unit	GM	Fan motor - V2	rt	red	
X1	6-pin heater unit connector	SB36	25 A fuse	ws	white	
F3	25 A fuse	N24	Resistor group	SW	black	
K3	Fan relay	E9	Switch unit	br	brown	
		Т	Connector	gn	green	Legend
				bl	blue	
				Х	Cutting point	
				Wirin	g colors may vary.	

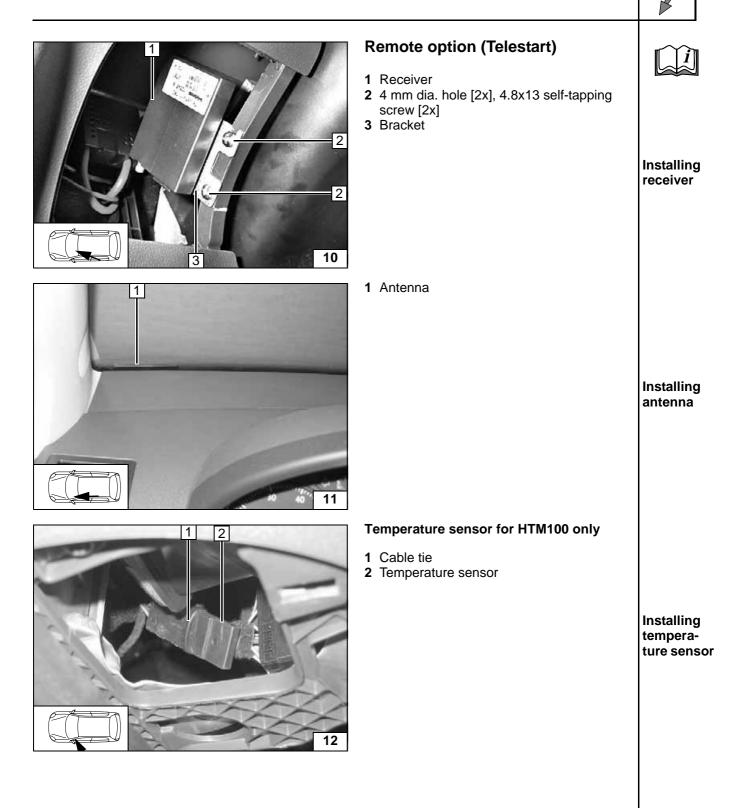
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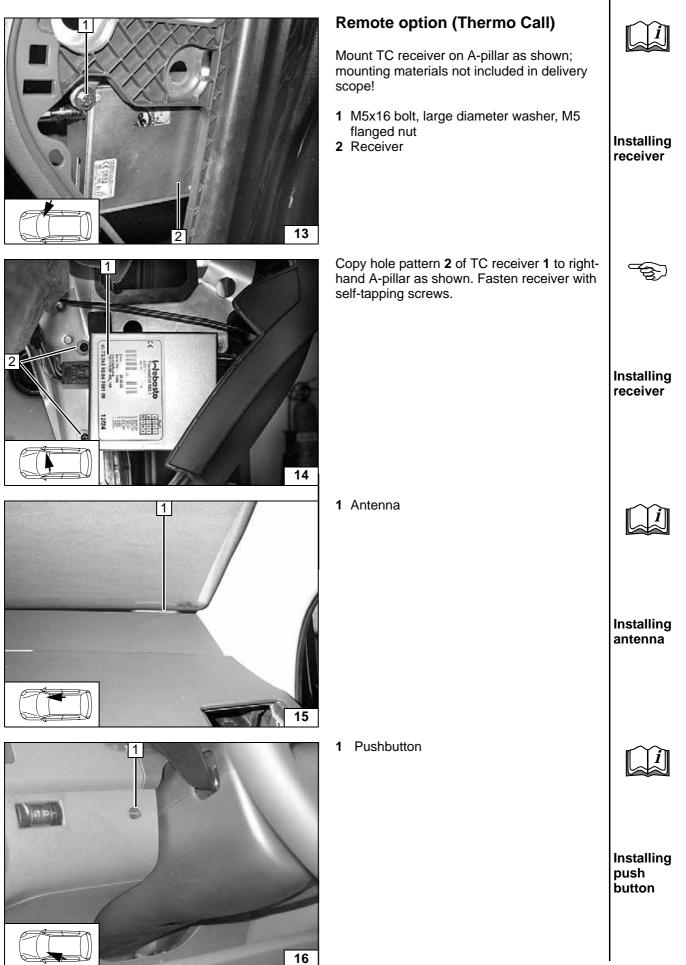


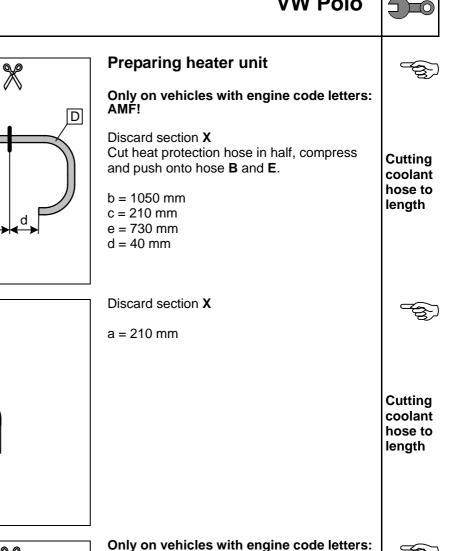
Weba	sto components	Components of VW Polo Colors and symbols				
HG	Heater unit	J127	Fan unit	rt	red	
X1	6-pin heater unit connector	J255	Air-conditioning control panel	ws	white	
F3	25 A fuse	SB36	25 A fuse	SW	black	
K3	Fan relay	Т	Connector	br	brown	
IPCU	Pulse width generator			gn	green	_ ı
Progra	amming IPCU:					
Duty c	ycle: 100 %					
Frequency: 14 kHz						
Voltage: 3,7 V				Х	Cutting point	
Function: High side active				Wirin	g colors may vary.	

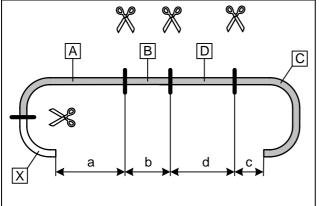
Legend











 \mathbb{X}

X

A

а

Х

 \mathbb{X}

В

R

b

F

С

С

Х

X

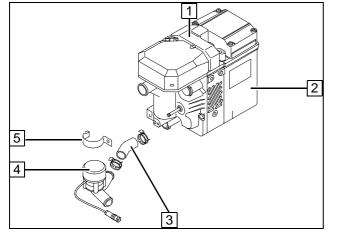
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BNV and **BNM**! Discard section X

Compress heat protection hose and push onto hose **D**.

a = 930 mm b = 210 mmd = 880 mm c = 40 mm



For all vehicles!

Remove heater unit cover 1 and replace cable of circulating pump with wiring harness extension. The spring clips will be reused.

- 2 Heater unit
- 3 Discard hose section
- 4 Circulating pump
- 5 Discard clamp

Removing circulating pump from heater unit

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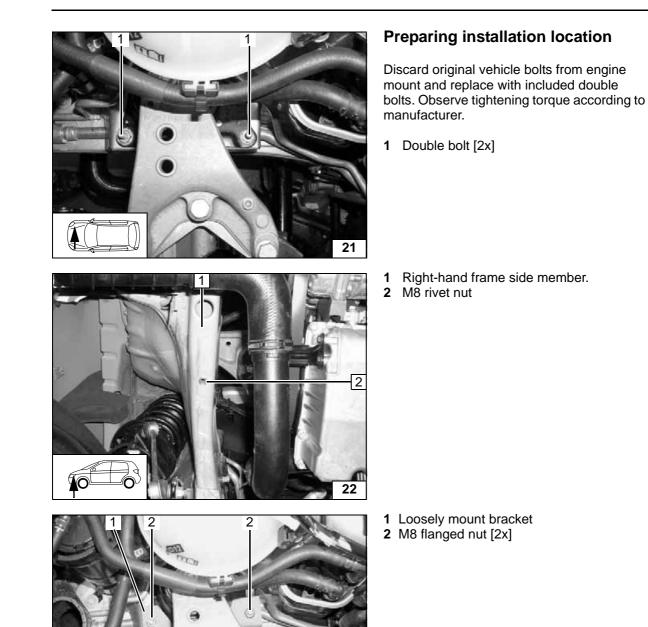
Cutting

coolant

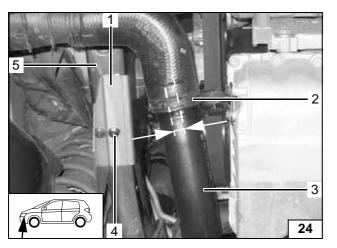
hose to

length

VW Polo Hose D with engine code letters: AMF! D/C 1 2 Hose **C** with engine code letters: BNV and BNM! 1 27 mm dia. spring clip from water pump 2 20x20 connecting pipe 3 27 mm dia. spring clip from water pump Installing coolant hose on heater unit 17 3 Ejot screw, tightening torque 10 Nm! 1 TS: 1 Strut 2 Loosely mount Ejot screw Installing strut on heater unit 18 1 M6x16 bolt, M6 flanged nut 1 2 29 mm dia. rubber-coated p-clamp 2 Installing p-clamp 19 1 M6x16 bolt, pin lock 2 2 M6x12 bolt, pin lock Preparing . bracket 20



23



Loosen clamp at position 2 and twist hose from turbocharger 3 as shown. (Distance to heater unit) 1 Bracket 4 M8x30 Torx screw 5 Frame side member Installing bracket

Preparing

installation location

 $\Box 0$

Installing rivet nut

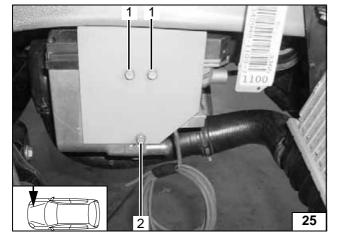
Installing bracket

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T.

Installing

heater unit



Installing heater unit

Before installing heater unit, tighten fastening bolts of bracket. Tighten EJOT screws to 10 Nm. Insert two 6 mm dia. washers between heater unit and bracket at position **2**.

Ejot screw
 Ejot screw, washer [2x]

Tighten strut on heater unit following installation. Tighten EJOT screws to 10 Nm!

1 Strut 2 M6 flanged nut

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Installing heater unit

Coolant connection with engine code letters: AMF

WARNING!

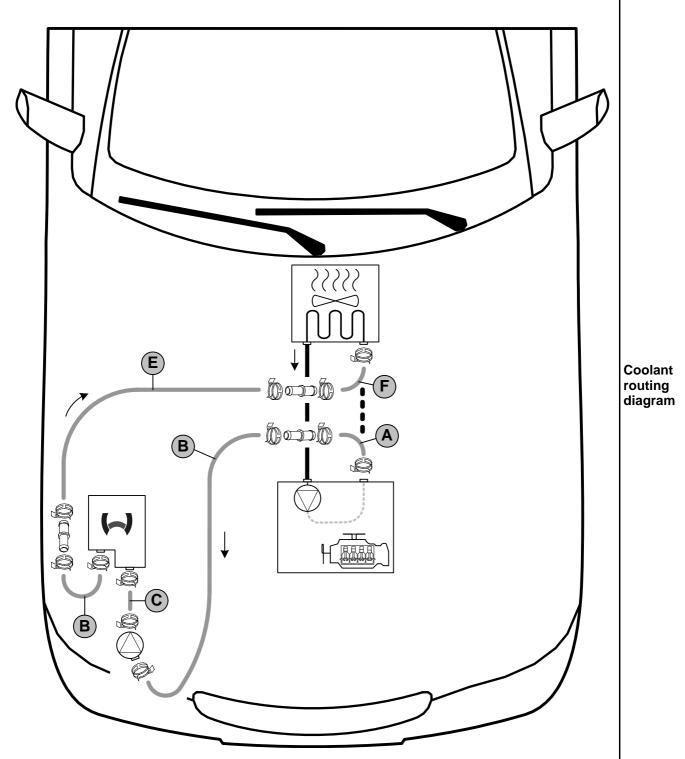
Tighten all hose clamps to 2.0 + 0.5 Nm.

Any coolant running off should be collected using an appropriate container!

Install hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties.

Position hose clamps and spring band clamps so that no other hose can be damaged.

The connection should be "inline" based on the following diagram:

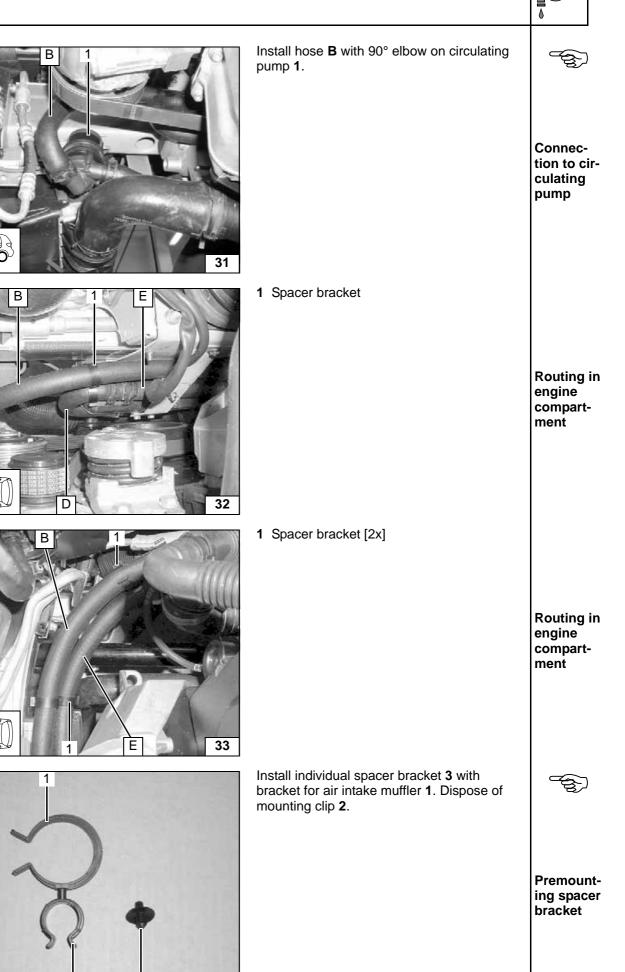


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VW Polo 1 Original vehicle bolt 2 Angle bracket with long leg under bolt 3 M6x16 bolt, M6 flanged nut 4 Circulating pump 5 Rubber-coated pipe clamp, 48 mm dia. Fastening 2 circulating pump Δ 27 1 Circulating pump 1 Connection to heater unit and circulating pump 28 Before producing electrical connection, cut connector off cable of circulating pump and cut wiring harness extension to length. Wiring harness extension 1 2 Cable of circulating pump Electrical 3 Connector [2x] connection to circulating pump 29 Before installing coolant hoses, connect 3 wiring harness to heater unit. Guide coolant hose **E** through premounted rubber-coated p-clamp 1. Connection to heater unit outlet

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1 Charge-air intake pipe

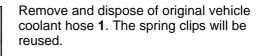
34

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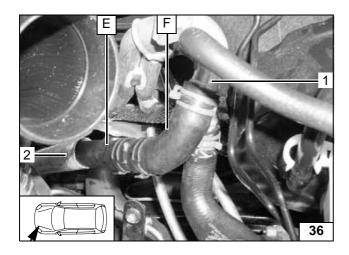
2 Premounted spacer bracket

Routing in engine compartment



Removing coolant hose

(Legal)



В

Heat exchanger inlet
 Heat protection hose

Connection to heat exchanger inlet

Fasten hose ${\bf A}$ on connection piece of engine outlet with original spring clip

- 1 Heat protection hose
- 2 Spacer bracket

Connection to engine outlet

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Coolant connection with engine code letters: BNV and BNM

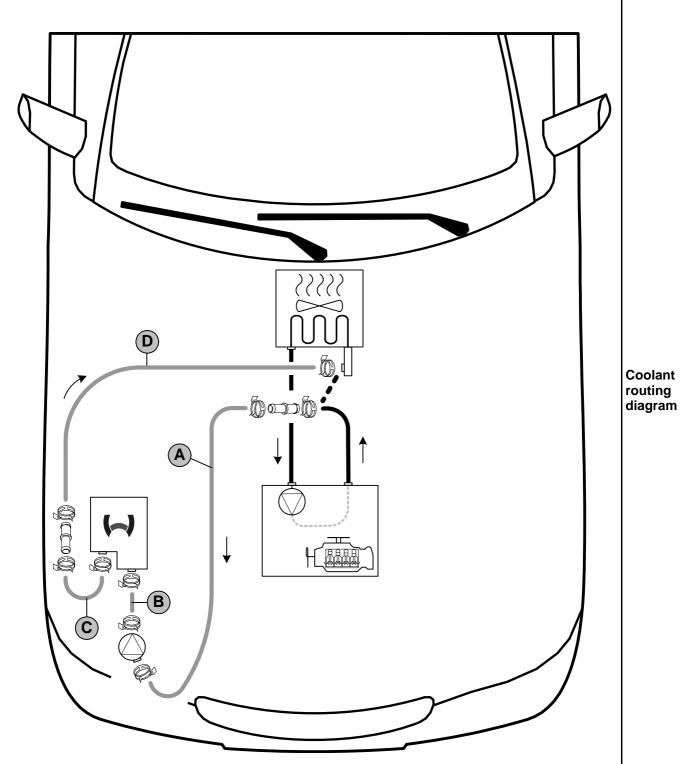
WARNING!

Tighten all hose clamps to 2.0 + 0.5 Nm.

Any coolant running off should be collected using an appropriate container!

Install hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position hose clamps and spring band clamps so that no other hose can be damaged.

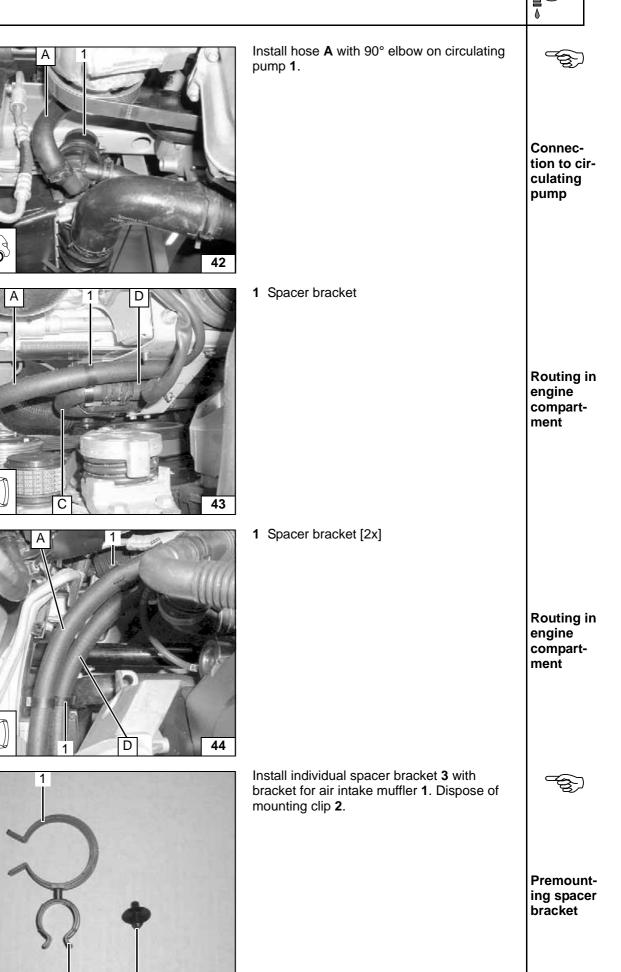
The connection should be "inline" based on the following diagram:



All spring clips = 27 mm dia.! Connecting pipe = 20x20 mm!

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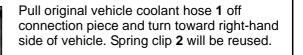
VW Polo 1 Original vehicle bolt 2 Angle bracket with long leg under bolt 3 M6x16 bolt, M6 flanged nut 4 Circulating pump 5 Rubber-coated pipe clamp, 48 mm dia. Fastening 3 circulating 5 pump Δ 38 1 Circulating pump 1 Connection to heater unit and circulating pump 39 В Before producing electrical connection, cut connector off cable of circulating pump and cut wiring harness extension to length. Wiring harness extension 1 2 Cable of circulating pump Electrical 3 Connector [2x] connection to circulating pump 40 Before installing coolant hoses, connect Γ 3 wiring harness to heater unit. Guide coolant hose **D** through premounted rubber-coated p-clamp 1. Connection to heater unit outlet 41



- nine
- Charge-air intake pipe
 Premounted spacer bracket

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Routing in engine compartment



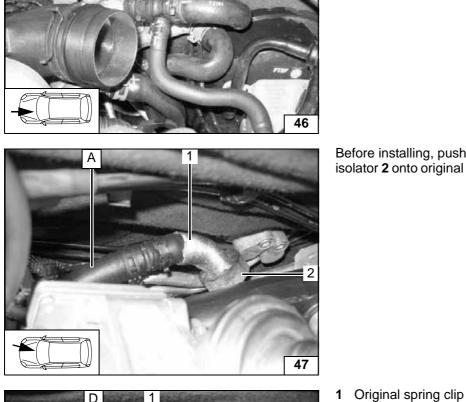


Before installing, push black (sw) rubber isolator **2** onto original vehicle coolant hose **1**.

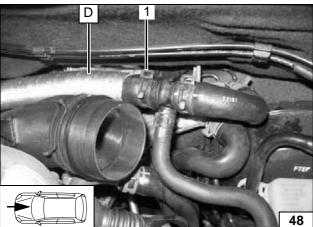
Connection to engine outlet

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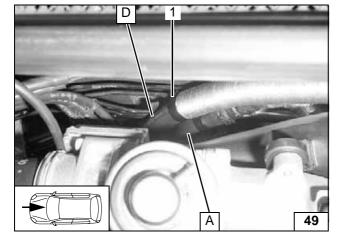
Connection to heat exchanger inlet



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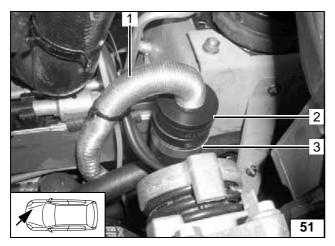






Installing spacer bracket





Combustion air

- 1 Flexible tube
- 2 20-27 mm dia. hose clamp

Installing intake pipe

- 1 Combustion-air intake pipe
- 2 Intake muffler
- **3** 48 mm dia. clamp, flanged nut on premounted M6x16 bolt

Installing muffler

Fuel Connection

CAUTION!

Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

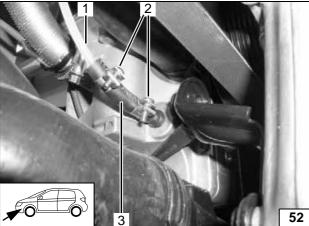
Catch any fuel running off with an appropriate container.

Install fuel line and metering-pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties. Mount the fuel line and wiring harness with rub protection on sharp edges.

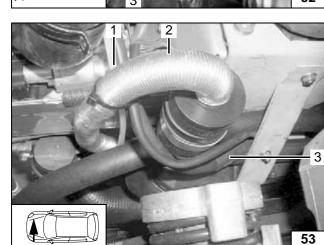
WARNING!

The fuel line and wiring harness are routed to the metering pump in as shown in the wiring harness routing diagram.

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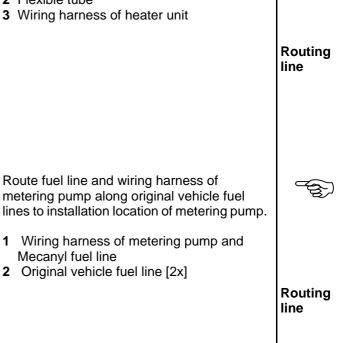


- 1 Mecanyl fuel line
- 2 10 mm dia. hose clamp
- 3 Hose section



Route fuel line along wiring harness of heater unit.

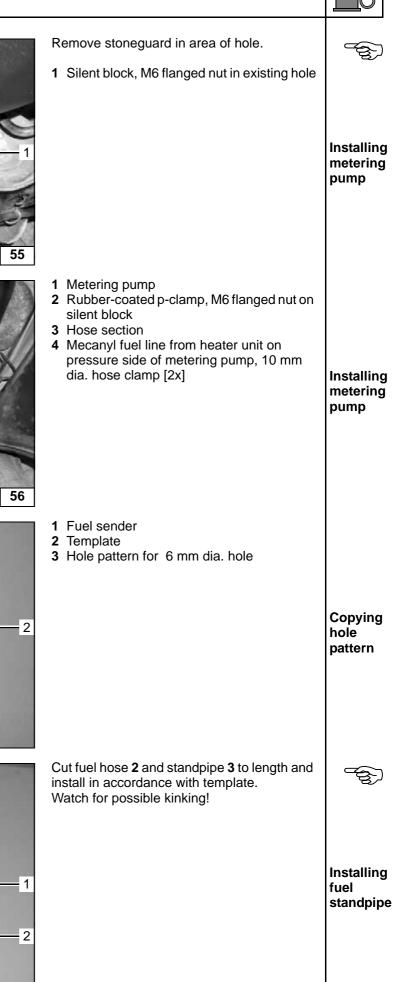
- 1 Mecanyl fuel line
- 2 Flexible tube
- 3 Wiring harness of heater unit

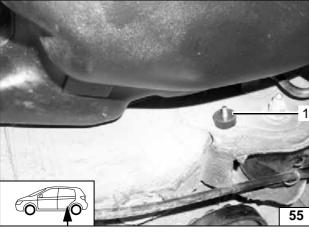


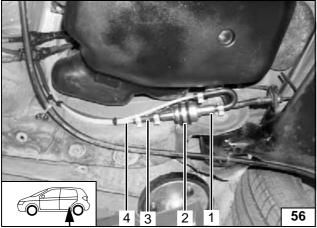


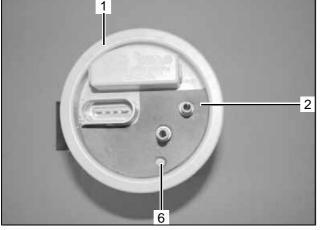
Connection on heater unit

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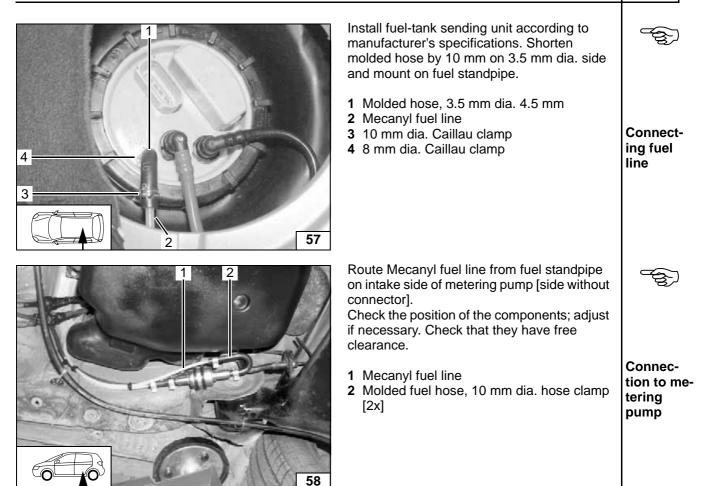












VW Polo Exhaust system Exhaust pipe a = 380 mmExhaust end section b = 320 mm Preparing exhaust Discard section \otimes pipe b а Angle down perforated bracket 90°. TS: \bigcirc Angling down perforated bracket 20mm 1 Original vehicle nut 3 2 2 Angled-down perforated bracket 3 M6x12 bolt, flanged nut M6 4 Exhaust muffler 5 Exhaust pipe 6 Red (rt) rubber isolator Installing 7 Exhaust p-clamp [2x] muffler 4 and exhaust pipe 6 59 1 Exhaust end section 2 Exhaust p-clamp 3 Red (rt) rubber isolator with groove Installing end piece 60

Final Work

WARNING!

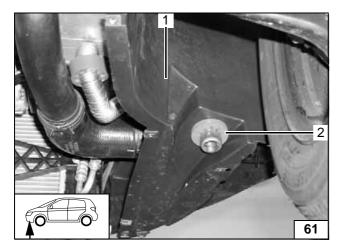
Reassemble the disassembled components in reverse order.

Check all hoses, hose, spring and Caillau clamps, as well as all electrical connections for firm seating. Secure all loose cables using cable ties.

Only use manufacturer-approved coolant.

Spray the heater unit components with anti-corrosion wax (Tectyl 100K, Order No. 111329).

- Connect the battery
- Bleed and fill the coolant circuit according to the vehicle manufacturer's specifications.
- Set the digital timer.
- Set the manual air conditioning or automatic air conditioning according to the "operating instructions for the end customer".
- Check the proper operation of the additional heater, see the operating instructions/installation instructions.
- Attach the "Switch off additional heater before refueling" sticker to the left-hand B-pillar.



- **1** Underride protection
- 2 42 mm dia. hole, red (rt) rubber isolator with groove

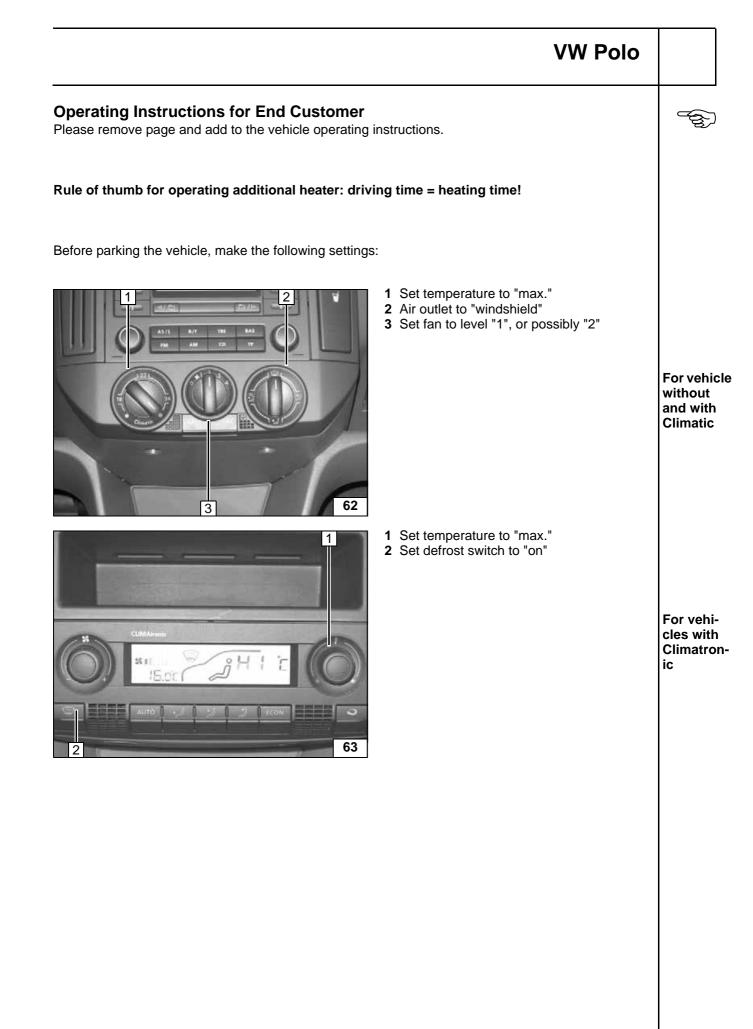
Cutting out underride protection



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Template for Fuel Standpipe and Fuel-Tank Sending Unit

No.	Description
1	Fuel hose
2	90° molded hose
3	Standpipe
4	Fuel standpipe
5	Single-lug clamp, 8.0 mm dia.
6	Single-lug clamp, 6.6 mm dia.
7	Caillau clamp, 9.0 mm dia.
8	Caillau clamp, 10.0 mm dia.
9	Mecanyl fuel line
10	Mecanyl fuel line

